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## STONE PRODUCTS MANUFACTURERS

1967

### ANNUAL CENSUS OF MANUFACTURES

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STONE PRODUCTS MANUFACTURERS  
(S.I.C. 353)

1967

For statistical purposes the industry titled Stone Products Manufacturers in the revised Standard Industrial Classification covers the operations of establishments primarily engaged in cutting, shaping and finishing stone for building and other purposes. Important products of this industry include monuments and tombstones, dimension stone for buildings, and stone furniture. Establishments that quarry stone and do some shaping and finishing are classified in the Stone Quarries industry (S.I.C. 083). Establishments primarily engaged in buying and selling monuments and tombstones, even though they do some lettering and finishing are classified in either the Wholesalers, n.e.s. industry (S.I.C. 629) or the Retail Stores, n.e.s. industry (S.I.C. 699).

Value of shipments and other revenue (manufacturing and non-manufacturing) of the Stone Products Industry amounted to \$10.7 millions in 1967 compared with \$12.7 millions in 1966, a decrease of \$2.0 millions or 15.7 per cent. Shipments of building stone included in this total were valued at \$3.2 millions and monuments valued at \$5.4 millions. Shipments of other manufactured products (secondary products) amounted to \$1.6 millions while other revenue (non-manufacturing) amounted to \$0.5 million.

This industry's shipments of building stone and monuments represented 85 per cent of its manufacturing revenue. Secondary products shipped by this industry in 1967 included semi-processed monuments, lettered monuments, marble chips and dust, etc.

The cost of materials and supplies, fuel and electricity, etc. (inputs), used in the production of goods of own manufacture decreased by \$0.5 million. Cost of inputs in 1967 represented 38.5 per cent of value of total gross output, compared to 41.0 per cent in 1966.

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- ... figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- P preliminary figures.
- r revised figures.
- x confidential to meet secrecy requirements of the Statistics Act.

TABLE 1. PRINCIPAL STATISTICS, 1961-67

Year and provin- ce	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.	'000			\$'000				\$'000		\$'000		\$'000
<u>1961</u>													
Totals .....	133	762	1,510	2,492	300	4,362	11,497	6,908	96	348	1,071	3,862	7,075
<u>1962</u>													
Totals .....	130	775	1,573	2,766	287	4,497	11,836	7,231	95	367	1,052	4,150	7,276
<u>1963</u>													
Totals .....	133	778	1,590	2,954	294	4,984	12,681	7,614	91	385	1,068	4,338	7,784
<u>1964</u>													
Totals .....	131	779	1,659	3,068	320	5,662	14,120	8,030	87	388	1,076	4,526	8,286
<u>1965</u>													
Totals .....	114	800	1,765	3,404	376	5,134	13,593	8,506	67	327	1,115	5,124	8,723
<u>1966</u>													
Newfoundland .....	3	x	x	x	x	x	x	x	x	x	x	x	x
Prince Edward Island .....	1	x	x	x	x	x	x	x	-	-	x	x	x
Nova Scotia .....	2	x	x	x	x	x	x	x	-	-	x	x	x
New Brunswick .....	6	48	107	175	20	176	753	537	3	21	63	281	535
Quebec .....	41	252	547	1,148	105	1,926	4,737	2,686	30	154	331	1,586	2,688
Ontario .....	30	251	543	1,231	125	2,142	5,423	2,964	10	60	334	1,771	3,084
Manitoba .....	5	11	23	46	4	96	241	139	5	31	13	62	138
Saskatchewan .....	1	x	x	x	x	x	x	x	-	-	x	x	x
Alberta .....	2	x	x	x	x	x	x	x	-	-	x	x	x
British Columbia .....	6	31	62	118	6	141	435	291	x	x	36	144	290
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals .....	97	639	1,382	2,891	277	4,688	12,268	7,080	53	285	842	4,110	7,196
<u>1967</u>													
Newfoundland .....	3	x	x	x	x	x	x	x	x	x	x	x	x
Prince Edward Island .....	1	x	x	x	x	x	x	x	-	-	x	x	x
Nova Scotia .....	2	x	x	x	x	x	x	x	-	-	x	x	x
New Brunswick .....	5	x	x	x	x	x	x	x	x	x	x	x	x
Quebec .....	36	180	394	786	72	1,433	3,805	2,325	27	139	240	1,126	2,334
Ontario .....	28	221	463	1,145	99	1,834	4,435	2,744	9	48	301	1,675	2,830
Manitoba .....	5	10	21	46	4	108	284	165	5	36	12	63	165
Saskatchewan .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta .....	2	x	x	x	x	x	x	x	-	-	x	x	x
British Columbia .....	4	14	28	74	4	80	240	155	x	x	17	91	153
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals .....	86	516	1,106	2,392	220	3,802	10,189	6,435	49	262	691	3,487	6,520

TABLE 2. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1966 AND 1967

Size group	Estab- lish- ments	Manufacturing activity							Total activity					
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added	
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages		
No.	'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	
<u>1966</u>														
Under \$10,000 .....		19	11	22	35	4	115	295	174	19	76	12	39	174
\$ 10,000 to \$ 24,999 .....		22	43	90	167	23	322	871	512	16	79	56	232	526
25,000 " 49,999 .....		25	101	211	399	38	712	1,887	1,156	16	107	133	564	1,182
50,000 " 99,999 .....		11	89	194	362	42	469	1,514	1,023	x	x	130	552	1,023
100,000 " 199,999 .....		16	236	532	1,116	113	1,726	4,568	2,749	x	x	316	1,640	2,739
200,000 " 499,999 .....		4	159	334	811	56	1,343	3,132	1,465	-	-	195	1,082	1,552
500,000 " 4,999,999 .....		-	-	-	-	-	-	-	-	-	-	-	-	-
1,000,000 " 4,999,999 .....		-	-	-	-	-	-	-	-	-	-	-	-	-
5,000,000 and over .....		-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units .....		-	-	-	-	-	-	-	-	-	-	-	-	-
Totals .....	97	639	1,382	2,891	277	4,688	12,268	7,080	53	285	842	4,110	7,196	
<u>1967</u>														
Under \$10,000 .....		3	-	-	--	4	15	14	x	x	-	-	-	14
\$ 10,000 to \$ 24,999 .....		15	12	24	34	4	94	260	165	16	66	12	34	165
25,000 " 49,999 .....		16	31	63	114	16	257	642	371	14	73	39	150	375
50,000 " 99,999 .....		23	90	193	385	31	640	1,735	1,046	14	93	119	536	1,067
100,000 " 199,999 .....		14	108	239	475	49	601	1,958	1,328	x	x	152	723	1,352
200,000 " 499,999 .....		15	275	587	1,384	121	2,206	5,578	3,511	-	-	369	2,045	3,547
500,000 " 999,999 .....		-	-	-	-	-	-	-	-	-	-	-	-	-
1,000,000 " 4,999,999 .....		-	-	-	-	-	-	-	-	-	-	-	-	-
5,000,000 and over .....		-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units .....		-	-	-	-	-	-	-	-	-	-	-	-	-
Totals .....	86	516	1,106	2,392	220	3,802	10,189	6,435	49	262	691	3,487	6,520	

TABLE 2. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON TOTAL SHIPMENTS, 1966 AND 1967

Size group	Estab- lish- ments	Manufacturing activity							Total activity					
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added	
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages		
No.	'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	
<u>1966</u>														
Under 5 employed .....		44	57	119	226	33	563	1,487	877	37	176	73	305	890
5-14 "		31	158	341	639	66	1,215	3,046	1,791	14	86	211	929	1,816
15-49 "		22	424	922	2,026	177	2,910	7,735	4,412	2	22	558	2,875	4,491
50-99 "		-	-	-	-	-	-	-	-	-	-	-	-	-
100-199 "		-	-	-	-	-	-	-	-	-	-	-	-	-
200-499 "		-	-	-	-	-	-	-	-	-	-	-	-	-
500 employed and over .....		-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units .....		-	-	-	-	-	-	-	-	-	-	-	-	-
Totals .....	97	639	1,382	2,891	277	4,688	12,268	7,080	53	285	842	4,110	7,196	
<u>1967</u>														
Under 5 employed .....		39	51	104	189	23	569	1,401	818	36	178	64	246	831
5-14 "		31	174	376	768	80	1,377	3,636	2,190	x	x	234	1,121	2,228
15-49 "		16	291	626	1,435	117	1,856	5,153	3,427	x	x	393	2,120	3,461
50-99 "		-	-	-	-	-	-	-	-	-	-	-	-	-
100-199 "		-	-	-	-	-	-	-	-	-	-	-	-	-
200-499 "		-	-	-	-	-	-	-	-	-	-	-	-	-
500 employed and over .....		-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units .....		-	-	-	-	-	-	-	-	-	-	-	-	-
Totals .....	86	516	1,106	2,392	220	3,802	10,189	6,435	49	262	691	3,487	6,530	

TABLE 4. EMPLOYMENT AND PAYROLL, 1966 AND 1967

Year and province	Employees												Salaries and wages			
	Production and related workers				Administrative and office		Sales and distribution		Total		Production and related workers		Administrative and office		Sales and distribution	Total
	Manufacturing		Other		Male	Female	Male	Female	Male	Female	Manufacturing	Other	Male	Female		
	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Number		Male	Female	\$'000	
<u>1966</u>																
Newfoundland .....	x	-	-	-	x	x	-	-	x	x	x	-	x	-	-	x
Prince Edward Island .....	x	-	x	-	x	-	x	-	x	x	x	x	x	-	x	x
Nova Scotia .....	x	-	-	-	x	x	-	-	x	x	x	-	x	-	x	x
New Brunswick .....	48	-	-	-	x	x	x	-	60	3	175	-	x	-	x	281
Quebec .....	250	2	-	-	44	14	21	-	315	16	1,148	-	313	125	1,586	
Ontario .....	249	2	-	-	47	22	13	x	309	25	1,231	-	469	71	1,771	
Manitoba .....	11	-	-	-	2	-	-	-	13	-	46	-	16	-	62	
Saskatchewan .....	x	-	-	-	-	x	-	-	x	x	x	-	x	-	x	
Alberta .....	x	-	-	-	x	x	-	-	-	-	x	-	x	-	x	
British Columbia .....	31	-	-	-	4	1	-	-	35	1	118	-	26	-	144	
Yukon and Northwest Territories .....	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Totals .....	635	4	x	-	117	46	x	x	790	52	2,891	x	993	222	4,110	
<u>1967</u>																
Newfoundland .....	x	-	-	-	x	x	-	-	x	x	x	-	x	-	x	
Prince Edward Island .....	x	-	-	-	x	-	-	-	x	x	x	-	x	-	x	
Nova Scotia .....	x	-	-	-	x	x	-	-	x	x	x	-	x	-	x	
New Brunswick .....	x	-	-	-	x	x	x	-	x	x	x	-	x	-	x	
Quebec .....	178	x	-	-	33	9	18	-	229	11	786	-	222	118	1,126	
Ontario .....	220	x	-	-	46	22	12	-	278	23	1,145	-	463	67	1,675	
Manitoba .....	10	-	-	-	2	-	-	-	12	-	46	-	17	-	63	
Saskatchewan .....	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Alberta .....	x	-	-	-	x	x	-	-	x	x	x	-	x	-	x	
British Columbia .....	14	-	-	-	2	1	-	-	16	1	74	-	17	-	91	
Yukon and Northwest Territories .....	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Totals .....	513	x	-	-	101	38	x	x	649	42	2,392	-	870	225	3,487	

TABLE 5. INVENTORYES, 1967

Province	Manufacturing				Non-manufacturing Products or materials purchased for resale	
	Materials, supplies, etc.	Goods in process		Finished goods of own manufacture		
		Value \$'000	Value \$'000			
<u>Opening</u>						
Newfoundland .....	x	-	-	x	x	
Prince Edward Island .....	x	-	-	x	x	
Nova Scotia .....	x	-	-	x	x	
New Brunswick .....	x	-	-	x	x	
Quebec .....	363	49	-	348	760	
Ontario .....	702	274	-	265	1,241	
Manitoba .....	51	-	-	81	132	
Saskatchewan .....	-	-	-	-	-	
Alberta .....	x	-	-	x	x	
British Columbia .....	15	2	-	9	26	
Yukon and Northwest Territories .....	-	-	-	-	-	
Totals .....	1,269	345	-	864	2,478	
<u>Closing</u>						
Newfoundland .....	x	-	-	x	x	
Prince Edward Island .....	x	-	-	x	x	
Nova Scotia .....	x	-	-	x	x	
New Brunswick .....	x	-	-	x	x	
Quebec .....	350	76	-	346	772	
Ontario .....	551	267	-	514	1,331	
Manitoba .....	45	-	-	74	119	
Saskatchewan .....	-	-	-	-	-	
Alberta .....	x	-	-	x	x	
British Columbia .....	21	2	-	7	30	
Yukon and Northwest Territories .....	-	-	-	-	-	
Totals .....	1,123	366	-	1,110	2,599	

TABLE 6. PURCHASED FUEL AND ELECTRICITY USED, 1966 AND 1967

Description	1966		1967	
	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
<b>1. Large establishments reporting commodity detail</b>				
Bituminous coal:				
(a) From Canadian mines .....	ton	152	2	260
(b) Imported .....	"	6	--	20
Sub-bituminous coal (from Alberta mines only) .....	"	-	-	-
Anthracite coal .....	"	164	3	-
Lignite coal .....	"	-	-	-
Coke .....	"	7	--	20
Gasoline (including gasoline used in cars and trucks) .....	Imp. gal.	164,731	69	114,469
Petrol oil including kerosene or coal oil .....	"	260,610	40	191,542
Wood .....	cord	10	--	26
Gas:				
(a) Liquefied petroleum gases .....	Imp. gal.	2,356	1	360
(b) Other manufactured gas .....	M cu. ft.	-	-	-
(c) Natural gas .....	"	16,687	14	19,514
Other fuel .....	-	-	-	-
Electricity purchased .....	kwh.	6,249,341	105	5,333,811
Steam purchased .....	-	-	1	-
<b>2. Small establishments not reporting commodity detail</b>				
Estimate for fuel and electricity .....	-	-	41	18
<b>3. All establishments</b>				
Total fuel and electricity used .....	-	-	277	200

TABLE 7. MATERIALS AND SUPPLIES - MANUFACTURING ACTIVITY, 1966 AND 1967

Description	Cost	
	1966	1967
	\$'000	
<b>1. Materials used:</b>		
Stone:		
From Canadian quarries .....	883	878
Imported .....	1,574	1,070
Semi-finished monuments and slabs for further processing except lettering .....	202	239
Monuments cut and polished, for lettering only .....	172	148
Silica sand or ground quartz .....	12	14
All other materials and components used(l) .....	1,491	1,148
<b>2. Containers and other packaging materials and supplies used .....</b>	<b>33</b>	<b>34</b>
<b>3. Operating, maintenance and repair supplies used (excluding fuel) .....</b>	<b>303</b>	<b>265</b>
<b>4. Amount paid out to others for work done on materials owned by establishments .....</b>	<b>18</b>	<b>6</b>
<b>Total .....</b>	<b>4,688</b>	<b>3,802</b>

(l) No detailed information on materials used was collected from small establishments. The estimated costs for which are included above. These estimated costs were \$694,041 in 1966 and \$355,110 in 1967.

TABLE 8. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1966 AND 1967

Description	Value	
	1966	1967
	\$ '000	
<b>1. Products:</b>		
Building stone, finished:		
Granite .....	881	733
Limestone .....	2,209	1,575
Marble .....	1,311	766
Sandstone .....	(1)	106
Monuments, bases and markers, finished:		
Granite .....	4,642	4,678
Limestone .....	68	69
Marble .....	537	836
All other products .....	2,191	1,567
<b>2. Amount received in payment for work done on materials and products owned by others</b> .....	538	70
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above .....	(107)	(211)
<b>Total adjusted value of shipments and work done</b> .....	12,268	10,189

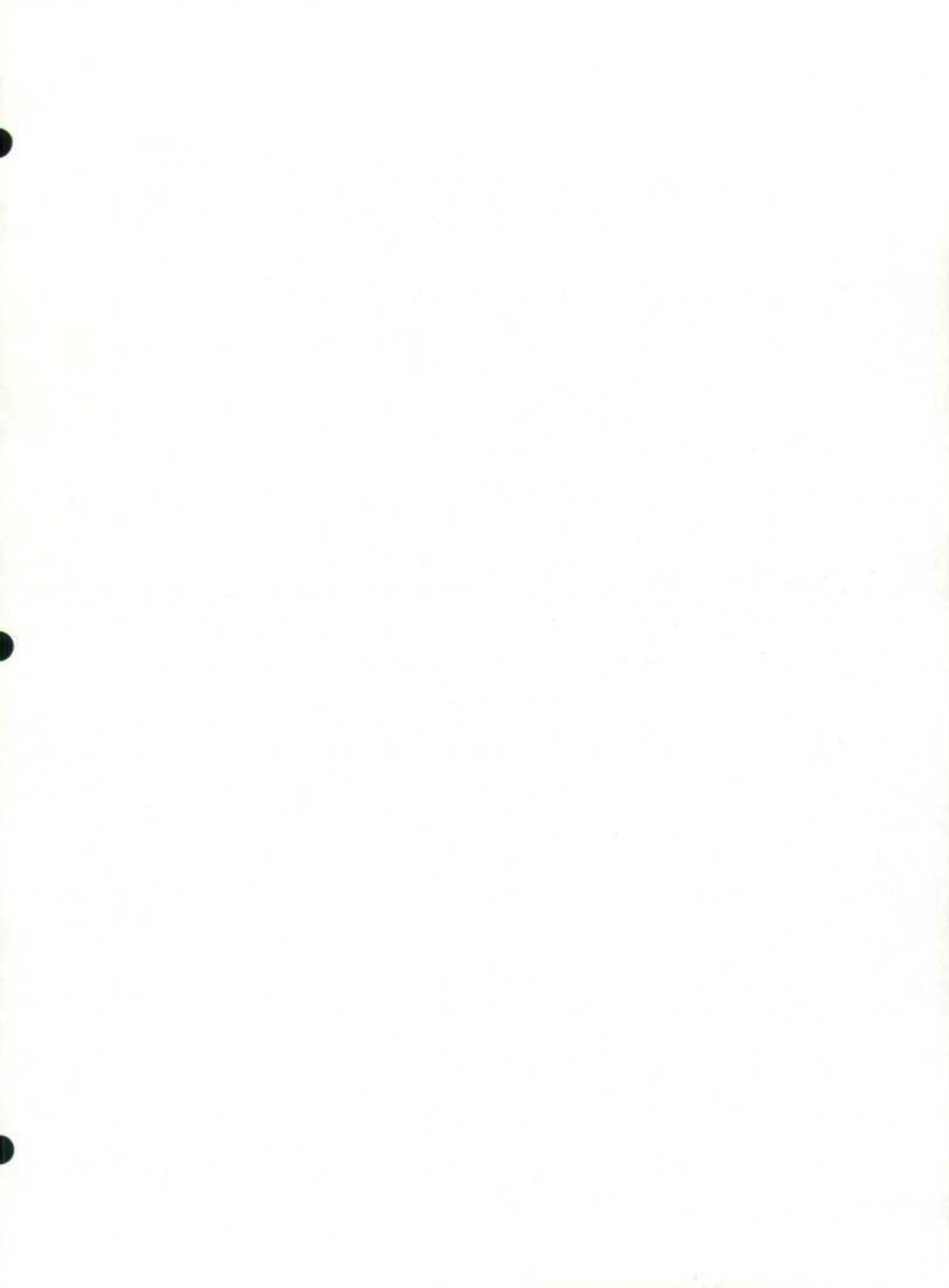
(1) Included in "All other products".

LIST OF ESTABLISHMENTS CLASSIFIED TO THIS INDUSTRY, 1967

(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Name and location	Name and location
<u>Newfoundland</u> Cook's Marble Works, St. John's Muir's Marble Works Ltd., St. John's Skinners Monumental Works, St. John's	<u>Quebec - Concluded</u> St. Martin, R.N. et Fils Enrg., Hull Todoro et Bigras Ltée, 6752, Sherbrooke Street East, Montreal Vincent et Fils Enrg., Lachine
<u>Prince Edward Island</u> Beck, Vere, and Son Ltd., Montague	<u>Ontario</u> Campbell Monument Co., Ltd., Belleville Canadian Art Memorials Ltd., Port Credit Dana Quarries, River Valley Davis Monument Co., Scarborough Dufferin Marble Co. Ltd., 146 Staynor Ave., Toronto Geard Cut Stone Limited, London Goldberg Monuments, 429 Spadina Ave., Toronto Granolux Ltd., 900 Keele Street, Toronto Hanco, Tony, Ltd., R.R. No. 5, Hamilton Hibberd, Arthur, Cut Stone Ltd., 195 Melita Ave., Toronto Laurin, J.P., Ltd., Ottawa London Marble and Granite Co. Ltd., London Marble Art Company, Downsview Ontario Marble Company Limited, Div. of Brooks Marble and Tile Co. Ltd., Peterborough Provincial Cut Stone Ltd., Niagara Falls Quality Memorial Works, Woodbridge Rigg Memorial Works Ltd., Niagara Falls Ritchie Cut Stone Co. Ltd., 2D3 New Toronto St., Toronto Rutter Granite Co. Ltd., The, Port Hope Sanderson Monument Co. Ltd., Orillia Scott, James N., Cut Stone Co. Ltd., 3 Canvarco Rd., Toronto Sharp Bros. Cut Stone Co. Ltd., Hamilton Shelton Memorials, Walkerton Smith Monument Co. Ltd., 349 Weston Road, Toronto Superior Stone Ltd., Kitchener Thomson Granite Co. Ltd., 862 Dupont St., Toronto Tompkins and Heels Monuments, Barrie United Marble Co., 46 Shaftesbury Ave. Rear, Toronto
<u>Nova Scotia</u> Steele, John D., and Son Ltd., North Sydney Tingley Monuments Ltd., Amherst	
<u>New Brunswick</u> Dupuis Bros., Shediac Fitzgerald, P.K., St. Stephen Nelson Monuments Ltd., Sussex Smith, Estate of E.A., Shediac Trites Monuments and Quarry Ltd., Hampstead	
<u>Quebec</u> Aiello, Sebastiano, Enrg., 6811 Sherbrooke St. East., Montreal Beaulieu, Elzéar, et Fils Enrg., Ste-Hélène, Kamouraska Co. Beebe Granite Works Co. Ltd., Beebe Bernucel Bros., 7099 Cartier, Montreal Berson, L., and Son, 388A St. Lawrence Blvd., Montreal Bonetti, E., and Teneglia, F., Inc., St. Leonard Border Granite Co. Ltd., The, Beebe Caron, Eugene, Ste-Anne-de-Beaupré Chabot, Fernand, Scott Junction, Dorchester Daudelin, Rolland, St-Hyacinthe Delisle Monuments, Quebec Delwaide and Coffin Reg'd., Quebec Dominion Granite Ltd., Beebe Plain Ducharme, J. Maurice, Victoriaville Eastern Granite Co. Ltd., Beebe Emelie, John, and Son Reg'd., Beebe Fortin, Dollard J., St-David Gosselin, M., Valleyfield Granit Moreau Enrg., Chicoutimi Houde and Frères Enrg., Cap-de-la-Madeleine Lacroix, R. and I. Granite Inc., 9945, Blvd. St-Michel, Montreal-Nord Lavoie, Roland, Inc., Cap-de-la-Madeleine Les Monuments Sherbrooke Enrg., Sherbrooke Les Monuments Waterloo Enrg., Waterloo Monument et Architecture Enrg., Rimouski Monuments Funéraires St-Samuel, St-Samuel, Frontenac Monuments Lussier Ltée, 3290, rue Cadillac, Montreal Monuments St-Georges Enrg., Jacques Cartier Parent, G.H., Esq., St-Jérôme Produits Alba Inc., Dolbeau Provost, Émilien J. Monuments, Sherbrooke Quebec Granite and Marble Reg'd., 1864 Darling St., Montreal Smith Bros. Memorial Art Ltd., 1195 Ducharme Ave., Outremont	
	<u>Manitoba</u> Brunet Monuments, St. Boniface Delande, M.C., Memorials, Winnipeg Quinn Bros. Marble and Granite Works, Neepawa Memorial Marble and Tile Co. Ltd., Winnipeg Portage Memorials, Portage la Prairie
	<u>Alberta</u> Alberta Granite Marble and Stone Company Limited, Edmonton Marmac Manufacturing Ltd., Calgary
	<u>British Columbia</u> B.C. Monumental Works Ltd., Vancouver Carrara Marble and Granite Ltd., Vancouver Newall Monumental Works, Vancouver Westaway Monumental Works, New Westminster







NOTES TO USERS

1. The detailed explanations of "Concepts and Definitions" omitted from this report may be consulted in any 1965 report in this series. If not available to the user, the relevant pages may be obtained free of charge from the Manufacturing and Primary Industries Division of the Bureau.
2. Tables on principal statistics classified by manufacturing value added, by total value added, and by type of organization, published in the 1966 report as Tables 3, 4 and 6, respectively, have been omitted from this report because of their limited interest. They are available, however, from the Manufacturing and Primary Industries Division. In the case of an extensive request involving a large number of industries, it may be necessary to levy a charge.
3. Users interested in obtaining the value of production (manufacturing activity) can do so by adding cost of materials and supplies used (manufacturing activity), cost of fuel and electricity, and value added (manufacturing activity). The resulting statistic is equivalent in concept to "gross output" shown in Table 7 of the 1966 report.

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