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MONTHLY

## DOMINION BU'REAU'OF'STATISTLCSAISTROUE

## OTTAWA - CANADA

MONTHLY i'Y

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## PRODUCTS MADE FROM CANADIAN CLAYS

JUNE 1965
TABLE 1. Producers' Sales of Products made from Domestic Clays

|  | Quantity |  | Value |  |
| :---: | :---: | :---: | :---: | :---: |
|  | $1964{ }^{\text {²}}$ | 1965 | $1964{ }^{\text {r }}$ | 1965 |
| June |  |  | dollars |  |
| Building brick ........ M | 46,580 | 53,632 | 2,282,281 | 2,690,370 |
| Structural tile...... tons | 7,769 | 6,731 | 143,230 | 151,183 |
| Drain tile........... M | 5,808 | 6,774 | 368,094 | 471,536 |
| Sewer pipe and flue linings ............... |  | . . | 485,398 | 461,866 |
| Fireclay blocks and shapes $\qquad$ |  |  | 3,119 | 8,953 |
| Pottery (flower pots, stoneware, artware, etc.) .................. |  |  | 148,877 | 123,675 |
| Other clay products (including firebrick, fireclay, china clay, etc.) ................. | . | . | 236,876 | 306,462 |
| Totals. | . . | . . . | 3,667,875 | 4,214,045 |
| Six months ended |  |  |  |  |
| June |  |  |  |  |
| Building brick ........ M | 219,384 | 212,773 | 10,462,319 | 10,692,220 |
| Structural tile ....... tons | 44,632 | 40,830 | 872,687 | 866,096 |
| Drain tile ........... M | 20,001 | 18,186 | 1,212,905 | 1,243,084 |
| Sewer pipe and flue linings |  |  | 2,500,867 | 2,385,627 |
| Fireclay blocke and shapes $\qquad$ | . | . | 46,062 | 31,911 |
| Pottery (flower pots, stoneware, artware, etc.) ................ |  |  | 605,346 | 570,481 |
| Other clay products (including firebrick, fireclay, china clay, etc.) ................ | . |  | 1,462,556 | 1,459,531 |
| Totals ............ | . . |  | 17,162,742 | 17,248,950 |

[^0]TABLE 2. Production, Producers' Sales and Producers' Stocks of Certain Clay Products(1)
$\left.\begin{array}{ccccc}\hline & \begin{array}{c}\text { Stocks at } \\ \text { beginning } \\ \text { of month }\end{array} & \text { Production } & \text { Sales } & \begin{array}{c}\text { Stocks at } \\ \text { end } \\ \text { of }\end{array} \\ \text { month }\end{array}\right]$

## thous ands

Drain tile:

feet

Flue lining:
Canada total

| 592,422 | 68,904 | 110,538 | 550,586 |
| :--- | :--- | :--- | :--- |

feet

## Vitrified sewer pipe:

Canada total
609,971
715,317
729,240
595,886
(1) Will not balance due to physical inventory adjustments.
(2) Included with British Columbia.

TABLE 3. Specified Canadian Imports of Clay Products(1)

|  | Quantity | Value |
| :---: | :---: | :---: |
|  |  | dollars |
| February 1965 |  |  |
| China clay, ground or unground ......... cwt. |  |  |
| Fire clay, ground or unground .......... " | 67,728 | $35,024$ |
| Clays ground or unground n.e.s......... | 74,992 | 77,897 |
| Clays and earth, activated ............. lb. | 690,319 | 37,135 |
| Brick, building, glazed ................. M | 171 | 17,801 |
| Brick, building, n.e.s. ................. " | 972 | 57,551 |
| Bullding blocks and hollow tiles |  | 21,721 |
| Ceramic tiles floor wall under $21 / 2 \ldots$ sq. ft. | 192,799 | 47,887 |
| Ceramic tiles floor wall $21 / 2$ and over $\qquad$ | 137,915 | 35,508 |
| Clay bricks, blocks and tiles, n.e.s. . | 137,915 | $\begin{array}{r} 35,508 \\ 7,403 \end{array}$ |
| Firebrick and similar shapes, alumina .. M | 200 | 169,129 |
| Firebrick and similar shapes, n.e.s.... ". | 2,823 | 824,925 |
| Refractories, n.e.s. .................. |  | 187,529 |
| Porcelain electric insulators ......... |  | $189,237$ |
| Tableware, china or porcelain ......... | . | $419,821$ |
| Totals ............................... | . . | 2,344,456 |

Two months ended February 1965

| China clay, ground or unground | cwt. | 353,415 | 448,753 |
| :---: | :---: | :---: | :---: |
| Fire clay, ground or unground |  | 113,022 | 61,678 |
| Clays ground or unground n.e.s. |  | 170,918 | 167,419 |
| Clays and earth, activated | 1 b . | 1,119,528 | 65,191 |
| Brick, building, glazed | M | 1,113 | 44,135 |
| Brick, building, n.e.s. | " | 2,309 | 138,282 |
| Building blocks and hollow tiles |  |  | -77,620 |
| Ceramic tiles floor wall under $21 / 2$ | sq. ft. | 680,172 | 179,534 |
| Ceramic tiles floor wall $21 / 2$ and over $\qquad$ | " | 365,910 | 179,534 |
| Clay bricks, blocks and tiles, n.e.s. |  | 365,910 | 108,689 23,926 |
| Firebrick and similar shapes, alumina | M | 529 | 347,590 |
| Firebrick and similar shapes, n.e.s. | " | 5,712 | 1,538,986 |
| Refractories, n.e.s. ........ |  |  | -428,261 |
| Porcelain electric insulators |  |  | 419,835 |
| Tableware, china or porcelain |  |  | 868,905 |



[^1]TABLE 4. Specified Canadian Exports of Clay Products (1)

|  | May 1965 |  | Five months ended May 1965 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Quantity | Value |
|  |  | dollars |  | dollars |
| Clay bricks, blocks and tiles, n.e.s. ....... | - | 23,165 |  | 88,077 |
| Clays, ground or unground ............... cwt. | - | - | 1,212 | 4,100 |
| Building brick, clay .. M | 865 | 56,475 | 3,260 | 200,723 |
| High tension insulators and insulated fittings for electrical equipment $\qquad$ |  | 20,804 | - . | 236,205 |
| Stone, clay and concrete end products |  |  |  |  |
| n.e.s. |  | - |  | 3,542 |
| Firebrick and 8imilar <br> shapes $\qquad$ | - | 312,007 | . | 1,865,984 |

(1) Customs clearance, latest available.
. Figures not available.

TABLE 5. Number of Employees Reported by Manufacturers of Clay Products(1) Ordinarily having Fifteen Employees and Over, 1963-65

|  | 1963 | 1964 | 1965 |
| :---: | :---: | :---: | :---: |
|  |  | number |  |
| January | 4,429 | 4,347 | 4,960 |
| February | 4,272 | 4,428 | 4,988 |
| March ... | 4,324 | 4,679 | 5,218 |
| April | 4,518 | 4,936 | 5,311 |
| May | 4,969 | 5,190 | 5,472 |
| June . | 5,105 | 5,394 |  |
| July . | 4,932 | 5,280 |  |
| August | 4,109 | 5,394 |  |
| September | 5,026 | 5,338 |  |
| October | 4,973 | 5,309 |  |
| November | 4,824 | 5,274 |  |
| December | 4,618 | 4,997 |  |

(1) This group includes the manufacture of brick and tile, firebrick and fireclay products and pottery. The majority of the employees in the group are engaged in brick and tile production.
Figures not available.


[^0]:    . Pigures not available. ... Figures not appropriate or not applicable. Revised figures.

[^1]:    (1) Customs clearance, latest available.
    . Figures not available.
    ... Figures not appropriate or not applicable.

