# MISCELLANEOUS LEATHER PRODUCTS MANUFACTURERS 

1965

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# MISCELLANEOUS LEATHER PRODUCTS MANUFACTURERS 

## 1965

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing leather products and similar articles not elsewhere classified, such as luggage, handbags, and 'small leather goods'. Establishments primarily engaged in manufacturing harness or sadlery, and leather belting are included".

Tahles 12 and 13, respectively, show in detail the materials and supplies used in manufacturing and the shipments of goods of own manufacture.

A list of the establishments classified to the industry in the 1965 survey will be found at the ond ot this ropart.

## SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:
.. figures not avallable.
... figures not appropriate or not applicable.

- nil or zero.
- amount too small to be expressed.
p preliminary figures.
r revised figures.
$x$ confidential to meet secrecy requirements of the Statistics Act.

TABLE 1. Principal Statistics, 1961-65


TABLE 2. Principal Statistics classified by Size Group based on Value of Shipments of Goods of Own Manufacture, 1964 and 196 ,

| Size groud | Estab lishments | Manufacturing activity |  |  |  |  |  |  | Total activity |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Production and related workers |  |  | Cost of fuel and elec- | Cost of materials and supplies | Value of shipments of goods of own manufacture | Value added | Working owners and partners |  | Employees |  | Value added |
|  |  | Number | Manhours paid | Wages |  |  |  |  | Number | With- drawals | Number | Salaries and wages |  |
|  | No. |  | ${ }^{\circ} 000$ |  |  | \$'000 |  |  |  | \$000 |  |  |  |
| Under \$10,000 | 18 | 3 | 5 | 5 | - | 48 | 118 | 71 | 18 | 37 | 3 | 5 | 6 |
| *10,000 to <br> 250,000 <br> 1024,999 <br> 49. | 21 | 19 86 | 40 179 | 46 214 | 12 | 134 375 | $\begin{array}{r}330 \\ 842 \\ \hline\end{array}$ | 200 475 | 25 16 | 72 57 5 | $\begin{array}{r}24 \\ 103 \\ \hline\end{array}$ | 62 260 | 203 |
| 50,000 \% 99,999 ……...... | 34 | 293 | 609 | 713 | 15 | 1,175 | 2,463 | 1.297 | $\underline{16}$ | 57 103 | 103 333 | 260 868 |  |
| 100,000 * 199,999 ............ | 32 | 470 | 960 | 1. 199 | 27 | 2,000 | 4,453 | 2, 444 | 11 | 66 | 558 | -868 | 1,502 |
| 200,000 " 499,999 ........... | 32 | 967 | 1,943 | 2.575 | 52 | 5,448 | 10, 390 | 5,021 | 9 | 60 | 1,130 | 3, 419 | 5,261 |
| 500,000 " 999,999 ............ | 16 | 1,022 | 2,147 | 2,736 | 57 | 5,418 | 10, 750 | 5,335 | - | 6 | 1,185 | 3,676 | 5, 646 |
| 1,000,000 ${ }^{\circ}$ 4,999,999 ........... | 11 | 1.702 | 3,538 | 4,790 | 105 | 10,037 | 20,243 | 10,790 | - | - | 1,994 | 6,626 | 10.835 |
| 5,000,000 and over .................. |  |  |  |  | - | - |  | - | - | - | 1. |  | - |
| Head offices, sales offices and auxiliary units $\qquad$ |  |  |  | -. |  | . $\cdot$ |  |  |  |  |  |  |  |
| Totals | 187 | 4,562 | 9,421 | 12,278 | 268 | 24,639 | 49,588 | 25, 635 | 101 | 395 | 5.330 | 16.495 | 26,579 |
| 1965 |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Under \$10,000 .......................... | 17 | 2 | 5 | 5 | 3 | 37 | 95 | 57 |  |  | 3 | 9 | 63 |
| \$ 10,000 to $\$ 24,999$............ | 23 | ${ }_{9}^{25}$ | 49 204 | 58 248 | ${ }^{6}$ | 152 | 380 807 | 225 | 23 | 68 | 35 | 84 | 248 |
| 25,000 49,999 <br> 50,000 99,999 <br>  …............. |  | 98 205 | 204 428 | 242 336 | 11 | 328 | 807 +796 | 460 | 17 | 74 | 109 | 271 | 484 |
| 100,000 " 199,999 ............. | 39 | 559 | 1. 143 | 1,497 | 34 | 2, 303 | 1. 5121 | 2,897 | 19 | $\begin{aligned} & 95 \\ & 47 \end{aligned}$ | 231 | 627 | 1.049 |
| 200,000 \% 499,999 ............ | 36 | 998 | 2,016 | 2,871 | 61 | 6. 137 | 11,773 | - 5 , 626 | 8 | 64 | 1. 183 | 1.956 | S, 2984 |
| 500,000 "4 999,999 ........... | 14 | 897 | 1,772 | 2,455 | 52 | 4, 765 | 9.913 | 5,271 |  | 64 | 1.031 | 3. 171 | 5,984 |
| 1,000,000 " 4,999,999 ............ | 14 | 2.047 | 4,155 | 5,923 | 129 | 12. 233 | 25,683 | 13,279 | - | - | 2,387 | 8. 203 | 13,546 |
| 5,000,000 and over .................. | - | - - | - | - | - | - | - | - | - | - | - |  | 13, |
| Head offices, sales offices and |  |  |  |  |  |  |  |  |  |  |  |  |  |
| auxiliary units ........................ | ... | ... | ... | $\ldots$ | -.. |  | . . | ... | $\cdots$ | ... |  |  |  |
| Totals ............................... | 19] | 4.831 | 9,773 | 13. 388 | 305 | 26,733 | 55, 568 | 28,753 | 91 | 377 | 5.640 | 18.176 | 29, 296 |

TABLE 3. Principal Statistics classified by Size Group based on Manufacturing Value Added, 1964 and 1965

| Size group | Estab-lishments | Manufacturing activity |  |  |  |  |  |  | Total activity |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Production and related workers |  |  | Cost of fuel and electricity | Cost of materials and supplies | Value of shipments of goods of own manufacture | Value added | Working owners and partners |  | Employees |  | Value added |
|  |  | Number | Manhours paid | Wages |  |  |  |  | Number | Withdrawals | Number | Salaries and wages |  |
|  | No. |  | $\bigcirc 000$ |  |  | \$'000 |  |  |  | \$ 000 |  |  |  |
| Under \$10,000 | 32 | 12 | 25 | 28 | - | 143 |  | 178 |  |  | 16 | 43 |  |
| \$ 10.000 to \$ 24.999 .......... | 31 | 93 | 191 | 228 | 10 | 560 | 1.119 | 568 |  | 90 | 109 | 269 | 605 |
| 25,000 4 49,999 ........... | 31 | 253 | 537 | 634 | 15 | 1,186 | 2,340 | 1,159 | 19 | 99 | 295 | 791 | 1,361 |
| 50,000 "\% 99,999 .......... | 34 | 496 | 1.000 | 1,241 | 35 | 2,139 | 4,639 | 2, 451 | 14 | 73 | 594 | 1,686 | 2, 692 |
| 100,000 ". 199,999 ........... | 22 | 547 | 1,133 | 1,474 | 33 | 3,567 | 6,353 | 2,867 | 7 | 39 | 629 | 1.878 | 2,889 |
| 200.000 "\% 499,999 ........... | 26 | 1.459 | 2.998 | 3,882 | 69 | 7.002 | 14.575 | 7,622 | 2 | 20 | 1,693 | 5. 202 | 8,012 |
| 500,000 "\% 999,999 ........... | 6 | 743 | 1,534 | 1,868 | 27 | 3,902 | 7.795 | 3,942 | - |  | 806 | 2.319 | 3, 975 |
| 1,000,000 "' 4,999,999 ........... | 5 | 959 | 2.004 | 2.922 | 78 | 6,134 | 12. 448 | 6.847 | - | - | 1,188 | 4, 307 | 6,860 |
| 5,000,000 and over $\qquad$ Head offices, sales offices and |  |  |  |  |  |  | - |  |  |  |  | - | - |
| auxiliary units ....................... | $\ldots$ | . | $\ldots$ | $\ldots$ | ... | ... | ... | $\ldots$ | . . |  | $\ldots$ | -.. |  |
| Totals | 287 | 4.582 | 9.421 | 12.278 | 268 | 24,634 | 49,588 | 25,635 | 101 | 395 | 5,330 | 16.493 | 26,579 |
| 1965 |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Under $\$ 10,000$ |  |  |  |  | 6 |  | 289 | 157 | 29 | 70 | 15 | 37 | 174 |
| \$ 10,000 to \$ 24,999 ........... | 28 | 90 | 185 | 226 | 11 | 386 | 859 | 455 | 21 | 76 | 109 | 279 | 524 |
| $\begin{array}{ll}25,000 \% \\ & 49.999\end{array}$ | 29 | 220 | 458 | 541 | 15 | 892 | 1,945 | 1.025 | 23 | 111 | 247 | 628 | 1.044 |
| 50,000\% $\quad 99,999$.......... | 41 | 556 | 1.117 | 1.470 | 33 | 2.764 | 5,671 | 2,919 | 10 | 56 | 661 | 1,948 | 3,076 |
| 100,000 \% 4 199,999 | 26 | . 606 | 1.252 | I, 763 | 46 | 3.846 | 7. 272 | 3,409 | 8 | 64 | 712 | 2.340 | 3. 638 |
|  | 23 8 | 1. 283 | 2,578 | 3,646 2,429 | 63 | 6, 864 | 14, 103 | 7, 345 | - | - | 1. 498 | 4.785 | 7. $6: 2$ |
| 1,000,000 " 4,999,999 ............ | 8 | 1. 145 |  | 3, 487 | 90 | 7, 238 | 15.693 | 5.190 | - | - | 1.015 | 3.050 | 5, 361 |
| 5,000,000 and over ......... | - | 1.14 | 2.38 | 3, 48 |  | , 23 | 15.653 | B. | - | - | 1.383 | 5.109 | 8. 343 |
| Head offices, sales offices and suxiliary units $\qquad$ |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Totals ................................ | 191 | 4,831 | 9,773 | 13, 588 | 305 | 26,753 | 55,568 | 28,753 | 91 | 377 | 5,640 | 18,176 | 29.39\% |

1.ABLE 4. Principal Statistics classified by Size Group based on Total Value Added, 1964 and 1965

| Bize group | Estab-11sbments | Manufecturing activity |  |  |  |  |  |  | Total activity |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Production and related workers |  |  | Cost of fuel and elec= tricity | Cost of materials and supplies | Value of shipments of goods of own mant facture | Value added | Working owners and partners |  | Employees |  | Value added |
|  |  | Number | Man= hours paid | Wages |  |  |  |  | Number | Withdrawals | Number | Salaries and wages |  |
|  | No. |  | 1000 |  |  | \$'000 |  |  |  | \$ 000 |  | \$ |  |
| Under \$10,000 ........................... | 31 | 11 | 23 | 27 | -- | 135 | 303 | 169 | 31 | 69 | 15 | 42 | 175 |
| $10,000 \text { to } \quad 24,999$ | 29 | 81 | 168 | 198 | 10 | 519 | 1,027 | 518 | 27 | 92 | 94 | 233 | 535 |
| $25,000^{\circ} \quad 49,999$ | 31 | 241 | 508 | 593 | 14 | 1,062 | 2,178 | 1.121 | 20 | 101 | 277 | 712 | 1. 159 |
| 50,000 $\quad 109.999$.......... | 35 | 493 | 992 | 1.221 | 29 | 2,179 | 4,666 | 2.490 | 14 | 73 | 570 | 1. 560 | 2.566 |
| 100.000\% $\quad 199.999$............ | 23 | +554 | 1.147 | 1.497 | 34 | 3,594 | 6.380 | 2,848 | 7 | 39 | 647 | 1.956 | 3.071 |
| 200,000.. 499.999 ............ | 25 | 1.328 | 2.715 | 3,482 | 58 | 6.270 | 13.130 | 6.860 | 2 | 20 | 1. 536 | 4, 630 | 7. 140 |
| 1,000,000 ${ }^{\text {", }}$ 4,999,999 | 8 | 895 959 | 2.865 | 2.340 2.922 | 45 78 | 4.740 | 9,456 | 4. 781 | - | - | 1.003 | 3,055 | 5.074 |
| 5,000,000 and over ..................... | 5 | 959 | 2,004 | 2,922 | 18 | 6, 134 | 12,448 | 6,847 | - | - | 1. 188 | 4.307 | 6. 860 |
| Head offices, sales offices and auxillary units $\qquad$ |  |  | . . |  |  |  |  | - |  |  |  |  |  |
| Totais | 187 | 4,562 | 9.421 | 12.278 | 268 | 24,634 | 49,588 | 25,635 | 101 | 395 | 5.330 | 16,493 | 26, 378 |
| Under \$10,000............................. | 29 | 11 | 22 | 26 | 6 | 128 | 278 | 150 | 28 | 66 | 15 | 37 | 164 |
| \$ 10,000 to $\$ 24,999$............ | 25 | 67 | 135 | 161 | 9 | 293 | 692 | 383 | 21 | 77 | 79 | 193 | 402 |
| 25,000..49,999 ............ | 32 | 239 | 497 | 598 | 17 | 969 | 2,104 | 1.101 | 23 | 107 | 270 | 694 | 1, 125 |
| 50,000 " $\quad 199.999$-........... | 40 | 531 | 1.074 | 1,391 | 34 | 2.796 | 5,581 | 2.778 | 11 | 63 | 629 | 1.831 | 2,866 |
| 100.000 .1199 .999 ............ | 26 | 583 | 1,202 | 1,698 | 36 | 3, 511 | 6, 766 | 3.275 | 8 | 64 | 673 | 2. 180 | 3,411 |
| 200,000 \% 499,999 ............ | 24 | 1. 273 | 2, 557 | 3,609 | 67 | 6. 755 | 13,846 | 7,212 | - | - | 1.483 | 4,727 | 7,565 |
| 500,000\% 999,999 .00\%ene.. | 9 | 1.982 | 1,894 | 2,618 | 47 | 5,063 | 10,607 | 5,601 | - | - | 1. 108 | 3.405 | 5,916 |
| 1,000,000 " 4,999,999 ...........em | 6 | 1,145 | 2.393 | 3,487 | 90 | 7,238 | 15,693 | 8,254 | - | - | 1,383 | 5,109 | 8,348 |
| Head offices, sales offices and | - | - | - | - | - | - | - | - | - | - | - | - | - |
| auxiliary units ......................... |  |  |  |  | - $*$ |  |  |  | * $\cdot$ | * | - . | - |  |
| Totels .........cos.osens................ | 191 | 4,831 | 9,773 | 13.388 | 305 | 26,753 | 55,568 | 28.753 | 91 | 377 | 5,640 | 18,176 | 29.796 |

TABLE 5. Principal Statistics classified by Size Group besed on Total Employed, 1964 and 1965

\begin{tabular}{|c|c|c|c|c|c|c|c|c|c|c|c|c|c|}
\hline \multirow{3}{*}{Size group} \& \multirow{3}{*}{Estab lisb ments} \& \multicolumn{7}{|c|}{Manufacturiag activity} \& \multicolumn{5}{|c|}{Total activity} <br>
\hline \& \& \multicolumn{3}{|c|}{Production and related workers} \& \multirow[b]{2}{*}{Cost of fuel and electricity} \& \multirow[b]{2}{*}{Cost of materials and supplies} \& \multirow[t]{2}{*}{Value of shipments of goods of own manufacture} \& \multirow{2}{*}{Value added} \& \multicolumn{2}{|l|}{Working owners and partners} \& \multicolumn{2}{|r|}{Employees} \& \multirow[b]{2}{*}{Value added} <br>
\hline \& \& Numbet \& Manhours pald \& Wages \& \& \& \& \& Number \& With drawals \& Number \& $$
\begin{gathered}
\text { Sisiarles } \\
\text { and } \\
\text { wages }
\end{gathered}
$$ \& <br>
\hline \& No. \& \& '000 \& \& \& \$'000 \& \& \& \& \$'000 \& \& \& <br>
\hline Under 5 employed. \& 54 \& 54 \& 110 \& 128 \& 8 \& 572 \& 1,182 \& \& \& \& \& \& <br>
\hline 5. 14 employed ..........cos......... \& 49 \& . 376 \& 802 \& . 982 \& 29 \& 2.009 \& 4,007 \& 2,
$\mathbf{6 0 6}$

2, \& 52 \& 149 \& 66
442 \& 1. 169 \& 2. 6271 <br>
\hline $15-49$
$50-99$ \& 51 \& 1.089 \& 2. 227 \& 2,866 \& 70 \& 5,701 \& 11.212 \& 5,535 \& 22 \& 123 \& 1,266 \& 3,695 \& 5,768 <br>
\hline $\begin{aligned} 50-99 & \text { Of } \\ 100-199 & \text { O................... }\end{aligned}$ \& 21 \& 1.251 \& 2. 540 \& 3,232 \& 54 \& 5,875 \& 12.075 \& 6. 266 \& \& \& 1,453 \& 9,364 \& 6,543 <br>
\hline 100-199
$200-499$ \& 9 \& 1. 098 \& 2, 296 \& 2,974 \& 70 \& 7. 048 \& 13, 747 \& 6, 982 \& - \& - \& 1.262 \& 4. 048 \& 7. 134 <br>
\hline 500 employed and over \& 3 \& 694 \& 1.447 \& 2,097 \& 38 \& 3.428 \& 7,365 \& 4,235 \& - \& - \& 841 \& 2,959 \& 4. 239 <br>
\hline Hesd offices, sales offices and \& \& \& \& \& \& \& \& \& \& \& \& - \& <br>
\hline  \& ... \& ... \& $\ldots$ \& - \& ... \& - ${ }^{\text {P }}$ \& ... \& ... \& * $\cdot$ \& *.. \& ... \& . \& <br>
\hline Totale \& 187 \& 4.562 \& 9,421 \& 12,278 \& 268 \& 24,634 \& 49,588 \& 25,635 \& 101 \& 395 \& 5,330 \& 16,495 \& 26,579 <br>
\hline 1965 \& \& \& \& \& \& \& \& \& \& \& \& \& <br>
\hline Under 5 employed $\qquad$ 5- 14 employed $\qquad$ \& 47
58 \& 39
418 \& 82
881 \& 97
1,133 \& \& \& \& \& \& \& \& \& <br>

\hline $$
15-49
$$

$\qquad$ \& 58
55 \& 1,251 \& 2.581 \& 1,133 \& 78 \& 2, 624 \& 5,060
12,901 \& 2,447 \& 30
16 \& 148
102 \& 492
1.456 \& 1.416
4,559 \& 2.591 <br>
\hline  \& 16 \& -949 \& 1.896 \& 2,574 \& 54 \& 4.921 \& 10.517 \& 5.614 \& \& 102 \& 1,131 \& 3,500 \& 6,888 <br>
\hline $100-199$
$200-499$$\quad \because \quad$ \# \& 12 \& 1.481 \& 2,936 \& 4,220 \& 76 \& 8,115 \& 17,052 \& 8. 856 \& - \& - \& 1,667 \& 5, 460 \& 8,010 <br>
\hline 500 employed and over ...................... \& \& 693 \& 1,449 \& 2.053 \& 54 \& 4.383 \& 9.242 \& 4,853 \& - \& - \& 844 \& 3,108 \& 4.964 <br>
\hline Head offlices, sales offices and \& \& \& - \& - \& - \& - \& \& - \& - \& - \& - \& - \& - <br>
\hline auxinary unts ........................ \& ... \& \& \& \& \& \& ... \& ... \& \& \& -•• \& \& <br>
\hline  \& 191 \& 4,831 \& 9,773 \& 13,588 \& 305 \& 26,753 \& 55,568 \& 28.753 \& 91 \& 377 \& 5,640 \& 18, 176 \& 29,796 <br>
\hline
\end{tabular}

TABLE 6. Principal Statistics classified by Type of Organization, 1964 and 1965

| Type of organization | Estab-lishments | Manufacturing activity |  |  |  |  |  |  | Total activity |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Production and related workers |  |  | Cost of fue] and elec. tricity | Cost of materials and supplies | Value of shipments of goods of own manu-「acture | $V$ alue added | Working owners and partners |  | Employees |  | Value added |
|  |  | Number | Manhours paid | Wages |  |  |  |  | Number | Withdrewals | Number | Salaries and wages |  |
|  | No. |  | ${ }^{\prime} 000$ |  |  | \$'000 |  |  |  | \$'000 |  |  |  |
| Individual ownerships ................ | 48 | 225 | 457 | 574 | 13 | 917 | 2. 097 | 1.184 | 48 | 179 | 252 | 671 | 1. 245 |
| Partnerships | 24 | 153 | 308 | 374 | 12 | 720 | 1.781 | 1,055 | 53 | 217 | 174 | 439 | 1,051 |
| Incorporated companies ..............e. | 115 | 4,184 | 8, 657 | 11,330 | 242 | 22,998 | 45, 710 | 23,396 | ... | - . | 4,904 | 15,384 | 24. 283 |
| Co-operatives ............................ | - | - | - | - | - | - | - | - | ... | -•• | - | - | - |
| Head offices, sales offices and auxiliary units $\qquad$ |  |  |  |  | ... |  | $\ldots$ | ... | $\ldots$ | . . | -•• |  |  |
| Totals ................................. | 187 | 4,562 | 9,421 | 12,278 | 268 | 24.634 | 49,588 | 25,635 | 101 | 395 | 5. 330 | 16.495 | 26,579 |
| 1965 |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Individual ownerships ................ | 49 | 238 | 482 | 631 | 21 | 945 | 2, 106 | 1,143 | 49 | 205 | 261 | 708 | 1. 221 |
| Partnerships ............................... | 18 | 105 | 209 | 274 | 17 | 515 | 1.308 | 778 | 42 | 173 | 124 | 333 | 775 |
| Incorporated companies .............. | 124 | 4. 488 | 9,082 | 12,683 | 267 | 25. 293 | 52, 154 | 26, 832 | -•• | ... | 5,255 | 17.135 | 27.800 |
| Co-operatives ............................. | - | - | - | - | - | - | - | - | ... | *. | - | - | - |
| Head offices, sales offices and auxlliary units $\qquad$ | - |  | . |  | - $\cdot$ | - | ... |  | ** | - | - . | - . | $\ldots$ |
| Totals ............................... | 191 | 4.831 | 9.773 | 13,588 | 305 | 26,753 | 55, 568 | 28, 75.3 | 91 | 377 | 5,640 | 18,176 | 29.796 |

TABLE F. Galculation of Output, Inpat and value Added, 1364 and lyfs

|  | Manufacturing activity |  | Non-manufacturing activities |  | Total activity |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1964 | 1965 | 1964 | 1965 | 1864 | 1965 |
|  | \$ ${ }^{8} 000$ |  |  |  |  |  |
| 1. Shipments and other revenue | 49,588 | 55,568 | 3.326 | 3.669 | 52,914 | 59.237 |
| Inventortes-Goods of own manufacture: |  |  |  |  |  |  |
| Add closing - Goods in process.. | 989 | 1. 225 | - . ${ }^{\text {c }}$ | - * | 989 | 1. 225 |
| Finlshed goods | 3,613 | 3,862 | $\cdots$ | 0 | 3,613 | 3,862 |
| Deduct opening - Goods in process ...nown...................... | 815 | 1,005 | -•* | -* | 815 | 1.005 |
| Finished goods | 2.838 | 3,839 | . ${ }^{\text {a }}$ | $\cdots$ | 2,838 | 3,839 |
| 2. Net inventory change | 949 | 243 | - | -•• | 949 | 243 |
| 3. Gross output ( $1+2$ ) | 50, 537 | 55,811 | 3,326 | 3,669 | 53,863 | 59,480 |
| 4. Purchases of goods not of own manufacture | $\cdots$ | *** | 2.235 | 2, 546 | 2.235 | 2. 546 |
| Add opening | * |  | 472 | 564 | 472 | 564 |
| Deduct closing | ** | - | 514 | 695 | 514 | 695 |
| 5. Cost of goods sold (not of own manufacture) ......................... | - ${ }^{\text {a }}$ | ** | 2. 193 | 2. 415 | 2.193 | 2, 4 : |
| 6. Materials, supplies, etc. ....................................................... | 24,634 | 26.753 | 188 | 211 | 24,822 | 26,96! |
| 7. Fuel and electricity | 268 | 305 | ... | -. | 268 | 305 |
| 8. Gross Input $(5+6+7)$ | 24.902 | 27.058 | 2.381 | 2,626 | 27, 283 | 29,694 |
|  | 25.635 | 28.753 | 945 | 1.043 | 26,579 | 28, 796 |

TABLE 8. Employment and Payroll, 1964 and 1965


TABLE 9, Production and Related Workers, - Manufacturing Activity, 1964 and 1965

| Month | 1964 |  | 1965 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Male | Female | Male | Female |
|  |  | num |  |  |
| Establishments reparting monthly detail (large establishments oniy): |  |  |  |  |
| January | 1,645 | 2,352 | 1,599 | 2,548 |
| February | 1,662 | 2,425 | 1,634 | 2,619 |
| March | 1,672 | 2,490 | 1,672 | 2,680 |
| April | 1,649 | 2, 444 | 1,677 | 2.653 |
| May | 1,648 | 2,404 | 1.680 | 2,590 |
| June | 1,676 | 2,439 | 1,700 | 2,560 |
| July | 1,700 | 2,506 | 1,694 | 2,576 |
| August | 1,704 | 2,602 | 1.741 | 2,710 |
| Sepiember | 1,695 | 2,565 | 1,734 | 2,807 |
| October | 1,695 | 2,816 | 1,754 | 2.844 |
| November | 1,675 | 2,587 | 1,773 | 2, 868 |
| Decimber | 1,630 | 2,405 | 1,727 | 2, 705 |
| Averages | 1,679 | 2,488 | 1, 703 | 2,681. |
| Establishments reporting annual averages (small establishments only) | 170 | 225 | 212 | 235 |
| A verage for all estahlishments | 1,849 | 2,713 | 1,915 | 2,916 |

TABLE 10. Inventories, 1965

| Province | Manutacturing |  |  |  | Niu-manufacturingProducts ormaterialspurchasedfor resale | Total inventories |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Materlals, supplies, etc. | Goods in process | Finlshed goods of own manufacture | Total |  |  |
| Opening: biok value \$ ${ }^{\text {'000 }}$ |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |
| Newfoundland |  |  |  |  |  |  |
| Prince Edward Island | 198 | - | 23 | 221 | - | 221 |
| Nova Scotia | 198 | - | 23 | 221 | - | 221 |
| New Brunswick |  |  |  |  |  |  |
| Quebec | 2,276 | 379 | 1,348 | 4,004 | 301 | 4,304 |
| Ontario | 3,284 | 609 | 2,327 | 6,221 | 260 | 6,481 |
| Manitobe |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
| British Columbia .................................................... |  |  |  |  |  |  |
| Yukon and Northwest Territories | - | - | - | - | - | - |
| Totals | 5,952 | 1,005 | 3.839 | 10,796 | 564 | 11.360 |
| Closing: |  |  |  |  |  |  |
| Newfoundland |  |  |  |  |  |  |
| Prince Edward Island |  |  |  |  |  |  |
| Nova Scotia ............. | 264 | - | 26 | 290 | - | 290 |
| New Brunswick |  |  |  |  |  |  |
| Quebec | 2,623 | 462 | 1,459 | 4,543 | 326 | 4,870 |
| Ontario | 3,498 | 760 | 2,226 | 6,484 | 369 | 6,853 |
| Mantioba |  |  |  |  |  |  |
| Saskatchewan |  |  |  |  |  |  |
| Alberta ......... | 193 | 4 | 151 | 348 | - | 346 |
| British Columbia |  |  |  |  |  |  |
| Yukon and Northwest Territories | - | - | - | - | - | - |
| Totals | 6,578 | 1,225 | 3,862 | 11,666 | 695 | 12.161 |

TABLE 11. Purchased Fuel and Electricity Used, 1964 and 1965

| Description |
| :--- |

1. ABLE 12. Materials and Supplies - Manufacturing Activity, 1964 and 1965

| Description | 1964 |  | 1965 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Cost | Quantity | Cost |
|  |  | \$2000 |  | \$ ${ }^{+000}$ |
| Harness leather ................................................................................................ Ib. | 95,790 | 74 | 64,490 | 39 |
| Cowhide: |  |  |  |  |
| (a) Top grain ................................................................................................... sq. ft. | 3,806,945 | 1,790 | 4, 438,661 | 2,152 |
|  | 3,804,114 | 712 | 3,821,865 | 773 |
| Call skin: |  |  |  |  |
| (8) Top grain ................................................................................................................... | 285, 296 | 164 | 507, 260 | 344 |
| Goat skin: |  |  |  |  |
| (a) TOD grain ............................................................................................... " | 515,557 | 271 | 1.216, 565 | 811 |
| (b) Split | - | - | - | - |
| Horse hide: |  |  |  |  |
|  | 235,272 | 108 | 217,403 | 112 |
| (b) Split | - | - | - | - |
| Plg skin: |  |  |  |  |
|  | 49,722 | 30 | 19,959 | 13 |
| (h) Split ........................................................................................................... Ib. | 187,500 | 47 | 137,350 | 64 |
| aseep skin: |  |  |  |  |
|  | 281,980 | 108 | 110, 332 | 48 |
| (ki) Split .......................................................................................................... Ib. Ib. | 10,800 | 3 | 12,462 | 4 |
| UAmbiskin: |  |  |  |  |
| (a) Top graln ................................................................................................ 8q. ft. | 64,490 | 34 | 91,438 | 43 |
| Belting leather ...................................................................................................... 1b. $_{\text {I }}$ | 110,035 | 159 | 89,880 | 147 |
| Lace leather | 1,000 | 1 | 12,910 | 11 |
| Split leather, n.e.s. | -• | 181 | . . * | 78 |
| Other feathers | - . | 1,251 | ... | 764 |
| Imitation leather ................................................................................................... yard | 818, 744 r | 884 | 1,030,974 | 988 |
| Coated fabrics of all kinds | 955, 527 | 1,085 | 1,352, 292 | 1,469 |
| Linings | 2, 546, 119 | 1,212 | 2,545,184 | 1,295 |
| Felt ................................................................................................................... ib. | 211,194 | 188 | 257, 059 | 236 |
| Lumber and plywood | ... | 661 | $\cdots$ | 826 |
| Hardware | - . | 3. 739 | . | 4.428 |
| Plastics | ... | 3,121 | ... | 3,632 |
| Paper and paper products | , | 877 | . . | 856 |
| All other materials and components used ${ }^{2}$ | - . | 6,409 | ... | 5,772 |
| 2. Containers and other packaging materials and supplies used ................................... | - . | 652 | . | 859 |
| 3. Operating, maintenance and repair supplies used (excluding fuel) ............................. | ... | 439 | ... | 565 |
| 4. Amount pald out to others for work done on materials owned by establishments ......... | . . | 424 | . . | 425 |
| Totals ....................................................................................................... | . . | 24,634 | ... | 26. 753 |

Au detalled information on materlals used was collected from small establishments, the estimated costs for which are facluded here. These estimated nath are $\$ 1,848,932$ in 1964 and $\$ 1,969,770$ ln 1965.

TABLE 13. Shipments of Goods of Own Ma nufacture, 1964 and 1965

| Description | 1964 |  | 1965 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Quantity | Value |
|  |  | \$'000 |  | \$000 |
| 1. Products: |  |  |  |  |
| Harness: |  |  |  |  |
| Single ....................................................................................................... set $^{\text {a }}$ | 1,188 | 133 | 1.526 | 156 |
| Double ......................................................................................................... | 86 | 12 | 78 | 10 |
| Collars (separate) ................................................................................................. ${ }^{\text {No. }}$ | 2,303 | 30 | 2.336 | 31 |
| Parts ........................................................................................................... | ... | 101 | ... | 115 |
| Saddles. | $\ldots$ | : | ... | - |
| Saddle parts | ... | 1 | ... | 1 |
|  | 31.148 | 116 | ... | $\cdots$ |
| Sweat pads ........................................................................................................................... | ... | : | ... | 1 |
| Trunks ........................................................................................................... No. | 148,283 | 1.450 | 189.314 | 2. 089 |
| Hand luggage: |  |  |  |  |
| Men's hand luggage (except zlopered) soft side | 62, 476 | 678 | 73, 550 | 954 |
| Men's hand luggage (except zippered) hard side | 139. 295 | 2,542 | 250,330 | 3. 507 |
| Women's hand luggage (except zippered) soft side | 51,174 | 568 | 64,043 | 681 |
| Women's hand luggage (except zippered) hard slde | 503, 864 | 5,874 | 497,948 | 5,378 |
| Zippered hand luggage, all types. | 225,960 | 1,456 | . 435, 545 | 2,605 |
| Bags, shopping, sports, etc., leather | 17.309 | 148 | - 61.661 | 272 |
| Bags. shopping, sports, etc., other | 1.115,830 | 988 | 811,450 | 1,295 |
| Brief, stationery, portfollo, cases and bags | 1,010,848 | 3. 531 | 1,330,987 | 4.153 |
| Cases, tollet | 71,561 | 288 | 522, 248 | 543 |
| Cases, utility, card, key. cigarette, etc. | 2, 738.480 | 1.411 | 2,043,424 | 1. 3511 |
| Hand bags, leather | 782,548 | 5,715 | 922,658 | 6, 45. |
| Hand bags, plastic | 4,773,708 | 9,940 | 4. 534,397 | 9,910 |
| Hand bags, other | 252,682 | 549 | 61,338 | 323 |
| Coin purses | 439, 010 | 410 | ... | 1 |
| Billfolds and wallets | 2. 472,286 | 4.004 | 2.491,169 | 4.484 |
| Tobacco pouches | 36,900 | 13 | ... | 1 |
| School bags | 689, 193 | 894 | 480.473 | 836 |
| Photo frames and writing cases | $\ldots$ | : | ... | 1 |
| Body belts ...................................................................................................................... | 3,744,539 | 1, 193 | 3, 518,346 | 1,186 |
| Straps ............................................................................................................ doz. | 136, 213 | 637 | 159,144 | 767 |
| Baby harness | ... |  | ... | 1 |
| Leather washers and gaskets | ... | 489 | - ... | 1 |
| Dog collars ....................................................................................................................... | ... | 115 | ... | 1 |
| Transmission belting .............................................................................................. 1 l . | 52.928 | 237 | ... | , |
| Sporting goods | ... | 104 | $\ldots$ | 132 |
|  | 591.890 | 343 | 622.000 | 383 |
| Fancy artlcles of leather. | ... | 236 | ... | 303 |
| All other products ................................................................................................ | ... | 5,227 | $\ldots$ | 7. 280 |
| 2. Amounts recelved in payment for work done on materials and products owned by others | - | 272 | -•• | 490 |
| Less adjustment for value of sales taxes, exclse dutles and outward transportation charges which could not be deducted from individual commodity items described above | $\ldots$ | (114) | ... | (123) |
|  | ... | 49,588 |  | 55, 568 |

[^0]I.ist of Establishments classified to this Industry, 1965
(tions fo: haphant miah! mmana: zliasified to other industries, which as a secondary activity, manufacture products typlcal of this industry)


List of Establishments classified to this Industry, 1965 - Continue
Name ..... Location
Quebec-Concluded:

- Montreal Chamois Mfg. Co. Ltd
- Natlonal Belt Company
- Natlonal Belt Company 
- Ouellet \& Cie
- Pall Mall Specialties
- Prashker Max Rero.
- Prashmer. Maxareg d.
010 - - Quality Handbars co
- Queen Leather Products Inc
- Rihal Handbag Menufacturine
- Ruel Fdouard. L têe
© 2c - S.T. Handbags
- Servlce Belt
- Sirois, Marcel Inc.
Sprogel beather G
-Stylecraft Leather Mfg. Co.
- Tarkor 

$\qquad$ ..... 
-United Belt Co Ltd.

- Union Trunk \& Luggage
147 - Vallse Scott Ltee... - Vogue Belts \& Noveltles Mig. Co. Ltd.
74
Ontario:
- Air-Lite Luggage Co. Ltd.
-Allen-Ritchie Co. Lid.
- Anrderson, C.G.
- Balnes Brothers
- Balnes Brothers
- Belgian I eather Goods Limited
- Belmont Novelty Co. Ltd
- Belt Mig. Co, of Canadia Ltd
- Blitmore Leather Products
- Brown's Chamois Products Co
- Camel Leather Goods Lidd.
- Caradian Chamois Co.
- Chamberlain Leather Goods

- Cooper-Weeks Limited.
- Custom Leather Products Ltd.
- Delta Leather Products Ltd.
- Dominion Luggage Co. Ltd
Dota Mf Co Co Let- Dova Manufacturing Co. ...
- Dyck. D..Industries Limited
- Edwards-Day Limited
- Empress Leather Produr
- Everlite Luggage CO.
- Exclusive Leather Goods Co.- Freedman sam
- Freeman Leather Works.
- Griffith, G.L. \& Sons Ltd
- Hawkins Hamess
- Hawkins, Thomas E. $\because$......
- Holman Leather Goods Com
- Holmar Luggage Limlted
-Hort, John Hollywood Handbags Ltd
- Ingram-Hurst Company
-Jay Leathercraft Limited
- Jeffrey Luggage Ltd.
- Julian Sale Leather Goods Co.
Kaitting, Geo. C. \& Sons Ltd.
- Kirkpairick wisis
Kumberg, O. Leather Good
-- Lambentian Leather Goods
- Laurentian Leather G
- Legrice, Ed. C. Ltd.
- Lewis (Pioneer Luggage) Canada Ltd., B
- Linnenbank Leather fioods Lud.- Louch, D.G. hef... ?
- Massachusetts Leather of Canada Lid
- McBrine, L. Co. Ltd., The
-Miller Equipment Co. of Canada Lto.
- Mltchell, W. \& J. Ltd
109 - - Monarch Belting Co. $\quad$ National Leather Products Ltd
- Nor-Bet Specialties Limited
- Norris Equipment Company
- Norris Equipment Compan
- Oceanic Leather Goods L
- Oceanic Leather G

......- .... . . ............. .........................................................
...Oll seals Limited.- Ontarlo Tanning Co.- Paragon Leather Goods Limited

120 McGill St., Montreal
2118 Bleury St., Montreal
5550 Fullum St., Montreal
Ave de Gaspe, St-Jean Port-Joli, Gus-1Helet
360 Recollet St., Montreal
2635 Aird Ave., Montreal
24 Mount Royal Ave. W., Montreal
350 Inspector St., Montreal
4362 St. Lawrence Blvd., Montreal
495 Port Royal W., Montreal 12
495 Port Royal W., Montreal 12
917 Dowd St., Montreal
223 St. Zotique W. Montreal
416, זue St-Joseph, Lauzon
12 Maguire Sh., Montreal
St. Constant
2118 Bleury St. Montreal
Cacouna, Cté Riviere-du-Loup
270 Queen St., Montreal
st-Tlite
3175 ouest, tue St-Jacques Montréai
400 Dowd St., Montreal
9697 St. Lawrence Blvd., Montreal 3419 Bort-8t. Montreal 974 St. Lawrence Blvd., Montreal 10150 Notre-Dame St. E., Montreal 5722 St. André St., Montreal 10 5722 St. Andre St, Montreal 10
Scott Junction, Cté Dorchester
209 St. Catherine St. E., MontreaI 7160 Clark St., Montreal

131 Jarvis St., Toronto 44 Alice St. Brantford 71 Jarvis St., Toronto
James St., Petrolia
116 Spadina Ave. Toronto
1366 Bathurst St. Toronto 10
1425 Weston Rd. Toronto 15
1425 Weston Rd. "Toronto
143 Pears Ave. Toronto 5
131 John St. Totonto 2 B
131 John St., Totonto 2 B
487 Adelatde St. W., Toronts
471 Richmond St. W.,
72
72 Albert St., Ottawa
260 Laughton Ave., Toronto 9
72 Victoria St. S., Kltchener
962 Eastern Ave., Toronto 6
65 Densley Ave., Toronto I5
68 Broadview Ave. Toronto
135 Tecumseth St., Toronto 3
507 Frederlck St."Kitchener
2113 Dundas St. W., Toronto 3
2113 Dundas St. W., Toronto 3
119 Spadina Ave., Toronto 2 B
119 Spadina Ave., Toron to 2
210 Sussex Mews, Toronto 4
210 Sussex Mews, Tomonto 4
445 Richmand St. W..Toronto 2 B
145 Richmand St. W.. Toronto 1701 Lewis Ave. Niagara Falls
1875 Dundas St. W., Toronto
193 Edgemont St. S., Hamilton
341 Etie St., Stratford
1266 Queen St. W. Toronto
44 Balsam Ave., Toronto

## 59 Willow St. Acton

1364 Danforth Ave . Toronto 6
167 Suffolk St.. Guelph
167 Suffolk St., Guelph
129 Spadtna Ave., Toronto
99 Colement inve. Toronto 13

## Amprior

127 Strachan Ave., Toronto 3
54 Ainsille St. S., Galt
748 Broadview Ave., Toranto 6
207 Springdale Blvd. Toronto 6
131 Bloor St. W., Toronto
49 Chauncey Ave., Toronta 18
51 Lucy Ave.. Toronto
602 Victoria Ave., Niagara Falls
602 Victoria Aven Nia
Queen St. St. Mary's
Queen St., St. Mary's
35-39 Water St. S., Kitchener
Trenton. Patorboromeh
755 Dundas St. E., Toronto 2
436 Wellington St. W., Torontr 2 E
474 Bathurst St., Toronto 2 B
721 Kent St., Niagara Falls
20 Durham St. N.. Sudbary
10 Duke St. ${ }^{-1}$ Toronto 2
82 Spadina Ave a Toron to 2 B
82 Spadina Avea 54 Erie St., Stratford
220 Spring Valley Rd., Kitchenet
646 Adelalde St. W.. Toronto 3

List of Establishments classified to this Industry, 1965 - Concluded

| Name | Location |
| :--- | :--- |

Ontarto-Concluded:

- Paterson Leather Co. Ltd.
- Quigley Welting Company
- Rainee Mfg. Products Limited
-Resnik, Julius Canada Ltd.
- Royal Leather Goods Co.
- Samsonite of Canada Led.

Eftandard Plactice Droduotaf(Mentrda) bud.

- Supply Luggage Co. Led.
- Thley, Frank \& Son Ltd
- Vanits Fair Belts Lhta.
- Wiley Leather \& Plastic Industries Lid.

6
Manitobe: Itterait Harrdbaz Ltd.
_ Blivette Mandbag.


- Elvette Handbag CO.
- अ'1tt Leather Goods Co.


2Aberta: Exiviors sed iter arpilid
Hukn tumen, Hast. Sales eo. bod. a. Alwa Lutid.
Futeroen-icco.

## 5 British Columbia:

- Canadian Saddlery Manufacturers
- burabill Luggage Limited
as : $=1$, wather Speclalities
ompson's Leather Goods Co.
trametrand-bimitved

3236 Sandwich St. W., Windsor
1 Beaufort St.. London
4 Thomeliff Perk Drive, xaaeide Fo verntC
Saunders Drive. Cornwall
250 Esplanada St., Toronto 2
753 Ontario St., Stratford
1320 Jane st, Toronto
91-93 Brandon Ave. Toronto
91-93 Brandon Ave.. Toronto
10 Canmotor Ave.. To.onto 18
468 king St $W$ Toronto 2 B
35 Camden St. Troronto 2 B
$110-6$ Barbados Blvd., Scarborough
$z \leadsto$ )
He Mastret-Ame.. Winnspeg
154 Market Ave. Winnipeg 2
312 Ross Ave. Winnipeg 2
1238 Chevrier Blvd., Winnipeg
349 Dray St., St. Boniface


1725-9A St. S.W., Calgary
1416 Centre A. St., N.E., Calgary

Coldstream
6 West-17th Ave. Vancouver $\mu 0$
4408 Main St., Vancouver 10
741 Ew-Broadwey, Vancouver 10
1424 Charles St., Vancouver ${ }^{-}$


# CONCEPTS AND DEFINITIONS 

## Census of Manufactures

## General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 ( 3 digit) industries, 18 are further broken down into 55 ( 4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 176 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the census is designated as the establishment (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than $\$ 100,000$; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 135 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures: (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the reports reflect the complete implementation of these changes and enable comparisons to be made back to and including 1961. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

## Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":
"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

Materials and supplies used
Goods purchased for resale as such
Fuel and power consumed
Number of employees and salaries and wages
Man-hours worked and paid
Inventories
Shipments or sales."

Each establishment is required to report on all the activities carried out within it's accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour
force, revenue from services, etc.) are requested to he reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

## Head Offices and Auxilliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:
(a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry ( 3 or 4 digit) as the establishment;
(b) In the case of multi-establishment firms, tae statistics for such offices and units are coded \& the same industry as the establishments of the firm, when all establishments are in the same inlustry ( 3 or 4 digit). When establishments of
such firms are coded (1) to different industries within a major group, (2) to industries in different major groups of (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry ( 3 or 4 digit) level in all cases will be left free of these company-wide data.

## Employees

(a) Production and related workers - Manufacturing activities
In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. For those establishments reporting on the "long" form, production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equiva= lent annual full-time employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. In the case of those establishments reporting on the "short" form, respondents are requested to report average annual figures. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). Data on man-hours are not collected from establishments reporting on the short form. Man-hours for these establishments are estimated on the basis of ratios derived from the 1958 census. During this census all establishments reported on the long form. In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.
(b) Production and related workers - Non-manufacturing activities
Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

## (c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vicepresidents, comptrollers, secretaries, treasurers, etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

## (d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

## (e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

## Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a persan owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners are defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

## Salaries and Wages

Salaries and wages refer to gross earnings of employees before deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries. wages,
bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

## Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

## Materials and Supplies

## (a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising. insurance, deprectation, etc. are not includedt whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs of maintenance done by outside contractors and cost of returnable containers are not included.

## (b) Non-manufacturing activities

1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

## 2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nop is the cost 6
purchased machinery and equipment. Also included is the cost of office supplies not chargeable to fixed assets accounts and the cost of such other itoms of materials and supplies used as food, heverages and supplies for establishment-operated «ifeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

## Shipments

## (ii) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued is Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form E:3 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal yroducts extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the hasis of the net douge !a proghess puyments over ha peat.

## Eb Shipments of goods of own manufacimre

These figures represent shipments of goods miade from own materials either in the reporting astablishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are eiraged in manufacturing as a subsidiary activity
are collected by means of the Commodity questionnaire referred to earlier. Such shipments together with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

## (c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

## (d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations :erformed by the establishment's own employees, wuch as revenue from goods produced or purchased for rental (the book value of such goods are included is part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for companyoperated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

## Inventories

(a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the
receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.
(b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

## Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of manufacturing materials, supplies, etc. and fuel and electricity consumed from the (value of shipments of goods of own manufacture adjusted for changes in the value of inventories of finished goods and goods in process).
(b) By non-manufacturing activities

The figures are compiled by deducting the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods pur-
chased for re-sale) and the cost of non-manufacturing materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

## (c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net output or net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production"'.


[^0]:    "Confidential, included with "All other products".

