





MISCELLANEOUS MACHINERY AND EQUIPMENT MANUFACTURERS 1963

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MISCELLANEOUS MACHINERY AND EQUIPMENT MANUFACTURERS

1963

Data presented in this report under the heading of Miscellaneous Machinery and Equipment Manufacturers reflect implementation of the revised Standard Industrial Classification (S.I.C.) and the New Establishment Concept which are being used by the Dominion Bureau of Statistics in its compilation of industry statistics — see items "Standard Industrial Classification" and "Establishment" in the Explanatory Notes section of this report.

For statistical purposes the industry titled Miscellaneous Machinery and Equipment Manufacturers covers the operations of establishments primarily engaged in manufacturing machinery and equipment designed particularly for use in construction and mining operations including earth moving machinery and equipment, and earth and rock boring and drilling equipment; establishments primarily engaged in manufacturing other special-industry machinery except agricultural machinery, including such products as textile machinery, pulp and paper machinery, printing machinery, and food-processing machinery; establishments primarily engaged in manufacturing machinery and equipment not designed for use in any particular industry or classified elsewhere, including such products as marine engines, general-purpose engines, pumping equipment, equipment for the transmission of mechanical power, conveyor systems, elevators and lifting and hoisting machinery. Establishments primarily engaged in manufacturing industrial tractors for handling materials in industrial plants, depots and docks are included here. Included also are establishments primarily engaged in manufacturing woodworking machinery and in manufacturing machine tools which are on metal. Establishments primarily engaged in manufacturing bits, drills and other cutting tools for machines or for powerdriven hand tools are included in Industry No. 306 - Hardware, Tool and Cutlery Manufacturers.

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- P preliminary figures.
 - r revised figures.
 - x confidential to meet secrecy requirements of the Statistics Act.

TABLE 1 A. Principal Statistics classified by Province, 1962 and 1963

				Man	ufacturing	activity				Т	otal activ	vity	
Year	Estab-		duction a		Coat of	Cost of	Value of shipments		Working and pa			otal oyees	
and province	ments	Number	Man- hours paid	Wages	Cost of fuel and elec- tricity	Cost of materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Total value added
	No.		'000			\$'000				\$'000		\$*0	000
1961													
Totals	419	17,772	37,608	75,177	4, 496	177, 791	407,438	235,634	49	311	30, 266°	143, 372	257,957
1962													
Newfoundland	1	х	x	х	x	x	x	х	-	-	х	x	х
Prince Edward [sland	_	-	_	-	_	-	_	-	-	-	-	-	-
Vova Scotia	6	236	508	875	78	472	2,046	1,228	х	х	261	996	1, 293
New Brunswick	2	x	x	x	x	х	х	x	х	х	х	x	х
Quebec	75	5,211	11,589	22,050	1, 110	58,532°	115, 730	60,045	8	56	8,747	40,542	69,749
Ontario	274	12,755	27,072	57,534	3,010	146,733	328,681	189,100	27	181	21,603*	107, 154°	204,747
Kanltoba	15	300	669	1,213	81	2, 393	5,911	3, 403	x	х	521	2,414	4, 296
Saskatchewan	6	74	150	293	20	364	928	546	х	х	95	389	628
Alberta	15	279	603	1,240	117	4, 226	7,143	3,030	х	x	486	2, 273	3,604
British Columbia	49	1,253	2,553	5,969	296	10,522	24,768	14,283	х	х	1,860	9, 250	15, 069
Yukon and Northwest Territories		_	-	-	_	_	-	-	-		-	-	-
Totals	443	29, 204	43,354	89,496	4,723	223, 613 ^r	486, 142	272, 258	43	273	33,696	163, 498	300, 01
1963													
Newfoundland	1	x	х	x	x	x	x	x	_	-	x	x	x
Prince Edward Island	_	-	_	_	-	_	_	-	-	_	_	_	-
Vova Scotia	7	236	483	844	70	743	2,545	1,757	2	7	262	968	1,75
Vew Brunswick	2	x	x	х	x	x	x	x	x	x	x	х	х
Quebec	77	5,818	12,604	24,625	1,064	61,200	140,733	73,680	6	38	9,465	44,567	82,87
Ontario	290	14,054	29,717	65,179	3,090	183,723	380,586	194, 336	35	288	23,180	119,691	210,62
fanitoba	16	325	722	1,321	74	3,835	7,814	3,869	х	x	545	2,515	5,15
Saskatchewan	5	47	100	198	16	345	801	446	х	x	63	276	42
Alberta	16	292	599	1,299	106	6,950	10,530	3,996	х	х	516	2,591	5,45
British Columbia	49	1,464	2,945	7,149	348	16,683	32,826	16,943	х	x	2,135	10,976	17,51
Yukon and Northwest Territories	_	_	_	_	_	_	_	_	_	-	_	_	-
Totals	463	22,333	47,372		4, 783	273,976	577, 049		49	367	36, 292	182,093	324, 50

TABLE 1B. Principal Statistics classified by Size Groups based on Shipments of Goods of Own Manufacture, 1962 and 1963

				Mani	ufacturing	activity					Total act	ivity	
Size group	Estab- lish- ments		oduction a ated work			Cost of materials	Value of shipments of goods	Value		owners		otal loyees	Total value
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000			\$'000				\$'000		\$*	000
1962													
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 " 49,999 50,000 " 99,999 100,000 " 199,999 200,000 " 499,999 500,000 " 999,999 1,000,000 " 4,999,999 5,000,000 and over	6 14 32 55 69 88 61 103	2 23 86 284 608 1,390 2,127 9,392 6,292	3 47 166 594 1,285 2,933 4,587 20,260 13,479	5 81 291 1,073 2,360 5,533 8,986 41,458 29,708	1 9 23 87 170 316 431 1,916 1,770	15 83 407 1,679 3,822 13,691 20,637 105,556 77,725	39 249 1,166 4,215 9,812 28,547 44,640 223,094 174,379	37 188 750 2,514 5,682 14,955 23,904 124,200 99,829	5 5 11 14 4 -	12 20 59 67 30 — 85	3 39 122 407 857 2,101 3,417 15,165 11,059	8 128 416 1,660 3,620 9,347 16,027 72,429 56,785	40 198 793 2,906 6,453 16,531 27,684 139,555 103,382
Head offices, sales offices and auxiliary units		* * *	4 4 4	***				4 4 5		200	526	3,077	2,474
Totals	443	20, 204	43,354	89,496	4,723	223, 613 ^r	486, 142	272, 258	43	273	33, 696°	163,498	300,016
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 " 49,999 50,000 " 199,999 200,000 " 499,999 500,000 " 499,999 1,000,000 " 499,999 5,000,000 and over Head offices, sales offices and auxiliary units	16 23 61 73 91 64 114 21	16 72 284 592 1,417 1,908 10,062 7,982	32 143 575 1,201 2,926 4,075 21,120 17,299	55 259 1,129 2,343 5.892 8,140 45,155 37,973	7 17 80 171 369 418 2,046 1,674	97 348 2,001 5,036 14,160 21,850 125,838 104,645	292 864 4,620 10,983 29,175 45,491 251,917 233,706		11 10 16 3 5	44 38 66 34 32 -	25 90 402 844 2,018 2,977 15,697 13,704	81 326 1,656 3,621 9,349 14,438 77,287 72,051 3,284	207 561 2,828 6,219 15,618 27,183 139,393 129,197 3,300
Totals	463	22,333	47 372	100,947	4, 783	273,976	577,049		49		36,292	182,093	

TABLE 1C. Principal Statistics classified by Size Groups based on Manufacturing Value Added, 1962 and 1963

				Man	ufacturing	activity					Total act	ivity	
Size group	Estab- lish- ments		oduction a ated work		Cost of	Cost of	Value of shipments of goods	Value		owners		otal loyees	Total
	menos	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	value added
	No.		*000			\$'000				\$'000		\$*	000
1962													
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 " 49,999 50,000 " 99,999 100,000 " 199,999 200,000 " 499,999 5,000,000 " 4,999,999 5,000,000 and over Head offices, sales offices and	10 34 54 73 73 75 64 53	22 67 228 566 1,007 2,260 3,693 7,767 4,594	42 135 473 1,190 2,127 4,757 7,911 16,809 9,910	82 239 847 2.155 3.978 9.417 15,892 24,615 22,271	12 29 68 160 248 476 802 1.526 1.402	393 500 2, 285 4, 313 10, 504 25, 333 48, 365 83, 283 48, 637'	659 1,064 4,326 9,742 21,179 49,737 91,912 188,951 118,572	60 588 2,053 5,481 10,657 23,883 45,325 111,299 72,913	7 9 18 5	20 36 92 39 	58 115 339 845 1,543 3,512 5,716 13,198 7,844	277 414 1,364 3,415 6,783 16,510 26,987 63,538 41,136	240 846 2,421 6,067 11,642 26,968 50,406 125,086 73,865
auxiliary units								* * *		5 0 0	526	3,077	2,474
Totals	443	20, 204	43,354	89,496	4,723	223,613	486, 142	272, 258'	43	273	33, 696°	163,498	300,016
1963													
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 " 49,999 50,000 " 99,999 100,000 " 199,999 200,000 " 499,999 5,000,000 " 499,999 5,000,000 and over Head offices, sales offices and auxiliary units	6 26 60 76 75 89 53 72 6	3 55 280 505 1,061 2,670 2,900 10,720 4,139	6 110 578 1,036 2,146 5,644 6,108 22,861 8,882	10 191 1,151 2,040 4,237 11,704 12,182 49,225 20,206	2 16 112 156 271 603 624 2,086 913	27 399 2,894 6,372 13,928 33,944 31,188 127,644 47,579	78 881 5,645 11,657 24,639 63,721 76,835 266,947 126,645	50 480 2,252 5,410 10,447 28,711 36,482 139,551 72,345	7 10 18 7 3 - 4	22 48 92 48 24 133	4 76 418 749 1,473 4,126 4,539 17,210 7,162 535	13 256 1,716 3,329 6,546 20,397 21,828 85,871 38,852 3,284	50 480 2,596 5,813 10,797 32,289 40,917 153,852 74,411 3,300
Totals	463	22,333	47 372	100,947	4,783	273, 976	577,049	295 729	49	367	36,292	182,093	324,506

TABLE 1 D. Principal Statistics classified by Size Groups based on Total Value Added, 1962 and 1963

				Mar	ufacturing	activity				1	otal activ	vity	
Size group	Estab- lish-		oduction lated wor		Cost of	Cost of	Value of shipments			owners artners		otal loyees	Total
	ments	Number	Man- hours paid	Wages	fuel and eiec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	value added
	No.		'000			\$'000	1			\$'000		\$10	000
1962													
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 ' 49,999 50,000 ' 99,999 100,000 ' 199,999 200,000 ' 499,999 5,000,000 ' 4,999,999 1,000,000 ' 4,999,999 5,000,000 and over	9 31 46 74 77 73 63 61	8 58 187 542 1,030 2,013 3,479 7,749 5,138	13 115 387 1,146 2,177 4,296 7,388 16,770 11,061	27 195 674 2, 147 4, 009 8, 335 14, 877 34, 723 24, 508	5 18 56 155 248 430 783 1, 499 1, 528	107 330 1,359 4,690 10,110 23,796 41,477 88,949 52,796	171 834 3,063 9,966 20,804 44,012 82,449 196,721 128,122	59 528 1,664 5,280 10,484 19,970 42,194 114,015 78,063	7 9 18 5 - 4	20 36 92 39 — 85	10 95 250 798 1, 546 3, 138 5, 342 13, 034* 8, 957	34 307 950 3,372 6,714 14,390 25,513 63,157 45,984	58 553 1, 706 5, 530 11, 440 21, 929 46, 253 124, 925 85, 149
auxiliary units			* * * *			223,613 ^r	486, 142	272,258	43	273	526 33, 696 ^r	3, 077 163, 498 ^r	2, 474
Totals	443	20, 204	43, 354	89, 496	4,723						33, 330		
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 '' 49,999 50,000 '' 99,999 200,000 '' 199,999 200,000 '' 499,999 5,00,000 '' 499,999 5,000,000 '' 499,999 5,000,000 and over Head offices, sales offices and maximary units	6 26 58 72 75 85 59 74 8	3 55 255 479 1,038 2,254 3,189 10,303 4,757	6 110 524 980 2,100 4,713 6,784 21,863 10,272	10 191 1,019 1,904 4,154 9,644 13,687 47,450 22,888	2 16 104 132 265 531 683 2,000 1,050	27 399 2, 193 5, 397 13, 672 28, 038 46, 406 126, 775 51, 069	78 861 4,717 10,338 24,154 55,055 82,860 260,379 138,586	50 480 2, 163 5, 055 10, 175 25, 516 37, 429 134, 275 80, 584	7 10 18 7 3 - 4	22 48 92 48 24 133 —	4 76 367 694 1, 422 3, 370 5, 032 16, 441 8, 351	13 256 1, 447 2, 982 6, 339 16, 406 24, 546 82, 326 44, 494	50 480 2, 160 5, 074 10, 410 27, 025 41, 956 147, 725 86, 326 3, 300
Totals	463	I	47, 372	100,947	4, 783	273, 976	577, 049	295,729	49	367	36, 292	182, 093	324, 506

TABLE 1E. Principal Statistics classified by Size Groups based on Total Employed, 1962 and 1963

				Man	ufacturing	activity				Т	otal activ	vlty	
Size group	Estab-		oduction ated work		Cost of	Cost of	Value of shipments			owners		otal loyees	Total
	ments	Number	Man- hours pald	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	value added
	No.	i	,000			\$'000				\$'000		\$10	000
1962						34							
Under 5 employed 5- 14 employed 15- 49 '' 50- 99 '' 100-199 '' 200-499 '' Head offices, sales offices and	56 117 129 60 41 ^r 32 ^r 8	94 661 2, 350 2, 738 3, 704 5, 841 4, 816	201 1, 434 4, 962 5, 965 7, 801 12, 679 10, 312	361 2,646 9,422 11,686 16,221 25,971 23,189	42 224 561 572 786 ⁷ 1, 105 ⁷ 1, 432	1,479 6,840 31,202 36,029 40,204 56,276 51,583	2, 918 15, 517 60, 092 69, 957 81, 989 131, 067 124, 601	1, 476 8, 624 29, 692 36, 447 42, 406° 77, 890° 75, 722°	21 18 - 4 - -	81 107 85 —	147 1,005 3,652 4,340 5,718 9,475 8,833	587 4, 386 16, 740 20, 474 27, 467 44, 881 45, 887	1,559 9,600 31,846 41,580 45,989 88,198 78,570
auxiliary units							4 * *	* * *			5 26	3,077	2, 474
Totals	443	20, 204	43, 354	89, 496	4, 723	223, 613°	486, 142	272,258	43	273	33, 696	163, 498°	300,016
1963	:												
1963 Under 5 employed	56 130 120 70 17 29 11	102 746 2,267 3,139 4,410 5,551 6,118	205 1,523 4,697 6,696 9,339 11,862 13,050	399 3,081 9,464 13,685 20,056 25,331 28,930	46 267 544 753 873 1,080 1,220	2, 237 10, 302 32, 919 46, 547 56, 414 62, 542 63, 014	4, 097 20, 178 61, 990 90, 298 106, 448 134, 257 159, 782	2, 136 10, 062 29, 131 42, 945 50, 010 72, 665 88, 779	18 23 4 4 - -	78 121 35 133 — —	153 1,126 3,338 4,930 6,629 8,738 10,843	639 5, 142 15, 881 24, 346 32, 716 43, 634 56, 451 3, 284	2, 136 10, 640 30, 163 47, 717 56, 581 79, 336 94, 632 3, 300
auxinary units	463	22, 333	47, 372	100,947	4, 783	273, 976	557,049	295,729	49	367	36, 292	182, 093	324, 506

TABLE 1F. Principal Statistics classified by Type of Organization, 1962 and 1963

				Man	ufacturing	activity				T	otal activ	rity	
Type of organization	Estab-		oduction ated wor		Cost of		Value of shipments			owners		otal oyees	Total
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	value added
	No.		'000			\$'000		L		\$'000		\$10	000
1962												1100	
Individual ownerships	27	108	227	400	28	574	1,453	862	27	143	115	4 18	866
Partnerships	7	66	165	271	13	645	1,465	800	16	130	76	345	80 1
Incorporated companies	409	20,030	42,963	88, 825	4,681	222, 394	483, 223	270,595	_	-0-0	32, 979°	159, 658	295, 874
Cooperatives	_	_	HOND	-	-	_	-	-	-	-	-	_	_
Head offices, sales offices and auxiliary units			***								526	3,077	2, 474
Totals	443	20, 204	43, 354	89, 496	4, 723	223, 613°	486, 142	272, 258°	43	273	33, 696°	163, 498°	300, 016
1963													
Individual ownerships	24	93	193	3 15	27	846	1,348	779	24	137	104	348	779
Partnerships	11	80	170	343	24	1, 139	2,321	1, 161	25	229	93	427	1, 167
Incorporated companies	428	22, 160	47,009	100, 289	4,731	272, 191	573, 380	293,788	_	-	35, 560	178,035	319, 259
Cooperatives	_	-	_	-		_	_	_	_	rimo	nting	-	_
Head offices, sales offices and auxiliary units	* * *										535	3, 284	3, 300
Totals	463	22, 333	47, 372	100, 947	4, 783	273, 976	577, 049	295. 729	49	367	36, 292	182, 093	324, 506

TABLE 2. Industry Output, Input and Value Added, 1962 and 1963

	Manufacti activit		Non-manufa activit	cturing	Tota activi	ty
	1962	1963	1962	1963	1962	1963
			\$'000			
Output						
1. Shipments and other revenue	486, 142	577, 049	101,622	109,491	587,764	686, 540
Inventories - Goods of own manufacture:		-				
Add closing - Goods in process	44,949	42,819	9 0 0		44,949	42, 819
Finished goods	44,665	50, 189			44,665	50, 189
Less opening - Goods in process	36, 362	42,990		* * *	36, 362	42,990
Finished goods	38, 799	52,580	6 6 0	1 0 0	38, 799	52, 580
2. Net inventory change	14, 453	(2,562)			14,453	(2,562
3. Gross output (1+2)	500, 595	574,487	101,622	109,491	602,217	683, 978
Input						
Purchases of goods not of own manufacture			70,666°	78, 162	70, 666	78, 162
Inventories Goods not of own manufacture:						
Add opening			13,124	15,591	13,124	15,591
Less closing			12,926	16,578	12,926	16,578
c. Cost of goods sold (not of own manufacture)	4 6 0		70, 864	77, 175	70,864°	77, 175
. Materials, supplies, components and semi-processed goods	223,613°	273,976	2, 999	3,539	226,612°	277,515
. Fuel and electricity	4,723	4,783			4,723	4,783
Gross input (5 + 6 + 7)	228, 336°	278, 759	73,863°	80,714	302, 199°	359, 473
Census value added (3-8)	272, 258°	295, 729	27, 759°	28,777	300, 016°	324, 506

TABLE 3. Employment and Payroll, 1962 and 1963

					Emplo	yees						Salari	es and wa	ages	
Year and province		Producti related			trat	lnis-	Sal ar distrib	nd		tal oyees	Producti related		Admin- istra-	Sales	Total salaries
province	Manufa	cturing	0	ther	0,010		410414	, 401011					ti ve and	distri- bution	and
	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Manufac- turing	Other	office	Dataon	навоз
					numb	er							\$'000		
1962															
Newfoundland	х	_	_	_	х	x	х	_	х	х	х	_	X	x	х
Prince Edward Island	-	_	_	_		_	_		_	_	-	_	_	_	_
Nova Scotia	236	_	-	_	21	4	_		257	4	875	_	121	_	996
New Brunswick	x	_	-	_	х	Х	Х	-	x	х	х	_	x	х	x
Quebec	5,136	75	58	13	2,015	681	650	119	7,859	888	22,050	269	13,870	4,353	40,542
Ontario	12,074	681	1,131	9	4, 119	1,516	1,696°	377	19,020°	2,583	57, 534	7,046	30, 570°	12, 003 ^r	107, 154
Manitoba	290	10	1	_	127	32	51	10	469	52	1,213	1	858	342	2,414
Saskatchewan	74	_	_	_	14	7	- "	_	88	7	293	-	96	-	389
Alberta	270	9	-	_	77	35	90	5	437	49	1,240	_	603	430	2,273
British Columbia	1,222	31	-	_	352	128	114	13	1,688	172	5,969	_	2,500	780	9,250
Yukon and Northwest Terri- tories	_	_	. –	i -	_	_	_	_	-	_	_	_	-	-	_
Totals	19,398	806	1, 190	22	6,745	2, 409°	2, 602°	524 ^t	29, 935	3, 761	89, 496	7, 316	48, 773°	17,913	163,498
1963															
Newfoundland	X	-	-	_	X	х	Х	_	х	Х	Х	_	х	х	х
Prince Edward Island	_	-	_			_		_	_	_	-	_	_	-	_
Nova Scotia	236	_	_	-	20	6	-	-	256	6	844	-	124	_	968
New Brunswick	х	-	_	-	X	Х	Х	-	Х	X	х	-	X	X	X
Quebec	5.752	66	122	13	2,019	667	682	144	8,575	890	24,625	354	15,000	4,588	44,567
Ontario	13,310	744	1,206	8	4,327	1,573	1,602	410	20,445	2,735	65,179	7,841	33,460	13,211	119,691
Manitoba	313	12	2	_	123	34	52	9	490	55	1,321	4	853	338	2,515
Saskatchewan	47	-		-	9	7	_	-	56	7	198	_	77	-	276
Alberta	285	7	-	-	80	31	108	5	473	43	1, 299	_	632	660	2,591
British Columbia	1, 426	38	_	-	413	133	109	16	1,948	187	7,149	-	3,117	710	10,976
Yukon and Northwest Terri- tories	_	-	-	_	-	_	_	-	-	_	_	_	-	_	_
Totals	21, 466	867	1,330	21	7,011	2, 459	2,554	584	32, 361	3,931	100, 947	8, 199	53,437	19,510	182,093

TABLE 3 A. Production and Related Workers, - Manufacturing Activity, by Months, 1962 and 1963

	Estab	olishments report	ing monthly det	ail
Month	196	2	196	3
	Male	Female	Male	F'emale
		numbe	t	
January	16,374	727	18, 995	774
February	16,744	739	19, 145	771
darch	17,289	733	19,360	770
April	17,662	740	19, 491	785
lay	18,300	736	19,754	799
June	17,868	721	20, 112	837
July	17,689	731	20, 252	852
August	18,796	750	19,988	868
September	18,916	787	19,862	882
October	19,130	793	19, 293	911
November	19,213	783	19,296	939
December	18,848	753	19, 261	916
Average for establishments reporting monthly detail (collected only for large establishments)	17,741	753	19,581	842
Average for small establishments (only annual averages collected)	1,657	53	1,885	25
Average for all establishments	19,398	806	21,466	867

TABLE 4. Industry Inventories, 1963

		Manuf	acturing		Non- manufacturing	
Province	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total manufacturing	Products or materials purchased for resale	Total inventories
			book val	це \$'000		
Opening:						
Newfoundland	x	_	Х	х	_	Х
Prince Edward Island	-	_	****	_	-	_
Nova Scotia	139	153	302	595	-	59
New Brunswick	X	_	X	х	-	х
Quebec	7,749	15, 172	11,950	34,871	3, 264	38, 13
Ontario	33,320	26,051	36, 187	95,558	9,483	105,04
Manitoba	639	319	786	1,743	422	2, 16
Saskatchewan	418	1	54	473	_	47
Alberta	1,052	112	1,390	2,554	1, 753	4,30
British Columbia	2, 293	1, 181	2,788	6,262	669	6,93
Yukon and Northwest Territories		-	_	-	-	_
Totals	45,657	42,990	53,518	142, 165	15, 591	157, 75
Closing:						
Newfoundland	x	_	x	X	- 1	х
Prince Edward Island	_	_	_	man	- 1	
Nova Scotia	184	193	289	665	-	66
New Brunswick	x	_	x	x	- 1	x
Quebec	9,785	11,654	10,680	32, 119	3,610	35,72
Ontario	37,064	28, 256	35, 890	101, 210	10,648	111, 85
Manitoba	701	346	722	1,770	473	2, 24
Saskatchewan	379	1	60	440	_	4.4
Alberta	1,605	152	1,872	3,629	1,372	5,00
British Columbia	2,814	2,217	2,900	7,932	475	8,40
Yukon and Northwest Territories		_			-	
Totals	52,605	42,819	52, 471	147, 895	16,578	164, 47

TABLE 5. Purchased Fuel and Electricity Used in Manufacturing Activity, 1962 and 1963

		1962		1963	
Description		Quantity	Cost	Quantity	Cost
Large establishments which reported commodity detail: Bituminous coal:			\$'000		\$'000
(a) From Canadian mines	ton	7, 149	93	1,980	28
(b) Imported	4.4	23,382	287	18, 407	233
Sub-bituminous coal (from Alberta mines only)	. 47	279	3	314	3
Anthracite coal	. 41	717	10	849	16
Lignite coal	. 41		-		man
Coke	14	1,018	25	1,046	25
Gasoline (Including gasoline used in cars and trucks)	Imp. gal.	863, 162	330	825,093	329
Fuel oil including kerosene or coal oil	10	7,891,868	845	7,080,821	789
Wood	cord	18		14	
Gas:					
(a) Liquefied petroleum gases	Imp. gal.	108, 368	26	142,830	34
(b) Other manufactured gas	. M cu.ft.	32,422	13	-	
(c) Natural gas		950, 139	560	782,691	630
Other fuel					2
Electricity purchased	. kwh.	180, 082, 458	2,084	226, 183, 665	2, 158
Steam purchased		e e +	71		64
2. Estimate for small establishments:					
Fuel and electricity		6 8 4	375		473
3. All establishments:					
Total fuel and electricity used		4 * *	4, 723		4, 783

¹ The difference between figures in Table 4 and those in Table 2 arises from firms reporting output of products on the basis of production rather than of shipments. Consequently, inventories of finished products for such respondents are not taken into account for purposes of compiling value added in Table 2. See also "Concepts and Definitions" for explanation of other variances.

TABLE 6. Materials and Supplies - Manufacturing Activity, 1962 and 1963

		1962		. 1963	
Description		Quantity	Cost	Quantity	Cost
			\$'000		\$1000
1. Materials used:					
Castings (rough and semi-finished) received from foundry:					
Iron (gray and malleable)	ton	22,866	7,418	25,800	9,15
Steel	4.0	10,342	6,057	11,237	6,77
Pig iron, all grades	4 6	8,950	617	11,098	73
Steel (except alloy steel):					
Bars	••	26,849	5,543	29,021	5,65
Plates (3/16 in, and thicker)	7.0	51,896	7,972	65, 225	9,75
Sheets (under 3/16 in.):					
Plain	**	25, 167	4.020	27,810	4,46
Galvanized	4.4	2,306	446	2, 126	36
Tinplate	4.0	358	55	243	3
Strips (less than 14 in. wide)		4,215	694	6,494	80
Structural shapes, unfabricated (channels, angles, etc.)		28,100	6,474	27,075	5,01
Wire	4.0	2,531	398	1, 228	370
Alloy steel in all forms:		2,00.	955	1,000	
Alloy steel (other than stainless and tool steel)			3,497		5,10
		• •		4.	
Stainless		**	3, 289		4,25
Tool steel (all types including high speed)		**	501	4 +	30
Scrap Iron and steel:		20.000		05.450	
Purchased	ton	20,896	884	25, 179	1,05
Own make		6,625		1,772	+ 4
Plpe and fittings, iron and steel	1		4,219	• •	3,69
Other iron and steel		4.4	5,898	**	5,45
Forro-alloys		• •	343	+ 4	41
Non-ferrous metals in all forms:	}		1	-	
Alaminum:					
Castings	-	5,022,488	5,918	4,249,759	5,02
Sheet	1.4	714,673	398	631,779	36
Other forms	44	6t4,176	305	554, 190	34
Brass and bronze	14	5,666,814	2.749	4, 252, 155	2,44
Copper:					
Sheet	44	299,570	180	74,449	5
Wire	4.5	345,463	255	591, 220	37
Other forms	4.6	585,151	309	818,832	44
Lead	4.4	228, 272	45	722,054	12
Nickel		264,342	229	233,840	14
Tin		9,903	13	14, 100	1
Zinc	1	2,020,780	322	2,352,972	38
Babbitt metals and solders	3.4	276, 239	177		
Other non-ferrous metals		210,239		261,989	17
Other materials and supplies;		4.4	1,100	* 2	70
	-				
Paints, oils and varnishes			794		89
Foundry coke (used in cupola)	1	7,529	282	9,505	32
Foundry sands		27,541	364	31,087	35
Plumbago and graphite		309,923	23	612,625	6
Lumber	M ft. b.m.	6,545	683	6,846	72
Firebrick and cupola blocks			82		11
Fireclay	ton	646	22	831	2
Core oil	Imp. gal.	283,110	105	161,673	13
All other materials and components used		* = =	136,415°	* * *	178,93
2. Containers and other packaging materials and supplies used			2, 582		2,19
3. Operating, maintenance and repair supplies used (excluding fuel)			9,010		11,82
4. Amount paid out to others for work done on materials owned by establishments			2,924	• • •	4,32
Totals			223 613		273,97
Totals		4 4 4	223, 613	,,,	273

¹ No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. These estimated costs were \$11,203,210 in 1962 and \$17,178,817 in 1963.

TABLE 7. Shipments of Goods of Own Manufacture, 1962 and 1963

		Value		
Description	1962	1963		
Products:	\$'0	00		
Compressors, pumps and parts:				
Air compressors	8,836	12,432		
Pumps and parts	19, 251	27, 273		
Conveying, elevating, materials handling equipment and parts:	10, 431	21,213		
	00.046	00.020		
Conveyors and conveying systems and parts	22,945	26,632		
Elevators and parts	34,819	37,791		
Hoisting machinery (except mine hoists) and parts	9,891	13,064		
Industrial trucks, tractors, trailers and stackers and parts	3,238	6, 267		
Miscellaneous materials handling equipment and parts	5,456	5,077		
Drilling, excavating, mining and related machinery and parts:		00.040		
Rock drilling, earth boring and related machinery and parts	21,958	26,818		
Excavating, dredging and loading equipment and parts	14,084	18,977		
Mining and ore processing machinery and parts	14,348	14,905		
Construction machinery and parts	11,324	14,419		
Engines and parts	34,091	41,021		
Fire-fighting equipment	3, 379	3,417		
Food products machinery (including beverages and tobacco) machinery and parts:				
Bakers' machinery and parts	2,308	2, 268		
Dairy and milk products plant machinery	460	552		
Flour and grist mill machinery	626	1,513		
Food products machinery, other, and parts	1,731	1,372		
Foundry equipment (core-making machines, moulding machines, casting machines, shakeout equipment, etc.)	802	1,419		
Metal-working machinery and parts:				
Machine tools, metal-working and parts	7,584	12, 226		
Metal-working machinery (except machine tools) and parts	6,759	18,514		
Miscellaneous general purpose industrial machinery and parts:				
Wrapping and packaging machinery and parts	2,502	3,391		
Other general purpose industrial machinery and parts	5,329	5,681		
Miscellaneous special industry machinery and parts:				
Cement mill machinery	852	1,489		
Grain elevator machinery	1, 205	1,551		
Logging machinery	5,136	9,781		
Rubber-working machinery	2,837	4, 133		
Saw-mill machinery, including lumber handling equipment	3,230	5, 236		
Special industry machinery, other, and parts	15,327	10,631		
Pulp and paper industries machinery and parts	24,020	40,990		
Refrigeration and air conditioning equipment and parts:				
Refrigeration equipment and parts	1, 147	1,316		
Air conditioning equipment and parts	2, 267	2,609		
Service industry equipment (including vending machines) and parts	9, 101	9,097		
Ship's machinery and fittings	1, 269	1,300		
Textile industries machinery and parts	180	206		
Transmission equipment and bearings and parts	32,441	37, 138		
Water and sewage treatment equipment and parts	5,544	4,679		
Woodworking (excluding power driven hand tools) and parts	2,493	2,479		
Ventilating, exhaust and dust-collecting equipment and parts	12,942 39,597	16, 967 33, 672		
All other machinery and machinery parts		33,012		
Total machinery and parts	391, 309	478, 303		
All other products	69, 183°	103,566		
Amount received in payment for work done on materials and products owned by others	11,768	4, 580		
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	(2,054)	(2, 204)		
Net adjustment for establishments receiving progress payments	15,936°	(7, 196)		

TABLE 8. Shipments of Selected Goods of Own Manufacture - All Industries, 1962 and 1963 (Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

Description	1962		1963	
	Quantity	Value	Quantity	Value
	No.	\$'000	No.	\$,000
ompressors and pumps:				
Air compressors: Stationary type	4.4	7, 231		9,
Portable type		1, 694		3, (
Pumps:				
Centrifugal Deep well	2, 888	11, 004 375	3, 955	12,
Sump	33, 893	1. 144	38, 944	1,
Hand pumps Self-contained household water pumping systems:	• •	587		
Deep well and shallow jets	42, 953	3. 657	48, 361	4,
Shallow well, non-jet Other power pumps; including direct-acting steam piston, electric, rotary, vacuum,	20, 496	1,816	24, 230	1,
and pump jacks		4.799		5,
Pumps parts and accessories	***	4, 340	• • •	5,
iveying, elevating and materials handling equipment:				
Conveyors and conveying systems:		0.000		0
Gravity conveyors, (including straight and spiral chutes) Portable conveyor units		2, 653 857	• •	2,
Power conveyors:				12
Belt type Bucket type	* *	13, 332 1, 182		13,
Bucket type Other conveyors, including pneumatic tube systems and parts		5, 488	• •	10,
Mevators, including passenger, freight, sidewalk, dumb-waiters, escalators and parts		35, 6521		37,
loisting machinery (except mine holsts):				
Powered overhead travelling cranes		9,707		10,
Other cranes Chain blocks and trolleys	• •	3.811 1.731	* *	2.
Monorail electric hoists		1, 212 497		2,
Monorall systems Industrial hoists and lifts, stationary	**	769	* #	4,
Winches		1, 078 879		1.
Other hoisting machinery Attachments and parts for hoisting machinery	* * *	1,441		1,
ndustrial trucks, tractors, trailers and stackers:				
Hand trucks (including dollies)	P 0	1, 762 2, 317	* *	1,
Lift trucks Other industrial tractors, stackers, including powered types	A 4	577		1,
Miscellaneous materials handling equipment		6, 179		7,
illing, excavating, mining and related machinery: Rock drilling, earth boring and related machinery:				
Rock drills, including diamond drills		1,735		2,
Diamond drill bits Tungsten carbide drill bits		5, 349 4, 294	• •	7.
Other rock drilling, earth horing and related machinery and parts	• • •	11,882		15,
dining and ore processing machinery:				
Ball and rod mills	1.4	1, 659 2, 161	6 .	2
Crushers, jaw and gyratory Holst (mine hoists only)	2	2	3	2 *
Mine cars Skips and cages	2 657	991	415	2
All other mining and ore processing machinery, including agitators, coal cutting ma-		4.0 000		
chines, fliters, flotation machines, screens, thickeners, etc. and parts	4 P 4	13, 683	* * *	17,
nstruction, excavating, dredging and loading equipment:				
Power excavators (power shovels)	138	5,997	160	7.
Bulldozing, angle-dozing and similar equipment	* *	1, 214 1, 960	• •	2,
Concrete mixer-agitators, truck type	321	2, 237	215	2
Concrete, plaster and mortar mixers, other Other mixing and paving equipment (concrete and bituminous)	2, 820	841 1,688	3, 494	1
Other construction machinery, including pneumatic hammers, demountable scaffolding				
etc. and parts Other excavating machinery and parts	* * *	3, 320 4, 171		2,
Other road and airport construction and maintenance machinery, including snow blowers, flushers, scrapers, etc. and parts		10, 194		13,
gines (excluding aircraft and automobile types):		10 000		94
Purbines, hydraulic and steam Diesel, gas turbine and steam	a o	18,609 8,116		24
Gasoline, including outboard, industriai, etc.	• •	17, 471	**	35
Engine parts: For diesel engines		275	***	
Por gasoline engines	* * *	981 2, 370		1, 2,

See footnotes at end of table.

TABLE 8. Shipments of Selected Goods of Own Manufacture - All Industries, 1962 and 1963 - Continued

	1962	2	196	3
Description	Quantity	Value	Quantity	Value
	No.	\$'000	No.	\$'000
No. 6 -bilar agular anti				
'ire-fighting equipment: Pumpers		4 224		7 650
Other fire-fighting equipment, including hose trucks, ladder trucks, etc.		4, 324	* * *	7,658
'ood products machinery (Including beverages and tobacco) machinery:				
Bakers' machinery: Mixing machines	650	786	679	81
Ovens	113	800	114	68
Other bakers' machinery and parts Dairy and milk products plant machinery, excluding milking machines		723 1,628	6 6 4	1,66
Flour and grist mill machinery		6 26		1,51
Other food products machinery and parts, including milking machines	***	4,587		4, 960
Foundry equipment		802		1,419
detal-working machinery:				
Machine tools, metal-working:	,	,		
Boring machines Drilling machines	3	3	3	3
Grinding machines and grinders	48	226	3	3
Lathes, engine and turret Milling machines	, 518	1,610	853	1,87
Presses	254	2,079	325	2.70
Punching machines Rolls, bending and straightening	623	348	3	3
Shapers	3	3	3 3	3 3
Shearing machines	3	2, 854		7, 22
Machine tool parts and accessories	1,423	2, 423		941
Metal-working machinery (except machine tools), including rolling mill machinery	***	12,955		23,648
rinting and bookbinding machinery and parts	• • •	3, 114		3,80
ulp and paper industries machinery and parts	* * *	26,693		42, 89
ervice industry equipment (including vending machines):				
Commercial laundry and dry cleaning equipment, including coin operated dry cleaners		3, 037	4.4	1,78
Vending machines	* *	2,031	b 4	4.76
Auto lifts	1,808	1,574	1,823	1, 24
Gasoline-dispensing pumps Other garage equipment	7, 947	4, 427 1, 234	6, 237	3, 84 1, 31
Other service Industry machinery		3, 201		3, 11
The transfer of the transfer o		4 222		2 20
hips' machinery and fittings (except winches)		4,777	* *	3, 39
Textile industries machinery and parts		211	••-	233
Transmission equipment and bearings:				
Bearings, ball and roller, and parts Cut tooth and cast tooth gears	4 b	19,470 2,715		21, 74 2, 45
Fiexible couplings	4.4	980	4 +	97
PulleysSprocket chain and drive chain		2, 112		28 2, 56
Speed reducer units		3, 134	4 4	3,40
Other transmission machinery and parts	> 4 4	5, 433	1 4 4	7, 11
ater and sewage treatment equipment:	10 500	1.004	20, 100	0.00
Domestic water softeners Other water and sewage treatment equipment and parts	13, 577	1,574 4,688	20, 193	2, 299 4, 699
Voodworking machinery (excluding power driven hand tools and home workshop tools):				
Band sawing machines	4	4 4	4	4
		4	4	4
Lathes Planers Rip and cross cut saws	4			

TABLE 8. Shipments of Selected Goods of Own Manufacture - All Industries, 1962 and 1963 - Concluded

Description	1962		1963	
Description	Quantity	Value	Quantity	Value
	No.	\$'000	No.	\$'000
neral purpose industrial machinery;				
Heat exchangers, industrial		7.190 2.502		6,0
Wrapping and packaging machinery and parts	* * *	2,502		3,31
Other general purpose industrial machinery and parts	* * *	1,765	* * *	2,43
entilating, exhaust and dust-collecting equipment		15,253		18,6
ecial industries machinery: Plastics industry machinery		2,047	4.1	2.9
Rubber-working machinery		2,837		4,2
Cement mill machinery	4.4	852		1.4
Saw-mill machinery, including lumber handling equipment	0.0	5,152	* *	6,4
Logging, machinery	4.4	5,136 1,564	4 4	9, 1
Grain elevator machinery Other special industry machinery and parts	* *	17,309		9,3
lding machinery, electric		4,337		5,5
scellaneous machinery:	100 040	2 202	100 404	0 4
Blowers for domestic furnaces	170,543	2,090	190,164	2,
Furnaces, including metal melling and metal heat treating furnaces		1,234		2.
Ovens, including baking and drying but excluding bakers' ovens	0 0	914	9.4	2,3
s burners:	40.000	-	0.000	
Residential Commercial and Industrial	13,036	734 694	9,583 1,742	
wn mowers:				
Hand Power 5	165,174	7,305	207,107	9,
il burners, power:	1			
Domestic	90,551 3,460	6,538	90,171 3,655	6, 1,
Commercial and Industrial				
nsetters:		4		
Automatic	* * *			2,
	1	5,704		6.
wer tools, hobby and home workshop	***	0,101	* * *	0,
ws, power chain, and parts:				
Saws	103,736	6,769	99,886	8. 5.
Parts		0,100	* * *	0,
reens, vibrating (including ore screens)	330	1,833	180	1,
ow blowers, other than highway type	5,387	532	8, 163	1,
ow blowers, belief that highway type				
ray painting equipment			***	1,
okers:				
Domestic	445 221	203 491	540 140	
other machinery and parts, not separately specified		37,229	* * *	31,
		522,684		631,

¹ The total for 1962 and 1963 total in the above table reflect a change in valuation which is based on "installed" value not comparable to values given for prior to 1961.
¹ Included with "Other mining and ore processing machinery".
¹ Included with "Other machine tools".
¹ Included with "Other woodworking machinery".

List of Establishments classified to This Industry, 1963

(Does not include establishments classified to other industries, which as a secondary activity, manufacture economic of this industry)

Name	Location
Newfoundland:	
Barnes, E.F. Ltd.	26 Water St., St. John's
Nova Scotia:	
Acadia Gas Engines Ltd. Chisholm Industries Ltd. Dominion Steel & Coal Corporation Ltd. Hawbolt Gas Engines Ltd. Larche, Frank Oxford Foundry & Machine Co. Ltd. Stuart Industries Ltd.	653 Trenton Rd., New Glasgow Trenton Chester Digby Oxford
New Brunswick:	
Lauder, Rudolph W. Northern Machine Works Ltd.	Hillsborough 450 Main St., Bathurst
Quebec:	
Aero Machinery Ltd. American Air Filters of Canada Ltd. Ashworth Card Clothing Co. Ltd. Autostair Ltd. Beloit Sorel Ltd. Blanchet, Hilaire Ltd.	400 Stimson Blvd., St-Laurent 316 St-Hubert St., Granby 1395 Raymond Ave., St-Hyacinthe Sorel 2050 Breboeuf St. Drummondville Sud
Blank, W.M., Mfg. Co. Boutellles Copak Enr. Braidwood, John & Sons, Ltd.	Ste. Claire 66 Nazareth St., Montreal
Canada Fans Ltd. Canadian Allis-Chaimers Ltd. Canadian Bowi-Mor Co. Ltd. Canadian Ingersoll-Rand Co. Ltd. Côté Bros. & Burritt Ltd.	125 St-Joseph St., Lachine 35 St-Louis Ave., Terrebone 375 Courcelette St., Sherirocka 1280 Conde St., Montreal
Côté, Jos., Inc. Craig Machinery Co. Ltd. Darling Brothers Ltd.	8045 Durocher St., Montreal
Dominion Engineering Works Ltd. Electrovert Mfg. Co. Ltd.	1st Ave., Lachine 2085 Addington St., Montreal
Forano Limited Galbratth, R.W. & Co. Generai Mfg. Co. Ltd. Gosselin, J.A. Co. Ltd., The Hardt, J. Mfg. Inc., The	2625 Albert St., Montreal Drummondville 301 Hebert St., Drummondville 560-19th Aye., Lachine
Hardy, Eugène & Frères Ltée Harrington Tool & Die Co. Ltd. Herbs Electric Reg'd. Hollinger Machine Co. Ltd. Hooper, S.W. & Co. Ltd.	735-1st Ave., Lachine 5435 Angers St., Montreal 9800 St-Urbain St., Montreal 731 Galt St. W., Sherbrooke
Houghco Products Ltd. Hydraulic Machinery Co. Ltd. Ideal Poultry Equip. Reg'd. Instruments (1951) Ltd.	1243 Dorion St., Montreal St. Felix de Valois
James Equip, Ltd. Jeffrey Mfg. Co. Ltd. L'Air Liquide	124 Grandes Fourches St., Sherbrooke 300 St. Patrick St., Lasalle Viau St., Montreal
La Compagine F.X. Drolet La Fonderie St-Anselme Ltée La Fonderie Trottier Inc. La Machinerie Oméga Ltée Lalonde, Frank P. Ltd., The	245 Dupont St., Quebec St-Anselme Station St-Casimir Mondor St., St-Hyacinthe New Metropolitan Blvd., Pointe Claire
Lasco Ltd. Les Industries Marco Inc. Leros Inc.	3100 Cartler Blvd., Chomedey Marieville 227 Royale St., Sorel
Makinson Winchester Ltd. Materials Engineering Co. Metcon Corp. Montreal Gear Works Ltd.	2287 Bois Franc Rd., St-Laurent 635 Mercille Ave., St-Lambert 422 McGill St., Montreal 3425 Montgomery St., Montreal
Munck (Canada) Ltd. Nagle Elevator Co, Inc. National Electric Refrigerator Ltd. Pacific Equipment Co. Ltd. Paco Corp.	10900 Hammon St., Montreal 1085 Cheneville St., Montreal 1 Montmagny 111 Des Erables, St-Pierre 930 Wellington St., Montreal
Paquin Aiph. & Fils Peltier Handling Equip. Co. Ltd. Penn Ventilator Can. Ltd.	568 St-Antoine St., Joliette 4285 Notre Dame St. E., Montreal 71 Jacques Cartier St., Farnham
Penumatic & Hydraulic Co. Ltd. Poitras, Jos. & Fils Ltée Pulp & Paper Mills Accessories Ltd. Rack industries of Canada Ltd.	St-Eustache L'Isletville 6139 Côte de Liesse Rd., St-Lauroni Farnham
Ross of Canada Ltd. Sandvik Canadian Ltd. Savage Industries Ltd. Separator Engineering Mfg. Ltd.	304 St. Patrick St., Lasalle 5675 Royalmount Ave., Mount Royal 686-2nd Ave., Lachine
Sherbrooke Machineries Ltd.	10,000 Rome St., Montreal North 800 Rand St., Sherbrooke

List of Establishments classified to This Industry, 1963 - Continued

Location Quebec - Concluded: 391 Theberge St., Marieville 252 Mozart St., Montreal Boischatel 5595 Fullum St., Montreal 36 2675 Marcel St., St-Laurent Pierreville Southern Industries Ltd. Southern Industries Ltd.

Super Industries Co. Ltd.

Tardif, Armand Cle Lt6e

Technical Accessories Ltd.

Terry Machinery Co. Ltd.

Thibault, Pierre Canada Lt6e

United Shoe Machinery Co. of Canada Ltd.

Vachon Industries, Ltd.

Vaper Carnes Ltd.

Vessot, S. Co. Ltd.

Vincent, Hector Inc.

Wilson Machine Co. Ltd. 4545 Hochelaga St., Montreal 4 St-Timothée Ste-Thérèse-de-Blainville 603 Querbes Blvd., Joliette St. Valérien Vincent, Hector Inc.
Wilson Machine Co. Ltd. 161 Nazareth St., Montreal Adams, J.D. Co. Ltd.
Airetool Canada Ltd.
American Canada Producid Sanada) Ltd.
Anderson Bros. Tool & Die Co. Ltd.
Anderson Bros. Tool & Die Co. Ltd.
Anderson Bros. Tool & Lie Co. Ltd.
Anderson J. W. Co. Ltd.
Arcan Eastern Ltd.
Arcan Eastern Ltd.
Armstrong, S.A. Ltd.
Ashton Press Mig. Co. Ltd.
Ashton Press Mig. Co. Ltd.
Ashton Press Mig. Co. Ltd.
Ashton Enterprise
Atlas Engineering & Machine Co. Ltd.
B. L.M. Automatic Clutch Ltd.
B & K Roller Die Co. Ltd.
Barber, Chus. & Sons
Barber-Greene Canada Ltd.
Barber, Chus. & Sons
Barber-Greene Canada Ltd.
Barber-Greene Canada Ltd.
Barber Levator Supplies Ltd.
Barber-Greene Canada Ltd.
Brown Frintene Ltd.
Brown Frintene Canada Ltd.
Brown Frintene Canada Ltd.
Brown Frintene Canada Ltd.
Brown Frintene Canada Ltd.
Brown Bogss Foundry & Machine Co. Ltd.
Brown Bogss Foundry & Machine Co. Ltd.
Brown Bro Ontario: Adams, J.D. Co. Ltd. Pans 37 Spalding Dr., Brantford 840 King St. W., Toronto 1695 Lewis Ave., Niagara Falls 310 Eilis St. E., Windsor 2696 St. Clair Ave. W., Toronto 9 Dundas Dundas
Reid Rd., Hamilton
1400 O'Conner Dr., Toronto 16
Highway 15, Bells Corners
10 Ralz St., Elmira
16 Eastern Ave., Toronto
863 Progress Ave., Scarborough
64 Evans Ave., Etobicoke
50 Pearl St., Toronto
Meaford
11 BarboroGreene Rd., Don Mille 81 Barber-Greene Rd., Don Mills 192 Mary St., Brantford 93 Pape Ave., Toronto 15 Hatt St., Dundas 649 Ontario St., Stratford 1144-1st Ave. W., Owen Sound Brockviile Brockville
18 Cranfield Rd., Toronto 16
153 Perth St., Acton
105 Kennedy Rd. S., Brampton
344 Sherman Ave., N., Hamilton
57 Mack Ave., Scarboro
275 Sherman Ave. N., Hamilton
95 Woodworth Ave., St. Thomas
200 Woodlawn Rd., Guelph
442 King St. W., Toronto 2 B.
23 Bertrand Ave., Scarborough
196 Grant Ave., Hamilton
85 Ripley Ave., Toronto 3
767 Warden Ave., Scarborough
399 Breithaupt St., Kitchener
Kitchener 399 Breithaupt St., Kitchener Kitchener 19 Concession St., Galt 27 Hansen Rd., Brampton 993 Eastern Ave., Toronto 8 3 Gertrude St., Hamilton 90 Woodside Ave., Kitchener 1195 Taibot St., St., Thomas 221 Dufferin St., Toronto 18th Street & Towns Rd., Toronto 18th Street & Towns Rd., Toronto 14 1111 Main St. W., North Bay 3110 Marentette Ave., Windsor 596 Hamilton Rd., London 16 Holtby Ave., Brampton 299 Adelaide St. W., Toronto 2B 2201 Eglinton Ave. E., Scarborough 1021 Rangeview Rd., Port Credit 51 Chauncey Ave., Toronto 18 Middleton St., Galt Wellington St., Simcoe 564 Lancaster St., Bridgeport 3605 Dundas St. W., Toronto 1141 Main St. W., North Bay 7 Raleigh Ave., Scarborough 160 Duke St., Toronto 2462 Dufferin St., Toronto 43 Burton St., Hamilton Wheatley 181 Sterling Rd., Toronto Kitchener Wheatley 181 Sterling Rd., Toronto Chiton Products (Canada) Ltd.
Coates, James D. Ltd.
Compact Mfg. Co. Ltd.
Converto Equip, Mfg. Ltd.
Cooper-Bessemer of Canada Ltd.
Cooper-Chapman Ltd.
Craig Bit Co. Ltd., The
Craig E.L. Mechanical & Structural Enterprises
Crane Carrier Canada Ltd. 181 Sterling Rd., Toronto 345 Guelph St., Georgetown 116 Cressman Rd., Kitchener 54 Nelson St., Stratford 153 Rivalda Rd., Weston 180-9lh St., North Bay 6 Pengelly Court, Scarborough 1 Parnell Ave., Scarborough

Location

Ontario - Continued:

Culligan of Canada Ltd.
Cyr, R.J. Co. Ltd.
Darrigo Bros, Mfg. & Sales
Day Co. Of Canada Ltd., The
Delamere & Williams Co. Ltd.
Delhi Industries
De Vilibiss (Canada) Ltd.
Dillon, Thomas A. Ltd.
Domestic Electric Co.
Dominion Brake Shoe Co. Ltd.
Dominion Rubber Co. Ltd.
Dominion Rubber Co. Ltd.
Dominion Rubber Co. Ltd.
Dorr - Oliver - Long Ltd.
Dover Products Corp. of Canada Ltd.
Dunham - Bush of Canada Ltd.
Emco - Wheaton Div., Emco Ltd.
Epps, C.H. Mfg. Ltd.
Eriez of Canada Ltd.
Eriez of Canada Ltd.
Ex-Cell-O Corp. of Canada Ltd.
Fastcut Bits Ltd.
Fisher Cauge Works Ltd.
Fisher Gauge Works Ltd.
Fisher Gauge Works Ltd.
Fisher Corporation Ltd.
Fisher Corporation Ltd.
Fleek, Alexander Ltd., The
Fleming Motors Ltd.
Fluid Power Limited
Fosco Steel Mfg. Co.
Francis Shaw (Canada) Ltd. Culligan of Canada Ltd. Fisher Gauge Works Ltd.
Fisher Corporation Ltd.
Fisher Corporation Ltd.
Fisher Corporation Ltd.
Fileming Motors Ltd.
Fluid Power Limited
Fosos Steel Mfg. Co.
Francis Shaw (Canada) Ltd.
Fraser, Kenneth S. Co. Ltd.
Gardner- Denver Co. (Canada) Ltd.
Gardner- Denver Co. (Canada) Ltd.
Gardner- Denver Co. (Canada) Ltd.
Gardner Steel Ltd.
Gorman- Rupp of Canada Ltd.
Giblert & Barker Mfg. Co. Ltd.
Golbert & Barker Mfg. Co. Ltd.
Gorman- Rupp of Canada Ltd.
Grover Pre-umatic Tubes (Canada) Ltd.
Grover Pre-umatic Tubes (Canada) Ltd.
Grover W. Equipment Ltd.
Hamilton Thermal Specialities Ltd.
Hamilton Thermal Specialities Ltd.
Hammann Car & Engineering Ltd.
Hastings Machine Tools Ltd.
Heat Sealing Equipment Co.
Heath & Sherwood Ltd.
Hein-Werner of Canada Ltd.
Hi-Lo Equip, (Canada) Ltd.
Hobart Mfg. Co. Ltd., The
Howden, James & Parsons of Canada Ltd.
Hubsy Mfg. & Tool Works (Ontario) Ltd.
Hydraulex Limited
LSL. Industries
LS. F. Electro Methods Ltd.
Inglis, John Co. Ltd.
Inglis, John Co. Ltd.
Inglis, John Co. Ltd.
J. B. Industrial Truck Ltd.
J. J. B. Industrial Truck Ltd.
J. J. M.G. Manufacturing Limited
Loy Mfg. Co. (Canada Ltd.
K. H. Equipment Ltd.
K. R. A. Equipment Limited
Kenhar Industrial Supply Ltd.
Joy Mfg. Co. (Canada Ltd.
King Seagrave Ltd.
King Seagrave Ltd.
King Seagrave Ltd.
King Seagrave Ltd.
Komline - Sanderson Ltd.
Kondine - San

2213 N. Sheridan Way, Clarksom 1263 McDougall St., Windsor 37 Church St., Toronto Vickers St., Fort William 35 Carson St., Toronto 523 James St., Delhi Parrie 2775 Dufferin St., Toronto 19 272 Church St., Toronto 205 Mary St., Brantford 205 Mary St., Blatton Goderich Glasgow St., Kitchener 174 West St., S., Orillia 37 Richmond St., Chatham Peter St., Port Hope 24 Newcastle St., Mimico 24 Newcastle St., Mimico
Clinton
99 Edwards St., St. Thomas
133 Oakdale Rd., Downsview
120 Weston St., London
92 Berczy St., Aurora
135 Lakeshore Dr., North Bay
65 Duncan Rd., Richvale
10 Sunrise Ave., Toronto
801 Ontario St., Stratford
194 Sophia St., Peterborough
2300 Dixie Rd., Cooksville
75 Spencer St., Ottawa
108 Elmwood Ave., Gait
15 Alpine Ave., Toronto 9
2032 Robin Rd., Ctarkson
1393 Grahams Lane Burlington
Markham Markham Woodstock Woodstock
2442 South Sheridan Way, Clarkson
120 A Willowdale Ave., Willowdale
64 Jefferson Ave., Toronto
70 Burwell Rd., St. Thomas
100 Miranda Ave., Toronto
13
1713 May Ave., Windsor
58 Colville Rd., Toronto
950 Dupont St., Toronto
4
Hamilton Hamilton
29 Dunbar Ave., Hamilton
58 Fraser Ave., Toronto 3
600 Montrose Rd., Niagara Falls 58 Fraser Ave., Toronto 3
600 Montrose Rd., Niagara Falls
198 Wellesley E., Toronto
6 Duncan Ave., Kirkland Lake
377 Fairall St., Ajax
4242 Dundas St. W., Toronto
175 Bay Shore Rd., Owen Sound
1510 Birchmount Rd., Scarborough
154 Duke St., Toronto
200 Bentworth Ave., Toronto 19
16 Newbridge St., Toronto 18
30 Clark Ave., Hamilton
123 McCormack St., Toronto 9
14 Strachan Ave., Toronto 3
321 Howland Ave., Toronto 4
107 Toryork Rd., Weston
777 Warden Ave., Scarborough
Thornbury
59 Howden Rd., Scarborough
43 Gaylord Rd., St. Thomas
55 Crockpork Blvd., Scarborough
175 Beverly St., Galt
R.R. No. 3, Bancroft
178 Norseman St., Toronto
176 Severly St., Galt
176 Caledonia Rd., Toronto
175 Beverly St., Galt
1166 Caledonia Rd., Toronto
19937 Cumberland St., Burlington
1873 Devonshire Ave., Woodstock
184 Grace St., Kingsville
17 High St., London
1871 University Ave. W., Windsor Pantford
72 Orenda Rd., Brampton
1210 University Ave. W., Windsor
48 Abell St., Toronto 3
385 Black Lime Rd., Kitchener
3620 Lakeshore Blvd. W., Toronto
69 Lauzon Rd., Riverside
William St., Midland
1960 Eglinton Ave., Scarboro
Dundas St. E., Woodstock
Cabell & Kitchener Ave., Landon
Port Hope
77 William St. N., Lindsay
1 Royce Ave., Brampton
25 McCuiloch Ave., Rexdale

Name Location

Ontario - Continued:

McDougall R, Co. The
McGraw - Edison (Canada) Ltd,
McGraw - Edison (Canada) Ltd,
McGraw - Edison (Canada) Ltd,
McHalyre Industries (London) Ltd,
McLachian, John Foundry
Meaford Steel Products Ltd,
McHalyre Industries (London) Ltd,
McLachian, John Foundry
Meaford Steel Products Ltd,
Merian Products
Morter Merian Merian Merian Merian
Morter Products
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50 Chapman St., Galt 17 Chisholm St., Oakville 47-93 Sterling Rd., Toronto 3 Sandwich East Sandwich East 526 Adelaide St., London Cannington Marshall St., Meaford 1016 Speers Rd., Oakville Owen Sound 91 Edinburgh Ave., Hamilton 1 Research Rd., Brampton 223 Bay St. W., Midland 1399 Hammond St., North Bay 135 Tecumseth St., Toronto 3 346 Munster Ave., Toronto 18 Brampton Brampton
560 Browning St., Haileybury
71 Duke St., Toronto
375 Stanley Ave., Niagara Falls
385 Second Ave., Simcoe
50 Thames St., Ingersoll
77 Raitside Rd., Don Mills 51 Ann St., Napanee 1095 North Side Rd., Burlington 41 Wabash Ave., Toronto 76 Mead Ave., Hamilton 41 Wabash Ave., Toronto
76 Mead Ave., Hamilton
Orillia
2 Laird Dr., Toronto 17
1428 Argyle Rd., Windsor
4184 Robert St., Petrolia
414 Victoria Ave. N., Hamilton
910 Monaghan Rd., Peterborough
1385 Hammond St., North Bay
1247 Lawrence Ave. W., Toronto 15
74 Raiiside Rd., Don Mills
250 Danforth Rd., Scarborough
47 Six Point Rd., Toronto 18
775 King St. W., Toronto
530 King St. E., Toronto
151 Belfield Rd., Rexdale
58 Fraser Ave., Toronto
37 Young St., Woodstock
339 Frankcom St., Ajax
53 Fraser Ave., Toronto
333 A Artington Ave., Toronto
674 Ferguson St., Niagara Falls
680 Waterloo St., London
67 Industrial Rd., Richmond Hill 67 Industrial Rd., Richmond Hill Rexdale 150 Edward St., St., Thomas 36 Queen Elizabeth Blvd., Toronto Brantford Argyll Rd., Galt Argyl Rd., Galt 1181 Sheppard Ave., Willowdale 473 Buttrey St., Nlagara Falls Rouge Hills 25 Edgar Ave., Weston 5001 Dundas St. W., Islington 45 Melvan Dr., Weston Brockville 34 Ainslie St. S., Galt Goderich 114 Sass Rd., Chatham 100 Adelaide St. W., Toronto I 96 Grand Ave. S., Galt 106 Hawden Rd., Scarbotough Guelph 4530 Kingston Rd., West Hill 4530 Kingston Rd., West Hill
1190 Caledonia Rd., Toronto 19
191 Barton St. E., Hamilton
81 Tycos Dr., Toronto 19
Scarborough
1115 Castlefield Ave., Toronto
69 Montcalm Ave., Toronto 10
264 Falrail St., Ajax
417 Birchmount Rd., Scarborough
30 Franklin St., Belleville
12 Rose St., Gatt
101 Station St., Stouffville
684 Ontario St., Stratford
40 Hansen Rd., Brampton
23 Grand Ave. E., Chatham
Brantford 23 Grand Ave, E., Chatham Brantford 21 Jutland Rd., Toronto 18 1850 Mattawa Ave., Cooksville Devenshire Ave., Woodstock 1055 Talbot St., St. Thomas 87 Queen Elizabeth Blvd., Toronto 79 Ellesmere Rd., Scarborough 201 Speers Rd., Oakville

Location

Intario — Concluded;

Trion (Canada) Ltd,
True Forge Ltd.
Tubar Handling Equip. Ltd.
Turbo Gas Equip. Ltd.
Turbo Gas Equip. Ltd.
Turbo Gas Equip. Ltd.
Unit Lift of Canada Ltd.
United Pumps of Canada, Ltd.
United Pumps of Canada, Ltd.
United Steel Corp. Ltd.
United Steel Corp. Ltd.
Universal Labelling Machines Ltd.
Vickers Sperry of Canada Ltd.
Viking Pump of Canada Ltd.
Viking Pump of Canada Ltd.
Wallace & Tiernan Ltd.
Warloo Mfg, Co. Ltd., The
Watson John Mfg, Co. Ltd., The
Watson John Mfg, Co. Ltd., The
Wayne Pump Canada Ltd.
Wayne Sweeper Mfg, Canada Ltd.
Wayne Sweeper Mfg, Canada Ltd.
Webb, Jervis B, Co. of Canada Ltd.
Webb Jervis B, Co. of Canada Ltd.
Webster Air Equip. Ltd.
West Machinery Co, Ltd.
West Machinery Co, Ltd.
West Machinery Co, Ltd.
West Machinery Co, Ltd.
West Corp. (Canada Ltd.
West Machinery Co, Ltd.
West Corp. (Canada Ltd.
West Machinery Co, Ltd.
West Corp. (Canada) Ltd.
Williams Machines Ltd.
Williams John, Machinery Ltd., The
Wind Turbine Co, Ltd., The
Woods of Colchester (Canada) Ltd.
Worthington (Canada) Ltd. & Mason - Neilan Div.
Yates, P.B. Machine Co, Ltd., The Ontario - Concluded: Trion (Canada) Ltd, 90 Brimley Rd., Scarborough 695 Bishop St., Preston 396 Victoria St. N., Kitchener Delhi Delhi
126 John St., Toronto 2 B.
59 John St., Cookviile
1181 Shepard Ave., Willowdale
58 Pelham Ave., Toronto
317 King St., Weiland
3555 Danforth Ave., Scarborough
75 Marmac Dr., Rexdale
661 Grove Ave., Windsor
95 Research Rd., Toronto 17
925 Warden Ave., Scarborough
61 Main St., Toronto 13
112 Manville Rd., Scarborough
263 Philiip St., Waterloo
Ayr 263 Phillip St., Waterloo
Ayr
1692 Jane St., Weston
829 Richmond St. W.. Toronto 3
50 Rivalda Rd., Weston
Savage Dr., Gult
1647 Burlington St. E., Hamilton
3988 Riberdy Rd., Windsor
1161 King St. E., London
191 John St., Barrie
Weltington St., Simcoe
394 Wilson St., Hamilton
7 Stewart St., Toronto 2 B
575 Langlois Ave., Windsor
Alexander St., Welland
311 Montrose St., Preston
2552 Wharton Glen, Cooksville
145 Lucan St., Waterloo
9 Codeco Court, Don Mills
Cainsville Cainsville 163 Roberts St., Hamilton lanitoba:

Beits - Eastman Ltd.
Chicago Blower (Canada) Ltd.
Delro Industries Ltd.
Epm Manufaciuring Co. Ltd.
Falcon Machine Works Ltd.
Filtersoft Ltd.
Joy Mfg. (Canada) Ltd.
Kipp Keily Ltd.
McLean Machinery Co. Ltd.
Monarch Machinery Co. Ltd.
Monarch Machinery Co. Ltd.
Peterson Foundry & Machine Works
Pydee Engineering Co. Ltd.
Seniuk's Blacksmithing
Strong - Scott Ltd.
Wheeler Hand Trucks Ltd. 865 Wall St., Winnipeg 10
901 Regent Ave. W., Transcona
860 King Edward St., Winnipeg 21
8 McGillivray Blvd., Fort Garry
138 Aubert St., St. Boniface
215 Watt St., Winnipeg
118 Midland St., Winnipeg
68 Higgins Ave., Winnipeg
125 Pacific Ave., Winnipeg
889 Erin St., Winnipeg
721 Assiniboine Ave., Brandon
132 Aberdeen Ave., Winnipeg
1018 Sherbrook St., Winnipeg 2
85 Sutherland Ave., Winnipeg 4
772 Dufferin St., Winnipeg
614 Lorette Ave., Winnipeg 9 Saskatchewan: 1065 Winnipeg St., Regina 1322 Lorne St., Regina 112 Avenue 1 South, Saskatoon Mid-West Equipment Ltd. Regal Softener Equip. Ltd.
Richardson Roud Machinery Co. Ltd.
Schuite Welding & Machine
Western Machine & Engineering Ltd. Englefield 1201 Scarth St., Regina Alberta: A.T.P. Mfg. Co, Ltd.
Automatic Sprinkler Co, of Canada Ltd.
Berg Industries
Canadian Oil Tool Mfg. Ltd.
Christensen Diamond Petroleum Ltd.
Coutts Machinery Co. Ltd.
Davis - Lynch Inc.
Engineering Specialities (Alberta) Ltd.
Le Grand Limited
Major Irrigation Ltd.
Premier Steel Products Ltd.
Saskatoon Fire Engine Co. Ltd.
Smit - Connors, J.K. Ltd.
Smit - Connors, J.K. Ltd.
Smith & Schnelder Sawmill Equip. Ltd.
Weatherford Oil Tool Co. Ltd.
Western Rock Bit Co. Ltd. 9545-62nd. Ave., Edmonton 4040-7th St. S.E., Calgary 4040-7th St. S.E., Calgary Linden 336-58th Ave. S.E., Calgary 14730-118th, Ave., Edmonton 9119 Stadium Rd., Edmonton 9510-100th, St., Edmonton 9660 61st. Ave., Edmonton 111-58th, Ave. S.W., Calgary 2125-2nd Ave. S., Lethbridge Highway 14 E., Edmonton 216 Monument Place, Calgary 5406-437d, St., Red Deer Chinook Valley 14435-116 Ave., Edmonton 510-77 Ave. S.E., Calgary

List of Establishments classified to This Industry, 1963 - Concluded

Name	Location	
British Columbia:		
Albert View County Committee Committ	1001 Contraction Co. N. C. C.	
Allard Engineering (1957) Ltd.	1031 Quebec St., New Westminster	
Andersen Production Engr. Ltd.	405 Industrial Ave., Vancouver 4	
Anderson Blowpipe Ltd. Automatic Equip. & Service Co.	1213 Mitchell Rd., Richmond	
Boyles Bros, Drilling Co, Ltd.	4625 Sophia St., Vancouver 10 1291 Parker St., Vancouver	
Canadian Car (Pacific) Ltd.	1660 Station St., Vancouver 4	
Canadian Mobile Co. Ltd.	207 West 2nd. Ave., Vancouver 10	
Canadian Sumner Iron Works Ltd.	3550 East Broadway, Vancouver 12	
Carbitton Development Ltd.	1270 Boundary Rd., Vancouver 6	
Cartage Westminster Industries Ltd.	1135 Queens Ave., New Westminster	
Chutter Hydraulics & Machinery Ltd.	Grainville Island, Vancouver	
Colby Crane & Mfg. Ltd.	66 Jemmet St., New Westminster	
Conveyair Mfg, Div, Ltd.	125 West 1st. Ave., North Vancouver	
Durand Machine Works (1957) Ltd,	101-11th St., New Westminster	
Gearmatic Co. Ltd.	7400 - 132nd, St., North Surrey	
Hub Fire Engines & Equip. Ltd.	Abbotsford	
Interior Mill Equip, Ltd.		
Jordan's Machine Works Ltd.	4428 Kingsway, South Burnaby	
Joy Mfg. Co. (Canada) Ltd.		
Lecier's Pacific Ltd.	New Westminster	
Kelowna Machine Shop Ltd.		
Korth Machinery Ltd.	368 West 4th Ave., Vancouver 10	
Krell Mrg. Co. Ltd.	6861 E. Hasting St., Burnaby	
L-M Equip, Co. (B.C.) Ltd. Letson & Burpee Ltd.	7538 Griffiths Ave., South Burnaby	
Madil, S, Ltd.	172 Alexander St., Vancouver 4 2560 Bowen Rd., Nanaimo	
Moore Dry Kiln Co. of Canada Ltd.	345 East First Ave., Vancouver	
Nicholson Murdie Machines Ltd.	327 Harbour Rd., Victoria	
Nor-West Gear & Engine Co, Ltd.		
Opsal Steel Ltd.	97 East 2nd Ave., Vancouver 10	
Patrick Equipment Ltd.		
Power Machinery Ltd.	Vancouver Airport, Vancouver	
Pumps & Power Ltd.		
Pyramid Machine Works Ltd.	276 East Esplanade, North Vancouver	
Q.M. Machine Works Ltd.		
Regent Steel Specialties Ltd.		
Swann, J. (1963) Ltd		
Trump Ltd.	Oliver	
Tyee Machinery Co. Ltd.	Granville Island, Vancouver 9	
Vancouver Gear Works Ltd.	975 Vernon Drive, Vancouver 6	
Vancouver Iron & Engineering Works Ltd. Vancouver Mill Machinery Ltd.	1155 West 6th Ave., Vancouver 9 1904 Gilmore Ave., Burnaby 2	
Wagner Engineering Ltd.		
Wagstaff Hoist Ltd.	2294 Clark Drive, Vancouver 12	
Webb & Gifford Ltd.		
Weldco Limited		
Westcoast Automation Ltd.	101 - 11th St., New Westminster	
Willock Mfg. Co. Ltd.		
Yates, P.B. (Western) Ltd.		

CONCEPTS AND DEFINITIONS

Census of Manufactures

General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 (3 digit) industries, 18 are further broken down into 58 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 178 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the **establishment** (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 140 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures: (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the various 1963 reports reflect the complete implementation of these changes and enable comparisons to be made with the years 1961 and 1962. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

Materials and supplies used
Goods purchased for resale as such
Fuel and power consumed
Number of employees and salaries and wages
Man-hours worked and paid
Inventories
Shipments or sales."

Each establishment is required to report on all the activities carried out within it's accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments. has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

- (a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;
- (b) In the case of multi-establishment tirms, the statistics for such offices and units are coded to the same industry as the establishments of the

firm, when all establishments are in the same industry (3 or 4 digit). When establishments of such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

Employees

(a) Production and related workers — Manufacturing activity

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. Production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual fulltime employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

(b) Production and related workers – Non-manufacturing activities

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

(c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vice-presidents, comptrollers, secretaries, treasurers,

etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

(d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

(e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

Salaries and Wages

Salaries and wages refer to gross earnings of employees before deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages, bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any

other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

Materials and Supplies

(a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

(b) Non-manufacturing activities

1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of purchased machinery and equipment. Also included is the cost of office supplies not chargeable to

fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

Shipments

(a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

(b) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity are collected by means of the Commodity questionnaire referred to earlier. Such shipments together

with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

(c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

(d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture). servicing revenues, commissions on sales (when not included in value of sales), revenue for companyoperated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

Inventories

(a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the

receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

(b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of materials and fuel and electricity consumed from the value of production (value of shipments adjusted for changes in the value of inventories of finished goods and goods in process).

(b) By non-manufacturing activities

The figures are compiled by deducting the the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods

purchased for re-sale) and the cost of other materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

(c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production".



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