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CANADA

THE LIME INDUSTRY

1954

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NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: Volume I - The Primary Industries, including mining, forestry and fisheries; Volume II - Manufacturing; Volume III - Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries which they comprise.

Volume I consists of the following parts:

- Part I - Mineral Statistics
- Part II - Forestry Statistics - Operations in the Woods
- Part III - Fisheries Statistics

Part I includes the following reports which constitute the complete series on Mineral Statistics of Canada. Individual reports are issued as the information becomes available; they are arranged in a form suitable for binding.

- A - General Review of the Mining Industry, 50¢
- B - The Gold Mining Industry, 50¢
- C - The Silver-Lead-Zinc Mining Industry, 25¢
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- U - Contract Drilling in the Mining Industry, 25¢

THE LIME INDUSTRY

1954

During 1954 the producers of lime in Canada shipped or used 1,214,839 tons valued at \$14,742,149 compared with 1,228,760 tons valued at \$14,484,013 in the preceding year.

Quicklime sold or used totalled 894,109 tons, of which 810,421 tons were used for chemical and industrial uses and 83,688 tons for building and other purposes. Hydrated lime deliveries to industrial and chemical plants amounted to 188,882 tons and shipments to the building and agricultural trades amounted to 131,848 tons.

Limestone burned during the year was estimated at 2,163,427 tons. The varieties of limestone used included calcium, high calcium and dolomitic grades.

The average number of employees during 1954 was 1,012 to whom \$3,349,881 were distributed in salaries and wages. Fuel cost \$3,186,777 and 23,266,939 kwh. of electricity were purchased for \$195,277. About 3,281,000 kwh. of electricity were generated by the industry for its own use. Process supplies and containers cost \$1,295,963.

Data in this report refer to lime produced from Canadian limestone. In addition, the producers used 1,496 tons of lime valued at \$24,224 which was made in Canada from imported limestone in 1953. During 1954 imported limestone was not used to make lime.

TABLE 1. Principal Statistics for the Lime Industry, Significant Years, 1921-1954

Year	Establishments	Employees	Earnings	Cost of fuel and electricity at plant	Cost at plant of process supplies and containers	Gross selling value of products	Net value of production
	No.	No.	\$	\$	\$	\$	\$
1921.....	66	931	949,966	698,992	N.A.	2,781,197	N.A.
1929.....	53	1,382	1,393,092	1,183,313	"	5,908,510	"
1931.....	60	799	785,868	612,278	"	2,764,415	"
1933.....	60	696	480,833	473,125	"	2,432,308	"
1937.....	57	872	781,274	871,131	167,827	3,824,917	2,785,959
1939.....	59	937	849,468	944,502	107,510	4,003,514	2,951,502
1941.....	60	1,105	1,321,571	2,008,142	188,387	6,357,941	4,161,412
1944.....	42	815	1,414,426	1,752,723	293,827	7,051,785	5,005,235
1946.....	41	918	1,616,839	1,955,428	456,613	7,322,168	4,910,127
1949.....	42	1,060	2,485,601	2,853,837	718,893	11,796,002	8,223,272
1950.....	43	1,133	2,760,980	3,263,360	789,328	12,826,921	8,774,233
1951.....	44	1,096	3,053,802	3,358,701	921,266	14,670,197	10,390,230
1952.....	42	1,005	3,145,246	3,420,265	1,014,789	14,219,453	9,784,399
1953.....	42	1,057	3,278,434	3,387,340	1,221,547	15,209,107	10,600,220
1954.....	40	1,012	3,349,881	3,382,054	1,295,963	15,488,731	10,810,714

1. Gross value of shipments less cost of fuel, electricity, process supplies and containers.

TABLE 2. Principal Statistics for the Lime Industry, by Provinces, 1953 and 1954

Year	Establishments	Employees	Earnings	Cost of fuel and electricity at plant	Cost at plant of process supplies and containers	Gross selling value of products
	No.	No.	\$	\$	\$	\$
1953						
Quebec	13	304	893,354	929,098	286,783	4,453,607
Ontario	13	441	1,395,807	1,893,968	477,778	8,070,167
Manitoba	5	108	308,501	200,289	69,096	817,708
Alberta	5	64	183,015	68,799	151,253	487,606
Newfoundland.....	1					
New Brunswick.....	2	140	497,757	295,186	236,637	1,380,019
British Columbia.....	3					
Canada	42	1,057	3,278,434	3,387,340	1,221,547	15,209,107
1954						
Quebec	12	301	949,774	956,486	300,673	4,583,723
Ontario	13	379	1,309,002	1,821,217	500,042	8,055,494
Manitoba	5	110	323,444	210,938	114,942	851,145
Alberta	5	76	238,677	94,339	130,582	557,608
Newfoundland.....	—					
New Brunswick.....	2	146	528,984	299,074	249,724	1,440,761
British Columbia.....	3					
Canada	40	1,012	3,349,881	3,382,054	1,295,963	15,488,731

MINERAL STATISTICS

TABLE 3. Producers' Shipments¹ of Lime, by Provinces, Showing Purposes For Which Used² or Shipped, 1953

	Shipped from plants in							
	Newfound- land	New Brunswick.	Quebec	Ontario	Manitoba	Alberta	British Columbia	Canada
	Tons of 2,000 pounds							
QUICKLIME								
Building trades:								
Finishing lime.....	tons	—	200	—	440	2,310	6,639	2,625
	\$	—	4,193	—	7,115	23,100	86,305	79,052
Mason's lime.....	tons	160	2,289	25,153	25,122	1,631	2,993	2,235
	\$	6,942	47,987	354,716	411,789	38,857	58,407	55,869
Agriculture.....	tons	—	—	47	—	—	—	—
	\$	—	—	733	—	—	—	—
Industrial:								
Non-ferrous smelters	tons	—	—	19,865	24,188	—	3,208	—
	\$	—	—	248,327	263,876	—	41,705	—
Iron and steel furnaces	tons	—	521	8,218	42,771	2,223	—	2,753
	\$	—	10,922	110,648	465,648	34,422	—	664,665
Cyanide and flotation mills.....	tons	—	—	—	9,504	6,663	—	1.510
Pulp and paper mills	tons	—	—	—	93,444	110,576	—	41,825
	\$	—	14,631	101,330	26,765	25,855	—	245,845
Glass works.....	tons	—	302,018	1,058,815	287,759	333,253	—	29,126
	\$	—	—	4,643	7,218	—	523,373	197,707
Sugar refineries.....	tons	—	—	35,942	72,915	—	—	11,861
	\$	—	140	—	5,450	—	9,971	—
Tanneries.....	tons	—	2,935	—	43,223	—	149,565	78
	\$	—	63	24,666	11,100	—	2,174	553,908
Sand-lime brick plants	tons	—	—	3,402	7,602	172	—	—
	\$	—	—	33,325	85,083	2,909	—	35,829
Insecticide plants.....	tons	—	—	—	1,692	—	—	11,176
Other industrial works	tons	—	—	76,855	18,226	—	—	121,317
	\$	—	—	377,752	—	—	1,388	1,746
Other consumers	tons	—	—	1,321,639	4,010,199	—	2,221	—
	\$	—	—	1,434	27,042	757	4,411	454,704
Total quicklime.....	tons	160	17,784	243,234	556,644	39,611	27,319	38,381
	\$	6,942	368,118	3,212,161	6,007,156	561,638	398,193	11,300,914
HYDRATED LIME								
Building trades:								
Finishing lime.....	tons	—	—	1,103	57,124	6,032	468	710
	\$	—	—	16,754	1,024,888	154,943	6,085	20,378
Mason's lime.....	tons	—	762	12,765	24,191	—	631	—
	\$	—	13,911	144,661	383,677	—	14,854	557,103
Agriculture.....	tons	—	—	6,594	2,190	—	—	3,479
	\$	—	—	67,963	28,408	—	—	12,263
Industrial:								
Non-ferrous smelters	tons	—	—	128,724	2,809	—	50	—
	\$	—	—	506,161	39,451	—	650	131,583
Iron and steel furnaces	tons	—	—	1,175	256	—	—	546,262
	\$	—	—	11,750	3,596	—	—	1,431
Cyanide and flotation mills.....	tons	—	—	2,170	3,074	—	—	15,346
Pulp and paper mills	tons	—	1,825	19,461	42,978	—	525	6,822
	\$	—	33,343	10,623	965	—	6,825	30,209
Sugar refineries.....	tons	—	12	4,175	—	5,130	—	99,473
	\$	—	219	54,778	—	66,726	—	13,413
Tanneries.....	tons	—	—	1,150	2,607	—	—	146,086
	\$	—	—	11,008	36,609	—	156	3,913
Sand-lime brick plants	tons	—	—	—	3,005	—	4,643	52,260
	\$	—	—	—	46,489	—	—	3,005
Insecticide plants.....	tons	—	126	—	—	—	26	46,489
	\$	—	2,302	—	—	—	732	152
Other industrial works.....	tons	—	575	3,982	6,197	208	270	3,034
	\$	—	10,505	40,023	86,210	3,725	4,317	11,232
Other consumers	tons	—	100	8,610	—	—	—	144,780
	\$	—	1,828	53,966	—	—	—	8,710
Total hydrated lime	tons	—	3,400	181,071	102,418	11,370	1,944	5,424
	\$	—	62,108	1,024,478	1,707,096	225,394	32,731	131,292
Grand total.....	tons	160	21,184	424,305	659,062	50,981	29,263	43,805
	\$	6,942	430,226	4,236,639	7,714,252	787,032	430,924	877,998
								1,228,760
								14,484,013

1. Shipments include amounts used in producers' own works.

2. Not necessarily consumed in provinces where produced; includes by-product lime.

Note. Of the total quantity of 1,228,760 tons of lime produced, 499,301 tons were consumed by the producers themselves. Of this latter amount, 383,574 tons of quicklime were consumed in Ontario; 70,717 tons of quicklime and 2,500 tons of hydrated lime in Quebec; and the balance, 37,169 tons of quicklime and 5,341 tons of hydrated lime, in other provinces.

TABLE 4. Producers' Shipments¹ of Lime, by Provinces, Showing Purposes for Which Used² or Shipped, 1954

	Shipped from plants in							
	Newfound- land	New Brunswick	Quebec	Ontario	Manitoba	Alberta	British Columbia	Canada
	Tons of 2,000 pounds							
QUICKLIME								
Building trades:								
Finishing lime	tons	—	175	—	1,431	3,441	8,621	2,268
	\$	—	3,721	—	19,842	46,453	128,730	60,012
Mason's lime	tons	—	1,850	23,569	28,229	1,619	2,620	2,147
	\$	—	39,339	330,582	476,183	36,210	48,415	53,740
Agriculture	tons	—	—	330	—	—	—	—
	\$	—	—	4,634	—	—	—	—
Industrial:								
Non-ferrous smelters	tons	—	—	24,683	280	—	3,500	—
	\$	—	—	292,717	1,321	—	45,500	—
Iron and steel furnaces	tons	—	596	5,687	50,713	518	—	80
	\$	—	—	12,673	76,532	547,368	8,357	57,594
Cyanide and flotation mills	tons	—	—	—	9,521	7,034	—	2,100
	\$	—	—	—	95,692	118,054	—	647,030
Pulp and paper mills	tons	—	15,675	114,354	29,587	25,774	—	2,130
	\$	—	310,128	1,187,906	318,288	337,777	—	18,685
Glass works	tons	—	—	3,506	11,229	—	—	69,649
	\$	—	—	—	116,473	—	—	283,395
Sugar refineries	tons	—	136	—	6,118	70	9,501	—
	\$	—	2,892	—	38,982	1,101	142,515	82
Tanneries	tons	—	3	115	2,008	—	—	15,907
	\$	—	64	2,496	26,658	—	—	2,836
Sand-lime brick plants	tons	—	—	3,358	8,411	66	—	188,326
	\$	—	—	32,188	95,558	1,141	—	—
Insecticide plants	tons	—	—	—	482	—	—	2,126
	\$	—	—	—	5,239	—	—	29,218
Other industrial works	tons	—	—	80,119	355,510	—	1,139	—
	\$	—	—	1,316,979	4,025,062	—	23,116	5,239
Other consumers	tons	—	13	1,364	407	868	4,736	—
	\$	—	277	22,950	5,031	21,464	63,412	7,388
Total quicklime	tons	—	18,448	257,085	503,926	39,390	30,117	45,143
	\$	—	369,094	3,293,275	5,771,697	570,557	451,688	805,803
								894,109
								11,262,114
HYDRATED LIME								
Building trades:								
Finishing lime	tons	—	—	3,249	64,582	5,751	847	971
	\$	—	—	38,356	1,289,290	153,426	12,231	23,300
Mason's lime	tons	—	946	14,864	20,416	—	773	—
	\$	—	16,226	165,654	333,790	—	15,836	531,506
Agriculture	tons	—	—	5,208	1,632	—	—	3,553
	\$	—	—	52,472	25,923	—	—	10,593
Industrial:								
Non-ferrous smelters	tons	—	—	133,001	1,640	—	50	—
	\$	—	—	522,929	23,010	—	650	134,891
Iron and steel furnaces	tons	—	—	525	515	—	—	546,589
	\$	—	—	—	5,250	7,224	—	1,040
Cyanide and flotation mills	tons	—	—	2,135	3,856	—	365	12,474
	\$	—	—	18,937	54,108	—	4,745	7,735
Pulp and paper mills	tons	—	2,125	10,863	1,091	—	—	32,105
	\$	—	36,449	109,856	15,403	—	—	109,895
Sugar refineries	tons	—	8	4,713	—	6,806	—	14,079
	\$	—	137	57,225	—	93,417	—	161,708
Tanneries	tons	—	—	1,132	2,492	—	—	11,527
	\$	—	—	10,625	35,014	—	—	150,779
Sand-lime brick plants	tons	—	—	—	3,610	—	—	3,824
	\$	—	—	—	50,662	—	—	45,639
Insecticide plants	tons	—	—	—	—	—	—	3,610
	\$	—	—	—	—	—	—	50,662
Other industrial works	tons	—	881	4,793	6,631	231	40	—
	\$	—	15,111	47,132	94,618	4,503	520	12,576
Other consumers	tons	—	125	8,324	—	—	407	—
	\$	—	2,144	50,076	—	—	7,633	161,884
Total hydrated lime	tons	—	4,085	188,807	106,685	12,788	2,482	5,903
	\$	—	70,087	1,078,522	1,909,042	251,346	41,615	320,730
								3,480,035
Grand total	tons	—	22,533	445,892	610,591	52,178	32,599	51,046
	\$	—	439,161	4,371,797	7,680,739	821,903	493,303	1,214,839
								935,246
								14,742,149

1. Shipments include amounts used in producers' own works.

2. Not necessarily consumed in provinces where produced; includes by-product lime.

Note. Of the total quantity of 1,214,839 tons of lime produced, 461,413 tons were consumed by the producers themselves. Of this latter amount, 340,758 tons of quicklime were consumed in Ontario; 72,997 tons of quicklime and 2,803 tons of hydrated lime in Quebec; and the balance, 37,818 tons of quicklime and 7,037 tons of hydrated lime, in other provinces.

MINERAL STATISTICS

TABLE 5. Producers' Shipments of Lime, 1945-1954

Year	Shipped for sale	Used by producers	Total	
			Quantity	Value
	Short tons	Short tons	Short tons	\$
1945.....	416,030	416,223	832,253	6,525,038
1946.....	477,565	363,234	840,799	7,074,940
1947.....	538,267	439,146	977,413	8,542,507
1948.....	594,109	459,475	1,053,584	10,655,062
1949.....	590,697	428,126	1,018,823	11,309,820
1950.....	631,987	492,201	1,124,188	12,281,084
1951.....	686,869	554,172	1,241,041	14,082,520
1952.....	654,506	521,280	1,175,786	13,613,221
1953.....	729,459	499,301	1,228,760	14,484,013
1954.....	753,426	461,413	1,214,839	14,742,149

TABLE 6. Producers' Shipments of Lime, by Months, 1953 and 1954

Month	1953	1954	Month	1953	1954
				Tons	Tons
January.....	98,589	90,606	August.....	90,640	101,169
February.....	88,659	94,611	September.....	101,708	99,153
March.....	101,372	100,903	October.....	113,350	106,102
April.....	103,961	96,043	November.....	112,369	109,652
May.....	108,694	107,402	December.....	100,840	96,732
June.....	106,332	109,679	Total.....	1,228,760	1,214,839
July.....	102,246	102,787			

TABLE 7. Lime Shipped or Used for Chemical and Other Purposes, 1945-1954

Year	Lime shipped or used for chemical and industrial purposes				Lime shipped or used for building or other non-industrial purposes			
	Quicklime		Hydrated lime		Quicklime		Hydrated lime	
	Short tons	\$	Short tons	\$	Short tons	\$	Short tons	\$
1945	671,341	5,159,761	60,926	323,484	36,832	420,107	63,154	621,686
1946	629,757	5,138,185	76,898	406,635	54,917	640,058	79,227	890,062
1947	742,492	6,304,026	91,483	512,490	59,394	717,173	84,044	1,008,818
1948	785,082	7,834,998	96,756	549,106	64,961	874,836	106,785	1,396,122
1949	722,222	7,811,411	100,601	626,690	75,965	1,159,629	120,035	1,712,090
1950	791,399	8,419,587	116,510	784,056	93,820	1,329,349	122,459	1,748,092
1951	885,654	10,071,689	135,531	857,492	97,035	1,315,739	122,821	1,837,600
1952	812,137	9,217,948	149,015	1,023,054	100,006	1,459,419	114,628	1,912,800
1953	817,645	9,787,209	180,868	1,175,453	105,488	1,513,705	124,759	2,007,646
1954	810,421	9,901,119	188,882	1,239,630	83,688	1,360,995	131,848	2,240,405

TABLE 8. Imports and Exports of Lime, 1953 and 1954

	—	1953		1954	
		Tons	\$	Tons	\$
IMPORTS					
From: United States.....		21,415	230,636	26,131	282,768
United Kingdom.....		84	2,097	395	6,184
Total		21,499	232,733	26,526	288,952
EXPORTS					
To: United States.....		33,290	543,132	30,814	550,983
Jamaica		—	—	—	—
Netherlands West Indies		4	131	4	135
Greenland.....		—	—	—	—
Total		33,294	543,263	30,818	551,118

THE LIME INDUSTRY

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TABLE 9. Employees and Their Earnings in the Lime Industry, 1951-1954

Year	Number of employees						Number of man-hours worked (all employees)	Earnings		
	Administration		Workmen		Total	Adminis- tration		Workmen	Total	
	Male	Female	Male	Female						
1950	78	12	1,040	3	1,133	2,818,971	251,322	2,509,638	2,760,960	
1951	70	11	1,014	1	1,096	2,584,773	280,491	2,773,311	3,053,802	
1952	72	11	921	1	1,005	2,590,524	364,520	2,780,726	3,145,246	
1953	81	15	960	1	1,057	2,657,981	383,468	2,894,966	3,278,434	
1954	82	17	911	2	1,012	2,538,012	404,252	2,945,629	3,349,881	

Note. Administration employees include executives, managers, superintendents, other working officials, and professional and clerical employees.

TABLE 10. Workmen in the Lime Industry, by Months, 1953 and 1954

Month	1953						1954					
	Quarry		Kiln		Total	Quarry		Kiln		Total		
	Male	Female	Male	Female		Male	Female	Male	Female		Male	Female
January	217	-	649	2	868	176	-	641	2	819		
February	219	-	664	3	886	172	-	656	2	830		
March	241	-	669	2	912	191	-	664	1	856		
April	236	-	718	2	956	223	-	681	2	908		
May	239	-	735	-	974	233	-	725	2	960		
June	253	-	755	-	1,008	227	-	711	3	941		
July	245	-	746	-	991	229	-	702	3	934		
August	236	-	746	-	982	217	-	697	2	916		
September	242	-	727	1	970	214	-	707	2	923		
October	240	-	792	2	1,034	212	-	747	2	961		
November	234	-	772	2	1,008	223	-	748	2	973		
December	208	-	700	3	911	190	-	695	2	887		
Average	235	-	725	1	961	210	-	701	2	913		
Total man-hours worked	2,350,409						2,246,904					

TABLE 11. Kiln Capacities in the Lime Industry, 1950-1954

Year	Total kilns				Kilns in use during the year			
	Number		Total capacity		Number		Total capacity	
	Stack	Rotary	Tons per 24 hours	Stack	Rotary	Tons per 24 hours	Stack	Rotary
1950	129	21	5,228	119	15			4,592
1951	121	23	5,861	114	18			5,262
1952	122	22	5,989	110	17			5,261
1953	124	22	5,731	116	16			4,985
1954	122	21	5,753	113	16			4,962



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MINERAL STATISTICS

Directory of Firms in the Lime Industry, 1954

Name of firm	Head office address	Location of plant
New Brunswick:		
Bathurst Power & Paper Co., Ltd. ¹	Bathurst	Bathurst
Snowflake Lime Limited ^{1, 2}	3 Pokick Rd., Saint John	Saint John
Quebec:		
Aluminum Company of Canada, Limited ²	1700 Sun Life Bldg., Montreal	Wakefield
Bousquet, Adrien ³	St-Dominique de Bagot	St-Dominique
Carrière St. Maurice Inc. ¹	135 boul. Normand, Trois Rivières	St-Louis de France
Dominion Lime Limited ¹	Lime Ridge	Lime Ridge
Lamothe, N. ³	Pont Rouge	Pont Rouge
Lepine, M. ¹	Joliette	Joliette
Mercure, Camille ¹	555 St-Denis, St-Hyacinthe	St-Dominique
Raffinerie de Sucre de Québec ¹	St-Hilaire	St-Hilaire
Shawinigan Chemicals Limited ¹	600 Dorchester St. W., Montreal	Shawinigan Falls
Standard Lime Company Limited ¹	St-Paul de Joliette	St-Paul de Joliette
Trottier, David ³	St-Marc des Carrières	St-Marc des Carrières
Ontario:		
Brunner Mond Canada, Limited ¹	Canadian Bank of Commerce Bldg., Toronto	Anderdon Twp.
Canada & Dominion Co., Ltd. ¹	Chatham	Chatham and Wallaceburg
Canadian Gypsum Company, Limited ²	170 Bloor St. W., Toronto	Guelph Twp.
Carleton Lime Products Co. ¹	Box 26, Carleton Place	Carleton Place
Chemical Lime Limited ¹	Beachville	Beachville
Dominion Magnesium Limited ²	320 Bay St., Toronto	Haley
Gypsum, Lime and Alabastine, Canada, Limited ^{1, 2}	Paris	Beachville, Hespeler and Milton
North American Cyanamid Limited ¹	Niagara Falls	Niagara Falls
Rockwood Lime Company ²	Rockwood	Rockwood
Shane Lime & Charcoal Co. Ltd. ¹	Eganville	Gratton Twp.
Manitoba:		
Building Products & Coal Co. Ltd. ²	111 Christie St., Winnipeg	Inwood
Gypsum, Lime and Alabastine, Canada, Limited ⁴	Paris, Ontario	Winnipeg
The Manitoba Sugar Company Limited ¹	Fort Garry	Fort Garry
The Winnipeg Supply & Fuel Company Limited ^{1, 2}	812 Boyd Bldg., Winnipeg	Moosehorn and Stonewall
Alberta:		
Canadian Sugar Factories Limited ¹	Raymond	Raymond, Picture Butte and Taber
Loder's Lime Co. Ltd. ¹	940-8th Ave. W., Calgary	Kananaskis
Summit Lime Works Limited ¹	Box 273, Lethbridge	Lethbridge
British Columbia:		
Crown Zellerbach Canada Limited ¹	Box 879, Vancouver	Ocean Falls
Pacific Lime Company Limited ¹	744 W. Hastings St., Vancouver	Texada Island and Granville Island

1. Use calcium or high-calcium limestone.
2. Use dolomitic or brucitic limestone.
3. Kind of limestone not reported.
4. Purchases quicklime, makes hydrated lime.