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NICKEL-COPPER MINES 1963

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EXPLANATORY NOTES

Establishment

The reporting unit in the Census of Mines, Quarries and Oil Wells is the establishment. Beginning with the 1961 Census, the establishment is defined as follows:

The smallest unit which is a separate operating entity capable of reporting all the following:

Materials and supplies used, Goods purchased for resale as such, Fuel and power consumed, Number of employees and their pay, Inventories, Shipments or sales.

The establishment is to be distinguished from smaller subdivisions or departments which do not have records which permit them to report all items required of an establishment. Prior to 1961, some establishments were required to submit two or more separate reports when they were engaged in operations which were classifiable to different industries. Beginning with 1961, separate reports for such operations will be required only in cases where accounting records can provide all the elements of principal statistics enumerated above. Special reporting arrangements were made with respondents when the acceptance of combined reports would

have seriously affected the statistics for particular industries or areas. Where continuity of industry statistics was affected by this change in reporting procedures, adjustments to the data were made back to 1957 in order to maintain comparability of the series for recent years.

A mining establishment is typically a mine, mine/mill, quarry, pit or bog principally engaged in mining operations. Prior to 1961, the Census of Mines, Quarries and Oil Wells attempted to cover the mining activities of all establishments, whether or not they were principally engaged in mining operations. Beginning with the 1961 Census, establishments (accounting entities) which are not primarily engaged in mining are no longer included as mining establishments in the basic industry statistics. Again adjustments to the industry statistics were made to reflect the removal of such reporting units for the period 1957-1960. These reporting units are now listed as establishments in other Bureau industry surveys, such as Wholesale Trade, Construction, etc. In order, however, to maintain complete coverage of certain commodity items produced mainly in mining establishments. many non-mining establishments are now surveyed for commodity information only and the latter are included in the appropriate tables of industry reports.

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- -- amount too small to be expressed.
- p preliminary figures.
- revised figures.

NICKEL-COPPER MINES

1963

This report includes statistics for industry 054-Nickel-Copper Mines and the relevant part of industry 295-Smelting and Refining of the Standard Industrial Classification Manual (catalogue no. 12-501).

Statistics relating to the Nickel-Copper Mining, Smelting and Refining Industry, as shown in this report, include those pertaining to the mining of nickel-copper ores, the smelting of these ores in Canada and the production in the Dominion of refined copper, nickel, etc., by the firms constituting this industry.

In Ontario there were two firms producing nickel-copper ores in the Sudbury area. These concerns also operated metallurgical plants. The International Nickel Company of Canada, Limited, has smelters at Copper Cliff and Coniston, while the Falconbridge Nickel Mines Ltd. smelted its ores at the Falconbridge mine located a few miles east of the town of Sudbury. This last-named company exported its matte to a refinery located at Kristiansand, Norway.

In addition to production of nickel, copper and the platinum metals, there is an important recovery from these ores of the associated metals—silver, cobalt, gold, selenium and tellurium—and of sulphur, in the form of sulphur dioxide, for the manufacture of sulphuric acid and liquid sulphur dioxide. Iron residue from the treatment of pyrite and pyrrhotite is included. The total gross value of the various primary products of this industry considered as a whole was estimated at \$680,847,188 in 1963 compared with \$742,241,756 in 1962.

The relatively small amount of nickel-cobalt sometimes produced at Cobalt, Ontario, is recovered from silver-cobalt-nickel-arsenic ores mines in northern Ontario. Smelter matte made by the International Nickel Company of Canada Limited, is treated in plants located at Clydach, Wales; Huntington, West Virginia, U.S.A.; and at Port Colborne and Copper Cliff in Ontario. Converter copper made by the International Nickel Company is electrolytically refined at Copper Cliff and refined nickel is produced by the company at Port Colborne. In 1963 the Inter-

national Nickel Company of Canada Limited, shipped ores from the Garson, Creighton, Levack, Frood-Stobie, Clarabelle and Murray mines. Falconbridge Mines Limited, operated the Falconbridge, East, Onaping, Hardy, Strathcona, Fecunis Lake and Boundary mines.

The Sherritt-Gordon Mines Ltd., mined and milled nickel-copper ore at Lynn Lake, Manitoba. The nickel concentrates were shipped to the firm's refinery at Fort Saskatchewan, Alberta, and the copper concentrates were treated at the Noranda smelter and at the Flin Flon smelter of the Hudson Bay Mining & Smelting Co. Ltd. The International Nickel Co. of Canada Ltd. mined, milled, smelted and refined nickel-copper ore at Thompson, Manitoba.

Concentrates produced by Marbridge Mines at Malartic, Quebec were shipped to the Falconbridge smelter for treatment. Giant Mascot Mines Ltd. in British Columbia shipped concentrates to Japan.

Employment data show an average of 22,160 persons to whom \$122,975,367 were paid as salaries and wages. Fuel cost \$12,399,300 and 2,224,943,107 kwh. of electricity were purchased for \$11,666,202. Process supplies and cost of ores amounted to \$248,021,142. Included in the above figures were the data relevant to the nickel-copper mines which used \$1,083,235 worth of fuel and 553,422,287 kwh. were purchased for \$3,136,557. Process supplies used by mines cost \$17,414,590.

Note: For presentation purposes, principal statistics and related breakdowns of same for Nickel-Copper mines have historically included relevant portions of the industry, Smelting and Refining, which relate to the smelting and refining of nickel-copper ores—see Tables 1, 20-29 inc. and Directory. As of 1964, statistics for Nickel-Copper mines will be limited to the Standard Industrial Classification (S.I.C.) definition of this industry. Principal statistics for the period 1961-63 are being recompiled in accordance with this definition and will be presented in the 1964 report as a link for purposes of historical comparability. Presentation of commodity statistics will be continued along the general lines as heretofore.

TABLE 1. Principal Statistics of the Nickel-Copper Mining, Smelting and Refining Industry 1,2 Significant Years, 1929-63

Year	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity at works	Cost of process supplies, materials, containers at works	Gross selling value of products (f.o.b. works)	Net ⁴ value of production
	nun	ber			dollars		
1929	8	6, 260	10, 117, 197	2, 155, 917			
1931	10	4,300	7, 004, 403	2, 472, 510		27, 709, 234	
1933	11	3, 598	5,588,610	2, 582, 216		31, 191, 527	
1937	16	10,758	18, 752, 727	7, 454, 717	11, 210, 353	111, 353, 066	92,687,996
1939	12	11,494	20, 557, 838	7,437,370	12, 068, 595	95, 714, 524	76, 208, 559
1941	11	12, 759	25, 270, 497	10, 213, 183	13, 991, 741	117, 287, 713	93, 082, 789
1944	14	15,457	29, 217, 445	12,795,637	18, 449, 774	121, 493, 774	90, 130, 255
1946	20	10, 181	22, 240, 671	8,552,300	11,065,124	88, 444, 103	68, 826, 679
1949	16	14,398	44,657,092	14, 342, 097	12,821,605	172, 391, 089	145, 227, 387
1951	16	18,546	64, 543, 280	16,500,093	179, 164, 037	410,677,639	215, 013, 509
1954	43	21, 172	87, 776, 066	20.747,907	220, 227, 328	489, 255, 764	244, 636, 028
1956	61	22, 684	103, 619, 044	22, 103, 753	270, 422, 772	614, 096, 947	318, 652, 627
1957	92	23, 464	113, 459, 592	23,703,062	290, 781, 769	640, 667, 065	321,763,442
1958	54	17, 784	88, 929, 124	17, 230, 033	184, 064, 905	435, 443, 727	229, 680, 771
1959	62	21,913	110, 373, 734	23, 392, 709	287, 221, 660	618, 361, 667	300, 852, 611
1960	46	24,052	124, 723, 533	26, 673, 053	318,697,106	698, 439, 362	350, 100, 056
1961	50	25, 637	136, 801, 446	28, 203, 542	318, 507, 781	752, 499, 279	402, 919, 037
1962	46	24, 787	134, 441, 487	25, 495, 509	290, 413, 289	742, 241, 756	422, 958, 099
1963	35	22, 160	122, 975, 367	24,065,502	248, 021, 142	680, 847, 188	403, 797, 195

TABLE 2. Output from Nickel-Copper Mines in Canada, 1961-63

	1961	1962	1963	
	tons (2,000 pounds)			
Ore hoisted	21,639,948	17,970,652	17,628,836	
Ore smelted directly	1,082,057	980, 631	1, 238, 529	
Ore milled	20, 403, 259	17, 025, 971	16, 873, 731	
Concentrates produced	5, 142, 293	4, 425, 698	4, 412, 207	

TABLE 3. Production of Nickel¹ from Canadian Ores, 1954-63

Year	Tons	Value	Year	Tons	Value
		\$	STREET, STREET		\$
1954	161,279	180, 173, 392	1959	186,555	257, 008, 801
1955	174,928	215, 866, 007	1960	214,506	295, 640, 279
1956	178,515	222, 204, 860	1961	232, 991	351, 261, 720
1957	187,958	258, 977, 309	1962	232, 242	383, 784, 622
1958	139,559	194, 142, 019		217,030	360, 392, 658

¹ Usually includes a small quantity of nickel recovered from silver-cobalt ores.

Does not include data for mines, power plants, etc., operated by subsidiary companies.
 See footnote to text on page D-5.
 Cost of ores included from 1950 onwards.
 Gross value less fuel, electricity, process supplies, ores, treatment charges and freight.

TABLE 4. Production of Nickel, by Months, 1961-63

Month	1961	1962	1963	Month	1961	1962	1963
	tons (2,000 pounds)				tons (2,000 pounds)		
January February March April May June	18, 214 16, 868 17, 097 16, 601 19, 458 19, 292	20.942 18.029 21,367 18.973 20,425 18,455	17, 939 17, 260 19, 083 19, 644 19, 892 17, 461	October	19.871 20.922 21,908 22.306 20,264	19,747 18,966 16,385 20,310 19,921	18,202 18,037 18,399 17,747 18,945
July	20, 190	18,722	14,421	Totals	232, 991	232, 242	217,030

Refined nickel and nickel in oxide produced, plus recoverable nickel in matte, etc., exported.

TABLE 5. Imports and Exports of Nickel, 1962 and 1963

	1962		1963	
	Quantity	Value	Quantity	Value
Imports		\$		\$
Nickel in ingots, blocks, shot lb. Nickel rods for wire (90% nickel) " Nickel in bars and rods, strips and sheets " Nickel-chromium in bars " Nickel, manufactures of, not plated Nickel-plated ware, n.o.p. Nickel-silver in ingots, blocks lb.	213,380 77,899 14,556,014 ¹ 58,806 82,833	105, 861 113, 525 14, 384, 118 104, 973 111, 831 1,018, 431 55, 319	18,356,450 83,108 3,409,047 66,555	16, 226, 571 127, 613 4, 674, 707 100, 125 172, 187 492, 639 37, 813
Exports	1			
Nickel in ores, concentrates, matte ton Nickel in oxide " Nickel and nickel alloy scrap " Nickel anodes, cathodes, ingots " Nickel and alloy fabricated material, n.e.s, "	77,410 11,126 969 121,712 3,511	117, 356, 387 14, 478, 158 473, 833 185, 517, 667 6, 038, 791	83,392 15,208 957 109,156 4,012	126,733,328 22,008,249 494,338 169,236,925 6,131,436

¹ Includes some cathodes and anodes; data were incorrectly reported.

TABLE 6. Production, Consumption and Exports of Nickel, 1953-63

the second second	Production in Canada			Exports	
Year	(all forms, including content in oxide and in matte exported)	Producers' shipments to domestic consumers	Nickel contained in matte, ores, etc	Nickel contained in oxide	Refined nickel
		tor	ns (2,000 pound	is)	
1953	143,693	2,275	63,909	1,299	79,909
1954	161,279	2,595	65,823	1,486	91,410
1955	174,928	5,020	65,954	1,453	106, 473
1956	178,515	5,545	70,715	1,767	104,356
1957	187,958	4,532	73,694	1.706	103,258
1958	139, 559	4,099	67, 658	1,393	85,168
959	186,555	4, 0591	65,657	4,157	102, 111
960	214,506	4, 861 1	73, 910	13,257	108,350
961	232, 991	4, 9351	92, 938	18,021	133,504
1962	232, 242	5, 3221	77, 410	11,126	121,712
1963	217,030	5,8691	83,392	15, 208	109,156

¹ After 1959, consumption of nickel, in all forms, as reported by consumers.

TABLE 7.	World	Production	of Nickel.	1959 - 63
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Country	1959	1960	1961	1962	1963
		tons	(2,000 pounds)	
Canada¹ New Caledonia² United States³ Cuba⁴ Finland² Republic of South Africa³ Russia6 Total world (estimate)	186,555 28,810 11,606 19,858 416 2,900 60,000	214, 506 43, 325 14, 303 12, 547 2, 495 3, 200 64, 000	232, 991 48, 600 11, 176 8, 000 2, 377 2, 900 83, 000	237, 044 32, 400 11, 217 16, 400 2, 310 2, 700 90, 000	219, 941 32, 200 11, 432 16, 200 3, 231 2, 700 98, 000

Production in all forms from Canadian ores.

Source: "Annual Report of The American Bureau of Metal Statistics".

TABLE 8. Production of New Copper, by Provinces and by Forms, 1962 and 1963

	1962		1963	
	Tons	Value	Tons	Value
	-	\$		\$
By provinces:	100			
Newfoundland Nova Scotia New Brunswick Quebec Ontario Manitoba Saskatchewan British Columbia Yukon Northwest Territories	17,308 204 3,674 147,431 188,995 12,738 32,017 54,490 214 314	10, 731, 154 126, 300 2, 277, 864 91, 407, 164 116, 347, 723 7, 897, 714 19, 850, 465 33, 766, 394 132, 990 194, 928	14,012 237 8,960 141,400 178,960 16,980 29,772 62,218	8, 827, 797 149, 394 5, 647, 307 89, 081, 976 112, 048, 454 10, 697, 506 18, 756, 028 39, 184, 967 10, 281
Canada	457, 385	282, 732, 696	452,559	284, 403, 710
By forms (where computed):				
In blister and anode copper produced In ores, concentrates and copper matte exported In nickel-copper matte exported	370, 923 69, 874 16, 588	229, 972, 8 36 43, 304, 801 9, 455, 059	361, 484 77, 151 13, 924	227, 735, 086 48, 592, 702 8, 075, 922
Total accounted for	457, 385	282, 732, 696	452, 559	284, 403, 710

¹ Includes a quantity of copper contained in gold-silver and nickel-copper ores shipped to Canadian smelters.

TABLE 9. Production of Copper, by Months, 1961-63

Month	1961	1962	1963	Month	1961	1962	1963
	tons	(2,000 pou	nds)		tons	(2,000 por	inds)
January February March April May June July	35, 996 32, 421 34, 795 34, 263 35, 836 37, 692 37, 358	34, 113 32, 852 37, 321 34, 330 37, 555 38, 254 40, 173	35, 010 31, 665 37, 091 36, 220 36, 536 39, 688 35, 804	August September October November December Year	37, 186 37, 317 40, 332 39, 581 36, 311 439, 088	43, 155 40, 852 38, 572 41, 482 38, 726 457, 385	39, 550 40, 929 42, 043 41, 875 36, 148

¹ Blister copper produced in Canada, plus recoverable copper in concentrates, matte, etc., exported.

Production in an ionis from Canadan color.

Nickel content of ore.

By-product in electrolytic refining of copper.

Nickel content and small fraction of cobalt in oxide.

Nickel content of matte.

Conjectural.

TABLE 10. Production of Copper, by Kinds of Ores and by Provinces, 1962 and 1963

Province	From copper-gold- silver ores	From nickel-copper ores	From other ores	Total		
	tons					
1962						
Newfoundland Nova Scotia New Brunswick Quebec Ontario Manitoba Saskatchewan British Columbia Yukon Northwest Territories Canada	14, 331 3, 674 144, 568 42, 270 5, 033 32, 017 53, 342 214 295, 449	768 314	2,977 204 2,776 7,096 — 380 — 13,433	17, 308 204 3, 674 147, 431 188, 995 12, 738 32, 017 54, 490 214 314 457, 385		
1963						
Newfoundland Nova Scotia New Brunswick Quebec Ontario Manitoba Saskatchewan British Columbia Yukon Northwest Territories ('anada	11,004 8,964 137,915 44,973 7,530 29,772 61,103 16 301,277	129 123,483 9,450 - 871 - 133,933	3,008 237 - 3,356 10,504 - 244 - 17,349	14, 012 237 8, 964 141, 400 178, 960 16, 980 29, 772 62, 218 452, 559		

TABLE 11. Production of Refined Copper, 1954-63

Year	Tons	Year	Tons
954	253,365	1959	365, 366
955	288,997	1960	
956	328,458	1961	406, 359
957	323,540	1962	382,868
958	329,239	1963	380,075

TABLE 12. Production of Refined Copper, by Months, 1961-63

Month	1961	1962	1963	Month	1961	1962	1963
		tons				tons	
January	32,867	34,360	32,533	August	34,958	32, 265	32,048
February	30,738	30,064	29,436	September	33,433	30,637	30,856
March	34,605	31, 135	29,736	October	33,993	33,109	34,308
April	33,690	30,731	31,255	November	35,100	31,459	32,873
May	35,842	33,669	32,095	December	35,456	31,722	33,660
June	32,657	30,732	29,278	149			
July	33,020	32,985	31,997	Year	406, 359	382, 868	380,075

TABLE 13. Imports and Exports of Copper, 1962 and 1963

	19	062	19	63
	Quantity	Value	Quantity	Value
		\$		\$
Imports				
Copper in blocks, pigs and ingots	294, 100 908, 000	89,737 262,599	13, 097, 200 6, 508, 300	3, 817, 125 1, 983, 494
Copper bars or rods, n.o.p. Copper in strips, sheets or plates Copper tubing, not manufacturing Copper rollers for wall paper Copper wire, n.o.p. Copper wire cloth, woven Copper manufactures, n.o.p. Copper manufactures, n.o.p. Copper sulphate (blue vitriol) Copper oxide	1,712,500 278,400 345,600 400,200 40,281 873,989 285,702	688, 015 103, 391 241, 202 302, 872 197, 301 41, 711 45, 892 1, 244, 833 158, 513 123, 469	2, 123, 600 430, 200 165, 200 630, 200 44, 440 413, 630 541, 852	890.804 171, 205 144, 362 433, 346 249, 920 42, 651 1, 049, 151 43, 936 224, 073
Exports				
Copper in ore, matte, regulus etc. Copper in slag, skimmings, sludge Copper scrap Copper alloy scrap n.e.s. Copper refinery shapes Copper bars, rods, shapes, n.e.s. Copper plates, sheet, strip Copper gipe and tubing Copper wire, cable, not insultated Copper alloy refinery shapes Copper alloy pipe and tubing Copper alloy wire, not insulated Copper alloy wire, not insulated Copper and alloy fabricated materials, n.e.s. It is not insulated in the component of the copper alloy wire, not insulated in the copper alloy fabricated materials, n.e.s.	95, 544 132 8, 135 7, 105 515 223, 043 19, 668 2, 495 5, 492 457 2, 840 831 202 98 5, 435	41, 260, 344 74, 704 3, 991, 744 2, 876, 905 199, 029 139, 701, 127 12, 279, 672 2, 207, 163 5, 594, 401 324, 548 2, 521, 495 913, 333 252, 486 136, 859 5, 535, 879	92,930 100 10,584 8,074 660 214,987 23,609 2,760 7,515 376 2,782 1,428 320 65 6,869	44,630,977 52,154 5,603,458 3,268,122 242,195 136,798,100 14,943,375 2,546,955 7,345,055 330,642 2,482,875 1,525,93 436,74 108,007 6,762,006

TABLE 14. Production of Primary Copper, Exports and Imports, 1954-63

			Imports				
	Year	Year Production in Canada ¹		opper in ore, Blister Refined copper, ingots, bars, etc			
			tor	ns (2,000 pound	S)	24	
1954	1.70*************	302,732	47,411	4,712	156, 130	1,703	
1955		325,994	41,565	_	153, 199	35	
1956	***************************************	354,860	40, 994		174, 844		
1957	.,	359, 109	46, 548		198, 794		
1958	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	345, 114	30, 316	-	224, 638	2	
1959	***************************************	395, 269	32,070	-	222, 437	105	
1960	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	439, 262	47, 633	Alles	278, 066	25	
1961		439,088	42,894		266, 247	3	
1962	41 8144	457, 385	95,544	V	223, 043	147	
1963	******************************	452, 559	92,930		214, 987	6,549	

Blister copper, plus recoverable copper in matte and concentrates exported.
 Includes blister and anode copper exported for refining.

TABLE 15. Production of Refined Copper, Consumption, Imports and Exports, 1953-63

	Year	Production	Shipments to domestic consumers	Exports	Imports
	Marie and the state of the stat		tons (2,000	pounds)	
1953	••••••••••••••••••••••••••••••••	236,966	105,482	128,4671	5,515
1954	***************************************	253,365	102,432	151,4181	1,703
1955	PD047444440007474607+100104044++++++++++++++++++++++++++++	288,997	138,559	153, 199	35
1956	422000.640.6000.6000.6000.6000.6000.6000	328,458	145, 286	174,844	1
1957	5,755137-6634(1,76635)-66376-6700-67040-4704-4704-4704-4704-4705-4704-4705-4704-4705-4704-4704	323,540	118, 225	198,794	1
1958	74>5443075640044000040000400004000040000400000000	329, 239	122,893	224,638	* * *
1959	***************************************	365,366	129,973	222, 437	
1960	4**************************************	417,029	117,637	278,066	
1961	***************************************	406,359	141,808	266, 247	
1962	***************************************	382,862	151,525	223,043	
1963	***************************************	380,075	169,750	214, 987	

Excludes blister and anode copper which was included in export and import figures showns in the "Trade of Canada" reports.

TABLE 16. World Production of Copper by Countries of Origin of Ore1

Country	1959	1960	1961	1962	1963
		ton	s (2,000 poun	ds)	
United States Canada Mexico Cuba Haiti Nicaragua Bolivia² Brazil Chile Peru	840,000 395,269 63,133 9,942 	1,092,500 439,262 66,502 13,058 1,000 5,398 2,503 1,200 586,643 200,311	1,159,556 439,088 54,359 5,500 3,832 6,919 2,292 1,900 603,424 218,313	1, 223, 978 465, 446 51, 945 6, 100 6, 738 8, 016 2, 646 1, 800 646, 064 183, 853	1,208,197 461,823 61,576 6,600 6,553 8,028 3,300 1,700 662,126 195,608
Totals America	1,969,447	2, 408, 377	2, 495, 183	2, 596, 586	2, 615, 511
Austria Finland France Germany, Federal Republic Italy Norway Portugal Spain Spain Sweden Yugoslavia	2,726 33,132 672 2,256 665 15,828 2,500 12,137 18,838 38,141	2, 188 31, 580 772 2, 454 561 16, 965 3, 767 8, 786 18, 396 36, 681	2, 105 35, 745 551 2, 389 691 15, 379 3, 351 20, 029 18, 629 41, 787	2, 186 37, 657 441 2, 202 973 17, 124 3, 742 20, 580 21, 034 57, 008	2.078 36.777 441 2.515 1.100 15.724 3.800 26.275 21.000 68.446
Totals Europe	126, 895	122, 150	140, 656	162, 947	178, 156
Japan India Israel Korea, Republic of Turkey Philippines Cyprus³	93,969 8,459 4,723 529 27,385 54,587 39,978	98,036 9,822 6,143 649 26,928 48,512 39,096	106, 272 9, 190 6, 969 584 20, 525 57, 182 31, 585	114, 198 10, 914 5, 768 473 28, 127 60, 327 27, 735	118, 185 11, 034 6, 087 542 32, 189 70, 201 29, 000
Totals Asia	229,630	229, 186	232, 307	247, 542	267, 238
Congo, Republic of Rhodesia South West Africa Uganda Republic of South Africa Zambia	310, 952 12, 016 31, 695 13, 362 53, 575 598, 834	332, 900 15, 128 21, 692 16, 265 52, 041 635, 326	325, 440 14, 979 23, 377 14, 720 55, 464 633, 534	322,974 15,146 25,873 17,173 50,396 619,856	297, 537 18, 489 30, 709 17, 875 59, 421 648, 238
Totals Africa	1,020,434	1, 073, 352	1, 067, 514	1,051,418	1, 072, 269

See footnotes at end of table.

TABLE 16. World Production of Copper by Countries of Origin of Ore - Concluded

Country	1959	1960	1961	1962	1963
District Control of the Control of t		tor	ns (2,000 poun	ds)	
Australia	101,102	117,741	96,823	118,646	119,470
U.S.S.R. ⁵ Bulgaria ⁵ Germany, East ⁵ Poland ⁵ China ⁵	485,000 11,000 20,800 9,900 44,000	507,000 12,100 27,500 11,600 44,000	523,600 13,200 27,500 12,900 50,000	550,000 14,000 27,500 15,100 50,000	600,000 18,000 30,000 14,600 60,000
Totals, Soviet Sphere	570, 700	602, 200	627, 200	656, 600	722, 600
World totals,4 as reported	4,018,208	4,553,006	4,659,683	4,833,739	4, 975, 244

¹ Includes copper contents or recoverable contents of ores or concentrates smelted in country of origin and/or shipped to other countries for smelting.
² Exports.

Excludes copper content of iron pyrites which may or may not have been recovered.

Source: "Annual Report of The American Bureau of Metal Statistics".

TABLE 17. Production of Metals of the Platinum Group Copper-Nickel Ores, 1954-63

Year	Platinu	m ¹	Palladium ³		
Year	Fine ounces	Value	Fine ounces	Value	
		\$		\$	
1954	154, 356 170, 494 151, 357 199, 565 146, 092	12, 950, 469 14, 747, 732 15, 725, 992 17, 835, 124 9, 481, 371	189,350 214,252 163,461 216,582 154,366	7,956,087 8,321,633 6,681,098 7,896,209 4,840,072	
1959	150, 378 483, 585 ³ 418, 278 ³ 470, 787 ³ 357, 651 ³	11, 015, 189 28, 871, 955 24, 534, 349 28, 848, 637 22, 585, 205	177,713	5,916,989	

¹ In addition, a relatively small quantity of alluvial platinum is usually recovered annually in British Columbia; such recovery in 1953-58, nil; 1959, 4 ounces; 1962, 5 ounces; 1963, 2 ounces. Recovered 19 ounces in Yukon in 1960.

² Includes other platinum metals except platinum, and represents the entire Canadian production.

³ Includes platinum, palladium, rhodium, ruthenium and iridium.

TABLE 18. Production of Selenium and Tellurium from Nickel-Copper Ores, 1954-63

97	Seleni	um	Tellurium		
Year	Pounds	Value	Pounds	Value	
		\$		\$	
1954	94, 826 94, 465 109, 156 86, 459 90, 295	474,130 708,488 1,473,606 951,049 677,213	7, 195 6, 455 6, 305 6, 915 6, 692	12,591 11,296 11,034 12,101 11,376	
1959	101.400 144.500 164.800 142.915 95.100	709,800 1,011,500 1,071,200 821,961 461,235	6,900 7,450 8,050 7,011 7,705	14,835 26,075 39,043 42,066 50,083	

Note: These metals are recovered also from other types of ores, in addition to above.

In addition, there is production in Brazil, Burma, Ecuador, Haiti, Ireland, Nicaragua, Portugal, Taiwan, Algeria, Angola, Southern Zone Morocco, and Tanganyika; the total of all these countries is estimated to be about 25,000 tons in 1962.

**Conjectural.

TABLE 19. Production of Gold and Silver from Nickel-Copper Ores, 1954-63

	Gold		Silver		
Year	Troy ounces	Value	Troy ounces	Value ¹	
		\$		\$	
954 1955 1956 1957	46, 408 46, 896 44, 752 43, 993 48, 249	1,580,221 1,618,850 1,541,706 1,475,965 1,639,501	1, 292, 300 1, 497, 191 1, 404, 032 1, 589, 881 1, 236, 118	1,075,930 1,320,223 1,259,136 1,389,079 1,073,074	
959 960 961 962 963	43, 295 57, 508 59, 976 55, 922 48, 862	1.453.413 1.952.397 2.126,749 2.092,042 1.844.540	1,402,273 1,686,162 1,803,941 1,757,848 1,320,777	1, 230, 915 1, 499, 16' 1, 700, 395 2, 047, 895 1, 827, 955	

¹ Estimated.

TABLE 20. Employees and their Earnings in Nickel-Copper Mines, Smelters and Refineries, 1959-63

Year		1	Employe	es			Earnings			
	Administration		Work	Vorkmen Total		Man- hours worked	Adminis-	Workmen	Total	
	Male	Female	Male	Female	ployees		tration	110131111011	2000	
				number				dollars		
1959	2,504	245	19, 149	15	21, 913	42, 781, 529	18, 529, 344	91, 844, 390	110, 373, 734	
1960	2,886	270	20, 879	17	24, 052	47, 046, 976	21, 440, 927	103, 282, 606	124, 723, 533	
1961	3, 170	262	22, 188	17	25, 637	50,935,868	23, 963, 822	112,837,624	136, 801, 446	
1962	3, 172	303	21, 297	15	24, 787	48, 891, 879	24, 452, 291	109,989,196	134, 441, 487	
1963	3, 148	318	18,676	18	22, 160	45, 254, 271	25,668,775	97, 306, 592	122, 975, 367	

TABLE 21. Workmen, by Sex and Months, Entire Industry, 1962 and 1963

	196	52	1963	
Month	Male	Female	Male	Female
		numb	er	
January January February March April May June July August September Ootober November	22, 329 22, 292 22, 340 22, 361 22, 313 22, 353 22, 168 21, 935 20, 528 19, 027 19, 017 18, 894	16 16 17 16 16 14 15 16 15	18, 934 18, 856 18, 872 18, 811 19, 033 19, 103 19, 012 18, 882 18, 819 18, 037 18, 005 17, 963	16 16 16 16 17 20 20 20 20 19
Averages	21, 297	15	18, 676	18
Total man-hours worked	1000	41, 521, 228		38, 529, 177

TABLE 22. Workmen, by Months, in Nickel-Copper Mines Only, 1962 and 1963

			1962					1963		
Month		Mine Mill Mir	Mine		Mill					
MOILLI	Surface	face	Under-	Total	Surface		Under-	Mala	Total	
Male	Female	ground Male		Male	Female	ground				
					number					
January February March April May June July August September October November December	2,564 2,603 2,589 2,577 2,692 2,691 2,635 2,624 2,378 2,485 2,424 2,373	16 16 16 17 16 16 14 15 16 15	9, 211 9, 197 9, 187 9, 068 9, 059 9, 076 8, 988 8, 805 7, 546 7, 516 7, 513 7, 503	810 794 802 796 810 838 837 832 725 727 704 705	12,601 12,610 12,594 12,458 12,577 12,621 12,474 12,276 10,665 10,743 10,656	2,503 2,504 2,567 2,665 2,642 2,608 2,567 2,589 2,559 2,525 2,530	16 16 16 16 17 20 20 20 20 19	7,543 7,542 7,517 7,493 7,477 7,515 7,522 7,536 7,463 7,125 7,154	640 640 643 641 677 682 689 686 666 605 611 613	10, 702 10, 702 10, 718 10, 717 10, 795 10, 839 10, 809 10, 309 10, 309
Averages	2,555	15	8,554	782	11,906	2, 563	18	7,419	649	10,649
Total man-hours worked					23, 166, 855					21, 786, 314

¹ Included in Table 21.

TABLE 23. Workmen, by Months, in Nickel-Copper Smelters and Refineries Only, 1962 and 1963

Mandh	1962 1963		Manakh	1962	1963
Month	Male	Male	Month	Male	Male
	nun	nber		חשת	ber
January February March April May	9,744 9,698 9,762 9,920 9,752	8, 232 8, 154 8, 156 8, 094 8, 238	September	9, 879 8, 299 8, 376 8, 313	8,081 7,728 7,696 7,667
June	9, 798	8, 247 8, 173	Averages	9, 406	8,045
August	9,674	8,073	Total man-hours worked	18, 354, 373	16, 742, 863

¹ Included in Table 21.

TABLE 24. Fuel and Electricity Used in the Nickel-Copper Mines, Smelters and Refineries, 1963

Kind	Quantity	Cost at plant
		\$
Bituminous coal (a) From Canadian mines	60,128 161,961	747, 166 2, 038, 265
Lignite coal	129,586 364,086 7,553	3.005,132 124,005 2,160
Fuel oil	18,639,977	2,038,361
(c) Natural gas	13, 220, 321 1, 456, 823, 432 768, 119, 675	4,406,185 15,612 7,926,612 3,739,590
Total	+ + a	24,065,502
Electricity generated (a) For own use kwh, (b) For sale	58, 982, 434 5, 129, 366	107,554

TABLE 25. Fuel and Electricity Used in the Nickel-Copper Mines, 1963

Kind		Quantity	Cost at plant
			\$
Bituminous coal (a) From Canadian mines (b) Imported Sub-bituminous coal (from Alberta mines only)	short ton	103 6,186 —	2,126 89,460 —
Anthracite coal Lignite coal Coke (for fuel only)		=	_
Coke (for fuel only) Gasoline, (includes gasoline used in cars and trucks) Cerosene or coal oil	44	203.370 3,242 5,045,443	75,416 974 702,346
Puel oil Tood (cords of 128 cubic feet of piled wood) Gas (a) Liquefied petroleum gases (propane, etc.) (b) Other manufactured gas	Imp. gal.	4,336	2174
(c) Natural gas	M. cu ft,	445,215	210,739
Other fuel Dectricity purchased for motors and lighting Dectricity purchased for other purposes	kwh.	550,375,287 3,047,000	3,094,940 41,617
Total			4,219,792
lectricity generated (a) For own use (b) For sale	kwh.	58,982,434 5,129,366	107,554

TABLE 26. Fuel and Electricity Used in the Nickel-Copper Smelters and Refineries, 1963

Kind		Quantity	Cost at plant
			\$
Bituminous coal (a) From Canadian mines (b) Imported Sub-bituminous coal (from Alberta mines only)	"	60.025 155,775 —	745,040 1,948,805
Anthracite coal Lignite coal Lignite coal Coke (for fuel only) Gasoline, (includes gasoline used in cars and trucks) Kerosene or coal oil		129,586 160,716 4,311 13,594,534	3,005,132 48,599 1,186 1,336,015
Fuel oil Wood (cords of 128 cubic feet of piled wood) Gas (a) Liquefied petroleum gases (propane, etc.) (b) Other manufactured gas	Imp. gal.	100,674	20,240
(c) Natural gas Other fuel Electricity purchased for motors and lighting Electricity purchased for other purposes	M. cu. It.	12,775,106 906,448,145 765,072,675	4,195,446 15,612 4,831,672 3,697,973
Total		1 * *	19,845,710
Electricity generated (a) For own use		_	=

TABLE 27. Drilling Completed on Nickel-Copper Deposits, 1962 and 1963

	Footage drilled		
	1962	1963	
Diamond drilling for exploration and testing: By mining companies with their own personnel and equipment By diamond drilling contractors	264,598 228,530	587,814 493,688	
Other diamond drilling: Blast hole diamond drilling: By mining companies with their own personnel and equipment By diamond drilling contractors Drilling by percussion or other machines	230,712 16,427	227,766 50,709	

¹ Not complete as records are unavailable at certain mines.

TABLE 28. Specified Taxes Paid by the Nickel-Copper Mining, Smelting and Refining Industry, 1961-63

	1961	1962	1963
		dollars	
Dominion income tax, including tax on non-operating revenue	22,691,226	32, 149, 991	21,887,052
Total provincial taxes	13,508,237	17, 195, 307	11,663,488
Total municipal taxes	1,972,620	2, 198, 886	2,307,357
Grand total taxes paid	38, 172, 083	51, 544, 184	35, 857, 897

TABLE 29. Miscellaneous Expenditures by the Nickel-Copper Mining, Smelting and Refining Industry, 1963

	1963
	\$
(a) Workmen's compensation	2,049,368
(b) Silicosis assessment	73, 134
(c) Unemployment insurance	897, 279
(d) Aggregate cost of structures, roads, machinery, equipment, etc., built by or purchased from outside contractors or suppliers and chargeable to Fixed Assets Account	12, 937, 848
e) Book value of fixed assets (new structures, roads, machinery, equipment, etc., including major repairs and alterations) produced by own employees and chargeable to Fixed Assets Account. Does not include value of work done by outside contractors	3,719,110
(f) Other capital expenditures not reported in (d) and (e)	1,052,154
(g) Materials and supplies used in the construction or production of above fixed assets (e). Does not include the value of work done by outside contractors nor purchases of machinery and equipment	4,281.795
(h) Cost of all other goods, materials and supplies (including office, medical, laboratory, cafeteria and store supplies) purchased and not chargeable to Fixed Assets Account	70, 396, 034

Directory of Nickel-Copper Mines, Smelters and Refineries, 1963

Name of firm	Head office address	Location of Canadian plans	
tuebec:			
Alrose Mining Co., Ltd. Aqua Mining Corp. Ltd. Asarco Exploration Co. of Can. Ltd. Bachelor King Mines Ltd. Bilson Quebec Mines Ltd. Canadian Nickel Co., Ltd. Delta Mining Corp. Ltd. Dumont Nickel Corp. Fontbrune Nickel Mines Ltd. Jacmar Explorations Ltd. Lorraine Mining Co. Ltd. Marbridge Mines Ltd. Marlowe Mines Ltd. Mid-North Engineering Services Ltd. Raglan Quebec Mines Ltd. Saguenay Exploration & Mining Inc. Saguenay Mining & Smelting Co. Ltd. Space Age Metals Corp. Territory Mining Co., Ltd.	137 Wellington St. W., Toronto, Ontario 1117 St. Catherine St. W., Montreal 2 King St. East, Toronto, Ontario 550 Sherbrooke St. W., Montreal 100 d'Youville St., Quebec Copper Cliff, Ontario 421-1117 St. Catherine St., Montreal 715-3rd Ave., Val d'Or 491 Victoria Square, Montreal 100 Adelaide St. W., Toronto, Ontario Belleterre 100 d'Youville St., Quebec 100 d'Youville St., Quebec 2157 Mackay St., Montreal 25 Adelaide St. W., Toronto, Ontario 421-1117 St. Catherine St. W., Montreal 753 Avenue Wilder, Outremont 2144 Mackay St., Montreal 1117 St. Catherine St. W., Montreal 25 Adelaide St. W., Toronto, Ontario	Beauchastel Twp. La Motte Twp. Guillet Twp. Montbray Twp. Ungava Frotet Lake Cadillac Twp. Duverny Twp. Spalding Twp. Desmeloizes Twp. Gaboury - Blondeau Twps. La Motte Twp. La Motte Twp. Lacoste Twp. Dumphy Lake Wakeham Bay Abitibi Jonquière Pied des Monts La Motte Twp. St. Fabien de Panet	

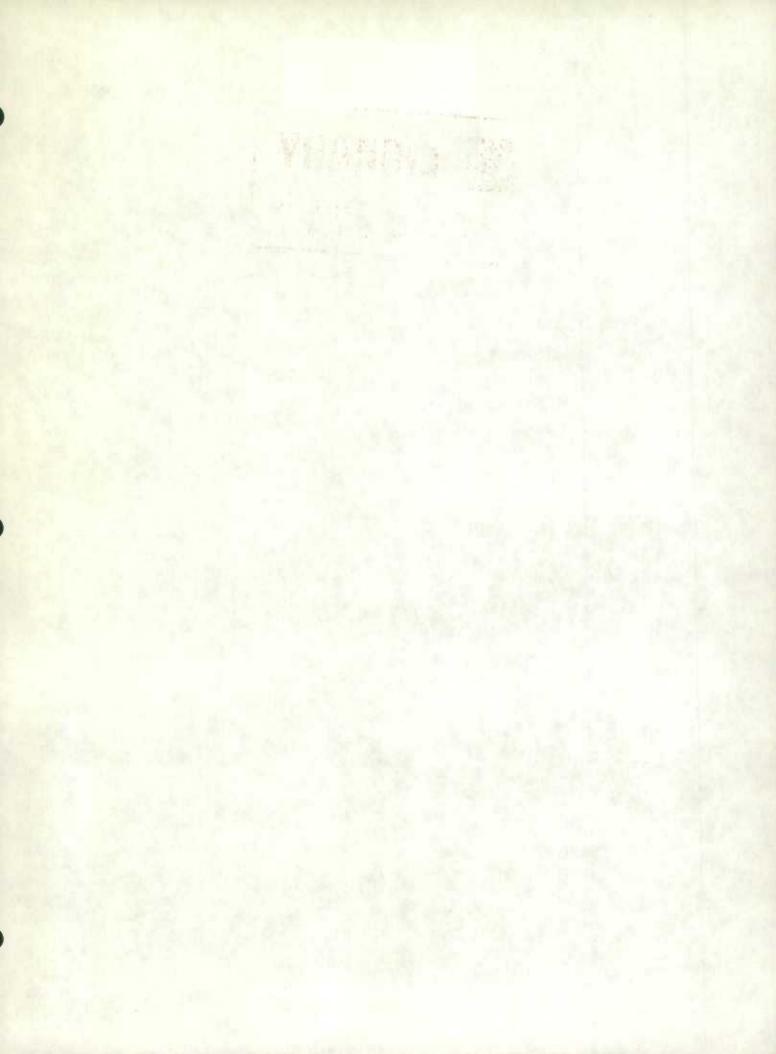
Directory of Nickel-Copper Mines, Smelters and Refineries, 1963 - Concluded

Name of firm	Head office address	Location of Canadian plant
Ontario:		
Candore Explorations Ltd ¹ Falconbridge Nickel Mines, Ltd. ²	416-25 Adelaide St. W., Toronto 44 King St. W., Toronto	Timmins Twps. of Falconbridge, Blezard, McKim, Levack
International Nickel Company of Canada, Limited ²	Copper Cliff	Mines: Twps. of Levack, Denison, Garson, Snider, McKim Smelters: Copper Cliff, Conlston Refineries: Copper Cliff, Port
Fatima Mining Co., Ltd. Jacobus Mining Corp. Ltd. Jonsmith Mines Ltd. Metal Mines Ltd. Mirado Nickel Mines Ltd. Nickel Rim Mines Ltd. Norpax Nickel Mines Ltd. Ryanor Mining Co. Ltd. Starratt Nickel Mines Ltd. United Macfie Mines Ltd. United Macfie Mines Ltd. Jacoba L	25 Adelaide St. W., Toronto 25 Adelaide St. W., Toronto 357 Bay St., Toronto 100 Adelaide St. W., Toronto 220 Bay St., Toronto 25 Adelaide St. W., Toronto 85 Richmond St. W., Toronto 11 Adelaide St. W., Toronto 11 1101-62 Richmond St. W., Toronto 25 Adelaide St. W., Toronto	Colborne Bartlett Elmhirst Twp. Sewell Twp. Kenora Jackfish MacLennan Twp. Werner Lake Wisner Twp. Kenora Cobalt
Manitoba: Sherritt-Gordon Mines, Ltd. ² Canadian Nickel Co., Ltd. Consolidated Marbenor Mines Ltd. International Nickel Co. of Canada, Ltd. ²	25 King St. West, Toronto, Ontario Copper Cliff, Ontario 8 King St. E., Toronto 1, Ontario Copper Cliff, Ontario	Lynn Lake Cross Lake Cross Lake Mine: Thompson Smelter: Thompson Refinery: Thompson
Starratt Nickel Mines Ltd. Jacmar Explorations Ltd.	62 Richmond St. W., Toronto, Ontarlo 100 Adelaide St. W., Toronto	Paint Lake Mystery Lake
Alberta:		
Sherritt-Gordon Mines Ltd.2	25 King St. W., Toronto, Ontario	Refinery: Fort Saskatchewan
British Columbia:		
Glant Mascot Mines Ltd. ²	Box 820 Hope	Норе
Northwest Territories: North Rankin Nickel Mines Ltd.	25 Adelaide St. W., Toronto, Ontario	Rankin Inlet
Yukon: Hudson Bay Exploration & Development Co. Ltd. Northwest Canalask Nickel Mines Ltd.	504 Main St., Winnipeg, Manitoba 100 Adelaide St. W., Toronto, Ontario	Kluane Lake Mile 1167 Alcan Highway

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