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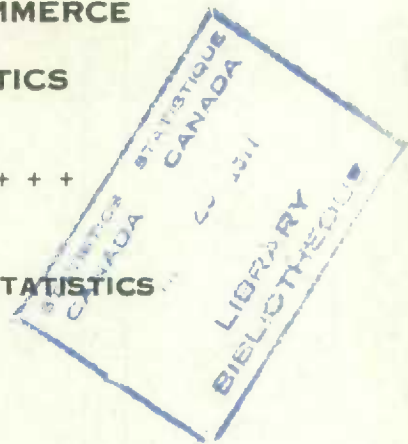
CANADA

DEPARTMENT OF TRADE AND COMMERCE

DOMINION BUREAU OF STATISTICS

+++ *Census of Industry* +++

MINING, METALLURGICAL & CHEMICAL STATISTICS



THE

GYPSUM INDUSTRY

IN

CANADA

1946

- Including:
1. The Gypsum Mining Industry
 2. The Gypsum Products Industry



OTTAWA
1948

Price 25 cents

| | |
|--|------------------|
| Dominion Statistician: | Herbert Marshall |
| Director - Division of Census of Industry and Merchandising: | W. H. Losee |
| Chief - Mining, Metallurgical and Chemical Statistics: | H. McLeod |

Part I - PRIMARY PRODUCTION: THE GYPSUM MINING INDUSTRY, 1946

Shipments of gypsum reached a new high in 1946 when 1,810,937 tons valued at \$3,671,503 were moved from the quarries toward the markets. In the previous year 839,781 tons, worth \$1,783,290 were shipped. The tonnage in each year was made up of various grades of crude gypsum and crude anhydrite as shipped from the quarries or mines, together with the calcined gypsum used in, or shipped from, the quarries or "primary" plants.

The quantity of crude mineral mined during 1946 included 1,969,173 tons of gypsum and 57,872 tons of crude anhydrite. A total of 321,887 tons of crude gypsum was calcined at the primary plants.

In 1946 the gypsum mining industry operated 14 quarries or mines and paid to 753 employees a total of \$1,246,673 in wages and salaries. The cost of fuel, electricity, process supplies and containers amounted to \$806,571 and the net value of production was \$2,890,156.

Exports in 1946 included 1,488,710 tons of crude gypsum valued at \$1,598,661 and 919 tons of plaster of Paris or wall plaster worth \$23,501. Imports included 3,731 tons of gypsum worth \$22,674 and 7,633 tons of plaster of Paris and wall plaster valued at \$165,863.

Some of the Canadian gypsum mining companies restrict their operations in the Dominion to the production and sale of crude gypsum or anhydrite while others, in addition to marketing various grades of crude gypsum, produce a calcine for sale or for consumption in their own manufacturing plants in making wallboard, wall plaster, etc.

Table 1 - PRINCIPAL STATISTICS FOR THE GYPSUM MINING INDUSTRY, 1939-1946

| Year | Number of firms | Number of plants | Average number of employees | Salaries and wages | Cost of fuel and electricity | Cost of process supplies | Gross selling value of products including containers. |
|------------|-----------------|------------------|-----------------------------|--------------------|------------------------------|--------------------------|---|
| | | | | \$ | \$ | \$ | \$ |
| 1939 | 10 | 17 | 714 | 692,158 | 193,488 | 105,831 | 1,935,127 |
| 1940 | 9 | 16 | 694 | 717,666 | 194,964 | 223,375 | 2,065,933 |
| 1941 | 8 | 15 | 648 | 745,008 | 222,564 | 229,444 | 2,248,428 |
| 1942 | 7 | 13 | 510 | 657,620 | 178,682 | 65,457 | 1,254,182 |
| 1943 | 6 | 12 | 438 | 617,780 | 201,980 | 46,063 | 1,381,468 |
| 1944 | 8 | 12 | 328 | 490,872 | 148,743 | 239,198 | 1,511,978 |
| 1945 | 7 | 12 | 434 | 647,287 | 184,619 | 391,026 | 1,783,290 |
| 1946 | 8 | 14 | 753 | 1,246,673 | 260,479 | 520,868 | 3,696,727 |

This report was prepared by: (A. R. Deir, Mining Statistician
(J. J. Parchelo, Statistician, Metal & Chemical Products

Table 2 - PRODUCTION (a) OF GYPSUM IN CANADA, 1945 and 1946

| | 1945 | | 1946 | |
|--------------------------------------|------------------|-------------|------------------|-------------|
| | Quantity tons | Value \$ | Quantity tons | Value \$ |
| Shipments by grades - | | | | |
| Crude - Lump or mine run | 27,063 | 64,631 | 27,762 | 98,847 |
| Crushed (c) | 638,217 | 760,042 | 1,541,747 | 1,772,064 |
| Fine ground | 424 | 2,843 | 666 | 5,910 |
| Calcined gypsum, sold and used (b) | 174,077 | 955,774 | 240,762 | 1,794,682 |
| TOTAL | 839,781 | 1,783,290 | 1,810,937 | 3,671,503 |
| Shipments by provinces - | | | | |
| Nova Scotia | 634,960 | 790,273 | 1,538,738 | 1,812,815 |
| New Brunswick | 46,755 | 236,833 | 38,839 | 550,972 |
| Ontario | 92,174 | 385,516 | 122,524 | 492,179 |
| Manitoba | 42,275 | 300,636 | 63,187 | 428,133 |
| British Columbia | 23,617 | 70,032 | 47,649 | 387,404 |
| TOTAL | 839,781 | 1,783,290 | 1,810,937 | 3,671,503 |
| Total gypsum mined and quarried (c). | 830,723 | ... | 2,027,045 | ... |
| Total gypsum calcined (b) | 210,276 | ... | 321,887 | ... |

(a) "Production" means Producers' Shipments of crude gypsum plus calcined gypsum shipped or used at mine.

(b) Does not include gypsum calcined in manufacturing plants located in Montreal and Calgary, but includes calcine used in manufacturing plants operated in direct or close conjunction with the mines--the value of calcine used is its value as a process material.

(c) Includes some anhydrite quarried in Nova Scotia.

Table 3 - PRODUCTION OF CRUDE AND CALCINED GYPSUM IN CANADA, 1920 - 1946

| Year | Tons | Value \$ | Year | Tons | Value \$ |
|------------|-----------|-------------|------------|-----------|-------------|
| 1920 | 429,144 | 1,893,991 | 1934 | 461,237 | 863,776 |
| 1921 | 386,550 | 1,785,538 | 1935 | 541,864 | 932,203 |
| 1922 | 559,265 | 2,160,898 | 1936 | 833,822 | 1,278,971 |
| 1923 | 578,301 | 2,243,100 | 1937 | 1,047,187 | 1,540,483 |
| 1924 | 646,016 | 2,208,108 | 1938 | 1,008,799 | 1,502,265 |
| 1925 | 740,323 | 2,389,891 | 1939 | 1,421,934 | 1,935,127 |
| 1926 | 883,728 | 2,770,813 | 1940 | 1,448,788 | 2,065,933 |
| 1927 | 1,063,117 | 3,251,015 | 1941 | 1,593,406 | 2,248,428 |
| 1928 | 1,246,368 | 3,743,648 | 1942 | 566,166 | 1,254,182 |
| 1929 | 1,211,689 | 3,345,696 | 1943 | 466,848 | 1,381,468 |
| 1930 | 1,070,968 | 2,818,788 | 1944 | 596,164 | 1,511,978 |
| 1931 | 863,752 | 2,111,517 | 1945 | 839,781 | 1,783,290 |
| 1932 | 438,629 | 1,080,379 | 1946 | 1,810,937 | 3,671,503 |
| 1933 | 382,736 | 675,822 | | | |

Table 4 - PRODUCTION OF CRUDE AND CALCINED GYPSUM IN CANADA, BY MONTHS, 1945 and 1946

| Month | 1945 | | 1946 | | |
|----------------|---------|---------|---------------|---------|-----------|
| | (tons) | | (tons) | | |
| January | 12,936 | 18,898 | July | 82,479 | 201,414 |
| February | 12,901 | 21,942 | August | 99,012 | 243,279 |
| March | 16,508 | 54,446 | September ... | 132,380 | 248,143 |
| April | 24,776 | 110,311 | October | 150,756 | 270,937 |
| May | 43,759 | 142,589 | November | 110,025 | 242,123 |
| June | 103,749 | 150,195 | December | 50,500 | 106,660 |
| | | | TOTAL | 839,781 | 1,810,937 |

Table 5 - IMPORTS AND EXPORTS OF GYPSUM, 1945 and 1946

| | 1945 | | 1946 | |
|------------------------------------|------------------|-------------|------------------|-------------|
| | Quantity tons | Value \$ | Quantity tons | Value \$ |
| Imports - | | | | |
| Gypsum, crude (sulphate of lime).. | 888 | 22,183 | 3,731 | 22,674 |
| Gypsum, ground, not calcined | | | | |
| Plaster of Paris and wall plaster | 2,884 | 89,144 | 7,633 | 165,863 |
| TOTAL | ... | 111,327 | ... | 188,537 |
| Exports - | | | | |
| Gypsum or plaster, crude | 558,632 | 581,625 | 1,488,710 | 1,598,661 |
| Plaster of Paris, wall plaster .. | 447 | 9,058 | 919 | 23,501 |
| Gypsum, ground | ... | ... | ... | ... |
| TOTAL | ... | 590,683 | ... | 1,622,162 |

Table 6 - CONSUMPTION OF GYPSUM IN THE PORTLAND CEMENT INDUSTRY IN CANADA, 1939-1946

| Year | Tons | Year | Tons |
|------------|--------|------------|--------|
| 1939 | 31,492 | 1943 | 47,034 |
| 1940 | 38,903 | 1944 | 42,672 |
| 1941 | 49,031 | 1945 | 45,883 |
| 1942 | 49,816 | 1946 | 65,431 |

Table 7 - CONSUMPTION OF GYPSUM IN THE GYPSUM PRODUCTS INDUSTRY, 1939-1946

| Year | Crude | Calcined |
|------------|--------|----------|
| | Tons | Tons |
| 1939 | 19,946 | 105,397 |
| 1940 | 21,611 | 125,917 |
| 1941 | 30,978 | 157,488 |
| 1942 | 20,742 | 149,885 |
| 1943 | 17,489 | 162,273 |
| 1944 | 26,683 | 165,750 |
| 1945 | 10,147 | 194,351 |
| 1946 | 46,617 | 253,617 |

Gypsum

- 4 -

Table 8 - EMPLOYEES, SALARIES AND WAGES, BY PROVINCES, 1945 and 1946

| Province | Average Number of Employees | | | | | Salaries \$ | Wages \$ | Total Salaries and Wages \$ |
|-----------------|-----------------------------|--------|----------|--------|-------|----------------|-------------|--------------------------------------|
| | On Salaries | | On Wages | | Total | | | |
| | Male | Female | Male | Female | | | | |
| 1945 | | | | | | | | |
| Nova Scotia ... | 18 | 6 | 155 | 1 | 180 | 35,345 | 225,686 | 261,031 |
| Other provinces | 13 | ... | 240 | 1 | 254 | 32,543 | 353,713 | 386,256 |
| CANADA | 31 | 6 | 395 | 2 | 434 | 67,888 | 579,399 | 647,287 |
| 1946 | | | | | | | | |
| Nova Scotia ... | 24 | 4 | 376 | 3 | 407 | 64,816 | 590,633 | 655,449 |
| Other provinces | 17 | 5 | 322 | 2 | 346 | 45,929 | 545,295 | 591,224 |
| CANADA | 41 | 9 | 698 | 5 | 753 | 110,745 | 1,135,928 | 1,246,673 |

Table 9 - NUMBER OF WAGE-EARNERS ON PAYROLL OR TIME RECORD ON THE LAST DAY OF EACH MONTH, 1945-1946

| Month | 1945 | | | | | 1946 | | | | |
|-----------------|---------|--------|------|--------|--------------|---------|---|------|--------|---|
| | Mine | | Mill | | Under-ground | Mine | | Mill | | |
| | Surface | | Male | Female | | Surface | | Male | Female | |
| | Male | Female | | | Male | Female | | | | |
| January | 61 | 1 | 78 | 139 | ... | 81 | 2 | 133 | 198 | 2 |
| February | 55 | 1 | 76 | 121 | ... | 75 | 2 | 133 | 197 | 2 |
| March | 67 | 2 | 81 | 137 | ... | 90 | 2 | 135 | 216 | 2 |
| April | 107 | 2 | 79 | 144 | ... | 233 | 2 | 134 | 270 | 2 |
| May | 124 | 2 | 91 | 160 | ... | 315 | 2 | 137 | 323 | 2 |
| June | 184 | 2 | 87 | 161 | ... | 316 | 2 | 138 | 336 | 2 |
| July | 185 | 2 | 87 | 175 | ... | 350 | 3 | 143 | 329 | 2 |
| August | 178 | 2 | 89 | 189 | ... | 352 | 3 | 135 | 348 | 2 |
| September | 202 | 2 | 91 | 193 | ... | 365 | 3 | 136 | 360 | 2 |
| October | 177 | 2 | 97 | 198 | ... | 396 | 3 | 144 | 357 | 3 |
| November | 199 | 2 | 98 | 215 | ... | 381 | 3 | 145 | 294 | 3 |
| December | 146 | 2 | 89 | 152 | ... | 302 | 3 | 150 | 264 | 2 |
| AVERAGE ... | 142 | 2 | 88 | 165 | ... | 269 | 3 | 108 | 291 | 2 |

Table 10 - FUEL AND ELECTRICITY USED, 1945 and 1946

| Kind | Unit of measure | 1945 | | 1946 | |
|---|-----------------|-----------|---------------|-----------|---------------|
| | | Quantity | Cost at works | Quantity | Cost at works |
| | | | \$ | | \$ |
| Coal--Bituminous--Canadian | ton | 7,578 | 68,311 | 10,165 | 86,379 |
| Imported | ton | 3,243 | 26,971 | 4,074 | 34,548 |
| Lignite | ton | 1,288 | 6,369 | ... | ... |
| Coke | ton | 724 | 9,182 | 942 | 13,103 |
| Gasoline | Imp.gal. | 85,234 | 20,494 | 174,770 | 41,740 |
| Kerosene | Imp.gal. | 1,094 | 174 | 1,145 | 238 |
| Fuel oil | Imp.gal. | 101,372 | 11,512 | 253,185 | 26,522 |
| Wood | cord | 91 | 507 | 563 | 4,084 |
| Gas--Natural | M cu.ft. | 11,010 | 4,404 | 11,095 | 4,438 |
| Electricity purchased | K.W.H. | 3,379,305 | 36,695 | 4,912,506 | 49,427 |
| TOTAL | ... | ... | 184,619 | ... | 260,479 |
| Electricity generated for own use | K.W.H. | 2,649,806 | ... | 2,471,642 | ... |

Table 11 - POWER EQUIPMENT INSTALLATION, 1946

| | Ordinarily in Use | | In Reserve or Idle | |
|---|-------------------|-------------------|--------------------|-------------------|
| | Number of units | Total horse power | Number of units | Total horse power |
| Steam engines | 5 | 1,140 | 2 | 215 |
| Steam turbines | ... | ... | ... | ... |
| Diesel engines | 36 | 5,028 | 3 | 105 |
| Gasoline, gas and oil engines, other than diesel engines | 36 | 2,762 | 6 | 211 |
| Hydraulic turbines or water wheels | ... | ... | ... | ... |
| Electric motors - | | | | |
| (a) Operated by purchased power. | 114 | 3,818 | 14 | 341 |
| TOTAL | 191 | 12,748 | 25 | 872 |
| (b) Operated by power generated by the establishment | 37 | 1,205 | 6 | 305 |
| Stationary boilers | 3 | 450 | | |
| Motor-generator sets | 5 | 268 | | |

LIST OF FIRMS IN THE GYPSUM MINING INDUSTRY

| Name of Firm | Head Office Address | Plant Location |
|---|--|------------------------|
| <u>Nova Scotia -</u> | | |
| Canadian Gypsum Co. Ltd. | 170 Bloor St. W., Toronto Ont. | Wentworth |
| Conn. Adamant Plaster Co. | 10 River St., New Haven, Conn., U.S.A. | Cheverie |
| Gypsum, Lime & Alabastine, Canada, Ltd. (idle) | Paris, Ont. | Baddeck Bay |
| National Gypsum (Canada) Ltd. | 325 Delaware Ave., Buffalo N. Y. U.S.A. | Walton, Dingwall, |
| Victoria Gypsum Co. Ltd. | Little Narrows | Little Narrows |
| Windsor Plaster Co. Ltd. | Windsor | Brooklyn, Hants Co. |
| <u>New Brunswick -</u> | | |
| Canadian Gypsum Co. Ltd. | 170 Bloor St. W., Toronto Ont. | Hillsborough |
| <u>Ontario -</u> | | |
| Canadian Gypsum Co. Ltd. | 170 Bloor St. W., Toronto | Hagersville |
| Cayuga Gypsum Co. Ltd. | Caledonia | North Cayuga Tp. |
| Gypsum, Lime & Alabastine, Canada, Ltd. | Paris | Caledonia |
| <u>Manitoba -</u> | | |
| Gypsum, Lime & Alabastine, Canada, Ltd. | Paris, Ont. | Gypsumville |
| Western Gypsum Products Ltd. | 503 McArthur Bldg., Winnipeg | Amaranth |
| <u>British Columbia -</u> | | |
| Gypsum, Lime & Alabastine, Canada, Ltd. | Paris, Ont. | Falkland |
| Western Gypsum Products Ltd. | McArthur Bldg., Winnipeg, Man. | Mayook |

Part II - SECONDARY PRODUCTION--THE GYPSUM PRODUCTS INDUSTRY, 1946

Ten Canadian factories, operated by 4 companies, manufactured gypsum products having a factory selling value of \$8,755,090 during 1946. This output was 53.2 per cent over the 1945 total of \$5,716,114. The main products were gypsum wallboard, gypsum hardwall plaster, gypsum lath, gypsum tile and gypsum blocks.

The average number of employees in these works in 1946 was 905, who were paid \$1,298,693 in salaries and wages. Expenditures for fuel and electricity amounted to \$412,031 and materials used in manufacturing processes cost \$4,076,812.

Table 12 - PRINCIPAL STATISTICS OF THE GYPSUM PRODUCTS INDUSTRY, 1945 and 1946

| | 1 9 4 5 | 1 9 4 6 |
|--|--------------|-----------|
| Number of establishments | 9 | 10 |
| Number of employees | 603 | 905 |
| Salaries and wages | \$ 937,369 | 1,298,693 |
| Cost of fuel and electricity | \$ 289,914 | 412,031 |
| Cost of materials at works | \$ 2,843,004 | 4,076,812 |
| Selling value of products at works ... | \$ 5,716,114 | 8,755,090 |

Note: Profits or losses cannot be calculated from above figures as data are not available for general expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

Table 13 - EMPLOYEES, SALARIES AND WAGES, 1945 and 1946

| | 1 9 4 5 | 1 9 4 6 |
|---------------------------------------|------------|-----------|
| Employees--On salaries ... Male | No. 58 | 78 |
| Female | No. 17 | 15 |
| On wages | Male | No. 474 |
| Female | No. 54 | 40 |
| Total Employees .. | No. 603 | 905 |
| Salaries | \$ 157,769 | 243,967 |
| Wages | \$ 779,600 | 1,054,726 |
| Total Salaries and Wages | \$ 937,369 | 1,298,693 |

Table 14 - WAGE-EARNERS, BY MONTHS, 1945 and 1946

| | 1 9 4 5 | | | 1 9 4 6 | | |
|-----------------|---------|--------|-------|---------|--------|-------|
| | Male | Female | TOTAL | Male | Female | TOTAL |
| January | 442 | 43 | 485 | 711 | 41 | 752 |
| February | 443 | 41 | 484 | 700 | 40 | 740 |
| March | 439 | 44 | 483 | 727 | 40 | 767 |
| April | 429 | 52 | 481 | 734 | 39 | 773 |
| May | 450 | 52 | 502 | 766 | 40 | 806 |
| June | 454 | 51 | 505 | 792 | 40 | 832 |
| July | 452 | 58 | 510 | 805 | 40 | 845 |
| August | 454 | 62 | 516 | 812 | 39 | 851 |
| September | 486 | 66 | 552 | 803 | 39 | 842 |
| October | 536 | 63 | 599 | 804 | 40 | 844 |
| November | 566 | 60 | 626 | 803 | 40 | 843 |
| December | 532 | 62 | 594 | 809 | 39 | 848 |
| AVERAGE | 474 | 54 | 528 | 772 | 40 | 812 |

Table 15 - FUEL AND ELECTRICITY USED, 1945 and 1946

| Kind | Unit of measure | 1945 | | 1946 | |
|--|-----------------|-----------|---------------------|-----------|---------------------|
| | | Quantity | Cost at works \$ | Quantity | Cost at works \$ |
| Coal--Bituminous--Canadian | ton | 703 | 5,881 | 6,234 | 30,189 |
| Imported | ton | 5,987 | 52,386 | 10,544 | 90,051 |
| Lignite | ton | 9,591 | 39,623 | 8,132 | 32,536 |
| Coke | ton | 218 | 2,488 | 307 | 3,297 |
| Gasoline | Imp.gal. | 11,990 | 3,667 | 2,429 | 784 |
| Kerosene or coal oil | Imp.gal. | 278 | 49 | 267 | 47 |
| Fuel oil | Imp.gal. | 1,503,621 | 93,086 | 2,489,926 | 148,026 |
| Wood | cord | 1,032 | 7,014 | 458 | 3,057 |
| Gas--Natural | M cu.ft. | 13,158 | 3,162 | 24,454 | 5,509 |
| Other fuel | ... | ... | 264 | ... | ... |
| Electricity purchased | K.W.H. | 6,898,692 | 82,294 | 9,742,569 | 98,535 |
| TOTAL | ... | ... | 289,914 | ... | 412,031 |
| Electricity generated for own use | K.W.H. | 406,984 | ... | 363,464 | ... |

Table 16 - POWER EQUIPMENT, 1945 and 1946

| | Ordinarily in Use | | In Reserve or Idle | |
|---|-------------------|-------------------------|--------------------|-------------------------|
| | Number of units | Total rated horse power | Number of units | Total rated horse power |
| <u>1945</u> | | | | |
| Steam engines | 1 | 10 | 2 | 40 |
| Gasoline, gas and oil engines ... | 1 | 40 | ... | ... |
| Electric motors run by purchased power | 421 | 6,623 | 19 | 390 |
| TOTAL | 423 | 6,673 | 21 | 430 |
| Electric motors run by power generated by above primary units | 27 | 105 | 1 | 10 |
| Power boilers | 3 | 900 | ... | ... |
| Motor-generator sets | 4 | 23 | ... | ... |
| <u>1946</u> | | | | |
| Steam engines | 1 | 10 | 1 | 10 |
| Gasoline, gas and oil engines ... | 1 | 40 | ... | ... |
| Electric motors run by purchased power | 502 | 7,431 | 12 | 298 |
| TOTAL | 504 | 7,481 | 13 | 308 |
| Electric motors run by power generated by above primary units | 1 | 40 | 1 | 10 |
| Stationary power boilers | 5 | 1,355 | ... | ... |
| Motor-generator sets | 5 | 98k.v.a. | ... | ... |

Table 17 - MATERIALS USED IN THE GYPSUM PRODUCTS INDUSTRY, 1945 and 1946

| Material | 1 9 4 5 | | 1 9 4 6 | |
|---|----------|---------------|----------|---------------|
| | Quantity | Cost at works | Quantity | Cost at works |
| | Tons | \$ | Tons | \$ |
| Gypsum, crude | 10,147 | 80,298 | 46,617 | 202,021 |
| Gypsum, calcined (plaster of Paris) | 194,351 | 1,143,123 | 253,617 | 1,403,169 |
| Paper | 15,488 | 1,038,137 | 23,309 | 1,713,069 |
| Starch or paste | 810 | 65,485 | 1,146 | 114,449 |
| Hair | 83 | 21,188 | 108 | 26,607 |
| Retarder | 256 | 22,469 | 367 | 33,563 |
| Sawdust and shavings | 283 | 3,084 | ... | 5,630 |
| Containers, etc. | ... | 131,894 | ... | 176,465 |
| All other materials | ... | 337,326 | ... | 401,839 |
| TOTAL | ... | 2,843,004 | ... | 4,076,812 |

Table 18 - OUTPUT OF THE GYPSUM PRODUCTS INDUSTRY, 1945 and 1946

| Product | Unit of measure | 1 9 4 5 | | 1 9 4 6 | |
|---------------------------|-----------------|-------------|------------------------|-------------|------------------------|
| | | Quantity | Selling value at works | Quantity | Selling value at works |
| | | | \$ | | \$ |
| Gypsum wallboard | sq.ft. | 133,977,115 | 3,405,323 | 203,361,505 | 5,502,593 |
| Gypsum hard wall plasters | ton | 67,076 | 875,529 | 88,138 | 1,230,062 |
| All other products (x) .. | ... | ... | 1,435,262 | ... | 2,022,435 |
| TOTAL | ... | ... | 5,716,114 | ... | 8,755,090 |

(x) Includes gypsum tile and blocks, gypsum lath, etc.

LIST OF FIRMS IN THE GYPSUM PRODUCTS INDUSTRY, 1946

| Name of Firm | Head Office Address | Plant Location |
|--|--|--|
| Windsor Plaster Co. Ltd. | Windsor, N. S. | Windsor, N.S. |
| Canadian Gypsum Co. Ltd. | 1221 Bay St., Toronto, Ont. | Hillsborough, N.B. Hagersville, Ont. |
| Gypsum, Lime and Alabastine, Canada, Limited | Paris, Ont. | Montreal, Que. Caledonia, Ont. Winnipeg, Man. Calgary, Alta. New Westminster, B.C. |
| Western Gypsum Products Ltd. | 503 McArthur Building, Winnipeg, Man. | Winnipeg, Man. Calgary, Alta. |

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