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## PRODUCTS MADE FROM CANADIAN CLAYS

MAY 1965
TABLE 1. Producers' Sales of Products made from Domestic Clays

|  | Quantity |  | Value |  |
| :---: | :---: | :---: | :---: | :---: |
|  | $1964{ }^{\text {r }}$ | 1965 | $1964{ }^{\text {r }}$ | 1965 |
|  |  |  | dollars |  |
| May |  |  |  |  |
| Building brick........ M | 37,140 | 44,095 | 1,816,503 | 2,219,204 |
| Structural tile ...... tons | 7,039 | 6,537 | 133,671 | 137,711 |
| Drain tile ........... M | 5,784 | 5,798 | 351,176 | 390,805 |
| Sewer pipe and flue linings |  |  | 435,364 | 446,233 |
| Fireclay blocks and shapes $\qquad$ |  | . | 2,965 | 1,301 |
| Pottery (flower pots, stoneware, artware, etc.) ................. | . | $\ldots$ | 123,753 | 107,077 |
| Other clay products (including firebrick, fireclay, china clay, etc.) ................ | . | . | 207,933 | 299,706 |
| Totals ............ | - . | . . | 3,071,365 | 3,602,037 |

Five months ended May

| Building brick ....... M | 172,804 | 159,141 | 8,180,038 | 8,001,850 |
| :---: | :---: | :---: | :---: | :---: |
| Structural tile ....... tons | 36,863 | 34,099 | 729,457 | 714,913 |
| Drain tile............ M | 14,193 | 11,412 | 844,811 | 771,548 |
| Sewer pipe and flue ininings .............. | . . | . . | 2,015,469 | 1,923,761 |
| Fireclay blocks and shapes $\qquad$ | . | . | 42,943 | 22,958 |
| Pottery (flower pots, stoneware, artware, etc.) ................. | $\ldots$ | . | 456,469 | 446,806 |
| Other clay products (including firebrick, fireclay, china clay, etc.) .................. | . | . | 1,225,680 | 1,153,069 |
| Totals ............. | . . | ... | 13,494,867 | 13,034,905 |

.. Figures not avallable. r Revised figures. ... Figures not appropriate or not applicable.

TABLE 2. Production, Producers' Sales and Producers' Stocks
of Certain Clay Products (1)


Structural tile:

| Atlantic provinces .. | 4,855 | 1,172 | 885 | 5,142 |
| :---: | :---: | :---: | :---: | :---: |
| Quebec | 29,802 | 1,260 | 2,220 | 27,600 |
| Ontar 10 | 23,430 | 3,022 | 2,998 | 23,454 |
| Prairie provinces | (2) | (2) | (2) | (2) |
| British Columbia | 5,796 | 348 | 434 | 5,710 |
| Canada total | 63,883 | 5,802 | 6,537 | 61,906 |

thousands
Drain tile:

| Atlantic provinces.. | 277 | 32 | 205 | 104 |
| :---: | :---: | :---: | :---: | :---: |
| Quebec | 2,549 | 661 | 748 | 2,462 |
| Ontario | 4,905 | 3,858 | 4,475 | 4,283 |
| Prairie provinces ... | (2) | (2) | (2) | (2) |
| British Columbia | 1,401 | 392 | 370 | 1,423 |
| Canada total..... | 9,132 | 4,943 | 5,798 | 8,272 |

feet
Flue lining:
Canada total.......

| 610,108 | 83,831 | 101,319 | 592,538 |
| :--- | :--- | :--- | :--- |

feet
Vitrified sewer pipe:
Canada total
660,413
628,313
678,362
609,989
(1) Will not balance due to physical inventory adjustments.
(2) Included with British Columbia.

TABLE 3. Specified Canadian Imports of Clay Products(1)

| Quantity |
| :--- |
| dallars |

## January 1965

| China clay, ground or unground ......... cwt. | 178,970 | 232,865 |
| :---: | :---: | :---: |
| Fire clay, ground or unground .......... " | 45,294 | 26,654 |
| Clays ground or unground n.e.s. | 95,926 | 89,522 |
| Clays and earth, activated............. 1 C . | 429, 209 | 28,056 |
| Brick, building, glazed ................. M | 242 | 26,334 |
| Brick, building, n.e.s. ................. " | 1,337 | 80,731 |
| Building blocks and hollow tiles |  | 55,899 |
| Ceramic tiles floor wall under 2 1/2 ... sq. ft. | 487,373 | 131,647 |
| Ceramic tiles floor wall $21 / 2$ and over | 227,995 | 73,181 |
| Clay bricks, blocks and tiles, n.e.s. |  | 16,523 |
| Firebrick and similar shapes, alumina .. M | 329 | 178,461 |
| Firebrick and similar shapes, n.e.s.... " | 2,889 | 714,061 |
| Refractories, n.e.s. |  | 240,732 |
| Porcelain electric insulators |  | 230,598 |
| Tableware, china or porcelain | . | 449,084 |
| Totals | . . | 2,574,348 |
| (1) Customs clearance, latest available. <br> .. Figures not available. <br> ... Figures not appropriate or not applicable. |  |  |

TABLE 4. Specified Canadian Exports of Clay Products (1)

|  | April 1965 |  | Four months ended April 1965 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Quantity | Value |
|  |  | dollars |  | dollars |
| Clay bricks, blocks and tiles, n.e.s. ....... | . | 27,311 |  | 64,912 |
| Clays, ground or unground ............... cwt. |  | , |  | $4,100$ |
| Building brick, clay .. M | 1,123 | 66,252 | $2,395$ | $144,248$ |
| High tension insulators and insulated fittings for electrical equipment ............ |  | 77,854 | -. | 215,401 |
| Stone, clay and concrete end products |  |  |  |  |
| n.e.s............. |  | 2,220 |  | 3,542 |
| Firebrick and similar shapes .............. | . | 391,134 |  | 1,553,977 |

(1) Customs clearance, latest available.
. Figures not available.

TABLE 5. Number of Employees Reported by Manufacturers of Clay Products(1) Ordinarily having Fifteen Eraployees and Over, 1963-65

|  | 1963 | 1964 | 1965 |
| :---: | :---: | :---: | :---: |
|  |  | number |  |
| January | 4,429 | 4,347 | 4,960 |
| February | 4,272 | 4,428 | 4,988 |
| March ... | 4,324 | 4,679 | 5,218 ${ }^{\text {r }}$ |
| April | 4,518 | 4,936 | 5,311 |
| May | 4,969 | 5,190 |  |
| June . | 5,105 | 5,394 |  |
| July | 4,932 | 5,280 |  |
| August | 4,109 | 5,394 |  |
| September | 5,026 | 5,338 |  |
| October .. | 4,973 | 5,309 |  |
| November | 4,824 | 5,274 |  |
| December | 4,618 | 4,997 |  |

(1) This group includes the manufacture of brick and tile, firebrick and fireclay products and pottery. The majority of the employees in the group are engaged in brick and tile production.
r Revised figures.
.. Figures not available.

