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THE LIME INDUSTRY

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NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: **Volume I** — The Primary Industries, including mining, forestry and fisheries; **Volume II**—Manufacturing; **Volume III**—Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries which comprise.

Volume I consists of the following parts:

- Part I — Mineral Statistics
- Part II — Forestry Statistics — Operations in the Woods
- Part III — Fisheries Statistics

Part I includes the following reports which constitute the complete series on Mineral Statistics of Canada. Individual reports are issued as the information becomes available; they are arranged in a form suitable for binding.

- A — General Review of the Mining Industry, 50¢
- B — The Gold Mining Industry, 50¢
- C — The Silver-Lead-Zinc Mining Industry, 25¢
- D — The Nickel-Copper Mining, Smelting and Refining Industry, 25¢
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- T — The Sand and Gravel Industry, 25¢
- U — The Stone Industry, 25¢
- V — Contract Drilling in the Mining Industry, 25¢

THE LIME INDUSTRY

1956

During 1956 the producers of lime in Canada shipped or used 1,295,699 tons valued at \$15,667,598 compared with 1,331,118 tons valued at \$15,810,904 in the preceding year.

Quicklime shipments amounted to 947,316 tons and 348,383 tons of hydrated lime were sold or used. There were 861,784 tons of quicklime and 208,449 tons of hydrated lime sent to chemical and industrial plants. Lime used for building and agricultural trades amounted to 85,532 tons of quicklime and 139,934 tons of hydrated lime. It was estimated that 2,276,836 tons of limestone were burned during the year.

The average number of employees in the industry was 1100 to whom \$3,853,007 were distributed as salaries and wages. Fuel cost \$3,406,061 and 29,453,279 kwh. of electricity were purchased for \$264,323. About 1,666,000 kwh. of electricity were generated by the industry for its own use. Process supplies and containers cost \$1,235,969.

Data in this report refer to lime produced from Canadian limestone. In 1956 there were 2,572 tons of lime made from imported limestone. There were some pulp and paper and chemical plants which produce lime. This lime is used and the resultant sludge is recirculated through the kiln. The statistics on the lime in these circulating loads are not included in this report. The measurement is made as limestone shipped to these plants.

TABLE 1. Principal Statistics for the Lime Industry, Significant Years, 1921-1956

Year	Establishments	Employees	Salaries and wages	Cost of fuel and electricity at plant	Cost at plant of process supplies and containers	Gross value of production	Net ¹ value of production
	No.	No.	\$	\$	\$	\$	\$
1921	66	931	949,966	698,992	N.A.	2,781,197	N.A.
1929	53	1,382	1,393,092	1,183,313	"	5,908,510	"
1931	60	799	785,868	612,278	"	2,764,415	"
1933	60	696	480,833	473,125	"	2,432,306	"
1937	57	872	781,274	871,131	167,827	3,824,917	2,785,959
1939	59	937	849,468	944,502	107,510	4,003,514	2,951,502
1941	60	1,105	1,321,571	2,008,142	188,387	6,357,941	4,161,412
1944	42	815	1,414,426	1,752,723	293,827	7,051,785	5,005,235
1946	41	918	1,616,839	1,955,428	456,613	7,322,168	4,910,127
1949	42	1,060	2,465,601	2,853,837	718,893	11,796,002	8,223,272
1951	44	1,096	3,053,802	3,358,701	921,266	14,670,197	10,390,230
1953	42	1,057	3,278,134	3,387,340	1,221,547	15,209,107	10,600,220
1954	40	1,012	3,349,881	3,382,054	1,295,963	15,488,731	10,810,714
1955	39	1,099	3,776,481	3,474,710	1,308,751	16,576,891	11,793,430
1956	38	1,100	3,853,007	3,670,384	1,235,969	16,462,331	11,555,978

1. Gross value of shipments less cost of fuel, electricity, process supplies and containers.

TABLE 2. Principal Statistics for the Lime Industry, by Provinces, 1955 and 1956

Year	Establishments	Employees	Salaries and wages	Cost of fuel and electricity at plant	Cost at plant of process supplies and containers	Gross value of production	
1955							
	No.	No.	\$	\$	\$	\$	\$
Quebec	11	292	972,269	854,051	322,492	4,681,557	
Ontario	13	467	1,707,302	1,982,629	494,083	8,802,448	
Manitoba	5	104	297,283	231,443	122,935	902,957	
Alberta	5	77	254,860	112,844	132,257	625,168	
Newfoundland	—						
New Brunswick	2	159	544,767	293,743	236,984	1,564,761	
British Columbia	3						
Canada	39	1,099	3,776,481	3,474,710	1,308,751	16,576,891	
1956							
	No.	No.	\$	\$	\$	\$	\$
Quebec	10	302	992,784	949,271	340,589	4,745,553	
Ontario	12	457	1,753,635	2,057,275	554,002	8,637,021	
Manitoba	6	115	356,234	250,534	109,927	1,095,934	
Alberta	5	75	263,455	101,279	148,434	713,924	
Newfoundland	—						
New Brunswick	3	151	486,899	312,025	83,017	1,269,899	
British Columbia	3						
Canada	38	1,100	3,853,007	3,670,384	1,235,969	16,462,331	

TABLE 3. Producers' Shipments¹ of Lime, by Provinces, Showing Purposes For Which Used² or Shipped, 1955

	Shipped from plants in						
	New Brunswick	Quebec	Ontario	Manitoba	Alberta	British Columbia	Canada
Tons of 2,000 pounds							
QUICKLIME							
Building trades:							
Finishing lime	tons	—	—	6,593	3,334	7,835	2,088
	\$	—	—	76,698	45,009	110,930	55,332
Mason's lime	tons	1,928	26,231	24,654	2,036	3,000	7,784
	\$	42,590	359,112	421,285	42,505	49,740	167,100
Agriculture	tons	—	40	—	—	—	40
	\$	—	502	—	—	—	502
Industrial:							
Non-ferrous smelters	tons	—	9,984	6,692	—	3,480	—
	\$	—	126,258	53,209	—	46,672	—
Iron and steel furnaces	tons	419	5,884	88,604	1,456	2,090	144
	\$	9,256	80,556	978,799	22,948	33,160	3,780
Cyanide and flotation mills	tons	—	—	9,382	6,678	—	1,128,499
	\$	—	—	78,903	111,940	—	50,620
Pulp and paper mills	tons	12,776	115,220	29,962	29,832	—	40,850
	\$	267,176	1,224,791	322,565	384,888	—	750,720
Glass works	tons	—	3,323	15,745	—	—	—
	\$	—	22,379	196,731	—	—	19,068
Sugar refineries	tons	161	—	5,855	405	10,060	—
	\$	3,557	—	35,123	6,325	150,900	—
Tanneries	tons	9	105	1,703	—	—	1,817
	\$	199	2,565	15,571	—	—	18,335
Sand-lime brick plants	tons	—	4,548	8,344	111	—	—
	\$	—	42,847	95,843	1,931	—	13,003
Insecticide plants	tons	—	—	141	—	—	140,621
	\$	—	—	966	—	—	966
Other industrial works	tons	—	89,348	393,899	—	5,932	—
	\$	—	1,413,547	4,153,828	—	66,969	—
Other consumers	tons	13	1,338	648	962	2,555	—
	\$	286	24,111	6,739	23,296	40,733	—
Total quicklime	tons	15,306	256,021	592,222	44,814	34,862	52,414
	\$	323,064	3,296,668	6,436,311	638,842	499,104	1,027,552
HYDRATED LIME							
Building trades:							
Finishing lime	tons	—	417	62,736	5,724	886	156
	\$	—	8,975	1,295,647	151,454	12,518	3,744
Mason's lime	tons	1,188	19,392	21,082	—	800	—
	\$	21,025	213,927	346,368	—	14,392	—
Agriculture	tons	—	2,048	1,676	—	—	1,656
	\$	—	19,717	24,828	—	—	34,527
Industrial:							
Non-ferrous smelters	tons	—	147,769	3,245	—	50	—
	\$	—	578,450	47,764	—	650	—
Iron and steel furnaces	tons	—	900	543	—	—	1,443
	\$	—	9,000	8,999	—	—	17,999
Cyanide and flotation mills	tons	—	3,265	644	—	485	2,136
	\$	—	29,114	9,673	—	5,305	6,530
Pulp and paper mills	tons	1,625	17,929	1,115	—	—	49,766
	\$	28,759	137,344	18,345	—	—	20,669
Sugar refineries	tons	8	5,577	—	6,774	—	184,448
	\$	142	72,328	—	92,701	—	12,459
Tanneries	tons	—	1,055	3,139	—	—	165,171
	\$	—	10,027	46,275	—	—	4,194
Fertilizer plants	tons	—	2,741	—	—	40	—
	\$	—	27,861	—	—	520	—
Sand-lime brick plants	tons	—	—	3,030	—	—	3,030
	\$	—	—	49,897	—	—	49,897
Insecticide plants	tons	—	—	—	—	—	—
	\$	—	—	—	—	—	—
Other industrial works	tons	634	4,309	8,813	198	458	—
	\$	11,219	41,343	136,275	3,904	8,241	—
Other consumers	tons	100	282	—	—	754	—
	\$	1,770	3,771	—	—	11,796	—
Total hydrated lime	tons	3,555	205,784	106,023	12,696	3,473	3,948
	\$	62,915	1,151,857	1,984,071	248,059	54,422	88,039
Grand total	tons	18,861	461,805	698,245	57,510	38,335	56,362
	\$	386,979	4,448,525	8,420,382	886,901	553,526	1,115,591
							1,331,118
							15,810,904

1. Shipments include amounts used in producers' own works.

2. Not necessarily consumed in provinces where produced; includes by-product lime.

Note. Of the total quantity of 1,331,118 tons of lime produced, 498,244 tons were consumed by the producers themselves. Of this latter amount 362,915 tons of quicklime were consumed in Ontario; 88,238 tons of quicklime and 3,487 tons of hydrated lime in Quebec; and the balance, 36,632 tons of quicklime and 6,972 tons of hydrated lime, in other provinces.

TABLE 4. Producers' Shipments¹ of Lime, by Provinces, Showing Purposes for Which Used² or Shipped, 1956

		Shipped from plants in						
		New Brunswick	Quebec	Ontario	Manitoba	Alberta	British Columbia	Canada
		Tons of 2,000 pounds						
QUICKLIME								
Building trades:								
Finishing lime	tons	—	—	5,589	3,846	9,302	1,448	20,185
Mason's lime	tons	2,003	25,582	74,960	77,302	126,170	32,266	310,698
	\$	46,502	348,651	383,773	41,187	56,000	—	54,516
Agriculture	tons	—	—	—	—	—	1,531	1,531
	\$	—	—	—	—	—	33,428	33,428
Industrial:								
Non-ferrous smelters	tons	—	4,752	495	5,113	3,426	—	13,786
Iron and steel furnaces	tons	—	58,717	2,906	77,330	48,740	—	187,693
Cyanide and flotation mills	tons	533	2,815	96,903	3,113	3,000	5,271	111,635
Pulp and paper mills	tons	12,374	45,904	1,103,368	50,250	48,000	78,423	1,338,319
Glass works	tons	—	—	9,876	1,656	—	282	11,814
Sugar refineries	tons	—	—	99,237	36,291	—	7,406	142,934
Tanneries	tons	12,243	115,038	24,697	30,438	—	28,450	210,866
Fertilizer plants	tons	278,611	1,240,304	273,843	408,715	—	495,459	2,696,932
Sand-lime brick plants	tons	—	3,673	12,050	—	—	—	15,723
Insecticide plants	tons	155	2,045	3,533	—	10,792	86	16,611
Other industrial works	tons	3,599	32,720	21,008	—	161,880	2,472	221,679
Other consumers	tons	—	6	10	1,235	—	—	1,251
	\$	139	134	12,771	—	—	—	13,044
Total quicklime	tons	14,952	251,147	556,465	47,337	36,996	40,459	947,316
	\$	341,504	3,360,377	6,182,108	718,905	551,710	698,236	11,852,860
HYDRATED LIME								
Building trades:								
Finishing lime	tons	—	641	63,266	8,882	1,076	3,278	77,143
Mason's lime	tons	2,024	11,666	1,303,619	240,375	15,844	68,805	1,640,329
	\$	38,871	22,993	21,429	—	L 000	—	47,446
Agriculture	tons	—	2,827	1,692	—	—	201	4,720
	\$	—	15,857	23,488	—	—	4,703	44,048
Industrial:								
Non-ferrous smelters	tons	—	140,097	3,211	—	75	526	143,909
Iron and steel furnaces	tons	—	555,876	41,468	—	975	10,511	608,830
Cyanide and flotation mills	tons	—	950	1,020	—	—	—	1,970
Pulp and paper mills	tons	—	9,500	16,881	—	—	—	26,381
Sugar refineries	tons	—	2,116	3,246	450	303	6,115	—
Tanneries	tons	1,175	17,583	41,928	—	5,850	7,050	72,411
Fertilizer plants	tons	22,566	9,933	549	—	—	229	11,886
Sand-lime brick plants	tons	—	2,280	8,925	—	—	3,781	128,552
Insecticide plants	tons	—	2,170	—	7,142	—	—	9,320
Other industrial works	tons	154	27,737	—	87,872	—	—	115,763
Other consumers	tons	—	1,118	3,504	—	—	32	4,654
	\$	—	10,627	45,242	—	—	1,081	56,950
Total hydrated lime	tons	3,480	201,632	116,892	16,949	4,353	5,077	348,383
	\$	66,834	1,146,053	2,076,749	347,799	72,350	104,553	3,814,738
Grand total	tons	18,432	452,779	673,357	64,286	41,309	45,536	1,295,699
	\$	408,338	4,506,430	8,258,857	1,066,704	624,060	803,209	15,667,598

¹ Shipments include amounts used in producers' own works.² Not necessarily consumed in provinces where produced; includes by-product lime.

Note. Of the total quantity of 1,295,699 tons of lime produced, 472,887 tons were consumed by the producers themselves. Of this latter amount, 1,121 tons of hydrated lime and 335,881 tons of quicklime were consumed in Ontario; 93,879 tons of quicklime and 2 tons of hydrated lime in Quebec; and the balance, 30,261 tons of quicklime and 11,543 tons of hydrated lime, in other provinces.

TABLE 5. Producers' Shipments of Lime, 1947-1956

Year	Shipped for sale	Used by producers	Total	
			Quantity	Value
1947	538, 267	439, 146	977, 413	8, 542, 507
1948	594, 109	459, 475	1, 053, 584	10, 655, 062
1949	590, 697	428, 126	1, 018, 823	11, 309, 820
1950	631, 987	492, 201	1, 124, 188	12, 281, 084
1951	686, 869	554, 172	1, 241, 041	14, 082, 520
1952	654, 506	521, 280	1, 175, 786	13, 613, 221
1953	729, 459	499, 301	1, 228, 760	14, 484, 013
1954	753, 426	461, 413	1, 214, 839	14, 742, 149
1955	832, 874	498, 244	1, 331, 118	15, 810, 904
1956	822, 812	472, 867	1, 295, 699	15, 667, 598

TABLE 6. Producers' Shipments of Lime, by Months, 1953 and 1956

Month	1955	1956	Month	1955	1956
				Tons	Tons
January	101, 748	102, 211	August	111, 957	111, 508
February	97, 638	102, 310	September	113, 637	106, 455
March	110, 550	109, 434	October	126, 215	120, 048
April	108, 294	109, 027	November	124, 787	105, 869
May	109, 956	107, 934	December	106, 349	100, 187
June	112, 783	108, 558	Total	1, 331, 118	1, 295, 699
July	107, 194	112, 158			

TABLE 7. Lime Shipped or Used for Chemical and Other Purposes, 1947-1956

Year	Lime shipped or used for chemical and industrial purposes				Lime shipped or used for building or other non-industrial purposes			
	Quicklime		Hydrated lime		Quicklime		Hydrated lime	
	Short tons	\$	Short tons	\$	Short tons	\$	Short tons	\$
1947	742, 492	6, 304, 026	91, 483	512, 490	59, 394	717, 173	84, 044	1, 008, 818
1948	785, 082	7, 834, 998	96, 756	549, 106	64, 961	874, 836	106, 785	1, 396, 122
1949	722, 222	7, 811, 411	100, 601	626, 690	75, 965	1, 159, 629	120, 035	1, 712, 090
1950	791, 399	8, 419, 587	116, 510	784, 056	93, 820	1, 329, 349	122, 459	1, 748, 092
1951	885, 654	10, 071, 689	135, 531	857, 492	97, 035	1, 315, 739	122, 821	1, 837, 600
1952	812, 137	9, 217, 948	149, 015	1, 023, 054	100, 006	1, 459, 419	114, 628	1, 912, 800
1953	817, 645	9, 787, 209	189, 868	1, 175, 453	105, 488	1, 513, 705	124, 759	2, 007, 646
1954	810, 421	9, 901, 119	188, 882	1, 239, 630	83, 688	1, 360, 995	131, 848	2, 240, 405
1955	904, 600	10, 755, 573	216, 582	1, 424, 904	91, 039	1, 465, 968	118, 897	2, 164, 459
1956	861, 784	10, 483, 983	208, 449	1, 389, 639	85, 532	1, 368, 877	139, 934	2, 425, 091

TABLE 8. Imports and Exports of Lime, 1955 and 1956

		1955		1956	
		Tons	\$	Tons	\$
IMPORTS					
From: United States		24, 697	278, 766	46, 893	545, 655
United Kingdom		311	4, 410	385	4, 987
Total		25, 008	283, 176	47, 278	550, 642
EXPORTS					
To: United States		29, 031	537, 647	31, 897	622, 713
Netherlands West Indies		4	125	—	—
St-Pierre		1	24	4	191
Sweden		—	—	6	125
Total		29, 036	537, 796	31, 907	623, 026

TABLE 9. Employees and Their Earnings in the Lime Industry, 1952-1956

Year	Number of employees					Number of man-hours worked (all employees)	Earnings			
	Administration		Workmen		Total		Administration	Workmen		
	Male	Female	Male	Female				Male	Female	
1952	72	11	921	1	1,005	2,590,524	364,520	2,780,726	3,145,246	
1953	81	15	960	1	1,057	2,657,981	383,468	2,894,966	3,278,434	
1954	82	17	911	2	1,012	2,538,012	404,252	2,945,629	3,349,881	
1955	80	12	1,095	2	1,099	2,790,468	381,009	3,395,472	3,776,481	
1956	76	13	1,099	2	1,100	2,653,746	359,524	3,493,483	3,853,007	

Note. Administration employees include executives, managers, superintendents, other working officials and professional and clerical employees.

TABLE 10. Workmen in the Lime Industry, by Months, 1955 and 1956

Month	1955					Number	1956					
	Quarry		Kiln		Total		Quarry		Kiln		Total	
	Male	Female	Male	Female			Male	Female	Male	Female		
January	179	—	723	1	903	210	—	751	2	963		
February	179	—	733	1	913	211	—	732	2	945		
March	189	—	757	1	946	223	—	744	2	969		
April	182	—	763	1	946	232	—	797	2	1,031		
May	190	—	796	1	987	242	—	796	2	1,040		
June	201	—	810	2	1,013	245	—	800	2	1,047		
July	201	—	821	2	1,024	236	—	793	2	1,031		
August	197	—	829	2	1,028	235	—	786	1	1,022		
September	190	—	853	2	1,045	228	—	777	2	1,007		
October	192	—	901	2	1,095	222	—	808	2	1,032		
November	195	—	901	2	1,098	123	—	798	2	1,023		
December	183	—	864	2	1,049	204	—	746	2	952		
Average	190	—	815	2	1,007	228	—	781	2	1,011		
Total man-hours worked					2,529,783						2,416,701	

TABLE 11. Kiln Capacities in the Lime Industry, 1952-1956

Year	Total kilns			Kilns in use during the year		
	Number		Total capacity	Number		Total capacity
	Stack	Rotary		Stack	Rotary	
1952	122	22	5,989	110	17	5,261
1953	124	22	5,731	116	16	4,985
1954	122	21	5,735	113	16	4,962
1955	122	21	5,757	114	16	4,981
1956	120	22	5,940	112	18	5,238

TABLE 12. Fuel and Electricity Used in the Lime Industry, 1956

	Kind		Quantity	Cost at plant
Bituminous coal (a) From Canadian mines	short ton			
(b) Imported	"		27,571	347,408
Sub-bituminous coal (from Alberta mines only)	"		98,272	1,300,080
Anthracite coal	"		3,898	31,222
Lignite coal	"		—	—
Coke (for fuel only)	"		7,608	42,343
Gasoline, (includes gasoline used in cars and trucks)	Imp. gal.		30,229	492,662
Kerosene or coal oil	"		1,719,232	674,510
Fuel Oil	"		—	—
Wood (cords of 128 cubic feet of piled wood)	cord		14,169	113,494
Gas (a) Liquified petroleum gases (propane, etc.)	Imp. gal.		2,450	465
(b) Other manufactured gas	M cu. ft.		817,400	122,706
(c) Natural gas	"		175,379	42,139
Other fuel	k.w.h.		—	—
Electricity purchased for power and lighting	k.w.h.		29,453,279	264,323
Electricity purchased for other purposes	"		—	—
Total (cost only)				3,670,384
Electricity generated (a) For own use	k.w.h.		1,666,000	—
(b) For sale	"		—	—



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Directory of Firms in the Lime Industry, 1956

Name of firm	Head office address	Location of plant
New Brunswick:		
Bathurst Power & Paper Co. Ltd. ³	Bathurst	Bathurst
Snowflake Lime Limited ^{1,2}	3 Pokiok Rd., Saint John	Saint John
Quebec:		
Aluminum Company of Canada, Limited ²	1700 Sun Life Bldg., Montreal	Wakefield
Bosquet, Adrien ³	St-Dominique de Bagot	St-Dominique
Dominion Lime Limited ¹	Lime Ridge	Lime Ridge
Lamothe, N. ³	Pont Rouge	Pont Rouge
Lepine, M. ³	Joliette	Joliette
Raffinerie de Sucre de Québec ¹	St-Hilaire	St-Hilaire
Shawinigan Chemicals Limited ¹	600 Dorchester St. W., Montreal	Shawinigan Falls
Standard Lime Company Limited ¹	St-Paul de Joliette	St-Paul de Joliette
Trottier, David ³	St-Marc des Carrières	St-Marc des Carrières
Ontario:		
Brunner Mond Canada, Limited ¹	Canadian Bank of Commerce Bldg., Toronto	Anderdon Twp.
Canada & Dominion Co. Ltd. ¹	Chatham	Chatham
Canadian Gypsum Company, Limited ²	170 Bloor St. W., Toronto	Guelph Twp.
Carleton Lime Products Co. ¹	Box 26, Carleton Place	Carleton Place
Chemical Lime Limited ¹	Beachville	Beachville
Dominion Magnesium Limited ²	320 Bay St., Toronto	Hailey
Gypsum, Lime and Alabastine, Canada, Limited ^{1,2}	Box 98, Station F, Toronto 5	Beachville, Hespeler and Milton
North American Cyanamid Limited ¹	Niagara Falls	Niagara Falls
Rockwood Lime Company Ltd. ²	Rockwood	Rockwood
Shane Lime & Charcoal Co. Ltd. ¹	Eganville	Gratton Twp.
Manitoba:		
Building Products & Coal Co. Ltd. ²	111 Christie St., Winnipeg	Inwood
Gypsum, Lime and Alabastine, Canada, Limited ⁴	Box 98, Station F, Toronto 5, Ontario	Winnipeg
The Manitoba Sugar Company Limited ³	Fort Garry	Fort Garry
Western Gypsum Products Limited ⁴	213 Notre Dame Avenue, Winnipeg	Winnipeg
The Winnipeg Supply & Fuel Company Limited ^{1,2}	812 Boyd Bldg., Winnipeg	Moosehorn and Stonewall
Alberta:		
Canadian Sugar Factories Limited ³	Raymond	Raymond, Picture Butte and Taber
Loder's Lime Co. Ltd. ¹	940-8th Ave. W., Calgary	Kananaskis
Summit Lime Works Limited ¹	Box 273, Lethbridge	Lethbridge
British Columbia:		
Crown Zellerbach Canada Limited ¹	Box 879, Vancouver	Ocean Falls
Pacific Lime Company Limited ¹	1105 W. Pender St., Vancouver	Texada Island and Granville Island

1. Use calcium or high-calcium limestone.

2. Use dolomitic or brucitic limestone.

3. Kind of limestone not reported.

4. Purchases quicklime, makes hydrated lime.