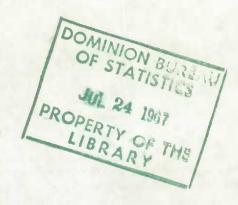
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MANUFACTURERS OF ELECTRIC WIRE AND CABLE

1965

ANNUAL CENSUS
OF MANUFACTURES

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PUBLICATIONS

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MANUFACTURERS OF ELECTRIC WIRE AND CABLE

1965

For statistical purposes the industry titled Manufacturers of Electric Wire and Cable in the revised Standard Industrial Classification covers the operations of establishments primarily engaged in manufacturing electric wire and cable both insulated or armoured and non-insulated. Establishments primarily engaged in manufacturing non-electric wire and wire products are included in Industry No. 305 — Wire and Wire Products Manufacturers.

An analysis of the Principal Statistics for this Industry indicates that the total value of shipments of products of own manufacture increased 21 per cent in 1965. The total cost of materials used in the manufacture of these products increased by 25 per cent, the value of production increased by 23 per cent and value added increased by 20 per cent. The total value of materials used represented 62 per cent of the value of production and value added represented 34 per cent of the value of production.

The value of shipments of electric wire and cable by the firms classified to this industry accounted for 91 per cent of their total value of shipments. Some of the other products shipped were fuses, potheads, wire rope and strand, merchants wire, aluminum wire, copper rod, coat hangers, and clothesline.

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- P preliminary figures.
- revised figures.
- x confidential to meet secrecy requirements of the Statistics
 Act.

TABLE 1. Principal Statistics, 1961-65

					ufacturing		8, 1901 - 0			Т	otal activ	vity	
Year and	Estab-		oduction a		Cost of	Cost of	Value of shipments			owners artners	Emp	loyees	
province	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawais	Number	Salaries and wages	Value added
	No.		'000			\$'000				\$'000		\$*0	000
196 i													
Totals	25	4, 403	9,675	19,888	1,834	103, 253	163,300	62,983		-	6, 541	31,504	64, 158
1962												1113	
Totals	24	4, 683	10, 330	22, 074	2, 363	115, 282	181,018	65,315	-	-	6,834	34, 762	66, 053
1963													
	24	4,745	10, 585	23, 321	2,098	127, 582	195, 445	66, 683			6,611	36,021	68, 094
Totals	24	4, (43	10, 363	40, 341	2,030	141, 304	130, 440	00,000			0, 011	30,041	00, 034
1964			1										
Newfoundiand	_	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island		-	-	-	-	-	-	-	-	-	-	-	_
Nova Scotia	1	x	х	x	х	x	x	x	-	-	x	x	x
New Brunswick	1	x	x	x	x	x	x	x	-	-	x	x	х
Quebec	6	2,050	4,673	10,984	871	60,931	100,506	40,857	-	0-1	2,914	16,938	42,588
Ontario	12	2,747	6,107	13,329	1,338	73,066	108,655	32,235	х	х	3,957	20, 142	32,443
Manitoba,	2	х	x	х	х	х	x	x	-	-	x	x	x
Saskatchewan	1	х	x	x	x	х	х	x	-	-	х	x	x
Alberta	-	_	-	-	_	-	_	-	_	_	-	_	-
British Columbia	2	x	х	x	x	x	x	х	- 11-	-	x	x	х
Yukon and Northwest Territories	-	-	-	_	-	-	-	-	-	-	-	-	-
Totals	25	5,061	11,379	25, 466	2,336	146, 464	227, 178	79, 243	х	x	7, 199	38, 565	81,210
1965													
Newfoundland													
Prince Edward Island			_		_								
Nova Scotia	1	x	x	x	x	x	x	x			×	x	x
New Brunswick	1	x	x	x	x								
Quebec	6	2,365	5,405	13,664	906	X 270	x 126, 232	X 48, 884			X	X	51.052
Ontario	12	2,921	6,145	14,709	1,325	79,376	125, 508	39, 120			3, 286 4, 164	20, 181	39, 436
	1	x	x	x	x	x	X X	x		print	x	x	
Manitoba	1	x	x	x	x	x	X	x			x	x	x
Alberta	_	_	^		_	-	_	Ah aran			_	*	^
British Columbia	3	×	x	x	x	x	x	x			x	x	
Yakan and Northwest Territories	_	_	_	-		_	_	-	-			_	_
	0.5	F 000	10 000	20 001	0 400	100 400	074 700	08 101			* 004	44.000	00
Totals	25	5,633	12,300	30, 001	2,407	182, 539	274, 723	95, 121	_		7,864	44,049	97, 567

TABLE 2. Principal Statistics classified by Size Group based on Value of Shipments of Goods of Own Manufacture, 1964 and 1965

				Man	ufacturing	activity				Т	'otal acti	lty	
Size group	Estab- lish- ments		duction a ated work		Cost of	Cost of materials	Value of shipments of goods	Value	Working and pa	owners	Empl	oyees	Value
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000			\$'000				\$'000		\$'(000
1964													
Under \$10,000	-	_	-	_	-	-	_	_	_	_	_	_	
25,000 ' 49,999 50,000 ' 99,999	_ =	=	=	=	=	= =	=	_	=	=	_	-	=
100,000 '' 199,999 200,000 '' 499,999 500,000 '' 999,999	3	45	88	167	9	671	1,164	528	х	×	62	247	53
1,000,000 " 4,999,999 5,000,000 and over	11	713	1,657 9,634	2,700 22,600	296 2,030	18,862 126,931	29,227 196,787	11.238 67,477	-	-	955 6,182	4.051 34,266	11.36 69,31
auxiliary units		0 0 0			* * *	4 * *		143	* * * *			* * *	
Totals	25	5,061	11,379	25, 466	2, 336	146, 464	227, 178	79, 243	ж	×	7, 199	38, 565	81,21
1965													
Inder \$10,000	_	-	=	-	-	_	=	_	-	_	_	_	-
25,000 '' 49,999 50,000 '' 99,999	_	_	_	_	_	_	_	_	=	_	=	_	
100,000 '' 199,999 200,000 '' 499,999 500,000 '' 999,999	12	605	1,308	2, 536	247	17,953	28,074	10,192	-	_	813	3,745	10,40
1,000,000 ' 4,999,999ead offices, sales offices and	13	5,028	10,992	27, 465	2,161	164,586	246,649	84,929	-	-	7,051	40,304	87, 16
auxiliary units		* * *			***			100					
Totals	25	5, 633	12,300	30,001	2,407	182, 539	274, 723	95, 121	-		7,864	44,049	97, 56

TABLE 3. Principal Statistics classified by Size Group based on Manufacturing Value Added, 1964 and 1965

				Man	ufacturing	activity				Т	otal activ	vIty	
Size group	Estab- llsh- ments		duction s ted work		Cost of	Cost of	Value of shipments of goods	Value	Working and pa		Empl	loyees	Value
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		000			\$'000				\$'000		\$*0	000
1964													
nder \$10,000	-	-	-	-	-	_	_		-	-	-	-	-
10,000 to \$ 24,999	-	-	_	-	-	-	-	-	_	-	-	-	-
25,000 ** 49,999	-	_	-	-	_	_	_	-	-	-	-	_	
50,000 '' 99,999	4	111	260	379	18	1,686	2,633	1,025	х	X	159	640	1,13
200,000 499,999 500,000 999,999 500,000 4,999,999 50,000,000 and over 6,000,000 and over	6 11 4	295 1,719 2,936	659 3,714 6,746	1,072 7,732 16,284	139 800 1,379	10,702 54,414 79,662	14,379 80,695 129,471	4.346 25,568 48,304	_		365 2,346 4,329	1,461 11,438 25,026	
auxiliary units					1 * *						* 3 5	* * *	
Totals	25	5, 061	11,379	25, 466	2,336	146, 464	227, 178	79,243	x	x	7, 199	38,565	81, 21
1965													14.8
-1 610 000	_	_	_		_	_	-	_	_	_	_	_	-
nder \$10,000	_	_		_	_	_	_	_	-	_	-	-	-
25,000 49,999	-	-	_	_	-	_	-	-	-	_	-	-	
50,000 " 99,999	7 -	_	_	-	-	_	_		-	_	-	-	-
100,000 " 199,999	> 5	72	147	323	32	3, 268	4,720	1,465	-	-	99	457	1,47
200,000 " 499,999 500,000 " 999,999	3	144	331	690	69	5,642	8,371	2, 289	-	_	188	962	2,5
,000,000 " 4,999,999 ,000,000 and overead offices and	12 5	1,868	3,972 7,849	8,495 20,494	764 1,543	60,950 112,679	87, 367 174, 265	26,353 65,014	_	_	2,502 5,075	12,085 30,545	
auxiliary units											1 4 4	***	
Totals	25	5,633	12,300	30, 001	2, 407	182,539	274, 723	95, 121			7,864	44, 049	97.5

TABLE 4. Principal Statistics classified by Size Group based on Total Value Added, 1964 and 1965

	!			Man	ufacturing	activity				Т	otal activ	vity	
Size group	Estab-		eduction a ated work		Cost of	Cost of	Value of shipments		Working and pa	owners irtners	Emp	oyees	
	ments	Number	Man- hours pald	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		000			\$'000		1		\$'000		\$10	000
1964													
Under \$10,000	=	-	-	-	=	-	=	=	=	=	=	-	=
50,000 '' 99,999 100,000 '' 199,999 200,000 '' 499,999	3	45	88	167	9	671	1,164	528	x	х	62	247	53
500,000 ' 999,999 1,000,000 ' 4,999,999 5,000,000 and over fead offices, sales offices and	11 4	361 1,719 2,936	831 3,714 6,746	1.284 7,732 16,284	148 800 1,379	11,717 54,414 79,661	15,848 80,695 129,470	4,843 25,568 48,304	_	=	462 2,346 4,329	i,853 1i,438 25,026	4, 94 25, 55 50, 16
auxiliary units						***					1		
Totals	25	5, 061	11,379	25, 466	2, 336	146, 464	227, 178	79, 243	х	Х	7, 199	38, 565	81,21
1965													
Jnder \$10,000	=	=		_	=	-	=	_	Ξ	=	-	-	=
50,000	7	157	342	757	82	7.846	11,258	2,889	-	_	200	978	2,88
200,000 " 499,999	13 5 -	1,927 3,549	4, 109 7, 849	8,750 20,494	783 1,543	62,014 112,679	89, 201 174, 265	27, 219 65, 014	=	=	2,589 5,075	12,527 30,545	27.42 67.26
auxiliary units					***		***						
Totals	25	5,633	12,300	30, 001	2,407	182, 539	274, 723	95, 121	-	-	7,864	44, 049	97,56

TABLE 5. Principal Statistics classified by Size Group based on Total Employed, 1964 and 1965

				Mai	ufacturing	activity				7	rotal actl	vity	
Size group	Estab-		oduction ated work		Cost of	Cost of	Value of shipments	Value		owners	Emp	loyees	27-3
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		'000		1	\$1000				\$'000		\$'0	100
1964	1	100											
5 - 14 employed	} 8	190	420	825	87	8, 083	11,978	4,428	_ x	_ x	236	1,060	4,432
50 - 99 " 100 - 199 " 500 - 499 " 500 employed and over	3 8 3	185 280 1,793 2,613	438 617 3,874 6,029	707 962 8,681 14,291	58 189 843 1,159	6,070 7,441 54,038 70,832	8,672 11,363 79,897 115,268	2,749 4.070 25.554 42,443	=	=	251 410 2,400 3,902	1,065 1,707 12,400 22,333	2, 883 4, 020 25, 584 44, 291
auxiliary units		* * *			111		* * *		* * *	***	***		4 4 9
Totals	25	5,061	11,379	25, 466	2,336	146, 464	227, 178	79, 243	X	X	7,199	38, 565	81, 210
1965													
Under 5 employed	3344883	19 80 248 463 1,917 2,906	40 166 533 979 4, 121 6, 461	59 422 1,139 1,686 9,799 16,897	51 110 237 824 1,181	1,238 4,350 8,971 13,499 65,060 89,422	1,684 6,622 13,552 19,455 93,572 139,839	555 1,661 4,650 6,222 28,699 53,334		-	28 103 305 623 2,585 4,220	94 547 1,504 2,617 13,621 25,666	562 1,659 4,899 6,157 28,699 55,590
		* 000	10 000	00 001	0.407	100 800	094 900	0.00			7 004	44 040	02 40
Totals	25	5,633	12, 300	30,001	2,407	182, 539	274, 723	95, 121		-	7,864	44, 049	97,56

TABLE 6. Principal Statistics classified by Type of Organization, 1964 and 1965

				Man	ufacturing	activity					Total acti	vity	
Type of organization	Estab-		oduction ated work		Cost of	Cost of	Value of shipments	VP - 3		owners	Empl	oyees	Value
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000			\$'000				\$'000		\$10	000
1964						1							
Individual ownerships													
Partnerships	25	5,061	11,379	25, 466	2,336	146, 464	227, 178	79,243	х	x	7,199	38,565	81,210
Incorporated companies	13												
Co-operatives	_	_	-	-	_	_	_	_				_	_
Head offices, sales offices and auxiliary units							0 4 0				4 6 9	,	
Totals	25	5,061	11,379	25,466	2,336	146, 464	227, 178	79,243	x	х	7, 199	38,565	81,216
1965													
Individual ownerships	-	_	_	_	_	_	_	_	_	_	_	_	-
Partnerships	_	_	_	-	_	_	_	-	_	_	_	_	_
Incorporated companies	25	5,633	12,300	30,001	2,407	182, 539	274,723	95, 121	_	_	7,864	44,049	97,567
Co-operatives	_	_	_	_	_	_	-	shah			_	_	PELL
Head offices, sales offices and auxiliary units												4 * *	* * *
Totals	25	5,633	12,300	30,001	2,407	182,539	274,723	95, 121	_	_	7,864	44,049	97,567

TABLE 7. Calculation of Output, Input and Value Added, 1964 and 1965

	Manufact activi		Non-manufa activiti		Tota activi	
MANAGER STREET, STREET	1964	1965	1964	1965	1964	1965
			\$'00	0		
Output						
1. Shipments and other revenue	227, 178	274,723	7,828	8,187	235,006	282,910
Inventories - Goods of own manufacture:						
Add closing - Goods in process	11,358	17,797	444		11,358	17,797
Finished goods	21.275	19,873			21, 275	19,873
Deduct opening - Goods in process	9,169	13,116			9,169	13,116
Finished goods	22,598	19,209			22,598	19,209
2. Net inventory change	866	5, 345			866	5,345
3. Gross output (1 + 2)	228,044	280, 068	7,628	8, 187	235,872	288, 25
Input						
4. Purchases of goods not of own manufacture			5,243	4,771	5, 243	4,77
Inventories - Goods not of own manufacture:						
Add opening			287	310	287	310
Deduct closing			310	360	310	360
5. Cost of goods sold (not of own manufacture)			5,220	4,721	5, 220	4,72
6. Materials, supplies, etc.	146,464	182,539	642	1,021	147, 106	183,56
7. Fuel and electricity	2,336	2,407	***		2,336	2,40
3. Gross input (5+6+7)	148, 800	184, 946	5,862	5,742	154,662	190,68
Value added (3 - 8)	79, 243	95, 121	1,966	2,446	81,210	97.56

TABLE 8. Employment and Payroll, 1964 and 1965

					Emplo	yees						Salari	es and wa	iges	
Year and		Product related			Adm	inis-		les nd	Tv	otal	Producti		Admin-	Sales	
province	Manufa	cturing	0	ther		office		bution	10) (a.i.	related v	vorkers	tive	and distri-	Total
	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Manufac- turing	Other	office	bution	
					numl	er				-			\$'000		
1964									1	1		1			
Newfoundland	-	-	-	-	-	_	-	-	-	-	_	-	-	-	-
Prince Edward Island	-		-	-	-	-	_	-	-	-	-	-	-	-	-
Nova Scotia	х	-	-	-	х	х	-	-	х	х	X	-	X	-	x
New Brunswick	х	-	-	-	х	X	-	-	×	x	X	-	x	-	x
Quebec	1,885	165	-	-	678	126	53	7	2,616	298	10,984	-	5,586	368	16, 93
Ontario	2,641	106		-	755	215	192	48	3,588	369	13,329	_	5,594	1,219	20, 14:
Manitoba	x	-	_	_	х	x	х	X	x	x	х	_	x	x	х
Saskatchewan	x	x	_	-	x	x	_	_	x	x	x	_	x	-	х
Alberta	-		-	-	-	-	_	-	_	-	-	_	-	-	
British Columbia	x	x		-	х	x	х	x	x	X	х	-	X	x	X
Yukon and Northwest Terri-	_	-	_	_	_	_	_	_	-	_	_	_	_	_	_
Totals	4,787	274	-	-	1, 476	350	255	57	6,518	681	25, 466	-	11,447	1,651	38, 56
1965															
Newfoundland	-	-	-	_	_	-	-	-	-	-		-	-	-	-
Prince Edward Island	-	-	-	-	_	-	-		-	-	-	_	-	-	_
Nova Scotia	х	-	-	-	х	x	_	_	X	x	x	-	x	-	x
New Brunswick	x	-	-	-	х	х	-	-	x	x	х	_	x	-	x
Quebec	2,210	155	_		727	131	54	9	2,991	295	13,664	-	6, 107	411	20, 18
Ontario	2,812	109	-	-	766	220	202	55	3,780	384	14,709	-	5, 632	1,496	21,83
Manitoba	x	-	_	-	х	х	X	x	х	х	х	-	x	х	X
Saskatchewan	x	x	-	-	X	x	-	-	X	X	х	-	x	-	X
Alberta	-	-	_	-	-	-	-	-	-	-	_		-	-	-
British Columbia	X	x	_		x	x	x	x	x	x	x	-	x	x	×
Yukon and Northwest Terri-															
torles	-	-	-		-	-	-	-	-	-	-	-	-	-	-
Totals	5, 365	268	_	_	1,537	362	266	66	7,168	696	30,001	_	12,067	1,980	44, 04

TABLE 9. Production and Related Workers, - Manufacturing Activity, 1964 and 1965

	196	4	196	5
Month	Male	Female	Male	Female
		numbe	er	
Establishments reporting monthly detail (large establishments only):		1	1	
January	4,575	261	4,978	27
February	4,596	265	5, 101	27
March	4,632	281	5, 166	27
April	4,669	273	5, 212	26
May	4,737	277	5,305	27:
June	4,861	273	5, 413	280
July	4,798	287	5, 301	259
August	4,898	261	5, 455	25
September	4,894	263	5,549	26
October	4,904	268	5, 586	26
November	4,940	280	5,648	26
December	4, 907	259	5,639	27:
Averages	4,787	274	5, 365	26
stablishments reporting annual averages (small establishments only)				
Average for all establishments	4,787	274	5,365	288

TABLE 10. Inventories, 1965

		Manufa	cturing		Non- manufacturing	
Province	Materials, supplies, etc.	Goods in process	Finished goods of own manufacture	Total	Products or materials purchased for resale	Total inventories
			book value	\$'000		
Opening:						
Newfoundland	-		-	_	_	-
Prince Edward Island		-	-	_	-	-
Nova Scotia	х	X	x	х	-	X
New Brunswick	х	_	x	Х	-	х
Quebec	5, 151	6,399	6, 209	17,759	13	17,77
Ontario	6,747	6,286	11,009	24,042	286	24, 32
Manitoba	X	-	X	X	x	x
Saskatchewan	x	x	x	х	x	x
Alberta	_	_	_	_	_	_
British Columbia	x	x	x	x	_	x
Yukon and Northwest Territories	-	- 1	-	_	APRILL AP	
Totals	13,574	13,116	19, 209	45,899	310	46, 20
Closing:						
Newfoundland		-		_	_	_
Prince Edward Island	_	1	_	-		
Nova Scotia	x	X	x	x		x
New Brunswick	x	x	x	x	_	Y
Quebec	6,779	8,695	6,847	22, 321	59	22,38
Ontario	7,965	8,505	11,323	27,793	302	28, 09
Manitoba	x	_	X	X	_	x
Saskatchewan	x	_	x	x	_	x
Alberta		_	_	_	_	
British Columbia	x	x	x	x	_	X
Yukon and Northwest Territories	_	_	_	_	-	
Totals	16,550	17, 797	19, 873	54, 220	360	54,58

TABLE 11. Purchased Fuel and Electricity Used, 1964 and 1965

Pagadation		1964		1965	
Description		Quantity	Cost	Quantity	Cost
			\$'000		\$'000
1. Large establishments reporting commodity detail:					
Bituminous coal:					
(a) From Canadian mines	ton	41		_	_
(b) Imported		23,709	294	22,636	278
Sub-bituminous coal (from Alberta mines only)		-	-	_	_
Anthracite coal		_	-	-	-
Lignite coal	£ 4		-	_	-
Coke			-	_	_
Gasoline (including gasoline used in cars and trucks)	Imp. gal.	235, 429	80	247,729	90
Fuel oil including kerosene or coal oil		4,624,213	365	4,398,785	357
Wood	cord		-	-	
Gas:					
(a) Liquefied petroleum gases	Imp. gal.	55, 501	12	73,769	17
(b) Other manufactured gas	M cu. ft.			_	_
(c) Natural gas	11	288, 479	262	332,898	255
Other fuel		* * *	11		1
Electricity purchased	kwh.	174, 630, 624	1,313	186, 417, 651	1,410
Steam purchased		* * *	_		_
2. Small establishments not reporting commodity detail:					
Estimate for fuel and electricity		4.4			100.5-
3. All establishments:					
Total fuel and electricity used		4 4 4	2,336		2,407

TABLE 12. Materials and Supplies - Manufacturing Activity, 1964 and 1965

Description		1964		1965	
Description		Quantity	Cost	Quantity	Cost
Materials used:			\$'000		\$'000
Aluminum:					
Castings Wire rods	lb.	160, 131 68, 317, 941	19, 136	161, 286 86, 525, 838	25, 56
Sheets and strip Other forms	66	7,461,730	3,373 2,167	8,598,196	3,91
Asbestos (yarn, tape, etc.)		202, 972	221	207.870	23
Brass and bronze:				K. C.	
Sheets and strip Wire rods		55,722 321,792	39 179	197, 331 306, 749	1
Other forms		•••	14	* * *	
Chalk or whiting		2, 277, 930	65	5, 117, 896	1:
China clay (Kaolin) Copper:	ton	5, 386	219	5, 182	2
Wire rode	lb.	194, 131, 148 788, 500	68,790	232, 137, 981	92,3
Sheets and strip Tubing and pipe		742,950	386 345	823,058 1,034,731	5
Wire, other insulated Other forms	*****	* * *	578 1,283		1 8
Cotton and linen, all forms (sheet, tape, yarn, etc.)	44104		1,837		1,8
Fibreglass (yarn, tape, etc.)	74888	***	599		5
Insulating varnishes, japans, enamels and facquers	*****		2,765		1,7
Iron and steel;	ton	E 010	627	0.010	
Steel bars and rods Steel sheets and strip	6.6	5,010 2,903	814	2,810	4 8
Steel wire Other iron and steel		12, 946	3,635	22,709	4,3
Tries	101041		352		2
Lead: Fig (pure)	16	9 210 927	1.044	7 000 000	1.0
Antimonial	6.6	8, 219, 837 1, 778, 475	250	7,920,223 1,991,383	1,2
Other Load oxide:		4,089,437	799	3,942,784	8
Litharge		24,970	4	17, 450	
Red lead Mica unfabricated forms.		230, 573 1, 250'	88	275, 991	1
Paints, stains, lacquers, etc. (for finishing only)			460	2,105	4
Papers, insuiating, all forms		• • •	2,385	•••	2.9
Resins, synthetic (moulding powders, sheets, etc.):	*****	• • •	2,300	***	2, 3
Vinyl type (PVC, etc.) Polyethylene type (polythene, etc.)	41144	•••	5,594 5,732		6,1
Other (bakelite, nylon, orlon, etc.)		0 0 A	268	• • •	3
Resistance wire, ribbon and strip	lb.	24,504	44	44, 102	
Rubber		8,903,563	3,020	12, 766, 513	3,5
Sulphuric acid, 100%	4.0	387.834	4	552, 940	
Tale		193,590	3	233,670	
Tin		172, 927	278	203,699	3
Zinc oxide	44	931, 230	140	1, 070, 570	1
All other materials and components used		0 0 0	11, 2971		11,5
Containers and other packaging materials and supplies used	*****		2,094		2,6
Operating, maintenance and repair supplies used (excluding fuel)	*****	,	4,793		5, 2
Amount paid out to others for work done on materials owned by establishments	****		14		8
Totals			146, 464		102 =
	******	0 0 5	140,404	• • •	182,5

^{&#}x27;No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. These estimated costs were \$211,000 in 1964.

TABLE 13. Shipments of Goods of Own Manufacture, 1964 and 1965

		Value		
Description	1964	1965		
	\$'00	0		
Products:				
Telephone cables — Exchange, toll and toll entrance Telephone wires insulated (drop wires, inside wires, other telephone wires) Telephone switchboard wires and cables Television and radio wires and cables Telephone cordage Bare wires and cables (other than copperweld and aluminum) Bare copperweld wires and cables and copperweld—copper strands	42,586 7,983 8,228 4,434 12,313 996	55, 683 9, 004 9, 795 4, 648 14, 218		
Bare ACSR and aluminum wires and cables Annunciator and office wires and cables Magnet wires:	20,990	28, 471 749		
Thin film insulated Other than thin film insulated Weatherproof wires Power cables (copper or aluminum conductors) Signal and control cables	16,861 5,280 4,566 16,296 3,097	21,077 6,339 4,538 23,108 3,500		
Portable and power supply cables Building wires: Non-metallic sheathed cables Flexible armoured building cables	5, 894 13, 110 7, 672	6, 308 13, 968 7, 992		
Other building wires (exclusive of types covered preceding two items)	19.114 6,415 3,311	20, 983 7, 414 3, 716		
and cables not otherwise provided for	13,020	15,891		
All other products	22, 558	22,602		
Amount received in payment for work done on materials and products owned by others	22	33		
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	(7,735)	(7,565		
Net adjustment for establishments receiving progress payments		12		
Total adjusted value of shipments and work done	227, 178	874.783		

¹ Included with "Other wires and cables".

TABLE 14. Shipments of Selected Goods of Own Manufacture — All Industries, 1964 and 1965 (Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

	Value		
Item	1964	1965	
	\$'000		
elephone cables — Exchange, toli and toli entrance elephone wires, insulated (drop wires, inside wires, other telephone wires) elephone switchboard wires and cables elevision and radio wires and cables	42,586 7,983 ^r 8,228 4,434	55, 683 9, 004 9, 795 4, 648	
elephone cordage are wires and cables (other than copperweld and aluminum) are copperweld wires and cables and copperweld-copper strands are ACSR and aluminum wires and cables nnunciator and office wires and cables agnet wires:	12.313 966 20,990 194	14, 218 254 28, 471 749	
Other than thin film insulated eatherproof wires	16,861 5,280 4,566	21,077 6.339 4,538	
ower cables (copper or aluminum conductors) ignal and control cables ortable and power supply cables	16,296 3,097 5,894	23, 108 3, 500 8, 308	
uilding wires; Non-metallic sheathed cables Flexible atmoured building cables Other building wires (exclusive of types covered by preceding two items)	13, 110 7, 672 19, 114	13, 968 7, 992 20, 983	
lexible cords and fixture wires	6.415 3,311 13,020	7,414 3,716 15,891	
Totals	212,330°	259 , 656	

¹ Included with "Other wire and cables".

List of Establishments classified to this Industry, 1965

(Dows not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Name	Location
Nova Scotia:	
Phillips Cables Limited	Dartmouth
New Brunswick:	
Canada Wire and Cable Company Limited	Lancaster
Quebec:	
Aluminum Company of Canada Limited	Shawinigan
Northern Electric Company Limited	
Phillips Cables Limited	
Pirelli Cables Ltd.	
Royai Electric Co. (Que.) Ltd.	Pointe Claire
Universal Wire & Cable Co. Ltd., The	
Ontario:	
Amphenol Canada Ltd.	Renfrew
Boston Insulated Wire & Cable Co. Ltd.	118 Shaw St., Hamilton
Canada Wire and Cable Company Limited	Simcoe
Canada Wire and Cable Company Limited	
Canadian General Electric Co., Ltd.	
Federal Wire and Cable Co. Ltd.	
General Wire & Cable Ltd.	
Industrial Wire & Cable Co. Ltd.	
Phillpps Cables Limited	
Phillips R.A., Manufacturing Co.	
Pyrotenax of Canada Ltd.	
Triangle Conduit & Cable (Canada) Ltd.	
Manitoba;	
Telecables & Wires Ltd.	
Saskatchewan:	Server in particular to the property of the server by
Canada Wire and Cable Company Limited	Weyburn
British Columbia:	
Canada Wire and Cable Co. Ltd.	Prince George
Canada Wire and Cable Company Limited	917 Cliveden Ave., New Westminster
Phillips Cables Limited	8330 Chester St., Vancouver

CONCEPTS AND DEFINITIONS

Census of Manufactures

General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 (3 digit) industries, 18 are further broken down into 55 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 176 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the establishment (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 135 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures; (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the reports reflect the complete implementation of these changes and enable comparisons to be made back to and including 1961. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

Materials and supplies used Goods purchased for resale as such Fuel and power consumed Number of employees and salaries and wages Man-hours worked and paid Inventories Shipments or sales."

Each establishment is required to report on all the activities carried out within it's accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

- (a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;
- (b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the firm, when all establishments are in the same industry (3 or 4 digit). When establishments of

such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

Employees

(a) Production and related workers — Manufacturing activities

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. For those establishments reporting on the "long" form, production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual full-time employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. In the case of those establishments reporting on the "short" form, respondents are requested to report average annual figures. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). Data on man-hours are not collected from establishments reporting on the short form. Man-hours for these establishments are estimated on the basis of ratios derived from the 1958 census. During this census all establishments reported on the long form. In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

(b) Production and related workers - Non-manufacturing activities

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a Sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

(c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vicepresidents, comptrollers, secretaries, treasurers, etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising. credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

(d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

(e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners are defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

Salaries and Wages

Salaries and wages refer to gross earnings of employees before deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages, bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

Materials and Supplies

(a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company, Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

(b) Non-manufacturing activities

1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of

purchased machinery and equipment. Also included is the cost of office supplies not chargeable to fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

Shipments

(a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

(b) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity

are collected by means of the Commodity questionnaire referred to earlier. Such shipments together with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

(c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

(d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for companyoperated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

Inventories

(a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the

receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

(b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of manufacturing materials, supplies, etc. and fuel and electricity consumed from the (value of shipments of goods of own manufacture adjusted for changes in the value of inventories of finished goods and goods in process).

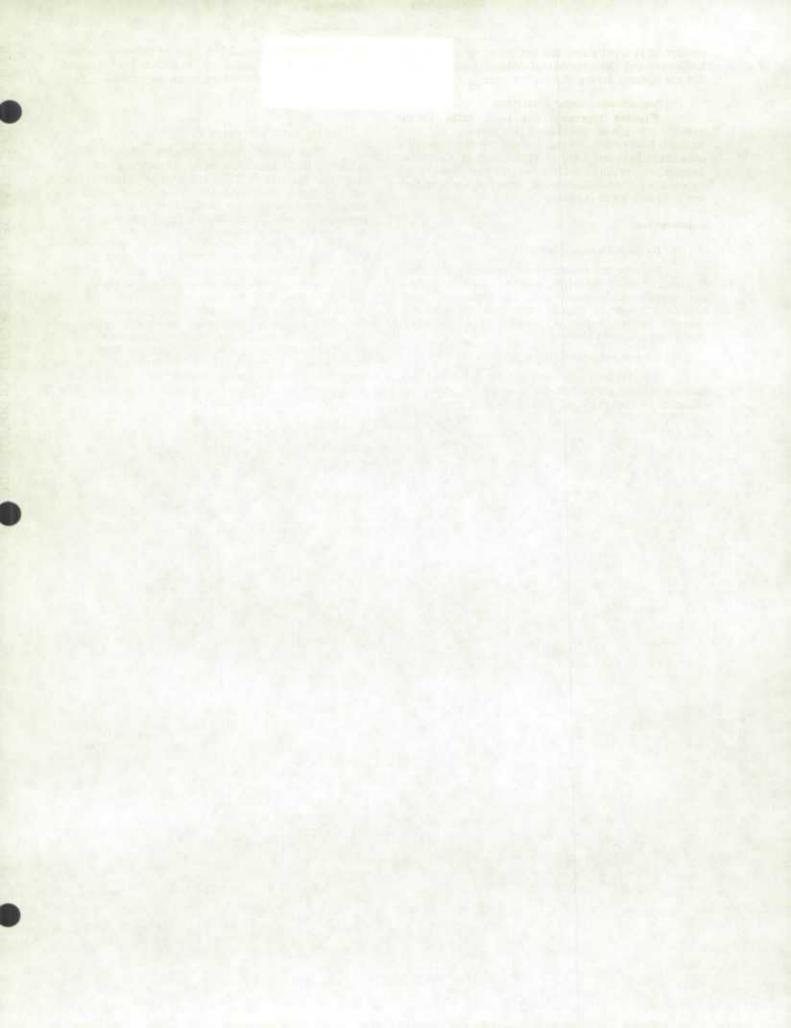
(b) By non-manufacturing activities

The figures are compiled by deducting the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods pur-

chased for re-sale) and the cost of non-manufacturing materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

(c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net output or net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production".



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