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DEPARTMENT OF TRADE AND COMMERCE

DOMINION BUREAU OF STATISTICS

CENSUS OF INDUSTRY

MINING, METALLURGICAL & CHEMICAL BRANCH

THE

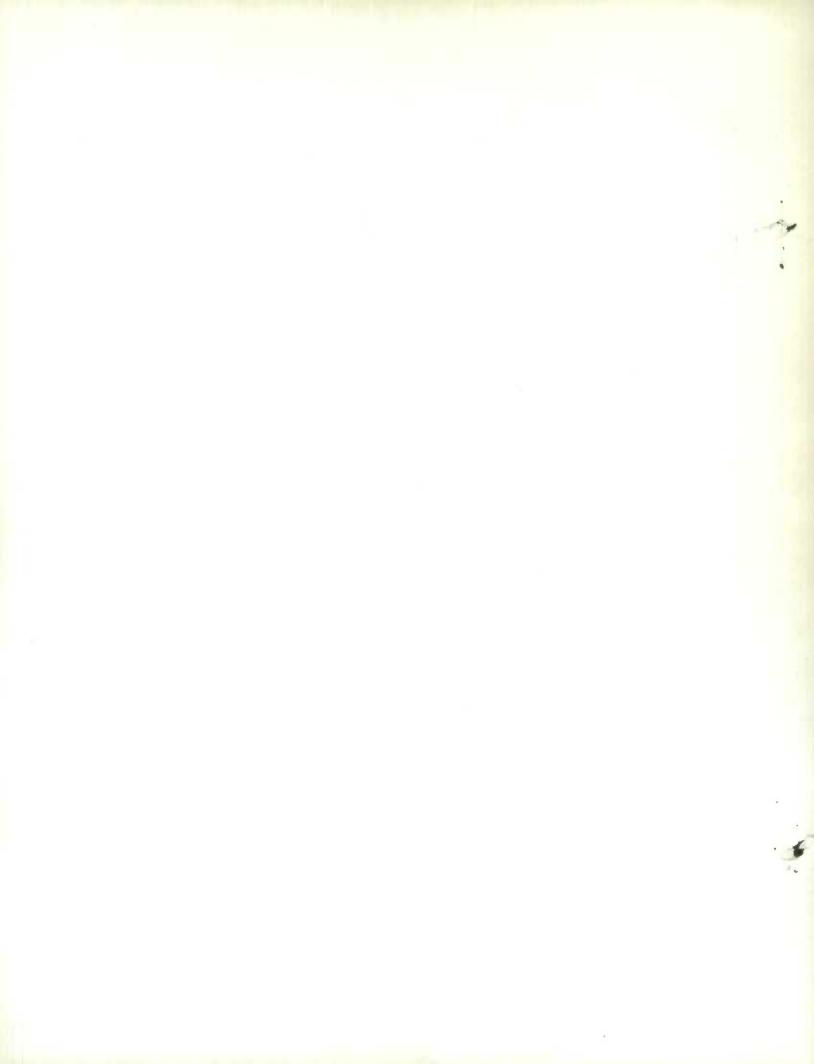
FELDSPAR & QUARTZ MINING INDUSTRY

IN

CANADA

1936





DEPARTMENT OF TRADE AND COMMERCE DOMINION BUREAU OF STATISTICS MINING, METALLURGICAL AND CHEMICAL BRANCH OTTAWA - CANADA

Dominion Statistician: R. H. Coats, LL.D., F.R.S.C., F.S.S. (Hon.) Chief - Mining, Metallurgical and Chemical Branch: W. H. Losee, B.Sc. Mining Statistician: R. J. McDowall, B.Sc.

THE FELDSPAR AND QUARTZ MINING INDUSTRY, 1936.

Owing to the very close physical association of these minerals in many Canadian deposits (pegmatites), it has been found difficult for some operators to make a separation of all data pertaining to the mining of each individual mineral and, for this reason, the general statistics relating to capital, employment, fuel and electricity, etc., have been combined in this bulletin issued by the Mining, Metallurgical and Chemical Branch of the Dominion Bureau of Statistics at Ottawa.

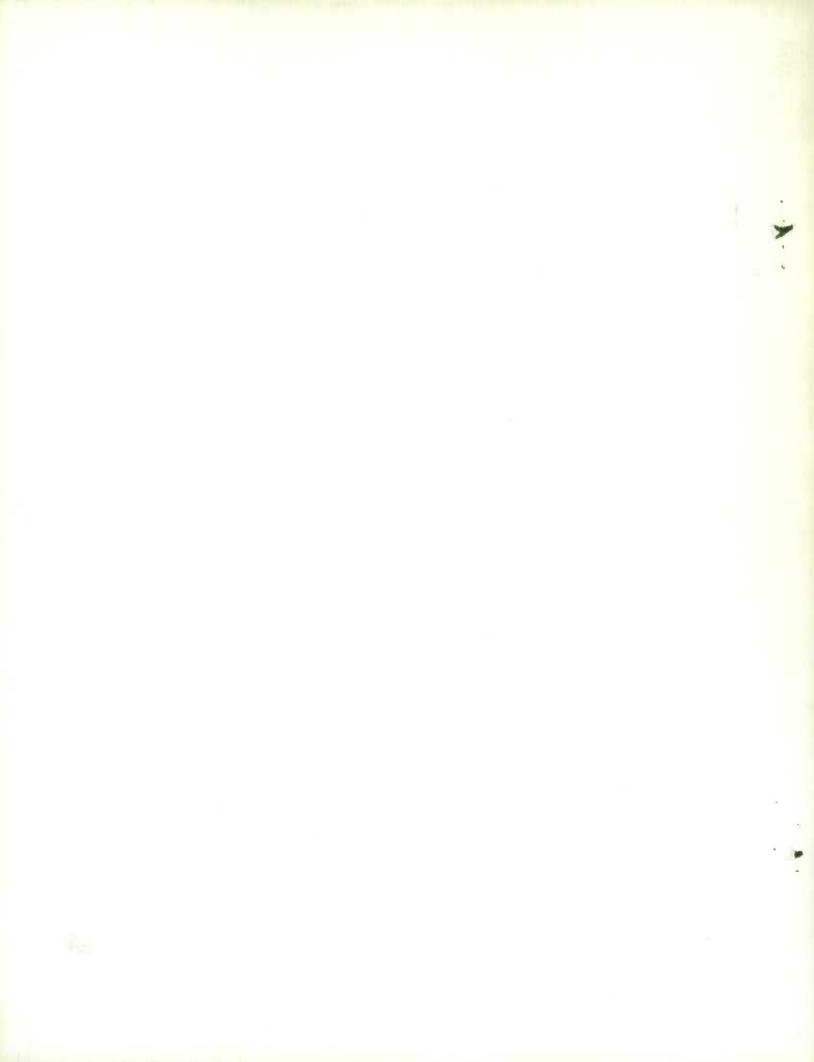
The gross value of production by the Canadian feldspar and quartz mining industry totalled \$789,682 in 1936 compared with corresponding values of \$569,212 in 1935 and \$901,998 in 1929. The number of properties reported as active in 1936 totalled 34 of which 18 were located in Quebec and 12 in Ontario; one producing property was also located in each of the following provinces - Nova Scotia, Manitoba, Saskatchewan, and British Columbia. The industry reported 324 employees and distributed \$238,848 in salaries and wages. The value of fuel and purchased electricity used totalled \$56,944 while explosives, drill steel and various other process supplies consumed amounted to \$103,969. Capital employed during the year under review was recorded at \$1,400,024.

FELDSPAR

Production of feldspar in Canada during 1936 totalled 17,846 short tons valued at \$154,475 compared with 17,742 short tons at \$144,330 in 1935. The output of the mineral during both these years was confined to Quebec, Ontario and Manitoba and, of the total tonnage shipped in 1936, 8,409 tons originated in Ontario and 8,115 tons in Quebec.

Exports of feldspar from Canada showed a decided improvement having increased from 9,959 short tons valued at \$59,893 in 1935 to 14,133 short tons worth \$94,537 in 1936; of the exports in the latter year, 21 short tons valued at \$520 went to the United Kingdom and 14,042 short tons at \$92,419 to the United States.

In 1936 consumption of feldspar by Canadian industries, other than glass manufacturing, was as follows - abrasives, 36 tons; imported clay products, 1,572 tons, and cleaning preparations, 939 tons. In 1935, the last year for which complete figures are available, the total consumption of feldspar in Canada, including that for glass manufacture, was 7,016 short tons.



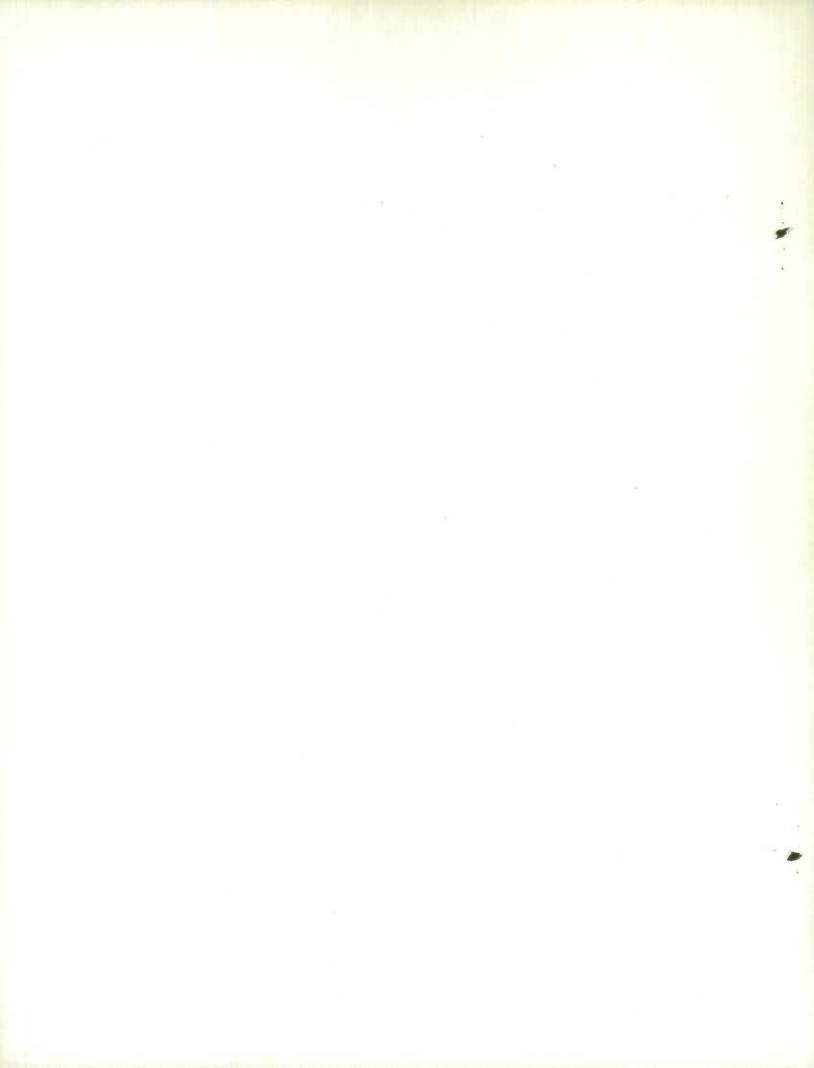
The expansion in feldspar production experienced in 1936 continued into the current year with the industry reporting shipments during the first six months of 1937 at 8,425 short tons valued at \$77,216 compared with 7,867 short tons worth \$66,768 during the corresponding months of 1936.

Feldspar produced in Canada is chiefly of the high potash type and, during recent years, the larger production of the mineral has been derived from pegmatites occurring in the Bathurst, Sudbury, Mattawa, Hybla and Parry Sound areas of Ontario and in the Buckingham district, Quebec. Shipments of feldspar were also made during 1936 from Lyndoch township, Renfrew county, Ontario, and from a new deposit in West Portland township, Quebec. In Manitoba, relatively small tonnages of feldspar have been shipped from a property located near Pointe du Bois in the Winnipeg river area.

A report issued by the Bureau of Mines, Ottawa, states - "Pegmatite dykes, the main source of commercial feldspar, are widely distributed throughout the Precambrian rocks of eastern and northern Canada, and the potential reserves of the mineral are very great. Development possibilities, however, in view of the comparatively low unit value of the mineral, hinge upon the two important factors of run-of-mine purity of rock and cost of transportation to grinding plant. ... The new operation of Canadian Nepheline Ltd., at Lakefield, Ontario, came into active production during 1936, producing crushed nepheline syenite, a material that has found high favour in the glass industry as a substitute for straight The rock consists of a mixture of nepheline and potash and soda feldspars, having a consideraly higher alumina content than feldspar. tains a small amount of iron-bearing impurities, in the form of magnetite grains and flakes of muscovite and biotite micas, which have to be removed by magnetic separation to make a marketable product. Extensive deposits of the syenite occur in the nearby township of Methuen, Peterborough county, as well as in the Bancroft area, Hastings county, Canadian Nepheline Ltd. reports an exceedingly favourable reception for its products by the glass trade, both in Canada and the Outside the glass trade, the product has been found to be valuable United States. for a variety of ceramic uses and it seems likely that it may come into progressively increased demand in place of feldspar."

"In December, 1936, several drilling tests were made at the Hubert O. De Beck feldspar mine at Green Mountain, S.C., to determine the most efficient type of hammerdrill bit and drilling method for use at this particular property. The significant fact demonstrated by this test was that six-point bits not only obtained 20 per cent more footage, but also showed a 25 per cent faster drilling speed than the four point bits. However the results obtained in these tests do not necessarily apply to every mine and may not be obtainable elsewhere. The most economical drilling method for a given mine can only be determined by the trial-and-error method." (Mining and Metallurgy).

"In 1936 the United States feldspar industry registered substantial improvement over 1935. Preliminary figures obtained by the National Feldspar Association indicate a 20 per cent increase over 1935 in shipments of groundfeldspar. This increase was attributable largely to improvement in demand for glass making and pottery manufacture, although manufacture of enamels showed an increase of nearly 10 per cent. Significant is the relative increase in the consumption of feldspar in glass making. Whereas only a few years ago the manufacture of glass accounted for only about 30 per cent of the total consumption of feldspar, it now takes more than all other industries combined ... during the year a new competitor for feldspar arose in the form of Canadian nepheline syenite .. ordinary feldspar seldom contains over 18 per cent alumina, and even South Dakota spar rarely exceeds about 20 per cent. Nepheline-syenite, however, carries 24 per cent alumina and



also contains a slightly higher total amount of alkalies. It is sold in Canada (1936) at \$10 a ton and is offered at \$18.38 delivered at glass works in western Pennsylvania and Ohio. Another substitute for feldspar may be available soon in the form of a by-product of certain chemical-manufacturing operations. Preliminary samples indicate the possibility of maintaining a product with the composition of a synthetic sodium-aluminum silicate with over 35 per cent alumina. Some displacement of feldspar may accompany the larger use of pyrophyllite and magnesium talc in the manufacture, particularly, of wall tile." (Paul M. Tyler, United States Bureau of Mines).

Table 1 - PRODUCTION IN CANADA, IMPORTS AND EXPORTS OF FELDSPAR, 1935 and 1936.

| | 1 9 | 3 5 | 1 9 3 | 6 |
|-----------------------|----------|---------|----------|---------|
| | Quantity | Value | Quantity | Value |
| | Tons | \$ | Tons | \$ |
| PRODUCTION (SALES) - | | | | 1 |
| Quebec | 7,002 | 63,075 | 8,115 | 75,703 |
| Ontario | 8,656 | 75,003 | | 70,840 |
| Manitoba | 2,084 | 6,252 | | 7,932 |
| TOTAL | 17,742 | 144,330 | | 154,475 |
| IMPORTS OF FELDSPAR - | | | | |
| Crude only | (1 cwt.) | 5 | 23 | 285 |
| Ground (a) | 608 | 10,995 | 718 | 13,955 |
| EXPORTS OF FELDSPAR - | | | | |
| TOTAL | 9,959 | 59,893 | 14,133 | 94,537 |
| To - United Kingdom | 31 | 805 | 21 | 520 |
| United States | 9,816 | 56,003 | 14,042 | 92,419 |

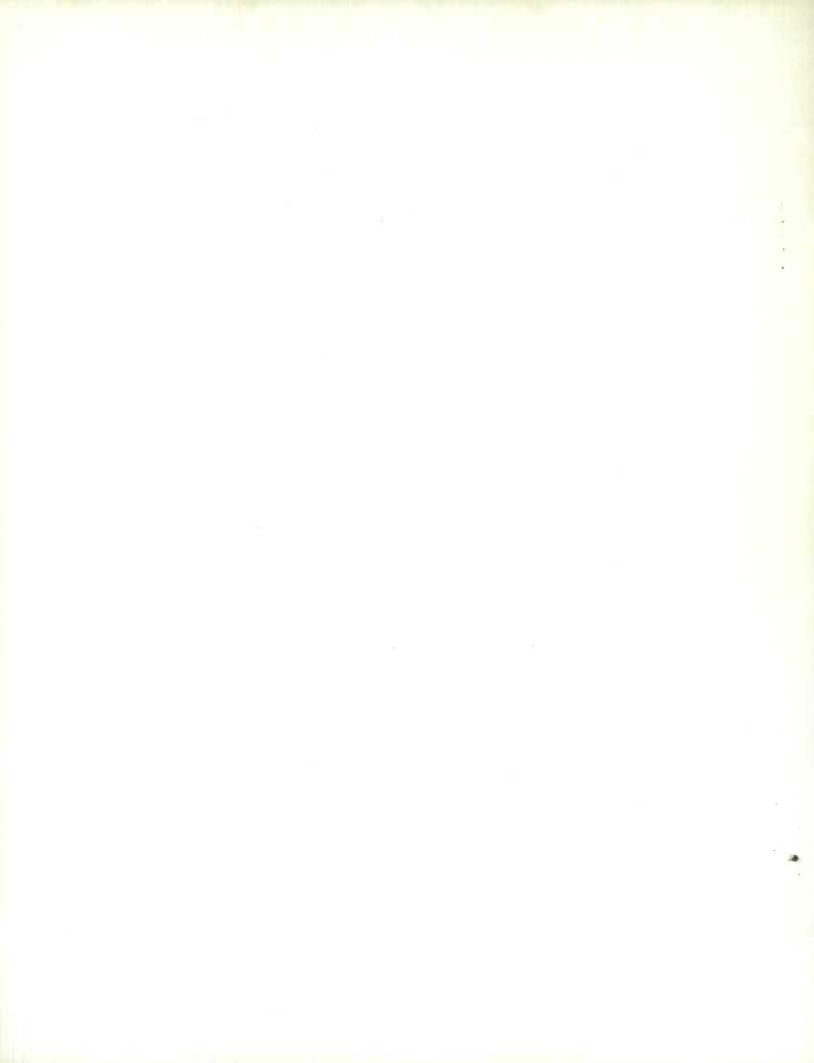
(a) All from the United States.

Table 2 - PRODUCTION OF FELDSPAR IN CANADA, JANUARY 1 to JUNE 30, 1936 and 1937.

| The state of the s | 1 9 3 | 6 | 1 9 3 | 7 |
|--|-----------|--------|-----------|--------|
| | Quanti ty | Value | Quanti ty | Value |
| | Tons | \$ | Tons | \$. |
| PRODUCTION (SALES) - | | | | |
| Quebec | 4,085 | 35,929 | 4,577 | 43,125 |
| Ontario | 3,074 | 28,361 | 3,848 | 34,091 |
| Manitoba | 708 | 2,478 | • • • | |
| TOTAL | 7,867 | 66,768 | 8,425 | 77,216 |

Table 3 - PRODUCTION OF FELDSPAR IN CANADA, BY PROVINCES, 1926 - 1936.

| QUE | BEC | ONTA | RIO | MANIT | OBA |
|--------|---|---|---|--|---|
| Tons | \$ | Tons | \$ | Tons | \$ |
| 13.168 | 111,136 | 22,783 | 199,102 | | L. Ph |
| | 104,618 | 17,119 | 154,533 | 200 | |
| 12,943 | 104,789 | 18,954 | 180,153 | | |
| 15,790 | 133,492 | 21,737 | 206,979 | | |
| 17,074 | 163,802 | 9,722 | 104,667 | | Fits |
| 10,381 | 86,842 | 7,962 | 100,119 | ••• | |
| 3,390 | 39,062 | 3,657 | 42,920 | • • • | 0 |
| 6,183 | 59,283 | 4,387 | 45,350 | 88 | 484 |
| 9,207 | 78,853 | 7,302 | 61,665 | 1,793 | 6,763 |
| | 63,075 | 8,656 | 75,003 | 2,084 | 6,252 |
| 8,115 | 75,703 | 8,409 | 70.840 | 1,322 | 7,932 |
| | Tons 13,168 12,730 12,943 15,790 17,074 10,381 3,390 6,183 9,207 7,002 | 13,168 111,136 12,730 104,618 12,943 104,789 15,790 133,492 17,074 163,802 10,381 86,842 3,390 39,062 6,183 59,283 9,207 78,853 7,002 63,075 | Tons \$ Tons 13,168 111,136 22,783 12,730 104,618 17,119 12,943 104,789 18,954 15,790 133,492 21,737 17,074 163,802 9,722 10,381 86,842 7,962 3,390 39,062 3,657 6,183 59,283 4,387 9,207 78,853 7,302 7,002 63,075 8,656 | Tons \$ Tons \$ 13,168 111,136 22,783 199,102 12,730 104,618 17,119 154,533 12,943 104,789 18,954 180,153 15,790 133,492 21,737 206,979 17,074 163,802 9,722 104,667 10,381 86,842 7,962 100,119 3,390 39,062 3,657 42,920 6,183 59,283 4,387 45,350 9,207 78,853 7,302 61,665 7,002 63,075 8,656 75,003 | Tons \$ Tons \$ Tons 13,168 111,136 22,783 199,102 12,730 104,618 17,119 154,533 12,943 104,789 18,954 180,153 15,790 133,492 21,737 206,979 17,074 163,802 9,722 104,667 10,381 86,842 7,962 100,119 3,390 39,062 3,657 42,920 6,183 59,283 4,387 45,350 88 9,207 78,853 7,302 61,665 1,793 7,002 63,075 8,656 75,003 2,084 |



CANADA - Current quotations (October, 1937) for crude Canadian feldspar, per short ton, ranged from \$4 to \$6, depending on quality and transportation charges.

Table 7 - WORLD'S PRODUCTION OF FELDSPAR, 1933 - 1935.

(Taken from the Imperial Institute's publication "The Mineral Industry of the British Empire and Foreign Countries")

(Long tons)

| | (Long tons) | | |
|--|--|-------------|---------------------------------------|
| Producing Country | 1933 | 1954 | 1935 |
| BRITISH EMPIRE | and the state of t | | MARIE ARTE |
| United Kingdom - | N W. S. | #P2 (C) | stafe Sdam |
| China stone | 35,462 | 47,993 | 57,160 |
| Canada | 9,516 | 16,341 | 15,841 |
| India | 677 | 628 | 702 |
| Australia (including china stone) | 2,570 | 2,902 | 3,163 |
| the state of the s | | Minds In | |
| FOREIGN COUNTRIES | M 402 | The same of | malfa - 1 |
| The same of the sa | 2000 | a con | at 10 cm/ste |
| Czechoslovakia (estimated) | 30,000 | 30,000 | 1 30,000 |
| Finland (exports) | 2,663 | 3,276 | 2,038 |
| Germany (Bavaria only) | 4,419 | 6,700 | 5,860 |
| Italy | 4,794 | 7,516 | 7,496 |
| Norway | 18,202 | 25,494 | (a) |
| Roumania (b) | 1,288 | 1,010 | (a) |
| Sweden | 32,053 | 33,924 | 47,869 |
| Egypt | 59 | | 71 |
| United States (sales) | 150,633 | 154,188 | 189,550 |
| Argentina | 370 | 424 | (a) |
| "Manchoukuo" | 5,500 | 5,000 | (a) |
| China | 21,248 | 22,420 | (a) |
| | | | 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 |

Feldspar is also produced in U.S.S.R. (Russia)

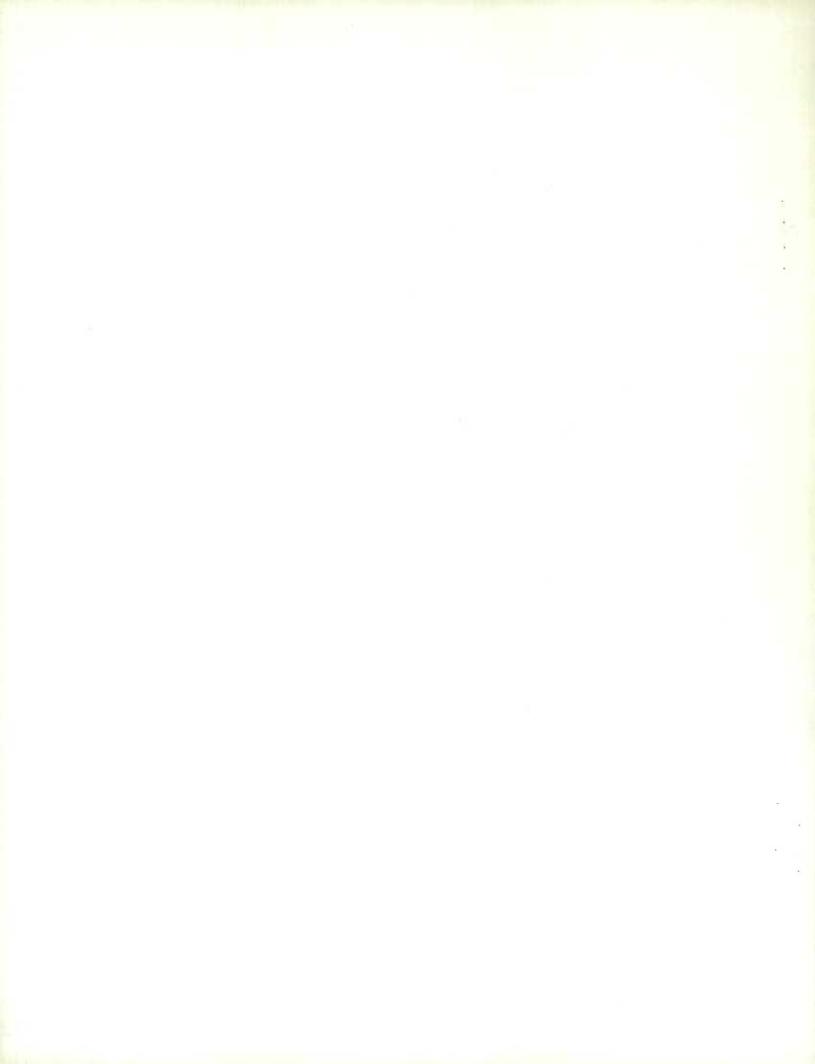
(a) Information not available.

Table 8 - WORLD'S IMPORTS OF FELDSPAR, 1933 - 1935. (Less Re-exports).

(Taken from the Imperial Institute's publication "The Mineral Industry of the British Empire and Foreign Countries")

| Importing Country | 1955 | 1934 | 1935 |
|--|---------------------|-------------|-------------|
| BRITISH EMPIRE | THE TO LET | (long tons) | olain india |
| United Kingdom (b) | 18,382 | 16,884 | 24,903 |
| Canada | . 501 | 928 | 543 |
| FOREIGN COUNTRIES | | | |
| Austria | 948 | 734 | 561 |
| Belgium-Luxemburg E.U | 5,050 | 6,576 | 7,623 |
| Czechoslovakia | 1,172 | 964 | 1,125 |
| Denmark | 207 | 981 | 1,004 |
| Finland (total imports) | . 51 | 303 | 593 |
| Germany | 00 000 | 33,573 | 29,944 |
| Netherlands | 108 | 2,376 | 1,06 |
| | | (a) | 9,749 |
| Sweden | 1 0116 | 895 | 760 |
| | 721 | 416 | 8,938 |
| United States apparature or and a property | 3,266 | 9,744 | 8,938 |
| (a) Information not available. | (b) Including china | stone. | |

⁽b) Converted from cubic metres at the rate of 1 cubic metre = 2 long tons.



In addition to the production of feldspar recorded for 1936, there were shipments of nepheline-syenite valued at \$37,426 made from a property located in Methuen township, Ontario; these shipments represented the first commercial production of this mineral in Canada. Shipments of nepheline-syenite during the first half of 1937 were valued at \$51,087.

Table 4 - CONSUMPTION OF FELDSPAR IN CANADA, BY SPECIFIED INDUSTRIES, 1930-1936.

| Year | Abras Produ Indus | cts | Imported product | 3 | TOTAL - ALL NON- METALLIC MANUFACTURE INDUSTRIES (x) | | |
|------|-------------------------|-----|------------------|--------|--|---------|---|
| | Tons | \$ | Tons | \$ | Tons | \$ | |
| 1930 | 19 | 370 | 2,254 | 51,211 | 6,406 | 129,316 | |
| 1931 | 8 | 190 | 1,885 | 34,394 | 5,405 | 93,175 | |
| 1932 | 6 | 173 | 1,406 | 28,043 | 5,093 | 89,818 | |
| 1933 | 6 | 115 | 861 | 16,297 | 5,762 | 98,393 | - |
| 1934 | 25 | 688 | 1,488 | 30,577 | 9,738 | 130,842 | |
| 1935 | 34 | 939 | 1,135 | 21,977 | 5,097 | 84,878 | |
| 1936 | 36 | 999 | 1,572 | 28,521 | (a) | (a) | |
| | | | | | | | |

⁽x) Includes feldspar consumed in the manufacture of glass.

(a) Not yet complete.

Table 5 - FELDSPAR USED IN THE MANUFACTURE OF CANADIAN SOAPS AND CLEANING PREPARA-TIONS, 1930-1936.

| Year | Tons | \$ | m SVE | Year | | Tons | \$ |
|--------------|------------|------------------|-------|------|-------|-------|--------|
| 1930 1931 | 1,000 | 29,904 37,460 | ate a | | 00000 | 1,091 | 13,420 |
| 1932 | 956 989 | 26,647 13,293 | | | | 939 | 10,221 |

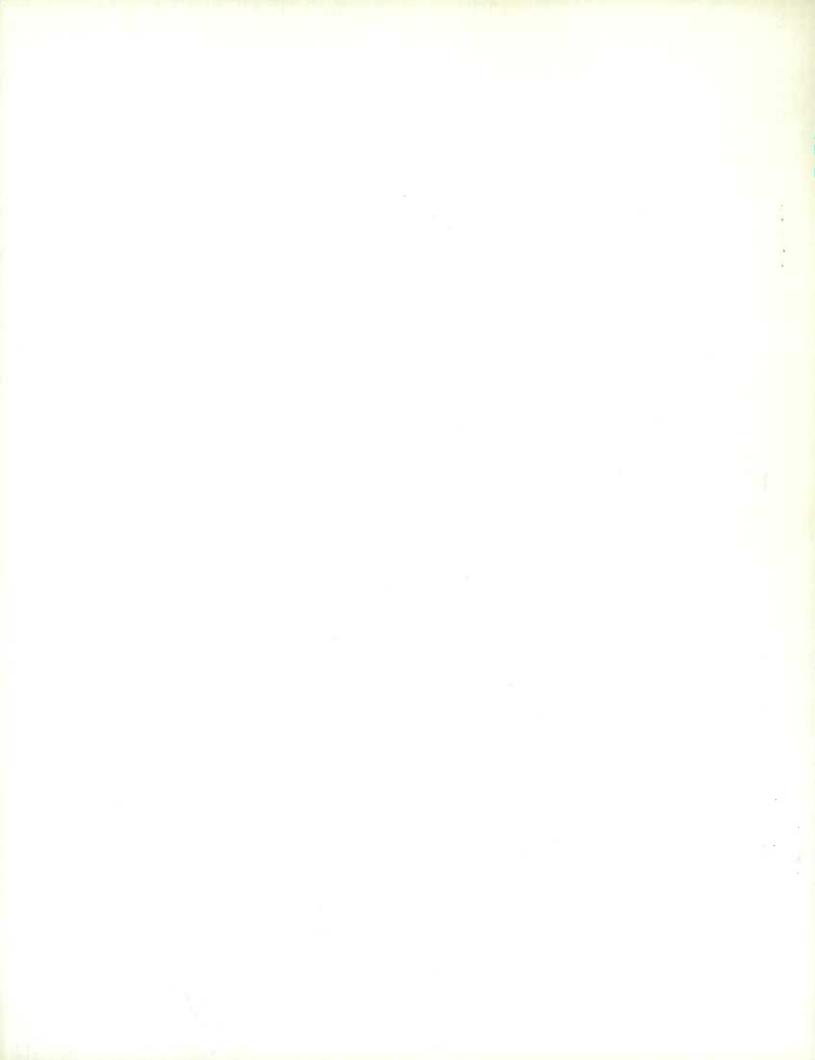
Table 6 - FELDSPAR CONSUMED IN THE MANUFACTURE OF CANADIAN IRON AND STEEL PRODUCTS, 1931 - 1935.

| Year | Tons | \$ | 1000 | Year | Tons \$ |
|----------------------|-------------------|-------------------------|-------|----------------------|---------|
| 1931 1932 1933 | (a) (a) 147 | 3,386 2,799 2,969 | 16.16 | 1934 1935 1936 | |

⁽a) Quantity statistics not available.

FELDSPAR PRICES (October, 1937) -

UNITED STATES - Per ton, f.o.b. North Carolina, potash feldspar, 200 mesh, white, \$17 in bulk; soda feldspar, \$19. F.O.B. Maine, potash feldspar, white, 200 mesh, \$17, in bulk. Granular glass spar, white, 20 mesh, F.O.B. North Carolina, \$12.50 in bulk; semi-granular, \$11.75; soda feldspar, 200 mesh, white, \$19. Virginia: No. 1, 230 mesh, \$18; 200 mesh. \$17; No. 17 glassmakers', \$11.75; No. 18, \$12.50. Enamelers, \$14 to \$16. Quotations on Spruce Pine, N.C., or Keene, N.H., basis. New Mexico: crude clean No. 1 potash spar, \$5.50; ground, \$9.50. (Engineering and Mining Journal's "Metal and Mineral Markots" - New York).



QUARTZ (SILICA)

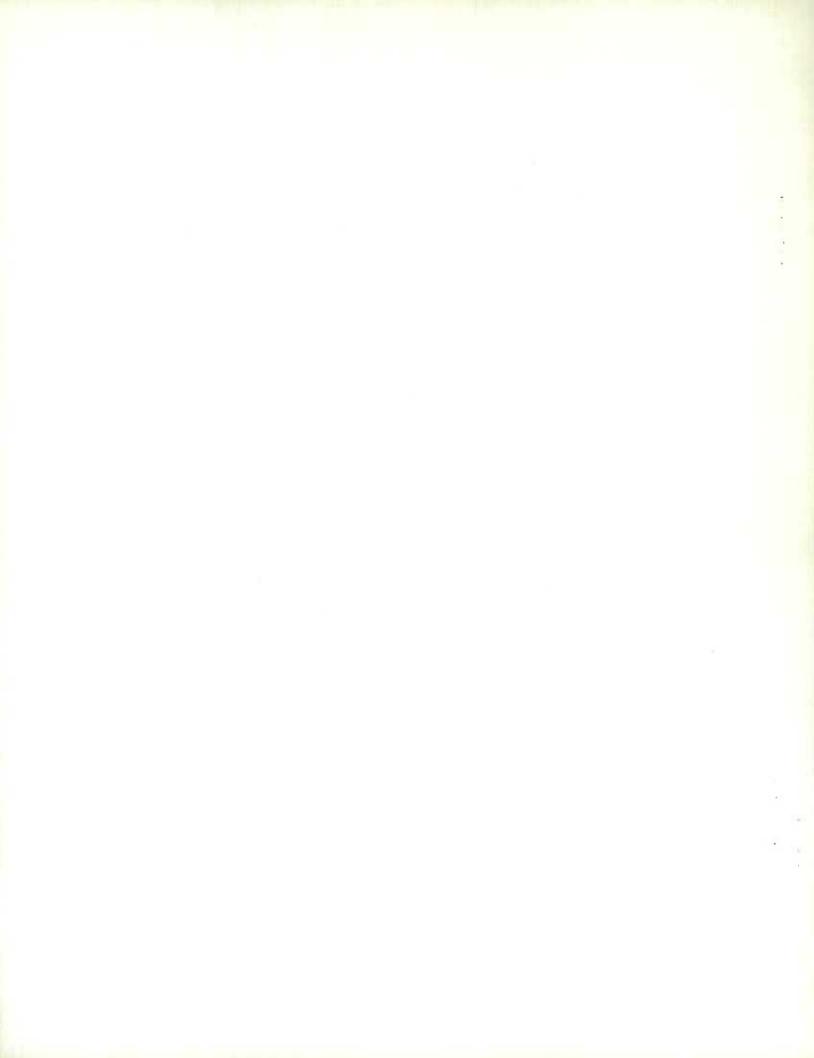
Production of natural silica, including crushed quartzite, silicious fluxing sand and gravel, and crude and ground dike quartz totalled 1,046,649 short tons valued at \$597,781 in 1936 compared with 233,002 short tons worth [424,882 in 1935. The statistics of production for these two particular years are not entirely comparable in that the production of silica sand for two of the large Ontario non-ferrous metallurgical plants was not recorded prior to 1936. Silica in one or another of the forms referred to above was produced, during 1936, in Nova Scotia, Quebec, Ontario, Manitoba, Saskatchewan and British Columbia. Silica quarried or mined during 1936 for the manufacture of ferro-silicon, glass, artificial abrasives, chemical products, sand blasting, etc., was derived from properties operated chiefly in the vicinity of Hull, Buckingham, St. Remi d'Amherst. and St. Canute in the province of Quebec; in Ontario shipments of natural silica came from deposits located near Sault Ste, Marie and Killarney. Quebec and Ontario are the two principal silica producing provinces. In 1936 the value of shipments from Quebec properties totalled \$320,634 or 53.6 per cent of the Dominion total while those in Ontario amounted to \$216,037 or 36.1 per cent.

Silica production as recorded for Nova Scotia is utilized by the primary steel industry in the manufacture of silica brick. Production in Saskatchewan represents unconsolidated low grade natural silica sand used for fluxing purposes.

Of the total 1936 silica production of 1,046,649 short tons, 890,723 short tons or 85.1 per cent represented unconsolidated low grade silicious sand utilized as smelter flux and of this quantity, 814,634 tons were consumed in Ontario smelters and 76,089 tons in Saskatchewan-Manitoba smelting operations.

Imports of silica sand in 1936 for glass manufacturing, etc., totalled 143,611 short tons valued at \$270,824 compared with 123,576 short tons worth \$282,930 in 1935. Imports of silex (washed sand or pure crushed quartz) or crystallized quartz, ground or unground, amounted to 4,056 short tons valued at \$84,393 in 1936; corresponding imports in 1935 were 3,359 short tons valued at \$75,768. Flint and ground flint stones imported in 1936 totalled 1,234 short tons worth \$23,079.

According to the Bureau of Mines, Ottawa, the price per ton for the several grades of silica varies greatly, depending on its purity and on the purpose for which it is to be used. Silica, on the whole, is a comparatively low-priced commodity, and, therefore, the location of a deposit with respect to markets is of great importance. The larger markets for silica are in the provinces of Quebec and Ontario, and any new deposits being opened up should be within economic reach of either Toronto or Montreal. Canadian mills are now producing silica sand of different grades for steel foundries, the glass industry and for sandblasting, etc.



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Table 9 - PRODUCTION IN CANADA AND IMPORTS OF QUARTZ AND SILICA PRODUCTS, 1935

| and | T300° | | | |
|--|---------|---------|-----------|---|
| | 1 | 9 3 5 | 1 9 | 3 6 |
| | Tons | Value | Tons | Value . |
| PRODUCTION (x) (SHIPMENTS) - | | \$ | | \$ |
| Nova Scotia | 9,640 | 13,978 | 6,764 | 10,819 |
| Quebec | 51,948 | 226,839 | 78,975 | \$20,634 |
| Ontario | 83,034 | 120,005 | 884,585 | 216,037 |
| Manitoba | 147 | 220 | 90 | 45 |
| Saskatchewan | 77,177 | 59,069 | 76,089 | 49,458 |
| British Columbia | 11,056 | 4,771 | 146 | 788 |
| CANADA | 253,002 | 424,882 | 1,046,649 | 597,781 |
| IMPORTS - | | | | |
| Ganister | 2,151 | 8,395 | 4,097 | 8,140 |
| Flint and ground flint stones | 2,277 | 24,014 | 1,234 | 23,079 |
| Silex or crystallized quartz, ground | | | 4 | 2.1 |
| or unground | 3,359 | 75,768 | 4,056 | 84,393 |
| Silica sand for glass, carborundum and steel and filtration plants and | , | 9 | -, | ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, |
| sand blasting (a) | 123,576 | 282,930 | 143,611 | 270,824 |
| Silica fire brick, 90% / silica | | 215,500 | | 261,974 |
| | | | | |

(x) Includes both crude and crushed quartz and quartzite, silica flux and natural silica sands. See footnote to Table 10.

(a) 108,820 tons from the United States and 14,756 tons from Belgium in 1935 and 139,071 tons from the United States and 4,449 tons from Belgium in 1936.

Table 10 - PRODUCTION (x) (USE) OF NATURAL LOW GRADE SILICA SAND AND SILICA GRAVEL FOR NON-FERROUS SMELTER FLUX, 1936.

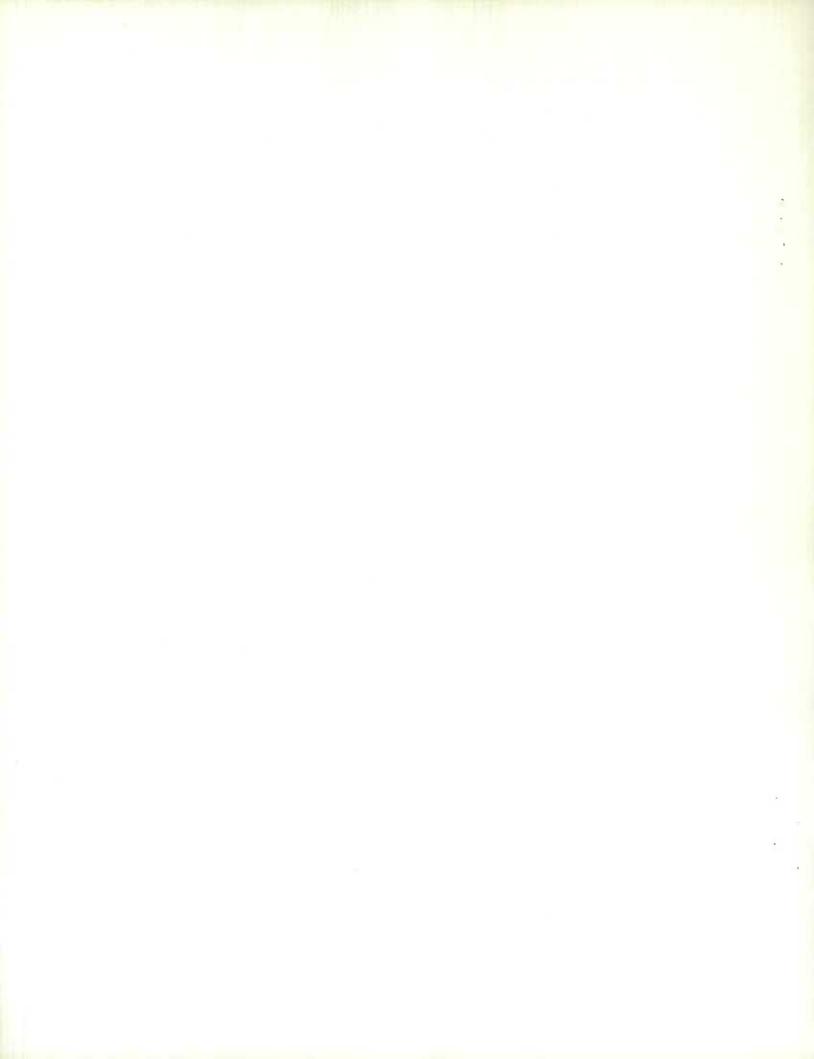
| | Tons | \$ | |
|--------------|-------------------|------------------|--|
| Ontario | 814,634 76,089 | 90,925 49,458 | |
| CANADA TOTAL | 890,723 | 140,383 | |

(x) Included in totals shown in Table 9; also complete data for production of this material in Ontario during previous years are not available.

Table 11 - PRODUCTION OF QUARTZ (SILICA) IN CANADA, 1926 - 1936.

| Year | Ton | \$ | Year | Ton | * |
|--------------------------------------|--|--|---|-------------------------------|---|
| 1926 1927 1928 1929 1930 | 232,082 233,984 282,522 265,949 226,200 195,724 | 553,161 496,364 523,933 561,527 418,127 305,158 | 1932 1933 1934 1935 1936 .(x) . | 185,783 272,563 233,002 | 276,147 297,820 462,265 424,882 597,781 |

(x) See footnote to Table 9.



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Table 12 - PRODUCTION OF QUARTS (SILICA) IN CANADA, BY PROVINCES, JANUARY 1 to JUNE 30, 1936 and 1937.

| | 1 9 | 3 6 | 1 9 | 3 7 |
|-----------------------------|---------|---------|---------|---------|
| Province | Tons | \$ | Tons | - \$ |
| Nova Scotia | 1,410 | 2,256 | 5,222 | 5,542 |
| Quebec | 54,697 | 153,779 | 46,904 | 198,175 |
| Ontario | 32,563 | 48,432 | 533,861 | 260,320 |
| Manitoba | 22 | 22 | | |
| Saskatchewan | 37,166 | 23,759 | 44,820 | 31,374 |
| British Columbia | 9 4 6 | | | |
| CANADA | 105,658 | 228,248 | 628,807 | 495,411 |
| (x) See feetmate to Table 0 | | | | |

(x) See footnote to Table 9.

PRICES -

UNITED STATES (OCTOBER, 1937) - Silica, per ton, water ground and floated, in bags, f.o.b. Illinois: 325 mesh, \$21 to \$40 for 92 to 99½ per cent grades. Dry ground, air floated, 325 mesh, 92 to 99½ per cent silica, \$20 to \$30. Glass sand, f.o.b. producing plant, \$1.25 to \$5 per ton; molding sand, 50 cents to \$3.50; blast sand, \$1.75 to \$6. California: \$5 for quartz and \$2.50 for sand. Quartz rock crystals for fusing, all sizes, \$100 per ton; prisms for pieze-electrical and optical use command premium. (Engineering and Mining Journal's "Metal and Mineral Markets" - New York).

"Canadian Chemistry and Metallurgy" - Toronto - quotations (October, 1937) - silica sand, various grades, car lots, ton \$8 to \$9. Silica quartz 99 per cent, 110-220 grade, car lots - to \$15 per ton. The price for the lower grades of crude quartz varies greatly according to purity and purpose of use.

Table 13 - CONSUMPTION OF QUARTZ, SILICA SAND, etc., IN CANADA, BY INDUSTRIES, ACCORDING TO CENSUS OF INDUSTRY REPORTS 1965 and 1936.

| ACCURDING TO CENSUS OF INDUSTRY | with the same of t | make the water to the same of | 1936 | |
|---|--|---|-----------|-----------|
| | 1 9 | 3 5 | 1 9 | 3 6 |
| | | Cost at | - A-1 | Cost at |
| | Quantity | works | Quantity | works |
| | Tons | \$ | Tons | \$ |
| SILICA SAND AND SILICA (including ground qu | uartz) - | | 3536 | AA (e. |
| Soaps and cleaning preparations | | 72,626 | 4,918 | 79,020 |
| Acids and salts | | 53,389 | 11,715 | 60,279 |
| Paints | 565 | 24,186 | 739 | 28,522 |
| Refractories | 389 | 2.667 | 285 | 1,778 |
| Roofing paper | 1,351 | 5,471 | 1,993 | 10,072 |
| Abrasives | 32,626 | 165,764 | 44,455 | 217,499 |
| Polishes | 3 | 246 | 200 | |
| Glass | 61,858 | 307,677 | 68,176 | 331,844 |
| Enameling | 25 | 1,000 | 434 | ₫,366 |
| Products from imported clays | 1,448 | | 2,305 | 26,722 |
| Foundry facings and supplies | 15 | | 36 | 374 |
| Non-ferrous smelters (x) | 97,556 | | 890,723 | 140,383 |
| Steel foundries | 20,339 | 105,592 | 23,420 | 121,142 |
| TOTAL ACCOUNTED FOR | Charles Springer of the Parket Springer | | 1,049,199 | 1.024.001 |
| , | 200,020 | 0.0, 100 | 1,010,100 | 1,001,001 |
| QUARTZ AND QUARTZITE - | 3,361 | 9,806 | 2,183 | 6,396 |
| Ferro-alloys | 8,829 | 26.284 | 15,777 | 45,661 |
| Non-ferrous smelters | 11,056 | 4,771 | 146 | 788 |
| TOTAL ACCOUNTED FOR | 23,246 | 40,861 | 18,106 | 52,845 |

NOTE - Consumption values are costs at works.

⁽x) 1935 figures not complete; also the quantities reported under this industry represent low grade natural silicious sands used for fluxing purposes.

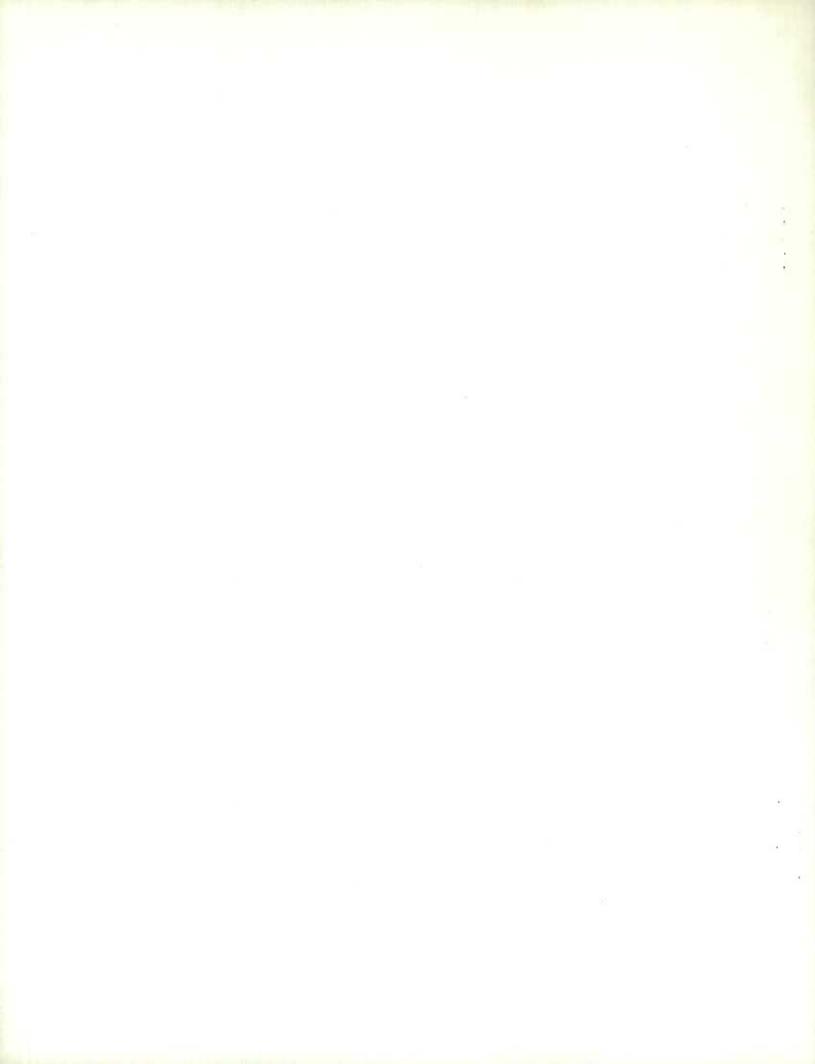


Table 14 - PRINCIPAL STATISTICS OF THE FELDSPAR AND QUARTZ MINING INDUSTRY,
1935 and 1936.

| | ONTA | (x)0IS | QUE | BEC |
|--|---------|---------|---------|---------|
| | 1935 | 1936 | 1935 | 1936 |
| Number of firms (a) | 13 | 16 | 15 | 18 |
| Capital employed | | 661,911 | 784,617 | 738,113 |
| Number of employees - On salary | 10 | 14 | 20 | 17 |
| On wages | 81 | 122 | 149 | 171 |
| Total | 91 | 136 | 169 | 188 |
| Salaries and wages - Salaries\$ | 12,106 | 16,788 | 32,279 | 29,310 |
| Wages\$ | 55,567 | 97,192 | 82,840 | 95,558 |
| Total\$ | 67,673 | 113,980 | 115,119 | 124,868 |
| Selling value of products (gross) :\$ | 279,298 | 393,345 | 289,914 | 396,337 |
| Cost of fuel and purchased electricity\$ | 10,424 | 21,159 | 31,131 | 35,785 |
| Cost of process supplies\$ | 11,026 | 91,339 | 5,431 | 12,630 |
| Net value of sales\$ | 257,848 | 280,847 | 253,352 | 347,922 |

(x) Includes 1 firm operating in Nova Scotia, Manitoba, Saskatchewan and British Columbia (a total of 4) also data relating to nepheline-syenite.

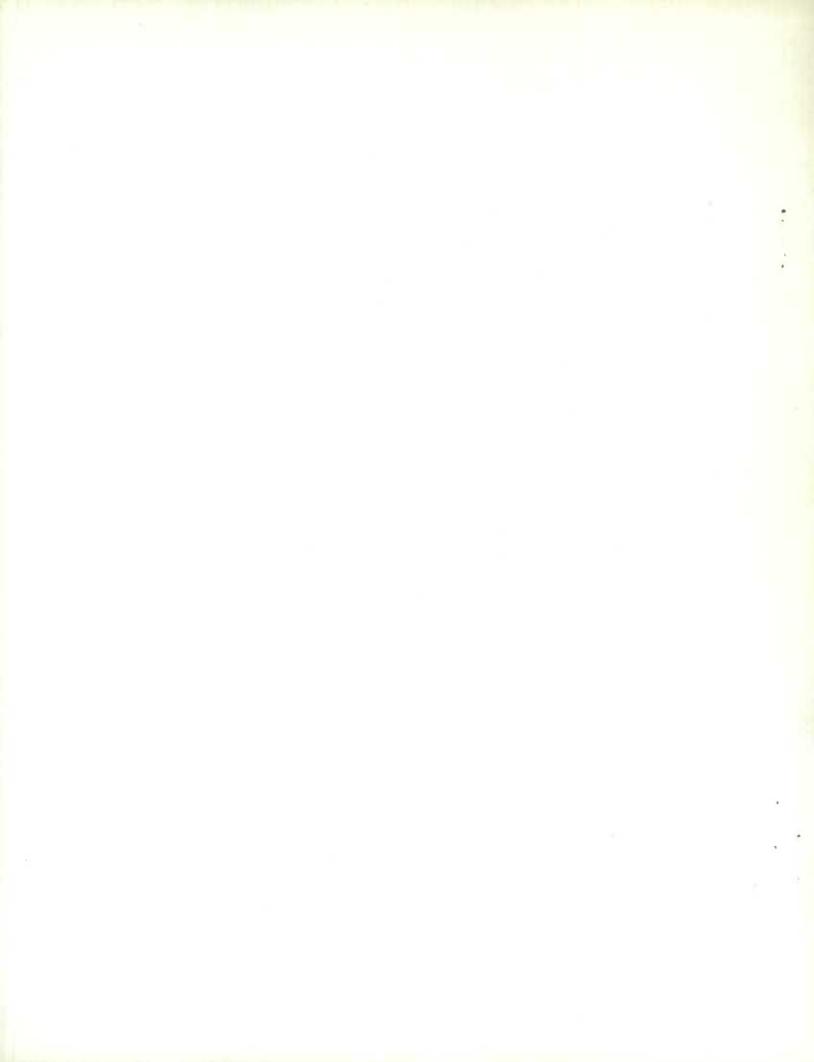
(a) Small shippers from whom reports were unobtainable and whose production is recorded from consumers returns are sometimes not included in the total.

Table 15 - NUMBER OF WAGE-EARNERS ON PAY ROLL, BY MONTHS, 1932 - 1936.

| Month | 1932 | 1933 | 1934 | 1935 | 1936 |
|-----------|------|------|------|------|------|
| January | 69 | 39 | 170 | 180 | 188 |
| February | 81 | 32 | 153 | 168 | 186 |
| March | 106 | 34 | 153 | 161 | 192 |
| April | 56 | 18 | 145 | 147 | 199 |
| May | 102 | 123 | 263 | 239 | 254 |
| June | 111 | 172 | 300 | 266 | 321 |
| July | 122 | 187 | 356 | 313 | 354 |
| August | 113 | 193 | 389 | 329 | 364 |
| September | 84 | 200 | 377 | 254 | 407 |
| October | 90 | 163 | 355 | 261 | 383 |
| November | 122 | 139 | 286 | 233 | 331 |
| December | 105 | 132 | 252 | 195 | 303 |

Table 16 - NUMBER OF WAGE-EARNERS IN MONTH OF HIGHEST EMPLOYMENT IN 1936 WHOSE REGULAR HOURS PER WEEK WERE -

| Hours | Number | Hours | Number |
|------------------|--------|---------------|--------|
| 40 hours or less | 4 | 54 hours | |
| 41 - 43 hours | 12 | 55 hours | 4 |
| 45 - 47 hours | 19 | 56 - 59 hours | 1 |
| 48 hours | 105 | 60 hours | 130 |
| 49 - 50 hours | 26 | 60 hours plus | 88 |
| 51 - 53 hours | 7 | | |



-10-

| To | hla | 17 | - | जाल. | ANT | ELECTRICITY | HSED | 1935 | hnd | 1936 |
|-----|--------|----|------|------|------|--------------|----------|------|-------|-------|
| 7.0 | I UT A | 11 | Mino | LULT | WIND | ELIEUTITUTII | . ענגנטט | T300 | ELTIC | Tabbo |

| | | 1 9 | 3 5 | 1 9 | 3 6 |
|----------------------------|-----------|--|---------|-----------|---------|
| Kind | Unit of | | Cost at | | Cost at |
| | measure | Quantity | works | Quantity | works |
| | | THE STATE OF THE S | \$ | Hill was | \$ |
| Bituminous coal - Canadian | short ton | 553 | 3,596 | 956 | 6,288 |
| Foreign | short ton | 1,207 | 7,937 | 2,758 | 17,704 |
| Anthracite coal - United | | | 4 1 | | 1 132 |
| States | short ton | 000 | 000 | 20 | 260 |
| Other | short ton | u o o | 9.3.5 | 13 | 213 |
| Coke | short ton | 34 | 383 | 4 | 77 |
| Gasoline (x) | | 20,456 | 4,745 | 19,508 | 4,346 |
| Kerosene | | 658 | 160 | 865 | 168 |
| Fuel oil | | 139,405 | 12,571 | 186,617 | 13,304 |
| Wood | | 454 | 1,372 | 508 | 1,655 |
| Electricity purchased | K.W.H. | 489,780 | 10,791 | 738,450 | 12,929 |
| TOTAL | \$ | 9 4 0 | 41,555 | 0 9 0 | 56,944 |
| Electricity generated for | | | | | |
| own use | K.W.H. | 936,100 | 200 | 1,056,100 | 900 |

(x) Exclusive of consumption by motor vehicles.

(I) 128 cubic feet.

Table 18 - POWER EQUIPMENT INSTALLATION, 1936.

| Description | Number of units | Total horse power (Manufacturers' rating) |
|---|-----------------|---|
| Steam engines and steam turbines | 8 | 483 |
| Diesel engines | 4 | 790 |
| Other internal combustion engines | 24 | 965 |
| Electric motors operated on purchased power | 43 | 908 |
| Electric motors operated on establishment power | 70 | 504 |
| Boilers | _ | 700 |

| LIST OF FIRMS | IN THE CANADIAN FELDSPAR AND QUARTZ MINING | INDUSTRY, 1936. |
|---------------|--|-----------------|
| | | Location of |
| Name of Firm | Head Office Address | mine or mill |

| NOVA SCOT | TA - | | | | | |
|-----------|-------|---|------|-------------|----|--------|
| Dominion | Steel | & | Coal | Corp.Ltd. (| a) | Sydney |

Leitches Creek

W., Portland Tp.

St. Canut Buckingham

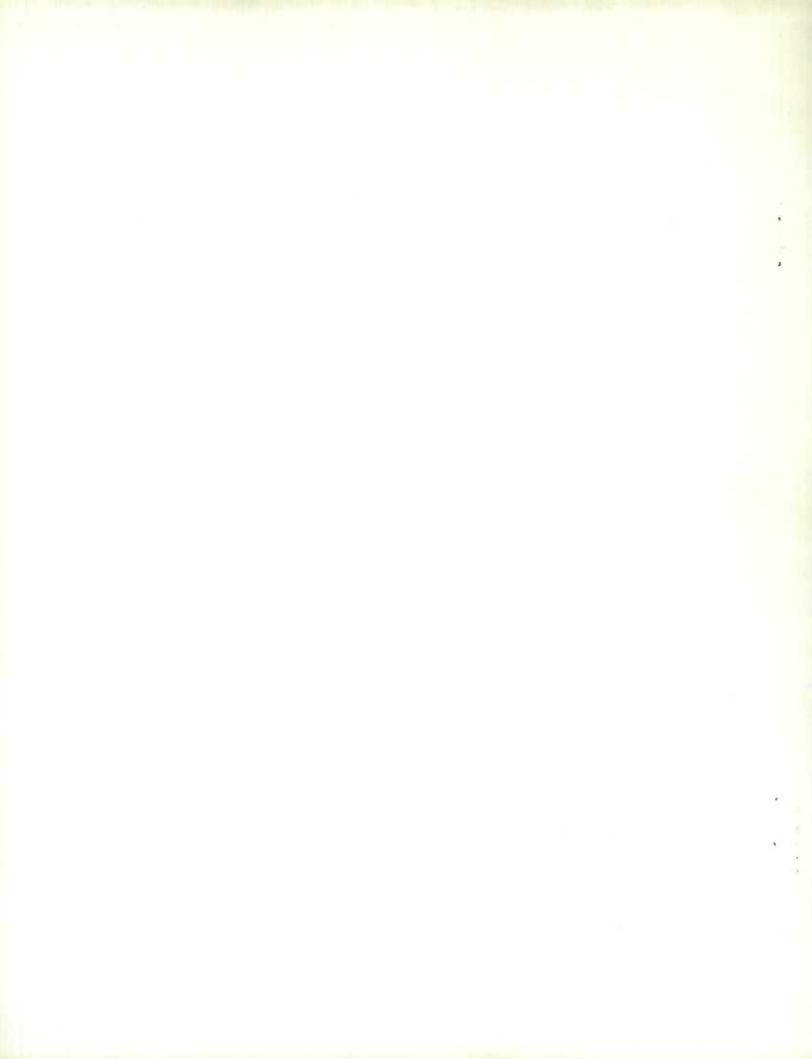
| QUEBEC - | |
|--------------------------------------|---|
| Cameron, Wm, & Donald | |
| Canadian Carborundum Colltd. (a) (b) | |
| Canadian Flint & Spar Co.Ltd.(b) | 1 |
| Canadian Kaolin Silica Products | |
| Ltd. (a) (b) | |
| Evans, W. H. | |
| Lapointe, C. C. (a) | |
| Larocque, R. (a) | |
| Laviolette, A. | |
| Les Produits Silica Canadiens | |
| Ltd.(a) | |
| McDonnell, B. A. | |
| Montpetit Fils (a) | |
| Ottawa Silica & Sandstone Ltd.(a)(b) |) |
| Parcher, Alfred | |
| Pedneaud, G. | |
| | |

| Buckingham |
|-----------------------------|
| Box 65, Niagara Falls, Ont. |
| Box 340, Buckingham |
| 1007 Canada Cement Bldg., |
| Montreal |
| Box 63, Buckingham |
| Notre Dame de la Salette |
| Buckingham |
| Notre Dame de la Salette |
| |
| 4074 Marlowe Ave., Montreal |
| Buckingham |
| Melocheville |
| Templeton |
| Glen Almond |
| Glen Almond |

St. Remi
do Amberst
Buckingham Dist.
Wo.Portland Tp.
Buckingham Dist.
Eo Portland Tp.

Roberval Co.
Derry Tp.
Melocheville
Templeton
Derry Tp.

Buckingham Dist.



| | 11- | |
|---------------------------------------|----------------------------------|------------------|
| LIST OF FIRMS IN THE CANADIAN FELB | SPAR AND QUARTZ MINING INDUSTRY. | |
| 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | | Location of |
| Name of Firm | Head Office Address | mine or mill |
| QUEBEC (concluded) - | | E 19 |
| Perkins Mining Co. | Gatineau Pointe | Derry Tp. |
| Soucy, Allen | Buckingham | Buckingham Dist. |
| St. Amour, Orphile | Notre Dame de la Salette | E.Portland Tp. |
| Stewart, Wm. (a) | Buckingham | Buckingham Dist. |
| Wallingford, Arthur | Gatineau Pointe | Buckingham Dist. |
| Wallingford & Cornu | Buckingham | Buckingham Dist. |
| Warwick, Wm. (a) | Glen Almond | Buckingham Dist. |
| Winning, Bush | Notre Dame de la Salette | Buckingham Dist. |
| ONTARIO - | | |
| Barnes, Wm. R. (a) | 243 Cumberland Ave., Hamilton | Springvals |
| Barr, W. J. | Westmeath | Eganville |
| Bathurst Feldspar Mines Ltd. | 508 21 King St. E., Toronto | Bathurst Tp. |
| Charette, S., & Son | Estaire | Burwash Tp. |
| Craig, T. H. | 16 Victoria St., Perth | Lanark Co. |
| Dominion Mines & Quarries Ltd. | | E VENTE |
| (a) (b) | Canada Life Bldg., Toronto | Killarney |
| Frontenac Floor & Wall Tile | | |
| Co. Ltd. (b) | Kingston | Kingston |
| General Refractories Ltd, (x) (a) | 706 ., 100 Adelaide St.W., | |
| The reflection | Toronto | Smoky Falls |
| Gunters Mine | Prince's Lake | Sabine Tp. |
| Prince & Prince | Prince's Lake | Sabine Tp. |
| Renfrew Minerals Ltd. | 901 Royal Bank Bldg., Toronto | Quadville |
| Wright & Co. (a) | 960 Queen St., Sault Ste. Marie | Mile 21 A.C.R.R. |
| MANITOBA - | | |
| Feldspar Products Co. Inc. | Box 226, Warrood, Minn., U.S.A. | Pointe du Bois |
| BRITISH COLUMBIA - | | |
| Consolidated Mining and Smelting | | |
| Company of Canada, Limited | Trail | Penticton |

(a) Reported shipments of silica only.

(b) Operates a mill.

(x) Active but not producing.

NOTE - In addition to the firms listed, there are Canadian metallurgical companies producing low grade silica sand for their own use.

PRODUCERS OF NEPHELINE-SYENITE, 1936.

Canadian Nepheline Ltd.

712 Canada Permanent Bldg., Toronto, Ontario

Lakefield, Ont.

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