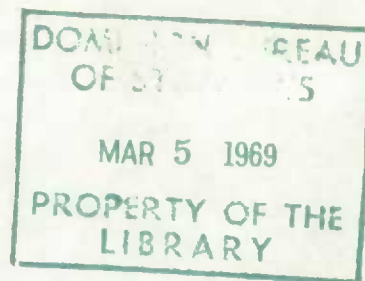


CATALOGUE No.

44-205

ANNUAL



CONCRETE PRODUCTS MANUFACTURERS

1966

ANNUAL CENSUS OF MANUFACTURES

Published by Authority of
The Minister of Trade and Commerce

DOMINION BUREAU OF STATISTICS
Manufacturing and Primary Industries Division

February 1969
6506-539

Price: 50 cents

CONCRETE PRODUCTS MANUFACTURERS
(S.I.C. 347)

1966

For statistical purposes the industry titled Concrete Products Manufacturers in the revised Standard Industrial Classification covers the operations of establishments primarily engaged in manufacturing concrete products such as building blocks, brick, sewer pipe, tanks, poles and septic tanks, etc. Establishments primarily engaged in manufacturing sand-lime bricks and blocks are also included. Establishments primarily engaged in mixing and delivering ready-mix concrete are classified to the Ready-Mix Concrete Manufacturers industry (S.I.C. 348). Figures on cement work undertaken by firms classified for statistical purposes in the area of construction are not included. The latter type of work is covered in the annual survey of construction.

Value of shipments and other revenues (manufacturing and non-manufacturing) of the Concrete Products Manufacturers industry amounted to \$209.7 millions in 1966 compared with \$195.5 millions in 1965, an increase of \$14.2 millions, or about 7.3 per cent.

The cost of materials and supplies, fuel and electricity, etc. (inputs) used in the production of goods of own manufacture increased by \$549,000. Cost of inputs in 1966 represented 40.3 per cent of the value of gross manufacturing output compared to 43.0 per cent in 1965.

This industry's shipments of concrete and sand-lime products represented 99 per cent of its manufacturing revenue. Secondary products shipped in 1966 included sand and stone, insulating materials, bathroom accessories, etc.

It should be noted that Table 13 covers the shipments of the establishments classified to this industry, whereas Table 14 presents the total value of shipments of specific commodities of Canadian manufacture, and includes shipments of those commodities reported by establishments classified to other industries.

NOTE

The detailed "Concepts and Definitions" notes, usually carried each year, have been omitted from this 1966 report for reasons of economy. Reference to these notes may be had by consulting any 1965 report in this series. Failing this, a copy may be obtained free of charge upon application to the Manufacturing and Primary Industries Division of the Bureau.

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- P preliminary figures.
- ^r revised figures.
- x confidential to meet secrecy requirements of the Statistics Act.

TABLE 1. MANUFACTURING ACTIVITY, 1961-66

Year and province	Estab-lish-ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec-tricity	Cost of materials and supplies	Value of shipments of goods of own manu-facture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Salaries and wages	
No.		'000			\$'000				\$'000		\$'000		
<u>1961</u>													
Totals	617	6,356	13,952	22,578	3,603	44,322	111,836	65,500	301	797	8,503	32,975	68,165
<u>1962</u>													
Totals	616	7,139	15,953	27,246	3,946	53,043	129,792	74,560	331	900	9,156	37,492	77,424
<u>1963</u>													
Totals	600	7,126	15,613	27,620	3,983	57,666	133,845	72,741	285	855	9,317	38,647	75,558
<u>1964</u>													
Totals	583	8,067	18,238	33,332	4,402	65,552	157,802	90,301	270	835	10,225	44,674	92,920
<u>1965</u>													
Newfoundland	3	x	x	x	x	x	x	x	x	x	x	x	x
Prince Edward Island	3	9	18	26	3	46	145	97	x	x	11	34	97
Nova Scotia	13	58	127	201	35	553	1,316	719	5	18	75	288	737
New Brunswick	15	158	347	649	44	894	2,373	1,521	7	22	201	834	1,617
Quebec	185	2,587	6,079	11,551	1,169	22,313	54,681	31,468	90	295	3,124	14,363	31,547
Ontario	216	4,243	9,402	19,069	2,392	32,792	86,117	51,885	89	356	5,348	25,450	55,158
Manitoba	22	x	x	x	x	x	x	x	x	x	x	x	x
Saskatchewan	18	212	453	878	286	2,310	4,715	2,190	3	15	272	1,194	2,368
Alberta	37	590	1,328	2,777	252	7,704	16,433	8,595	4	12	770	3,859	8,658
British Columbia	49	418	837	1,981	206	4,205	8,103	4,217	13	39	533	2,596	4,695
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	561	8,765	19,682	39,367	4,704	75,099	183,680	106,130	218	778	10,988	51,697	110,754
<u>1966</u>													
Newfoundland	2	x	x	x	x	x	x	x	-	-	x	x	x
Prince Edward Island	3	11	22	27	3	51	117	70	x	x	13	34	70
Nova Scotia	17	164	371	618	45	1,043	2,678	1,812	5	13	192	757	1,835
New Brunswick	14	160	343	648	63	888	2,337	1,558	6	23	202	849	1,577
Quebec	179	2,338	5,363	10,516	1,267	20,197	53,010	31,283	85	279	2,963	13,937	32,648
Ontario	220	4,069	9,400	20,711	2,817	34,434	94,863	58,026	81	241	5,278	28,143	59,818
Manitoba	23	x	x	x	x	x	x	x	x	x	x	x	x
Saskatchewan	21	284	617	1,200	303	3,023	6,414	3,275	4	22	367	1,700	3,372
Alberta	34	708	1,498	3,490	285	8,175	19,093	11,503	3	10	897	4,702	11,737
British Columbia	48	425	840	2,024	239	3,448	9,009	5,314	10	34	559	2,770	5,621
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	561	8,614	19,538	41,455	5,316	75,035	197,295	118,548	202	745	11,090	56,047	122,638

TABLE 2. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1965 AND 1966

Size group	Estab- lish- ments	Manufacturing activity						Total activity					
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
No.		'000			\$'000			\$'000		\$'000			
1965													
Under \$10,000	57	23	46	49	4	117	353	248	50	105	31	66	252
\$ 10,000 to \$ 24,999	89	110	220	307	32	531	1,526	995	72	216	139	396	1,029
25,000 " 49,999	85	242	487	755	87	1,138	3,072	1,911	50	212	293	948	1,978
50,000 " 99,999	87	475	977	1,583	193	2,172	6,199	3,958	31	159	610	2,144	4,201
100,000 " 199,999	76	622	1,329	2,405	407	4,397	10,802	6,162	10	49	817	3,358	6,561
200,000 " 499,999	86	1,307	2,986	5,483	874	11,310	26,336	14,429	4	32	1,675	7,681	15,338
500,000 " 999,999	40	1,192	2,812	5,377	894	11,751	27,861	15,869	1	5	1,493	7,271	16,702
1,000,000 " 4,999,999	37	3,635	8,236	17,829	1,730	34,581	82,394	46,925	-	-	4,518	22,853	49,098
5,000,000 and over	4	1,159	2,589	5,580	483	9,103	25,137	15,634	-	-	1,404	6,922	15,596
Head offices, sales offices and auxiliary units	8	58	(1)
Totals	561	8,765	19,682	39,367	4,704	75,099	183,680	106,130	218	778	10,988	51,697	110,754
1966													
Under \$10,000	57	23	39	49	4	127	318	185	48	99	30	63	216
\$ 10,000 to \$ 24,999	73	97	187	259	31	471	1,259	752	63	186	119	316	783
25,000 " 49,999	94	294	593	949	106	1,226	3,343	2,016	47	201	363	1,195	2,189
50,000 " 99,999	76	391	802	1,451	170	2,017	5,373	3,211	27	147	498	1,902	3,577
100,000 " 199,999	83	715	1,540	2,796	427	4,745	11,827	6,921	8	35	930	3,888	7,470
200,000 " 499,999	89	1,367	3,145	6,007	952	11,409	28,115	15,894	9	76	1,769	8,488	16,563
500,000 " 999,999	42	1,148	2,634	5,333	1,096	11,794	29,822	17,447	-	-	1,475	7,341	17,577
1,000,000 " 4,999,999	42	3,499	8,087	18,296	2,022	33,045	85,844	51,894	-	-	4,456	24,402	54,094
5,000,000 and over	5	1,080	2,511	6,316	507	10,202	31,395	20,227	-	-	1,405	8,199	20,157
Head offices, sales offices and auxiliary units	45	252	11
Totals	561	8,614	19,538	41,455	5,316	75,035	197,295	118,548	202	745	11,090	56,047	122,638

TABLE 3. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON MANUFACTURING VALUE ADDED, 1965 AND 1966

Size group	Estab- lish- ments	Manufacturing activity						Total activity					
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
No.		'000			\$'000			\$'000		\$'000			
1965													
Under \$10,000	98	56	112	139	17	335	913	567	83	202	77	192	596
\$ 10,000 to \$ 24,999	105	230	464	680	79	1,092	2,876	1,751	75	271	275	837	1,816
25,000 " 49,999	95	440	896	1,426	181	2,263	5,810	3,447	40	181	558	1,900	3,622
50,000 " 99,999	90	679	1,470	2,560	432	5,190	12,007	6,575	13	75	891	3,561	7,089
100,000 " 199,999	71	910	2,016	3,740	637	7,799	18,170	10,073	2	12	1,195	5,378	10,810
200,000 " 499,999	52	1,334	3,142	5,957	1,016	12,476	29,267	16,226	5	37	1,650	7,978	16,778
500,000 " 999,999	27	1,256	2,775	6,208	842	14,534	32,885	18,150	-	-	1,599	8,267	18,737
1,000,000 " 4,999,999	23	3,860	8,808	18,655	1,499	31,411	81,751	49,340	-	-	4,735	23,526	51,307
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	8	58	(1)
Totals	561	8,765	19,682	39,367	4,704	75,099	183,680	106,130	218	778	10,988	51,697	110,754
1966													
Under \$10,000	92	68	126	177	21	497	983	427	76	182	90	234	521
\$ 10,000 to \$ 24,999	114	276	553	894	103	1,368	3,337	1,845	75	272	338	1,102	2,133
25,000 " 49,999	77	367	739	1,317	181	2,131	5,048	2,775	27	125	485	1,849	3,165
50,000 " 99,999	87	671	1,427	2,536	394	4,926	11,277	6,086	15	89	856	3,402	6,504
100,000 " 199,999	75	924	2,102	3,967	678	7,719	18,807	10,797	5	33	1,234	5,847	11,413
200,000 " 499,999	60	1,430	3,373	6,498	1,104	13,674	33,356	18,720	4	42	1,767	8,572	18,920
500,000 " 999,999	30	1,513	3,319	7,611	1,167	14,502	37,377	21,986	-	-	1,917	10,447	22,439
1,000,000 " 4,999,999	26	3,365	7,899	18,454	1,668	30,218	87,111	55,913	-	-	4,358	24,341	57,552
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	45	252	11
Totals	561	8,614	19,538	41,455	5,316	75,035	197,295	118,548	202	745	11,090	56,047	122,638

TABLE 4. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON TOTAL VALUE ADDED, 1965 AND 1966

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
No.		'000			\$'000				\$'000		\$'000		
1965													
Under \$10,000	96	53	106	130	16	325	886	549	81	199	74	182	555
\$ 10,000 to \$ 24,999	104	223	450	660	75	1,060	2,806	1,715	75	268	266	811	1,746
25,000 " 49,999	92	409	829	1,324	161	2,052	5,405	3,246	40	178	517	1,760	3,854
50,000 " 99,999	91	675	1,458	2,498	414	5,115	11,764	6,463	15	84	879	3,443	6,824
100,000 " 199,999	69	824	1,829	3,366	551	7,043	16,689	9,306	2	12	1,071	4,732	9,776
200,000 " 499,999	58	1,415	3,314	6,280	1,115	13,273	30,801	16,969	5	37	1,782	8,637	17,823
500,000 " 999,999	28	1,306	2,888	6,453	873	14,820	33,579	18,542	-	-	1,656	8,546	19,370
1,000,000 " 4,999,999	23	3,860	8,808	18,655	1,499	31,411	81,751	49,340	-	-	4,735	23,526	51,307
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	8	58	(1)
Totals	561	8,765	19,682	39,367	4,704	75,099	183,680	106,130	218	778	10,988	51,697	110,754
1966													
Under \$10,000	88	62	113	152	20	448	885	397	73	170	82	203	436
\$ 10,000 to \$ 24,999	111	245	487	741	89	1,244	3,138	1,768	72	261	298	913	1,860
25,000 " 49,999	71	310	621	1,091	150	1,706	4,270	2,403	32	140	400	1,464	2,506
50,000 " 99,999	96	731	1,557	2,738	420	5,197	11,826	6,374	16	98	937	3,688	6,836
100,000 " 199,999	73	884	1,990	3,825	602	7,511	17,891	10,170	5	33	1,144	5,405	10,565
200,000 " 499,999	66	1,598	3,519	6,814	1,258	14,193	34,836	19,615	4	42	1,902	9,282	20,403
500,000 " 999,999	29	1,463	3,222	7,354	1,099	14,078	36,119	21,117	-	-	1,839	9,992	21,367
1,000,000 " 4,999,999	27	3,421	8,028	18,739	1,678	30,658	88,331	56,705	-	-	4,443	24,848	58,653
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	45	252	11
Totals	561	8,614	19,538	41,455	5,316	75,035	197,295	118,568	202	745	11,090	56,047	122,838

TABLE 5. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON TOTAL EMPLOYED, 1965 AND 1966

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
No.		'000			\$'000				\$'000		\$'000		
1965													
Under 5 employed	214	278	558	830	117	1,991	4,867	2,883	160	494	356	1,109	2,972
5-14 "	199	1,289	2,772	4,935	733	10,280	24,452	13,757	51	239	1,661	6,777	14,338
15-49 "	102	2,084	4,723	8,842	1,587	19,552	47,626	26,897	7	45	2,629	12,057	28,086
50-99 "	23	1,297	3,021	6,494	925	13,877	30,599	16,518	-	-	1,652	8,685	17,420
100-199 "	10	1,088	2,610	5,115	425	10,500	25,237	14,815	-	-	1,375	6,722	15,282
200-499 "	11	2,729	5,999	13,151	915	18,899	50,900	31,260	-	-	3,307	16,289	32,627
500 employed and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	8	58	(1)
Totals	561	8,765	19,682	39,367	4,704	75,099	183,680	106,130	218	778	10,988	51,697	110,754
1966													
Under 5 employed	200	266	528	829	110	1,907	4,728	2,653	145	449	334	1,065	2,789
5-14 "	186	1,147	2,425	4,467	719	8,867	21,480	12,215	46	215	1,473	6,157	13,051
15-49 "	128	2,524	5,819	11,259	1,970	23,142	58,384	33,953	11	80	3,175	15,267	36,916
50-99 "	24	1,326	3,053	6,675	875	13,244	32,780	18,739	-	-	1,642	8,805	19,245
100-199 "	13	1,391	3,116	7,277	815	11,768	32,324	20,716	-	-	1,875	10,191	21,117
200-499 "	10	1,960	4,598	10,948	827	16,107	47,599	30,272	-	-	2,546	14,309	31,509
500 employed and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	45	252	11
Totals	561	8,614	19,538	41,455	5,316	75,035	197,295	118,548	202	745	11,090	56,047	122,838

TABLE 6. PRINCIPAL STATISTICS CLASSIFIED BY TYPE OF ORGANIZATION, 1965 AND 1966

Type of organization	Estab-lish-ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec-tricity	Cost of materials and supplies	Value of shipments of goods of own manu-facture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Salaries and wages	
No.		'000			\$'000			\$'000			\$'000		
1965													
Individual ownerships	153	300	601	921	113	1,591	4,347	2,685	152	530	313	964	2,755
Partnerships	33	121	264	424	53	682	1,949	1,253	66	248	137	480	1,265
Incorporated companies	375	8,344	18,817	38,022	4,538	72,826	177,384	102,192	-	-	10,530	50,195	106,735
Co-operatives	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	8	58	(1)
Totals	561	8,765	19,682	39,367	4,704	75,099	183,680	106,130	218	778	10,988	51,697	110,754
1966													
Individual ownerships	137	238	472	734	77	1,289	3,327	1,971	136	477	260	754	2,064
Partnerships	34	130	283	517	70	1,003	2,409	1,363	66	267	141	572	1,382
Incorporated companies	390	8,246	18,782	40,204	5,168	72,743	191,559	115,214	-	-	10,644	54,469	119,181
Co-operatives	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	45	252	11
Totals	561	8,614	19,538	41,455	5,316	75,035	197,295	118,548	202	745	11,090	56,047	122,638

TABLE 7. CALCULATION OF OUTPUT, INPUT AND VALUE ADDED, 1965 AND 1966

	Manufacturing activity		Non-manufacturing activities		Total activity	
	1965	1966	1965	1966	1965	1966
\$'000						
Output						
1. Shipments and other revenue	183,680	197,295	11,864	12,428	195,544	209,723
Inventories - Goods of own manufacture:						
Add closing - Goods in process	3,495	3,481	3,495	3,481
Finished goods	15,228	16,427	15,228	16,427
Deduct opening - Goods in process	2,800	2,968	2,800	2,968
Finished goods	13,669	15,336	13,669	15,336
2. Net inventory change	2,254	1,604	2,254	1,604
3. Gross output (1 + 2)	185,934	198,899	11,864	12,428	197,798	211,327
Input						
4. Purchases of goods not of own manufacture	6,116	6,620	6,116	6,620
Inventories - Goods not of own manufacture:						
Add opening	607	590	607	590
Deduct closing	594	646	594	646
5. Cost of goods sold (not of own manufacture)	6,129	6,564	6,129	6,564
6. Materials, supplies, etc.	75,099	75,035	1,111	1,772	76,210	76,807
7. Fuel and electricity	4,704	5,316	4,704	5,316
8. Gross input (5 + 6 + 7)	79,803	80,351	7,240	8,336	87,043	88,687
Value added (3 - 8)	106,130	118,548	4,624	4,091	110,754	122,638

TABLE 8. EMPLOYMENT AND PAYROLL, 1965 AND 1966

Year and province	Employees										Salaries and wages				
	Production and related workers				Adminis- trative and office		Sales and distribution		Total		Production and related workers		Adminis- trative and office	Sales and distri- bution	Total
	Manufacturing		Other		Male	Female	Male	Female	Male	Female	Manufac- turing	Other			
	Male	Female	Male	Female											
	number										\$'000				
<u>1965</u>															
Newfoundland	x	-	x	-	x	x	x	x	x	x	x	x	x	x	x
Prince Edward Island	9	-	-	-	2	-	-	-	11	-	28	-	8	-	34
Nova Scotia	58	-	-	-	15	2	-	-	73	2	201	-	87	-	288
New Brunswick	158	-	8	-	30	5	-	-	196	5	649	42	142	-	834
Quebec	2,585	2	13	-	384	91	48	1	3,030	94	11,551	85	2,403	323	14,363
Ontario	4,213	30	50	-	551	232	264	8	5,078	270	19,069	249	4,571	1,562	25,450
Manitoba	x	-	x	-	x	x	x	x	x	x	x	x	x	x	x
Saskatchewan	211	1	-	-	38	10	12	-	261	11	878	-	267	49	1,194
Alberta	590	-	3	-	124	19	34	-	751	19	2,777	3	852	226	3,859
British Columbia	418	-	13	-	83	14	5	-	519	14	1,981	73	502	40	2,596
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	8,732	33	91	-	1,296	394	432	10	10,551	437	39,367	470	9,269	2,590	51,697
<u>1966</u>															
Newfoundland	x	-	x	-	x	x	x	-	x	x	x	x	x	x	x
Prince Edward Island	11	-	-	-	2	-	-	-	13	-	27	-	7	-	34
Nova Scotia	160	4	-	-	26	2	-	-	186	6	618	-	139	-	757
New Brunswick	160	-	3	-	31	5	1	2	195	7	648	20	178	3	849
Quebec	2,333	5	107	-	374	93	51	-	2,865	98	10,516	514	2,547	359	13,937
Ontario	4,032	37	100	-	610	244	241	14	4,983	295	20,711	524	5,350	1,559	28,143
Manitoba	x	-	x	-	x	x	x	x	x	x	x	x	x	x	x
Saskatchewan	281	3	1	-	54	9	13	6	349	18	1,200	2	405	94	1,700
Alberta	708	-	2	-	134	24	29	-	873	24	3,490	11	1,011	189	4,702
British Columbia	425	-	-	-	111	19	4	-	540	19	2,024	-	709	36	2,770
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	8,565	49	214	-	1,415	413	410	24	10,604	486	41,455	1,073	10,835	2,684	56,047

TABLE 9. EMPLOYEES IN MANUFACTURING OPERATIONS, 1965 AND 1966

Month	1965		1966	
	Male	Female	Male	Female
number				
Establishments reporting monthly detail (large establishments only):				
January	6,611	23	6,859	41
February	6,518	23	6,785	42
March	6,830	21	7,137	48
April	7,271	21	7,559	48
May	7,873	24	8,022	48
June	8,409	24	8,413	44
July	8,499	20	8,406	44
August	8,662	20	8,384	46
September	8,603	30	8,093	46
October	8,318	65	7,876	45
November	7,970	65	7,405	45
December	7,256	42	6,756	28
Averages	7,737	31	7,644	44
Establishments reporting annual averages (small establishments only)	995	2	921	5
Average for all establishments	8,732	33	8,565	49

TABLE 10. INVENTORIES, 1966

Province	Manufacturing				Non-manufacturing	Totals inventories
	Materials, supplies, etc.	Goods in process	Finished goods of own manufacture	Total	Products or materials purchased for resale	
book value \$'000						
Opening						
Newfoundland	x	x	x	x	x	x
Prince Edward Island	4	-	12	17	-	17
Nova Scotia	62	3	150	215	7	223
New Brunswick	212	157	147	515	-	515
Quebec	2,923	507	4,521	7,950	37	7,987
Ontario	3,859	1,153	6,686	11,698	357	12,055
Manitoba	x	x	x	x	x	x
Saskatchewan	324	-	853	1,178	19	1,196
Alberta	430	216	1,687	2,332	37	2,369
British Columbia	299	546	684	1,529	13	1,542
Yukon and Northwest Territories	-	-	-	-	-	-
Totals	9,117	2,968	15,336	27,421	590	28,011
Closing						
Newfoundland	x	x	x	x	x	x
Prince Edward Island	7	-	20	26	-	26
Nova Scotia	125	7	369	501	10	511
New Brunswick	236	296	179	711	1	712
Quebec	2,411	673	4,091	7,175	48	7,223
Ontario	3,430	1,391	6,861	11,683	364	12,047
Manitoba	x	x	x	x	x	x
Saskatchewan	278	-	1,040	1,318	21	1,339
Alberta	578	268	2,505	3,352	79	3,430
British Columbia	319	473	751	1,543	20	1,563
Yukon and Northwest Territories	-	-	-	-	-	-
Totals	8,462	3,481	16,427	28,369	646	29,015

TABLE 11. PURCHASED FUEL AND ELECTRICITY USED, 1965 AND 1966

Description	1965		1966	
	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
1. Large establishments reporting commodity detail				
Bituminous coal:				
(a) From Canadian mines	ton	704	361	6
(b) Imported	"	15,366	11,821	156
Sub-bituminous coal (from Alberta mines only)	"	200	38	1
Anthracite coal	"	-	-	-
Lignite coal	"	18	15	-
Coke	"	119	436	11
Gasoline (including gasoline used in cars and trucks)	Imp. gal.	3,943,852	4,708,672	1,669
Fuel oil including kerosene or coal oil	"	8,480,309	9,698,055	1,270
Wood	cord	79	446	5
Gas:				
(a) Liquefied petroleum gases	Imp. gal.	359,828	358,889	84
(b) Other manufactured gas	M cu. ft.	-	38,007	6
(c) Natural gas	"	996,631	1,982,043	574
Other fuel	4
Electricity purchased	kwh.	53,982,190	61,026,782	1,046
Steam purchased	118
2. Small establishments not reporting commodity detail				
Estimate for fuel and electricity	387
3. All establishments				
Total fuel and electricity used	5,316

TABLE 12. MATERIALS AND SUPPLIES - MANUFACTURING ACTIVITY, 1965 AND 1966

Description	1965		1966		
	Quantity	Cost \$'000	Quantity	Cost \$'000	
1. Materials used:					
Portland cement	bag	20,749,159	20,929	22,155,400	20,508
Quicklime	ton	12,968	197	18,868	294
Sand and gravel	"	5,414,561	8,626	5,524,234	7,327
Crushed stone	"	1,754,794	3,423	1,837,872	3,331
Cinders	cu. yd.	47,437	105	37,571	127
Reinforcing steel (wire, bar, mesh, etc.)	ton	81,008	15,476	68,887	14,897
Slag	"	352,196	1,477	345,390	1,523
All other materials and components used(1)	"	...	14,946	...	16,783
2. Containers and other packaging materials and supplies used(1)					
		...	635	...	757
3. Operating, maintenance and repair supplies used (excluding fuel)					
		...	8,221	...	8,002
4. Amount paid out to others for work done on materials owned by establishments ..					
		...	1,064	...	1,487
Totals	75,099	...	75,035

(1) No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. These estimated costs were \$5,019,331 in 1965 and \$4,916,107 in 1966.

TABLE 13. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1965 AND 1966

Description	1965		1966		
	Quantity	Value \$'000	Quantity	Value \$'000	
1. Products:					
Concrete bricks	M	93,041	3,067	122,930	4,019
Concrete blocks:					
Cinder	M	3,995	936	4,080	1,116
Gravel	M	146,159	33,381	145,866	34,011
Other aggregates (expanded shale, expanded slag, etc.)	M	38,805	11,570	44,248	13,750
Concrete chimney blocks	M	685	405	767	449
Concrete burial vaults	No.	13,370	679	16,697	837
Concrete pipe (sewer, water, drain) and culvert tile	41,369	..	39,057
Artificial stone	10,509	..	8,443
Concrete laundry tubs	No.	44,838	532	43,060	456
Ready-mixed concrete	cu. yd.	843,819	12,031	882,448	13,287
Other precast products (products for structural purposes such as columns, beams, tees, slabs, joists, piles, girders, decking, etc., both reinforced precast and precast-prestressed)	49,798	..	55,857
Sand-lime products:					
Sand-lime brick	M	69,265	2,637	87,395	4,936
Sand-lime blocks		(1)	(1)	(1)	(1)
All other products	16,771	...	24,803
2. Amounts received in payments for work done on materials and products owned by others					
		...	674	...	517
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above					
		...	(1,727)	...	(3,762)
Net adjustment for establishments receiving progress payments					
		...	1,045	...	(480)
Totals, adjusted value of shipments and work done	183,680	...	197,295

(1) Included in "All other products".

Note: Data given in the above table are for the industry Concrete Products Manufacturers, which includes only the firms making these products as a major line. Items shown above were also made by firms classified to the industry, Ready-Mix Concrete Manufacturers. For total figures for selected items, see Tables 14A and B.

TABLE 14. SHIPMENTS OF SELECTED GOODS OF OWN MANUFACTURE - ALL INDUSTRIES

(Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

A. Principal Concrete Products, 1957-66

Year	Ready-mixed concrete	Concrete building blocks(1)			Concrete pipe, (sewer, water drain) and culvert tile	Concrete bricks	Artificial stone
		Cinder	Gravel	Other aggregates			
\$'000							
1957	82,756	3,237	24,492	5,507	18,967	4,692	4,592
1958	91,362	3,342	29,163	5,809	24,245	6,944	5,514
1959	99,927	2,485	30,148	7,195	28,014	6,175	7,965
1960	102,976	1,502	27,449	8,234	27,110	5,000	7,389
1961	107,241	2,476	29,158	9,083	25,617	5,277	6,897
1962	134,077	2,766	31,898	10,231	28,063	5,097	9,825
1963	149,768	1,405	34,079	10,323	28,459	4,218	8,668
1964	181,553	956	34,525	11,059	37,019	4,081	9,723
1965	216,696	1,103	37,246	12,031	42,440	3,234	10,509
1966	251,486	1,264	38,357	14,169	40,301	4,226	8,444

B. Principal Concrete Products, by Provinces, 1966

Products		Quebec	Ontario	Alberta	British Columbia	Other provinces	Canada
Concrete bricks(1)	M	55,374	45,411	1,874	16,132	9,211	128,002
	\$	1,377,536	1,816,433	74,998	637,041	320,316	4,226,334
Concrete blocks:(1)							
Gravel	No.	40,132,227	94,798,692	2,916,190	9,233,443	14,803,244	161,883,796
	\$	8,038,903	23,020,443	905,559	2,464,129	3,878,165	38,357,179
Cinder	No.	89,800	3,850,008	281,049	228,925	-	4,449,782
	\$	19,588	1,047,420	113,709	83,385	-	1,264,102
Other aggregates	No.	3,577,902	23,189,282	11,011,676	2,554,966	5,217,207	45,551,033
	\$	1,272,686	7,004,740	3,567,813	760,532	1,561,579	14,169,350
Concrete pipe (sewer, water, drain) and culvert tile	\$	14,736,307	17,309,147	2,606,252	2,699,768	2,949,726	40,301,200
Concrete, ready-mixed	cu. yd.	5,801,235	6,774,608	1,441,506	1,511,684	2,088,591	17,617,624
	\$	74,407,665	96,834,641	21,435,299	23,964,786	34,843,494	251,485,885

(1) Bricks reported in terms of "single brick equivalent" and blocks in terms of "8 inch block equivalent".

LIST OF ESTABLISHMENTS CLASSIFIED TO THIS INDUSTRY, 1966

(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Name and location	Name and location
<u>Newfoundland</u>	<u>Nova Scotia - Concluded</u>
Dalley's Concrete Products Ltd., Stephenville	Everett, Clyde, Ltd., Bridgetown
Lundrigan's Concrete Ltd., Corner Brook	Falt, Mansfield, Antigonish
	Freeman's Concrete Products, New Germany
	Kentville Concrete Products Ltd., Kentville
	Longville Concrete Products Ltd., Windsor Forks
	Maritime Silo and Form Systems Ltd., Belmont
	Melanson, Joseph Norman, Saultneville
	Nova Stone Ltd., Dartmouth
	Purney, Trefry, Arcadia
	Pyramid Structural Concrete Ltd., Halifax
	Shaw, L.E., Ltd., Dartmouth
	Shaw, L.E., Ltd., Sydney
	Shaw, L.E., Ltd., Halifax
	Walker, F.C., Ltd., Aylesford
	Waverley Pre-Cast Ltd., Waverley
<u>Prince Edward Island</u>	
Island Brickcrete Products Ltd., The, Charlottetown	
MacLeans Concrete Blocks and Tile, Montague	
P.E.I. Concrete Products Ltd., Summerside	
<u>Nova Scotia</u>	
Bower, John C., Lower Ohio	
Chute, L.M. and D.L., Ltd., Berwick	

LIST OF ESTABLISHMENTS CLASSIFIED TO THIS CATEGORY, 1960 - Continued

Name and location	Name and location
New Brunswick	Quebec - Continued
<p>Atlantic Concrete Products Ltd., Bathurst Belliveau, Camille, Shediac Concrete Products Ltd., Moncton Dundee Cement Products Ltd., Dundee Frits, Henry, Hillstream, R.R., Apohaqui McLaughlin Concrete Products Ltd., Tracadie Madawaska Concrete Pipe, St-Jacques, Madawaska Melanson, L., Concrete Products Co. Ltd., St. Anselme Miramichi Concrete Products, Chatham Head Pelletier, Alphonse Esq., St-Basile Shaw, L.E., Ltd., Saint John Strescon Ltd., Saint John Trappist Fathers of Rogersville, North Rogersville Wilson Concrete Pipe Ltd., Red Bank</p>	<p>Jetté, C.H., Inc., Joliette Jiona, A.T., Inc., New Carlisle Jutras, Conrad Inc., Notre-Dame-du-Bon-Conseil Jutras et Frère Ltée, R.R. No. 4, Granby La Cie des Produits Ciment de St-Jérôme Ltée, St-Jérôme Lambert, Géo, Inc., Trois-Rivières Lamoureux, Armand, Magog Leblanc et Frénette Enr., Rivière-des-Prairies Le Bloc Vibré Inc., Sherbrooke Le Ciment Barraute Ltée, Val D'Or Leclerc, Raymond, Pont-Rouge Lemaire et Fils Inc., St-Hubert Les Bétons Centrifuges Ltée, Ville St-Pierre Les Blocs Laurentiens, Lafontaine Les Blocs de Ciment Beaulieu, Ltée, Terrebonne Les Entreprises Arseneault et Frères, Shawinigan Sud Les Industries Ciment Orléans Ltée, St-Émile-de-Québec Les Industries de Ciment Enr., La Cudeloupe Les Industries de Tuyaux de Québec Enr., Duberger Les Industries Fortier Ltée, St-Henri Les Industries Fortier Ltée (Div. Valérie Côté), Québec Les Produits Ciment de l'Annonciation, L'Annonciation Les Produits de Béton Rimouski Inc., Pointe-au-Père Les Produits de Ciment de Barnston Enr., Barnston Les Produits de Ciment Leclerc Ltée, St-Félicien Les Produits de Ciment de Sherbrooke Ltée, Sherbrooke Les Produits de Ciment de Windsor Enr., R.R. No. 5, Windsor Les Produits de Ciment du Lac St-Jean Ltée, Métabetchouan Les Produits de Ciment St-Maurice Ltée, Trois-Rivières Les Produits de Ciment Tremblay Inc., Iberville Les Spécialités de Tuyaux de Montmagny Enr., Montmagny Les Tuyaux de Béton Mauricien Inc., Prouxville Les Tuyaux de Ciment de l'Islet Enr., L'Islet Les Tuyaux du Nord Enr., Dupuy Les Tuyaux Vibrés de Portneuf Enr., St-Casimir Les Tuyaux Vibrés Inc., Québec Letendre Fernand Inc., Drummondville Marble and Stone Products Ltd., Terrebonne Marble Ornamental Enr., 7153 Waverly St., Montreal Marble Works Inc., 6424 Clark St., Montreal Martin et Fils Inc., St-Hubert Martineau, Maurice, Desquet Monarch Stone Mfg. Co. Ltd., 2205 Charland, Montreal Montreal Art Stone, St. Vincent de Paul Muro Stone Ltd., 10100, rue Hôtel-de-Ville, Montréal-Nord National Cut and Precast Stone (Québec) Ltd., 10459 Bellevois St., Montreal-North New Stone Co., 789 Préfontaine St., Montreal-South Pagé Limitée, Québec Noisieux, Réjean, Dunham Ontario Bldg. Materials Ltd., Chomedy Paquin et Fils Ltée, Trois-Rivières Patio Blocs Lemaire Enr., Drummondville Pelchat, F.X. et Fils Inc., Acton Vale Pelletier et Fils Enr., St-Pacôme Permacon Inc., Châteauguay Perma-Crete Building Products, South Bolton Perron, Gérard, Baie-St-Paul Petit, L.P., Enr., R.R. 1, Granby Pétrin, et Frère Inc., Saint-Jean Pierre Synthétique de Rimouski Enr., Esprit-Saint Co. Rimouski Pierrefonds Stones Reg'd., Pierrefonds Polybeton Inc., St. Foy Pontiac Concrete Products, Bristol Porets Co. (Canada) Ltd., 9500 St. Lawrence Blvd., Montreal Portier Frères Ltée, 8645, rue Casgrain, Montréal Prefac Concrete Co. Ltd., Ville d'Anjou Produits Béton St-Fabien Enr., St-Fabien Produits de Ciment Couillard Ltée, Coaticook Produits de Ciment Economiques Ltée, Lachine Produits de Ciment Leclerc Ltée, Village Bellevue, St-Félicien Froulx, Roméo, Esq., St-Polycarpe Rainville, Albart et Fils Inc., Joliette Rawdon Cement Works Co. Ltd., Rawdon Robitaille, Alfred, R.R. 1, Shawinigan South St-Germain, J.A., Inc., Lefebvre St-Louis, Hmc J.R., Ste-Ursule Station St-Pierre, J.B., et Fils Inc., Rimouski Sarazin, Lucien, Enr., Cap-de-la-Madeleine Sayabec Ciment Enr., Sayabec Schokbaton Quebec Inc., St-Eustache Security Chimneys Inc., Montreal Shawnee Precast (Montreal) Ltd., Dorion Sicility Reg'd., St-Michel Silibeton Ltée, Mariaville Siliceciment Inc., Les Saules Simard, J. Roland, Québec Soucy et Lécuyer Ltée, St-Rémi Spncrete Limited, Jacques-Cartier Théberge, Paul, St-Fabien Thouin, Henri-Paul, Repentigny Tremblay et Frère Enr., Iberville Trotter, Jude, R.R. 2, Victoriaville Turcotte, J.M., Ltée, Trois-Pistoles Tuyauterie Beaurivage Enr., Beaurivage</p>
Quebec	
<p>Ace Co., Ltd., St-Michel Arco Stone Co. Ltd., 6970 Molson St., Montreal Aubert et Marois Enr., St-Étienne-de-Lauson Audet, Gérard, Notre-Dame-du-Bon-Conseil Auger, Raymond, Sault St-Lin Beaudry, H., Bloc de Ciment Co. Ltée, St-Vincent-de-Paul Beaulieu, Rossire, Sully Bégin, Bertrand, Dupuy Bélanger, J. Aimé, Rivière-Bloue Belgo Stone Enr. 1965, 5325 Papineau St., Montreal Béton Provincial Ltée, Matane Béton Provincial (Hauteville) Lt., Hauteville Béton Vibré Ltée, Trois-Rivières Blocs de Ciment Audet Enr., Rivière-Malbaie Blocs de Ciment Enr., Laurierville Blocs de Ciment Montmagny Enr., Montmagny Boisclair et Frère, R.R. No. 11, Piedmont Bolduc, Aimé et Fils Inc., Ste-Marie Bourgon, Bruno, St-Polycarpe Boyer, Hervé, Piedmont Brique Antique Ltée, Deschailons Brique et Pierre Provinciales Inc., Rte. 17, Ville de Vaudreuil Broutillette, L.A., St-Narcisse Bucey Stone Enr., Ile-Perrot Brunet, R., Concrete Ltd., Valleyfield Cal-Sil Products Ltd., Jacques-Cartier Calcaires Canadiens Ltd., Hébertville Station Canada Iron Foundries Ltd. (Pipe Div.), Ville d'Anjou Cap Stone Enr., Chomedy Casabon, P.L. Inc., Ste-Élisabeth Castonguay, L., Enr., St-Édouard Chartier, Léo, Joliette Chicoine et Frères, St-Dominique Ciment L.L. Inc., St-Grégoire Ciment Michaud et Bédard Ltée, Malartic Ciment Ville-Marie Enr., Ville-Marie Ciment Vibré Maniwaki, Maniwaki Cimentarie Sept-Îles Ltée, Sept-Îles Compagnie Miron Ltée (Produits en Béton), St-Michel Compagnie Montco Ltée, 9821, rue Louzanne, Montréal-Nord Concrete Laundry Tub Ltée, St-Pierre Construction St-Paul Ltée, St-Hyacinthe Couture, Joseph, St-Henri Crabtree Cement Works, Crabtree Creaghan and Archibald Ltd., Pointe-aux-Trembles Delco Stone Ltée, Pointe-Gatineau Dilco Concrete Products Ltd., 8180 Hochelaga St., Montreal Domaine d'Art et de Sculpture Inc., 1424 Pte IX Blvd., Montreal Domtar Construction Materials Ltd. (Gypsum Div.), 1595 St-Grégoire St., Montreal Domtar Construction Materials Ltd. (Siporex Div.), Delson Dorion Brique Inc., Dorion Doyon et Fils Enr., Beauceville-Ouest Dunbrick Limitée, Chicoutimi Duro Stone Ltd., 10369, rue Pelletier, Montréal-Nord Entreprises Drouin Enr., St-Georges-Est Filion, Gédéon, Lac Mécatie-Sud Flintkota Co. of Canada Ltd. (Van Packer Div., The), 365 Broadway St., Montreal Florida Patio and Ornaments, St-Basile-le-Grand Francoeur et Frères Enr., Windsor Gélinite Inc., Québec Gendron, P.A. Inc., Ste-Rosalie General Concrete Ltd., Ville St-Pierre Genest, Emile, Esq., St-Basile Geoffrion, Aimé, Enr., Ste-Julienne Giacomo Bros. Stone Mfg. Co. Ltd., Villa d'Anjou Gosselin et Fils Ltée, Thetford Mines Grant Concrete Products Inc., Douglastown Gratton, Maxime, Val Quénel Grenon Frères Ltée, Bagotville Guyon Enr., Beloeil Hochelaga Pre-cast Structures Ltd., St. Lazare Station, Vaudreuil Hoffman Concrete Products (Canada Ltd.), Pointe Gatineau In-Grade Concrete Blocks Reg'd., Longueuil Industrie Notre-Dame, 8445 Notre-Dame St. E., Montreal Jean et Frère Enr., Shawinigan</p>	

LIST OF ESTABLISHMENTS CLASSIFIED TO THIS INDUSTRY, 1966 - Continued

Name and location	Name and location
<u>Québec - Concluded</u>	<u>Ontario - Continued</u>
<p>Tuyaux Bellechaasse Enr., St-Raphaël Tuyaux Ciment Sherbrooke Inc., Sherbrooke Tuyaux Ideal Pipe Inc., St-Flacide Universal Building Products Ltd., 1627 Notre Dame St. W., Montreal Valleyfield Ornamental Stone, Valleyfield Velois Stone, 3830 Ontario St., Montreal Viercity Stone Enr., Longueuil Vibrapipe Concrete Products, Ste. Thérèse Vipond Concrete Products Ltd., Hull Whissel Inc., Lachute</p>	<p>General Concrete Ltd., Hamilton General Concrete Ltd., Gormley General Concrete Ltd., Maple General Concrete Ltd., Iroquois Clazed Finishes Ltd., 5 Grand Ave., Toronto Crover Cast Stone, Gormley Hafner, A., Cement Products, Kitchener Hamilton Cement Products & Supplies, Hamilton Hallman Silo Ltd., Kitchener Hamby Concrete Products Ltd., Whitby H. and K. Concrete Specialties Ltd., Brantford Harbour Brick Co. Ltd., 499 Lakeshore Blvd. W., Toronto Henderson Concrete Products Ltd., Oshawa Hill, Harold H., Esq., Windsor Hoffman Concrete Products Ltd., Pembroke Howell Block and Tile, Lindsay Huron Concrete Pipe Co., Goderich Huron Building Products Ltd., Orillia Hutchins, Co. and Son, Leamington Hy-Grade Concrete Co. Ltd., St. Catharines Ideal Cement Block Co. Ltd., Hearst Industrial Cast Stone Ltd., Thornhill International Block Co., Fort Frances Jason Manufacturing Co. Ltd., Beamsville Kap Cement Works Ltd., Kapuskasing Kitchener Silo Co. Ltd., Kitchener Lagemaats Concrete Products, Dunnville Laird's Concrete Products, Dorchester Lakefield Concrete Tile & Products, Lakefield Lakehead Garden Crete Centre, Port Arthur Lake Ontario Cement Ltd., Windsor Lakeview Cement Products Ltd., Sault Ste. Marie Lambeth Concrete Products, Lambeth Lars Concrete Products Co., Weston Leaside Block and Tile Ltd., 8 Industrial St., Toronto Leblond, Fred, Cement Products Ltd., Ottawa Leiden's Concrete Burial Vaults, Fergus Liberty, Daniel, Thamesville Lifetime Stone, Niagara Falls Lincoln Concrete Entreprises, Hamilton Lockhart, Wallace, Pingal London Pre-Cast Products Ltd., London Lucas Concrete Products Ltd., R.R. No. 2, London Lucier Drainage Supplies Ltd., McGregor MacDowell Cement Products Ltd., Brockville Macoun Silos Ltd., Campbellford McKay, Cecil F., and Sons Ltd., Kitchener MacVicar, Russell, Limited, Leamington Maple Leaf Cement Works Co. Ltd., Weston Maple Precast Concrete, Maple Marker, Gus Block and Tile Ltd., Kingston Mar-Vel Concrete and Tile Prod. Ltd., Clarkson Marvelstone, Lindsay Master Brick Ltd., Richmond Hill McGinnis Building Block Co. Ltd., Preston Meteor Building Supplies Ltd., Scarborough Moose Creek Cement Products Ltd., Moose Creek Muskoka Concrete and Block, Utterton National Concrete Products Ltd., Mimico Newcastle Cement Block Co., Newcastle Newmarket Pre-Cast Concrete, Newmarket Newtonbrook Block and Supply Co. Ltd., Willowdale Niagara Block Co., Niagara Falls North Bay Const. Products Ltd., North Bay Northern Block and Building Supply Co., Parry Sound Nu-Rock Concrete Products Ltd., Thamesville Oaks, J.D., and Son Ltd., Guelph Oakville Concrete Products, Oakville Ontario Block and Tile Ltd., Sunderland Ontario Building Materials Ltd., 5 Grand Ave., Toronto Ontario Building Materials (Ottawa) Ltd., Bells Corners Ontario-Stress-Concrete Ltd., Burlington Ormsby Concrete Products Limited, Meaford Otto Crete Ltd., Southampton Owen Sound Vault Works, Owen Sound Oxford Silo and Concrete Products, Ingersoll Paris Dunbrick Co. Ltd., Paris Parnell Concrete Products Ltd., Timmins Patterson Concrete Products Ltd., Kingston Peane Concrete Products, Belleville Pell Block Co. Ltd., Brantford Perfect Stone Co. Ltd., Malton Pink, C.J., and Son Ltd., London Porter's Septic Tank Service, Lucknow Precast Building Products Co., 190 Bridgeland St., Toronto Pre Cast Septic Tanks, Glen Meyar Precast Tank and Vault Co. Ltd., West Huron Precast Terrazo Tile Ltd., Cornwall Pre-con Murray Limited, Richvale Primeau Argo Block Co. Ltd., Cooksville Primeau Argo Block Co. Ltd., Markham Primeau Argo Block Co. Ltd., Pickering Primeau Argo Block Co. Ltd., Weston Rainbow Concrete Industries Ltd., Sudbury</p>
<u>Ontario</u>	
<p>A.B.C. Structural Concrete Ltd., Brampton Alcoma Block Products, Stroud Amberly Cement Products, Kincardine Anderson Block and Tile Ltd., Port Arthur Angelstone Ltd., Preston Aristocrat Manufacturing Co. Ltd., The, 77 Pelham Ave., Toronto Artex Concrete Ltd., Maple Atlas Block Co. Ltd., Islington Babcock Supply Co. Ltd., Dresden Babiuk Maurice Ltd., Woodbridge B and B Stone Ltd., Port Arthur B and D Concrete Products Ltd., Point Edward Bancroft Concrete Products Ltd., Bancroft Berber Building Blocks Ltd., Guelph Barnett D., and Co., Kitchener Berratt Precast Concrete Ltd., Niagara Falls Berratt Spun Concrete Pole Ltd., Niagara Falls Bass Lake Block and Tile, Orillia Bay Concrete Products Limited, Hamilton Beamsville Block Ltd., Beamsville Beer Precast Concrete Ltd., Scarborough Belton Lumber Co. Ltd., Sarnia Bestpipe Ltd., Kitchener Bethel, A., and Son Ltd., Ottawa Bishop, H., and Sons, St. Thomas Blanchard Cement Products, Cobalt Boyd Bros., Osgoode Village Brampton Pre-Cast Concrete, Brampton Brans Concrete Blocks, 24 Savoy Ave., Toronto Brantford Brick Ltd., Brantford Brantford Builders Supplies Ltd., R.R. 4, Brantford Brantford Concrete Pipe Co. Ltd., Brantford Brickcrete and Masonry Products, St. Joachim Brooklin Concrete Products Ltd., Brooklin Brooklin Concrete Products Ltd., Newmarket Brown's Concrete Products Ltd., Sudbury Brunskill, William, Well Tile, Huntsville Burgess Builders Supply Ltd., Lakeview Burlington Builders Supply Ltd., Burlington Canada Building Materials (London) Ltd., London Canada Iron Poundries (Pipe Division), Rexdale Canada Iron Foundries Ltd., Scarborough Canada Silo Co. Ltd., Ingersoll Canton, H., and Son, Wyoming Caswell Concrete Products, Sault Ste. Marie Central Precast Products Ltd., Ottawa Century Concrete Products Ltd., Scarborough Churchill Bros., Keswick Coldstream Concrete Products, Ilderton Concrete Pipe Limited, Sudbury Concrete Pipe Ltd., London Concrete Pipe Ltd., 940 Caledonia Rd., Toronto Concrete Products, Cornwall Con-Lite Products, Cooksville Consteel Concrete Steps Ltd., 1260 Dupont St., Toronto Cooke, J., Blocks (Aldershot) Ltd., Burlington Cope, A., and Sons Ltd., Bartonville Crawford, Stanley, (Concrete Blocks) Ltd., Hamilton Cursac, M., and Son, 4173 Dundas St. W., Toronto Day and Campbell Ltd., Hamilton Debrandere, F.N., (Cement Products), Delhi Dellow, S.H., Ltd., Cooksville Del Zotto Brothers Ltd., Ottawa Dionne Concrete Products Ltd., Earlton Dontar Construction Materials Ltd., (Siporex), Scarborough Doughty Concrete Products Ltd., Peterborough Duracan Precast Industries Ltd., Malton Durisol Materials Ltd., Mitchell D.W.S. Concrete Products Ltd., 109 Niagara St., Toronto Eagle Stone Co., Milliken Eisinga, S.J. and Co., Lindsay Elora Concrete Burial Vaults, Elora Emcreta Cement Products, Clinton Emerette Cement Products, Goderich Erie Concrete Products Ltd., London Erin Tile Works, Erin Fleming Block and Supply Ltd., Cooksville Forgie, J.L., and Sons, Renfrew Frankford Concrete Pipe, Frankford Fraser Duntila Co. Ltd. (Washboro Plant), Ottawa General Concrete Ltd., Thorold</p>	

LIST OF ESTABLISHMENTS CLASSIFIED TO THIS INDUSTRY, 1966 - Concluded

Name and location	Name and location
Ontario - Concluded	
Red Circle Concrete Products, Brantford	
Reinke, Elmer A., Eganville	
Reliance Brick Co. Ltd., Cooksville	
Richmond Stone Products, Richmond Hill	
Richvale Block Supply Co. Ltd., Thornhill	
Risi Stone Mfg. Co. Ltd., Richmond Hill	
Royal Manufacturing Co., Downsview	
Sandrin, Precast Ltd., Weston	
Sarnia Concrete Products, Sarnia	
Sauble Colour Concrete Products, Massey	
Sauvé, Dennis, and Sons Ltd., Belle River	
Schell Industries Ltd., Woodstock	
Schulz Concrete Pipe Ltd., Kitchener	
Seal-Tile Concrete Burial Vault Co., 246 Scarlett Rd., Toronto	
Shawnee Pre-Cast of Ottawa, Bells Corners	
Shouldice Cement Products Ltd., Shallow Lake	
Simcoe Block Co. Ltd., Barrie	
Simfar Building Products Co. Ltd., Peterborough	
Southern Concrete Products Ltd., Chatham	
Standard Prestressed Structures Ltd., Maple	
Star Stone Products Ltd., St. Catharines	
Stormont Concrete, Cornwall	
Storrar Ltd., Oshawa	
Storrar Ltd., Rexdale	
Superior Concrete Products (London) Ltd., Lambeth	
Superior Vault Co. Ltd., Cooksville	
Twin City Dunbrick Co. Ltd., Eastview	
United Concrete Products Ltd., Cobourg	
Unit Precast Specialties Ltd., Bells Corners	
Unit Step (Ontario) Ltd., Woodstock	
Urogi, Wm., Precast Cement Products, London	
Uxbridge Concrete Products, Uxbridge	
Watson Concrete Products Ltd., Chatham	
Weaver Concrete Products Ltd., Cooksville	
Weber, R. and P., Concrete Products Ltd., Breslau	
Westlake, Haberer Concrete Products, Zurich	
Weston Concrete, Wallacetown	
Wice Concrete Products, Barrie	
Wilkinson, W.E. Limited, Bridgeview	
Wilson Concrete Products Ltd., Belleville	
Wilson's Concrete Products, Omemee	
Winona Concrete Products and Plastering Co., Grimsby	
Wright, J.M., Ltd., North Bay	
Wyevale Cement Block, Wyevale	
Zanella, S., Cornwall	
Saskatchewan - Concluded	
	Weldon's Concrete Products, Saskatoon
	Weston Construction Products (1964), Saskatoon
	Yorkton Concrete Products Ltd., Yorkton
Alberta	
	Alberta Dunbrik Co. Ltd., Calgary
	Al-type Blocks Ltd., Edmonton
	Chemstone Veneering Co. Ltd., Lethbridge
	Concrete Drainage Pipe, Edmonton
	Con-Force Products Ltd., Calgary
	Con-Force Products Ltd., Edmonton
	Con-Force Products Ltd., Lethbridge
	Consolidated Concrete Ltd., (Block Division), Calgary
	Consolidated Concrete Ltd., Edmonton
	Consolidated Concrete Ltd., Lethbridge
	Consolidated Concrete Ltd. (Pipe Division), Calgary
	Consolidated Concrete Ltd., Red Deer
	Drury's Masonry and Stucco Ltd., Lloydminster
	Edmonton Concrete Block Co. Ltd., Edmonton
	Klammitt Concrete Ltd., Lethbridge
	Kruger Concrete Products (Calgary) Ltd., Calgary
	Kruger, P. Concrete Products Ltd., Edmonton
	Lloydminster Pre-Cast Ltd., Lloydminster
	National Concrete Block Co. Ltd., Edmonton
	Nord Precast Concrete Ltd., Lethbridge
	Northwest Concrete, Grande Prairie
	Perma-Crete Precast, Edmonton
	Procter Concrete Products Ltd., Calgary
	Steel Bros. Canada Ltd. (Loder's Lime Div.), Kananaskis
	Stoy Architectural Precast Ltd., Calgary
	Stoy Concrete Pipe, Calgary
	Stoy Concrete Products, Calgary
	St. Paul Concrete Products Ltd., St. Paul
	Superior Cement Works, Ponoka
	Tex-Crete Cement Products, Lethbridge
	Toews Building Blox, Linden
	Tru-Cast Step, Calgary
	Vanguard Concrete Products Ltd., Edmonton
	Westcon, Calgary
British Columbia	
	Aldergrove Cement Tile Products, Aldergrove
	Baird Bros., Salmon Arm
	Bay Concrete Block Co. Ltd., Victoria
	Birchall Construction Products, Dawson Creek
	Brownsey, W.G. and Sons, Duncan
	Canadian Colour Concrete Products, Cedar
	Clearbrooke Tile Plant Co. Ltd., Abbotsford
	Coast Concrete Corp. Ltd., Vancouver
	Columbia Block and Brick Ltd., Revelstoke
	Columbia Concrete Products and Erectors Ltd., N. Surrey
	Concrete Casting Ltd., Coquitlam
	Concrete Technology (B.C. Ltd.), Richmond
	Courtenay Concrete Products Ltd., Courtenay
	Cowichan Concrete Pipe, Duncan
	Croatto Precast Concrete Ltd., Prince George
	East Kootenay Block Co. Ltd., Cranbrook
	Facemaster Block Co. Ltd., North Vancouver
	Felix Salvage and Exchange Ltd., North Surrey
	Graybar Precast Ltd., New Westminster
	Island Pre-Cast Concrete, Parksville
	Kamloops Brick and Block Ltd., Kamloops
	Kelowna Brick and Block Ltd., Kelowna
	Kendall Precast Limited, Burnaby
	Korpack Cement Products Co. Ltd., Trail
	Langley Concrete Tile Ltd., Langley
	Mount Ida Concrete Products Ltd., Salmon Arm
	Nanaimo River Cement Products Ltd., Cedar
	Northern Concrete Products Ltd., Prince George
	North Surrey Roofing Tile, Surrey
	Ocean Cement Ltd. (2 plants), Vancouver
	Osoyoos Tile Works and Well Drilling, Osoyoos
	Pacific Brick and Block Ltd., Vancouver
	Pleasance Industries Ltd., Haney
	Sanderson Cement Products Ltd., Vancouver
	Sasges Cement Products Ltd., Vernon
	Smithers Concrete Products, Smithers
	Southern Okanagan Concrete Products, Osoyoos
	Superior Concrete Products Ltd., North Vancouver
	Thunderbird Precasting Ltd., Victoria
	Trembley Concrete Products Ltd., Dawson Creek
	Valley Concrete Products Ltd., Penticon
	Wallace Concrete Works, Bures Lake
	West Coast Concrete Works, Alberni
	Westone Construction Co. Ltd., Penticon
	Westone Construction Products Ltd., Vernon
	Williams Concrete Co., Vancouver
	Wilson Pumice Products Ltd., Kelowna
Manitoba	
Barloman Manufacturing 1966 Ltd., Steinbach	
Bergen Concrete Works, Winnipeg	
Dauphin Concrete Products Ltd., Dauphin	
Dick's Concrete Products, Winnipeg	
Goossen, Elmer, St. Boniface	
Hiebert Concrete Products, Grunthal	
Kildonan Concrete Products Ltd., St. Boniface	
Kruger, P. Concrete Products, St. Boniface	
Larch Concrete Products Ltd., Winnipeg	
Lee Burial Vault Co. Ltd. (The), Headingly	
Lok-a-Block Supplies Brandon Ltd., Brandon	
Perma-Crete Mfg. Co. Ltd., Clamwilliam	
Preco Concrete Products Ltd., Winnipeg	
Pugh Concrete Products, Cladstone	
R and D Concrete Products, Winnipeg	
Selkirk Burial Vaults Ltd., Selkirk	
Sifton Concrete Works, Sifton	
South West Concrete Ltd., Morton	
Supercrete Ltd., St. Boniface	
Trevi-Tile Company, Winnipeg	
Washington Drain Tile, Winnipeg	
Western Wilbert Ltd., Winnipeg	
Winnipeg Fuel and Supply Co. Ltd., Winnipeg	
Saskatchewan	
Apex Concrete Products, Saskatoon	
Cindercrete Block Mfg. Co., Swift Current	
Cindercrete Products Ltd., Regina	
Comeyne Concrete Products, Radvera	
Concrete Drainage Pipe (Sask) Ltd., Saskatoon	
Concrete Products Western Ltd., Regina	
Con-Force Products Ltd., Regina	
Consolidated Industries Ltd., Regina	
Dominion Concrete Products Ltd., North Battleford	
Happin Concrete Products, Prince Albert	
Mercast Manufacturing Ltd., Regina	
Nipawin Concrete Products Ltd., Nipawin	
Precast Concrete Co. Ltd., Regina	
Saskatoon Precast Concrete Ltd., Saskatoon	
Souris Valley Industries Ltd., Weyburn	
Suburban Concrete Products, Swift Current	
Suburban Industries Limited, Saskatoon	





STATISTICS CANADA LIBRARY
BIBLIOTHÈQUE STATISTIQUE CANADA



1010670080