CATALOGUE No. 45-203





# THE COKE AND GAS INDUSTRY 1958



 $\label{eq:Published by Authority of} Published by Authority of $$$  The Honourable Gordon Churchill, Minister of Trade and Commerce

# DOMINION BUREAU OF STATISTICS

Industry and Merchandising Division

October, 1960 6523-560

Price 50 cents

# Directory of Firms in the Coke and Gas Industry, 1958

Name of firm and location of plant

Coke and gas-making equipment, including reserve equipment (Rated annual capacity, in tons of coal carbonized or in cubic feet of gas produced, given in brackets)

# 1. COKE PLANTS

#### By-product ovens

Dominion Iron & Steel Ltd., Sydney, Nova Scotia	In use-114 Koppers Becker Underjet Fired (988,690 tons)
Quebec Natural Gas Corporation	In use - 74 Koppers Becker type horizontal ovens (656,000 tons); 4 Koppers Kerpely ring type producers (12,700,000 M. cu. ft.); 5 water gas sets (8,800,000 M. cu. ft.)
Algoma Steel Corporation Ltd. (Great Northern Gas Co. Ltd.)	In use - 53 Wilputte ovens (357,700 tons), and 143 Koppers ovens (1,277,500 tons)
Dominion Foundries and Steel Limited,	In use - 105 Koppers ovens (850,000 tons)
Hamilton By-product Coke Ovens, Ltd., (United Gas & Fuel Co. Ltd.) Hamilton, Ontario	In use - 25 Semet-Solvay ovens (175,000 tons), and 35 Wilputte ovens (240,000 tons); In reserve or idle - 2 propane vaporizers (600,000 M. cu. ft.)
Steel Company of Canada, Limited,	In use - 191 Wilputte ovens (1,653,000 tons)
Crow's Nest Pass Coal Co. Ltd., Michel. British Columbia	In use -52 by-product ovens (266,450 tons) In reserve or idle -234 beehive ovens (126,000 tons) (90 operated Part time)

#### 2. ILLUMINATING AND FUEL GAS PLANTS

## Retort coal gas and carburetted water gas

Shawinigan Chemicals Ltd., Shawinigan Falls, Quebec	5 chemical type coking stokers of own design (150,000 tons)
Quebec Power Company, Verdun, Quebec	In use - 1 Western Gas water gas set (657,000 M. cu. ft.)
	In reserve or idle - 2 U.G. Co. water gas sets (1.095,000 M. cu. ft.)
Public Utilities Commission, Kitchener, Ontario	In use-1 Merrifield water gas set (361,350 M. cu. ft.) In reserve or idle-1 Merrifield water gas set (361,350 M. cu. ft.)

# Propane gas1

B.C. Electric Co. Ltd., Gas Division, Victoria, British Columbia

City Gas and Electric Corporation, Ltd., Three Rivers, Quebec

City of Sherbrooke Gas and Electricity Dept., Sherbrooke, Quebec

Peterborough Utilities Commission, Peterborough, Ontario

<sup>&</sup>lt;sup>1</sup> Includes only the concerns which distribute through city gas mains; distributors of propane in cylinders not included.
Note: Names of gas distributing companies in brackets.

# EXPLANATORY NOTES

This report is one in a series of about 130 publications which present the results of the 1958 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. An annual Census of Manufactures has been carried out by the Dominion Bureau of Statistics since 1916.

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1958, are as follows:

#### Period Covered

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

# Establishment

Data for the annual census is collected on an establishment basis. A firm with more than one plant is required to file a report for each plant. In most cases an establishment is a complete factory. Sometimes, however, a plant is divided into two or more establishments when it carries out operations classifiable to different industries and when separate accounting records are available. Usually the statistics for an establishment relate only to the manufacturing activities. Other activities such as construction at the plant by its own employees, wholesale or retail activities carried on at the plant location, etc., are not included. Plants engaged solely in repair work (except in the case of furniture. shipbuilding, boat building, aircraft and railway rolling stock industries) are not included but plants occupied in assembling parts into complete units are included.

# **Employees**

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level and clerical employees. Working owners and partners are also included in this category.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, warehousing and delivery staffs. Employees on new construction work, in retail of wholesale operations, on outside piece work etc., are not included.

Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to calendar years whether or not some establishments reported other data on a financial year basis.

# Salaries and Wages

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included but not their withdrawals for income tax. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

# Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used, (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the works, including freight, duty, etc.

# Materials and Supplies Used

Figures represent quantities and laid-down cost values, at the works, of materials and supplies actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants of reporting companies

for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

# **Factory Shipments**

Factory shipments refer to shipments of goods made from own materials either in the reporting plant or by other manufacturers on the basis of a charge to the reporting plant for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm are included. Goods bought or received as transfers and resold without further processing are not included. Values are computed on f.o.b. plant or plant warehouse basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding, aircraft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

#### Inventories

Values represent the book values of manufacturing inventories owned and held at the reporting plant. Figures include inventories held in warehouses or selling outlets which have been included with plant operations for purposes of reporting shipments.

## Value Added by Manufacturing

Figures are computed from value of shipments plus or minus changes in inventories of finished

goods and goods in process less cost of materials, fuel and electricity. This figure is sometimes referred to as net production.

# Standard Industrial Classification

The Standard Industrial Classification Manual, prepared by the Dominion Bureau of Statistics, provides for 135 three-digit industries in the manufacturing sector, arranged in 17 major groups. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

### **Short Forms**

Prior to 1949 all manufacturing firms, regardless of size, were required to complete a standard form annually covering all census details, but for later years an effort was made to ease the reporting burden for smaller firms which usually do not maintain regular records in the required detail. A modified or short form was introduced in 1949 asking for the total value of shipments only, or in industries with a large number of small firms, for total value of shipments and quantities and values of a few principal products. Using the ratio of value of shipments in the current year to value of shipments in the base year, 1948, estimates of other census data were made for each plant for inclusion in the regular compilations. In general, the cut-off point for short forms was set at \$50,000 gross value of shipments annually, but there were lower cut-offs for a number of industries in which the small firms accounted for a larger share of total shipments. About 40 per cent of the total number of establishments reported on the modified or short form. They accounted for less than 3 per cent of the total value. In 1958, to establish a new base year, the small firms were again asked to report data on employees, salaries and wages, and other principal statistics together with some detail on material and products.

## SYMBOLS

The interpretation of the symbols used in the tables throughout this publication is as follows:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- p preliminary figures.

¹ To arrive at the National Accounts concept of ''gross domestic product at factor cost'', it would be necessary to subtract also the cost of office supplies used, advertising, insurance and other goods and services obtained from other businesses. Data on these inputs are not collected on the annual Census of Manufactures. Value added figures for ''The primary industries and construction' are published in D.B.S. publication 61—202, Survey of Production.

# THE COKE AND GAS INDUSTRY

# 1958

Production from coke and gas plants in Canada was valued at \$82,788,690 in 1958, a decline of 21 per cent from the \$104,748,657 reported in 1957. Output included 3,483,105 tons of coke valued at \$52,641,959 at the works, 51,097,215 M cubic feet of gas valued at \$20,271,672 and by-products valued at \$9,875,059.

Fourteen coke and gas works operated in 1958, including 7 by-product plants, 3 retort coal and water gas plants and 4 plants which distributed propane through the regular gas mains. 8 of these works were located in Ontario, 5 in Quebec, 2 in British Columbia and 1 in Nova Scotia. In addition to these producers, 2 companies in Ontario purchased gas to be distributed for domestic or commercial use. Data covering their operations have been included to round out the figures for the industry. Figures on the distribution of propane in cylinders are not included.

Output of coke from gas retorts and by-product ovens totalled 3,483,105 tons in 1958 compared with 4,119,200 tons in 1957 and 4,331,216 tons in 1956. By-product ovens produced 3,429,473 tons in 1958 and gas retorts made 53,632 tons. In addition 462,797 tons of petroleum coke were recovered in petroleum refineries and 8,155 tons of pitch coke in coal tar distillation plants.

Data on the distribution of coke (except petroleum and pitch coke) by the producers show that 15,630 tons were sold direct to domestic consumers; 565,019 tons were sold direct to consumers for foundry and other uses (other than domestic), 117,741 tons were sold to dealers for resale and 115,575 tons were sold for export. Consumption included 35,779 tons in makers' own plants; 29,596 tons in making gas; 2,360,088 tons used in makers' own blast furnaces and 199,020 tons used in associated works operated by the producing company. Total stocks of coke in the hands of the producers amounted to 207,593 tons at the end of 1958.

Imports into Canada of coke made from coal decreased to 305,330 tons in 1958 and exports (there being no re-exports) decreased to 114,423 tons from 116,395 tons.

Manufactured gas sold and used, amounted to 51,097,215 M cubic feet in 1958, including 45,432,676 M cubic feet from by-product ovens and 5,664,539 M cubic feet from gas plants. Sales of gas by the producers totalled 4,674,187 M cubic feet or which 3,536,312 M. cubic feet were from by-product ovens and 1,137,875 M cubic feet were from gas works. Most of the remaining gas was used as fuel in the producing plants or in their associated metallurgical work. These figures do not include 18,100 M cubic feet of (Pintsch) oil gas for lighting railway cars, 39,583,084 M cubic feet of still gas recovered at petroleum refineries, nor iron blast furnace, gas and producer gas which was recovered and used by the producers but for which no records are available.

TABLE 1. Distribution of Coke and Gas Manufacturing Plants, by Provinces, 1958

Province	Coke plants								
	By-product ovens	Retort coal gas only	Water gas only	Retort coal gas and water gas	Propane gas¹	Total			
	number								
Nova Scotia	1	_	_	_	_	1			
Quebec	1	1	_ 1	-	2	5			
Ontario	4	_	1	_	1	6			
British Columbia	1	-	-	-	1	2			
Canada	7	1	2	-	4	14			

Distributed through regular town or city gas mains; distribution in cylinders not included.

TABLE 2. Principal Statistics of the Coke and Gas Industry, Significant Years 1929-58, and by Provinces, 1957 and 1958

Year and province	Estab- lish- ments <sup>1</sup>	Em- ployees	Salaries and wages	Cost of fuel and electricity at plant	Cost at plant of materials used	Value added by manufacture	Gross selling value of products
	nun	aber			dollars		
19 29 19 32 19 37 19 39 19 44 19 46 19 49 19 55 19 55 19 56	43 42 33 33 34 34 30 26 25	3, 902 3, 639 4, 027 4, 043 4, 747 4, 961 5, 139 4, 759 3, 736 3, 334	5, 938, 814 4, 897, 746 5, 709, 569 5, 851, 614 8, 940, 613 9, 348, 213 13, 641, 224 16, 296, 781 13, 181, 383 13, 772, 298	2,628,714 2,223,414 2,906,092 3,430,393 6,478,811 6,274,170 8,023,451 6,036,155 6,206,043 7,000,584	18, 517, 214 12, 241, 698 17, 217, 957 16, 726, 445 37, 809, 253 34, 709, 159 54, 063, 072 54, 020, 106 57, 844, 131 66, 709, 535	18, 764, 515 15, 347, 538 21, 578, 880 18, 872, 732 25, 287, 651 21, 599, 146 34, 847, 993 44, 870, 308 39, 841, 008 39, 974, 276	39, 910, 443 29, 812, 650 41, 702, 929 39, 029, 570 69, 575, 715 62, 582, 475 96, 934, 506 104, 926, 569 103, 891, 182 113, 684, 395
Quebec Ontario British Columbia, Manitoba and Nova Scotia.  Canada	5 13 4	592 1,730 721 3,043	2, 392, 217 7, 747, 149 3, 039, 362 13, 178, 728	1,807,701 2,788,071 1,856,831 6,452,603	10, 257, 120 45, 083, 668 10, 779, 080 66, 119, 868	6, 912, 966 20, 647, 738 4, 615, 482 32, 176, 186	18, 977, 787 68, 519, 477 17, 251, 393
1958							
Quebec Ontario British Columbia and Nova Scotia	5 8 3	530 1, 562 363	2,000,810 6,995,446 1,875,620	295, 594 3, 192, 986 1, 512, 643	7, 892, 943 39, 604, 748 8, 774, 513	5, 573, 966 12, 169, 834 3, 771, 463	13, 762, 503 54, 967, 568 14, 058, 619
Canada	16	2,455	10, 871, 876	5, 001, 223	56, 272, 204	21,515,263	82, 788, 690

<sup>&</sup>lt;sup>1</sup> The number shown includes companies which did not produce gas but which purchased gas from the manufacturers and distributed it to customers. Data for employees, etc., for these distributing companies are included in the industry totals but duplication in gas purchases and sales, as between producers and distributors, has been eliminated. Included also are firms which distributed propane gas through regular gas mains.

TABLE 3. Principal Statistics of the Coke and Gas Industry, 1954-58

Year	Number of companies <sup>1</sup>	Number of employees	Salaries and wages	Cost of fuel and electricity at works	Cost of materials at works	Gross value of products at works			
			\$	\$	\$	\$			
			Coke (By-pro	duct and beehive	)				
1954 1955 1956 1957	12 12 12 10 9	3, 274 3, 424 3, 030 2, 773 2, 313	11, 433, 315 12, 188, 155 12, 688, 650 12, 179, 204 10, 314, 774	5, 321, 520 6, 085, 520 6, 844, 224 6, 311, 775 4, 939, 913	46, 726, 038 54, 838, 962 63, 615, 449 62, 956, 812 54, 394, 082	84, 860, 880 98, 803, 491 108, 599, 912 99, 850, 568 79, 499, 243			
	Gas (Retort and water gas)								
1954 1955 1956 1957	14 13 13 12 7	1, 485 312 304 270 142	4, 863, 466 993, 228 1, 083, 648 999, 524 557, 102	714, 635 120, 523 156, 360 140, 828 61, 310	7, 294, 068 3, 005, 169 3, 094, 086 3, 163, 056 1, 878, 122	20, 065, 689 5, 087, 691 5, 084, 483 4, 898, 089 3, 289, 447			

<sup>1</sup> See footnote to Table 2.

TABLE 4. Inventories, 1 1958

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total				
^	dollars							
Opening: Quebec Ontario British Columbia and Nova Scotia	3,727,909 17,426,691 560,837	78, 369 142, 308	482,000 582,284 307,707	4, 209, 909 18, 087, 344 1, 010, 852				
Canada	21, 715, 437	220, 677	1, 371, 991	23, 308, 105				
Closing: Quebec Ontario British Columbia and Nova Scotia	3,902,232 14,682,700 326,246	24, 320 124, 781	1, 263, 574 554, 492 369, 216	5, 165, 806 15, 261, 512 820, 243				
Canada	18, 911, 178	149, 101	2, 187, 282	21, 247, 56				

Note: Profits or losses cannot be calculated from above figures as data are not available for general expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

<sup>1 (</sup>a) Book value of all manufacturing inventories owned and held at plant and plant warehouses.
(b) Beginning with 1954, information on the value of year-end inventory holdings at plant and plant warehouses is being collected as part of the annual Census of Industry. These data were formerly collected by a separate survey. The summarized results for the Coke and Gas Industry for the year under review are shown in the above table.
(c) The opening inventory for the current year may not necessarily agree with the closing inventory published the previous year because of changes in the composition of the industry such as: the addition of new establishments, the disappearance of old ones, or the transfer of establishments to other industries for statistical purposes.

TABLE 5. Products Made in Coke and Gas Plants, 1957 and 1958

	195	57	19	58
Product	Quantity	Gross selling value at works	Quantity	Gross selling value at works
		\$		\$
Gas made: Retort coal gas	11, 769, 265 56, 991, 291 912, 753 3, 546, 536 1, 258, 147		4,458,601 46,968,290 192,325 928,160 841,764	=
Total gas made	74, 477, 992	-	53, 389, 140	
Gas sold or used: Gas sold Gas used in own coke or gas plants Gas used in associated works Gas otherwise accounted for but not sold Gas not accounted for	15, 861, 191 12, 648, 758 41, 743, 510 1, 393, 733 1, 494, 362 73, 141, 554	14, 875, 883 3, 601, 309 8, 874, 622 553, 809 359, 149 28, 264, 772	4,674,187 12,607,586 28,913,734 2,734,841 2,166,867 51,097,215	6,548,904 3,935,892 7,420,216 1,746,867 619,793 20,271,672
Coke made: Coke from by-product or beehive ovens (including breeze)	4,069,879 49,321	62, 483, 393 959, 063	3,429,473 53,632	51,590,069 1,051,890
Total coke	4, 119, 200	63, 442, 456	3, 483, 105	52,641,959
Other products:  Tar Imp. gal, Ammonium sulphate lb. Benzol Imp. gal. Toluol, xylol and naphthalene (ight)	43,651,464 61,099,102 8,632,895 2,554,504	5, 774, 036 1, 017, 026 3, 583, 618 990, 525 1, 676, 224	35,869,842 58,765,127 6,916,172 2,430,467	4,761,263 937,608 2,739,956 808,365 627,867
Grand totals	-	104,748,657	-	82,788,690

TABLE 6, Products Made in Coke and Gas Plants, by Areas, 1958

	Eastern	Eastern provinces		arlo	Western provinces	
Product	Quantity	Gross selling value at works	Quantity	Gross selling value at works	Quantity	Gross selling value at works
		\$		\$		\$
Gas made: Retort coal gas M. cu, ft Coke oven gas	10, 103, 410 192, 325 890, 066	-	34, 959, 537 38, 094		1,905,343	=
Propane, butane and oil gas	221,966 15,866,368	_	140, 346 35, 137, 977		479, 452 2, 384, 795	
Gas sold or used: Gas sold Gas used in own plants Gas used in associated works Gas otherwise accounted for but not sold Gas not accounted for Total gas sold or used	2, 795, 348 2, 573, 544 8, 118, 567 950, 358 713, 277 15, 151, 094	4.427,537 847,836 1,384,102 1,128,610 316,124 8,104,209	1, 424, 581 8, 420, 699 20, 503, 167 1, 784, 483 1, 428, 396 33, 561, 326	1, 382, 430 2, 604, 054 6, 021, 514 618, 257 265, 202 10, 891, 457	454, 258 1, 613, 343 292, 000 25, 194 2, 384, 795	738, 937 484, 002 14, 600 38, 467 1, 276, 006
Coke from by-product or beehive ovens (including breeze) ton Coke from gas retorts (including breeze)	712,404 53,632	12,752,483 1,051,890	2,543,149	36, 584, 484 —	173, 920	2, 253, 102
Total coke made	766, 036	13, 804, 373	2, 543, 149	36, 584, 484	173,920	2, 253, 102
Sher products: Tar	8,816,593	1, 153, 652 1, 131, 977	25, 987, 273	3,509,808 3,981,819	1,065,976	97, 803
Grand totals		24, 194, 211		54, 967, 568		3,626,911

TABLE 7. Materials Used in Coke and Gas Plants, 1957 and 1958

	19	57	1958		
Material	Quantity	Cost at works	Quantity	Cost at works	
		\$		\$	
Bituminous coal carbonized in ovens or retorts:					
(a) Canadian ton	972, 478	10, 301, 591	795, 021	8, 415, 402	
(b) Imported	4,657,534	49, 993, 956	3, 984, 994	42,665,692	
Bituminous coal for making water gas:					
(a) Canadian	-		_	_	
(b) Imported ton	2,031	25, 649	879	11, 268	
Coke for making water gas:					
(a) Purchased	5,741	127,008	4,087	89, 153	
(b) Companies' own make	37,416	785,770	7,019	147, 399	
Coke for making producer gas (Companies' own make)	5,532	110,640	22,577	474, 117	
Oil used for enriching water gas	8,556,536	976,751	2, 226, 529	253,021	
Absorbing and wash oil	305,670	76,670	286,978	72, 414	
Caustic soda	1,976,792	64, 765	2, 198, 246	67,648	
Lime ton	478	6,868	363	4,730	
Water	_	83,486	-	70,946	
ron oxide ton	5, 999	64,854	237	2, 446	
Sulphuric acid, 100%	55, 963, 788	789, 216	54, 217, 967	719,793	
Propane and butane	8,773,276	1, 143, 105	6,099,452	760, 725	
All other materials	_	1, 569, 539	-	2,517,450	
Total cost	_	66, 119, 868	_	56, 272, 204	

TABLE 8. Materials Used In Coke and Gas Plants, by Areas, 1958

	Eastem	Eastern provinces		ario	Western provinces	
Material	Quantity	Cost at works	Quantity	Cost at works	Quantity	Cost at works
		\$		\$		\$
Bituminous coal carbonized in ovens and retorts:						
(a) Canadian ton	570,863	6,995,074	-	_	224, 158	1,420,328
(b) Imported	426,231	4,893,045	3, 558, 763	37, 772, 647	-	-
Rituminous coal for making water gas:						
(a) Canadian	-	-	-	_	-	_
(b) Imported ton	-		879	11, 268	-	
Coke for making water gas:						
(a) Purchased	4,087	89, 153	-	-	-	
(b) Companies' own make	7,019	147, 399				-210
Coke for making producer gas (Companies' own make)	22,577	474, 117	_	-	-	_
Dil used for enriching water gas Imp. gal.	2, 105, 704	236,872	82, 525	11,567	38, 300	4,582
Absorbing and wash oil	105,550	22, 249	161,428	50, 165		_
Caustic soda	641,826	27, 398	1,556,420	40, 250	-	2-15
ime ton	363	4,730	-	-	-	-
fater	_	5, 256	_	65,690	- 1	-
ron oxide ton	237	2, 446	_	_	-	-
sulphuric acid, 100%	15, 679, 220	262, 156	38, 538, 747	457,637	-	
All other materials		1,779,235		1, 195, 524		303,416
Total cost		14, 939, 130		39,604,748		1, 728, 326

TABLE 9. Principal Statistics of the Coke and Gas Industry in Canada, grouped according to Selling Value of Factory Shipments<sup>1</sup> 1957 and 1958

Establishments reporting production	Estab- lish- ments	Employees	Salaries and wages	Cost at plant of materials used	Selling value of factory shipments
	nun	nber		dollars	
1957			THE PARTY	TOTAL CO.	
\$50,000 to \$99,999	1	37	136,429	175,057	409,92
\$100,000 " \$199,999	2	1			
\$200,000 '' \$499,999	7	221	797,836	1,417,699	3, 393, 193
\$500,000 '	2	1			40.040.00
1,000,000 " \$4,999,999	5	934		6,580,894	12, 845, 75
5,000,000 and over	5	1.851	8,836,230	57, 946, 218	88.099,79
Totals	22	3,043	13, 178, 728	66, 119, 868	104, 748, 65
Will the state of					
1958					
\$50,000 to \$99,999	1	107	405.340	685,503	1,612,61
\$200,000 " \$499,999	5	1	2008020	330,000	
\$500,000 " \$999,999	2	3 478	1,695,222	2,644,246	5,663,19
,000,000 '' \$4,999,999	2	1	2,000,000	2,011,111	
,000,000 and over	6	1,870	8,771,314	52, 942, 455	75,512,88
Totals	16	2,455	10, 871, 876	58, 272, 204	82, 788, 69

<sup>1</sup> All incorporated companies.

TABLE 10. Capital and Repair Expenditures in the Coke and Gas Industry, 1954-58

Year	Capital expenditures			Repair and maintenance expenditures			Total			
	Construction	Machinery and equipment	Sub- total	Construction	Machinery and equipment	Sub- total	capital and repair expenditures			
	thousands of dollars									
1954	263	508	771	829	4, 136	4,965	5, 736			
1955	129	4,330	4,459	660	4,776	5,436	9, 895			
1956	353	2,333	2,686	484	3,555	4,039	6,725			
1957	554	11, 920	12,474	502	2,608	3, 110	15, 584			
1958P	1,761	3,998	5, 759	351	2,230	2,581	8,340			

TABLE 11. Production of Beehive, By-product and Gas Retort Coke, 1949-58

	By-product and	beehive coke	Gas reto	rt coke	Total		
Year	Quantity	Selling value at works	Quantity	Selling value at works	Quantity	Selling value at works	
	short tons	\$	short tons	\$	short tons	\$	
1949	3,599,121	50, 303, 356	265, 482	3,063,609	3,664,603	53, 366, 965	
1950	3,719,964	53, 749, 197	244,712	3, 234, 824	3,964,676	56, 984, 02	
1951	3,691,482	56, 475, 028	240, 144	3, 373, 804	3,931,626	59, 848, 83	
1952	3,883,694	56, 260, 686	172,961	2,440,424	4,056,655	58, 701, 110	
1953	4,070,500	61, 426, 117	182,333	2,745,632	4, 252, 833	64, 171, 74	
1954	3, 232, 082	48, 250, 499	192, 136	2, 287, 389	3,424,218	50, 537, 881	
1955	3, 937, 404	57, 132, 193	67, 220	1, 109, 162	4,004,624	58, 241, 35	
1956	4,270,700	64, 304, 421	60,516	1,073,273	4, 33 1, 216	65,377,694	
1957	4,069,879	62, 483, 393	49,321	959,063	4, 119, 200	63, 442, 45	
1958	3,429,473	51, 590, 069	53,632	1,051,890	3, 483, 105	52, 641, 959	

<sup>1</sup> Includes coke breeze.

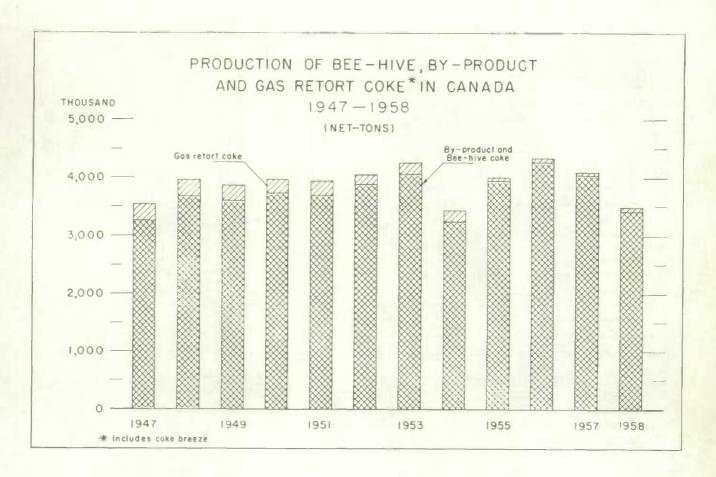


TABLE 12. Production of Beehive, By-product and Gas Retort Coke, by Provinces, 1949-58

	Eastern 1	Provinces	Ont	ario	Western 1	Provinces	Car	nada
Year	Quantity	Selling value at works	Quantity	Selling value at works	Quantity	Selling value at works	Quantity	Selling value at works
	short tons	\$	short tons	\$	short tons	\$	short tons	\$
1949	1, 060, 007	15, 332, 632	2, 467, 081	34, 228, 730	337, 515	3, 805, 603	3,864,603	53, 366, 965
1950	1, 108, 634	16, 726, 922	2, 536, 975	36, 746, 944	319,067	3, 510, 155	3, 964, 676	56, 984, 021
1951	1, 160, 208	19, 004, 760	2,466,842	37, 251, 442	304, 576	3, 592, 630	3,931,626	59, 848, 832
1952	1, 073, 806	18, 109, 639	2, 686, 544	36,935,991	296, 305	3, 655, 480	4, 056, 655	58, 701, 110
1953	1,032,762	17, 675, 957	2, 932, 928	42, 954, 291	287, 143	3, 541, 501	4, 252, 833	64, 171, 749
1954	856, 887	13, 302, 036	2, 286, 934	33, 932, 193	280, 397	3, 303, 659	3, 424, 218	50, 537, 888
1955	869, 495	13, 390, 416	2, 838, 651	41, 286, 225	296, 478	3, 564, 714	4,004,623	58, 241, 355
1956	931, 113	15, 155, 722	3, 094, 784	46, 454, 399	305, 319	3, 767, 573	4, 331, 216	65, 377, 694
1957	979. 925	16, 911, 795	2, 948, 497	43, 919, 104	190, 778	2,611,557	4, 119, 200	63, 442, 456
1958	766,036	13, 804, 373	2, 543, 149	36, 584, 484	173,920	2, 253, 102	3, 483, 105	52,641,959

TABLE 13. Coke Balance and Distribution of Coke by Manufacturers, 1958

	Short tons
Coke balance:	
Stocks of coke on hand, December 31, 1957	134.890
Coke produced in 1958	3,483,105
Purchased by manufacturers:	
(a) Canadian coke	8.719
(b) Imported from U.S.A.	26,122
Less coke sold to other makers	3,516
Less coke wasted or scrapped	3,279
Less stocks of coke on hand, December 31, 1958	207, 593
Total available for sale or use	3,438,448
Distribution of coke by manufacturers;	
Used as fuel:	
(a) Own make	31,517
(b) Purchased	4, 262
Used in making gas:	
(a) Own make	29,596
(b) Purchased	-
Used in makers' own blast furnaces	2,360,088
Used in associated works	199,020
Sales:	
(a) For domestic use	15,630
(b) For other uses	565,019
(n) To dealers for resale	117,741
(d) For export	115,575
Total used and sold	3,438,448

TABLE 14. Coal Carbonized, Coke Produced and Distribution of Coke by Manufacturers, 1958

	Short tons
Coal carbonized:	
Canadian	795,021
Imported	3,984,994
Totals	4,780,015
Coke made	3,483,105
Coke yield	72.9
Coke used as fuel in makers' own plants	35,779
Coke used in making gas:	
(a) Own make	29,596
(b) Purchased	_
Coke used in makers' own blast furnaces	2,360,088
Coke used in associated works	199,020
Coke sold:	
(a) For domestic use	15,630
(b) For other uses	565,019
(c) To dealers for resale	117,741
(d) For export	115,575
Total coke sold and used	3,438,448
Stocks on December 31, 1958	207,593

TABLE 15. Production of Beehive, By-product and Gas Retort Coke, by Months, 1954-58

Month	1954	1955	1956	1957	1958
		thous	ands of short ton	S	
January	324	300	355	359	305
February	283	301	336	335	276
March	293	335	355	373	302
April	275	330	354	354	304
May	271	339	363	367	316
June	266	330	359	349	305
July	275	340	370	358	308
August	272	346	370	366	260
September	268	344	359	341	243
October ,	296	362	378	318	272
November	301	345	362	308	290
December	288	333	370	291	302
Totals	3,412	4,005	4, 331	4, 119	3,483
Monthly average	284	334	361	343	291

Note: Above breakdown developed from a special monthly report on coke and includes revisions necessary to effect reconciliation with annual totals shown in relevant tables of this report.

TABLE 16. Bituminous Coal charged to Coke Ovens and Gas Retorts, 1949-58

Year	Beehive and by-	roduct ovens	Gas ret	Total <sup>1</sup>	
1.604	Canadian	Imported	Canadian	Imported	1 0001
E- pol			tons		
1949	1, 260, 833	3,507,758	32, 106	384,643	5, 185, 340
1950	1, 266, 305	3,647,907	31,608	340, 103	5, 285, 923
1951	1, 246, 399	3,649,826	44,346	317, 255	5, 257, 826
1952	1, 146, 741	4,030,780	20,891	260,942	5, 459, 354
1953	1,077,259	4,367,386	1,808	288,930	5, 735, 383
1954	860,645	3, 446, 379	20,798	280, 394	4,608,216
1955	902,495	4, 359, 088	82,361	44,260	5, 388, 204
1956	981, 297	4,718,784	45,608	66, 197	5, 813, 978
1957	945,569	4,562,686	26, 909	96,879	5, 632, 043
1958	765,021	3, 942, 552	30,000	42,442	4,780,894

<sup>&</sup>lt;sup>1</sup> Includes 11,194 tons used in making water gas in 1949; 3,576 tons in 1950; 3,510 tons in 1951; 3,309 tons in 1952; 3,081 tons in 1953; 3,941 tons in 1954; 2,171 tons in 1955; 2,092 tons in 1956; 2,031 tons in 1957; and 879 tons in 1958.

TABLE 17. Bituminous Coal charged to Coke Ovens and Gas Retorts, by Provinces, 1949-58

Year	Eastern Provinces		Ontario		Western Provinces		Total <sup>1</sup>
	Canadian	Imported	Canadian	Imported	Canadian	Imported	10001
				tons			
1949	801,960	813, 395	-	3, 275, 205	490, 979	3, 801	5, 185, 340
1950	867, 423	604,818	_	3, 378, 232	430,490	4,960	5, 285, 923
1951	881,739	664,398	_	3, 298, 162	409,006	4.521	5, 257, 826
1952	778, 591	649,533	_	3,639,066	389,041	3, 123	5, 459, 354
1953	719,060	644,697	_	3, 998, 136	360,007	13,483	5,735,383
1954	541, 791	618,707	-	3,087,668	339,652	20, 182	4,608,216
1955	630, 549	541,614	_	3,837,052	354,307	24,682	5,388,204
1956	661, 294	574,076	_	4, 188, 131	365, 611	24,866	5, 813, 978
1957	736, 858	588,510	_	4, 057, 220	235,620	13,835	5,632,043
1958	570, 863	426, 231	-	3,558,763	224, 158	_	4,780,894

<sup>1</sup> See footnote to Table 16.

TABLE 18. Production of Petroleum Coke, 1949-58

		Made for	own use	Made fo	or sale	Total	
	Year	Tons	Selling value at works	Tons	Selling value at works	Tons	Selling value at works
			\$		\$		\$
1949		33, 461	239, 138	83, 908	879,096	117, 369	1, 118, 234
1950		34, 104	240,082	88, 087	900, 521	122, 191	1,140,603
1951	(4] 44 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	44,085	450, 212	120,604	1, 223, 962	164,689	1,674,174
1952		52,638	506,920	150,750	1,650,342	203, 388	2, 157, 262
1953	***************************************	91,869	686,331	146, 794	1, 248, 755	238,663	1,935,086
1954		80,378	659,009	156, 509	1, 480, 213	236,887	2, 139, 222
1955		115, 887	916, 175	154,012	1, 457, 915	269, 899	2, 374, 090
1956	***************************************	114,908	1, 211, 899	155, 997	1,887,778	270, 905	3,099,677
1957		118, 135	1, 647, 867	155, 161	2,020,451	273, 296	3,668,318
1958		285, 9371	3, 516, 356	176,860	2, 121, 668	462, 7971	5, 638, 024

<sup>1</sup> Includes additional volumes of coke (as catalytic carbon) not reported prior to 1958.

Note: Petroleum come is not included in come production figures given for the Come and Gas Industry.

TABLE 19. Total Production of Coke (including Petroleum and Pitch Coke) in Canada, 1955-58

		Atlantic provinces	Quebec	Ontario	Western provinces	Canada
1955			247			
Coke and gas industry	ton	414, 550 5, 930, 129	454, 945 7, 460, 287	2, 838, 651 41, 286, 225	296, 478 3, 564, 714	4,004,624 58,241,355
Petroleum refining industry	ton	1,058 10,580	44, 476 415, 039	81,004 810,021	143, 361 1, 138, 450	269, 899 2, 374, 090
Pitch coke	ton	1,714 38,295	777 22, 075	453 11, 433	2, 306	3, 029 74, 109
Totals	ton	417, 322 5, 979, 004	500, 198 7, 897, 401	2, 920, 108 42, 107, 679	439, 924 4, 705, 470	4, 277, 552 60, 689, 554
1956						
Coke and gas industry	ton	475, 808 6, 675, 779	455, 305 8, 479, 943	3, 094, 784 46, 454, 399	305, 319 3, 767, 573	4, 331, 216 65, 377, 694
Petroleum refining industry	ton	425 6, 588	42,767 594,219	85,066 1,318,524	142,647 1,180,346	270,905 3,099,677
Pitch coke	ton \$	4, 622 109, 577	370 11, 700	3,035 80,022	1, 779	8,089 203,078
Totals	ton	480, 855 6, 791, 944	498, 442 9, 085, 862	3, 182, 885 47, 852, 945	448, 028 4, 949, 698	4, 610, 210 68, 680, 449
1957						
Coke and gas industry	ton	550, 895 8, 454, 234	429, 030 8, 457, 561	2,948,497 43,919,104	190,778 2,611,557	4, 119, 200 63, 442, 456
Petroleum refining Industry	ton	33, 048 688, 141	47,081 693,478	71, 529 1, 215, 993	121,638 1,070,706	273, 296 3, 668, 318
Pitch coke	ton	2, 666 65, 277	303 10, 383	2, 353 50, 516	73 2, 127	5, 395 128, 303
Totals	ton	586, 609 9, 207, 652	476, 414 9, 161, 422	3, 022, 379 45, 185, 613	312, 489 3, 684, 390	4, 397, 891 67, 239, 077
1958						
Coke and gas industry	ton	413, 515 6, 894, 844	352, 521 6, 909, 529	2, 543, 149 36, 584, 484	173, 920 2, 253, 102	3, 483, 105 52, 641, 959
Petroleum refining industry <sup>1</sup>	ton	50, 945 619, 376	67, 024 764, 287	226,035 3,196,265	118,793 1,058,096	462, 797 5, 638, 024
Pitch coke	ton	2,786 67,900	359 11, 29 <b>6</b>	5,010 84,082	_	8, 155 163, 278
Totals	ton	467, 248 7, 582, 120	419, 904 7, 685, 112	2, 774, 194 39, 884, 831	292, 713 3, 311, 198	3, 954, 057 58, 443, 261

<sup>1</sup> See footnote 1 to Table 18.

TABLE 20. Apparent Consumption of Coke (including Petroleum and Pitch Coke) in Canada, by Provinces, 1949-58

	Atlantic Provinces	Quebec	Ontario	Western Provinces	Canada
CEVAL THE I			tons		
Apparent consumption:			1		
1949	585,382	683,879	2,807,488	280, 785	4,357,534
1950	672,765	759,995	2, 796, 566	258,730	4,488,056
1951	650,700	801.770	3, 164, 213	258, 062	4,874,745
1952	559,791	737, 117	3, 138, 364	241, 764	4,677,036
1953	583, 027	770.066	4, 212, 909	330, 720	4, 896, 722
1954	381,658	743,612	2, 534, 183	322, 508	3, 981, 961
1955	436,200	882,712	3, 336, 991	390, 997	5,046,900
1956	474,092	884, 121	3,583,607	425, 455	5, 367, 275
1957					
Production	586,609	476.414	3,022,379	312, 489	4,397,891
dd decline or deduct increase in producers' stocks	- 1,611	- 22,477	+ 26,791	- 10,897	- 7,994
	584,998	454, 937	3,049,170	301,792	4, 390, 897
Add-Imports entered for consumption	64	300, 978	699, 374	76, 973	1,077,389
	585,062	755, 915	3, 748, 544	378,765	5, 468, 286
Deduct - Exports and re-exports	3, 944	10, 251	66, 578	77, 525	158, 298
Apparent consumption	581, 118	744, 664	3,681,966	301, 240	5, 308, 988
1958					
Production	467.246	419, 904	2,774,194	292.713	3,954,067
add decline or deduct increase in producers' stocks	+ 326	- 30, 122	- 31, 229	- 12, 203	- 73, 228
and the state of t	467,572	389. 782	2,742,965	280, 510	3,680,829
dd-Imports entered for consumption	91	297, 512	285.038	23, 055	605, 626
	467.663	687.294	3,028,003	303, 565	4, 486, 525
educt - Exports and re-exports	7,826	12,594	53, 507	72, 110	146, 037
Apparent consumption	459, 837	674.700	2,974,496	231, 455	4,340,488

Note: (a) The imports "Entered for consumption" represent tonnages cleared from customs' ports. The tonnages under this heading differ slightly from actual imports.

(b) See footnote (1) to Table 18 re own use petroleum coke.

TABLE 21. Quantity of Coke in the Hands of the Producers at the End of 1957 and 1958

		1957			Difference.		
Province	Petroleum refineries	Coke and gas plants	Total	Petroleum refineries	Coke and gas plants	Total	1958 from 1957
		1		tons			
Nova Scotia	_	8, 189	8, 189	-	7,863	7,863	- 326
Quebec	1,630	47,643	49, 273	1,740	77,655	79,395	+30, 122
Ontario	1,068	68, 832	69, 900	1, 958	98, 321	100,279	+31, 229
Manitoba	-	50,460	50,460	_	1	_	1
Saskatchewan	614	_	614	1,598		1,598	+ 984
Alberta	_	_	-	723	-	723	+ 723
British Columbia	-	13, 258	13, 258	-	23,754	23,754	+10, 496
Totals	3,312	188, 382	191,694	6,019	207, 593	213, 612	+73, 228

Not reporting to this survey in 1958.
 Not including the 50,460 tons reported for Manitoba in 1957.

Note: No data available on producers' stocks of pitch coke.

TABLE 22. Sales of Manufactured and Natural Gas in Canada, 1957 and 1958 (as reported by Distributors)

		1957			1958	
Dyno = 11	Number of customers <sup>1</sup>	Quantity sold	Revenue from sales	Number of customers <sup>1</sup>	Quantity sold	Revenue from sales
		M cu. ft.	\$		M cu. ft.	\$
Manufactured gas:						- St 100
House heating	356, 395	9, 197, 671	10, 271, 336	28, 385	3, 649, 411	4, 196, 837
Industrial	714	2, 474, 355	1,919,780	447	496, 230	496,358
Commercial	17, 085	4, 281, 305	4, 348, 930	2, 992	1,583,488	1, 611, 278
Miscellaneous	92	1, 266	21, 969	75	_	9, 131
Totals	374,286	15, 954, 597	16, 562, 915	31,899	5,729,129	6, 303, 604
Vatural gas:						
Domestic	589, 972	61, 237, 933	49, 315, 602	952, 755	75, 137, 525	67, 573, 192
Industrial	3, 803	75, 384, 932	17, 903, 855	6,056	90, 080, 229	24, 970, 303
Commercial	51, 431	30, 979, 564 1, 181, 027	15, 346, 243 597, 866	74,028	37, 802, 209 3, 002, 392	20, 992, 102 1, 410, 491
Miscellaneous <sup>2</sup>				0.0		
Totals	645,646	168, 783, 456	83, 163, 566	1,032,930	206, 022, 355	114, 946, 988
Totals - All gas	1,019,932	184, 738, 053	99, 725, 581	1,064,829	211, 751, 484	121, 249, 692

Note: The sales figures for manufactured gas, as recorded in this table, differ slightly from those given in Table 25 because they represent sales by distributing companies to consumers. Some petroleum refinery gas was treated and distributed by the natural gas companies.

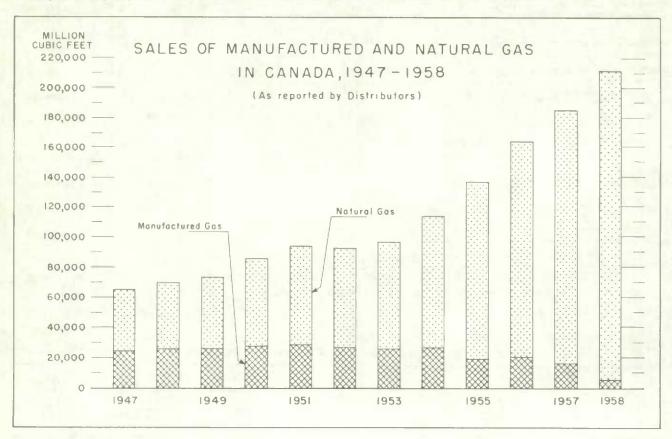


TABLE 23. Sales1 of Manufactured and Natural Gas in Canada, 1949-58 (as reported by Distributors)

	Manufactured gas		Natura	J gas	Total - All gas		
Year	Quantity sold	Revenue from sales	Quantity sold	Revenue from sales	Quantity sold	Revenue from sales	
	M cu. ft.	\$	M cu. ft.	\$	M cu. ft.	\$	
1949	25, 913, 268 27, 030, 401 28, 140, 356 26, 304, 679 25, 878, 673 26, 314, 648 18, 937, 587 20, 038, 343 15, 954, 597 5, 729, 129	28, 674, 995 29, 467, 444 30, 265, 982 31, 742, 360 32, 220, 770 33, 118, 641 20, 258, 776 20, 683, 331 16, 562, 015 6, 303, 604	46, 757, 549 58, 098, 290 65, 056, 253 66, 005, 785 70, 674, 487 87, 466, 838 117, 800, 311 143, 725, 649 168, 783, 456 206, 022, 355	17, 466, 250 21, 638, 411 24, 219, 528 27, 102, 380 30, 167, 246 36, 140, 718 55, 181, 479 64, 652, 458 83, 163, 566 114, 946, 088	72, 670, 817 85, 128, 691 93, 196, 609 92, 310, 464 96, 553, 160 113, 781, 480 136, 737, 898 163, 763, 992 184, 738, 053 211, 751, 484	46, 141, 245 51, 105, 855 54, 485, 510 58, 844, 740 62, 388, 016 69, 259, 359 75, 440, 255 85, 335, 789 99, 725, 581 121, 249, 892	

<sup>1</sup> See footnote to Table 22.

<sup>1</sup> As of December 31. 2 Includes some free customers.

TABLE 24. Sales of Coke of all Kinds by Retail Fuel Dealers, Calendar Years, 1957 and 1958

	1957	1958
	to	ons
(a) By areas		
Newfoundland.	-	_
Prince Edward Island	1,639	1, 193
Nova Scotia	8,583	7,035
New Brunswick	5,464	4,336
Totals Atlantic Provinces	15, 686	12,564
Montreal area	70,754	80, 756
Quebec area	4,842	5,762
Kingston area.	1, 353	1, 193
Norther area (northern Quebec and northeastern Ontario)	3,324	2, 103
Ottawa area	12,457	9,849
Coronto area	26, 053	21, 608
Western area	404	348
Windsor area	8,335	7, 295
Totals, Quebec and Ontario	127, 522	128, 914
Manitoba	17.756	11,578
askatchewan.	-	-
Alberta	-	_
British Columbia	-	_
Totals, Western Provinces	17, 756	11,578
Canada	160, 964	153, 956
(b) By selected cities		
Halifax	2,467	1,744
Saint John	286	169
Montreal	63, 769	74,719
Quebec	I, 013	666
Coronto	5,060	3,857
amilton	10,555	9,005
Ottawa (including Hull)	9, 214	7, 214
Windsor	1,805	1,249
Winnipeg	17,456	11,419

Note: The above amounts were used chiefly for heating homes and other buildings.

TABLE 25. Production and Sales of Manufactured Gas, 1949 - 58

	From by	Production			
Year	Si		s	of still gas from	
	Production <sup>1</sup>	Quantity	Income from sales	petroleum refineries	
	M cu.	ft.	\$	M cu. ft.	
1949	71, 188, 140	24, 687, 925	27, 205, 696	12,982.436	
1950	74, 912, 985	25, 574, 110	28,044,761	15, 112, 661	
I951	77,486,822	25, 959, 987	29,087,074	17,642.679	
1952	78,651,418	26, 277, 503	30, 911, 194	19,602,387	
1953.	82, 516, 083	25, 917, 492	32, 340, 134	20, 762, 933	
1954.	70, 228, 890	26,459,368	32, 920, 031	20,368,575	
1955	74,509,459	18, 984, 203	19, 846, 419	22,606,560	
1956	78,571,278	19, 547, 028	20, 122, 843	27, 957, 159	
1957	74,477,992	15,861,191	14, 875, 883	36, 295, 172	
1958	53, 389, 140	4,674,187	6, 548, 904	39, 583, 084	

Does not include blast furnace gas and producer gas which were recovered and used by the producers but for which no records are available.

TABLE 26. Production of Crude Coal Tar, by Provinces, 1956-58

Province	1956	1957	1958
	I	mperial gallons	
Nova Scotia	6,788,609	7,633,006	5,935,695
Quebec	4,978,417	4,766,844	2,880,898
Ontario	30,453,350	29,978,009	25, 987, 273
Manitoba	431,711	348, 287	The part of the
British Columbia	2, 547, 251	925,318	1,065,976
Canada	45, 199, 338	43, 651, 464	35,869,842

TABLE 27. Production, Imports and Exports of Ammonium Sulphate, 1949-58

	Produc	tion1	Imports		Exports	
Year	Tons	Value	Tons	Value	Tons	Value
		\$		\$		\$
1949	225, 949	9, 942, 206	140	15, 255	167, 147	7,851,153
1950	211,534	8, 710, 259	103	7, 255	209, 101	8, 972, 503
1951	209, 159	8, 962, 529	314	18, 906	145, 724	6,456,603
1952	226,664	9,817,579	845	46, 195	199,681	8,717,210
1953	186,540	8, 200, 124	21, 254	925, 636	147, 371	6,492,953
1964	173,493	7,555,150	14, 102	601,620	154, 760	6,964,552
[985	311,373	11,533,836	7,029	311, 212	N.A.	10, 978, 475
1.66,	339,510	10. 395. 934	3, 144	142, 789	N.A.	12,072,905
1957	318, 634	7, 940, 151	3, 288	129, 827	N. A.	9,300,315
1956	300,049	7, 805, 546	5, 892	218, 599	N.A.	8, 223, 655

<sup>1</sup> Includes output of ammonlum sulphate produced or recovered in other industries.

TABLE 28. Employees and their Earnings in the Coke and Gas Industry, by Provinces, 1957 and 1958

	Employees					Earnings		
Province	Supervisory and office		Production workers		Total	Supervisory	Production	Total
	Male	Female	Male	Female		and office	workers	
			number				dollars	
1957				1				
Quebec	109	28	455	_	592	658,686	1,733,531	2,392,217
Ontario	254	95	1,381	-	1,730	1,356,791	6,390,358	7, 747, 149
British Columbia, Manitoba and Nova Scotia	161	41	517	2	721	805,629	2, 233, 733	3,039,362
Canada	524	164	2, 353	2	3,043	2,821,106	10,357,622	13, 178, 728
1958								
Quebec	143	52	335	_	530	758, 723	1, 242, 087	2,000,810
Ontario	203	91	1,268	-	1,562	1, 212, 288	5,783,158	6,995,446
Britisl Columbia and Nova Scotia	32	2	329	-	363	181, 357	1,694,263	1,875,620
Canada	378	145	1,932	-	2,455	2,152,368	8,719,508	10,871,876

TABLE 29. Production Workers, by Months, 1957 and 1958

		1957		1958		
Month	Male	Female	Total	Male	Female	Total
January	2,304	2	2,306	2,045	webs	2,045
February	2,331	2	2,333	2,015	- 1	2, 015
March	2,362	2	2,364	1,984	-	1, 986
April	2, 326	2	2,328	2,009	-	2,009
May	2,344	2	2,346	1,967	-	1,96
June	2,423	2	2,425	1.969	-	1, 969
July	2,440	2	2,442	2,015	_	2, 01
August	2,424	2	2,426	1,704	-	1, 70
September	2, 390	3	2,393	1,746	-	1,740
October	2, 322	3	2,325	1,760	-	1,760
November	2, 320	_	2,320	2,056	-	2,050
December	2, 199	-	2, 199	1, 922	-	1,92
Average	2, 353	2	2,355	1,932	-	1, 93

TABLE 30. Fuel and Electricity Used in the Coke and Gas Industry, 1957 and 1958

Kind		195	57	1958		
		Quantity	Cost at works	Quantity	Cost at works	
			\$		\$	
Bituminous coal (a) From Canadian mines	ton	6,596	63, 267	10,993	114, 727	
(b) Imported	4.4	21,610	161, 433	11,693	82,759	
Oke .		115,697	1,820,974	21, 196	141.889	
Gasoline (Including gasoline used in cars and trucks)	Imp. gal.	71, 255	24, 996	60,449	19, 728	
Gerosene	40	830 480,305	60,342	1,308,490	116, 385	
las (a) Liquefied petroleum gases	44	1,400	300	-	_	
(b) Other manufactured gas	M cu. ft.	12,622,090	3,717,698	12,615,250	3, 938, 080	
(c) Natural gas	6.0	-	-	58,361	25, 866	
other fuel			37, 956		21,098	
Electricity purchased	kwh.	79, 926, 038	565,419	67, 850, 166	540,691	
Totals			6,452,603	000	5,001,223	

TABLE 31. Total Horsepower Rating of Power Equipment in Use or Available for Use at the End of 1958

Type of equipment	Driving generators	Not driving generators
	horse	power
rime movers:		
Steam engines		3,028
Steam turbines		6,822
Diesel engines		2,513
Gasoline, gas and oil engines, other than diesel engines	68	573
Hydraulic turbines or water wheels	18,500	
Totals	18, 568	12, 936
lectric motors (one quarter horsepower and over)	_	29, 246

## **PUBLICATIONS**

The results of the annual Census of Industry are published by the Dominion Bureau of Statistics in a series of industry reports which are released each year as the compilations are completed. Reports for industries in the **Products Made from Petroleum and Coal Major** Group are listed below, along with current and annual publications of related interest. Similar reports are issued for other industries. A complete catalogue of publications of the Bureau is available on request from the Information Services Division, Dominion Bureau of Statistics, Ottawa, or from the Queen's Printer, Ottawa.

A - Annual	M - Monthly	S.C Special
S.A Semi-Annual	O - Occasional	Compilation

Catalogue number	Title	Price
45 - 201 45 - 203 45 - 205 45 - 207	Products of Petroleum and Coal — General Review (A)  Coke and Gas Industry (A)  Petroleum Products Industry (A).  Miscellaneous Products of Petroleum and Coal Industry (A)	. 50 . 50
26 - 003 26 - 206 45 - 202 26 - 006 26 - 213 45 - 004 45 - 204 45 - 206 13 - 505 13 - 507 13 - 506 55 - 001 55 - 201 31 - 201 31 - 001 65 - 004 65 - 007 (S.C.) (S.C.)	Preliminary Report on Coal Production (M)	1.00 .50 3.00 1.50 .25 1.00 1.00 2.00 .50 2.00 4.00 7.50 7.50

Remittances should be in the form of cheque or money order, made payable to the Receiver General of Canada and forwarded to the Information Services Division, Dominion Bureau of Statistics, or to the Queen's Printer, Ottawa, Canada.

STATISTICS CANADA LIBRARY BIBLIOTHÉQUE STATISTIQUE CANADA 1010693203