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DUDEAL

10 cents, \$1.00 a year Price Vol. 23, No. 9 PRODUCTS MADE FROM CANADIAN CLAYS NOV 30 1965 SEPTEMBER 1965 PROPERTY OF THE TABLE 1. Producers' Sales of Products made from Domestic Clays Quantity Value 1964r 1965 1964 1965 dollars September 2,306,917 2,685,036 Building brick ..... 47,766 53,933 M 192,903 158,485 Structural tile ..... tons 7,404 9,100 Drain tile ..... 6,805 435,703 465,274 M 6,866 Sewer pipe and flue 423,710 421,201 linings ..... Fireclay blocks and shapes ..... 5,451 4,242 Pottery (flower pots. stoneware, artware, etc.) ...... 137,269 125,709 Other clay products (including firebrick, fireclay, china clay, 226,100 238,617 etc.) ..... . . Totals ..... 3,693,635 4,132,982 . . . . . . Nine months ended September Building brick ..... M 374,445 18,880,773 366,126 17,559,527 Structural tile ..... tons 67,999 65,618 1,373,124 1,405,273 Drain tile ...... M 38,394 2,628,095 39.605 2,463,003 Sewer pipe and flue linings ..... 3,798,794 3,626,292 Fireclay blocks and shapes ..... 61,323 45,095 Pottery (flower pots, stoneware, artware, 939,466 1,021,543 etc.) ..... Other clay products (including firebrick, fireclay, china clay, 2,165,591 2,316,663 etc.) ...... 28,442,905 29,841,657 Totals ..... . . .

<sup>r</sup> Revised figures. .. Figures not available.

... Figures not appropriate or not applicable.

ROCER DUHAMEL. F.R.S.C., Queen's Printer and Controller of Stationery, Ottawa

	Stocks at beginning	Production	Sales	Stocks at end of		
	of month	thous	sands	month		
September 1965		LHOU	sands			
Building brick:						
Atlantic provinces	6,672	2,758	2,898	6,532		
Quebec	42,773	10,894	11,266	42,401		
Ontario	79,204	28,047	33,184	74,169		
Prairie provinces	17,820	12,913	6,048	24,685		
British Columbia	45	535	537	43		
Canada total	146,514	55,147	53,933	147,830		
and the second		to	ns			
Structural tile:						
Atlantic provinces	5,496	1,829	1,576	5,749		
Quebec	24,225	1,497	2,567	23,155		
Ontario	24,675	4,010	4,631	24,054		
Prairie provinces	(2)	(2)	(2)	(2)		
British Columbia	5,656	10	326	5,340		
Canada total	60,052	7,346	9,100	58,298		
-	thousands					
Drain tile:						
Atlantic provinces	49	132	155	26		
Quebec	1,677	250	836	1,091		
Ontario	3,346	4,832	5,453	2,725		
Prairie provinces	(2)	(2)	(2)	(2)		
British Columbia	1,193	330	361	1,162		
Canada total	6,265	5;544	6,805	5,004		
		fee	et			
Flue lining.						
Canada total	512,268	140,345	116,141	536,472		
-	feet					
litrified enter size.		Iee				
Vitrified sewer pipe:						
Canada total	645,508	572,663	604,205	613,966		

TABLE 2. Production, Producers' Sales and Producers' Stocks of Certain Clay Products(1)

(2) Included with British Columbia.

		Quantity	Value
			dollars
June 1965			
China clay, ground or unground	cwt.	254,126	295,839
Fire clay, ground or unground	11	89,228	37,432
Clays ground or unground n.e.s	11	354,863	105,766
Clays and earth, activated	16.	424,337	26,105
Brick, building, glazed	М	526	37,350
Brick, building, n.e.s	11	1,792	101,996
Building blocks and hollow tiles		6.8	59,097
Ceramic tiles floor wall under 2 1/2 s Ceramic tiles floor wall 2 1/2 and	q. ft.	954,171	211,549
over		1,000,170	192,852
Clay bricks, blocks and tiles, n.e.s			11,689
Firebrick and similar shapes, alumina	M	242	246,266
Firebrick and similar shapes, n.e.s	11	2,797	756,867
Refractories, n.e.s			136,829
Porcelain electric insulators			325,899
Tableware, china or porcelain			684,233
the second s			
Totals			3,229,769
Six months ended			
June 1965			
Chine along anound an anonanad		1 (20,000	
	cwt.	1,638,089	1,833,137
Fire clay, ground or unground	tt	451,251	215,665
Fire clay, ground or unground Clays ground or unground n.e.s	11 11	451,251 844,295	215,665 564,122
Fire clay, ground or unground Clays ground or unground n.e.s Clays and earth, activated	" " 1b.	451,251 844,295 3,263,412	215,665 564,122 233,895
Fire clay, ground or unground Clays ground or unground n.e.s Clays and earth, activated Brick, building, glazed	" " 1b. M	451,251 844,295 3,263,412 2,075	215,665 564,122 233,895 177,456
Fire clay, ground or unground Clays ground or unground n.e.s Clays and earth, activated Brick, building, glazed Brick, building, n.e.s	" " 1b.	451,251 844,295 3,263,412	215,665 564,122 233,895 177,456 487,720
Fire clay, ground or unground Clays ground or unground n.e.s. Clays and earth, activated Brick, building, glazed Brick, building, n.e.s. Building blocks and hollow tiles	" " 1b. M	451,251 844,295 3,263,412 2,075 8,287	215,665 564,122 233,895 177,456 487,720 247,885
Fire clay, ground or unground Clays ground or unground n.e.s Clays and earth, activated Brick, building, glazed Brick, building, n.e.s Building blocks and hollow tiles Ceramic tiles floor wall under 2 1/2 s Ceramic tiles floor wall 2 1/2 and	" 1b. M "	451,251 844,295 3,263,412 2,075 8,287 4,361,643	215,665 564,122 233,895 177,456 487,720 247,885 1,014,638
Fire clay, ground or unground Clays ground or unground n.e.s Clays and earth, activated Brick, building, glazed Brick, building, n.e.s Building blocks and hollow tiles Ceramic tiles floor wall under 2 1/2 s Ceramic tiles floor wall 2 1/2 and over	" " 1b. M	451,251 844,295 3,263,412 2,075 8,287	215,665 564,122 233,895 177,456 487,720 247,885 1,014,638 725,478
Fire clay, ground or unground Clays ground or unground n.e.s Clays and earth, activated Brick, building, glazed Brick, building, n.e.s Building blocks and hollow tiles Ceramic tiles floor wall under 2 1/2 s Ceramic tiles floor wall 2 1/2 and over Clay bricks, blocks and tiles, n.e.s	" 1b. M "	451,251 844,295 3,263,412 2,075 8,287 4,361,643 3,675,250	215,665 564,122 233,895 177,456 487,720 247,885 1,014,638 725,478 59,137
Fire clay, ground or unground Clays ground or unground n.e.s Clays and earth, activated Brick, building, glazed Brick, building, n.e.s Building blocks and hollow tiles Ceramic tiles floor wall under 2 1/2 s Ceramic tiles floor wall 2 1/2 and over Clay bricks, blocks and tiles, n.e.s Firebrick and similar shapes, alumina	" 1b. M "	451,251 844,295 3,263,412 2,075 8,287 4,361,643 3,675,250 1,687	215,665 564,122 233,895 177,456 487,720 247,885 1,014,638 725,478 59,137 1,429,998
Fire clay, ground or unground Clays ground or unground n.e.s Clays and earth, activated Brick, building, glazed Brick, building, n.e.s Building blocks and hollow tiles Ceramic tiles floor wall under 2 1/2 s Ceramic tiles floor wall 2 1/2 and over Clay bricks, blocks and tiles, n.e.s Firebrick and similar shapes, alumina Firebrick and similar shapes, n.e.s	" " " " " " " " " " " " " " " " " " "	451,251 844,295 3,263,412 2,075 8,287 4,361,643 3,675,250	215,665 564,122 233,895 177,456 487,720 247,885 1,014,638 725,478 59,137
Fire clay, ground or unground Clays ground or unground n.e.s Clays and earth, activated Brick, building, glazed Brick, building, n.e.s Building blocks and hollow tiles Ceramic tiles floor wall under 2 1/2 s Ceramic tiles floor wall 2 1/2 and over Clay bricks, blocks and tiles, n.e.s Firebrick and similar shapes, alumina Firebrick and similar shapes, n.e.s Refractories, n.e.s	" " " " " " " " " " " " " " " " " " "	451,251 844,295 3,263,412 2,075 8,287 4,361,643 3,675,250 1,687	215,665 564,122 233,895 177,456 487,720 247,885 1,014,638 725,478 59,137 1,429,998 4,967,416 1,000,326
Fire clay, ground or unground Clays ground or unground n.e.s Clays and earth, activated Brick, building, glazed Brick, building, n.e.s Building blocks and hollow tiles Ceramic tiles floor wall under 2 1/2 s Ceramic tiles floor wall 2 1/2 and over Clay bricks, blocks and tiles, n.e.s Firebrick and similar shapes, alumina Firebrick and similar shapes, n.e.s Refractories, n.e.s Porcelain electric insulators	" " " " " " " " " " " " " " " " " " "	451,251 844,295 3,263,412 2,075 8,287 4,361,643 3,675,250 1,687	215,665 564,122 233,895 177,456 487,720 247,885 1,014,638 725,478 59,137 1,429,998 4,967,416
Fire clay, ground or unground Clays ground or unground n.e.s Clays and earth, activated Brick, building, glazed Brick, building, n.e.s Building blocks and hollow tiles Ceramic tiles floor wall under 2 1/2 s Ceramic tiles floor wall 2 1/2 and	" " " " " " " " " " " " " " " " " " "	451,251 844,295 3,263,412 2,075 8,287 4,361,643 3,675,250 1,687	215,665 564,122 233,895 177,456 487,720 247,885 1,014,638 725,478 59,137 1,429,998 4,967,416 1,000,326

TABLE 3. Specified Canadian Imports of Clay Products(1)

(1) Customs clearance, latest available.

.. Figures not available.

... Figures not appropriate or not applicable.



	August 1965		Eight months ended August 1965	
	Quantity	Value	Quantity	Value
		dollars		dollars
Clay bricks, blocks and				
tiles, n.e.s Clays, ground or un-		22,994		177,888
ground cwt.	3,654	6,817	7,466	19,896
Building brick, clay M High tension insulators and insulated fit- tings for electrical	1,510	84,672	6,941	418,097
equipment Stone, clay and con- crete end products		87,292		439,017
n.e.s Firebrick and similar	••	517	••	5,425
shapes		601,143		3,377,997

TABLE 4. Specified Canadian Exports of Clay Products(1)

4 -

(1) Customs clearance, latest available.

.. Figures not available.

TABLE 5. Number of Employees Reported by Manufacturers of Clay Products(1)Ordinarily having Fifteen Employees and Over, 1963-65

	1963	1964	1965		
	number				
Ianuary	4,429	4,347	4,960		
ebruary	4,272	4,428	4,988		
larch	4,324	4,679	5,218		
pril	4,518	4,936	5,311		
ау	4,969	5,190	5,491		
une	5.105	5,394	5,506		
uly	4,932	5,280	5,435 <sup>r</sup>		
ugust	4,109	5,394	5,477		
eptember	5,026	5,338			
ctober	4,973	5,309			
lovember	4,824	5,274			
ecember	4,618	4,997			

(1) This group includes the manufacture of brick and tile, firebrick and fireclay products and pottery. The majority of the employees in the group are engaged in brick and tile production.

r Revised figures.

.. Figures not available.