

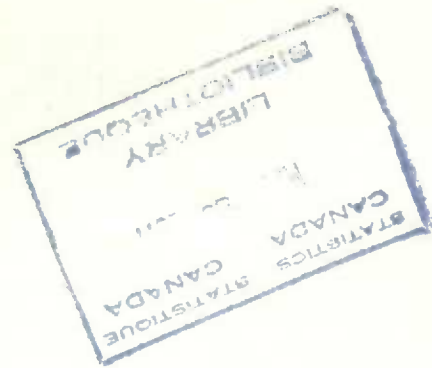
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THE GYPSUM INDUSTRY

1954

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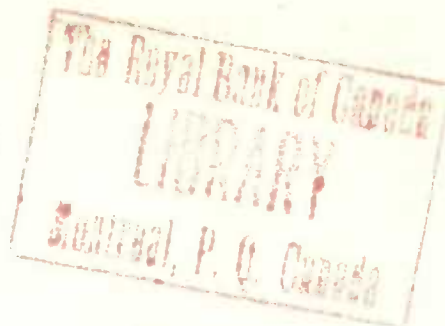
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NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: **Volume I** - The Primary Industries, including mining, forestry and fisheries; **Volume II** - Manufacturing; **Volume III** - Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries which they comprise.

Volume I consists of the following parts:

- Part I - Mineral Statistics
- Part II - Forestry Statistics - Operations in the Woods
- Part III - Fisheries Statistics

Part I includes the following reports which constitute the complete series on Mineral Statistics of Canada. Individual reports are issued as the information becomes available; they are arranged in a form suitable for binding.

- A - General Review of the Mining Industry, 50¢
- B - The Gold Mining Industry, 50¢
- C - The Silver-Lead-Zinc Mining Industry, 25¢
- D - The Nickel-Copper Mining, Smelting and Refining Industry, 25¢
- E - The Miscellaneous Metal Mining Industry, 25¢
- F - The Smelting and Refining Industry, 25¢
- G - The Coal Mining Industry, \$1.00
- H - The Crude Petroleum and Natural Gas Industry, 25¢
- I - The Asbestos Mining Industry, 25¢
- J - The Feldspar and Quartz Mining Industry, 25¢
- K - The Gypsum Industry, 25¢
- L - The Peat Industry, 25¢
- M - The Salt Industry, 25¢
- N - The Talc and Soapstone Industry, 25¢
- O - The Miscellaneous Non-metal Mining Industry, 25¢
- P - The Cement Manufacturing Industry, 25¢
- Q - The Clay and Clay Products Industry, 25¢
- R - The Lime Industry, 25¢
- S - The Sand and Gravel Industry, 25¢
- T - The Stone Industry, 25¢
- U - Contract Drilling in the Mining Industry, 25¢

THE GYPSUM INDUSTRY

1954

Part I - Primary Production: The Gypsum Mining Industry, 1954

The producers of crude gypsum shipped 3,950,422 tons valued at \$7,094,671 in 1954 compared with 3,841,457 tons valued at \$7,399,884 in the preceding year

The leading province was Nova Scotia with 3,168,134 tons, Ontario was next with 357,432 tons, followed by Manitoba with 162,037 tons.

The average number of employees in the industry was 932 to whom \$2,929,829 were distributed as salaries and wages. Fuel and electricity cost \$355,302, including 11,339,758 kwh. of purchased electricity valued at \$143,375. Electricity generated for own use amounted to 2,042,000 kwh.

During the year Victoria Gypsum Company Ltd. sold its plant at Little Narrows to the Little Narrows Gypsum Company Limited. Development work was done on a deposit near Melford Station by the National Gypsum (Canada) Limited.

Some of the Canadian gypsum mining companies restrict their operations to the production and sale of crude gypsum or anhydrite, while others, in addition to marketing various grades of crude gypsum, produce calcine for sale or for consumption in their own manufacturing plants in making wallboard, wall plaster, etc. Usually the calcining units are associated with the manufacturing operations.

Production data for the gypsum mining industry from 1951 to 1954 are not quite comparable with those for previous years. Formerly the calcining of gypsum was considered to be part of the primary industry; now it is included with the secondary operations or in the gypsum products industry. This change in procedure credits the mining section of the industry with a slightly greater tonnage, but a lower valuation, than by the former method.

TABLE 1. Principal Statistics for the Gypsum Mining Industry, Significant Years 1921-1954

Year	Number of firms	Number of mines or quarries	Average number of employees	Salaries and wages	Cost of fuel and electricity	Cost of process supplies and containers	Gross selling value of products f.o.b. shipping points (including containers)	Net ¹ production
				\$	\$	\$	\$	\$
1921	11	11	700	774,551	140,430	428,905	...	1,785,538
1929	17	22	987	1,054,213	281,019	3,345,696
1931	15	19	676	656,590	188,524	2,111,517
1933	10	10	415	263,279	91,518	675,822
1937	8	13	602	595,396	156,115	106,962	1,540,483	1,277,406
1939	10	17	714	692,158	193,488	105,831	1,935,127	1,635,808
1941	8	15	648	745,008	222,564	229,444	2,248,428	1,796,420
1944	8	12	328	490,872	148,743	239,198	1,511,978	1,124,037
1946	8	14	753	1,246,673	260,479	546,092	3,696,727	2,890,156
1949	9	14	925	2,226,703	411,417	1,070,457	5,425,045	3,943,171
1950	8	13	1,004	2,412,698	497,889	1,277,538	6,710,564	4,935,137
1951	8	13	1,018	2,648,803	455,915	1,704,669	5,881,546	3,720,962
1952	9	14	1,061	2,979,091	517,859	1,843,824	6,538,074	4,176,391
1953	9	14	954	2,891,848	371,362	1,687,846	7,399,884	5,340,676
1954	9	14	932	2,929,829	355,302	1,811,188	7,095,779	4,929,289

1. Gross production less cost of process supplies, etc., fuel and electricity.

TABLE 2. Producers' Shipments of Gypsum, 1953 and 1954

	1953		1954	
	Tons	Value f.o.b. shipping points	Tons	Value f.o.b. shipping points
		\$		\$
Crude:				
Lump or mine-run	337,519	870,251	172,279	285,011
Crushed ¹	3,503,338	6,520,869	3,776,844	6,795,472
Fine-ground	600	8,764	1,299	14,188
Total	3,841,457	7,399,884	3,950,422	7,094,671
Total crude gypsum mined and quarried ¹	3,839,040	...	4,184,178	...
Crude gypsum calcined in firms' own mills in Canada	667,569	...	652,781	...
Value of containers	962	...	1,108

1. Includes some anhydrite quarried in Nova Scotia.

TABLE 3. Producers' Shipments of Gypsum, by Provinces, 1953 and 1954

Province	1953		1954	
	Tons	Value f.o.b. shipping points	Tons	Value f.o.b. shipping points
		\$		\$
Newfoundland	26,531	117,208	26,653	124,385
Nova Scotia	3,050,832	5,200,420	3,168,134	5,235,581
New Brunswick	120,816	380,570	88,856	217,697
Ontario	334,495	899,630	357,432	822,094
Manitoba	163,313	414,401	162,087	273,180
British Columbia	145,470	387,655	147,310	421,734
Total	3,841,457	7,399,884	3,950,422	7,094,671

TABLE 4. Producers' Shipments of Gypsum, 1945-1954

Year	Tons	Value f.o.b. shipping points	Year	Tons	Value f.o.b. shipping points
		\$			\$
1945	839,781	1,783,290	1950	3,666,336	6,707,506
1946	1,810,937	3,671,503	1951	3,802,692	5,880,853
1947	2,496,984	4,734,853	1952	3,590,783	6,538,074
1948	3,216,809	5,548,245	1953	3,841,457	7,399,884
1949	3,014,249	5,423,690	1954	3,950,422	7,094,671

Note. Figures for 1951-1953 are not exactly comparable with those for prior years. See text for change in method of compilation.

TABLE 5. Producers' Shipments of Gypsum, by Months, 1952-1954

Month	1952	1953	1954	Month	1952	1953	1954
	tons				tons		
January	146,482	174,733	169,182	August	469,775	587,961	475,657
February	161,862	167,196	191,925	September	426,546	444,117	452,828
March	175,006	214,064	183,692	October	384,691	344,093	474,964
April	190,397	232,799	226,302	November	236,019	296,295	291,409
May	292,691	308,461	372,045	December	199,711	201,435	208,002
June	459,038	393,024	454,633	Total	3,590,783	3,841,457	3,950,422
July	448,565	477,279	449,783				

TABLE 6. Imports and Exports of Gypsum, 1953 and 1954

	1953		1954	
	Tons	Value \$	Tons	Value \$
Imports:				
Gypsum, crude, and gypsum, ground, not calcined	547	17,410	4,958	51,227
Plaster of Paris and wall plaster.....	22,031	466,262	19,182	418,374
Total.....	...	483,672	...	469,601
Exports:				
Gypsum, crude.....	2,769,990	3,794,083	2,830,945	4,204,603
Plaster of Paris, wall plaster.....	87	3,050	171	6,588
Total.....	...	3,797,133	...	4,211,191

TABLE 7. Consumption of Gypsum in the Portland Cement Industry, 1945-1954

Year	Tons	Year	Tons
1945	45,883	1950.....	137,170
1946	65,431	1951.....	146,603
1947	81,946	1952.....	161,210
1948	119,821	1953.....	199,743
1949	137,785	1954.....	210,373

TABLE 8. Consumption¹ of Gypsum in the Gypsum Products Industry, 1945-1954

Year	Crude	Calcined	Year	Crude	Calcined
	tons			tons	
1945.....	10,147	194,351	1950.....	113,100	406,031
1946.....	46,617	253,617	1951.....	610,477	21,231
1947.....	52,183	298,950	1952.....	630,940	—
1948.....	61,991	362,555	1953.....	772,331	—
1949.....	96,447	366,077	1954.....	767,068	85,978

1. See text on Page 3 for change in method of compilation affecting disposition of crude and calcined gypsum.

TABLE 9. Employees and Their Earnings, by Provinces, 1953 and 1954

Province	Average number of employees					Man-hours worked	Earnings			
	Administrative and office		Workmen		Total		Administrative and office	Workmen	Total	
	Male	Female	Male	Female						
						\$	\$	\$		
1953										
Newfoundland.....	}	58	6	616	1	681	...	248,064	1,771,936	2,020,000
Nova Scotia.....										
New Brunswick.....										
Ontario.....	}	11	1	261	-	273	...	41,215	830,633	871,848
Manitoba.....										
British Columbia.....										
Canada.....		69	7	877	1	954	2,278,767	289,279	2,612,569	2,891,848
1954										
Newfoundland.....	}	61	6	626	4	697	...	250,498	1,813,166	2,063,664
Nova Scotia.....										
New Brunswick.....										
Ontario.....	}	11	2	222	-	235	...	44,710	821,455	866,165
Manitoba.....										
British Columbia.....										
Canada.....		72	8	848	4	932	2,188,129	295,208	2,634,621	2,929,829

TABLE 10. Number of Workmen on Payroll on the Last Day of Each Month, 1953 and 1954

Month	1953					1954				
	Mine		Mill		Total	Mine		Mill		Total
	Surface	Underground	Male	Female		Surface	Underground	Male	Female	
	Male					Male				
January.....	415	182	143	1	741	381	201	116	4	702
February.....	404	184	141	1	730	390	199	115	4	708
March.....	435	181	130	1	747	365	200	117	4	686
April.....	486	181	134	1	802	464	193	106	4	767
May.....	552	178	188	1	919	528	187	255	4	974
June.....	581	188	279	1	1,049	539	189	249	4	981
July.....	581	194	283	1	1,059	534	188	250	4	976
August.....	579	193	271	1	1,044	544	185	247	4	980
September.....	580	190	277	1	1,048	548	191	247	4	990
October.....	530	194	170	1	895	511	193	223	4	931
November.....	484	191	147	1	823	505	191	123	4	823
December.....	465	188	92	1	726	438	193	58	4	693
Average.....	504	187	186	1	878	479	192	177	4	852

TABLE 11. World Production of Gypsum, by Countries, 1949-1953

(From a report published by the United States Bureau of Mines)

Country ¹	1949	1950	1951	1952	1953
	metric tons ²				
North America:					
Canada	2,854,999	3,429,332	3,563,745	3,224,042	3,481,115
Cuba ³	13,880	15,500	30,000	30,000	30,000
Dominican Republic	18,157	—	21,238	12,863	18,589
Jamaica	12,193	23,369	27,173	45,621	75,282
United States	5,994,752	7,432,186	7,861,189	7,634,192	7,523,131
South America:					
Brazil	50,857	51,000 ³	—	—	—
Chile	60,304	65,509	68,938	70,000	70,000
Colombia	2,120	3,771	4,886	4,885	8,500
Ecuador	486	434	138	39	—
Peru	37,419	31,917	30,890	31,896	28,355
Venezuela	3,042	2,050	1,404	152	4
Europe:					
Austria	36,189	42,300	119,365 ⁷	187,540 ⁷	299,496 ⁷
Bulgaria ³	5,000	5,000	5,000	5,000	5,000
Finland	4	4	—	—	—
France	2,143,157	1,991,009	2,016,858	2,000,000	2,000,000
Germany, West ⁶	594,400	733,711	814,945	529,111	623,961
Greece	730	820	17,949	19,000	—
Ireland	67,268	82,668	86,391	74,646	—
Italy	447,647	488,794	578,205	600,000	600,000
Luxembourg	19,569	17,846	12,320	5,072	9,452
Poland	26,361	32,824	4	—	—
Portugal	43,060	36,034	29,993	39,613	46,371
Spain	1,293,552	2,251,831	1,821,676	1,596,032	1,046,584
Switzerland	80,000 ³	80,000 ³	120,000 ³	—	125,000
United Kingdom:					
Great Britain	2,144,272	2,241,711	2,321,065	2,433,135	2,600,000
Northern Ireland	—	—	173	—	—
Yugoslavia	4	4	15,749	17,362	44,487
Asia:					
Ceylon	187	—	417	686	—
China	4	60,000 ³	70,000 ³	80,000	100,000
Cyprus (exports)	25,788	65,485	23,171	56,553	105,286
India	142,190	209,678	206,880	417,307	567,000
Iran	378,000 ^{3, 8}	378,000 ^{3, 8}	120,000	120,000	130,000
Iraq ³	250,000	250,000	250,000	250,000	250,000
Israel	12,000	23,623	20,000	25,000	23,000
Japan	117,123	114,505	200,640	200,645	271,101
Pakistan	15,896	16,927	22,791	29,663	32,717
Philippines	2,710	2,883	399	—	—
Syria ⁹	1,400	2,000	8,170	5,500	750
Taiwan (Formosa)	2,939	1,967	2,055	1,800	1,910
Thailand (Siam)	154	336	79	—	—
Africa:					
Algeria	31,881	46,097	82,000	53,200	90,600
Anglo-Egyptian Sudan	1,496	—	183	1,451	—
Angola	2,504 ¹⁰	1,952 ¹⁰	3,047 ¹⁰	3,650 ¹⁰	5,550
Belgian Congo	—	7,190 ³	3,955	3,955	6,545
Egypt	6,909	155,902	112,056	141,854	186,000
French Morocco	36,130	620	7,695	7,955	14,370
Kenya	181	610	83	1,619	855
Tanganyika	—	—	—	503	1,727
Tunisia	22,066	23,064	24,385	23,369	22,800
Union of South Africa (sales and exports)	88,232	103,707	124,979	148,911	152,449
Oceania:					
Australia	315,302	340,869	370,195	356,946	332,456
New Caledonia	17,119	15,200	15,777	5,181	—
Total (estimate)¹	19,000,000	22,700,000	24,700,000	24,300,000	24,500,000

1. In addition to the countries listed, gypsum is produced in Argentina, Ethiopia, Mexico, Rumania and U.S.S.R., but production data are not available. Estimates for these countries are included in the total.

2. This table incorporates a number of revisions of data published in previous gypsum chapters.

3. Estimate.

4. Data not available; estimate included in total.

5. Production in government quarries only; beginning in 1951 no longer under government control.

6. Crude production estimates based on calcined figures.

7. Includes anhydrite.

8. Year ended March 20, of year following that stated.

9. Some pure, some 80% gypsum and 20% limestone.

10. Exports.

List of Firms in the Gypsum Mining Industry, 1954

Name of firm	Head office address	Plant location
Newfoundland:		
Atlantic Gypsum Ltd.	Box 61, Corner Brook	Humbermouth
Nova Scotia:		
Canadian Gypsum Co. Ltd.	Box 110, Windsor	Wentworth
Little Narrows Gypsum Co. Ltd.	170 Bloor St. W., Toronto, Ontario	Little Narrows
National Gypsum (Canada) Ltd.	325 Delaware Ave., Buffalo, New York, U.S.A.	Walton, Dingwall
Victoria Gypsum Co. Ltd.	Little Narrows, Cape Breton	Little Narrows
Windsor Plaster Co. Ltd.	Windsor	McKay Section, Hants Co.
New Brunswick:		
Canadian Gypsum Co. Ltd.	170 Bloor St. W., Toronto, Ontario	Hillsborough
Ontario:		
Canadian Gypsum Co. Ltd.	170 Bloor St. W., Toronto	Hagersville
Gypsum, Lime & Alabastine, Canada, Ltd.	Paris	Caladonia
Manitoba:		
Gypsum, Lime & Alabastine, Canada, Ltd.	Paris, Ontario	Gypsumville
Western Gypsum Products Ltd.	503 Childs Bldg., Winnipeg	Amaranth
British Columbia:		
Allan Howard	Fort Steele	Mayook
Columbia Gypsum Products Inc.	Athalamer	Windmere
Gypsum, Lime & Alabastine, Canada, Ltd.	Paris, Ontario	Falkland

Part II - Secondary Production: The Gypsum Products Industry, 1954

Twelve Canadian factories, operated by 5 companies, manufactured gypsum products having a factory selling value of \$25,749,404. This output was an increase of 13.6 per cent over the 1953 total of \$22,666,406. The main products were gypsum wallboard, gypsum hardwall plaster, gypsum lath, gypsum tile and gypsum blocks.

The number of employees in these works in 1954 was 1,707 who were paid \$5,549,282 in salaries and wages. Expenditures for fuel and electricity amounted to \$1,273,327 and materials used in manufacturing processes cost \$11,556,380, a total of \$12,829,707 for materials, fuel and electricity

NOTE: Figures for value added by manufacture shown in Table 12, prior to 1952, were obtained by subtracting the cost of materials used, including fuel and electricity, from the value of production. In 1952, the gross value of production was replaced by value of factory shipments, f.o.b. plant. As no information on inventory change is available for 1952 and 1953, value added figures for these years were obtained by subtracting from the value of shipments the cost of materials, fuel and electricity. In 1954, information on the value of year-end inventory holdings at plant and plant warehouses was collected as part of the annual Census of Industry and information thus made available was taken into account in calculating the value added figure for 1954.

TABLE 12. Principal Statistics of the Gypsum Products Industry, Significant Years 1929-1954

Year	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity at plant	Cost of materials at plant	Value added by manu- facture ¹	Gross selling value of products ¹
	No.			No.	\$	\$	\$
1929	5	459	689,081	159,401	1,204,024	2,112,594	3,476,019
1933	8	152	109,172	54,998	481,873	443,718	980,589
1937	9	243	232,244	109,770	1,002,568	1,413,169	2,525,507
1939	9	307	321,596	129,889	1,240,763	1,803,485	3,174,137
1945	9	603	937,369	289,914	2,843,004	2,583,196	5,716,114
1946	9	905	1,298,693	412,031	4,076,812	4,266,247	8,775,090
1949	10	1,160 ²	2,726,218 ²	751,887	7,351,280	7,596,596	15,699,763
1950	10	1,158 ²	2,824,882 ²	673,083	7,974,202	9,232,223	17,879,508
1951	10	1,138 ²	3,304,295 ²	845,020	8,463,839	9,577,148	18,886,007
1952	11	1,230 ²	3,708,426 ²	803,007	8,115,956	9,436,849	18,355,812
1953	11	1,522 ²	4,625,165 ²	1,112,615	10,249,318	11,304,473	22,666,406
1954	12	1,707 ²	5,549,282 ²	1,273,327	11,556,380	13,144,867	25,749,404

Note. Profits or losses cannot be calculated from the above figures as data are not available for general expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

1. See footnote to text.

2. Data relating to supervisory employees and their earnings include employees in head offices not located at plant.

TABLE 13. Inventories¹ in the Gypsum Products Industry, 1954

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
Opening	1,947,495	134,983	364,378	2,446,856
Closing	2,230,672	149,817	589,548	2,970,037

1. (a) Book value of all manufacturing inventories owned and held at plant and plant warehouses.

(b) Beginning with 1954, information on the value of year-end inventory holdings at plant and plant warehouses is being collected as part of the annual Census of Industry. These data were formerly collected by a separate survey. The summarized results for the Gypsum Products Industry for the year under review are shown in the above table.

TABLE 14. Output of the Gypsum Products Industry, 1953 and 1954

Product	1953		1954	
	Quantity	Selling value at works	Quantity	Selling value at works
		\$		\$
Gypsum wallboard.....sq. ft.	251,784,173	9,195,011	261,116,324	9,814,071
Gypsum lath.....sq. ft.	269,225,013	8,152,601	325,792,296	9,604,434
Gypsum hard wall plasters..... tons	198,180	3,579,497	223,456	4,484,590
Other gypsum plasters..... tons	41,083	763,751	10,006	280,070
All other products ¹ -	-	975,546	-	1,566,239
Total -	-	22,666,406	-	25,749,404

1. Includes gypsum tile and blocks, etc.

TABLE 15. Materials Used in the Gypsum Products Industry, 1953 and 1954

Material	1953		1954	
	Quantity	Cost at works	Quantity	Cost at works
	tons	\$	tons	\$
Gypsum, crude.....	772,331	3,332,296	767,068	2,933,825
Paper.....	43,229	4,889,025	46,260	5,171,007
Starch or paste.....	1,581	302,511	2,143	359,312
Hair.....	55	18,881	45	14,492
Retarder.....	675	113,111	666	123,253
Sawdust and shavings.....	-	1,094	-	2,639
Containers, etc.....	-	719,344	-	836,773
All other materials.....	-	873,056	-	2,115,075
Total -	-	10,249,318	-	11,556,380

Note. See text on Page 3 for change in method of compilation.

TABLE 16. Production of Gypsum Wallboard and Gypsum Lath, 1946-1954

Year	Gypsum wallboard		Gypsum lath	
	Square feet	\$	Square feet	\$
1946.....	203,361,505	5,502,593	74,984,596	1,297,745
1947.....	213,701,430	6,210,912	111,092,387	2,282,892
1948.....	237,700,167	7,213,425	153,008,355	3,667,540
1949.....	230,561,517	7,330,859	173,994,976	4,409,562
1950.....	230,684,144	7,578,826	214,714,308	5,855,077
1951.....	232,312,775	7,876,750	228,645,066	6,553,202
1952.....	225,409,932	7,869,907	202,987,638	6,004,908
1953.....	251,784,173	9,195,011	269,225,013	8,152,601
1954.....	261,116,324	9,814,071	325,792,296	9,604,434

TABLE 17. Employees and Their Earnings, 1953 and 1954

	1953	1954
Employees:		
Office and supervisory:		
Male No.	242	294
Female No.	103	117
Workmen:		
Male No.	1,166	1,286
Female No.	11	10
Total employees No.	1,522	1,707
Earnings:		
Office and supervisory \$	1,454,790	1,736,581
Workmen \$	3,170,375	3,812,700
Total earnings \$	4,625,165¹	5,549,281¹

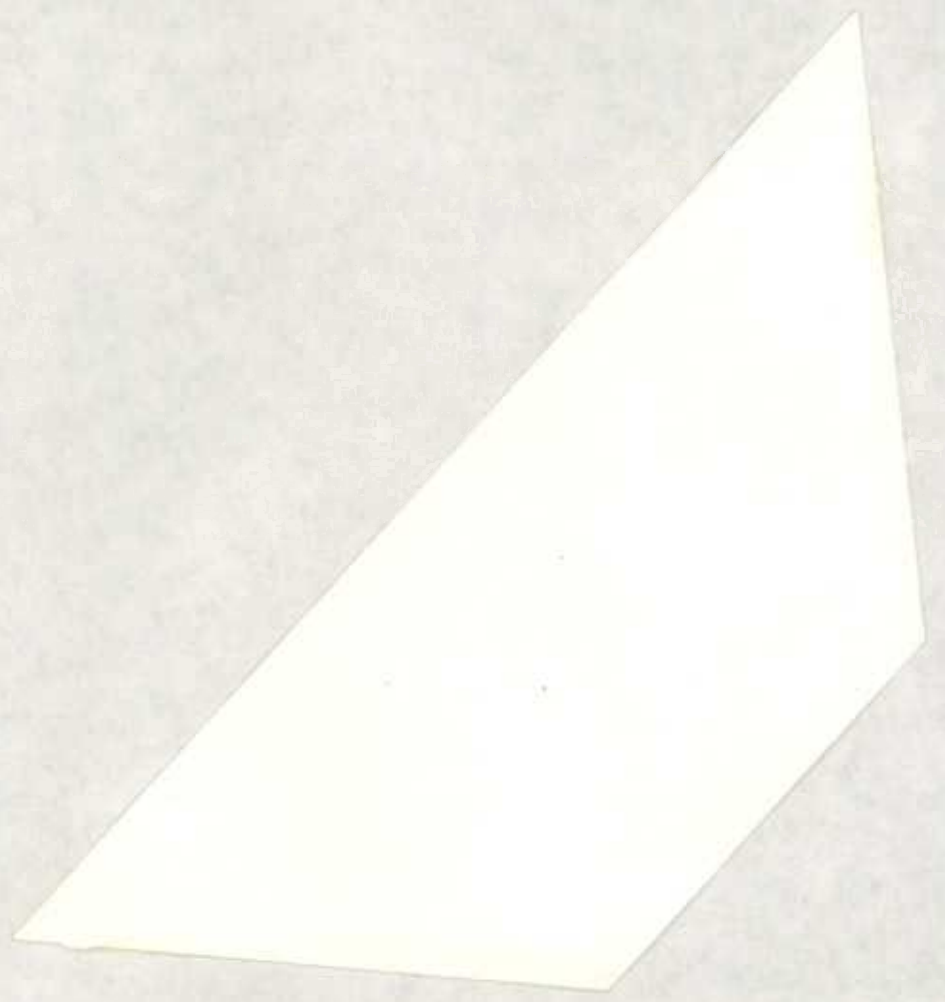
1. Data relating to office and supervisory employees and their earnings include employees in head offices not located at plant.

TABLE 18. Production Workers, by Months, 1953 and 1954

Month	1953			1954		
	Male	Female	Total	Male	Female	Total
January	1,023	11	1,034	1,074	10	1,084
February	1,043	11	1,054	1,132	10	1,142
March	1,096	11	1,107	1,278	11	1,289
April	1,108	11	1,119	1,319	11	1,330
May	1,126	11	1,137	1,333	11	1,344
June	1,187	11	1,198	1,315	10	1,325
July	1,294	11	1,305	1,391	10	1,401
August	1,316	10	1,326	1,378	10	1,388
September	1,256	10	1,266	1,463	10	1,473
October	1,238	10	1,248	1,331	10	1,341
November	1,229	10	1,239	1,291	10	1,301
December	1,120	9	1,129	1,136	10	1,146
Average	1,166	11	1,177	1,286	10	1,296

List of Firms in the Gypsum Products Industry, 1954

Name of firm	Head office address	Plant location
Atlantic Gypsum Ltd.	P.O. Box 61, Corner Brook, Newfoundland	Humbermouth, Newfoundland
Windsor Plaster Co. Ltd.	Windsor, Nova Scotia	Windsor, Nova Scotia
Canadian Gypsum Co. Ltd.	170 Bloor St. W., Toronto, Ontario	Montreal, Quebec Hillsborough, New Brunswick Hagersville, Ontario
Gypsum, Lime and Alabastine, Canada, Limited	Paris, Ontario	Montreal, Quebec Caledonia, Ontario Winnipeg, Manitoba Calgary, Alberta New Westminster, British Columbia
Western Gypsum Products Ltd.	306 Electric Railway Chambers, Winnipeg, Manitoba	Winnipeg, Manitoba Calgary, Alberta



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