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CANADA

DOMINION BUREAU OF STATISTICS

CENSUS OF INDUSTRY

MINING, METALLURGICAL & CHEMICAL BRANCH

THE

ASBESTOS INDUSTRY

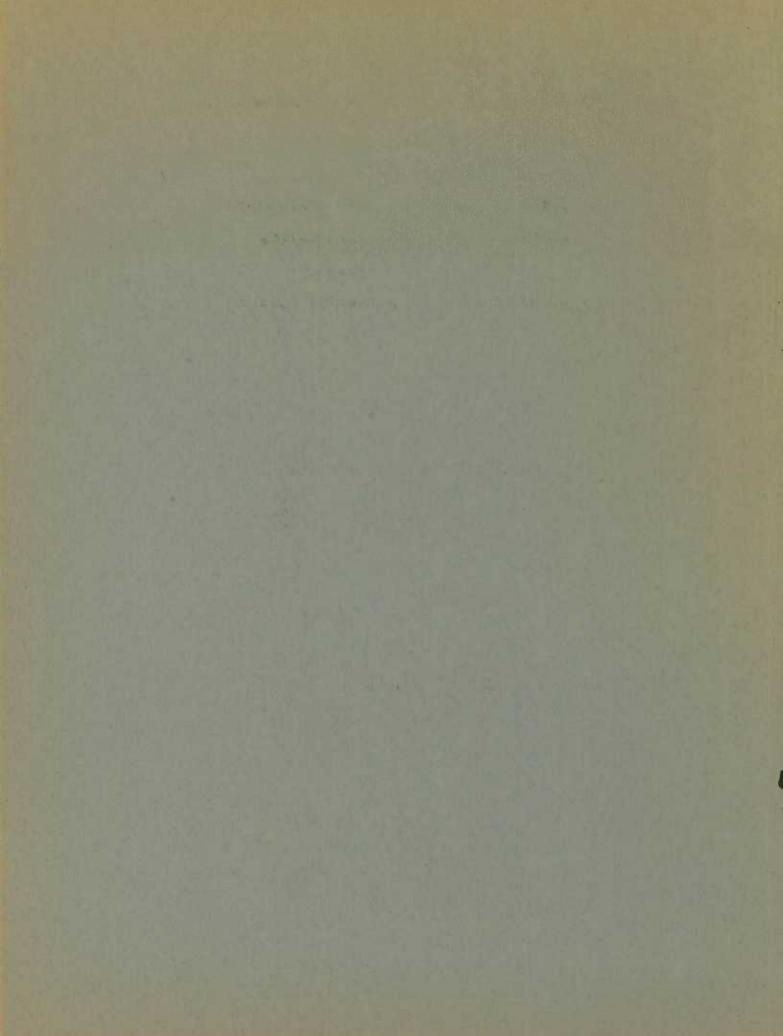
IN

CANADA

1940

including: 1. The Asbestos Mining Industry.
2. The Asbestos Products Industry.





Acting Dominion Statistician: Chief - Mining, Metallurgical and Chemical Branch: Mining Statistician: Statistician - Metal and Chemical Products S. A. Cudmore, M.A., (Oxon.), F.S.S., F.R.S.C. W. H. Losee, B.Sc. R. J. McDowall, B.Sc.

H. McLeod, B.Sc.

THE ASBESTOS MINING INDUSTRY, 1940, and THE ASBESTOS PRODUCTS INDUSTRY, 1940

A - THE ASBESTOS MINING INDUSTRY

Production (mine sales) of asbestos in Canada during 1940 was slightly lower in both quantity and value as compared with the output of 364,472 short tons valued at \$15,859,212 in 1959. The value of sales in 1939 was the highest ever recorded and the tonnage shipped was surpassed only by that of 1937. The entire production in the Dominion during 1940 came from mines in the eastern townships of the province of Quebec. Owing to wartime censorship, complete data relating to 1940 production of asbestos in Canada are not available for publication.

Canadian asbestos as produced commercially in Quebec is of the chrysotile or serpentine variety and is of high quality. Reserves of milling grade asbestos rock have been reported as sufficient for many years of commercial fibre production. Production of asbestos in Canada from 1880 to 1959, inclusive, totalled 6,930,368 short tons valued at \$255,017,509.

The average value per ton for all grades of mine shipments in 1940 was \$45.04 compared with \$43.51 in 1939; value of crudes in 1940 was \$372.12 per ton against \$300.68 in 1939; fibres, \$63.85 per ton in 1940 compared with \$62.12 in 1939 and shorts, \$19.98 in 1940 against \$17.15 in the preceding year.

The total value of Canadian asbestos exports in 1940 reached \$15,832,755 compared with \$15,844,705 in 1939. Imports into Canada of various asbestos products in 1940 were appraised at \$1,620,385, against \$1,072,443 in the preceding year.

The number of Canadian asbestos companies reported as active in 1940 totalled 8; capital employed in the industry amounted to \$19,799,280; employees numbered 3,886 against 3,784 in 1959 and salaries and wages distributed aggregated \$4,728,702 compared with \$4,347,064 in 1939.

Thermal studies on asbestos have recently been made in the laboratories of the National Research Council, Ottawa and the following abstracts are from papers published by the Council:

I. Effect of Temperature and Time of Heating on Loss in Weight and Resorption of Moisture, by D. Wolochow and W. Harold White, N.R.C. No. 969.

"Heating a chrysotile asbestos mill fibre has shown that in the approximate temperature range of 500 to 700 degrees C. the loss in weight depends on both the time and temperature. At other temperatures the loss is practically independent of the time.

"Prolonged heating at about 490 degrees C. expelled about 25 per cent and at 510 degrees C. about 50 per cent of the combined water. Complete dehydration occurred on prolonged heating at about 530 degrees C., but only above 700 degrees C. was the loss in weight rapid.

"On the basis of the data obtained on the resorption of moisture it is suggested that heating for half an hour at 215 degrees C. would be a more accurate and rapid method for determining free moisture than that commonly employed."

II. Effect of Heat on the Breaking Strength of Asbestos Tape and Glass Fibre Tape, by D. Wolochow, N.R.C. No. 970.

"The first result of heating pure chrysotile asbestos tape, crocidolite (blue) asbestos tape, and glass fibre tape to drive off the absorbed moisture is an increase in breaking strength.

"Pure chrysotile tape does not lose strength till a temperature of 370 degrees C. is exceeded. Prolonged heating at 430 degrees C. causes a loss in strength of about 20 per cent, at 480 degrees C. of about 40 per cent. Heating at 540 degrees C. causes a rapid loss in strength.

"Crocidolite asbestos tape loses strength more rapidly than chrysotile asbestos tape.

"Glass fibre tape, although initially stronger than chrysotile tape, is considerably less resistant to heat, beginning to lose strength rapidly at about 250 degrees C., whereas chrysotile asbestos tape does

not suffer any appreciable decrease in strength till a temperature of 400 degrees C. is exceeded."

III. Effect of Heat on the Breaking Strength of Asbestos Cloth Containing Cotton, by D. Wolochow, N.R.C. No. 972.

"Commercial underwriters' and A grades of asbestos cloth begin to lose strength as soon as heat is applied. On heating for five minutes at 300 degrees C. these three grades of asbestos cloth lose approximately 60, 35, and 25 per cent of their original (conditioned) breaking strength, respectively. Charts are given showing the effect of heating, at temperatures up to 600 degrees C., for periods up to one hour."

MARKET CONDITIONS

(From the June, 1941 publication "Asbestos" - Philadelphia, Pa.)

General Business - The effect of the Defense Program on general business in the United States is being felt to an extent which, despite various warnings and constant reminders, was not really expected by the public six months ago.

The American Public's fond belief that we can do anything we set out to do, while partially justified, at the same time makes it difficult to accomplish all that is to be done, because of the indifference resulting from that belief.

At that the progress to date which has been made in the program is altogether amazing, considering that we had to start practically from "scratch". The rapidity with which many confusing and hindering factors have been straightened out or disposed of, is deserving of the highest congratulations.

<u>Asbestos - Raw Material</u> - The United States is drawing its asbestos requirements more heavily from Canada than for many months past.

Shipments of other types of asbestos from South Africa are reaching these shores with accelerated speed. Larger shipments than formerly are reaching us from Australia and India.

Prices on all asbestos, other than Canadian, are showing an advance due to the increase in ocean freight, marine and war risk insurance rates.

Asbestos -- Manufactured Goois - Textiles: There is little new to report on the textile situation. Demand continues to increase; inquiries continue in increasing numbers; prices have reached a more satisfactory level than for many years past, and this does not mean that they are now exorbitantly high, but rather that they were formerly extraordinarily low. Naturally most of this activity, as the activity in many other commodities, is due to defense—in fact much of the demand can be traced to the use of insulating tapes and other textile products in motors.

Table 1 -	SALES	AND	SHIPMENTS(x)	OF	CANADIAN	ASBESTOS.	1937.	1938	and	1939
-----------	-------	-----	--------------	----	----------	-----------	-------	------	-----	------

	1 9	3 7	1 9	3 8	1939	
	Tons	8	Tons	\$	Tons	\$
Crudes	3,846(b)	947,917	2,911	955,423	3,121	938,718
ibres	200,247	10,235,820	163,097	9,710,899	193,992(c)	12,049,539
horts	205,933	3,322,054	123,785	2,223,873	167,359	2,870,955
TOTAL	410,026	14,505,791	289,793	12,890,195	364,472	15,859,212
and, gravel, and stone						
	3.980	3,301	3,279	2,464	3,897	2,930
 (x) All from the province of (a) This production is include) Includes 1 ton valued at (c) Includes 18 tons valued 	ided under the \$250 produced	sand and grav in Ontario.	el industry.			
			1937	1 9 3 8 Tons	1939	9
Quantity of	rock mined		6,477,805	5,316,368	6,650,41	L6
Quantity of	rock milled		5,440,607	4,874,548	5,548,76	

NOTE: Corresponding data for 1940 are not available for publication.

Table 2 - SALES AND SHO	IPMENTS OF AS	SBESTOS, 1926 - 1939				
Year	Tons	\$	Year		Tons	\$
1926	27 9,4 03 2 74, 778	10,099,423	1933 1934		158,367 155,980	5,211,177 4,936,326
1928	273,033	11,238,360	1935		210,467	7,054,614
1929	306,055	13,172,581	1936		501,287	9,958,183
1930	242,114	8,390,163	1937		410,026	14,505,791
1931	164,296	4,812,886			289,733	12,890,195
1932	122,977	3,039,721	1939		364,472	15,859,212
Table 3 - IMPORTS INTO	CANADA AND I	EXPORTS OF ASBESTOS.	1939 and 19	40		
			1	9 3 9	1	9 4 0
			Tons	\$	Tons	\$
Imports - Asbestos clutch facing vehicles and chassis		*****	0 0 0	36,895	***	84,945
Asbestos brake lining				305 000		070 000
vehicles and chassis			* * *	185,673	* * *	276,292
Asbestos brake lining: Asbestos in any form			***	19,855	* * *	32,860
manufactures of, n.o				764,946		1,096,823
Asbestos packing			65	65,074	142	129,465
			***	1,072,443	***	1,620,385
Exports - Asbestos (crude) (/)			186,230	12,463,177	2,082	728,086
Asbestos milled fibre	4 1			1,400,111	179,564	
Asbestos waste, refus			159,780	2.902.111	154,929	3,142,713
Asbestos manufactures			***	479,415	***	308,450
TOTAL	L			15,844,703	***	15,832,755
(A) From January 1, 19		s prior to January 1	, 1940.			
Table 4 - PRINCIPAL ST.	ATISTICS OF	THE ASBESTOS MINING				
			1938	1 9	3 9	1940
Number of firms			8		8	8
Capitel employed			22,008,771		189,233	19,799,260
Number of employees - (313		299	320
	On wages		3,398		3,485	3,586
	Total	al	3,711		3,784	3,886
Salaries and wages - Salaries			584,792		08,529	641,770
H.	ages		3,439,571		38,535	4,086,932
	Total	al \$	4,024,363	4,3	347,064	4,728,702
Selling value of produ	cts (a)	\$	12,892,659		62,142	15,624,656
Cost of fuel and elect			1,298,089		376,568	1,520,907
Cost of process suppli			1,889,636		86,945	2,200,061
Net value of sales			9,704,934	12,3	98,629	11,903,688

⁽a) Includes value of sand and gravel.
(b) Explosives, drill steel, etc.
(c) In 1940 includes 40 females; 41 in 1939 and 41 in 1938.

Table 5 - C	CAPITAL H	EMPLOYED	IN THE	ASBESTOS	INDUSTRY	IN CANADA.	1940
-------------	-----------	----------	--------	----------	----------	------------	------

	\$
Present cash value of the land (excluding materials)	3,729,108
Present value of buildings, fixtures, machinery, tools and other equipment Inventory value of materials on hand, ore in process, fuel and miscellaneous	7,557,609
supplies on hand	1,067,667
Inventory value of finished products on hand	1,709,618 5,735,278
TOTAL	19,799,280

Table 6 - WACE-EARNERS EMPLOYED, BY MONTHS, IN THE ASBESTOS MINING INDUSTRY IN CANADA, 1937 - 1940

	1937	1938	1939		1 9 4 0	
Month	TOTAL	TOTAL	TOTAL	M I N E Surface Underground		MILL
				ourrace 0	nderground	
January	3,096	3,337	3,121	1,467	559	1,608
February	3,028	3,402	3,227	1,504	505	1,605
March	3,311	3,331	3,081	1,362	510	1,593
April	3,541	3,349	3, 212	1,476	556	1,555
May	3,656	3,429	3,272	1,515	590	1,602
June	3,764	3,410	3,544	1,563	626	1,615
July	3,756	3,262	3,631	1,621	586	1,604
August	3,804	3,394	3,697	1,601	583	1,615
September	3,767	3,398	3,737	1,566	567	1,590
October	3,585	3,505	3,714	1,353	477	1,448
November	3,490	3,535	3,826	1,333	448	1,409
December	3,413	3,412	3,737	1,351	431	1,398

Table 7 - NUMBER OF WAGE-EARNERS IN ASBESTOS INDUSTRY WHO WORKED THE NUMBER OF HOURS SPECIFIED, DURING ONE WEEK(x) IN MONTH OF NORMAL EMPLOYMENT, 1940 - (Does not include overtime)

Number Hours Number Hours 50 hours or less 6 49 - 50 hours 3 51 - 43 hours 51 - 54 hours 3 . . . 44 hours 55 hours 3 1.6 45 - 47 hours 56 - 64 hours 110 48 hours 3,625 65 hours 105

Table 8 - FUEL AND ELECTRICITY USED IN THE ASBESTOS MINING INDUSTRY IN CANADA, 1939 and 1940

	Unit of	193	9	194	1940		
Kind	measure	Quanti ty	Value	Quanti ty	Value		
			\$		\$		
Bituminous coal - From Canadian mines	short ton	30,058	217,931	36,865	284,038		
Imported	short ton	54	822	46	738		
Anthracite coal - From United States	short ton	19,211	148,830	18,256	154,222		
Other	short ton	6,154	44,563	4,664	35,909		
Coke (for fuel only)	short ton	4	54				
Gasoline	Imp.gal.	96,467	19,953	107,112	26,207		
Kerosene or coal oil	Imp.gal.	7,586	1,358	8,461	1,533		
Fuel oil and diesel oil	Imp.gal.	67,575	10,605	57,745	9,510		
Wood (cords of 128 cu. ft. of piled wood).	cord (a)	210	756				
Electricity purchased, including service							
charges	K.W.H.	119,936,820	931,696	129,406,027	1,008,707		
TOTAL	\$		1,376,568		1,520,907		

⁽a) Cut on company's property.

⁽x) Grand total, employees in week specified - 3,871
Total wages paid in week specified - \$76,470.

Table 9 - POWER EQUIPMENT (including stand-by or emergency equipment), 1940

	Ordinar	ily in use	In reserve or idle		
Description		Total horse power (x)	Number of units	Total horse power (x)	
Steam engines and steam turbines	6	210			
Diesel engines	1	120	1	100	
Gasoline, gas and oil engines, other than diesel engines	11	429	2	95	
Electric motors - Operated by purchased power	1,013	53,194	59	5, 254	
TOTAL	1,051	53,953	42	3,449	
Stationary boilers	.20	1,290		•••	

(x) According to manufacturers' rating.

Table 10 - CONSUMPTION OF ASBESTOS IN SPECIFIED CANADIAN INDUSTRIES, 1937 - 1939

		1 9	1937		3 8	1939	
Industry		Quantity	Cost at Works	Quantity	Cost at	Quanti ty	Cost at
Electrical Apparatus and Supplies -			\$		\$		
Board	pound	252,034	34,226	178,401	32,477	179,631	30,521
Yarn		119,140	37,323	71.851	27,424	120,394	46,474
Tape	pound		16,730	14,945	13,602	21,350	11,194
Boilers, Tanks and Engines			3,914	•••	7,309	• • •	6,556
Asbestos Products -							
Fibre			See Table	23 - Asbest	os Producta	Industry	
Other forms			11	Ħ	1	H	
Roofing paper	ton	2,430	168,334	1,743	73,140	3,740	145,792
Cotton goods, n.e.s	pound	10,252	539	20,171	1,050	1,064	592
Woollen goods, n.e.s	pound	165,027	49,505	127,321	35,649	149,732	40,051

"The asbestos-bearing rock in Quebec is mined both in open pits and underground. The method of block-caving instituted at the King mine of Asbestos Corporation in 1934, has resulted in a remarkable reduction in cost of mining and improvement in grade of mill feed. This development coming at a time when many of the open pits had been worked almost to the economic depth and operators were faced with rising costs and with the prospect of being unable to recover much valuable rock in the walls of the pits, is of the utmost importance to the industry.

"Small deposits of chrysotile asbestos are known in other parts of Quebec and also in Ontario and British Columbia. Several of these have been worked from time to time but there is no production from any of them at present. Certain of these small deposits would yield asbestos having a very low iron content and entirely free from magnetite which should render the product of interest in connection with its use as insulation in electrical machinery.

"Numerous deposits of other varieties of asbestos occur in Canada including anthophyllite, fibrous tremolite, and fibrous actinolite, all referred to commercially as amphibole asbestos. The fibres are harsher and weaker than those of chrysotile and are in little present demand. None of these deposits is being worked, although formerly fibrous actinolite was quarried near the village of Actinolite, Hastings county, Ontario, for use in the making of roofing materials. Asbestos deposits reported as having been found in recent years in Manitoba east of Lake Winnipeg, and in Ontario in the Lake of the Woods district and 260 miles north of North Bay, are of the amphibole varieties. There is a possibility that material from some of these deposits may be suitable for use in special products such as acid filters, and where long, harsh fibres are required."
(Bureau of Mines - Ottawa)

Producing Country and Description	1938	1939
DDT TOTAL DESCRIPTION		
BRITISH EMPIRE		
Southern Rhodesia	52,509	52,065
Iganda	52	***
Inion of South Africa -		
Amosite	7,850	10,088
Rlue	7,841	9,042
Chrysotile	4,977	476
Anthophyllite	***	11
Canada -		
Chrysotile (b)	261,671	328,901
Crude	2,598	2,787
Fibre	145,622	
		173,207
Shorts	110,522	149,428
Sand and gravel (waste rock only)	2,928	3,479
lyprus	9,532	9,836
India	89	
Australia	173	* * *
Swaziland		4,099
TOTAL	344,000	
FOREIGN COUNTRIES		
Zzecho-Slovakia	(a)	
Hnland	6.321	
Trance	450	
reace	84	
taly	6.752	
I.S.S.R.	85,000	***
Inited States -	00,000	***
Chrysotile)		12 112
	11,519	13,113
Amphibole)		402
Polivia	(a) 21	
Venezuela	(a)	* * *
French Indo-China	3 000	1 000
Tapan (estimated)	1,000	1,000
orea	(a)	* * *
urkey	657	87
rgentina		108
TOTAL	116,000	* * *
	400 000	
WORLD'S TOTAL	460,000	

Table 12 - ASBESTOS PRODUCTION, UNION OF SOUTH AFRICA, 1940		
	Tons of 2,000 pounds	
Chrysotile	645.56 6,381.01 2,520.38 17,767.10 78.19	

⁽a) Information not available.
(b) Sales and shipments.

The main varieties of asbestos produced in the Union of South Africa at present are corcidolite, or blue asbestos, and amosite. Crocidolite is marketed as Cape blue or Transvaal blue fibre and is usually graded according to length, which ranges from 1/8 inch to 1 1/2 inches under the producers' own marks.

Amosite, a whitish iron amphibole asbestos, noted for its length of fibre, is sold in six grades. The best grades are from 1 1/2 inches upwards and of white to ash-gray colour and good tensile strength. The lower grades are progressively more yellowish in colour and of lower tensile strength.

The Havelock mines in Swaziland are important producers of chrysotile. This property began production in June, 1939 and has become an important factor in the asbestos industry in Africa. Publication of data on production was discontinued for the duration of the war, beginning with August, 1940, and according to the United States Bureau of Mines the production for the first seven months of 1940 amounted to 13,125 short tons compared with 7.973 for the entire year 1939.

India - Interest in the asbestos deposits of India has been renewed by the recent development of a deposit of chrysotile surpassing in quality anything obtained in the country heretofore. A specimen received by the Bureau of Mines is light amber in color, resembling closely the fiber found in Arizona. The maximum fiber length is 3 1/2 inches, the material is exceptionally soft and silky, and possesses superior strength and flexibility. Rarely has the Bureau of Mines examined asbestos having such excellent qualities.

The deposit is said to occur near Cuddapah, which is in the Madras Presidency about 125 miles north-west of Madras. No information is yet available as to the nature or extent of the occurrence. A production of 30 tons is reported, and some of it has reached the United States. A greatly increased output is predicted.

Asbestos production in India has been reported since 1906, ranging from zero to a maximum of 1,818 long tons in 1920, though rarely exceeding 300 tons for only one year. Production (in metric tons) during recent years was as follows: 1935, 64; 1936, 57; 1937, 102; 1938, 90. Data for 1939 and 1940 are not yet available.

Heretofore the principal productive area has been the Hassan district of Mysore State, where both chrysotile and amphibole fibers are available. A small output of tremolite asbestos was reported from Bihar and Orissa from 1921 to 1932. Asbestos has been reported from various points in other parts of India.

If the recent development attains extensive proportions it will tend to centralize more largely than ever the commercial output of asbestos within the borders of the British Empire. Aside from the large deposits in the Ural Mountains of the U.S.S.R., Great Britain controls all the major production centers, namely, the world-famous chrysotile deposits of Quebec, Canada; the large chrysotile mines of Southern Rhodesia, and Swaziland, Africa; and the amosite and blue asbestos mines of the Union of South Africa. (United States Bureau of Mines)

United States (U.S. Bureau of Mines) - Sales (preliminary figures) of domestic asbestos attained an all-time high of 20,060 short tons in 1940, an increase of 30 per cent over 1939 which was a record year, according to the Bureau of Mines, United States Department of the Interior. Their value was 32 per cent greater than in 1939. Consumption was 3 per cent greater than in 1939, but 17 per cent less than in 1937. Sales from domestic mines amounted to only 8 per cent of domestic requirements and since asbestos produced in the United States is predominantly of the shorter grades, domestic production of the longer and more essential grades is considerably less than 8 per cent of requirements.

During recent years there has been a marked increase in imports of asbestos from Africa. Some of the African fibers are interchangeable with Canadian fibers, and compete with them on a price basis. Other kinds, particularly the amosite and blue asbestos, obtainable in quantity only in Africa, together with certain grades of Rhodesian chrysotile, are used for special products for which no other fibers are suitable. Consequently it is highly desirable that imports of such kinds and grades should continue. Although importers and users were concerned to some extent over possible delays, there was no evidence of interruptions to shipping because of war conditions; in fact importations from Africa in 1940 amounting to more than 17,000 tons were the highest on record, exceeding those of 1939 by 54 per cent.

The famous asbestos deposits of Quebec, Canada have for many years furnished the United States with a large part of its supplies of both long and short fibers. Imports from Canada were a little higher in 1940 than in 1939. As Canada has lost all of her continental European asbestos markets there is no shortage of supply available for United States needs.

During recent years domestic production has been centered chiefly in the extensive deposits of slip-fiber near Hyde Park, Vt. Amphibole asbestos, because of its resistance to chemicals and high temperatures, is well adapted for certain special products, such as, acid filters and coatings for welding rods. Small quantities are shipped from various states. During 1940 there was a growing demand for information on new sources of supply of high-grade enthophyllite and tremolite.

Trends in United States Consumption (U. S. Bureau of Mines)

The following table shows domestic sales, imports, exports and apparent consumption for a series of years.

Table 13 - SALES, IMPORTS, EXPORTS AND APPARENT CONSUMPTION OF ASSESTOS (UNMANUFACTURED) IN THE UNITED STATES, 1931-40

Sold or Used by producers		Imp	Imports 1/		Exports 1/		arent ption 2/	
Year	Short tons	Value	Short tons	Value	Short	Value	Short tons	Value
1951	3,228	\$118,967	136,361	\$3,749,340	1,714	\$122,391	137,875	\$3,745,916
1932	3,559	105,292	98,754	2,250,200	1,707	94,936	98,606	2,260,556
1933	4,745	130,677	119,542	3,542,483	1,378	88,521	122,909	3,584,639
1934	5,087	158,347	120,334	3,377,994	1,669	94,182	123,752	3,442,159
1935	8,920	292,927	166,585	5,125,413	850	87,896	174,655	5,330,444
1936	11,064	314,161	243,602	7,524,937	3,744	310,197	250,922	7,528,901
1937	12,079	344,644	307,188	10,470,208	3,004	253,734	316,263	10,561,118
1938	10,440	247,264	179,490	6,160,602	2,780	288,617	187,150	6,119,249
1939	15,459	512,788	242,561	9,094,538	2,473	218,830	255,547	9,388,496
1940	5/20,060	3/674,508	246,613	10,034,433	4,474	449,105	3/262,199	3/10,259,836

^{1/} Figures on imports and exports compiled by M. B. Price, of the Bureau of Mines, from records of the Bureau of Foreign and Domestic Commerce.

3/ Subject to revision.

Prices (U.S.A.)

All prices for asbestos are quoted on a short-ton basis from Metal and Mineral Markets, published by the McGraw-Hill Publishing Co., Inc., New York City. Canadian prices are f.o.b. Quebec mines, tax and bags included; Rhodesian, South African, and Russian prices, c.i.f. New York; and Vermont prices, f.o.b. mines, Vermont.

Prices were constant throughout the year except for certain grades, where indicated the prices were advanced in August for the remainder of the year:

Canadian: Crude No. 1, \$700-\$750; Crude No. 2 and sundry crudes, \$150-\$350; spinning fibers, magnesia and compressed sheet fibers, \$110-\$200; shingle stock, \$57-\$78; paper stock, \$40-\$45. Cement stock, \$21-\$25 (advanced to \$22-\$26); floats, \$18-\$20 (advanced to \$19-\$21); and shorts, \$12-\$16.50 (advanced to \$13-\$17.50). Canadian quotations are in American dollars rather than Canadian dollars.

Rhodesian: Crude No. 1, \$300; and Crude No. 2, \$260.

South African: Amosite: Grade Bl (white), \$140 (advanced to \$150); Grade B3 (dark), \$120. Transvaal Blue: Grade B (long fiber), \$400; Grade S (short fiber), \$140 (advanced to \$150).

Russian Crude: "AA" \$750; Crude No. 1, \$275; Crude No. 2, \$240; and shingle stock, \$67.50 and up.

Vermont: Shingle stock, \$57; paper stock, \$40; cement stock, \$25; and shorts and floats, \$12-\$18 (advanced to \$13-\$18).

^{2/} Quantity sold or used by producers plus imports minus exports.

DIRECTORY OF FIRMS IN THE CANADIAN ASBESTOS MINING INDUSTRY, 1940

Name of Firm

Head Office Address

Location of Plant

QUEBEC -Asbestos Corporation Ltd.

Bell Asbestos Mines Ltd. Canadian Johns-Hanville Co. Ltd. Sun Life Building, Montreal Jacobs, J. A. (a) Johnson's Company Nicolet Asbestos Mines Ltd. Quebec Asbestos Corp. Ltd.

Canada Cement Building, Montreal

Thetford Mines 1410 Stanley St., Montreal Thetford Mines 820 Transportation Bldg., Montreal East Broughton Station

Thetford Mines, Black Lake, Coleraine Thetford To. Asbestos Thetford Mines Thetford Mines; Coleraine Norbestos East Broughton Sta.

Rahn Lake Mines Corp. Ltd.

19 Melinda Street, Toronto

Bannockburn Tp.; Matachewan Dist.

(a) Carried on exploration or devalopment work only (Asbestos Crude & Fibre Mines Ltd.).

B - THE ASBESTOS PRODUCTS INDUSTRY, 1340

Thirteen factories in Canada were occupied in the manufacture of asbestos goods in 1940. Production by these works was valued at \$2,556,278, this output being 43 per cent above the 1939 total of \$1,783,995, and 67 per cent above 1938. Products included brake linings valued at \$883,911, boiler and pipe covering at \$250,701, clutch facings at \$166,406, asbestos packings at \$160,484 and such other lines as asbestos gaskets. paper, cloth, yarn, dryer felts, cements, etc.

The factories which operated in this industry in 1940 were distributed as follows: Quebec, 6; Ontario, 6; and in Nova Scotia, 1. Fixed and working capital as represented by these works totalled \$2,317,225; the number of employees averaged 476 for each month of the year, and payments in salaries and wages for the year amounted to \$501,982. Expenditures for fuel and electricity totalled \$126,352 and materials for manufacturing cost \$1,150,499.

DETINATES CHAMICATIAN OF THE ACRESTIC DECIMAR INDUSTRY 1000 1040

			Average		Cost of		Gross selling
	Number	Capital	number	Salaries	fuel and	Cost of	value of
Year	of	employed	of em-	and	electricity	materials	products
	plants		ployees	wages	at works	at works	at works
		\$		\$	\$	\$	
1929	12	2,949,712	351	359,433	80,902	1,348,460	2,286,638
.930	11	2,316,645	306	401,490	77,082	1,327,025	2,301,924
.931	13	1,112,141	240	302,638	57,339	729,771	1,508;183
L932	13	2,682,882	279	280,953	67,732	559,673	1,067,801
.933	11	1,777,975	222	208,580	55,031	351,062	757,626
.934	11	1,391,873	228	233, 379	46,488	387,074	910,985
.935	13	1,703,301	327	323,854	66,793	518,994	1,130,282
1936	13	1,955,676	372	376,574	79,290	622,530	1,293,909
937	13	2,003,659	451	464,882	91,252	812,639	1,896,677
958	13	1,701,202	403	433,964	107,436	614.207	1,531,118
1939	14	2,003,516	415	497,324	99,711	724,424	1,783,993
1940	13	2,317,225	476	591,982	126,352	1,150,499	2,556,278
er cent change							
1940 from 1939		+15.6	+14.6	+19.0	+26.7	+58.8	+43.2

Profits or losses cannot be calculated from above figures as data are not available for general expense items, such as, interest, rent, depreciation, taxes, insurance, advertising, etc.

			Average		Cost of		Gross sell-
	Number	Capital	number	Salaries	fuel and	Cost of	ing value
rovince	of	employed	of em-	and	electricity	materials	of products
	plants	-	ployees	wages	at works	at works	at works
1939		\$		•	\$	\$	\$
uebec	7	1,262,489	288	333,952	77,020	422,501	995,193
Nova Scotia	1)	741,027	127	163,472	22,691	301,923	788,800
CANADA	14	2,003,516	415	497, 324	99,711	724,424	1,783,993
1940							
uebec	6	1,477,043	327	376,361	99,783	680,730	1,378,977
ova Scotia	1)	040.700	7.10	07 5 007	00 500	400 500	3 3 8 8 7 9 3
ntario	6)	840,182	149	215,621	26,569	469,769	1,177,301
CANADA	13	2,317,225	476	591,932	126,352	1,150,499	2,556,278

Table 16 - CAPITAL EMPLOYED,	Y PROVINCES, 1939 and	1940		
Province .	Present value of land, build- ings, fixtures, machinery and tools	Inventory value of materials on hand, finished products and stocks in process	Cash, bills and accounts receivable, prepaid ex- penses, etc.	TOTAL CAPITAL EMPLOYED
1939	\$	\$	\$	\$
Quebec Other provinces	598,910 322,643	336,223 208,353	327,456 210,031	1,262,489
CANADA	921,453	544,576	537,487	2,003,516
1940				
Quebec Other provinces	627,550 328,617	440,553 244,230	408,940 267,335	1,477,043 840,182
. CANADA	956,167	684,783	676,275	2,317,225

	Average number of employees							TOTAL	
Province	and the same of th	alaries	The second named in column 2 is not to the second	mages	TOTAL	Salaries	Wages	SALARIES	
	Male	Female		Male Female				and WAGES	
1939	No.	No.	No.	No.	No.	\$	\$	\$	
Quebec	50	5	206	27	288	99,300	234,552	333,952	
ther provinces	22	10	95		127	70,744	92,728	163,472	
CANADA	72	15	301	27	415	170,044	327,280	497,324	
1940									
Quebec	50	8	225	44	327	103,079	273,282	376,361	
Other provinces	22	11	116		149	85,105	130,516	215,621	
CANADA	72	19	341	44	476	188,184	403,798	591,982	

Table 18 - WAGE-EARNERS, BY MONTHS, 1939 and 1940 (On the last day of each month)

		1 9 3 9			1 9 4 ()
Month	Male	Female	TOTAL	Male	Female	TOTAL
	No.	No.	No.	No.	No.	No.
anuary	290	24	314	297	32	329
ebruary	288	24	312	296	31	327
arch	290	25	315	292	30	322
pril	295	26	321	299	34	333
ay	288	26	314	311	37	348
une	281	24	305	308	37	345
uly	273	23	296	335	46	581
ugust	284	23	307	362	51	413
eptember	310	26	336	374	55	429
ctober	335	52	367	395	57	452
ovember	346	32	378	433	56	489
ecember	326	32	358	399	54	453
AVERAGE	301	27	328	341	44	385

Table 19 - HOURS WORKED	PER WEEK BY W	GE-EARNERS,	1940 (In one week of month of highest employment)	
Hours worked per week	Number of wage-carners	Per cent of total	Hours worked per week Number of Per cent wage-earners of total	
30 hours or less	17	3.6	55 hours	
31 - 43 hours	81	17.1	56 - 64 hours 101 21.3	
44 hours	12	2.5	65 hours and over 85 17.9	
45 - 47 hours	6	1.3	TOTAL 474 100.0	
48 hours	74	15.6	Total wages paid in	
49 - 50 hours	53	11.2	selected week \$9,797	
51 - 54 hours	39	8.2		

Table 20 - FUEL AND ELECTRICITY USED, 1939 and 1940

		1 9 3	9	1 9 4	0
Kind	Unit of measure	Quanti ty	Cost at works	Ouanti ty	Cost at works
Anthracite coal	ton	9	102	70	783
Bituminous coal - Canadian Imported	ton	4,198	24,607	5,239	35,654 312
Gasoline	ton Imp. gel.	908	39 259	5,946	1,280
Fuel oil	Imp. gel. Imp. gel.	465,001 2,745	28,640	531,549 4,365	36,322 787
Gas - Manufactured Other fuel	M cu. ft.	14	14 2	42	38 198
Electricity purchased	No Es As	3,015,618	45,419 99,711	3,699,429	50,966

Table 21 - POWER EQUIPMENT, 1939 and 1940				
	1 9	3 9	1 9	3 4 0
	Number	Total rated	Number	Total rated
	of units	horse power	of units	horse power
Flectric motors - Ordinarily in use In reserve or idle	373	3,726	392	3,972
Total	374	3,731	392	3,972
Boilers Ordinarily in use	6	521	6	556
In reserve or idle Total	6	521	6	556

Table 22 - MATERIALS USED IN THE ASBESTOS PRODUCTS INDUSTRY, 1939 and 1940

		193		19	4 0	
	Unit of		Cost at		Cost at	
	measure	Quanti ty	works	Quantity	works	
			\$		\$	
sbestos fibre	1b.	6,895,578	144,864	12,454,356	229,824	
sbestos cloth	lb.	102,851	35,848	82,878	32,402	
sbestos paper, corrugated and plain	lb.	232,992	10,576	532,115	19,316	
sbestos sheets and strips	lb.	19,509	8,769	24,640	13,136	
sbestos yarn	lb.	427,445	121,227	401,313	133,006	
otton cloth and yarn	\$		56,607		113,761	
ubber and rubber sheets	lb.	109,174	21,463	123,263	27,001	
ontainers and packing material	\$		32,721	***	44,740	
ll other materials	\$	•••	292,349		537,313	
TOTAL	\$		724,424		1,150,499	

Table 23 - PRODUCTS MANUFACTURED IN THE ASBESTOS PRODUCTS INDUSTRY, 1939 and 1940

		1 9	3 9	19	4 0
Product	Unit of		Cost at		Cost at
	measure	Quanti ty	works	Quantity	works
			\$		\$
Asbestos brake linings - Moulded	ft.	2, 245, 559	489,305	3,383,085	735,305
Other	ft.	1,096,577	150,579	1,190,153	148,606
Asbestos boiler and pipe covering	ft.	1,769,485	156,878	2,671,445	250,701
Asbestos clutch facings	No.	638,498	147,249	611,529	166,406
Asbestos gaskets	lb.	38,185	19,669	43,087	23,904
Asbestos packings of all kinds	lb.	283,358	112,649	422,118	160,484
All other products (x)		144	707,664		1,070,872
TOTAL			1,783,993	***	2,556,278

⁽x) Includes products made by 1 or 2 firms, such as, asbestos dryer felt, hydraulic brake hose, asbestos shingles, asbestos yarn, packings of rubber, duck and flax, asbestos paper, asbestos cloth, etc.

ear	Asbestos brake linings	Asbestos boiler and pipe coverings	Asbestos packings
	\$	\$	\$
925	272,217	179,717	187,916
26	279,783	232,963	184,515
27	3 26,072	277, 339	204,376
928	439, 431	576,399	218,904
929	555,739	406,395	234.595
950	459,616	283, 312	197,601
951	321,664	178,611	144.983
952	309,942	83,964	87,682
935	316,938	65.725	91,597
934	458,147	99,948	78.860
955	439.904	136.917	107,324
956	392,309	162,216	113,821
937	580.487	212,341	131,213
958	478,834	145,621	93,689
059	639,884	156,878	112,649
940	883.911	250.701	160.484

DIRECTORY OF FIRMS IN THE ASBESTOS PRODUCTS INDUSTRY, 1940

Names of Firms and Location of Plants

Guildfords Limited, June St., Halifax, N.S.

Asbestones Corporation, Limited, St. Lambert, Montreal, P.Q.

Asten-Hill Ltd., Valleyfield, P.Q.

Atlas Asbestos Company Limited, 110 McGill St., Montreal, P.Q.

Autobestos Manufacturing Co. Ltd., Sherbrooke, P.Q.

Canadian Johns-Manville Co. Ltd., Asbestos, P.Q.

Philip Carey Company Limited, Lennoxville, P.Q.

Asbestos Covering Supply Co., 613A Brock Ave., Toronto, Ont.

Beldam Asbestos Packing Ltd., 37 Britain St., Toronto, Ont.

Canadian Raybestos Co. Ltd., 280 Perry St., Peterboro, Ont.

Garlock Packing Company, 200 Queen St. N., Hamilton, Ont.

Hamilton Engine Packing Co., 56 Alanson St., Hamilton, Ont.

Wild, A. C., & Co., 142 Vine Ave., Toronto, Ont.

Main Products, 1940

Asbestos boiler and pipe coverings, packings, cements and gaskets; eel grass house insulation; jute packings; felt and asbestos mattresses.

Asbestos brake linings, clutch facings, packings and brake blocks.

Asbestos dryer felts.

Asbestos boiler and pipe coverings; gaskets and cloth.

Asbestos brake linings.

Asbestos brake linings, boiler and pipe covering, dryer felts, millboard, gaskets, clutch facings, packings, paper, cloth, shingles, refractory cements, yarn, etc.

Asbestos boiler and pipe covering, paper and millboard; asphalt bridge planking.

Asbestos boiler and pipe covering.

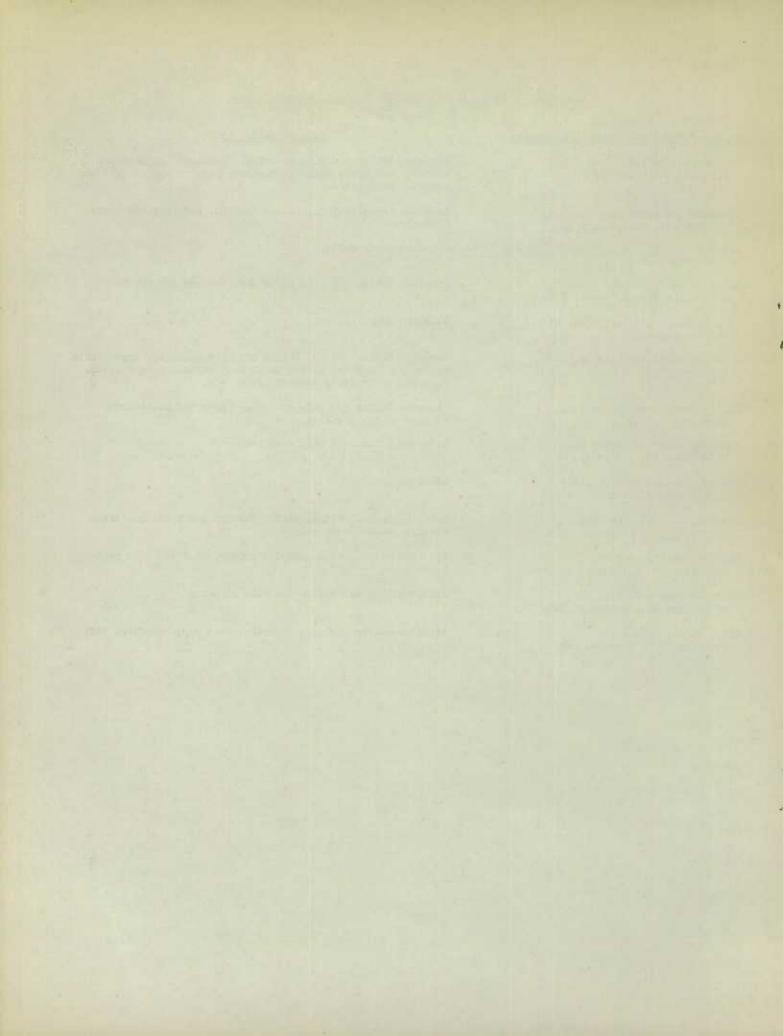
Asbestos gaskets.

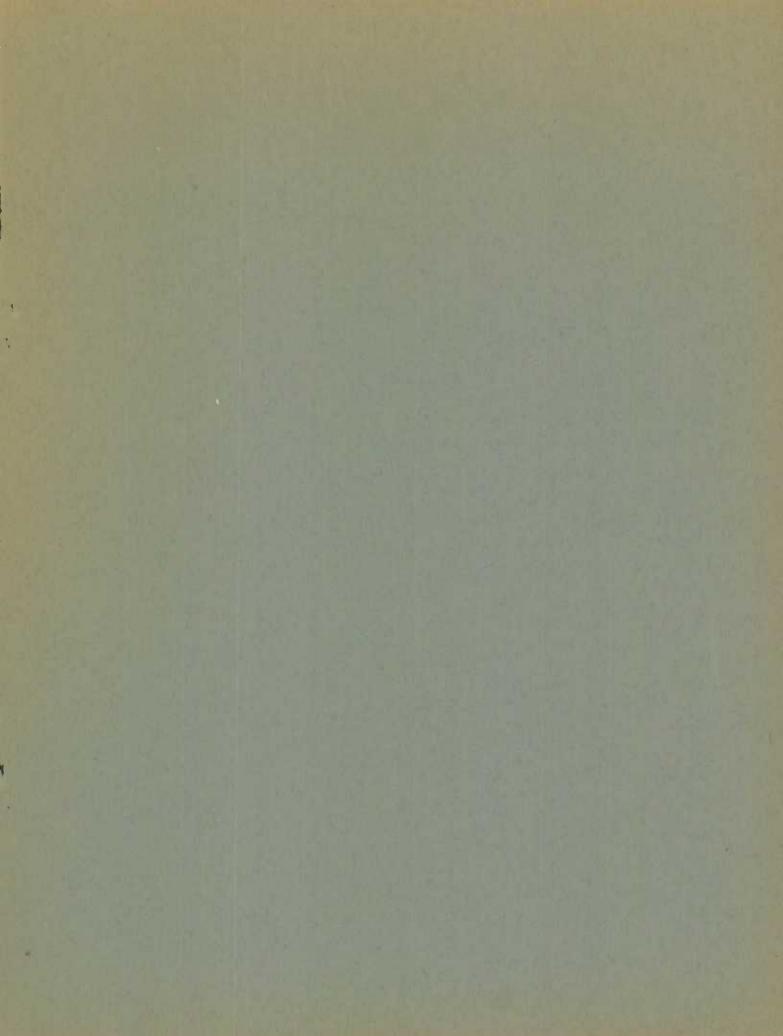
Asbestos brake linings, clutch facings and packings; brass rivets; rubber hose; etc.

Asbestos packings and gaskets; rubber, duck and flax packings.

Asbestos gaskets; boiler and pipe covering.

Asbestos boiler and pipe covering; felt pipe covering, etc.





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