
(*) Includes Prairie provinces and British Columbia.
Prepared in the Mineral Statistics Section, Industry and Merchandising Division.
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Table 3 - Producers' Sales of Products Made from Canadian Clays, by Months, 1953 and 1954

|  | Building brick |  | Structural tile <br> (a) |  | Drain tile |  | Sewer pipe | ```Fireclay blocks and shapes``` | Pottery <br> (b) | Otherclayproducts(c) | total E |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | M | \$ | tons | \$ | M | \$ |  |  |  |  |  |
| 1953 |  |  |  |  |  |  | \$ | \% | \$ | \$ | \$ |
| January | 24,858 | 1,057,522 | 13,763 | 278,220 | 922 | 59,648 | 209,441 | 42,829 | 34,900 | 62,592 | 1,745,152 |
| February . .......... | 25,255 | 1,079,329 | 12,403 | 267,040 | 1,239 | 71,544 | 187,715 | 34,874 | 48,293 | 63,299 | 1,752,094 |
| March ............. | 28,051 | 1,239,170 | 14,827 | 274,393 | 1,402 | 88,798 | 254,902 | 33,725 | 34,993 | 71,323 | 1,997,304 |
| April | 29,052 | 1,302,811 | 12,399 | 225,521 | 2,383 | 142,340 | 315,248 | 40,142 | 44,143 | 71,734 | $2,141,939$ |
| May | 36.172 | 1,565,032 | 17.853 | 322.166 | 3,035 | 196.938 | 349.178 | 20.596 | 35,532 | 63.829 | 2,553,27 |
| Total five months | 143,388 | 6,243,864 | 71,245 | 1,367,340 | 8,987 | 559,268 | 1,316,484 | 172,166 | 197,861 | 332,777 | 10,189,760 |
| June | 38,928 | 1,681,166 | 17,004 | 298,507 | 3,352 | 205,264 | 323,126 | 30,930 | 35,891 | 80,010 | 2,654,894 |
| July | 40,358 | 1,755,105 | 18,717 | 333,300 | 3,175 | 197,897 | 352,098 | 41,584 | 37,360 | 90,725 | 2,808,069 |
| August | 37,298 | 1,625,102 | 14,027 | 259,84,8 | 3,220 | 196,805 | 308,254 | 27,756 | 49,072 | 66,665 | 2,533,502 |
| September | 40,345 | 1,789,211 | 17,653 | 300,634 | 3,292 | 200,941 | 359,892 | 43,677 | 50,380 | 90,920 | 2,835,655 |
| October | 42,993 | 1,919,030 | 20,587 | 356,569 | 3,018 | 188,084 | 327,230 | 37,349 | 43,017 | 89,439 | 2,960,718 |
| November | 40,734 | 1,810,613 | 18,029 | 332,947 | 2,710 | 167,152 | 310,192 | 29,572 | 30,760 | 96,368 | 2,777,604 |
| December | 33.464 | 1.489 .865 | 17.420 | 325.733 | 1.609 | 99.069 | 239.575 | 29.488 | 30,726 | 66.362 | 2.280 .818 |
| Total | 417,508 | 18,313,956 | 194,682 | 3,574,878 | 29,363 | 1,814,480 | 3,536,851 | 412.522 | 475,067 | 913,266 | 29,047,020 |

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| January $\ldots \ldots \ldots \ldots$ | 23,040 | $1,062,937$ | 14,390 | 273,645 | 892 | 53,520 | 153,373 | 21,279 | 29,524 | 54,657 | $1,648,935$ |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| February $\ldots \ldots \ldots$ | 25,518 | $1,177,349$ | 14,406 | 260,769 | 1,019 | 62,121 | 198,644 | 31,215 | 36,955 | 62,744 | $1,829,797$ |
| March $\ldots \ldots \ldots \ldots$ | 33,846 | $1,448,025$ | 18,483 | 337,456 | 1,284 | 89,610 | 246,546 | 26,972 | 47,568 | 70,518 | $2,266,695$ |
| Apri1 $\ldots \ldots \ldots \ldots$ | 29,379 | $1,346,250$ | 13,261 | 24,090 | 2,109 | 126,243 | 209,878 | 19,446 | 44,091 | 64,118 | $2,059,116$ |
| May $\ldots \ldots \ldots \ldots$ | 39,345 | $1,793,203$ | 15,370 | 283,301 | 3,230 | 195,567 | 242,036 | 28,434 | 34,816 | 81,121 | $2,658,478$ |
| Total five months | 151,128 | $6,827,764$ | 75,910 | $1,404,261$ | 8,534 | 527,061 | $1,050,477$ | 127,346 | 192,954 | 333,158 | $10,463,021$ |

(a) Includes floor tile.
(b) Includes flower pots, stoneware, etc.
(c) Includes firebrick, fireclay, china clay, etc.

Table 4 - Specified Canadian Importe ( $t$ ) Apr11, 1954, and Exports of Clay Productis, May, 2954 and Yoar to Date
$\frac{\text { Aprí }}{\frac{\text { Vainctity }}{8}} \frac{\text { Year to date }}{\text { Vuantity }}$

Importa

| Chins clay | cwt. | 216,309 | 173,816 | 574,852 | 461,545 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Pireclay | art. | 98,238 | 34,300 | 346,197 | 114,554 |
| Clays, n.o.p. ................ |  | . . . | 49,276 | ... | 158,027 |
| Activated clay to refine oil | .. |  | 69,02? |  | 224,344 |
| Building brick ............ | tons | 6,476 | 121,580 | 23,113 | 445,181 |
| Firebrick (furnace or kiln) | $\ldots$ | ... | 241,335 | 23,113 | 878,938 |
| Flrebrick, n.0.p. (*) | ... | - | 185,432 | -.. | 847,438 |
| Paving brick | tons | 68 | 1,715 | 268 | 5,597 |
| Building blocks and building tile.. | ... | ... | 61,222 | ... | 278,934 |
| Drain pipes and sewer pipes, n.o.p. | $\cdots$ | ... | 24,970 | ... | 117,408 |
| Nosaic flooring | $\ldots$ | ... | 37,023 | ... | 102,623 |
| Earthenware tiles for roofing | $\cdots$ | ... | 153 | ... | 1,515 |
| Earthsnware tiles, n.o.p. | -. | ... | 139,320 | ... | 348,558 |
| China and porcelain ware, n.o.p. | . $\cdot$ | . $\cdot$ | 9,986 | ... | 33,853 |
| Tableware of china, porcelain .. | ... | ... | 1,063,300 | ... | 3,752,550 |
| Earthenware, n.o.p. .. | - | ... | 154,635 | ... | 491,173 |
| Crucibles, n.o.p., and covers | ... | ... | 9,607 | ... | 24,842 |
| Insulators, electric porcelain ..... | ... | $\ldots$ | 32,932 | $\cdots$ | 127,654 |
| Manufactures of clay, n.o.p. | ... | ... | 36,935 | ... | 188,465 |
| Experts |  |  |  |  |  |
| Clays, unmanufactured | cwt. | 16,479 | 4,699 | 19,504 | 9,302 |
| Building brick | M | 426 | 21,483 | 1,151 | 58,580 |
| Porcelain insulators | ... | ... | 3,560 | 1, | 106,392 |
| Earthenware and manufactures |  | ... | 19,737 | ... | 111,119 |
| Firebrick | ... | ... | 92,151 | ... | 426,487 |

(t) May, 1954, imports not yet available.
( 4 ) Exclusive of chrome, magnesite and silica.
Table 5 - Number of Rmployees Reported by Manufacturers of Clay Products (*) Ordinarily Having Fifteen Employees and Over. 1952-1954

| Month | 1952 | 1953 | 1954 |
| :---: | :---: | :---: | :---: |
|  |  | (Number) |  |
| January ................... | 5,497 | 5,663 | 5,572 |
| February | 5,051 | 5,498 | 5,236 |
| March .. | 5,026 | 5,176 | 5,022 |
| April | 5,406 | 5,208 | 5,160 |
| May | 5,421 | 5,501 | 5,405 |
| June | 5,661 | 5,817 |  |
| July | 5,869 | 6,046 |  |
| August | 6,008 | 6,102 |  |
| September | 6,129 | 6,0143 |  |
| October | 6,258 | 5,966 |  |
| November . | 6,141 | 5,925 |  |
| December | 5,917 | 5,852 |  |

(*) This group includes the manufacture of brick and tile, firebrick and fireclay products, and pottery. The majority of the enplogees in the group are engaged in brick and tile production.


