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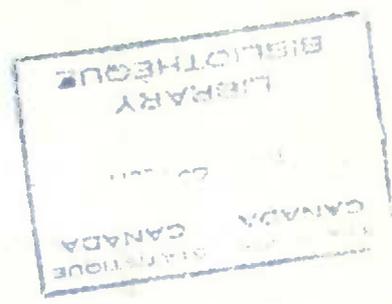
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CANADA

O.B.S.



# THE GYPSUM INDUSTRY

## 1955

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The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: **Volume I** – The Primary Industries, including mining, forestry and fisheries; **Volume II** – Manufacturing; **Volume III** – Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries which they comprise.

Volume I consists of the following parts:

- Part I – Mineral Statistics
- Part II – Forestry Statistics – Operations in the Woods
- Part III – Fisheries Statistics

Part I includes the following reports which constitute the complete series on Mineral Statistics of Canada. Individual reports are issued as the information becomes available; they are arranged in a form suitable for binding.

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(Feb. 26, 1957)

# THE GYPSUM INDUSTRY 1955

## Part I — Primary Production: The Gypsum Mining Industry, 1955

During 1955 the shipments of crude gypsum amounted to 4,667,901 tons valued at \$8,037,153 compared with 3,950,422 tons valued at \$7,094,671 in 1954.

The Nova Scotian mines and quarries shipped 3,838,847 tons and the Ontario mines shipped 366,416 tons. There were 176,005 tons shipped by the producers in Manitoba.

The industry employed an average of 944 persons to whom \$2,874,198 were distributed as salaries and wages. Fuel and electricity cost \$414,297, including 13,337,336 kwh. of purchased electricity valued at \$179,409. Electricity generated for own use amounted to 6,584 kwh.

At East Milford, Nova Scotia, the National Gypsum (Canada) Limited began production of substantial tonnages of gypsum. This firm stopped mining

operations at Dingwall, Nova Scotia, in the preceding year.

Some of the Canadian gypsum mining companies restrict their operations to the production and sale of crude gypsum or anhydrite, while others, in addition to marketing various grades of crude gypsum, produce calcine for sale or for consumption in their own manufacturing plants in making wallboard, wall plaster, etc. Usually the calcining units are associated with the manufacturing operations.

Production data for the gypsum mining industry since 1951 are not quite comparable with those for previous years. Formerly the calcining of gypsum was considered to be part of the primary industry; now it is included with the secondary operations or in the gypsum products industry. This change in procedure credits the mining section of the industry with a slightly greater tonnage, but a lower valuation, than by the former method.

**TABLE 1. Principal Statistics for the Gypsum Mining Industry, Significant Years, 1921-1955**

Year	Number of firms	Number of mines or quarries	Average number of employees	Salaries and wages	Cost of fuel and electricity	Cost of process supplies and containers	Gross selling value of products f.o.b. shipping points (including containers)	Net <sup>1</sup> production
				\$	\$	\$	\$	\$
1921 .....	11	11	700	774, 551	140, 430	428, 905	...	1, 785, 538
1929 .....	17	22	987	1, 054, 213	281, 019	...	...	3, 345, 696
1931 .....	15	19	676	656, 590	188, 524	...	...	2, 111, 517
1933 .....	10	10	415	263, 279	91, 518	...	...	675, 822
1937 .....	8	13	602	595, 396	156, 115	106, 962	1, 540, 483	1, 277, 406
1939 .....	10	17	714	692, 158	193, 488	105, 831	1, 935, 127	1, 635, 808
1941 .....	8	15	648	745, 008	222, 564	229, 444	2, 248, 428	1, 796, 420
1944 .....	8	12	328	490, 872	148, 743	239, 198	1, 511, 978	1, 124, 037
1946 .....	8	14	753	1, 246, 673	260, 479	546, 092	3, 696, 727	2, 890, 156
1949 .....	9	14	925	2, 226, 703	411, 417	1, 070, 457	5, 425, 045	3, 943, 171
1950 .....	8	13	1, 004	2, 412, 698	497, 889	1, 277, 538	6, 710, 564	4, 935, 137
1951 .....	8	13	1, 018	2, 648, 803	455, 915	1, 704, 669	5, 881, 546	3, 720, 962
1952 .....	9	14	1, 061	2, 979, 091	517, 859	1, 843, 824	6, 538, 074	4, 176, 391
1953 .....	9	14	954	2, 891, 848	371, 362	1, 687, 846	7, 399, 884	5, 340, 676
1954 .....	9	14	932	2, 929, 829	355, 302	1, 811, 188	7, 095, 779	4, 929, 289
1955 .....	8	14	944	2, 874, 198	414, 297	1, 776, 138	8, 037, 153	5, 846, 718

1. Gross production less cost of process supplies, etc., fuel and electricity.

**TABLE 2. Producers' Shipments of Gypsum, 1954 and 1955**

	1954		1955	
	Tons	Value f.o.b. shipping point	Tons	Value f.o.b. shipping point
		\$		\$
Crude:				
Lump or mine-run .....	172, 279	285, 011	76, 167	160, 852
Crushed <sup>1</sup> .....	3, 776, 844	6, 795, 472	4, 589, 620	7, 875, 275
Fine-ground .....	1, 299	14, 188	114	1, 026
<b>Total</b> .....	<b>3, 950, 422</b>	<b>7, 094, 671</b>	<b>4, 667, 901</b>	<b>8, 037, 153</b>
Total crude gypsum mined and quarried <sup>1</sup> .....	4, 184, 178	...	4, 539, 660	...
Crude gypsum calcined in firms' own mills in Canada .....	652, 781	...	717, 556	...
Value of containers .....	...	1, 108	...	...

1. Includes some anhydrite quarried in Nova Scotia.

TABLE 3. Producers' Shipments of Gypsum, by Provinces, 1954 and 1955

Province	1954		1955	
	Tons	Value f.o.b. shipping point	Tons	Value f.o.b. shipping point
		\$		\$
Newfoundland .....	26,653	124,385	46,459	175,829
Nova Scotia .....	3,168,134	5,235,581	3,838,847	6,061,922
New Brunswick .....	88,856	217,697	90,096	315,336
Ontario .....	357,432	822,094	366,416	808,424
Manitoba .....	162,087	273,180	176,005	291,708
British Columbia .....	147,310	421,734	150,078	333,934
<b>Total</b> .....	<b>3,950,422</b>	<b>7,094,671</b>	<b>4,667,901</b>	<b>8,037,153</b>

TABLE 4. Producers' Shipments of Gypsum, 1946-1955

Year	Tons	Value f.o.b. shipping point	Year	Tons	Value f.o.b. shipping point
		\$			\$
1946 .....	1,810,937	3,671,503	1951 .....	3,802,692	5,800,833
1947 .....	2,496,984	4,734,853	1952 .....	3,590,783	6,538,074
1948 .....	3,216,809	5,548,245	1953 .....	3,841,457	7,399,884
1949 .....	3,014,249	5,423,690	1954 .....	3,950,422	7,094,671
1950 .....	3,666,336	6,707,506	1955 .....	4,667,901	8,037,153

Note: Figures for 1951-1955 are not exactly comparable with those for prior years. See Text for change in method of compilation.

TABLE 5. Producers' Shipments of Gypsum, by Months, 1953-1955

Month	1953	1954	1955	Month	1953	1954	1955
	tons				tons		
January .....	174,733	169,182	184,483	August .....	587,961	475,657	488,216
February .....	167,196	191,925	163,671	September .....	444,117	452,828	548,460
March .....	214,064	183,692	223,202	October .....	344,093	474,964	550,199
April .....	232,799	226,302	279,930	November .....	296,295	291,409	529,153
May .....	308,461	372,045	387,630	December .....	201,435	208,002	330,347
June .....	393,024	454,633	444,581				
July .....	477,279	449,783	538,029	<b>Total</b> .....	<b>3,841,457</b>	<b>3,950,422</b>	<b>4,667,901</b>

TABLE 6. Imports and Exports of Gypsum, 1954 and 1955

	1954		1955	
	Tons	Value	Tons	Value
Imports:		\$		\$
Gypsum, crude, and gypsum, ground, not calcined	4,958	51,227	16,104	123,856
Plaster of Paris and wall plaster .....	19,182	418,374	25,936	595,532
<b>Total</b> .....	...	<b>469,601</b>	...	<b>719,388</b>
Exports:				
Gypsum, crude .....	2,830,945	4,204,603	3,039,192	4,930,626
Plaster of Paris, wall plaster .....	171	6,588	97	3,341
<b>Total</b> .....	...	<b>4,211,191</b>	...	<b>4,933,967</b>

TABLE 7. Consumption of Gypsum in the Portland Cement Industry, 1946-1955

Year	Tons	Year	Tons
1946 .....	65,431	1951 .....	146,603
1947 .....	81,946	1952 .....	161,210
1948 .....	119,821	1953 .....	199,743
1949 .....	137,785	1954 .....	210,373
1950 .....	137,170	1955 .....	219,461

TABLE 8. Consumption<sup>1</sup> of Gypsum in the Gypsum Products Industry, 1946-1955

Year	Crude	Calcined	Year	Crude	Calcined
	tons			tons	
1946 .....	46,617	253,617	1951 .....	610,477	21,231
1947 .....	52,183	298,950	1952 .....	630,940	—
1948 .....	61,991	362,555	1953 .....	772,331	—
1949 .....	96,447	366,077	1954 .....	767,068	85,978
1950 .....	113,100	406,031	1955 .....	1,022,893	—

1. See text on Page 3 for change in method of compilation affecting disposition of crude and calcined gypsum.

TABLE 9. Employees and Their Earnings, by Provinces, 1954 and 1955

Province	Average number of employees				Total	Man-hours worked	Earnings			
	Administrative and office		Workmen				Administrative and office	Workmen	Total	
	Male	Female	Male	Female						
						\$	\$	\$		
1954										
Newfoundland .....	}	61	6	626	4	697	...	250,498	1,813,166	2,063,664
Nova Scotia .....										
New Brunswick .....										
Ontario .....	}	11	2	222	-	235	...	44,710	821,455	866,165
Manitoba .....										
British Columbia .....										
Canada .....	72	8	848	4	932	2,188,129	295,208	2,634,621	2,929,829	
1955										
Newfoundland .....	}	84	6	655	2	747	...	335,206	1,846,986	2,182,192
Nova Scotia .....										
New Brunswick .....										
Ontario .....	}	9	2	186	-	197	...	46,189	645,817	692,006
Manitoba .....										
British Columbia .....										
Canada .....	93	8	841	2	944	2,177,817	381,395	2,492,803	2,874,198	

TABLE 10. Number of Workmen on Payroll on the Last Day of Each Month, 1954 and 1955

Month	1954					1955				
	Mine		Mill		Total	Mine		Mill		Total
	Surface	Underground	Male	Female		Surface	Underground	Male	Female	
	Male					Male				
January .....	381	201	116	4	702	495	144	70	2	711
February .....	390	199	115	4	708	450	143	72	2	667
March .....	365	200	117	4	686	469	143	77	2	691
April .....	464	193	106	4	767	593	144	78	2	817
May .....	528	187	255	4	974	612	145	87	2	846
June .....	539	189	249	4	981	654	143	99	2	898
July .....	534	188	250	4	976	686	143	92	2	923
August .....	544	185	247	4	980	691	144	88	2	925
September .....	548	191	247	4	990	686	142	89	2	919
October .....	511	193	223	4	931	706	140	116	2	964
November .....	505	191	123	4	823	677	140	98	2	917
December .....	438	193	58	4	693	616	138	89	2	845
Average .....	479	192	177	4	852	611	143	87	2	843

TABLE 11. World Production of Gypsum, by Countries<sup>1</sup>,  
(From a report published by the United States Bureau of Mines)

Country <sup>2</sup>	1950	1951	1952	1953	1954
	short tons <sup>2</sup>				
<b>North America:</b>					
Canada <sup>3</sup> .....	3,780,211	3,928,377	3,553,917	3,839,040	3,947,463
Cuba <sup>4</sup> .....	17,000	33,000	33,000	33,000	33,000
Dominican Republic.....	—	23,411	14,179	20,481	29,212
Jamaica.....	25,760	29,953	50,288	82,984	185,712
United States.....	8,392,625	8,665,534	8,415,300	8,292,876	8,942,924
<b>South America:</b>					
Argentina.....	123,459	143,300	176,370	5	5
Brazil.....	56,000 <sup>4</sup>	—	—	—	—
Chile.....	72,211	75,991	81,549	77,162	82,673
Colombia.....	4,157	5,386	5,385	9,370	16,535
Ecuador.....	478	152	43	—	—
Peru.....	35,182	34,050	35,159	31,256	5
Venezuela <sup>6</sup> .....	2,260	1,548	168	5	5
<b>Europe:</b>					
Austria <sup>3</sup> .....	46,628	131,577	206,727	330,633	404,158
Bulgaria <sup>4</sup> .....	6,000	6,000	6,000	6,000	6,000
Finland.....	—	—	—	—	5
France <sup>3</sup> .....	2,194,709	1,884,141	2,854,322	3,035,206	3,306,930
Germany, West <sup>6</sup> .....	808,777 <sup>7</sup>	898,322 <sup>7</sup>	583,244	687,798	742,390
Greece.....	904	19,785	20,944	5	5
Ireland.....	91,126	95,230	82,283	5	5
Italy.....	538,803	638,770	743,482	661,386	685,165
Luxembourg.....	19,672	13,580	5,591	10,419	2,118
Poland.....	36,182	5	5	5	5
Portugal.....	39,721	33,062	43,666	51,115	5
Spain.....	2,482,216	2,008,052	1,759,322	1,153,660	5
Switzerland.....	90,000 <sup>4</sup>	135,000	135,000	140,000	165,000
United Kingdom:					
Great Britain <sup>3</sup> .....	2,471,060	2,558,533	2,682,069	2,976,517	3,100,000
Northern Ireland.....	—	191	—	—	—
Yugoslavia.....	5	17,360	19,138	49,038	5
<b>Asia:</b>					
Ceylon.....	—	460	756	480	257
China <sup>4</sup> .....	70,000	80,000	90,000	110,000	120,000
Cyprus (exports).....	72,185	25,542	62,339	116,058	111,904
India.....	231,130	228,046	460,002	652,640	725,000 <sup>4</sup>
Iran <sup>4,8</sup> .....	417,000	130,000	140,000	180,000	170,000
Iraq <sup>4</sup> .....	275,000	275,000	275,000	275,000	275,000
Israel.....	26,040	22,000 <sup>4</sup>	28,000 <sup>4</sup>	25,000 <sup>4</sup>	31,000 <sup>4</sup>
Japan.....	126,407	222,052	221,172	298,837	372,106
Pakistan.....	18,659	25,123	32,698	30,831	34,888
Philippines.....	3,178	440	—	—	—
Syria.....	2,205	9,006	6,063	827	827
Taiwan (Formosa).....	2,561	2,740	7,401	2,105	4,082
Thailand (Siam).....	370	87	—	—	—
<b>Africa:</b>					
Algeria.....	50,813	90,389	58,643	99,869	5
Anglo-Egyptian Sudan.....	—	202	1,599	5	5
Angola.....	2,152 <sup>10</sup>	3,359 <sup>10</sup>	4,025 <sup>10</sup>	6,118	9,650
Belgian Congo.....	8,000	4,360	4,360	7,215	10,074
Egypt.....	171,852	123,520	156,367	205,030	157,016
French Morocco.....	683	8,482	8,769	15,840	22,928
Kenya.....	672	91	1,785	942	563
Tanganyika.....	—	—	554	1,904	5,300
Tunisia.....	25,424	26,880	25,760	25,133	27,558
Union of South Africa (sales and exports).....	114,318	137,767	164,147	165,777	170,637
<b>Oceania:</b>					
Australia.....	375,743	408,070	393,465	369,591	492,482
New Caledonia.....	16,755	17,391	5,711	21,234	2,910
<b>Total (estimate)<sup>1</sup>.....</b>	<b>24,900,000</b>	<b>26,700,000</b>	<b>27,300,000</b>	<b>27,900,000</b>	<b>29,600,000</b>

1. In addition to the countries listed, gypsum is produced in Ethiopia, Mexico, Rumania and U.S.S.R., but production data are not available. Estimates for these countries are included in the total.

2. This table incorporates a number of revisions of data published in previous gypsum chapters.

3. Includes anhydrite.

4. Estimate.

5. Data not available; estimate included in total.

6. Production in government quarries only; beginning in 1951 no longer under government control.

7. Crude production estimates based on calcined figures.

8. Year ended March 20, of year following that stated.

9. Some pure, some 80% gypsum and 20% limestone.

10. Exports.

## List of Firms in the Gypsum Mining Industry, 1955

Name of firm	Head office address	Plant location
<b>Newfoundland:</b>		
Atlantic Gypsum Ltd. ....	Box 61, Corner Brook .....	Flat Bay
<b>Nova Scotia:</b>		
Canadian Gypsum Co. Ltd. ....	170 Bloor St. W., Toronto, Ontario .....	Wentworth Creek
Little Narrows Gypsum Co. Ltd. ....	170 Bloor St. W., Toronto, Ontario .....	Little Narrows
National Gypsum (Canada) Ltd. ....	Box 70, Dartmouth .....	Walton, Dingwall, East Milford
Windsor Plaster Co. Ltd. ....	Windsor .....	McKay Section, Hants Co.
<b>New Brunswick:</b>		
Canadian Gypsum Co. Ltd. ....	170 Bloor St. W., Toronto, Ontario .....	Hillsborough
<b>Ontario:</b>		
Canadian Gypsum Co. Ltd. ....	170 Bloor St. W., Toronto .....	Hagersville
Gypsum, Lime & Alabastine, Canada, Ltd.	Box 98, Station F, Toronto.....	Calabogie
<b>Manitoba:</b>		
Gypsum, Lime & Alabastine, Canada, Ltd	Box 98, Station F, Toronto, Ontario .....	Gypsumville
Western Gypsum Products Ltd. ....	306 Electric Railway Chambers, Winnipeg ..	Amaranth
<b>British Columbia:</b>		
Columbia Gypsum Company Ltd.....	576 W. First Ave., Vancouver .....	Lake Windermere
Gypsum, Lime & Alabastine, Canada, Ltd.	Box 98, Station F, Toronto, Ontario .....	Falkland

## Part II - Secondary Production: The Gypsum Products Industry, 1955

Twelve Canadian factories, operated by 5 companies, manufactured gypsum products having a factory selling value of \$31,469,039. This output was an increase of 22.2 per cent over the 1954 total of \$25,749,404. The main products were gypsum wall-board, gypsum hardwall plaster, gypsum lath, gypsum tile and gypsum blocks.

The number of employees in these works in 1955 was 1,977 who were paid \$6,830,904 in salaries and wages. Expenditures for fuel and electricity amounted to \$1,438,300 and materials used in manufacturing processes cost \$13,893,069, a total of \$15,331,369 for materials, fuel and electricity.

NOTE: Figures for value added by manufacture, shown in Table 12, prior to 1952 were obtained by subtracting the cost of materials used, including fuel and electricity, from the value of production. In 1952 the gross value of production was replaced by value of factory shipments, f.o.b. plant. As no information on inventory change is available for 1952 and 1953, value added figures for these years were obtained by subtracting from the value of shipments the cost of materials, fuel and electricity. In 1955 information on the value of year-end inventory holdings at plant and plant warehouses was collected as part of the annual Census of Industry and information thus made available was taken into account in calculating the value added figures for 1954 and 1955.

TABLE 12. Principal Statistics of the Gypsum Products Industry, Significant Years, 1929-1955

Year	Estab- lish- ments	Em- ployee's	Salaries and wages	Cost of fuel and electricity at plant	Cost of materials at plant	Value added by manu- facture <sup>1</sup>	Gross selling value of products <sup>1</sup>
	No.	No.	\$	\$	\$	\$	\$
1929 .....	5	459	689,081	159,401	1,204,024	2,112,594	3,476,019
1933 .....	8	152	109,172	54,998	481,873	443,718	980,589
1937 .....	9	243	232,244	109,770	1,002,568	1,413,169	2,525,507
1939 .....	9	307	321,596	129,889	1,240,763	1,803,485	3,174,137
1945 .....	9	603	937,369	289,914	2,843,004	2,583,196	5,716,114
1946 .....	9	905	1,298,693	412,031	4,076,812	4,266,247	8,775,090
1949 .....	10	1,160 <sup>2</sup>	2,726,218 <sup>2</sup>	751,887	7,351,280	7,596,596	15,699,763
1951 .....	10	1,138 <sup>2</sup>	3,304,295 <sup>2</sup>	845,020	8,463,839	9,577,148	18,886,007
1952 .....	11	1,230 <sup>2</sup>	3,708,426 <sup>2</sup>	803,007	8,115,956	9,436,849	18,355,812
1953 .....	11	1,522 <sup>2</sup>	4,625,165 <sup>2</sup>	1,112,615	10,249,318	11,304,473	22,666,406
1954 .....	12	1,707 <sup>2</sup>	5,549,282 <sup>2</sup>	1,273,327	11,556,380	13,144,867	25,749,404
1955 .....	12	1,977 <sup>2</sup>	6,830,904 <sup>2</sup>	1,438,300	13,893,069	16,388,745	31,469,039

Note: Profits or losses cannot be calculated from the above figures as data are not available for general expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

1. See footnote to Text.

2. Data relating to supervisory employees and their earnings include employees in head offices not located at plant.

TABLE 13. Inventories<sup>1</sup> in the Gypsum Products Industry, 1955

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
Opening .....	2,337,562 <sup>2</sup>	149,817	589,548	3,076,927
Closing .....	2,319,608	125,975	840,623	3,286,206

1. (a) Book value of all manufacturing inventories owned and held at plant and plant warehouses.

(b) Beginning with 1954, information on the value of year-end inventory holdings at plant and plant warehouses is being collected as part of the annual Census of Industry. These data were formerly collected by a separate survey. The summarized results for the Gypsum Products Industry for the year under review are shown in the above table.

2. Revised and, therefore, does not agree with closing shown for 1954.

TABLE 14. Output of the Gypsum Products Industry, 1954 and 1955

Product	1954		1955	
	Quantity	Selling value at works \$	Quantity	Selling value at works \$
Gypsum wallboard ..... sq. ft.	261, 116, 324	9, 814, 071	303, 551, 960	11, 745, 957
Gypsum lath ..... "	325, 792, 296	9, 604, 434	396, 675, 440	11, 612, 443
Gypsum hard wall plasters ..... tons	223, 456	4, 484, 590	232, 801	4, 702, 885
Other gypsum plasters <sup>2</sup> ..... "	30, 567	625, 474	60, 931	1, 501, 939
All other products <sup>1</sup> ..... -	-	1, 220, 835	-	1, 905, 815
<b>Total</b> ..... -	-	<b>25, 749, 404</b>	-	<b>31, 469, 039</b>

1. Includes gypsum tile and blocks, etc.  
2. 1954 data are revised.

TABLE 15. Materials Used in the Gypsum Products Industry, 1954 and 1955

Material	1954		1955	
	Quantity tons	Cost at works \$	Quantity tons	Cost at works \$
Gypsum, crude .....	767, 068	2, 933, 825	1, 022, 893	4, 113, 887
Paper .....	46, 260	5, 171, 007	53, 555	6, 295, 430
Starch or paste .....	2, 143	359, 316	2, 597	442, 493
Hair .....	45	14, 482	18	6, 385
Retarder .....	666	123, 263	744	147, 519
Sawdust and shavings .....	-	2, 639	-	2, 230
Containers, etc. ....	-	836, 773	-	909, 756
All other materials .....	-	2, 115, 075	-	1, 975, 369
<b>Total</b> .....	-	<b>11, 556, 380</b>	-	<b>13, 893, 069</b>

Note. See Text on Page 3 for change in method of compilation.

TABLE 16. Production of Gypsum Wallboard and Gypsum Lath, 1947-1955

Year	Gypsum wallboard		Gypsum lath	
	Square feet	\$	Square feet	\$
1947 .....	213, 701, 430	6, 210, 912	111, 092, 387	2, 282, 892
1948 .....	237, 700, 167	7, 213, 425	153, 008, 355	3, 667, 540
1949 .....	230, 561, 517	7, 330, 859	173, 994, 976	4, 409, 562
1950 .....	230, 684, 144	7, 578, 826	214, 714, 308	5, 855, 077
1951 .....	232, 312, 775	7, 876, 750	228, 645, 066	6, 553, 202
1952 .....	225, 409, 932	7, 869, 907	202, 987, 638	6, 004, 909
1953 .....	251, 784, 173	9, 195, 011	269, 225, 013	8, 152, 601
1954 .....	261, 116, 324	9, 814, 071	325, 792, 296	9, 604, 434
1955 .....	303, 551, 960	11, 745, 957	396, 675, 440	11, 612, 443

TABLE 17. Employees and Their Earnings, 1954 and 1955

	1954	1955
Employees:		
Office and supervisory:		
Male ..... No.	294	458
Female ..... No.	117	113
Workmen:		
Male ..... No.	1,286	1,398
Female ..... No.	10	8
<b>Total employees</b> ..... No.	<b>1,707</b>	<b>1,977</b>
Earnings:		
Office and supervisory ..... \$	1,736,581	2,355,124
Workmen ..... \$	3,812,700	4,475,780
<b>Total earnings</b> ..... \$	<b>5,549,281<sup>1</sup></b>	<b>6,830,904</b>

1. Data relating to office and supervisory employees and their earnings include employees in head offices not located at plant.

TABLE 18. Production Workers, by Months, 1954 and 1955

Month	1954			1955		
	Male	Female	Total	Male	Female	Total
January .....	1,074	10	1,084	1,189	11	1,200
February .....	1,132	10	1,142	1,222	10	1,232
March .....	1,278	11	1,289	1,239	10	1,249
April .....	1,319	11	1,330	1,402	11	1,413
May .....	1,333	11	1,344	1,384	10	1,394
June .....	1,315	10	1,325	1,437	9	1,446
July .....	1,391	10	1,401	1,508	3	1,511
August .....	1,378	10	1,388	1,544	4	1,548
September .....	1,463	10	1,473	1,481	4	1,485
October .....	1,331	10	1,341	1,505	5	1,510
November .....	1,291	10	1,301	1,479	5	1,484
December .....	1,136	10	1,146	1,385	4	1,389
<b>Average</b> .....	<b>1,286</b>	<b>10</b>	<b>1,296</b>	<b>1,398</b>	<b>8</b>	<b>1,406</b>



List of Firms in the Gypsum Products Industry, 1955

Name of firm	Head office address	Plant location
Atlantic Gypsum Ltd. ....	P. O. Box 61, Corner Brook, Newfoundland	Humbermouth, Newfoundland
Windsor Plaster Co. Ltd. ....	Windsor, Nova Scotia .....	Windsor, Nova Scotia
Canadian Gypsum Co. Ltd. ....	170 Bloor St. W., Toronto, Ontario .....	Montreal, Quebec Hillsborough, New Brunswick Hagersville, Ontario
Gypsum, Lime and Alabastine, Canada, Limited .....	Paris, Ontario .....	Montreal, Quebec Caledonia, Ontario Winnipeg, Manitoba Calgary, Alberta New Westminster, British Columbia
Western Gypsum Products Ltd. ....	306 Electric Railway Chambers, Winnipeg, Manitoba .....	Winnipeg, Manitoba Calgary, Alberta