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## CANADA

DEPARTMENT OF TRADE ANO COMMERCE DOMINION BUREAU OF STATISTICS

## THE RAILWAY ROLLING STOCK INDUSTRY

IN

## CANADA

1931

Publiahed by Auchority of the HON. H. H. STF.VF.NS. M. P Minister of Trade and Commerce.

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DOMINION BITPFATJ OF STATISTICS . CANADA Dominion Statistician: R. H. Coats, B.A., F.S.S.(Hon.), F.R.S C.

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## IRON AND STEELL AND THEIR PRODUCTS

THE RAILWAY MOITING STOCK INJUSTRY IN CANADA, 1931.
Production from the railway rolling stock industry in Canada during 1931 was valued at $67,865,070$, according to the Dominion Bureau of Statistics at Ottawa. Correspondine totals for other years were $\$ 104,922,701$ in 1930, $\$ 126,487,037$ in 1929, and $\$ 73,42 \pi 057$ in 1928. This industry includes only the factories which were engaged CHIEFLY in making or repairing railway folling stocks or in makine parts such as whecls, brakedeans, etc. (see directory, table 10).

In 1931 there were 38 firms operating in this group, of which 16 were located in Ontario, 10 in Quebec, 4 in Manitoba, 3 in Nova Scotia, 3 in Alberta, and 1 in each of New Brunswick and Prince Edward Island. These plants emplored a working capital of $\$ 37,484,985$, used materials for menufacturing and repairs worth $335,335,573$, afforded work to a montily avorage of 21,773 people, and paid out $\% 2,111,765$ in salaries and wages.

Products mode during the year included 5,176 new freight cars valued at $\$ 15,186,898$, 112 new passenzer cars at $\$ 4,596,075$, car wheels at $\$ 2,457,389$, 26 new locomotives at $\$ 1,897,433$, and springs, steel car ends, brakes, hrakebeaias, brukeshoes, gasoline electric passenger cars, railway track motor cars, mining cars, tires, etc. The actial cost value of repair work done in these shops on railway cars and locomotives anounted to $\$ 26,322,287$.

During 1931 only 4 plants in Canada produced locomotives, 2 made steam rail way passenger cars, 6 made steam railway freight cars, 11 made car wheels, 2 made mining or narrow gauge cars, 1 mede railway track motor cars, and I made gasoline electric passenger cars for stean railways.

Table 1- PRINCIPAL STAPISTICS OF THE RALWAY ROLLING STOCK INDUSTRY IT CANADA, 19271931

|  No of <br> Years plants | Capital employed | Average number <br> of em <br> ployees | Solaries <br> and wages | Cost of matorials at works | Selling value of products at works | Value added by manu. <br> facturin |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\$$ |  |  | \% | \% | + |
| $1927 \ldots 35$ | 81, 519,350 | 21. 436 | 30,269,896 | 38,518,449 | $74,466,912$ | $35,948,403$ |
| $1328 \ldots . .$. | 89,053,842. | 22,417 | 32,452,781 | 38,110,053 | $73,422,057$ | 35,312,004 |
| $1929,3000.35$ | 94, 10,563 | 25,488 | 38,311,179 | 74,156,037 | 126,487,037 | 52,331,000 |
| $1930 \ldots 57$ | 35, 785,640 | 25,952 | 37,625,050 | 60,289,445 | 104,92\%,701 | 44,633,256 |
| $\begin{aligned} & 1331 \\ & \text { P. I I, Nova } \\ & \text { Scotia and New } \end{aligned}$ |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
| Br.answ ck...., 5 | 10,447,146 | 1,734 | 2., 276,461 | $2,831,362$ | 6,901,533 | 2,969, 31 |
| Queb c....... 10 | $40,774,354$ | 9,543 | 12,113,754 | 16,282,258 | 29, $01,47 \%$ | 18,592,215 |
| Untari: .... 16 | 25,039,650 | 3,452 | $4,746,612$ | $7,161,334$ | $13,550,669$ | $6,383,275$ |
| Manito ala.... $\frac{4}{3}$ | $\begin{aligned} & 14,79,105 \\ & 0,842,830 \end{aligned}$ | $\begin{aligned} & 5,045 \\ & 1,719 \end{aligned}$ | $\begin{aligned} & 6,819,632 \\ & 2,14,506 \end{aligned}$ | $\begin{aligned} & 6,389,126 \\ & 1,671,1=3 \end{aligned}$ | $\begin{array}{r} 13,729,251 \\ 3,909,024 \end{array}$ | $\begin{aligned} & 7,40,125 \\ & 2,237,951 \end{aligned}$ |
| CAVADA $\ldots \overline{38}$ | 97,4485 | 21.775 | $28,111,765$ | $35,355,573$ | $67,865,070$ | $32,523.497$ |

Table 2 CAPTTAL EMPLOYED, BY CLASGES, $1 . ? 513$.

Value of lands, buildings,
Provinces
and ot er equipinent
inantory value operting of matorials, capital (cash, finished bills and products and accounts reother supplies cervable, and stocks on pre uid exhand penses, etc. $\qquad$

TOTAL
$\qquad$ \%

$$
1930
$$

P.E.I., N.S., and N.B.

2,098,568 2,076,972

$$
9,038,148
$$

$6,322,754$
$2,505,654$
$3,039,016$
$-956,555$
$14,922,547$
$6,322,754$
$2,505,654$
$3,039,016$
956,555
$14,922,547$
3,799,351

275,000
$6,322,754$
$2,505,654$
$3,039,016$
$-956,555$
$14,922,547$

$6,630,658$
$29,320,086$
Ontario .................. 19,765,121
Manitob ba ...............
Al berta ................

7,404,235 CANADA .......... $65,673,622$ 1931
P.E.I. N.S. and N.B. 7,060,982 $998,236 \quad 2,327,928 \quad 10,447,146$

Ontario $. \ldots \ldots . .19,765,888 \quad 1,629,710 \quad 3,644,052 \quad 25,039,650$

| Manitoba <br> Alberta $\ldots \ldots \ldots \ldots$ <br> CANADA $\ldots \ldots \ldots$ | $11,575,170$ | $6,051,530$ | $2,504,235$ | 300,000 | $14,379,405$ |
| ---: | ---: | ---: | ---: | ---: | ---: | ---: |

Table 3 - EMPLOYEES, SALARTES AND WAGES, BY PROVINCES, 1930 and 1931.


$$
1930
$$

| P.E.I., N.S , and N.B: | 106 | 4 | 1,822. | 5 | 1. 937 | 271,772 | 2,532,476 | 2,604,248 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Quebec | 846 | 45 | 10,686 | 31 | 11,608 | 1,958,602 | 7. 5,059,327 | 17,01,923 |
| Ontario | 415 | 42 | 4,304 | ... | 4,761 | 1,048,988 | 3,067,877 | 7,116,865 |
| Manitaba | 265 | 16 | 5,446 | ... | 5,727 | 664,640 | 7,545,111 | 8,209,751 |
| Aiberta | 107 | 2 | 1,810 |  | 1,919 | 25\%, 255 | 2,417,002 | 2,676,25? |
| Ca Mada | 739 | 109 | 24,068 | 36 | 25,952 | 4,203,257 | "33,421, 793 | 37,025,050 |

1331

| P.EI, N.S., and N.B. | 105 | 4 | 1,622 | 3 | 1,734 | 256,48? | 2,913,979 | 9,276,461 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Quebec ................ | 818 | 44 | 8,654 | 27 | 9,543 | 1,718,288 | 10,401,466 | 1:,119,754 |
| Ontario | 387 | 34 | 3,007 | 4 | 5,432 | 943,074 | 3,797,538 | 4,746,612 |
| Manito ba | 265 | 16 | 5,064 | . | 5,345 | 634,543 | 6,185,089 | 6,819,632 |
| Al berta | 106 | 2 | 1,611 | - | 1,719 | $235 \quad 274$ | 1,914,052 | 2,149,306 |
| CANADA | ,681 | 100 | 19,358 | 34 | 21,773 | 3,793, 661 | $24.313,014$ | 28,111,765 |

Table 4 - WAGE-EARNERS, BY MONTHS, 1930 and 1931.

|  |  | 9 |  | 1 | $9 \quad 3$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Months | Male | Female | TOTAL | Male | Female | TOTAL |
| January | 24,553 | 44 | 24,597 | 22,786 | 38 | 22,824 |
| February | 25,641 | 44 | 25,685 | 23.627 | 43 | 23,670 |
| Warch | 26,373 | 44 | 26,417 | 24,536 | 43 | 24,639 |
| April | 26,686 | 38 | 26,724 | 24,394 | 40 | 24,434 |
| May | 26,801. | 38 | 26,839 | 22,483 | 32 | 22, 515 |
| $J$ une | 25,686 | 38 | 25,724 | 20,276 | 35 | 20, 211 |
| July | 23,644 | 36 | 23, 680 | 19.134 | 35 | 19,169 |
| August | 22,668 | 33 | 22,701 | 18,738 | 34 | 18,772 |
| September | 21,894 | 33 | 21,927 | 18,220 | 27 | 18.247 |
| October. | 21,401 | 28 | 21,429 | 11,331 | 22 | 11,353 |
| November | 21,437 | 28 | 21,465 | 15,970 | 22 | 15,992 |
| December | 22,013 | 31 | 22.044 | 17,882 | 29 | 17,911 |
| - AVERAGE .... | 24,068 | 36 | 24,104 | 19.358 | 34. | 19,992 |

Table 5 - NUMBER OF WAGE-EARNERS IN MONTA OF HIGHEST EMPIOYBMENT, ACCORDING TO HOURS
USUALLY WORKED PER REFK, 1931. (Overtime not included)
Number of

Regular hours per week wage-earners Regular hours per week wage earners

40 hours or less ............. 20,328
41 - 43 hours ................ 298
44 hours ..................... 425
$45-47$ hours ................. 1,369
48 hours ...................... 406
49 - 50 hours ................ 1,152
51. 53 hours

71
54 houts 00.000 .0 .0 .0.
55 hours 643
$56-59$ hours ..................... 99
60 hours ........................ 239
Over 60 hours ................... 145

Table 6 - FUEL AND EL ECTRICITY USED, 1930 and 1931.


Table 7 - POWRR EMPLOYED, 1930 and 1931.

| Kinds | 1 | 30 | 1 | 31 |
| :---: | :---: | :---: | :---: | :---: |
|  | Number of units | Total horsepower | Number of units | Total horse power |
| Steam engines and steam turbines | 50 | 15,414 | 54 | 17,564 |
| Gasoline, gas and oil engines | 4 | 1,050 | 4 | 1,050 |
| Total Primary Power | 54 | 16,464 | 58 | 18,614 |
| Aliectric motors run by purchased power | 5,273 | 91,234 | 5,271 | 90,045 |
| Total Power | 5,327 | 107,698 | 5,329 | 108,659 |
| Wectric motors run by power generated <br>  | 557 | 6,587 | 557 | 6,607 |
| Total Mlectric Motors | 5,830 | 97,821 | 5,828 | 96,652 |
| Boilers installed | 105 | 29,787 | 134 | 38,172 |

Table 8 - MATERIALS USED, 1930 and 1931.

|  |  | 30 | 19 | 31 |
| :---: | :---: | :---: | :---: | :---: |
| Materials $\quad \begin{aligned} & \text { Unit of } \\ & \text { measure }\end{aligned}$ | Quantity | Cost at works | Quantity | Cost at works |
|  |  | \$ |  | - |
| Iron and steel - |  |  |  |  |
| Pig iron .................. long ton | 23,601 | 589,918 | 14,433 | 359,322 |
| Wrought iron bars, skelp, etc, short ton | 2,785 | 165,631 | 345 | 20,930 |
| Malleable iron bars, etc... short ton | 1,776 | 267,310 | 8,724 | 465,317 |
| Iron castings purchased.... short ton | 24,046 | 1,483,885 | 19,369 | 1,174,000 |
| Ingots, blooms and billets.. short ton | 6,988 | 300,927 | 2,992 | 134,679 |
| Bars and rods, stocl ........ short ton) |  |  | 21,552 | 1,189,868 |
| Wire, steel .................. short ton) | ) 55,415 | 2,912,006 | 1,618 | 84,410 |
| Shafting, steel ............. short ton) |  |  | 227 | 15,207 |
| Plates, steel .............. short ton) |  |  | 42,323 | 2,182,055 |
| Sheets, steel |  | 4,067,040 | 2,820 | 166,684 |
| Structural shapes, steel ... short ton | 43,618 | 2,358,707 | 12,949 | 711,246 |
| Castings, steel $\ldots 0 . \ldots \ldots .$. | 18,376 | 3,449,411 | 10,638 | 1,998,683 |
| Alloy steel ...u............. short ton |  | 76,794 | 72 | 50,861 |
| Scrap iron and steel ....... short ton | 141,754 | 2,074,942 | 105,837 | 1,360,071 |
| Other iron and steel |  | 1,961,110 |  | 316,202 |
| Other metals .- |  |  |  |  |
| Brass and bronze castings... 1 lb . | 7,050,844 | 1,398,603 | 4,158,776 | 721,432 |
| Copper ...00000000000.0...... lbo | 335,634 | 42,571 | 290,665 | 27,630 |
| Lread 0030000................... lbo | 262,315 | 16,340 | 86,833 | 9,497 |
| Tin......................... $1 \mathrm{l}^{\text {b }}$ | 48,472 | 16,051 | 25,741 | 7,874 |
| Babbitt metal and solder ... lb. | 405,166 | 64,179 | 262,338 | 42,941 |
| Uther non-ferrous metals, including scrap ........... |  | 21,302 |  | 2,847 |
| Articles used for further manufacture |  |  |  |  |
| $L_{\text {ron }}$ and stecl pipe, tubes and fittings |  | 873,864 |  | 622,712 |
| Bolts, nuts, rivets and screws | ... | 962,373 |  | 717,472 |
| Paints, oils and varnishes .. - |  | 655,293 |  | 570, 34.9 |
| Centres ....................... no. | 6,263 | 274,454 | 3,223 | 129,557 |
| Tires ........................ no. | 20,075 | 769,655 | 19,871 | 766,187 |
| Parts for cars, engines, etc.o. | not | cif'ied |  | 4,884,847 |

Table 8 - MATFRIALS USED, 1930 and 1931 (concluded)

|  |  | 19 | 30 | 19 | 31 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1..aterials | Unit of measure | Quantity | Cost at works | Quantity | cost at works |
|  |  |  | \$ |  | \$ |
| Other materials |  |  |  |  |  |
| Foundry coke | . short ton | 24,556 | 292,451 | 18,096 | 209,397 |
| Moulding sands , ......... | short ton | 18,033 | 59,363 | 10,248 | 37,179 |
| Foundry facings | 1 b | 1,565,136 | 30, 234 | 1,283,083 | 20,341. |
| Lumber | $3 \mathrm{cu} \mathrm{i}^{\text {ft }}$ 。 | 89,453 | 4,71?,189 | 51,050 | 2,310,078 |
| Firebrick and cupola blocks | - |  |  |  | 45,393 |
| Fireclay ................... | short ton) |  | 106,208 | 602 | 5.057 |
| Core oil | - | - ... | 24,909 | . $\quad$. | 14.049 |
| All other materials |  |  | 30,856,725 | 00 | 13,962, 139 |
| TOTAL |  |  | $60,289,445$ |  | 35,335,578 |

Table $9-$ PRODUCTS MADE, 1930 and 1931
Note: - Figures given in the following table are for the Railway Rolling Stock Industry oniy and do not necessarily represent the total production in Canada of the commodities listed. These articles also may have been produced by concerns which have been classified to other indus trial groups. The figure (1) indicates that the data given cio not represent the total for Carada.

|  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |

(x) Includes procucts of 1 or 2 firms, viz: gasoline cars, car wheel tires, springs and steel ends, canal locks and canal operating equipment, bolsters, iron pipe, rining cars, etc:

Note:- This divectory carries only the names of concerns which the Bureau has classified to the Railway Rolling Stock Industry for statistical purposes. It is not intended to be a complete list of the concerns which manufacture parts for railway rolling stock. The Rallway Whlleg Stock Industry includes only those concerns which make as their CHIEF PRODUCTS such parts as wheels, brakebeams, etc., or which make or repair rallway cars and locomotives, electric cars, mining cars, etc.

Nanes
PRINCE EDNARD ISLAND

## Canadian National Railways

## TERT BRUNSWICK

Canadian Na tional Kailways
NOVA SCOTIA -
Canadian Car Foundry Co. Itd.
Eastern Car Co. Ltd.
Wheel \& Foundry Co, Ltd.

## QUEBEC -

Canadian Car \& Foundry Co. Ltd.
Canadian Netional Railways
Canadian Pacific Railway Company
Candian Steel Tire \& Wheel Co. itd.


## Q1FRETO -

Buffalo Brake Beam Company
Canada Iron Foundries Limited
Cenadian Locomotive Co. Ltd.
Canadian National Railways
Dowinion Brake Sboe Co。Ltd.
Dominion "heel \& Foundries Ltd.
Fairmont railvay Motors Ltci。
Hament ateal Car \& Engineering Works
Netional steel Car Corp. Ltci.
Uttawa Uar Mfg. Co. Ltd.

## MANTTOBA

Camedian National Nallways
Canadian Paciflc Rullway Company
Dominion Wheel \& Foundries Ltd.

## Address

## Charlottetown

Moncton

Amherst
Trenton
New Glasgow

Ville St.Pierre, Montreal, and Cote St Paul, Montreal
Pointe St. Charles, Montreal.
Riviere du Loup, and St. Malo
Montreal
Montreal Hast
Inngue Fointe, montreal

Hamilton
Fort William,Hamilton, and St. Thomas
Kingston
Heaside, London, Ottawa and Stratford
St. Thoms
inbourg, Hamilton, and Toronto
Toronto
Handiton
Hamilton
Ottama.

Transcona and Winnipeg
Winnijeg
St Boniface

## ALBEPTA

## Edmonton

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Calgaty

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