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# CANADA

# DEPARTMENT OF TRADE AND COMMERCE DOMINION BUREAU OF STATISTICS

CENSUS OF INDUSTRY

MINING, METALLURGICAL & CHEMICAL BRANCH

THE

STONE INDUSTRY

IN

CANADA

1942

including: 1. The Stone Quarrying Industry; 2. The Stone Products Industry.



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Dominion Statistician: Chief - Mining, Metallurgical and Chemical Branch: Statistician - Metal and Chemical Products: Mining Statistician: S. A. Cudmore, M.A. (Oxon.), F.S.S., F.R.S.C. W. H. Losee, B.Sc.

H. McLeod, B.Sc.

R. J. McDowall, B.Sc.

## THE STONE INDUSTRY IN CANADA, 1942

The Stone Industry in Canada comprises two main divisions: 1. The Stone Quarrying Industry, including quarries and dressing works operated in conjunction with quarries, and 2. The Stone Products Industry, comprising the operations of firms having no quarries but who operate dressing works where stone for building and monumental purposes is cut, polished or otherwise finished. In the Census of Industry, statistics on the stone quarrying industry are included under mining, while statistics of the Stone Products industry are included under manufactures. For convenience, this report carries data for both of these industries.

These two major divisions, constituting the Canadian stone industry, represented a capital investment of \$14,895,507 in 1942. Production during the year totalled \$11,114,999, which figure includes the value of the quarry output and the value added by manufacturing in the secondary stone industry. Salaried employees and wage-earners employed in 1942 numbered 5,622 and their combined earnings amounted to \$4,721,645.

The two industries are treated separately in the following review:

## 1. PRIMARY PRODUCTION-THE STONE QUARRYING INDUSTRY

The kinds of stone quarried in Canada include granite (trap rock, syemite and other igneous rock), limestone, marble, sandstone, and slate. Stone of almost every known variety occurs in Canada; rocks of the igneous areas of British Columbia, Manitoba, Ontario, Quebec and the Maritime Provinces exhibit a wide range of physical characteristics, some varieties being especially noted for their richness of colour and beauty of crystallization. The sedimentary rocks, including limestones, sandstones and marbles are quarried at various points in Canada. The products from quarries operating in these different formations not only yield high class structural and decorative materials but provide the chemical and other allied industries with many of their increasing requirements.

The gross value of all varieties of stone produced in Canada during 1942 totalled \$8,746,594 compared with \$8,000,684 in 1941. Comprising the tonnage shipped in 1942 were 6,442,585 tons of limestone valued at \$6,468,525; 1,366,425 tons of granite (igneous rocks) valued at \$1,946,249; 153,865 tons of sandstone valued at \$226,810; 13,824 tons of marble valued at \$88,209, and 1,569 tons of slate worth \$16,801. Of the total value of domestic stone produced in 1942, quarries in the province of Quebec contributed 47.6 per cent, Ontario 34.1 per cent, and British Columbia 4.5 per cent.

The number of firms in the stone quarrying industry reported as active in 1942 totalled 412; capital employed amounted to \$10,988,011; employees numbered 2,697; salaries and wages paid aggregated \$3,454,263, and the cost of fuel, electricity and process supplies used was reported at \$1,517,169.

Table 1 - PRINCIPAL STATISTICS OF THE STONE QUARRYING INDUSTRY IN CANADA, 1941 and 1942

	1941	1942
Number of firms	457	412
Capital employed	11,162,036	10,988,011
Number of employees-On salary	293	282
On wages	2,465	2,415
Total	2,758	2,697
Salaries and wages—Salaries \$	445,139	456,204
Wages \$	2,450,961	2,998,059
Total \$	2,896,100	3,454,265
Selling value of products (Gross)	8,000,684	8,746,594
ost of fuel and electricity\$	642,085	672,900
Process supplies used	641,098	844,269
Selling value of products (Net)	6,717,501	7, 229, 425

Table 2 - PRINCIPAL STATISTICS OF THE STONE QUARRYING INDUSTRY IN CANADA, BY PROVINCES, 1958-1942 Fuel, elec-tricity (x) Number Net value Mumber Salaries Capital and process of emand wages of proof employed Province Year duction ployees paid firms supplies used \$ 61 51,176 135, 571 20 11,573 31,891 Nova Scotia ..... 1938 ..... 1959 ..... 18 166,286 18,145 80 67,095 115,774 50,971 1.58 128, 257 282,675 1940 .... 272,284 47 1941 ..... 25,611 102 88,597 243,734 40 178,967 298,510 719,543 1942 ..... 185 57 574, 291 44,624 154,258 5,684 75 58,141 116,641 New Brunswick ... 1958 ..... 118,890 138,733 249, 447 245, 558 16,660 156 1959 .... 8 16,097 146 294,202 1940 .... 9 222,471 11 120,484 1941 ..... 125 530,259 243,460 246,014 1942 .... 105 100,772 502,656 8 18,644 1,289,082 5,219,520 408,199 1,744 2,119,729 Quebeo ..... 1958 ..... 169 1959 .... 2,792,570 551,029 1,905 1,577,265 218 5, 339, 575 1,572 1940 .... 199 4,685,498 466,948 1,280,955 2,560,655 1,455,640 203 5,287,599 1,552 2,990,694 618,875 1941 .... 1942 .... 1,537 1,825,257 5,286,009 170 4,940,508 880,456 4,882,560 181 429,202 767 741,251 1,893,965 1958 .... Ontario ...... 754 826,949 1,821,244 1959 ..... 175 5,609,524 476,867 195 658,120 785 995,005 2,749,275 1940 .... 5,674,896 1941 .... 4,435,408 2,705,110 170 572,828 767 995,085 528,471 4,477,554 688 983,085 2,457,467 1942 .... 167 45 56,431 88,156 15,481 1988 ..... 595,148 Manitoba ..... 8,454 75,494 1959 ..... 5 225, 559 48 55,558 39,528 69,442 8,998 45 1940 .... 8 590, 252 26,555 25,261 26 50,567 1941 ..... 5 591,870 14,551 64,132 1942 .... 23 6 582,895 7,834 (*f*) 248 (/) 6,148 Alberta ..... 6,400 (*f*) (*f*) 3,552 14,052 1959 ..... 5 5 1940 .... 11,999 2 24,303 1941 ..... 2 (4) 40,456 1942 ..... 2 505,8**9**7 62**2**,728 125 25 24, 211 152,073 305,608 1958 ..... British Columbia. 1.50 1.67, 269 525, 251. 1936 ..... 25 50,485 43,241. 182 197,225 426,540 1940 ..... 26 681,870 572,854 186 211,961 1941 ..... 28 644,752 1942 .... 22 567,171 37,140 161 225,400 559, 202 429 11,187,274 890,550 2,815 2,298,154 4,665,676 TOTAL-CAHADA ... 1958 ..... 5,393,812 12,215,050 1,081,884 3,076 2,816,578 1989 .... 452 12,127,271 2,779,703 2,8**9**6,100 6,194,594 1940 .... 1,204,375 2,886 482 2,758 6,717,501 1941 ..... 457 11,162,036 1,285,185 412 5,454,265 7,229,425 10,988,011 1,517,169 2,697 1942 .....

<sup>(</sup>x) Exclusive of electricity generated by operator.

<sup>(4)</sup> Included with data relating to lime industry.

Table 5 - AVERAGE NUMBER OF WAGE-EARNERS, BY MONTHS, 1941 and 1942

- charle			1 9 4	2				1 9 4	2
Month	1941	Qua	rry	de de de	Month	1941	Quar	Quarry	
Total Surface	Under- ground	Dressing works		Total	Surface	Under- ground	Dressing works		
January	1,219	1,255	14	21.5	July	5,190	2,425	5	557
February.	1,270	1,124	16	209	August	5,527	2,426	6	545
March	1,819	1,555	6	595	September	3,257	2,456	5	517
April	2,045	1,882	8	458	October	5,146	2,279	6	451
May	2,932	2,528	8	526	November.	2,665	2,152	4	292
June	5,024	2,445	7	547	December.	2,012	1,618	10	244
					AVERAGE	2,465	1,989	8	418

Table 4 - NUMBER OF WAGE-EARNERS WHO WORKED THE NUMBER OF HOURS SPECIFIED, DURING ONE WEEK IN MONTH OF

			HIGHEST E	PLOTMENT.	1942			9113, 75731
Hours	Nova Scotia	New Brunswick	Quebec	Ontario	Mami toba	Alberta	British Columbia	CANADA
	No.	No.	No.	No.	No.	No.	No.	No.
50 hours or less	17		147	56	2	(x)	2	204
51-43 hours	35		174	59		(x)	19	265
44 hours	59		65	15	28	(x)	2	149
45-47 hours	3		82	45	7	(x)		155
18 bours	63	16	166	95		(x)	107	447
49-50 hours	6	1	89	19		(x)	4	119
51-54 hours	46	9	243	89		(x)	26	415
55 hours	8	2	168	74	4 9 4	(x)	5	257
56-64 hours	51	101	585	260	1	(x)	8	1,004
85 hours and over	6		433	147	5	(x)	19	608
GRAND TOTAL	272	129	2,150	817	41	(x)	192	5,601
Total wages paid in		200		100			Hall Garage or	4 Millions
that week	8,291	2,759	58,157	22,854	856	( <b>x</b> )	6,586	99,465

<sup>(</sup>x) Information not available.

Table	5	POWER	THETALL	ATTON	1942

	Ordi	narily in Use	In Re	serve or Idle
	Number of units	Total h.p. (according to manufacturers' rating)	Number of units	Total h.p. (according to manufacturers' rating)
Steam engines and steam turbines	48 55	1,924	6 5	\$85 420
diesel	229	10,478	15	494
Hydraulic turbines or water wheels	9	808	0 4 0	
Electric motors run by purchased power	769	25,212	62	2,588
Electric motors run by own power	25	881	8	70
Stationary boilers	62	2,644	2	85

Table 6 - FUEL AND BLE		Nova S		New Bru	nswick	Queb	BC .	Ontar	Lo
Kind	Unit of measure	Quantil ty	Cost at	Quantity	Cost at	Quantity	Cost at	Quantity	Cost at
			*						
Bituminous coal -									
Canadian	short ton	602	5,749	1	6	1,212	,	218	1,770
Imported	short ton	***		***		2,917	27,091	7,140	
Anthracite coal	short ton					128	1,728	2	29
Lignite coal	short ton								
Coke	short ton	27	285			117	1,178	161	1,775
Gasoline	Imp. Gal.	48,916	14,179	15,058	2,925	482,712	154,069	245,838	66,834
Kerosene	Imp. Gal.				***	2,279	584	405	75
Fuel oil	Imp. Gal.	25,000	2,510	6,818	658	147,276	22,458	92,569	11,034
Wood	oord	8	72	24	96	1,700	9,061	41	287
Gas-Natural	M cu. ft.							1,000	696
Other fuel									
Electricity purchased	K. W. H.	458,800	8,675	343,125	9,515	10,421,962	145,266	11,955,771	115,559
TOTAL	•••	•••	51,468		12,998	•••	552,616	0 4 4	252,891
Electricity generated for own use	K. W. H.			• • •		2,240	• • •	266,800	•••
Cost of emplosives and other process supplies used	•••		15,156	• • •	5,646	• • •	527,840	•••	275,580

		Mani to	ba	Alber	rte	British C	olumbia	CANA	DA
Kind	Unit of measure	Quanti ty	Cost at works	Quantity	Cost at	Quantity	Cost at	Quantity	Cost at
									\$
Rituminous coal -									
Ganadian	short ton	25	525	(x)	(x)	460	4,259	2,518	23, 270
Imported	short ton			(x)	(x)	1	50	10,058	82,175
Anthracite coal	short ton	***		(x)	(x)	6	140	156	1,897
Lignite coal	short ton			(x)	(x)				
Coke	short ton			(x)	(x)			505	3, 234
Gasoline	Imp.Gal.	4,215	1.417	(x)	(x)	28, 222	6.702	770,971	226,124
Karosana	Imp.Gal.	66	10	(x)	(x)	5,529	429	6,079	,
					1 1			300,075	
Fuel oil	Imp.Gal.	***	***	(x)	(x)	50,612	2,462		,
Wood	cord	25	175	(x)	(x)	7	49	1,805	
Gas - Hatural	M ou.ft.			(x)	(x)			1,000	696
Other fuel				(x)	(x)		4 5 0		
Electricity purchased	K. W. H.	174,709	4,529	(x)	(x)	96,955	2,620	23,451,322	285,544
TOTAL	•••	•••	6,256	(x)	(x)		16,671	•••	672,900
Electricity generated									
for own use	K. W. H.	•••	0 0 0	(x)	(x)			269,040	***
Cost of explosives and other process							00 100		044 000
supplies used			1,578	( <b>x</b> )	(x)	400	20,469	***	844,269

<sup>(</sup>x) Not available.

- 5 -

Table 7 - The following table gives the value of construction contracts awarded in Canada from 1925 to 1942, also index numbers of wholesale prices of building materials, index numbers of wage rates and value of total stone produced.

				Average 1ndex	
Year	Value of construction contracts awarded in Canada (a)	Value of Canadian primary stone production (b)	Average index numbers of employment in building construction (1926=100)	numbers of wholesale prices of building materials (1926-100)	Index of wage rates in the building trades (1955-59-100)
13 NET	1				
1925	297,975,000	7,464,777	75.8	102,9	103.1
926	872,947,900	7,865,874	100.0	100.0	104.2
927	418,951,600	9,265,304	108.7	96.1	108.5
928	472,032,600	10,272,301	112.0	97.4	112.5
929	576,651,800	12,066,532	135.3	99.0	119.6
.930	456,999,600	13,037,209	134.3	90.8	125.0
.951	315,482,000	11,075,184	104.3	81.9	118.5
.952	132,872,400	4,942,211	54.1	77.2	107.9
953	97,289,800	5,000,526	\$8.5	78.5	95.6
934	125,811,500	4,157,131	47.8	82.5	95.7
.955	160,305,000	5,307,563	55.4	81.2	96.7
936	162,588,000	5,134,153	55.4	85.3	97.8
.937	224,056,700	6,959,360	60.1	94.4	100.1
938	187,277,900	5,556,026	60.1	89.1	102.5
.939	187,178,500	6,475,696	62.1	89.7	103.8
1940	346,009,800	7,398,959	83.5	95.6	105.7
1941	395,991,300	8,000,684	139.5(e)	107.5	111.7
1942	281,594,100	8,746,594	157.9	115.2	118.4

<sup>(</sup>a) Compiled by McLean Building Reports Ltd.

Table 8 - PRODUCTION (SALES) OF STONE FROM CANADIAN QUARRIES, BY KINDS AND BY PROVINCES, 1941 and 1942 Granite Limestone Province Marble Slate TOTAL Sandstone (a) 1941 66,219 Nova Scotia .... tons 410 46,975 115,602 50,537 69,501 169,507 269,845 ... ... 4,678 1,529 New Brunswick ... tons 131,941 138,148 ... ... 10,680 63,184 274,000 547,864 3 76,928 82,701 10,809 Quebec ..... tons 316,372 3,370,875 346 5,775,850 92,916 866,182 2,567,422 546 3,609,567 15,420 Ontario ..... tons 152,426 3,353,856 6,540 3,526,242 ... 3,277,986 388,325 2,832,056 30,365 27,190 ... 38,347 244 38,103 Manitoba ..... tons 60,743 ... 64,898 4,155 . . . . ... 7,942 7,942 Alberta ..... tons ... ... ... ... 24,303 24,505 950 British Columbia tons 129,941 201,359 500 8,640 341,190 2,800 146,403 229,702 15,650 12,216 406,771 \$ 1,296 600,922 7,151,049 17,649 169,885 7,940,801 CANADA .... tons 1,498,786 6,057,727 126,081 305,528 12,562 8,000,684 \$

<sup>(</sup>b) Includes all stone except limestone used in making lime and cement.

<sup>(</sup>c) Employment Statistics Branch, Dominion Bureau of Statistics.

<sup>(</sup>d) Internal Trade Branch, Dominion Bureau of Statistics.

<sup>(</sup>e) Labour Department; 8 trades 1925-1926; 9 trades from 1927 to 1942; 15 cities to 1927; 14 cities to 1930, hereafter 31 to 42 cities.

Table 8 - PRODUCTION (SALES) OF STONE FROM CANADIAN QUARRIES, BY KINDS AND BY PROVINCES, 1941 and 1942

			(Conclu	ded)			
Province		Gramite (a)	Limestone (b)	Marble	Sandstone	Slate	TOTAL
1942							
Nova Scotia	tons	429	185,232		45,856		229,517
	8	41,985	645,680		76,502		764,167
New Brunswick	tons	964	82,625		4,550		87,957
	8	29,554	281,296		10,650		521,280
Quebec	tons	1,178,765	2,926,964	9,429	72,894	158	4,188,210
	8	1,449,840	2,565,029	58,714	92,724	158	4,166,465
Ontario	tons	90,550	2,992,885	4, 295	18,835		5,106,545
	8	288,828	2,636,451	27,675	53,004		2,985,938
Mani toba	tons	155	45, 355				45,488
	4	2,452	69,514				71,968
Alberta	tons		12,028	***	***		12,028
	2		40,456			111	40,456
British Columbia	tons	95,604	199,496	100	13,950	1,211	510,541
	\$	135,810	230,139	1,820	13,950	16,645	596,342
CANADA	tons	1,366,425	6,442,583	15,824	155,865	1,369	7,978,066
	8	1,946,249	6,468,525	88,209	226,810	16,801	8,746,594

<sup>(</sup>a) All igneous rocks included.

Table 9 - PRODUCTION (SALES) OF STONE FROM CANADIAN QUARRIES, BY PROVINCES, SHOWING PURPOSES FOR WHICH USED, 1942 (x)

For use as follows:		Nova Scotia	New Brunswick	Quebec (x)	Ontario	Mani toba	Alberta	British Columbia	CANADA
1942									
Building stone-Rough	tons	333	52	10,616	5,070			1,655	15,684
	\$	2,709	480	33,024	15,905			3,598	55,516
Dressed	tons		690	5,088	2,475	960			9,213
	\$	***	50,978	180,125	78,062	17,100			506,265
Monumental and ornamental	tons	50	126	5,663	55			1,059	6,911
stone-Rough	\$	300	4,092	85,867	1,349			10,752	100,360
Dressed	tons	599		5,188		188		270	4,045
	\$	41,685		269,088		5,002		45,197	360,972
flagatone	tons		10	22	1,081	152		***	1,265
	\$		50	62	5,677	850			6,659
Curbatone	tons			5,571	***				5,571
				28.781					28,781
Paving blocks	tons			2,008	25				2.055
( c. 6.72.76) mr. m.	\$		• • • •	12,776	280		100		13,056
Lining open-hearth furnaces	tons			***	20, 511		***		20,311
attitue open-nous on x as smooth	\$				15,288	***			15,238
		• • • •	• • • • • • • • • • • • • • • • • • • •		20,000	• • • •			20,000
Chemical -									
Flux in iron and steel	tone	143.054	6	2,138	428.752	4.813	1.849	761	581.373
furnaces	4	556.544	9	1.817	346,460	8.149	4.947	2.31.5	920,241
Flux in non-ferrous	tons			91	115,895			62,051	178.037
	A DIE	***	***	209		***		,	
smelters	*	***	• • •		85,991		E 850	58,842	123,042
Glass factories	tons	***	***	1,177			5, 358	***	4,535
	4	***		5,485	F 00F	* * *	4,197		9,680
Manufactured magnesium	tons		• • •		5,267		***	•••	5, 267
	*			***	8,051		***		5,051

<sup>(</sup>b) Includes dolomite, also marl for agricultural purposes.

MOTE: Not included in the above limestone statistics are 2,155,750 tons of limestone consumed in the cement industry in 1942 and 2,086,781 tons in 1941. Limestone used in the Canadian lime industry is also not included; it is estimated that approximately 1,574,508 tons of limestone were burned in the manufacture of lime in 1942 and 1,550,200 tons in 1941.

Table 9 - PRODUCTION (SALES) OF STONE FROM CANADIAN QUARRIES, BY PROVINCES, SHOWING PURPOSES FOR WHICH USED,

For use as follows:		Nova Scotia	New Brunswick	Quebec	Ontario	Mart to ba	Alberta	British Columbia	CANADA
1942 - (Con.)									
Man-matters .									
Chemical (Con.) -									
Pulp and paper mills	tons	3,142	6,559	116,095	51,414	1,892		49,112	207,994
	\$	12,792	14,054	146,544	85,568	2,081	***	70,114	550,95
Sugar refineries	tons		28		12,175	7,758			19,956
	\$	***	155		10,554	10,840	•••	• • •	21,52
Other chemical uses	tons			706	245, 385			40	244,149
	\$	***	•••	1,274	244,925		****	560	246,55
Pulverized Stone -									
Whiting (substitute)	tone				5,635			907	T 041
with mine (amount on a)	a CO LLD	•••	• • •					507	3,94
4	-	***	***	* * * * * * * * * * * * * * * * * * *	19,998	***	***	5,684	25,68
Asphalt filler	W DA	575	•••	7,065	4,452		***	1,455	18,54
		4,600	•••	28,792	15,041	***	***	8,180	56,61
Dusting coal mines	tons			***			1,547	351	1,690
	\$		• • •				5,388	2,369	7,75
Agricultural purposes and	tons	50,768	71,025	154,958	22, 205	1,518	1,950	5,762	286,18
fertiliser plants	8	65,615	261,664	245,064	48,755	1,897	7.800	14.405	641,200
Other uses	tons		• • •	50	7,741	1,958	91.	20	9,820
	\$	***	• • •	150	24,790	1,806	564	220	27, 350
	****			1.00	OWN.				W.C.
crushed stone for manufac-	tons	***	***	127	239	• • •	• • •	•••	560
ture of artificial stone.	_	***	• • •	616	952		***		1,570
coofing granules	tons	***	***	• • •	55,512	***		842	56, 55
		• • •		***	182,541			15,512	196,05
oultry grit	tons			1,166	5,197	110	5,450	898	8,801
	\$			4,958	19,245	880	17,680	5,866	46,609
Stucco dash	tons			875		81	5	869	1,829
				5,558		355	60	10,240	16,006
Terrazzo chips	tons			1,584	1,572				2,95
	4			8,989	9,206		•••		18,19
Cook wool	tone				9,942				9,94
Rock wool	4	***	• • •	• • •			***	• • •	
		4 405		000 000	9,799	000		E0 E03	9,79
Rubble and riprap	tons	4,495	7,764	286,896	82,722	A.	• • •	30,361	412,52
	*	6,607	6,552	198,475	91,942	\$90	•••	26,550	550,274
rushed stone -									
Concrete aggregate	tons	26,769	1,680	2,488,006	406,889			1,393	2,924,75
Hydro distribution of the second	\$	44,789	2,940	2,030,117	845, 257	• • •		1,254	2, 424, 85
Road metal	tons	19,952	237		1,191,873		***	141,247	2,275,70
The Care of the Ca	\$	30,526	568	757,687	962, 526	19,192	• • •	127,574	1,877,47
Railroad ballast	tons		***	195,015	472,867	8,505		15,980	685, 51
	\$		•••	145, 254	365, 228	5,424		15,950	527,814
TOTAL CANADA	tons	229,517	67,957	4.188.270	5,106,545	45,488	12,028	510,541	7,978,066
LUIAN VAMANK ********	4	764,167	521,280	-	2,985,958	71,966	40,456	396, 342	8,748,59
	-	1039201	011,100	1,200,400	2,000,000	12,000	40,400	000,000	0,140,084
er cent of total Quanti	ty	2.88	1.10	52.50	58.94	0.55	0.15	5.88	100.00
Value		8.74	5.67	47.64	84.14	0.82	0.46	4.58	100.00

<sup>(</sup>x) Includes the production of slate and marl.

- 8 -

Table 10 - PRODUCTION (SALES) OF STONE FROM CANADIAN QUARRIES, BY KINDS, SHOWING PURPOSES FOR WHICH USED,

For use as follows:		Granite (a)	Limestone (b)	Marble	Sandstone	Slate	TOTAL
3 0 4 3	THE R						
1941							and .
Building stone—Rough	tons	2,589	15,687	61	1,902		20,25
BUT TO THE STATE OF THE RESERVE	*	11,248	36,557	5,036	9,584	• • •	60,42
Dressed	tons	15,772	19,455	422	574		34,02
	\$	284,805	241,298	51,535	15,016		592,65
Sommental and ornamental stone -							
Rough	tons	7,260	148	24		* * *	7,43
SHOW YOU SHAN THE REAL PROPERTY.	*	81,073	434	798			82,30
Dressed	tons	4,925	52		20		4,99
	*	291,645	2, 359	* * *	400		294, 38
Magstone	tons	150	1,459	***	927	5 9 8	2,53
	7	556	2,625	***	5,474	• • •	8,43
Curbstone	tons	3, 379	70		31		3,48
MILLIAN STATE OF THE STATE OF T		14,485	42		207	* * *	14,73
Paving blocks	tons	2,106	•••	* * *		***	2,10
		16,951	***				16,93
Liming open-hearth furnaces	tons	6 9 5				•••	29,12
	*		20,895		***		20,89
Maria							
Shemical -							
Mux in iron and steel furnaces	tons		254,998				254,99
	\$ 111	400	222,916			***	222,910
Mux in non-ferrous smelters	tons		275,918	• • •			275,911
STATE OF THE PARTY	\$	***	178,543	• • •			178,54
Glass factories	tons		2,605	899			3,50
THE PARTY NAMED IN COLUMN		***	5,256	5,428		***	6,68
Pulp and paper mills	tons		240,031	534	* * *	• • • •	240,36
	\$	* * *	305,023	668	***	***	305,691
Sugar refineries	tons	***	6,219				6,219
	\$		8,024	***			8,02
Other chemical uses	tons	***	184,686				184,68
	\$	• • •	167,716	***	• • •	***	167,716
Pulverised Stone							
Whiting (substitute)	tons		5,481				5 40
were mind (ampage on oa)	ė.		31,907	***	***	• • •	5,481 51,901
Asphalt filler	tons	425	18,465	5,240	***	65	24,191
wahnere reres	00112	1,635	62,089	9,956	• • •	504	74,18
Dusting coal mines	tons		1,894		•••		1,89
from mr off oods was an a second of the seco	4		8,472	***	•••		8,47
Agricultural purposes and	tons	• • •	216,657	480	6 % 6	***	
fertiliser plants	\$		453,548	840	***	***	217,137 454,388
Other uses	tons	***	12,871	857	***	***	13,708
O made and a second a second and a second an	4		57,278	4,267	•••	•••	
brushed stone for manufacture of	tons	310		862	• • •	• • •	41,54
artificial stone	4	***		5,711	• • •	• • •	3,71
cofing granules	tons	14,274	887		***	887	16,048
months Ergumes	4	143,328	2,405	***	* * *	11,712	157,44
Poultry grit	tons	2	3,912	2,195	• • •		6,109
CARLET EXT	\$	90	16,397	10,909	• • •	***	27,396
Stucco dash	tons	5	2,697	1,412	* * *	* * *	4,114
Studeo dash	*	115	14,958	9,018	• • •	***	24,09]
Permasen ahing	tons		896	4,131	* * *	• • •	
ferrazzo chips	4	• • •	2,688	26,049	• • •	• • •	5,02
lock wool	tons		8, 31.3		• • •	• • •	28,73° 8,31°
	\$	• • •	8,339	***	• • •	• • •	8,339
Rubble and riprap	tons	118,328	414,827	410	47,678	546	581,589
			And To U.	370	214010	0.30	407 4 005

Table 10 - PHODUCTION (SALES) OF STONE FROM CANADIAN QUARRIES, BY KINDS, SHOWING PURPOSES FOR WHICH USED,

for use as follows:		Grante (a)	Limestone (b)	Marble	Sandstone	Slate	TOTAL
		(a)					
1941 (Con.)							
rushed stone -							
Concrete aggregate	tons	178,611	2,550,850		52,122	***	2,581,58
	\$	214,956	1,646,057	***	123, 218	***	1,986,22
Road metal	tons	254,171	2,647,797	342	56, 303		2,958,63
	\$	552, 578	2,058,206	228	95,579		2,484,58
Railroad ballast	tons	925	435,052		10,528		448,50
		555	51.0,974		10,819	***	522,5
TOTAL CANADA (b)	tons	600,922	7,151,049	17,649	169,885	1,296	7,940,80
	\$	1,498,786	6,057,727	126,081	505,528	12,562	8,000,68
1 9 4 2							
	tons	2, 354	11,818	21.4	1,298		15,68
uilding stone—Rough	d d		25,250	10,692	7,084	***	55,5
Personal	tons	12,540				•••	
Dressed	tons	2,497	6,250	146	540		9,2
		108,807	169,582	19,476	8,600	***	506, 2
onumental and ornamental stone -							
Rough	tons	6,858	* * *	58	***	***	6,9
	\$	99,011		1,549			100,5
Dressed	tons	5,827	21.8		***		4,0
	\$	356,459	4,515				560,9
lagstone	tons		225		1,042	***	1,2
	\$		1,276		5,565		6,6
urbstone	tons	5,571		• • •		***	5,5
W 00 00 10 11 11 11 11 11 11 11 11 11 11	\$	28,781	• • •				28,7
aving blocks	tons	2,008		•••	25		2,0
aving mocks	4		***	***	280		
		12,776	00.871	***			15,0
ining open-hearth furnaces	tons	***	20,511	• • •	***	***	15,2
			haz .				
hemical -							
Flux in iron and steel furnaces	tons		581,373	***		***	581,5
	\$	***	920,241	***	***		920,2
Flux in non-ferrous smelters	tons		178,057				178.0
	8	***	125.042	***			125,0
Glass factories	tons		5, 558	1,177			4,5
diaps laconing	è		4,197	5,485			9,6
Manager of agencies	tone				•••	***	5,2
Manufacture of magnesium	tons	* * *	5,267	• • •	***		
	\$		3,051	***	4 + =	***	5,0
Pulp and paper mills	tons		207,994	* * *	4	***	207,9
	\$		550,955	***	***		550,9
Sugar refineries	tons		19,956				19,9
			21,527			***	21,5
Other chemical uses	tons		256,812	1	7,556		244,1
	\$		257,681	5	8,873	***	246,5
ulverized Stone -							
Whiting (substitute)	tons		5,942				5,9
HILL WITH ( DUNG OF OR OR) 29 22 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	4		25,682			***	25,6
Asphalt filler	tone	• • •	15,494	• • •	***	51	15,5
wohiter of the second of the s	tons	• • •		***	***	408	
Date and store	****	***	56,205	***	***		56,6
Dusting coal mines	tons	***	1,698	***		•••	1,6
The second secon		***	7,757	***	***	***	7,7
Agricultural purposes and	tons	•••	285,924	20	***	240	286,1
fertilizer plants	\$	***	659,182	96	***	1,920	641,2
	tons		9,570	250		***	9,8
Other uses	WITTE						

Stone

Table 10 - PRODUCTION (SALES) OF STONE FROM CANADIAN QUARRIES, BY KINDS, SHOWING PURPOSES FOR WHICH USED,

For use as follows:	e flight	Granite (a)	Limestone (b)	Marble	Sandstone	Slate	TOTAL
1 9 4 2 (Con.)							
Crushed stone for mamufacture of	tons		259	127			366
artificial stone			952	618			1,570
Roofing granules	tons	55, 204	310			840	56,554
	8	181,352	1,240			15,461	196,058
Poultry grit	tons	8	5,326	5,445		27	8,801
	4	70	26,455	19,782		324	46,609
Stucco dash	tons	6	814	955		55	1,826
	8	80	8.445	6,953		530	16,008
Terrazzo dhips	tons		443	2,515		***	2,956
TOTAL GALLER THE STATE OF THE S	2		1,529	16.866			18,195
Rock wool	tons	***	9,942			***	9,942
NOW HOUSE ITEMETERS	4		9,799		• • • •		9,799
Rubble and riprep	tons	85,966	289,188	4,925	34, 291	158	412,528
	4	51,201	254,940	5.517	38,458	158	350,274
	39191			,,,,,	00,000		
Grushed stone -							
Concrete aggregate	tons	1,051,168	1,818,625		54,944		2,924,737
	\$	897.444	1.444.013		82,900		2,424,357
Road metal	tons	171,228	2,063,819		40,659		2,275,706
	8	196,102	1,619,999		61,372		1,877,473
Railroad ballast	tons	1.735	667,652		15,930		685, 317
	\$	1,626	512,258		13,950	***	527,814
TOTAL CANADA (b)	tons	1,366,425	6,442,583	15,824	155,865	1,369	7,978,066
	\$	1,946,249	8.468.525	88,209	226,810	16,801	8.746.594

(a) Includes all igneous rock.

(b) Does not include limestone used in Canadian lime and cement industries but includes marl used for agricultural purposes.

#### GRANITE

Table 11 - PRODUCTION OF GRANITE(x) IN CANADA, 1985-1942

Year	Short tons	\$	Year	Short tons	
1955	256.723	679,585	1958	705,307	1,379,417
1954	200,285	781.759	1939	1,102,395	2,119,501
955	326.354	1,126,287	1940	1,147,747	1,884,410
1301 unnzayees	941.745	1,519,513	1941	600,922	1,498,786
1957	1,155,099	1.827.458	1942	1,566,425	1,946,249

(x) Includes all igneous rock.

The following abstracts are from a report on granite prepared by the Bureau of Mines, Ottawa:

"The stone quarried in this industry consists of granite and related crystalline igneous rocks used for building, decorative, ornamental, or constructional purposes. Producing properties are situated in Nova Scotia, New Brunswick, Quebec, Ontario, Manitoba, and British Columbia. Large areas in Canada are underlain by granite, and the prospects of finding stone suitable for its various uses are good.

\*The industry in the Maritime Provinces was comparatively quiet in 1942. No new deposits were opened and production came from the well-established firms.

\*Quebec furnishes most of the granite for building, the Stanstead, St. Samuel, Lake St. John, and Rivière-e-Pièrre districts being the leading producers. The low ebb of building construction during the past few years has seriously affected this branch of the industry. The Silver Granite Company continued

Stone - 11 -

its operations in the Lake St. John district. Material from quarries in Quebec was made use of in the past few years in a number of Canada's public buildings, including the Supreme Court Building, Ottawa, the Ottawa Post Office, and several structures in British Columbia. It was also used in the construction of the T. Eaton Company's stores in Port Arthur and Edmonton.

"A red granite of medium to coarse texture and of a uniform mixture has recently been developed near Coe Hill, Ontario, by Upper Canada Granite Quarries, Limited, and this deposit was being exploited with a view to supplying the domestic and export markets for monumental and building stock. It has been closed for the duration.

"Prospecting for gramite deposits suitable for building and monumental use has been active in Manitoba, and several deposits of red granite of various shades have been located, but so far little development has taken place.

"Granite for monumental use is produced in the Maritime Provinces and in Quebec, Ontario, Manitoba, and British Columbia, and is finding a small but steadily increasing market. Early in 1959 an appreciable amount of foreign stone, principally of the black and red varieties, was imported mainly from Finland and Sweden, but this source of supply is now cut off. Black granite has been quarried in Canada, notably in the vicinity of Lake St. John, Quebec, and from quarries along the north shore of Lake Superior, and stone from these areas should find a ready market for monumental use. Other deposits of 'black granite' in the Maritime Provinces, Quebec, Ontario, and Manitoba show promise of yielding stone of good quality.

"Granite is used for building purposes mainly in large buildings, such as public and semi-public structures and institutions.

"Much of the granite produced in Canada is used for foundations for highways; for the permanent ballasting of railway roadbeds; for heavy aggregate in large concrete structures; for the filling of breakwaters; and for bridge piers. The market curtailment of such operations during the past several years has seriously affected production. Production is far below the record years.

"Some granite is being imported from the United States for monumental use, but these imports are likely in time to be replaced by Canadian material. The demand for stone for monumental use varies, and a variety which has enjoyed a steady market for a number of years may later be completely superseded by another variety. At present, the so-called 'black granite' and the 'grey' varieties seem to be in most demand for monuments, although the various shades of reds are still popular in many districts.

"Now that shipments from the Scandinavian countries to the United States and to Canada have been discontinued, Canadian producers would be well advised to give careful study to the market possibilities of a monumental stock, especially for the black and red varieties.

"In the building trade, coloured granites are being used to an increasing extent in the form of thin polished slabs for trim for buildings in which the main colour scheme calls for contrast.

"Canadian granites are suitable for all the purposes for which granite is used, and with persistent advertising there is no reason why this industry should not have a flourishing future."

#### LIMESTONE

Table 12 - PRODUCTION OF LIMESTONE(x) IN CANADA, 1985-1942 Short tons \$ Tear Tear Short tons \$ 2,142,516 4,288,507 1933 ...... 2,572,911 1958 ..... 5,864,619 3,747,779 1934 ..... 3,157,882 1959 ..... 4,149,589 5,817,551 1935 ..... 1940 ..... 3,651,665 5, 253, 575 6,108,591 5,126,075 1936 ..... 1941 ..... 3,751,548 3,143,872 7,151,049 6,057,727 1957 ..... 5,542,806 4,673,942 1942 ..... 6,442,583 6,468,525

<sup>(</sup>x) Includes dolomite and marl; production of marl in 1942 totalled 25,026 tons.

The following abstracts are from a report prepared by the Bureau of Mines. Ottawa:

"Limestone is available in great bedded formations and in massive highly metamorphosed deposits, the former being much more common and yielding most of the production. At present almost all Canadian limestone is won by open pit methods, though underground mining of the rock has been adopted by several companies producing limestone for chemical and metallurgical uses and for making lime. Underground mining will undoubtedly become more common, particularly for the production of high-grade stone for chemical use, as the readily accessible parts of deposits become worked out.

"Of significance in connection with future production of pure limestone is the progress being made in beneficiation, whereby siliceous material is in part removed from limestone by flotation. This method of purifying limestone is now in use at several Portland cement plants in various parts of the world.

"For domestic use limestone is marketed in a variety of forms ranging from huga squared blocks of dimension stone used in construction, to extremely fine dust used chiefly as a mineral filler. Some of the products are processed little if at all from the condition in which the rock is obtained from the quarry (as for example limestone used in the wood pulp industry), but the bulk of the output is crushed and screened for use as road metal, concrete aggregate, reilroad ballast, and as flux in metallurgical plants. Large quantities are used in the manufacture of Portland cament, lime, and various chemical products. Argillaceous dolomite is used in the manufacture of rock wool.

Pure dolomite is now an important source of magnesia and magnesium metal. In the calcined state it is used for precipitating magnesia from sea water and from magnesium chloride brines, the magnesia content of the dolomite itself being recovered at the same time. It is also the raw material in several processes in which the magnesia of the dolomite alone is recovered. The magnesia so obtained may be used for the making of magnesium metal as well as for various other purposes for which magnesia is used. Magnesium metal is also recovered directly from calcined dolomite by reduction with ferrosilicon.

"A use for limestone that is capable of enormous development is in agriculture. Though the necessity of applying limestone or lime to agricultural land in order to maintain or increase soil fertility has been emphasised for many years by authorities on agriculture, the quantity so used in Canada is still very small, whereas if the proper quantity were applied it would constitute one of the principal outlets for limestone.

"Limestone in blocks of large dimensions for sawing into building stone is quarried in Quebec, Ontario, and Manitoba. In Quebec, quarries at St. Marc des Carrières, Portneuf county, produce grey limestone, and several in and near Montreal yield limestone of similar colour. In Ontario, two quarries near Queenston in the Niagara peninsula yield silver-gray limestone as well as small quantities of buff and of variegated buff and grey. At Longford Mills, near Orillia, buff, silver-grey, and brown limestone for use as marble and as building stone is available, but has not been quarried for the past several years. The Manitoba quarries are near Tyndall and yield mottled buff, mottled grey, and mottled variegated limestone. Besides these large quarries, the products of which have a wide shipping range, small quarries producing building stone for local use are worked near Quebec City, Montreal, and Hull in Quebec; and at Ottawa, Kingston, and Wiarton in Ontario. Rubble is their chief product.

"Some of the quarry companies market stone in all stages of manufacture, from the mill block to elaborately carved material; others sell stone only in the mill block. Waste material is utilized for crushed stone, rubble, riprap, flagging, chemical and metallurgical purposes, and for lime manufacture.

"There were no developments of importance in 1942. Although building construction is active owing to defence needs, most of the buildings are of the factory type and require little cut stone; thus, the building-stone industry is relatively inactive and a number of the quarries are either shut down or operated only for a short time each year.

"The limestone deposits being worked for building stone are favourably situated in respect to centres of population and the supply of stone is adequate for present and future demands.

"Prices of limestone in the mill block f.o.b. quarry have remained almost stationary in recent years, and range from 50 cents to \$1 per cubic foot, depending on the size of block and grade of stone."

#### MARBLE

Table 13	-	PRODUCTION	OF	MARRIE	TN	CANADA.	1955-1942

Year	Short tons		Year	Short tons	
1933	10,897	65,915	1958	19.575	87.274
1934	13,783	69,475	1959	14,124	200.054
1935	15,975	85, 569	1940	15,759	75.,109
1976	22,866	169,698	1941	17,649	126.081
1937	21,642	88,595	1942	15.824	88,209

The following abstracts are from a report prepared by the Bureau of Mines, Ottawa:

"Marble quarries are operated in Quebec, Ontario, Manitoba, and British Columbia. The products include squared blocks for sawing into slabs and for making monuments, and broken marble for rubble and for making terrazzo, stucco dash, whiting substitute, marble flour and artificial stone. Waste from some of the quarries is sold for chemical uses and for road metal.

"In Quebec, several varieties of clouded grey marble and also a black marble are quarried at Philipsburg by Missisquoi Stone and Marble Company, Limited. Some brown marble used for counters and wainscoting is obtained from the building stone quarries in the Trenton limestones at St. Marc des Carrieres, Portneuf county. Dolomitic white marble is quarried and crushed by White Grit Company at Portage de Fort, Pontiac county, and by Canada Marble and Lime Company at l'Annonciation, Labelle county, for the making of terrazzo chips, stucco dash, poultry grit, artificial stone, and for chemical and ceramic uses. A small quantity of dark red marble has been quarried at Cap St. Martin near Montreal, chiefly for making tombstones.

"In Ontario, black marble in beds up to 40 inches thick is quarried at St. Albert, near Ottawa, by Silvertone Black Marble Quarries, Limited. White marble is quarried at Marmora by Bonter Marble and Calcium Company, Limited, and at Haliburton by Bolander Brothers for making terraszo chips, poultry grit, stucco dash, and artificial stone. Buff, red, white, green, and black marbles are quarried north of Madoc by Karl Stockhoser and by Connolly Marble, Mosaic and Tile Company, Limited for use as terrazzo.

"In Manitoba, a number of highly coloured marbles are available, but there is only a small production to supply terrazzo chips and building rubble.

"In British Columbia there are many deposits of marble, but there is only a small production of white marble near Victoria and on Texada Island for use as terrazzo, poultry grit, marble sand, and whiting substitute.

"Many known deposits of beautifully coloured marbles have never been fully investigated, chiefly because the present demand in Canada for marble of any one colour, other than for a staple variety, such as white, is comparatively small.

"The war has adversely affected the Canadian marble industry, for though construction activity is again at a high level, most of the buildings erected are of the industrial type in which little or no standing marble is used.

"The Canadian market calls for interior decorative marble almost entirely, and very little is used for the exteriors of buildings. A considerable quantity is, however, used for tombstones.

"There is a wide range in the price of marble depending on quality and rareness of colouring, but these prices are as a rule governed by those of European marbles of similar kind, most of which, in peace-time, enjoy a world-wide market, whereas the markets for marble produced on this continent are mostly domestic."

# SANDSTONE

Table 14 - PRODUCTION OF SANDSTONE IN CANADA, 1953-1942

Tear	Short tons	\$	Year	Short tons	\$
1955	99,043	108,562	1958	101,854	218,405
1954	115,169	145,283	1939	176,265	331,830
1955	542,824	838,005	1940	176,475	305,543
1956	285,508	495,856	1941	169.835	305,528
1957	235,165	343,871	1942	153,865	236,810

Canadian sandstone has been utilized extensively in the construction of many important public buildings in Canada and is finding increasing favour as a material in the construction of the better type home. The rock occurs in Canada in a variety of colours, including white, reddish brown, yellow and grey. Shipments of sandstone were made in 1942 from quarries located in all of the provinces with the exception of Prince Edward Island, Manitoba and Saskatchewan.

The greater part of the crude output in 1942 was employed as rubble and riprap and in the crushed state for concrete, highway construction and railroad ballasting. Sandstone in British Columbia, New Brunswick and Mova Scotia has been employed in the manufacture of abrasive wheels and sharpening stones; such production is included with natural abrasives manufacture. Crude, crushed or ground quartzite sold for fluxing purposes or as silica sand is included under quartz as production.

SLATE

M-3-1 -	3 6	PRODUCTTON	OF	CT ATT	TRI	CANTARA	1077 104

Year	Short tons	\$	Year	Short tons	\$
1955	250	3,750	1938	979	6.311
1954	738	4,802	1939	1,149	6,760
1955	1,129	4,329	1940	1.113	7,522
1956	1,247	5,414	1941	1.296	12,562
1957	900	5,519	1942	1,369	16,801

Canadian slate production in 1942 came entirely from the provinces of Quebec and British Columbia and represented shipments of the stone in the form of granules for roofing purposes, riprap and asphalt filling. No Canadian deposits of slate suitable for the production of high grade roofing slates or slangles have been reported as being under development in recent years.

Table 16 - PRODUCTION OF STONE FOR BUILDING PURPOSES, CHEMICAL USE, CEMENT MANUFACTURE, CONCRETE AGGREGATE,

ayan i ya Ya ki kiki kiki da miringi i ya s	urtgarfytt þá, , s. é spanndarmeny	Building stone(a)	For chemical purposes(b)	For concrete aggregate	For road metal	For railroad ballast	For cement manufacture
254	tons	52,685	439,580	821,099	2,062,487	345,802	805,546
	\$	490,095	447,429	608,240	1,668,327	209, 296	
955	tone	200,899	537,799	804,719	1,976,363	351,302	818,443
		1,258,741	483,709	523,847	1,987,351	211,993	
956	tons	42,535	615,207	1,014,145	1,903,927	784,081	1,180,358
	2	714,616	553,597	730,617	1,653,134	659,656	
57	tons	49,098	693,947	1,497,655	5,169,136	642.248	1,465,168(c
	4	746, 570	626,297	1,214,181	2,522,080	570,606	
958	tons	49.666	551,737	981,739	2,721,922	86,019	1,358,689(d
		725,402	468,000	791,971	2,347,010	58,816	
959	tons	71,288	577,278	1,344,636	2,131,306	600,266	1,407,099 d
	4	1,344,340	525, 579	1,109,028	1,773,337	522,882	29 2019 000 (0
340	tons	97,556	725,685	2,675,078	2,300,613	896,408	1,784,291
		722,514	681,796	2,171,487	1,885,744	741,772	±910±9 NO.
241	tons	54,262	965,690	2,581,583	2,958,613	446,505	2,113,618(d
		655.077	889.574				retro, orola
140	*			1,986,226	2,484,595	322, 348	0.300.040/3
942	tons	24,897	1,256,044	2,924,737	2, 275, 706	683, 517	2,186,248(d
		561,781	1,651,982	2,424,357	1,877,475	527,814	9.9.1

<sup>(</sup>a) Does not include mommental or ornamental stone. (b) Does not include limestone used in Canadian lime industry. (c) Includes shale. (Includes 15,821 tons shale in 1958; 27,241 tons in 1939; 18,347 in 1940; 26,857 in 1941 and 50,498 in 1942.

# WHITING SUBSTITUTE

(Bureau of Mines, Ottawa)

Whiting substitute, as the name implies, is a material that may be used in place of chalk whiting, all of which originates in England or in Europe. It may be made from white limestone or white marble, marl, lime, or the waste calcium carbonate sludge resulting from the manufacture of caustic soda.

The products made from white marble or white limestone are pulverized to various degrees of fineness ranging from 200 to 400 mesh, and the raw material used contains very little magnesium carbonate, though in the past a whiting substitute made from white dolomite was produced in Eastern Canada for making putty.

The principal differences between whiting made from chalk, and whiting substitute made from marble or limestone are that the latter is usually whiter, has a low capacity for absorbing oil, and the individual particles are sub-angular rather than rounded. Most of the whiting substitute made in Canada is made from white marble.

Marl suitable for making whiting substitute should be white or nearly so, be nearly free from grit and clayey material, and have a very low content of organic matter. This last-named constituent, which is present to some extent in all deposits of marl, renders the product unsuitable for use as a filler in products, such as putty and paint where it will come in contact with oils. The oil-absorptive capacity of whiting substitute made from marl is usually greater than that of whiting, but in other respects the physical characteristics of the two products are much the same. Two plants are engaged in making whiting substitute from marl.

Calcium carbonate filler, a product closely akin to whiting substitute and made by introducing carbon dioxide gas into milk-of-lime made from high-calcium quicklime, has been produced in Canada for the past several years. Its use up to the present has been as a filler in newsprint, book, and magazine paper, and its manufacture has been undertaken by the paper companies using it.

By-product precipitated chalk, made from waste sludge resulting from the manufacture of caustic soda from soda ash and lime, is classed as a whiting substitute, but its usefulness is restricted by the fact that it almost invariably contains a small amount of free alkali. The raw materials for the manufacture of by-product precipitated chalk are available but it is not yet being made in Canada.

Producers of whiting substitute are Pulverized Products, Limited, Montreal; Claxton Manufacturing Company, Toronto; White Valley Chemicals, Limited, Toronto; Marlhill Mines, Limited, Marlbank, Ontario; Gypsum, Lime and Alabastine, Canada, Limited, Winnipeg; and Beale Quarries, Limited, Van Anda, Texada Island, British Columbia.

The Industry has experienced a steady growth in recent years because improvements in grinding equipment and the maintenance of close technical control have enabled products to be marketed that are very consistent in chemical and physical properties. Many manufacturers now use the domestic products with entire satisfaction in place of imported whiting and with all European sources of whiting cut off because of the war, the domestic industry is largely supplying the Canadian market.

Whiting substitute made in Canada is used mostly in the manufacture of cilcloth, limoleum, in certain kinds of rubber products, in putty, in explosives, and as a filler in newsprint, book, and magazine paper. In lesser quantities it is used in the manufacture of moulded articles, cleaning compounds and polishes, as a ceramic glaze and for a number of other purposes.

Prices per ton, bagged and in carload lots range from \$8.00 to \$15.00 per ton f.o.b. plants.

# 2. SECONDARY PRODUCTION

#### THE STONE PRODUCTS INDUSTRY, 1942

In 1942 there were 174 stone dressing works whose operations were reported separately from the quarries. These plants were engaged chiefly in cutting or polishing Canadian or imported stone to produce finished momments or cut and dressed stone for construction purposes. Retail establishments engaged only in selling and lettering momments have not been included. Five producers of rock wool were also included in this industry.

Output from this industry was valued at \$5,959,764 in 1942, an increase of 1.4 per cent over the total of \$5,885,496 reported for the previous year. The 74 works in Ontario accounted for 62.1 per cent of the total output and the 49 plants in Quebec for 21.7 per cent. The average number of employees was 925 and \$1,267,562 were paid in salaries and wages. Materials used in the cutting and dressing processes, including stone, cost \$1,425,587 and expenditures for fual and electricity amounted to \$147,972.

Table 17 - PRINCIPAL STATISTICS OF THE STONE PRODUCTS INDUSTRY, 1931-1942

			Average		Cost of		Gross sell-	
	Mumber	Capital	number	Salaries	fuel and	Cost of	ing value	
Coar	of	employed	of em-	and	electricity	materials	of products	
	plants		ployees wages		at works	at works	at works	
951	223	6,880,835	1,456	2,145,023	156,155	1,770,559	5,989,372	
952	206	5,828,109	1,005	1,200,214	108,053	928,572	2,961,914	
955	21.2	5,461,171	821	841,425	87,562	691,525	2,162,650	
954	21.8	5,194,702	881	886,809	90,874	834,323	2,407,474	
935	222	5,180,887	1,066	1,174,229	107,856	1,010,999	5,079,118	
956	227	5,766,508	1,245	1,257,808	127,151	1,070,902	3,309,911	
957	229	5, 21 5, 451	1,159	1, 552, 566	122, 209	1,142,885	5, 571, 242	
958	254	5,172,014	1,261	1,560,951	138,259	1,271,650	3,902,774	
939	190	4,991,656	1,257	1,458,780	139,438	1,259,547	3,805,989	
940	182	4,697,905	1,061	1,236,325	155,417	1,185,112	3,592,623	
941	175	4, 297, 208	987	1,293,554	157,842	1,244,015	3,885,496	
942	174	5,907,496	925	1,267,382	147,972	1,425,587	3,939,764	
er cent change								
942 from 1941.	• • •	-9.1	-6.5	-2.5	+7.5	+14.4	+1.4	

NOTE: Profits or losses cannot be calculated from the above figures as data are not available for general expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

Table 18 - PRINCIPAL STATISTICS OF THE STONE PRODUCTS INDUSTRY, BY PROVINCES, 1941 and 1942 Gross sell-Cost of Average Humber Capital Salaries Cost of number fuel and ing value materials of products of emand electricity Province of employed WAZ OB at works at works at works plants ployees 1) Frince Edward Island 95, 322 97,715 50 51,634 3,205 18,752 New Brunswick ..... 5) 105,955 51 55,715 5,938 31,227 102,896 Nova Scotia ..... 9 22,292 509,060 761,881 40 1,095,755 214 252,604 Quebec ..... 2,477,466 550 794,841 95,099 774,692 Ontario ..... 77 2,352,811 50,774 37,636 116,965 14 144,562 52 5,454 Harri toba ...... 42,509 Saskatchewan ...... 30,167 114,460 9 136,763 51 5,143 6 228,574 39 42,131 3,415 26,051 110,405 Alberta ..... British Columbia ... 157, 297 48,328 40 5, 296 16,428 104,111 1,296,534 157,842 1,244,013 173 4,297,208 987 3,883,496 CANADA ..... 9 4 Prince Edward Island 1) 52,958 21,615 98,690 94,825 28 5, 586 New Brunswick ..... 5) 7 82,639 27 27,797 5,287 27, 514 95,984 Nova Scotia ..... Quebec ..... 49 926,050 226 278,291 32,056 576,964 855,421 74 2,189,084 498 751,679 95, 208 892,455 2,447,489 Ontario ..... Mard toba ..... 14 175,997 46 47,866 4,786 38,895 115,421 44,079 105,858 52 4,319 50,199 108,151 Saskatchewan ...... 9 5 59 48,067 5,632 22, 429 128,592 Alberta ..... 224, 216 29 5,298 13,516 90,016 10 108,847 56,665 British Columbia ... CANADA ..... 174 5,907,496 925 1,267,382 147,972 1,423,587 3,939,764

Table 19 - CAPITAL EMPLOYED IN THE STONE PRODUCTS INDUSTRY, 1941 and 1942 (On the last day of the year)

Table 19 - CAPITAL EMPLOY	ED IN THE STONE PHODUC	Value of In		On the last day of t	he year)
Province	Present value of land, build- ings, fixtures, machinery and tools	Materials, fuel and other sup- plies on hand and stocks in	Finished goods on hand	Cash, bills and accounts receivable, prepaid expenses, etc.	TOTAL CAPITAL EMPLOYED
	4	process	3	\$	
1 9 4 1					
Prince Edward Island) New Brunswick)	42,791	14,764	17,413	22,745	97,715
Nova Scotia	56,087 753,849	11,155 158,467	7,495 92,087	\$1,220 129,330	105,955
Ontario	1,473,550 80,112	287,543 9,966 30,674	206,515 17,389 5,517	385,203 37,095 39,647	2,352,811 144,562 136,763
Saskatchewan	60, <b>9</b> 25 135,217 89,021	27, 317 13, 285	7,365 16,875	58,475 18,118	228, 574 157, 297
CANADA	2,671,552	533,167	570,656	721,855	4,297,208
1 9 4 2					
Prince Edward Island) New Brunswick)	45,473	10,771	16,495	22,086	94,825
Nova Scotia	48,507 571,198	5,557 128,180	4,585	25,990 116,247	82,6 <b>59</b> 926,050
Ontario	1,408,485 60,254	278,478 64.187	101,687	400,436 34,152	2,189,084 175,997
Saskatchewan	35,941 128,1 <b>9</b> 6	19,831 22,760	16,820	55,266 57,055	105,858
British Columbia	62,466 2,360,518	12,522 542,286	14,983 298,584	18,876 706,108	108,847 5,907,496

Table 20 - EMPLOYEES,	SALARIES	AND WAGES	OF THE	STONE PRODU	CTS INDUS	TRY, BY PROVI	NCES, 1941 a	
		Average N	lumber of	Employees	3			TOTAL
Province	On Se	alaries	On I	Tages	TOTAL	Salaries	Wages	SALARIES
	Male	Female	Male	Female	101141		1811111111	and WAGES
								***
1941								
Prince Edward Island)	-	-	00		70	0.63.0	08 004	TI CTA
New Brunswick)	5	3	22		50	8,610	25,024	51,654
Nova Scotla	7	1	25		51	7,088	26.625	55,718
Quebec	57	2	155		214	80,020	172,584	252,604
Ontario	156	17	394	5	550	230,508	554,355	794,841
Mani to ba	23	2	26	1	52	25,795	24,979	50,774
Sasketchewan	16	2	15		51	25,181	17,528	42,509
Alberta	7	5	27		59	14,661	27,470	42,151
British Columbia	18	1	21	***	40	22,967	25, 361	48,528
CANADA	269	33	681	4	987	414,850	881,704	1,296,534
3010								
1 9 4 2								
Prince Edward Island)	5	2	21		28	11,098	21,840	52,958
New Brunswick)	77	3	19		27	7,114	20,685	27,797
Nova Scotia	66	2	149	9	226	94,055	184,258	278, 291
Ontario	111	19	359	9	498	217,992	555, 687	751,679
Manitoba	21	1	24		46	22,509	25,357	47,866
Saskatchewan	14	2	16		32	21,575	22,504	44,079
Alberta	11	2	23	3	39	18,371	29,696	48,067
British Columbia	13	0.0.0	16		29	16,093	20,572	36,665
CANADA	248	29	627	21	925	408,805	858,577	1,267,582

Table 21 - WAGE-EARNERS, BY MONTHS, IN THE STONE PRODUCTS INDUSTRY, 1941 and 1942 (Number on pay-roll on the

Month		1 9 4 1			1 9 4 2	
3000	Male	Penale	TOTAL	Male	Female	TOTAL
January	508	1	509	494	13	507
Pebruary	505	1	506	483	13	496
farch	562	1	565	557	13	570
ipril	671	1	672	590	15	603
lay	740	1	741	654	24	678
une	758		758	685	21	706
uly	756	5	759	704	22	726
lugust	760	2	762	688	26	714
September	755	5	756	648	25	673
ctober	762	2	764	643	25	668
lovember	71.6	2	718	605	28	633
December	627		630	569	31	600
AVERAGE	681	4	685	627	21	648

Table 22 - HOURS WORKED PER WEEK BY WAGE-EARNERS IN THE STONE PRODUCTS INDUSTRY, 1941 and 1942 (In one week of highest employment; overtime included)

Hours worked per week	Number of W	age-Earners	Hours worked per week	Number of Wage-Earners		
mount worked per wook	1941	1942	months worked her water	1941	1942	
50 hours or less	35	57	51-54 hours	111	32	
51-45 hours	105	95	55 hours	22	11	
44 hours	257	165	56-64 hours	103	57	
45-47 hours	72	56	65 hours and over	79	65	
48 hours	156	247	Total	960	856	
49-50 hours	40	95	Total wages paid in			
			selected week \$	33,992	24.191	

T	Unit of	_ 1	9 4 1	1 9	9 4 2
Kind	measure	Quanti ty	Cost at works	Quanti ty	Cost at works
Rituminous coal-Canadian	ton	189	1,694	1,410	11,959
Imported	ton	2,689	17,556	5,213	21,665
Anthracite coal	ton	332	3,917	157	2,286
Lignite coal	ton	22	131	6	46
Coke	ton	190	2,083	222	2,546
Gasoline	Imp. gal.	60,563	20,249	53,967	17,021
Kerosene or coal oil	Imp. gal.	346	40	28	7
Fuel oil	Imp. gal.	71,050	5,538	115,628	11,212
5006 чурыминентельной в 1000 в	cord	51.2	1,733	233	1.873
Cau-Manufactured	M eu.ft.	68	67	44	43
Natural	M ou.ft.	545	265	504	301
Other fuel	010		825		990
Electricity purchased	K.W.H.	6,315,783	63.744	6,110,719	78,021

	Ordinar	ily in Use	In Reserve or Idle		
	Number of units	Total rated horse power	Number of units	Total rated horse power	
1941					
Steam engines and steam turbines	2	157			
Diesel engines	3	157		e e h	
Gasoline, gas and oil engines (other than diesel)	11	224	1	2	
Hydraulic turbines or water wheels	1	15			
Total Primary Equipment	17	553	1	2	
Electric motors run by purchased power	695	8.347	71	1.133	
TOTAL	712	8,900	72	1.135	
Stationary boilers	7	320	1	90	

137,842

TOTAL

Table 24 - POWER EQUIPMENT IN THE STONE PRODUCTS INDUSTRY		1942 (Concluded)	In Reserve or Idle		
	Number of units			Total rated horse power	
1 9 4 2					
Steam engines and steam turbines	2	157			
Mesel engines	4	21.5	1	80	
Gas line, gas and oil engines (other than diesal)	9	106	8	142	
Hydraulic turbines or water wheels	1	25			
Total Primary Equipment	16	501		222	
Electric motors run by purchased power	619	6,901	57	544	
TOTAL	635	7,402	41	766	
Stationary boilers	7	206		***	
Motor generator sets	1	25			

Table 25 - COST OF MATERIALS USED IN THE STONE PRODUCTS INDUSTRY, 1	941 and 1942	
	Cost s	t Works
	1941	1942
		\$
Stone(a) From Canadian quarries	373,780	367,605
(b) Imported	185,162	195,808
Monuments, cut and polished, for lettering only	75,799	102,052
All other materials	611,272	759,922
TOTAL	1,244,013	1,425,587

Table 26 - OUTPUT OF THE STONE PRODUCTS INDUSTRY, 1941 and 194		Total Selling Value at Works			
Product	1941	1942	and publish		
Granite, cut and polished -	E STATE SHIPS				
(a) Monuments	1,582,016				
(b) For building purposes	92,899	121,450			
Marble, cut and polished -					
(a) Monuments	186,269	197,189			
(b) For building purposes	148,294	159,109			
Marble chips and dust	22, 326	52, 568			
Limestone -					
(a) Monuments and bases	31,820	25,435			
(b) For building purposes	384,265	102, 588			
Finished momments, lettered only	120,681	162,047			
Other products (x)	1,249,065	1,485,601			
Repairs and custom work (re-lettering, etc.)	65,861	75, 823			
TOTAL	3,883,496	3,939,764			

<sup>(</sup>x) Includes rock wool, etc.

CANADA -

The state of the s	Gran	ite	Ma.	Marble		Lim	estone	Finished		
	4 8		Fig. 1		Marble Monu-			monu-		
	Mom- ments	For building	Monu- ments	For building		ments and	-	ments, lettered	Other products	TOTAL
		purposes		purposes	dust	bases	purposes	only		
Prince Edward Island and New Brunswick -	*	\$	\$	*		8	\$			*
1941	73,588	770	14,411			1,500		2,260	2,793	95,322
1942	82,551		11,084			1,500		2,440	1,115	98,690
Nova Scotia -										
1941	44,870	950	10,344			1,065		58,172	7,505	102,886
1942	58,894	1,770	17,276			1,534	***	32,034	4,676	95,984
Quebec -										
1941	555,956		5,659	57,565	7,862	-	22,972	9,133	283,053	761,881
1942	401,774	57,548	8,807	54, 429	1,880	4,590	1,000	6,106	319,287	855,421
ntario -										
1941	881,220		85, 537	73,164			359,359	36,616	998,655	2, 477, 466
1942	840,207	57,132	92,501	75,426	7,678	3,400	101,038	78,789	1,211,518	2,447,489
Manitoba -										
1941	66,460		18,366		350			26,644	925	116,965
1942	52,475	***	17,386		165	5,482		51,514	8,599	115,421
Saakatchewan -										251
1941	50,134		37,568				1,694	5,215	15,841	114,460
1942	47,973	***	37,918		1,415	6,629	350	5,875	7,991	108,151
Lberta -										
1941	50,255		12,328	8,000	10,112			641	3,541	110,405
1942	61,087	25,000	10,117	5,000	21,230	500		4,329	1,329	128,592
British Columbia										
1941	79,575		2,276	9,565	125		240	2,000	4,613	104,111
1942	77,895	***	2,500	4,254		***		1,160	4,409	90,016
ALWINA.										

	Gran	d te	Mar	ble	Limes	tone	Sand-		
Year	From	From dressing	From	From dressing	From	From dressing	stone from	TOTAL	
	quarries	works	quarries	works	quarries	works	quarries		
	\$	\$	- 8	\$	\$	\$	8	8	
1027	267,194	83,877		673,126	716,929	1,713,446	8,784	3,463,353	
1928	667,050	314,553	340,585	883,076	702,081	2,861,536	18,000	5,786,683	
1929	746,537	465,185	347,256	1,621,112	944,491	2,739,504	92,500	6,956,58	
1930	1,189,120	902,519	687,115	1,339,108	1,416,277	2,706,390	286,972	8,527,501	
1951	1,011,499	1,032,202	576,458	1,054,952	1,085,767	1,872,131	686,616	6,819,61	
1932	336,632	79,136	188,743	339,627	348,187	656.294	20,580	1,949,199	
1953	114,318	40,224	27,377	73,445	111,255	281,074	19,300	666,97	
1954	216,574	35,957		137,902	173,536	280,279	5,500	849,748	
1935	408,951	184,033	16,000	130,227	425,247	837,985	97,400	2,094,84	
1956	171,858	350,306	104,738	175.834	189,064	514,375	167,859	1,654,034	
1957	252, 546	179,557	18,297	347,405	248,659	438,450	51,893	1,536,607	
1958	244,501	216,485	1,440	369,698	227.324	852,123	83,692	1,975,26	
1959	561,255	438,619	145,618	174,275	349,547	664,270	101,448	2,435,030	
1940	255,527	159,427	19,680	218,271	192,183	446.441	55,139	1,346,66	
1941	284,805	92,899	51,585	148,294	241,298	384, 265	15.016	1,218,110	
1942	108,807	121,450	19,476	139,109	169,382	102,388	8,600	669,21	

1941 ...... 1,582,016 92,899 186,269 148,294 22,326 31,820 384,265 120,681 1,314,926 3,885,496 1942 ...... 1,602,854 121,450 197,189 139,109 52,368 23,435 102,388 162,047 1,558,924 3,939,764

Table 29 - TOTAL PRODUCTION IN CANADA OF DRESSED MONUMENTAL AND ORNAME	abl a	TOTAL PRODUCTION IN	CANADA OF	DRESSED	MONUMENTAL /	AND ORNAMENTA	L STONE.	1926-1942
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Grani te		and te	Mar	ble	Limes	tone	Sand-		
		From		From		From	stone		
Year	From	dressing	From	dressing	From	dressing	from	TOTAL	
	quarries	works	quarries works		quarries works		quarries		
	\$	\$	\$	\$	\$	\$			
1926	196,820	1,619,206	466,648	576,859	3,908	94,446		2,757,887	
1927	147,510	1,728,293	449,717	420,651	1,523	97,264		2,844,958	
1929	125,744	1,718,988	9,700	404,058	2,237	132,406		2,595,155	
1929	149,810	1,815,463		391,947	4,722	325,876		2,687,818	
1950	111,504	1,815,143		350,323	3,577	319,472		2,600,019	
1931	251,379	1,584,099		257,668	6,300	43,584	***	2,145,080	
1932	196,071	1,164,285		180,323	2,532	43,652		1,586,861	
1933	215,616	1,111,354	•••	200, 313	2,868	30,370	***	1,560,521	
1934	244,286	1,271,009	24,342	168,201	3,488	27,036		1,758,562	
1935	277,568	1,268,414		158,249	1,680	26,690		1,752,601	
1936	231,482	1,317,005		150,629		55,162	***	1,754,278	
1937	278,140	1,468,895	(x) 900	176,101	2,335	117,404		1,985,775	
1938	294,001	1,515,000	2,644	127,805	79,156	109,036	• • •	2,127,640	
1939	260, 375	1,513,958	800	129,623	5, 321	53, 309	325	1,961,711	
1940	223, 203	1,416,298		167,805	2,218	29,861		1,859,585	
1941	291,643	1,582,016		186, 269	2,339	51,820	400	2,094,487	
1942	356,459	1,602,854		197,189	4,513	25, 435		2,184,450	

(x) Sandstone.

Table 30 - PROD	DICTION IN	CANADA A	AND	IMPORTS	OF	RO CK	WOOL.	1932-1942
-----------------	------------	----------	-----	---------	----	-------	-------	-----------

Year	Production	Imports		
		Pounds	1	
1932 (From October 12)	•••	509,791	5,501	
1933		2, 250, 762	58,262	
1954	1,709	2,987,611	69, 267	
1935	66,459	1,922,958	57,877	
1958	265,472	2,391,504	101,592	
1937	346,460	2,030,144	81,050	
1938	396, 261	1,337,954	45,109	
1939	525,998	1,820,763	44,860	
1940	935, 229	2.082.589	52,253	
1941	1,185,324	2,653,544	74.791	
1942	1,417,258			

Table 51 -	SALES	OF ROCK	WOOT, I	RY CANADTAN	PRODUCERS.	1941	and 1942

	Three inch	Two inch batts	One inch	Granulated wool	Bulk or loose wool	Industrial wool
	sq. ft.	sq. ft.	sq. ft.	cu. ft.	ou. ft.	cu. ft.
1941						
anuary	385,610	1,082,115	***	91,926	26,821	22,960
ebruary	410,422	904,651		79,110	28,416	40,531
farch	323,169	660,377		87,438	15,238	45,972
pril	430,459	751,183		61,128	25,589	40,964
ау	670,589	1,349,373	20,700	102,539	25,785	55, 594
une	521,334	1,295,423	84,427	157,030	87,175	55, 579
uly	941,247	1,778,731	392, 276	126,428	29,587	57,288
ugust	1,335,141	1.781.498	579,675	149,558	58,496	56,879
September	800,585	1,678,827	644,262	182,157	63, 320	52, 556
ctober	1,021,775	3,122,082	661,573	199,697	71,909	59,641
ovember	1,106,597	3,259,255	780,962	167,487	54,164	28,107
ecember	728,548	2,701,034	584,795	200,440	55,154	57,527
TOTAL	8,675,476	20, 364, 529	5,748,670	1,584,938	447,454	448,798

WOOL BY CANADIAN	PRODUCERS, 1	941 and 1942	- (Concluded)		
Three inch	Two inch	One inch	Granulated	Bulk or	Industrial
betts	batts	batts	wool	loose wool	wool
sq. ft.	sq. ft.	sq. ft.	ou. ft.	ou. ft.	cu. ft.
775,627	1,452,825	289,637	135,265	37,197	52,685
555,816	1,355,625	566,430	135,640	51,959	14,915
584,136	1,503,762	276,528	151,020	29,091	22, 310
548,034	1,072,926	109,519	124,707	14,507	12,678
552,847	1,955,587	241,140	157,113	51,807	8,951
791,392	2,202,134	957,256	169,715	55,544	22, 275
998,715	3,277,206	613,854	207,552	29,517	28,896
958,885	3,187,158	985,256	186,387	35,044	11,551
782,450	3,259,148	964,066	224,128	56,292	14,165
916,499	3,193,824	851,160	232,552	61,196	20,825
1,095,011	5,141,077	635,145	249,453	56,994	15,212
900,975	3,111,442	657,968	248,997	50,551	20,856
		- 005 055	0.000.000	10- 000	225,115
	Three inch batts sq. ft. 775,627 555,816 584,136 548,034 552,847 791,392 998,715 958,885 782,450 916,499 1,095,011 900,975	Three inch betts  sq. ft. sq. ft.  775,627 1,452,825 555,816 1,555,625 584,136 1,503,762 548,034 1,072,926 552,847 1,955,587 791,392 2,202,134 998,715 3,277,206 958,885 3,187,158 782,450 3,259,148 916,499 3,193,824 1,093,011 5,141,077 900,975 5,111,442	Three inch batts batts batts  sq. ft. sq. ft. sq. ft.  775,627 1,452,825 289,637 555,816 1,555,625 566,430 584,136 1,503,762 276,528 548,034 1,072,926 109,519 552,847 1,955,587 241,140 791,392 2,202,134 957,256 998,715 3,277,206 613,854 958,885 3,187,158 985,256 782,430 5,259,148 964,066 916,499 3,193,824 851,160 1,093,011 5,141,077 635,145 900,975 5,111,442 657,968	Three inch batts batts wool  sq. ft. sq. ft. sq. ft. cu. ft.  775,627 1,452,825 289,637 135,265 555,816 1,555,625 566,430 155,640 584,136 1,503,762 276,328 131,020 548,034 1,072,926 109,519 124,707 552,847 1,955,587 241,140 157,115 791,392 2,202,134 957,256 169,715 998,715 3,277,206 615,854 207,552 958,885 3,187,138 983,256 186,887 782,430 3,259,148 964,086 224,128 916,499 3,195,824 831,160 232,552 1,095,011 5,141,077 635,145 249,455 900,975 3,111,442 657,968 248,997	Three inch batts batts wool loose wool sq. ft. sq. ft. sq. ft. cu. ft. cu. ft.  775,627 1,452,825 289,637 135,265 37,197 555,816 1,555,625 566,430 135,640 51,959 584,136 1,503,762 276,528 131,020 29,091 548,034 1,072,926 109,519 124,707 14,507 532,847 1,955,587 241,140 157,113 31,807 791,392 2,202,134 957,256 169,715 35,544 998,715 3,277,206 613,854 207,552 29,517 958,885 3,187,158 983,256 186,387 35,044 782,430 3,259,148 964,066 224,128 56,292 916,499 3,193,824 831,160 252,552 61,196 1,095,011 5,141,077 635,145 249,453 56,994

