



CANADA

PRODUCTS OF PETROLEUM AND COAL

General Review

1955

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NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: **Volume I** — The Primary Industries, including mining, forestry and fisheries; **Volume II** — Manufacturing; **Volume III** — Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

- I — General Review of the Manufacturing Industries, \$1.50
- II — The Manufacturing Industries of Canada, (7 sections, as follows):
 - Section A. Summary for Canada, 25¢
 - Section B. Atlantic Provinces, 50¢
 - Section C. Quebec, 25¢
 - Section D. Ontario, 25¢
 - Section E. Prairie Provinces, 40¢
 - Section F. British Columbia, 25¢
 - Section G. The Manufacturing Industries of Canada, Regional Distribution, 75¢
- III — Foods and Beverages
- IV — Tobacco and Tobacco Products
- V — Rubber Products
- VI — Leather Products
- VII — Textile Mills
- VIII — Knitting Mills
- IX — Clothing
- X — Wood and Paper Products
- XI — Printing Trades
- XII — Iron and Steel Products
- XIII — Transportation Equipment
- XIV — Non-ferrous Metal Products
- XV — Electrical Apparatus and Supplies
- XVI — Non-metallic Mineral Products
- XVII — Products of Petroleum and Coal
- XVIII — Chemicals and Allied Products
- XIX — Miscellaneous Manufactures

The present report belongs in Part XVII, Products of Petroleum and Coal. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

- A — General Review, 25¢
- B — The Coke and Gas Industry, 25¢
- C — The Petroleum Products Industry, 25¢
- D — The Miscellaneous Products of the Petroleum and Coal Industry, 25¢

PRODUCTS OF PETROLEUM AND COAL

General Review

1955

The Standard Industrial Classification, which has been used by the Dominion Bureau of Statistics in its compilations since 1949 provides for a separate "Products of Petroleum and Coal" group. This major division includes the petroleum products industry, the coke and gas industry and a miscellaneous industry which were classified, in earlier years, to the manufactures of the Non-metallic Mineral Products Group.

The gross value of production from the industries in this group was \$1,160,824,499 in 1955 or 13.6 per cent more than in 1954, see footnote 2. Employment dropped slightly to 17,486 in 1955 from the 17,559 reported in 1954 but payments in salaries and wages increased to \$72.4 millions. Materials for manufacturing cost \$704.4 millions in 1955 and fuel and electricity cost \$39 millions; in the previous year the corresponding amounts were \$625 millions and \$37 millions.

Note 1. In 1952 the gross value of production was replaced by value of factory shipments f.o.b. plant for all of the industries classified to this group except for Petroleum Refining and Coke and Gas. As no information on inventory change is available for 1953, value added figures for this year were obtained by subtracting from the value of factory shipments (Production in the case of Petroleum Refining and Coke and Gas) the cost of materials, fuel and electricity. In 1954 and 1955 information on the value of year-end inventory holdings at plant and plant warehouses was collected as part of the annual Census of Industry and except for Petroleum Refining and Coke and Gas, the information thus made available was taken into account in calculating the value added figures.

TABLE 1. Principal Statistics for the Products of Petroleum and Coal Group, by Industries and by Provinces, 1954 and 1955

Industry and province	Number of plants	Number of employees	Salaries and wages for year	Cost of fuel and electricity at works	Cost of materials at works	Gross selling value of products at works	Value added by manufacture ¹
			\$	\$	\$	\$	\$
By industries:							
1954							
Coke and gas	26	4,759	16,296,781	6,036,155	54,020,106	104,926,569	44,870,308
Petroleum products	61	12,476	52,316,208	31,215,380	568,541,677	909,252,514	309,795,241
Miscellaneous products of petroleum and coal	17	324	1,068,736	143,687	2,849,602	6,732,265	3,706,760
Total	104	17,559	69,681,725	37,395,222	625,411,385	1,020,911,348	358,372,309
1955							
Coke and gas	25	3,736	13,181,383	6,206,043	57,844,131	103,891,182	39,841,008
Petroleum products	61	13,340	57,892,387	32,593,790	642,872,134	1,048,834,455	373,368,531
Miscellaneous products of petroleum and coal	20	410	1,362,789	192,440	3,668,730	8,098,862	4,140,450
Total	106	17,486	72,436,559	38,992,273	704,384,995	1,160,824,499	417,349,989
By provinces:							
1954							
Newfoundland	1	793	3,154,746	1,889,133	22,011,815	34,170,005	10,269,526
Nova Scotia	2						
New Brunswick	1						
Quebec	16	3,900	15,280,994	11,951,631	205,116,777	331,237,246	114,277,668
Ontario	35	8,075	32,220,122	13,407,509	204,459,701	348,012,142	130,257,423
Manitoba	7	675	2,449,980	1,358,587	24,049,389	36,302,368	10,894,627
Saskatchewan	12	1,146	4,556,124	2,677,507	51,729,549	77,324,150	22,903,091
Alberta	21	1,587	6,386,674	2,907,714	60,579,313	101,979,156	38,551,675
British Columbia	8	1,383	5,633,085	3,203,141	57,464,841	91,886,281	31,218,299
Northwest Territories	1						
Canada	104	17,559	69,681,725	37,395,222	625,411,385	1,020,911,348	358,372,309
1955							
Newfoundland	1	750	3,402,485	1,825,553	25,665,953	39,362,059	11,870,553
Nova Scotia	2						
New Brunswick	1						
Quebec	18	4,045	15,784,980	12,875,222	241,599,599	387,331,805	132,863,573
Ontario	36	7,314	31,001,492	13,068,220	224,709,024	376,579,184	138,702,371
Manitoba	6	783	3,027,634	1,428,626	26,165,784	41,966,517	14,371,721
Saskatchewan	12	1,235	5,071,730	3,164,463	51,999,935	85,153,682	29,989,513
Alberta	21	1,822	7,359,750	3,174,517	65,927,531	116,232,764	47,126,611
British Columbia	8	1,537	6,788,488	3,455,672	68,317,169	114,198,488	42,425,647
Northwest Territories	1						
Canada	106	17,486	72,436,559	38,992,273	704,384,995	1,160,824,499	417,349,989

1. See footnote to text.

TABLE 2. Employees and Their Earnings in the Products of Petroleum and Coal Group, 1954 and 1955

Industry and province	Number of employees					Earnings		
	Supervisory and office		Production and related workers		Total	Supervisory and office	Production and related workers	Total
	Male	Female	Male	Female				
						\$	\$	\$
1954								
By industries:								
Coke and gas	950	374	3,435	—	4,759	4,981,731	11,315,050	16,296,781
Petroleum products	3,485	1,156	7,780	55	12,476	20,557,336	31,758,872	52,316,208
Miscellaneous products of petroleum and coal	87	41	187	9	324	445,969	622,767	1,068,736
Total	4,522	1,571	11,402	64	17,559	25,985,036	43,696,689	69,681,725
By provinces:								
Newfoundland	108	17	665	3	793	585,947	2,568,799	3,154,746
Nova Scotia								
New Brunswick								
Quebec	841	184	2,865	10	3,900	4,425,566	10,855,428	15,280,994
Ontario	2,342	952	4,744	37	8,075	14,111,666	18,108,456	32,220,122
Manitoba	176	138	361	—	675	1,082,619	1,367,361	2,449,980
Saskatchewan	289	84	771	2	1,146	1,561,033	2,995,091	4,556,124
Alberta	404	112	1,067	4	1,587	2,262,728	4,123,946	6,386,674
British Columbia	362	84	929	8	1,383	1,955,477	3,577,608	5,533,085
Northwest Territories								
Canada	4,522	1,571	11,402	64	17,559	25,985,036	43,696,689	69,681,725
1955								
By industries:								
Coke and gas	662	228	2,846	—	3,736	3,568,128	9,613,255	13,181,383
Petroleum products	4,010	1,261	8,011	58	13,340	24,088,434	33,803,953	57,892,387
Miscellaneous products of petroleum and coal	110	58	237	5	410	556,802	805,987	1,362,789
Total	4,782	1,547	11,094	63	17,486	28,213,364	44,223,195	72,436,559
By provinces:								
Newfoundland	105	20	622	3	750	663,960	2,740,525	3,402,485
Nova Scotia								
New Brunswick								
Quebec	940	195	2,901	9	4,045	4,923,777	10,861,203	15,784,980
Ontario	2,254	872	4,152	36	7,314	14,518,204	16,483,288	31,001,492
Manitoba	218	164	401	—	783	1,381,581	1,646,053	3,027,634
Saskatchewan	323	87	823	2	1,235	1,743,985	3,327,745	5,071,730
Alberta	534	117	1,166	5	1,822	2,525,208	4,834,542	7,359,750
British Columbia	408	92	1,029	8	1,537	2,458,649	4,329,839	6,788,488
Northwest Territories								
Canada	4,782	1,547	11,094	63	17,486	28,213,364	44,223,195	72,436,559

TABLE 3. Production and Related Workers (Wage-earners) in the Products of Petroleum and Coal Group, 1954 and 1955

Industry and province	January	February	March	April	May	June	July	August	September	October	November	December	Average of year
	Number												
1954													
By industries:													
Coke and gas	3,524	3,506	3,411	3,456	3,395	3,442	3,483	3,471	3,535	3,388	3,345	3,299	3,435
Petroleum products	7,593	7,628	7,612	7,707	7,967	8,090	8,163	8,119	7,882	7,749	7,774	7,780	7,835
Miscellaneous products of petroleum and coal	153	163	171	187	218	220	222	232	230	192	181	170	196
Total	11,270	11,297	11,194	11,350	11,580	11,752	11,868	11,822	11,647	11,329	11,300	11,249	11,466
By provinces:													
Newfoundland	689	672	659	659	686	689	683	682	668	668	640	623	668
Nova Scotia													
New Brunswick													
Quebec	2,884	2,866	2,842	2,864	2,944	2,959	2,955	2,916	2,882	2,805	2,776	2,801	2,875
Ontario	4,794	4,800	4,728	4,802	4,817	4,875	4,919	4,895	4,855	4,630	4,645	4,634	4,781
Manitoba	341	337	343	347	357	367	383	381	367	372	370	364	361
Saskatchewan	708	718	706	743	790	826	862	857	831	810	782	663	773
Alberta	997	1,012	1,024	1,041	1,066	1,087	1,110	1,119	1,093	1,097	1,095	1,118	1,071
British Columbia	857	892	892	894	920	949	956	972	951	947	992	1,046	1,037
Northwest Territories													
Canada	11,270	11,297	11,194	11,350	11,580	11,752	11,868	11,822	11,647	11,329	11,300	11,249	11,466
1955													
By industries:													
Coke and gas	2,635	2,666	2,752	2,779	2,842	2,971	2,918	2,907	2,879	2,925	2,899	2,986	2,847
Petroleum products	7,748	7,825	7,837	7,915	8,079	8,203	8,228	8,273	8,211	8,167	8,147	8,201	8,069
Miscellaneous products of petroleum and coal	191	196	191	215	267	302	295	291	274	250	215	212	242
Total	10,574	10,687	10,780	10,909	11,188	11,476	11,441	11,471	11,364	11,342	11,261	11,399	11,158
By provinces:													
Newfoundland	600	599	594	608	642	654	643	643	637	629	619	622	624
Nova Scotia													
New Brunswick													
Quebec	2,830	2,813	2,853	2,830	2,897	3,051	2,901	2,952	2,966	2,989	2,921	2,945	2,912
Ontario	4,041	4,091	4,103	4,156	4,218	4,240	4,325	4,268	4,209	4,202	4,167	4,222	4,187
Manitoba	359	362	361	361	394	410	422	428	424	421	425	438	400
Saskatchewan	746	786	784	820	849	856	859	854	863	826	827	827	825
Alberta	1,068	1,080	1,097	1,136	1,163	1,197	1,196	1,222	1,197	1,218	1,222	1,239	1,170
British Columbia	930	956	988	998	1,025	1,068	1,095	1,104	1,068	1,057	1,080	1,106	1,065
Northwest Territories													
Canada	10,574	10,687	10,780	10,909	11,188	11,476	11,441	11,471	11,364	11,342	11,261	11,399	11,158

TABLE 4. Inventories¹, in the Products of Petroleum and Coal Group, 1955

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
(a) By sub-groups				
Opening:				
Petroleum refining	30,243,798	17,071,567	81,299,011	128,614,376
Lubricating oils and greases	1,541,297	82,976	711,737	2,336,010
Absorption gasoline	9,561	—	188,740	198,301
Coke and gas	17,635,504	334,240	3,054,412	21,024,156
Miscellaneous products of petroleum and coal	256,796	5,277	544,347	806,420
Total	49,686,956	17,494,060	85,798,247	152,979,263
Closing:				
Petroleum refining	33,523,970	17,359,252	91,457,254	142,340,476
Lubricating oils and greases	1,598,452	277,445	531,997	2,407,894
Absorption gasoline	9,561	—	98,590	108,151
Coke and gas	18,899,534	69,709	2,354,200	21,323,443
Miscellaneous products of petroleum and coal	307,764	4,573	447,105	759,442
Total	54,339,281	17,710,979	94,889,146	166,939,406
(b) By provinces				
Opening:				
Newfoundland	1,618,170	323,875	3,674,824	5,616,869
Nova Scotia				
New Brunswick				
Quebec	12,697,962	4,417,829	25,877,292	42,993,083
Ontario	27,523,248	10,023,605	25,670,948	63,217,801
Manitoba	936,258	90,868	4,460,439	5,487,565
Saskatchewan	930,207	748,338	9,841,757	11,320,302
Alberta	1,297,699	1,234,330	9,100,431	11,632,460
British Columbia	4,683,412	655,215	7,372,556	12,711,183
Northwest Territories				
Total	49,686,956	17,494,060	85,798,247	152,979,263
Closing:				
Newfoundland	1,208,512	691,286	3,859,924	5,759,722
Nova Scotia				
New Brunswick				
Quebec	12,626,667	4,190,363	32,210,099	49,027,129
Ontario	32,644,624	9,426,013	25,483,622	67,554,259
Manitoba	898,226	192,929	5,329,033	6,420,188
Saskatchewan	1,492,352	806,364	8,867,741	11,166,457
Alberta	1,634,235	1,420,988	9,882,969	12,938,192
British Columbia	3,834,665	983,036	9,255,758	14,073,459
Northwest Territories				
Total	54,339,281	17,710,979	94,889,146	166,939,406

1. (a) Book value of all manufacturing inventories owned and held at plant and plant warehouses.

(b) Beginning with 1954, information on the value of year-end inventory holdings at plant and plant warehouses is being collected as part of the annual Census of Industry. These data were formerly collected by a separate survey. The summarized results for the Products of Petroleum and Coal Group for the year under review are shown in the above table.

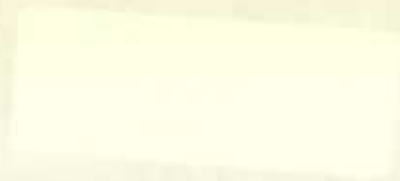
(c) The opening inventory for the current year may not necessarily agree with the closing inventory published the previous year because of changes in the composition of the industry such as; the addition of new establishments, the disappearance of old ones, or the transfer of establishments to other industries for statistical purposes. The figure for value added by manufacture for the previous year does not need to be altered because of such changes in the composition of the industry.

TABLE 5. Materials Used in the industries in the Products of Petroleum and Coal Group, 1954 and 1955

Material	Unit of measure	1954		1955	
		Quantity	Cost at works	Quantity	Cost at works
			\$		\$
Petroleum products industry:					
Crude oil (under 60° A.P.I.) in its natural state, from Canadian wells	imp. gal.	3,244,511,863	288,103,577	3,771,206,395	320,227,172
Absorption gasoline, etc., from Canadian wells (run to stills)	"	18,800,550	1,727,579	20,565,024	1,813,072
Crude oil, in its natural state, imported, (run to stills):					
From United States	imp. gal.	302,142,090	29,327,377	231,469,245	23,144,479
From South America	"	2,057,208,286	180,000,181	2,367,268,893	208,009,932
From other countries	"	345,864,205	30,219,564	431,826,500	36,271,833
Crude oil, not in its natural state (run to stills)	"	17,687,355	1,841,632	4,631,643	403,636
Blending stocks for gasoline:					
Alkylate	"	6,033,499	1,581,095	9,181,660	2,777,707
Benzol	"	923,298	448,404	1,983,196	869,573
Other	"	6,561,489	1,124,137	—	—
Phenol	pound	598,709	114,958	376,182	72,200
Sulphuric acid, 100%	"	10,685,073	207,808	13,109,049	245,666
Sulphur	"	571,744	26,049	508,853	20,836
Caustic soda	"	16,669,107	604,851	17,726,941	664,635
Soda ash	"	1,662,287	57,393	1,620,535	52,539
Litharge	"	534,303	91,753	450,884	81,810
Fuller's earth, bentonite and other clays	ton	6,981	500,476	6,995	573,118
Compounding materials:					
Used in refineries	—	—	3,953	—	123,630
Used in compounding plants	imp. gal.	13,917,526	4,324,018	18,161,279	5,787,738
Tetraethyl fluid	c.c.	6,772,322,745	11,680,610	7,298,248,856	12,977,103
Dyes for gasoline	—	—	81,068	—	95,632
Inhibitor	—	—	344,814	—	493,202
Natural gas, wet	M. cu. ft.	46,359,870	1,950,296	60,711,023	2,485,908
Other materials	—	—	—	—	20,130,500
Shipping containers	—	—	14,180,084	—	5,550,130
Total petroleum products industry	—	—	568,541,677	—	642,872,134
Coke and gas industry:					
Bituminous coal carbonized in ovens or retorts:					
(a) Canadian	ton	881,443	7,981,347	984,856	9,199,021
(b) Imported	"	3,722,832	37,983,392	4,401,177	42,700,385
Bituminous coal for making water gas:					
(a) Canadian	—	—	—	—	—
(b) Imported	ton	3,941	46,511	2,171	24,810
Coke for gas-making:					
(a) Purchased	ton	9,887	193,824	6,927	137,150
(b) Companies' own make	"	126,943	1,552,882	81,988	1,083,909
Oil used for enriching water gas	imp. gal.	20,136,871	2,255,770	13,087,683	1,105,614
Absorbing and wash oil	"	331,005	79,260	422,024	87,571
Caustic soda	pound	2,044,082	59,395	2,105,719	64,424
Lime	ton	420	5,848	443	5,805
Water	—	—	60,201	—	75,983
Iron oxide	ton	9,167	100,240	6,835	70,675
Sulphuric acid, 100%	pound	62,074,911	906,427	75,717,468	1,057,488
Propane and butane	imp. gal.	13,246,164	1,738,150	11,223,663	1,335,896
All other materials	—	—	1,056,859	—	895,400
Total coke and gas industry	—	—	54,020,106	—	57,844,131
Miscellaneous products of petroleum and coal industry:					
Asphalt	ton	44,232	1,210,918	46,123	1,332,273
Coal, lignite	"	76,756	175,494	85,915	177,736
Oil	imp. gal.	21,277	17,287	20,182	16,384
Pitch	pound	—	—	1,124,000	18,599
Resin	"	1,583,981	383,706	1,886,423	502,869
Emulsifying agents	—	—	589	—	619
All other materials	—	—	917,778	—	1,429,510
Shipping containers	—	—	143,830	—	190,711
Total miscellaneous industry	—	—	2,849,602	—	3,668,730
Total for group	—	—	625,411,385	—	704,384,995

TABLE 6. Products Made in the Industries in the Products of Petroleum and Coal Group, 1954 and 1955

Product	Unit of measure	1954		1955	
		Quantity	Gross selling value at works	Quantity	Gross selling value at works
			\$		\$
Made for sale:					
Gasoline (excluding imported casinghead blended):					
Aviation gasoline	imp. gal.	17,282,637	5,534,652	25,749,564	9,991,234
Motor gasoline	"	2,397,598,690	439,105,903	2,682,476,703	491,185,657
Natural gasoline	"	22,623,229	1,976,452	29,848,052	2,423,557
Naptha specialties	"	28,684,651	6,186,053	30,817,670	7,094,578
Tractor fuel	"	5,607,515	831,150	5,724,067	891,959
Aviation turbine fuel	"	57,285,089	9,227,486	92,081,305	14,439,362
Kerosene	"	14,995,947	2,594,689	391,524,006	63,599,895
Stove oil (No. 1 fuel oil)	"	328,441,602	56,077,925		
Diesel fuel	"	430,170,300	59,887,171	538,917,020	77,176,759
Light fuel oils (Nos. 2 and 3):					
Furnace fuel oil	"	780,279,245	117,363,123	947,979,319	140,129,090
Other light fuel oil	"	56,025,389	7,176,870	58,584,447	7,954,541
Heavy fuel oils (Nos. 4, 5 and 6)	"	1,057,140,028	79,205,792	1,191,240,041	92,208,844
Lubrication oil:					
Made in refineries	"	55,339,501	36,786,398	53,922,043	34,383,321
Made in blending plants	"	13,176,100	10,910,496	12,374,247	10,919,658
Lubricating grease:					
Made in refineries	lb.	29,596,871	2,598,317	27,972,851	2,463,637
Made in blending plants	"	11,733,358	1,432,243	12,148,089	1,518,642
Asphalt	imp. gal.	204,189,368	24,024,447	252,064,449	29,152,316
Petroleum coke	ton	156,509	1,480,213	154,012	1,457,915
Liquefied petroleum gases	imp. gal.	47,491,516	5,717,258	64,769,149	6,933,381
Other products	—	—	13,346,536	—	24,962,934
Total made for sale	—	—	881,463,174	—	1,018,887,280
Made for own use:					
Gasoline	imp. gal.	1,149,814	251,594	1,115,877	226,472
Naptha specialties	"	108,049	22,718	129,477	28,422
Kerosene	"	7,237	1,195		
Stove oil (No. 1 fuel oil)	"	54,702	8,037	24,659	4,367
Diesel fuel	"	231,966	35,807	256,026	38,399
Light fuel oils (Nos. 2 and 3)	"	819,953	99,893	3,956,357	268,825
Heavy fuel oils (Nos. 4, 5 and 6)	"	203,235,259	15,528,699	205,372,545	15,747,366
Lubricating oil	"	48,100	38,961	70,334	40,027
Asphalt	"	400,814	48,103	1,183,388	133,234
Petroleum coke	ton	80,378	659,009	115,887	916,175
Still gas	M cu. ft.	19,803,708	9,732,121	21,868,572	10,547,842
Other products	—	—	1,363,213	—	1,996,046
Total made for own use	—	—	27,789,340	—	29,947,173
Total — Petroleum products industry	—	—	909,252,514	—	1,048,834,453
Coke and gas industry:					
Gas sold or used:					
Gas sold	M cu. ft.	26,459,368	32,920,031	18,984,203	19,846,419
Gas used in own coke or gas plants	"	10,072,878	2,447,068	13,206,671	3,284,615
Gas used in associated works	"	29,776,266	6,048,403	38,127,145	8,422,256
Gas otherwise accounted for but not sold	"	662,469	279,929	746,489	279,804
Gas not accounted for	"	2,763,599	545,253	3,053,004	520,821
Total gas sold or used	"	69,734,580	42,240,684	74,117,512	32,353,915
Coke made:					
Coke from by-product or bee-hive ovens	ton	3,023,555	46,871,860	3,715,974	55,572,814
Coke from gas retorts	"	158,277	2,151,760	67,137	1,108,712
Coke breeze from by-product ovens	"	208,527	1,378,639	221,430	1,559,379
Coke breeze from gas retorts	"	23,859	135,629	83	450
Total coke	"	3,424,218	50,537,888	4,004,623	58,241,355
Other products:					
Tar	imp. gal.	40,954,480	5,069,465	43,133,514	5,523,953
Ammonium sulphate	pound	70,969,401	1,502,757	83,248,672	1,630,763
Benzol	imp. gal.	6,566,284	3,014,118	8,317,427	3,431,004
Toluol, xylol and naphthalene	"	2,160,404	857,111	2,573,545	982,705
All other products	—	—	1,704,546	—	1,727,387
Total — Coke and gas industry	—	—	104,928,569	—	103,891,082
Miscellaneous products of petroleum and coal industry:					
Asphalt road emulsions	imp. gal.	11,693,214	2,183,659	15,850,927	2,981,245
Protective coatings	"	950,459	612,300	1,156,525	688,040
Paving materials	ton	80,553	599,315	100,315	682,899
All other products	—	—	3,336,991	—	3,746,678
Total miscellaneous industry	—	—	6,732,265	—	8,098,862
Total for group	—	—	1,020,911,348	—	1,160,824,499



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