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# DOMINION BUREAU OF STATISTICS

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## PRODUCTS MADE FROM CANADIAN CLAYS

JANUARY 1966

TABLE 1. Producers' Sales of Products made from Domestic Clays

DOMINION BUREAU  
MAY 2 1966  
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	Quantity		Value		
	1965	1966	1965	1966	
dollars					
<u>January</u>					
Building brick .....	M	21,671	26,707	1,126,228	1,374,364
Structural tile .....	tons	5,598	4,876	118,368	100,577
Drain tile .....	M	1,201	1,256	71,673	85,048
Sewer pipe and flue linings .....	..	..	..	277,238	280,137
Fireclay blocks and shapes .....	..	..	..	5,881	248
Pottery (flower pots, stoneware, artware, etc.) .....	..	..	..	77,688	98,603
Other clay products (including firebrick, fireclay, china clay, etc.) .....	..	..	..	117,762	188,856
<b>Totals .....</b>	...	...	...	<b>1,794,838</b>	<b>2,127,833</b>

Note: Data contained in this report reflect the experience of respondent firms listed on Page 5. In the case of the commodities contained herein it is estimated that coverage is approximately 97%. For additional footnotes see Page 4.

Industry Division

April 1966  
6507-825

TABLE 2. Production Producers' Sales and Producers' Stocks  
of Certain Clay Products

	Stocks at beginning of month	Production	Sales	Stocks at end of month
thousands				
<u>January 1966</u>				
<b>Building brick:</b>				
Atlantic provinces .....	5,721	3,148	1,634	7,235
Quebec .....	45,739	9,071	6,820	47,990
Ontario .....	75,055(2)	26,963	16,394	85,601
Prairie provinces .....	22,594	3,615	1,649	24,560
British Columbia .....	45	220	211	54
Canada total .....	149,154	43,017	26,708	165,440
tons				
<b>Structural tile:</b>				
Atlantic provinces .....	3,414	1,438	747	3,405(2)
Quebec .....	21,814	1,659	1,903	21,570
Ontario .....	21,144	2,195	1,921	21,418
Prairie provinces .....	(1)	(1)	(1)	(1)
British Columbia .....	4,587	851	305	5,133
Canada total .....	50,959	6,143	4,876	51,526(2)
thousands				
<b>Drain tile:</b>				
Atlantic provinces .....	50	68	26	92
Quebec .....	1,608	491	207	1,892
Ontario .....	3,524	1,812	871	4,455(2)
Prairie provinces .....	(1)	(1)	(1)	(1)
British Columbia .....	1,185	282	152	1,315
Canada total .....	6,367	2,653	1,256	7,754(2)
feet				
<b>Flue lining:</b>				
Canada total .....	620,696(3)	159,797	67,014	713,479
feet				
<b>Vitrified sewer pipe:</b>				
Canada total .....	946,590	484,955	388,851	1,042,694

See Page 4 for footnotes and Source.

TABLE 3. Specified Imports of Clay Products

		Quantity	Value
			dollars
<u>October 1965</u>			
China clay, ground or unground .....	cwt.	397,679	390,647
Fire clay, ground or unground .....	"	101,773	41,414
Clays ground or unground n.e.s. ....	"	112,723	68,212
Clays and earth, activated .....	lb.	748,533	47,438
Brick, building, glazed .....	M	965	70,851
Brick, building, n.e.s. ....	"	2,443	138,868
Building blocks and hollow tiles .....		-	82,860
Ceramic tiles floor wall under 2 1/2 ...	sq. ft.	876,791	183,130
Ceramic tiles floor wall 2 1/2 and over .....	"	1,684,950	319,563
Clay bricks, blocks and tiles, n.e.s. ..		-	23,084
Firebrick and similar shapes, alumina ..	M	198	186,959
Firebrick and similar shapes, n.e.s. ...		3,351	954,000
Refractories, n.e.s. ....		-	191,691
Porcelain electric insulators .....		-	326,759
Tableware, china or porcelain .....		-	731,716
Totals .....		...	3,757,192

Ten months ended October 1965

China clay, ground or unground .....	cwt.	2,970,614	3,208,247
Fire clay, ground or unground .....	"	930,470	397,245
Clays ground or unground n.e.s. ....	"	1,342,949	883,864
Clays and earth, activated .....	lb.	5,503,373	473,598
Brick, building, glazed .....	M	5,260	420,382
Brick, building, n.e.s. ....	"	17,573	1,038,812
Building blocks and hollow tiles .....		-	490,294
Ceramic tiles floor wall under 2 1/2 ...	sq. ft.	8,012,656	1,812,580
Ceramic tiles floor wall 2 1/2 and over .....	"	8,821,142	1,689,896
Clay bricks, blocks and tiles, n.e.s. ..		-	129,123
Firebrick and similar shapes, alumina ..	M	2,466	2,204,075
Firebrick and similar shapes, n.e.s. ...		30,041	8,282,542
Refractories, n.e.s. ....		-	1,677,939
Porcelain electric insulators .....		-	2,823,798
Tableware, china or porcelain .....		-	7,015,285
Totals .....		...	32,547,680

TABLE 4. Specified Exports of Clay Products

	December 1965		Twelve months ended December 1965	
	Quantity	Value	Quantity	Value
		dollars		dollars
Clay bricks, blocks and tiles, n.e.s. ....	-	12,354	-	260,661
Clays, ground or unground ..... cwt.	14,914	19,360	26,387	50,696
Building brick, clay ..... M	1,114	59,190	11,713	729,283
High tension insulators and insulated fittings for electrical equipment .....	-	101,337	-	817,680
Stone, clay and concrete end products n.e.s. ....	-	547	-	8,717
Firebrick and similar shapes ...	-	566,874	-	5,438,033

TABLE 5. Number of Employees Reported by Manufacturers of Clay Products Ordinarily having Fifteen Employees and Over, 1964-65

	1964	1965	1966
	number		
January .....	4,347	4,960	..
February .....	4,428	4,988	
March .....	4,679	5,218	
April .....	4,936	5,311	
May .....	5,190	5,491	
June .....	5,394	5,506	
July .....	5,280	5,435	
August .....	5,394	5,538	
September .....	5,338	5,726	
October .....	5,309	5,498	
November .....	5,274	5,485	
December .....	4,997	5,385	

(1) Included with British Columbia.

(2) Will not agree with previous month due to physical inventory adjustment.

(3) Will not agree with previous month due to addition of "other sizes" to this item.

.. Figures not available.

... Figures not appropriate or applicable.

Source: Trade of Canada.



List of Reporting Firms

Name	Location
Alsip Brick Tile & Lumber Co. Ltd. ....	Winnipeg, Man.
Baroid of Canada Ltd. ....	Onoway, Alta.
N. S. Bauman Limited ....	Wallenstein, Ont.
Blue Mountain Pottery Ltd. ....	Collingwood, Ont.
Booth Brick Company Ltd. ....	Toronto, Ont. New Toronto Weston
Brampton Brick Limited ....	Brampton, Ont.
Brantford Clay Products Ltd. ....	Brantford, Ont.
Brique Citadelle Ltée ....	Québec, P.Q.
Canada Brick (A Division of Martin-Marietta (Canada) Ltd.) ....	Streetsville, Ont.
Canadian Pressed Brick Co. Ltd., The ....	Hamilton, Ont.
Central Tile Brick Corp. Ltd. ....	Tilbury, Ont.
Clayburn-Harbison Ltd. ....	Vancouver, B.C.
Comber Tile Yard Ltd. ....	Comber, Ont.
Continental Brick & Tile Co. Ltd. ....	Shallow Lake, Ont.
George Coultis & Son Ltd. ....	Thedford, Ont.
Deller's Tile Ltd. ....	Brownsville, Ont.
Diamond Clay Products Ltd. ....	Burlington, Ont.
Dochart Brick & Tile Co. Ltd. ....	Arnprior, Ont.
Dominion Fire Brick & Clay Products (1954) Ltd. ....	Moose Jaw, Sask.
Domtar Construction Materials Ltd., (Clay Division) ....	Montreal, P.Q. Cheltenham, Ont. Cooksville, Ont. Ottawa, Ont.
Dresden Tile Yard Ltd. ....	Dresden, Ont.
East-Angus Brick & Tile Inc. ....	East-Angus, P.Q.
Emig Clay Products Ltd. ....	Chatham, Ont.
Estevan Clay Products ....	Estevan, Sask.
Fletcher Tile Limited ....	Fletcher, Ont.
Foster Pottery Co. Ltd. ....	Hamilton, Ont.
Gomoll Brick & Tile Works ....	Powassan, Ont.
Hamilton Brick Limited ....	Hamilton, Ont.
Haney Brick & Tile Ltd. ....	Haney, B.C.
J. Homer Henderson ....	Listowel, Ont.
Hill Tile Limited ....	Coatsworth, Ont.
Fred W. Howlett Sons Ltd. ....	Petrolia, Ont.
D. A. Janes & Sons Ltd. ....	Mt. Brydges, Ont.
Kildonan Concrete Products Ltd. ....	Winnipeg, Man.
Kitchener Brick Co. Ltd. ....	Kitchener, Ont.
La Brique de Scott Ltée ....	Scott Junction, P.Q.
Earl Lindsay & Sons Ltd. ....	Wallaceburg, Ont.
Amos C. Martin Ltd. ....	Parkhill, Ont.
W. J. McFarlane & Sons Ltd. ....	Forest, Ont.
F. B. McFarren Ltd. ....	Toronto, Ont.
Medicine Hat Brick & Tile Co. Ltd. ....	Medicine Hat, Alta.
Milton Brick Co. Ltd. ....	Milton, Ont.

List of Reporting Firms - Concluded

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Name	Location
Montreal Terra Cotta Ltd. ....	Montreal, P.Q. Deschaillons Lakeside
Napanee Brick & Tile Works Ltd. ....	Napanee, Ont.
Natco Clay Products Ltd. ....	Toronto, Ont.
National Sewer Pipe Ltd. ....	Oakville, Ont.
Northwest Ceramics Ltd. ....	Edmonton, Alta.
Norwich Brick & Tile Ltd. ....	Norwich, Ont.
Ontario Reformatory Mimico ....	Toronto, Ont.
Parkhill Brick Co. Ltd. ....	Parkhill, Ont.
C & M Pelly Ltd. ....	Milton P.O., N'fld.
Pembina Mountain Clays Ltd. ....	Winnipeg, Man.
Redcliffe Premier Brick Co. Ltd. ....	Redcliffe, Alta.
Redcliffe Pressed Brick Co. Ltd. ....	Redcliffe, Alta.
Royal Canadian Art Pottery ....	Hamilton, Ont.
Rydall Brick & Tile ....	London, Ont.
L. E. Shaw Ltd. ....	Halifax, N.S. Chipman Lantz New Glasgow
St. Catharines Brick & Tile Co. Ltd. ....	St. Catharines, Ont.
St. Lawrence Brick Company Ltd. ....	Laprairie, P.Q.
Standard Clay Products Ltd. ....	New Glasgow, N.S.
Steel Brothers & Company (Canada) Ltd. (Pilkethly Bros. Division) ....	Vancouver, B.C.
Superior Brick & Tile Co. Ltd. ....	Fort William, Ont.
Sunburst Ceramics Ltd. ....	Lethbridge, Alta.
Toronto Brick Co. Ltd. ....	Toronto, Ont.
Western Clay Products ....	Regina, Sask.

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