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## THE RAILWAY ROLLING STOCK INDUSTRY 1959

Published by Authority of
The Honomrable George Hees, Minister of Trade and Commerce

Industry and Merchandising Division

## publications

The results of the annual Census of Industry are published by the Dominion Bureau of Statistics in a series of industry reports which are released each year as the compilations are completed. Reports for industries in the Transportation Equipment Major Group are listed below, along with curent and annual publications of related interest. Similar reports are issued for other industries. A complete catalogue of publications of the Bureau is available on request from the information Services Division, Dominion Bureau of Statistics, Ottawa, or from the Queen's Printer, Ottawa.

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#### Abstract

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## SyMBOLS

The interpretation of the symbols used in the tables throughout this publication is as follows:
.. figures not available.
... figures not appropriate or an applicatbe

- nil or zero.
p preliminary figures.
r revised figures.


## EXPLANATORY NOTES

This report is one in a series of about 130 pativations which present the results of the 1959 Gensus of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for malor industry groups. An annual Census of Manufactures has been carried out by the Dominion Bureau of Statistics since 1916.

Industry statistics given in these reports refer to number of establishments, employees, salarles and wages, cost of materials, supplles, fuel and electricity, gross value of shipments, Inventories and value added by manufacturing. Details of materlals used and products shipped are also given. Descriptions of the principal industry statistics. With special reference to 1959 are as follows:

## Period Covered

Firnis are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

## Establishment

Data for the annual census is collected on an establishment basis. A firm with more than one plant is required to file a report for each plant. In thost cases an establishment is a complete factory. Sometimes, however, a plant is divided into two or more establishments when it carries out operations classifiable to different industries and when separate accounting records are available. Usually the statistics for an establishment relate only to the manufactufing activities. Other activitles such as construction at the plant by its own employees, wholesale of retail activities carried on at the plant location, etc., are not included. Plants engaged solely in repair work (except in the case of furniture, shipbuilding, boat building, aircraft and railway rolling stock industries) are not included but plants occupied in assembling parts into complete units are included.

## Employees

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers. etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level and clerical employees. Working owners and partners are also included in this category.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or plece-work basis. Working foremen doing work similas to that of the employees they supervise are included, as are maintenance, warehousing and delivery staffs. Employees on new construction work, in retail or wholesale operations. on: outside plece work etc., are not included.

Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to calendar years whether or not some establishments reported other data on a financial year basis.

## Salaries and Wages

Salarles and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Selaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included but not their with drawals for income tax. Wages refer to the amounts paid to production and related workeis as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

## Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used, (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the works. including freight, duty, etc.

## Materials and Supplies Used

Figures represent quantities and lald-down cost values, at the works, of materlals and supplies actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers of any other items charged to capital account are not included. Fuels are not included. Goods bought from others of received as transfers from other plants of reporting companies for resale without further processing are not included. Maintenance and repair supplles not chargeable to capital account are included.

## Factory Shipments

Factory shipments refer to shipments of goods made from own materials either in the reporting plant of by other manufacturers on the basis of a charge to the reporting plant for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, of for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm are included. Goods bought or received as transfers and resold without further processing are not included. Values are computed on fo.b. plant of
plant warehouse basis, and do not include sales tax of excise duties. Values of containers not returnable are included. Amounts recelved in peyment for work done on materials owned by others are included.

In a few industries such as shipbuilding, aircraft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done ir: previous years on finished units delivered in the year under review.

## Inventories

Values represent the book values of manufacturing inventories owned and held at the reporting plant. Figures include inventories held in warehouses of selling outlets which have been included with plant operations for purposes of reporting shipments.

## Value Added by Manufacturing

Figures are computed from value of shipments plus or minus changes in inventories of finished goods and goods in process less cost of materials, fuel and electricity. This figure is sometimes referred to as net production. ${ }^{\text {. }}$

## Standard Industrial Classification

The Standard Industrial Classification Manual. prepared by the Dominion Bureau of Statistics. provides for 135 three-digit industries in the manufacturing sector, arranged in 17 major groups. Reporting establishments are classified or allotted tc specific industries on the basis of the value of principal products made or shipped.

## Short Forms

Between 1949 and 1957, in an effort to ease the reporting burden for smallet firms, a short form was used asking fot the total value of shipments only or, in a few cases where losses of detail were significant, for quantities and values of principal products. For purposes of publication, missing data were estimated on the basis of appropriate ratios. In general the cut-off point for these shoit forms was set at $\$ 50,000$ value of shipments. About $40 \%$ of the total number of establishments reported on the short form and accounted for less than 3 per cent of the total value of shipments.

In 1958, in order to establish a new base year, the small firms were asked to report all items of principal statistics together with some detail on materials and products.

[^0]For the 1959 Census, the short form was used again, but further steps were taken to ease the respondents' burden. First, the general limit for short forms was ralsed to $\$ 100,000$ value of shipments. In addition, a new intermediate form was developed. This form is a shortened version of the long form in that most of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between $\$ 100,000-\$ 500,000$ value of shipments, but in the case of both the short and intermediate forms there were lower cut-offs for a number of industries in which the smaller firms accounted for a larger share of total shipments. On the other hand, limits were raised where this could be done without a significant loss of coverage. On most of the short forms for 1959, in addition to total value of shipments, data on principal products were requested. In a few industries, where loss of employment and eamings data were considered too large because of higher cut-offs, a question on total payroll was placed on the short form.

The intermediate and long forms provide complete data for the compilation of all elements of principal industry statistics and the details of materials and products. The one-page short form, although containing data on principal products and total value of shipments, does not request information on other elements of principal statistics such as value of inventories, materials, fuel and electricity and, in most cases, employment and salaries and wages, not does it contain detailed data on volume and value of materials used. For purposes. of compiling aggregates of principal statistics by industry and by geographic location, the missing data for each establishment were estimated for 1959 by using, in general, ratios based on the change in the value of shipments between 1958 and 1959. The proportion of the estimated data was generally less than 5 per cent of the total in each category of principal statistics.

The general request for the principal items of products on the short form for 1959 permitted a faitly complete compilation of the detailed quantities and values of commodity shipments. In the case of the detailed quantities and values of materials, fuel and electricity, however, and the monthly distribution of production workers, only the totals of data actually reported on the intermediate and long forms are contained in published reports and no attempt was made as in past years to estimate the generally small proportion of individual totals represented by detailed items omitted from the short forms.

The new approach has relieved an additional 12,000 establishments from filling out the regula: long form. Establishments now receiving the short form number in excess of 20,000 and account for more than 54 per cent of the total number of establishments and a little more than 3 per cent of the total value of shipments.

## THE RAILWAY ROLLING STOCK INDUSTRY

## 1959

This industry indudes establishments which were occupied chiefly in making railway cars and locomotives, or in making parts for same, such as wheels, brakes, tires, bolsters, springs etc. The principal repair shops of the Canadian National Railways and the Canadian Pacific Railways are also included.

Production in 1959 was valued at $\$ 266,868,100$, a decline of 9.8 per cent from the comesponding total of $\$ 295,961,250$ for 1958 . Output included new railway cars valued at $\$ 40.370,183$, new locomotives at $\$ 66,573,422$ and other lines, such as railway car wheels, parts for railway cars and locomotives, repair work, etc.

Twenty-nine establishments were in operation in this group in 1959, there being 13 in Ontario, 5 in Quebec, 4 in Manitoba, 2 in Nova Scotia, 2 in Alberta and 1 in each of Newfoundland, New Brunswick and British Columbia. Only the larger repair shops were included.

Employees in 1959 numbered 20,248 and salaries and wages for the year totalled $\$ 83,680,309$. Materials used in manufacturing or repair work cost $\$ 163,814,494$ and fuel and power costs amounted to $\$ 3,566,466$.

TABLE 1. Principal Statistics of the Railway Rolling Stock Industry, Significant Years 1929-59 and by Provinces, 1958 and 1959

| Year and province | Estab-lishments | Employees | Salaries and wages | Cost of fuel and electricity st plant | Cost of materials at plant | Value <br> added by manuiacture | Gross selling value of products |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | number |  | dollars |  |  |  |  |
| 1929 | 35 | 25, 488 | 38,311, 179 | 2, 570, 981 | 74, 156, 037 | 49, 760, 019 | 126, 487, 037 |
| 1933 | 37 | 16,172 | 14, 584, 021 | 1,535, 225 | 13, 574, 592 | 14, 562, 448 | 29,672, 265 |
| 1.937 | 37 | 21, 496 | 29, 187, 157 | 2,090, 074 | 56, 191, 146 | 35, 573, 335 | 93, 854, 555 |
| 1939 | 38 | 17.569 | 25,050,559 | 1.882,557 | 34, 070, 884 | 24, 756, 763 | 60, 710, 204 |
| 1945 | 37 | 30,515 | 61.793,939 | 4,181, 244 | 84, 264, 315 | 92, 804, 283 | 181, 249, 842 |
| 1946 | 37 | 28,553 | 57, 815, 845 | 3, 567, 097 | 83, 937, 365 | 74,655, 059 | 162, 159, 521 |
| 1949 | 39 | 32,410 | 82, 135, 159 | 4,471,448 | 133, 053, 860 | 109, 228, 718 | 246, 754, 026 |
| 1955 | 32 | 25,400 | 86, 257, 623 | 3,940,088 | 139, 475, 062 | 102, 324, 180 | 245, 739, 330 |
| 1956 | 29 | 28, 118 | 100, 729, 171 | 4,394, 127 | 207,028, 080 | 134, 093, 999 | 345, 516, 206 |
| 1957 | 30 | 27.909 | 104, 168, 142 | 4, 415, 818 | 241, 830,731 | 140, 475, 504 | 386, 722, 053 |
| 1958 |  |  |  |  |  |  |  |
| Newfoundland, Nova Scotia and New Brunswick $\qquad$ |  | 2,055 | 7. 840,914. | 418,615 | 17,036, 942 | 9, 636, 351. | 27, 091,908 |
| Quebec ....................................... | 6 | 9,827 | 38, 356, 733 | 2,044,073 | 82, 405, 728 | 39, 173,617 | 123, 623,418 |
| Ontario | 12 | 4,601 | 20, 234, 674 | -880, 566 | $63,960,801$ | 32, 484, 002 | 97, 325, 369 |
| Manitoba... | 4 | 4.214 | 15,653, 150 | 522, 218 | 15, 736, 777 | 16,610.902 | 32, 869, 897 |
| Alberta and British Colambia .. | 3 | 1,677 | 5, 868, 298 | 140, 907 | 9,015, 461 | 5, 894, 290 | 15, 050,658 |
| Canada | 29 | 22,374 | 87,953, 769 | 4,006,379 | 188, 155, 709 | 103, 799, 162 | 295, 961, 250 |
| 1959 |  |  |  |  |  |  |  |
| Newfoundland, Nova Scotla and <br> New Brunswick |  | 1.961 | 7. 880, 074 | 397,049 | 15, 369, 505 |  | 23,951, 344 |
| Quebec .................................... | 5 | 9,161 | 37. 198, 383 | 1. 749,145 | 71, 759, 139 | 42,101, 020 | 115, 2009,304 |
| Ontario ..................................... | 13 | 3, 803 | 17, 576,337 | 817,898 | 49,693, 186 | 27, 206, 186 | 77, 717, 270 |
| Manitoba |  | 3,735 | 14,977, 125 | 487.975 | 17, 232, 399 | 15, 933, 110 | 33, 653, 484 |
| Alberta and Eritish Columbia.. | 3 | 1. 588 | 6,048, 390 | 114, 399 | 9, 760, 265 | 6,062,034 | 15, 936, 698 |
| Canada | 29 | 20, 248 | 83,680,309 | 3, 566, 466 | 163, 814, 494 | 99, 487, 140 | 266, 868, 100 |

[^1] such as interest, rent, depreciation, taxes, insurance, advertising, etc.

TABLE 2. Inventories, ${ }^{1} 1959$

|  | ำ ${ }^{-1}$ materials and supplies | Goods in process | Finished goods of own manufacture | Totai |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |
| Opening: |  |  |  |  |
| Newfoundland, Nova Scotia and New Brunswick .... | 825.532 | 2,769.535 | 21.630 | 3.616.697 |
| Quebec | 17,932,561 | 3.798,063 | 137,655 | 21.868.379 |
| Ontario | 7,392,875 | 5,785,150 | 1,385,056 | 14, 560,091 |
| Manitoba ............................ | 5,435,031 | 189,090 | 20,060 | 5,644,181 |
| British Columbia and Alberta | 3,415,758 | 2,009 | , | 3,417.76\% |
| Canada | $35,001.857$ | $12,540,84 \%$ | 1,564,411 | 49, 10\%, 115 |
| Closing: |  |  |  |  |
| Newfoundland, Nova Scotia and New Srunswick... | 374,845 | 475,677 | 10,861 | 861.384 |
| Quebec ................ | 16,252,034 | 2,657,183 | 120,499 | 19,029,716 |
| Ortario | 6.113.881 | 4,876,257 | 1.143.457 | 12,133, 615 |
| Manitobe ............................. | 5.968.505 | 338,098 | 17.355 | 6,323,958 |
| British Columbia and Alberta | 3,255.696 | 2,604 | - | 3,268, 300 |
| Canads | 31.974.972 | 8,349,819 | 1,292,182 | 41,616,973 |

${ }^{2}$ (a) Book value of all manufacturing inventories owned and held at plant and plant warehouses.
(b) Beginning with 1954, information on the value of yeat-end inventory holdings at plant and plant warehouses is being collected as part of the anmal Census of Industry. These date were formerly collected by a separate survey. The summarized results for the Railway Rolling Stock Industry for the year under review are shown in the above table.
(c) The opening inventory for 1959 does not necessarily agree with the closing inventory for 1958 because of the addition of new plants, transfer of plants to other industries and plants going out of business.

TABLE 3. Products Manufactured in the Railway Rolling Stock Industry, 1958 and 1959

| Product | 1958 |  | 1953 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Selling value at works | Quantity | Selling value at works |
|  |  | \$ |  | \$ |
| Brakes, brake beams, brake shoes and parts $\qquad$ |  | 3,067.452 | . . | 3,224,086 |
| Cars, rallway, complete: <br> Passeager ........................................................................................ No. | 99 | 9,551,987 | 7 | 604,694 |
| Box (except reftigerator) ......................................... ... | 1,395 | 11.527,553 | 1,355 | 15.245.632 |
| Flat | 306 | 3,389,306 | 700 | 6,909,684 |
| Gondola .................................................................. ${ }^{\text {a }}$ | 600 | 6,515,952 | - | - |
| Refrigerator | 295 | 5,351,015 | - |  |
| Tank | 219 | 3.277, 330 | 3 | 40.963 |
| All other types ...................................................... ${ }^{\text {. }}$ | 2, 399 | 24,511,995 | 1.520 | $16.569,210$ |
| Cars, narrow gauge, for mines, quaries, etc. ............... | - 150 | 24, 72, 150 | 1. | 10.569.210 |
| Locomotives, diesel-electric, standard gauge, new ....... | 417 | 75,229,711 | 375 | 66,573,422 |
| Castings, grey iron (sold) .................................................. ton | 2.367 | 929.917 | 1.047 | $554,766$ |
| Forgings (sold) .... | ... | 15,730 |  |  |
| Other parts for cars and locomotives | . . . | 16,283,859 | $\cdots$ | 16,381, 828 |
| Repairs on freight cars | . . . | 34,906,347 | . . | 34, 04, 680 |
| Repaits on passenger cars | ... | 13,950,896 | -. | 12.812.584 |
| Repairs on locomotives ................................................. | . . . | 24,354, 133 | $\cdots$ | 20.352, 492 |
|  | . . . | 38, 160.813 | . . | $42.353,943$ |
| All other products | ... | 34,392,771 | ... | $36,460,997$ |
| Totals of above items ......................................... | $\ldots$ | 305,499, 917 |  | 273,130,981 |
| Add value of work done during year on cars, etc., which were not complete at yeat-end | $\ldots$ | 15,282,914 | $\ldots$ | 9,000,583 |
| Totals | . . | 320, 782, 831 | $\ldots$ | 282, 131, 364 |
| Deduct value of work done in previous years on cars. etc., completed during current year | . . | 24,821,581 | . . | 15, 263,464 |
| Total value of production ........................................ | - $\cdot$ | 295,961, 250 |  | 266,868, 100 |

TABLE 4. Materials Used in the Zailway Rolling Stock Industry, 1958 and 1959

| Material |  | 1958 |  | 1959 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Quantity | Cost at works | Quantity | Cost at works |
|  |  |  | \$ |  | \$ |
| Iron and steel: |  |  |  |  |  |
| Pig iron........................................................ | ton | 2.878 | 180,996 | 2.550 | 154.464 |
| Bars and rods, steel ......................................... |  | 20.517 | 2, 941, 733 | 14,492 | 2,338,430 |
|  | $\because$ | 276 52.987 | 76.477 7.822 .033 | + 246 | 56.730 |
| Sheets - Plain | " | 8,896 | 1.219.113 | 6,763 | $5,930,444$ 900,608 |
| Galvanized | " | 2,353 | 428,307 | 2.419 | 434.997 |
| Strip, steel | " | 1,366 | 191.692 | 234 | 41,572 |
| Structural shapes, steel | " | 32.697 | 4.513,881 | 22,563 | 3, 150, 716 |
| Alloy Steel |  |  | 374.142 |  | 290, 498 |
| Castings (rough and semi-finished received from | ton | 105.364 | 4,319,677 | 114,441 | 4,282,890 |
| foundry): |  |  |  |  |  |
| Iron (gray and malleable) | ", | 5. 190 | 1.814.038 | 4,328 | 1.411.820 |
| Steel ....................... | ' | 15,515 | 6.036.055 | 6, 538 | 3,268,100 |
| Other iron and steel ......................................... |  | - | 2,396.186 |  | 2,597,212 |
| Non-ferrous metals: |  |  |  |  |  |
| Aluminum - Castings | 1 l. | 104. 511 | 67,358 | 109. 251 | 59.533 |
| Sheet Other forms |  | 2,489.470 | 892,961 | 238,930 | 92, 716 |
| Other forms | , | 80,275 | 51,666 | 41,977 | 42.035 |
| Brass and bronze | " | 7.179,999 | 3,779, 760 | 5.165,480 | 2,865. 133 |
| Copper - Sheet | " | 40,567 | 25,316 | 22.140 | 16.891 |
| Wite | $\because$ | 496 | 249 | 22 |  |
| Other forms | $\because$ | 250,540 | 106.373 | 161.383 | 85.616 |
| Lead | "1 | 39,426 | 10,737 | 318,006 | 44,709 |
| Nickel | " | 12,269 | 9.553 | 10,619 | 8,161 |
| Tin | ' | 19,146 | 20,226 | 25.034 | 28,096 |
| Zinc | " | 277.046 | 68, 399 | 72,907 | 23,161 |
| Babbitt metal and solder | " | 124,089 | 39.155 | 172,775 | 53,050 |
| Other non-ferrous metals |  | . | 53,914 | 172, | 52,510 |
| Ferro-alloys |  |  | 148,070 | $\ldots$ | 251,764 |
| Other materials and supplies: |  |  |  |  |  |
| Iron and steel pipe, tubes and fittings |  | . | 2,659,784 |  | 2.232.097 |
| Paints, oll and varnishes ................... |  | . | 1,045,546 | . | 946,519 |
| Wheels |  | . | 13,146.664 |  | 11, 726,971 |
| Springs |  |  | 914.213 |  | 734.420 |
| Other car and locomotive parts ........................ |  |  | 53,020.940 |  | 40,086.181 |
| Foundry coke ................................................. | ton | 15,936 | 564. 139 | 18,106 | 627. 210 |
| Moulding sands |  | 6.935 | 92.114 | 5,156 | 68,038 |
| Core sands | " | 1,791 | 16,590 | 1,658 | 13,022 |
| Plumbago and graphite | 1 b. | 47.575 | 5.692 | 67.535 | 7.441 |
| Lumber ..................... | M bd. ft. | 27,047 | 3.595, 222 | 29,506 | 3,093.836 |
| Firebrick and cupola blocks |  |  | 77, 700 |  | 61, 702 |
| Fireclay ............. | ton | 473 | 13.515 | 386 | 9,767 |
| Core oil | Imp. gal. | 3. 493 | 3,979 | 2.046 | 2. 203 |
| All other materials |  | ... | 75.411.544 | . | 75. 723, 219 |
| Totals |  |  | 188, 155, 709 | . . | 163,814, 494 |

TABLE 5. Production of Railway Spikes, 1950-59


TABLE 6. Production of Railway Cars and Locomotives, 1950-59

|  | Standard railway cars |  | Locomotives |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Number | Selling value at works | Number | Selling value at works |
|  |  | \$ |  | \$ |
| 1950 | 4,762 | 33, 213,687 | 146 | 22,285, 122 |
| 1951 | 10.613 | 75, 428,547 | 267 | 41, 893, 150 |
| 1952 | 11,954 | 92, 258, 661 | 226 | 38, 306, 186 |
| 1953 | 8,464 | 85, 879, 182 | 260 | 42,259,233 |
| 1954 | 8, 287 | 88, 394, 512 | 244 | 41, 105, 438 |
| 1955 | 3,736 | 27, 821.586 | 362 | 59,692,536 |
| 1956 | 9, 221 | $70,980,820$ | 488 | $78,220,162$ |
| 1957 | 10,475 | $98,665,682^{\text {r }}$ | 521 | 94, 417,333 |
| 1958 | 5,313 | $64,126,138$ | 417 | 75, 229, 711 |
| 1959 | 3,585 | 40, 370, 183 | 375 | 66,573,422 |

TABLE 7. Production of Finished Rail Fastenings, 1950-59


TABLE 8. Principal statistics classified according to Type of Ownership, 1958 and 1959


TAble 9. Principal Statistics of the Railway Rolling Stock Industry in Canada, grouped according to Size of Establishment, 1958 and 1959

| Establishments reporting value of production | Estab-lishments | Employees | $\begin{aligned} & \text { Salaries } \\ & \text { and } \\ & \text { wages } \end{aligned}$ | Cost at plant of materials used | Gross selling value of products |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
| \$ 100,000 to \$ 199,999... |  | 41 | 157,057 |  |  |
| 200,000 " 499,999.. | 2 | 41 | 157,057 | 551. 714 | 790,847 |
| 500,000 * 999,999 | 4 | 242 | 861,509 | 2,038,037 | 3,428,988 |
| 1,000,000 * 4,999.999 | 9 | 3,277 | 12,705,435 | 14,489,897 | 29,792,571 |
| $5,000,000$ and over | 13 | 18,814 | 74, 229,768 | 171,076,061 | 261,948,844 |
| Totals | 29 | 22,374 | 87,953,769 | 188,155,709 | 295,961,250 |
| 1959 |  |  |  |  |  |
| \$ 100,000 to \$ 199,999 ... |  |  |  |  |  |
| 200,000 " 499,999 | 2 | 46 | 171,985 | 637,262 | 888,735 |
| 500,000 " 999,999 | 3 | 254 | 1,032,809 | 1,345,924 | 2,504,318 |
| 1,000,000 " 4,999,999 | 10 | 3,195 | 13,623,110 | 15,142,507 | 31,474,321 |
| 5,000,000 and over | 12 | 16,753 | 68,852,405 | 146,688,801 | 232,000,726 |
| Totals | 29 | 20,248 | 83,680,309 | 163,814,494 | 286, B68, 100 |

TABIE 10 . Employees, Salaries and Hages in the Railway Rolling Stock Industry, by Provinces, 1958 and 1959

| Province | Employees |  |  |  |  | Salaries | Wages | Total salaries and wages |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | On salaries |  | On wages |  | Total |  |  |  |
|  | Male | Female | Male | Female |  |  |  |  |
|  | number |  |  |  |  | dollars |  |  |
| 1958 |  |  |  |  |  |  |  |  |
| Newfoundland, Nova Scotia and New Brunswick. | 201 | 9 | 1.839 | 6 | 2,055 | 953,039 | 6,887,875 | 7,840,914 |
| Quebec ................................... | 1,032 | 104 | 8,678 | 13 | 9,827 | 6,314,563 | 32,042,170 | 38, 356, 733 |
| Ontario | 857 | 174 | 3,555 | 15 | 4,601 | 5,762, 260 | 14, 472,414 | 20,234,674 |
| Manitoba | 280 | 3 | 3,931 | - | 4,214 | 1,375,161 | 14,277, 989 | 15,653,150 |
| Alberta and British Columbia | 106 | 5 | 1,566 | - | 1,677 | 517,619 | 5,350,679 | 5,868,298 |
| Totals | 2,476 | 295 | 19,569 | 34 | 22,374 | 14,922,642 | 73,031, 127 | 87,953,769 |
| 1959 |  |  |  |  |  |  |  |  |
| Newfoundland, Nova Scotia and New Brunswick | 220 | 7 | 1,728 | 6 | 1,961 | 1,094,915 | 6, 785, 159 | 7, 880, 074 |
| Quebec | 1,028 | 84 | 8,033 | 16 | 9.161 | 6,482,918 | 30,715,465 | 37, 198, 383 |
| Ontario | 745 | 152 | 2,891 | 15 | 3,803 | 5,517,976 | 12, 058, 361 | 17,576,337 |
| Manitoba .................................. | 269 | 5 | 3,461 | - | 3,735 | 1,451.559 | 13,525,566 | 14,977, 125 |
| Alverta and British Columbia ..... | 111 | 5 | 1.472 | - | 1,588 | 575,072 | 5,473,318 | 6,048, 390 |
| Totals | 2.373 | 253 | 17.585 | 37 | 20,248 | 15,122,440 | 68.557,869 | 83,680,309 |

TABLE 11. Production Workers, by Months, 1958 and 1959

| Month | 1958 |  |  | 1959 |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Male | Female | Total | Male | Female | Total |
|  | numbe: |  |  |  |  |  |
| January .. <br> February <br> March <br> April $\qquad$ $\qquad$ | $\begin{aligned} & 22.174 \\ & 21.894 \\ & 21.978 \\ & 21.146 \end{aligned}$ | 43 45 45 40 | $\begin{aligned} & 22,217 \\ & 21,939 \\ & 22,023 \\ & 21,186 \end{aligned}$ | $\begin{aligned} & 16,938 \\ & 17,009 \\ & 17,075 \\ & 18,113 \end{aligned}$ | $\begin{aligned} & 35 \\ & 34 \\ & 32 \\ & 38 \end{aligned}$ | $\begin{aligned} & 16,973 \\ & 17,043 \\ & 17,107 \\ & 18,151 \end{aligned}$ |
| May June July August | $\begin{aligned} & 21,528 \\ & 21,170 \\ & 18,699 \\ & 17,934 \end{aligned}$ | 37 36 34 27 | $\begin{aligned} & 21,565 \\ & 21.206 \\ & 18,733 \\ & 17,961 \end{aligned}$ | $\begin{aligned} & 18,352 \\ & 18,881 \\ & 18,533 \\ & 17,468 \end{aligned}$ | $\begin{aligned} & 37 \\ & 39 \\ & 39 \\ & 36 \end{aligned}$ | 18,389 18,920 <br> 18.572 17,504 |
| September Octobe: November December. | $\begin{aligned} & 17.471 \\ & 17,568 \\ & 16,800 \\ & 16,475 \end{aligned}$ | 27 27 27 26 | $\begin{aligned} & 17,498 \\ & 17,595 \\ & 16,827 \\ & 16,501 \end{aligned}$ | 17,763 18,463 <br> 16,899 | $\begin{aligned} & 40 \\ & 41 \\ & 39 \\ & 39 \end{aligned}$ | $\begin{aligned} & 17,803 \\ & 18,504 \\ & 16,938 \\ & 15,584 \end{aligned}$ |
| Averages . | 19,569 | 34 | 19,603 | 17,585 | 37 | 17,622 |

TABLE 12. Capital and Repair Expenditures in the Railway Rolling Stock Industry, 1955-59

| Year | Capital expenditures |  | Sub-total | Repait and maintenance expenditures |  | Sub-total | Total capital and repair expenditures |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Construction | Machinery and equipment |  | Construction | $\underset{\text { and }}{\text { Machinery }}$ <br> squapast |  |  |
|  | thousands of dollats |  |  |  |  |  |  |
| 1955 | 1,691 | 2.270 | 3,961 | 3,715 | 6.240 | 3. 958 | 13, $9: 8$ |
| 1956 | 1,540 | 3,432 | 4,972 | 4,290 | 7.950 | 12. 240 | 17,212 |
| 1957 | 4,026 | 4.240 | 8,266 | 4,758 | 8.859 | 13,617 | 21. 883 |
| 1958 | 11,395 | 7.160 | 18.555 | 3.939 | 6.883 | 10,822 | 29,377 |
| $1959{ }^{\text {p }}$ | 7,537 | 9,179 | 16.716 | 3,488 | 6.558 | 10,046 | 26,762 |

TABLE 13. Fuel and Electricity Used in the Railway Rolling Stock Industry, 1958 and 1959

| Kind | 1958 |  | 1959 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Cost at works | Quantity | Cost at works |
|  |  | \$ |  | \$ |
| Bituminous coal-From Canadian mines $\qquad$ Imported | 29,004 74,900 | 322.390 767.389 | 24,934 80,659 | 266,245 819,805 |
| Anthrecite coal ............................................................ | 10,598 | 115. 218 | 11.793 | 127. 285 |
| Lignite coal ............................................................... | 87, 898 | 168,197 | 84,341 | 165, 022 |
| Coke (for fuel only) .................................................... " | 3.341 | 106.936 | 302 | 8.307 |
| Gasoline (including gasoline used in cars or trucks) ...... Imp. gal. | 216,814 | 69,623 | 193,729 | 58.209 |
| Fuel oil (ircluding kerosene or coal oil) ........................ .. | 8,951,036 | 1.008,432 | 8,488,319 | 806,512 |
| Wood ........................................................................... cord |  | 425 | 104 102 | 687 |
| Gas-Liquefied petroleum gases (propane etc.) .............. Imp. gal. | 36,617 | 21.150 | 104,992 | 44,188 |
| Manufactured .................................................... M.cu. ft. | 25,146 | 26,354 | 5, 083 | 5.856 |
| Natural ................................................................ ${ }^{\text {. }}$ | 270,655 | 92,940 | 271,007 | 90,543 |
| Other fuel ............................................................................................................ |  | 36.928 |  | 30,307 |
| Electricity purchased ..................................................... kwh. | 153,816,998 | 1,270,397 | 138,233,247 | 1,143,500 |
| Totals ................................................................. | . ${ }^{\circ}$ | 4,006,379 | . ${ }^{\text {a }}$ | 3,566,466 |
| Electricity generated for own use ................................. kwh. | 758,000 | - | 274.730 | - |

TABLE 14. Imports and Exports of Specified Railway Equipment, 1958 and 1959


List of Firms in the Railway Rolling Stock Industry, 1959

| Name | Location of works |
| :---: | :---: |
| Newfoundiand: |  |
| Canadian National Railway Company ............................................ | St. John's |
| Nova Scotia: |  |
| Canada Ifon Foundries Limited | New Glasgow |
| Eastern Car Division of Dominion Steel and Coal Corp. Ltd. ........ | Trenton |
| New Brunswick: |  |
| Canadian National Railway Company. | Moncton |


| Name | Location of works |
| :---: | :---: |
| Quebec: |  |
| Canadian Car Company Limited | Ville St-Pierre |
| Canadian National Railway Company | Pointe St-Charles |
| Canadian Pacific Railway Company | Montreal |
| B.J. Coghlin Company Limited ........................................................ | 3320 Ontario Street East, Montreal |
| Montreal Iocomotive Works, Limited .............................................. | 1505 Dickson St.m Montreal |
| Ontario: |  |
| Buffalo Brake Beam Company | 21 Dunbar Avenue, Hamilon |
| Canada Ifon Foundries Limited | St. Thomas |
| Canadian Locomotive Co. Limited | 140 Ontario Street, Kingston |
|  | Florence Street, London |
| Canadian National Railway Company .............................................. | 256 Domnie Street, Stratford |
| Canadian Pacific Railway Company ................................................. | West Toronto |
| Canadian Westinghouse Co. Ltd. .............................................................. | 286 Sanford Ave., Hamilton |
| Fairmont Railway Motors Limited | Montfair Ave., Toronto |
| General Motors Diesel Limited | Oxford Street, East, London |
| Hammant Car \& Engineering Works Ltd. | 29 Dunbar Avenue, Hamiltest |
| Miller Lubricator Company of Canada Ltd. | 332 West St. N., Napanee |
| National Steel Car Corporation Limited | Kenilworth Avenue North, Hamilton |
| The Sylvester Steel Products Company Limited. | 1 Victoria Avenue South, Lindsay |
| Manitoba: |  |
|  | St. Boniface |
| Canadian National Rauray Company | Fort Rouge |
| Canadian National Rajlwey Company ..............con.......................... | Transcona |
| Canadian Pacific Railway Company | Wirnipeg |
| Alberta: |  |
| Canadian National Railway Company ............................................. | Edmonton North |
|  | Calgary |
| British Columbis: |  |
|  | Foot of Drake Street, Vancouver |


[^0]:    ${ }^{2}$ To arrive at the National Accounts concent of "gross domestic product at factor cost", it would be necessary to subtract also the cost of office supplies used, advertising, insurance and other goods and services obtained from other businesses. Data on these inputs are not collected on the annual Census of Manufactures. Value added figures for "The primary industries and construction" are published in D.B.S. publication 61-202. Survey of Production

[^1]:    Note: Profits or losses cannot be calculated from above figures as data are not avall able for general expense items

