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CANADA

DEPARTMENT OF TRADE AND COMMERCE DOMINION BUREAU OF STATISTICS

+ + + Census of Industry +

MINING, METALLURGICAL & CHEMICAL STATISTICS

THE

STONE INDUSTRY

IN

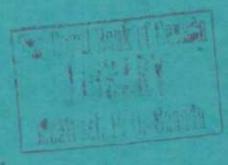
CANADA

1946

Including: 1. The Stone Quarrying Industry; 2. The Stone Products Industry.



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Herbert Marshall W. H. Losee H. McLeod

THE STONE INDUSTRY IN CANADA, 1946

The Stone Industry in Canada comprises two main divisions: (1) The Stone Quarrying Industry, including quarries and dressing works operated in conjunction with quarries; (2) The Stone Products Industry, comprising the operations of firms having no quarries but who operate dressing works where stone for building and monumental purposes is cut, polished or otherwise finished. In the Census of Industry, statistics on the stone quarrying industry are included under Mining, while statistics of the stone products industry are included under Manufactures. For convenience, this report carries data for both of these industries.

Production by these industries during the year totalled \$20,849,606, which figure includes the value of the quarry output and the value added by manufacturing in the secondary stone industry. Salaried employees and wage-earners employed in 1946 numbered 4,261, and their combined earnings amounted to \$6,613,702.

The two industries are treated separately in the following review.

1. PRIMARY PRODUCTION -- THE STONE QUARRYING INDUSTRY

The kinds of stone quarried in Canada include granite (trap rock, syenite and other igneous rock), limestone, marble, sandstone, and slate. Rocks of the igneous areas of British Columbia, Manitoba, Ontario, Quebec and the Maritime Provinces exhibit a wide range of physical characteristics, some varieties being especially noted for their richness of colour and beauty of crystallization. Sedimentary rocks, including limestones, sandstones and marbles are worked at various locations and the quarries operating in these different formations not only yield high class structural and decorative products but also provide materials for the chemical and allied industries.

The gross value of all varieties of new stone produced in Canada during 1946 amounted to \$11,185,711 compared with \$8,166,700 in 1945. The tonnage shipped in 1946 included 319,354 tons of granite (igneous rock) valued at \$2,006,297; 7,217,600 tons of limestone worth \$8,178,513; 21,796 tons of marble valued at \$201,817; 495,777 tons of sandstone valued at \$778,213; and 1,733 tons of slate valued at \$20,871. Of the total value of production, the quarries of Quebec contributed 50.3 per cent; Ontario accounted for 35.1 per cent; Nova Scotia for 4.6 per cent; British Columbia for 3.9 per cent; New Brunswick for 3.5 per cent; Manitoba for 2.1 per cent and Alberta for 0.5 per cent;

Table 1 - PRINCIPAL STATISTICS OF THE STONE QUARRYING INDUSTRY IN CANADA. 1944-1946

	1944	1945	1946
lumber of firms	405	361	411
Number of employees - On salary	255	242	176
On wages	1,909	1,912	2,544
TOTAL	2,164	2,154	2,720
alaries and wages - Salaries \$	441,257	412,711	316,722
Wages \$	2,713,432	2,701,936	3,653,682
TOTAL \$	3,154,689	3,114,647	3,970,404
elling value of products (Gross) \$	7,159,177	8,166,700	11,185,711
ost of fuel and electricity \$	671,056	711,111	834,824
rocess supplies used	826,824	740,604	856,774
Selling value of products (Net) \$	5,661,297	6,714,985	9,494,113

This report has been prepared by A.R. Deir, Mining Statistician, and J. J. Parchelo, Metal and Chemical Products.

Table 2 - PRINCIPAL STATISTICS OF THE STONE JUARRYING INDUSTRY, BY PROVINCES, 1945 and 1946

Table 2 - PRINCIPAL STATIST.	ICS OF THE ST	THE TOWKSTIN	G INDUSTRI, I	SI PROVINCES, I	SAD BUG 1940	
Province	Number of quarries	Average number of em- ployees	Salaries and wages	Cost of fuel and electricity	Process supplies	Gross value of production
			*	-	8	\$
1945						
Nova Scotia	36	100	77,076	12,450	9,229	315,179
New Brunswick	9	68	75,003	7,106	1,926	328,509
Quebec	140	1,274	1,738,960	406,695	440,339	4,056,272
Ontario	169	604	1,050,331	269,411	272,711	2,926,694
Kanitoba	7	24	32,194	5,992	6,082	85,798
Saskatchewan					* * *	* * *
llberta	3			* * *		54,962
British Columbia	65	84	141,083	9,457	10,317	399,286
CANADA	429	2,154	3,114,647	711,111	740,604	8,166,700
1946						
Nova Scotia	28	104	126,209	30,571	31,783	515,453
New Brunswick	8	104	132,394	30,781	9,409	386,984
Quebec sedeug	142	1,648	2,306,845	473,611	483,599	5,630,265
Ontario	213	685	1,126,996	271,872	316,368	3,923,972
Manitoba	9	86	119,015	14,564	2,652	242,470
Saskatchewan			* * *	4 + 1	* * *	
Alberta	3			* * *		55,286
British Columbia	83	93	158,945	13,425	12,963	431,281
CANADA	486	2.720	3,970,404	834.824	856,774	11,185,711

Table 3 - PRODUCTION (SALES) OF STONE FROM CANADIAN QUARRIES, BY KINDS AND BY PROVINCES, 1945 and 1946

		Granite	Limestode				
Province		(a)	(b)	Marble	Sandstone	Slate	Total
1945							
Nova Scotia	tons	379	60,387		62,668		123,434
	*	25,695	158,644		130,840		315,179
New Brunswick	tons	4,669	84,639		10,020		99,328
	\$	41,983	198,326		88,200		328,509
Quebec	tons	77,145	2,372,758	7,410	211,902	946	2,670,161
	*	887,113	2,877,684	65,556	224,352	1,567	4,056,272
ntario	tons	109,286	2,833,573	5,818	3,680		2,952,357
	\$	279,105	2,582,663	45,081	19.845		2,926,694
anitoba	tons	425	62,201				62,626
		6,130	79,668				85,798
lberta	tons		13,528				13,528
	\$		54,962				54,962
ritish Columbia	tons	29,726	250,106	160	3,160	969	284,121
	8	44,722	332,432	2,700	3,160	16,272	399,286
CANADA	tons	221,630	5,677,192	13,388	291,430	1,915	6,205,555
	8	1,284,748	6,284,379	113,337	466,397	17,839	8,166,700
1946							
ova Scotia	tons	8,394	84,805		90.534		183,733
		49,176	215,257		251,020		515,453
ew Brunswick	tons	358	115,565		5,200		121,123
		27,683	283,301		76,000		386,984
uebec	tons	109,443	2,982,747	13,134	380,318	617	3,486,259
	4	1,408,618	3,685,271	138,564	398,858	954	5,630,265
ntario	tons	122,562	3,747,948	8,402	11,365		3,890,277
	\$	406,403	3,415,261	58,333	43,975	***	3,923,972
anitoba	tons	256	64,876				55,132
	4	3,766	238,704				242,470
lberta	tons		13,417				13,417
	2		55,286				55,286
ritish Columbia	tons	78,341	208,242	260	8,360	1,116	296,319
TOTAL VILLE	*	110,651	287,433	4,920	8,360	19,917	431,281
CANADA	tons	319,354	7,217,600	21,796	495,777	1,733	8,056,260
CARACTER	2	2,006,297	8,178,513	201,817	778,213	20,871	11,185,711
		2,000,231	0,170,010	MATIOTI	110,210	20,072	22,200,122

⁽a) All igneous rocks included. (b) Includes dolomite, also marl for agricultural purposes.

Note: Not included in the above limestone statistics are 2,525,653 tons of limestone consumed in the cement industry in 1946 and 1,849,258 tons in 1945. Also, the limestone used in the lime industry is not included; it is estimated that approximately 1,487,140 tons of limestone were burned in the manufacture of lime in 1946 and 1,482,077 tons in 1945.

Table 4 - PRODUCTION (SALES) OF STONE(x) FROM CANADIAN QUARRIES, BY PROVINCES, SHOWING PURPOSES FOR WHICH

For use as follows:		Nova Scotia	New Brunswick	1945 and 1 Quebec	Ontario	Mani- toba	Alberta	British Columbia	Canada
1045									
1945				0 500	00 104	Omi		0 210	70 010
Building stone - Rough .		600	67	6,568	29,194	271		2,319	39,019
	\$	6,848	101	33,278	44,808	2,309		6,324	93,668
Dressed	tons		1,040	11,225	5,058	359		10	17,692
	\$		80,000	485,918	75,580	15,821		414	657,733
Monumental and ornamen-	tons	50	336	8,213	91			1,600	10,290
tal stone - Rough	3	800	3,063	121,096	2,957			16,000	143,916
Dressed		329	190	5,223		150		47	5,939
510000	2	24,895	27,766	575,912		5,700		8,214	642,487
Ti a a shama			20	540	1,710	65			2,335
Flagstone	tons	* * *			7,662	395	* * *		10,957
	Φ	* * *	200	2,700			0 0 0	0 0 0	
Curbatone				90				* * *	90
	\$		0 0 0	668	* = =			* + *	668
Paving blocks	tons		4 2 4	411	300	* * *		* * *	71]
	\$			3,126	3,600				6,726
Lining open-hearth	tons	14,760							14,760
furnaces		28.042				* * *			28,042
Chamical -	*	-,							
	tons			168	385,662	3,966	800	10	390,606
Flux in iron and steel	_	* * * *			-			200	350,136
furnaces	_	6 6 1		168	341,165	6,603	2,000		
Flux in non-ferrous	tons	8.9.9		3,110	99,861	* * *		45,221	148,192
smelters	. \$			2,872	74,869	- + +		61,178	138,919
Glass factories	tons		4 5 6	1,192			4,346		5,538
	\$			5,673			17,380		23,053
Pulp and paper mills	tons	3,650	3,077	128,895	27,561	1,860		47,008	212,053
e may be hot mereo	8	18,714	5,693	189,567	85,114	2,044		111,923	413,055
200000 00000000000000000000000000000000	***	-	11		8,213	,		1	8,225
Sugar refineries	tons	* * *	52				h = 4	12	-
	4		ರಿದ		6,981	4.4.1	9 4 9		7,045
Other chemical uses	tons	0.1.0	8 + 1		257,376			29,526	286,902
	\$				253,435	0.0.1	a + =	29,526	282,96
Pulverized Stone -									
Whiting (substitute)	tons		* * *	3,662	4,309			232	8,203
	\$			36,617	26,165			2,702	65,484
Asphalt filler	tons	1		6,023	4,310	9 0 1		517	10.85
Abplicate Little	8	29		21,581	14,973			2,585	39,168
7 -1/	4000						2,992	313	3,30
Dusting coal mines	tons	D 10 A	* * *		110	9 6 6			
	40	* * * *	111	111	* * * *	2 004	11,970	2,112	14,082
Agricultural purposes	tons	41,067	81,319	258,828	31,649	1,664	1,480	3,572	419,579
and fertilizer plants	\$	109,277	192,400	495,851	74,579	3,730	5,920	10,045	891,802
Other uses	tons	869		10,846	13,769	3,391		30	28,90
	8	2,173		39,704	44,252	3,411		270	89,810
Crushed stone for manu-									
facture of artificial	tons			394	668		0 4 10		1,06
stone	\$			2,330	2,489				4,819
				100	43,261			969	44,330
Roofing granules	tons		* * *			4 4 4			
	•	40	* * *	150	125,016	* * *	3 400	16,272	141,438
Poultry grit	tons	40		1,243	7,178		3,490	1,617	13,568
	#	409		5,374	39,883	* * *	16,960	8,280	70,90
Stucco dash	tons	* * *		1,350	291	* * *		1,488	3,129
	\$			9,500	2,778			17,307	29,58
Terrazzo chips	tona			2,657	2,127	1 8 4			4,784
	2			17,106	21,724				38,830
Pook wool	tons			1.,200	1,423			1 6 0	1,42
Rock wool			* * *		-				1,88
	\$	3 360	18 960	195 004	1,886	190		20 622	-
Rubble and riprap	tons	1,168	13,268	125,004	73,598	120		28,622	241,780
	*	2,192	19,234	124,469	76,480	240		14,403	237,018
Crushed stone -									
Concrete aggregate	tons		9 6 6	1,302,572	567,811	37,657	420	* * * *	1,908,46
<u></u>	8			1,142,020	417,242	36,262	732		1,596,250
Road metal	tons	60,900		430,226	931,143	12,711		117,859	1,552,83
Avad moral				426,000	822,998	8,888		88,359	1,468,04
5 42 4 5 2 2 2	*	121,800							820,98
Railroad ballast	tons		0 0 0	361,621	455,794	412		3,160	
	1			314,592	360,058	395		3,160	678,20
TOTAL CANADA	tons	123,434	99,328	2,670,161	2,952,357	62,626	13,528	284,121	6,205,55
	8	315,179	328,509	4,056,272	2,926,694	85,798	54,962	399,286	8,166,70
Per cent of total	111mm # 4 #m		1.60	43.03	47.58	1.01	0.22	4.58	100.00
PAP CART OF TOTAL	A CHRISTI PT PA	1,30	and the second						

Table 4 - PRODUCTION (SALES) OF STONE(x) FROM CANADIAN QUARRIES, BY PROVINCES, SHOWING PURPOSES FOR WHICH

for use as follows:		Nova Scotia	New Brunswick	Juebec	Ontario	Mani- toba	Alberta	British Columbia	a Canad
2046									
1946									
Building stone - Rough .	tons	581	303	21,382	12,852	171	5 0 0	1,433	36,72
	\$	6,465	455	98,637	90,359	1,369		6,956	204,24
Dressed	tons	30	1,236	23,118	7,108	2,714			34,20
	\$	2,101	73,430	875,399	88,730	167,397			1,207,05
ionumental and ornamen-	tons	105	59	11,448	53		* * *	2,501	14,16
tal stone - Rough	\$	1,857	1,180	206,003	800			28,150	237,99
Dressed	tons	289	163	7,431		150		34	8,06
	\$	31,319	23,073	823,135		7,720		5,809	891,05
lagstone	tons		100	1,186	7,221	80		-	8,58
24600000 11111111111111111111111111111111	4		1,000				* * *	* * *	
humb a tom a	+000		-	14,754	8,495				24,71
urbstone	tons		0 0 0	881	* * *		4 9 9	0 = 0	88
	\$		0 0 0	8,850		* * *	* * *	* * *	8,85
aving blocks	tons		0.0.0	621	200	* * *			82
	\$			5,894	1,000				6,89
ining open-hearth	tons	24,459	* * *		0 0 0	* * * *			24,45
furnaces	\$	46,472							46,47
hemical -									
Flux in iron and steel	tons		6	1,716	297,044	4,833		10	303,60
furnaces	\$		9	1,737	257,645	7,715		120	267,22
Flux in non-ferrous	tons		* * *	2,959	62,051	51	25	46,694	111,78
smelters	\$			2,854	57,470	91	50	42,383	102,84
Glass factories	tons			80					3,96
ATTOD IGO PATTOD ******	6 0119			420			3,887	0 0 0	
D.3	4	7 200	4 000		61 630	0 424	15,550	40.00	15,97
Pulp and paper mills	tons	3,782	4,829	127,042	61,619	2,414	+ + +	47,702	247,38
	ş	14,139	10,000	222,368	127,948	2,757		100,862	478,07
Sugar refineries	tons	0.0.0	12	1,500	7,626	4 4 4			9,13
	\$	0 4 5	60	2,025	6,483	* * *		0 0 0	8,56
Other chemical uses	tons				171,407			23,859	195,28
	\$				179,300			12,079	191,37
ulverized Stone -									
Whiting (substitute)	tons	-0.00		6,760	4,095			266	11,12
	S			67,600	22,099			3,392	93,09
Asphalt filler	tons	67		3,775	8,905	***		558	13,30
	\$	1,947		13,699	30,769		***	3,348	49,73
Dusting coal mines	tons			10,000			4,700	350	5,05
20017112 0042 112400 1111	8						18,800	2,363	21,16
Agricultural purposes	tons	55,481	107,135	262,505	48,125	2,098		4,315	
			266,301				980	-	480,63
and fertilizer plants.	\$	149,810	,	506,215	104,226	3,698	3,920	10,481	1,044,65
Other uses	tons	980	* * *	21,985	21,536	2,574		80	47,15
	*	2,450	* * *	84,638	68,332	2,248		720	158,38
rushed stone for manu-									
facture of artificial	tons			336	1,600	* * *	w p n	* + *	1,93
stone	\$			1,811	5,803		* * *	* * *	7,61
oofing granules	tons		* * *	50	67,139			1,116	68,30
STATE STREET, STATE OF	\$			75	292,222		* * *	19,917	312,21
oultry grit	tona	36		867	7,963		3,530	2,537	14,93
The state of the state of	\$	439		3,697	41,234		16,720	12,700	74,79
tucco dash	tons			2,720	1,372		* * *	2,100	6,19
	3			18,800	7,414		4.1.4	23,364	49,57
errazzo chips	tons			3,275	4,000				7,27
The state of the s	\$			23,965	30,000				53,98
ock wool	tons				1,576		* * *		1,57
~~ ~~~	\$	• • •		4 + 4	2,207			* * *	2,20
ubble and riprap	tons	517	4 057	140 400		1 120		90 000	
donte and Librah	±	517	4,057	149,498	91,003	1,120	* * *	80,020	326,26
and all adding	*	1,335	5,030	139,341	61,445	3,600	0 + +	75,391	286,14
rushed stone -									0
Concrete aggregate	tons			1,731,756	715,456	25,911	295	225	2,473,64
	\$	***		1,518,969	611,937	22,456	246	461	2,154,08
Road metal	tons	97,406	3,223	556,853	1,712,600	21,842		80,109	2,472,03
	\$	257,119	6,446	498,761	1,350,749	21,667		80,425	2,215,16
Railroad ballast	tons			546,515	577,726	1,174		2,360	1,127,77
	8		9 1 8	490,648	477,305	1,282		2,360	971,59
TOTAL CANADA	tons	183,733	121,123	3,486,259	3,890,277	65,132	13,417	296,319	8,056,26
	\$	515,453		5,630,265	3,923,972		55,286		11,185,71
er cent of total Quan	tity	2.28	1,50	43.27	48.29	.81	.17	3.68	100.00
Valu	-	4.61	3.46	50.33		2.17	.49	3.86	100.00
1910	Total Control	TOOL	0.10	2000	35.08	20021	0 2 3	0.00	70000

Table 5 - PRODUCTION (SALES) OF STONE FROM CANADIAN QUARRIES, BY KINDS, SHOWING PURPOSES FOR WHICH USED,

		1945 a	nd 1946				
For use as Tollows:		Granite (a)	Limestone (b)	Marble	Sandatone	Slate	Total
		(a)					
1945					0.70		
Building stone - Rough	tons	3,117	33,431	135	2,336	* * *	39,019
	\$	14,198	57,930	8,809	12,731	2 * *	93,568
Dressed	tons	1,267	15,056	119	1,250	1 0 0	17,692
	\$	97,098	464,411	18,224	78,000		657,733
Monumental and ornamental stone-							
Rough	tons	10,199		91			10,290
	\$	140,959		2,957			143,916
Dressed	tons	5,789	150				5,939
	\$	636,787	5,700				642,487
Flagstone	tons	* * *	1,071		1,264		2,335
	\$		3,845		7,112		10,957
Curbstone	tons	90					90
	8	668					668
Paving blocks	tons	411			300		711
	8	3,126		* * *	3,600		6,726
Lining open-hearth furnaces	tons		14,760	* * *			14,760
managed of the second of the	*		28,042				28,042
Chemical -			100,010	***			40,544
Flux in iron and steel furnaces	tons		390,596	10			390,606
FIGE IN 11 On and Steel I dilletes	4	* * *	349,936	200		* * *	350,136
The to you downton and tone	tons	* * *			* * *	* * *	
Flux in non-ferrous smelters	LOUS		148,192	* * *	0 0 0	4 0 4	148,192
63			138,919	3 040	p 0 0		138,919
Glass factories	tons	0 0 0	4,496	1,042		0 5 0	5,538
		4 * *	17,943	5,110	• • •	4 4 0	23,053
Pulp and paper mills	tons	* * *	212,051	6 5 9			212,051
	*	* * *	413,055			0 = 0	413,055
Sugar refineries	tons	* * *	8,225	0 + 4	* * *	0 0 0	8,225
	\$	* * *	7,045	1 * *			7,045
Other chemical uses	tons	* * 4	286,902				286,902
	\$	* * *	282,961		* * *		282,961
Pulverized stone -							
Whiting (substitute)	tons		8,153	50			8,203
	\$	fr = 6	64,984	500			65,484
Asphalt filler	tons		10,851				10,851
	\$	* * *	39,168				39,168
Dusting coal mines	tons		3,305				3,305
	*	* * *	14,082				14,082
Agricultural purposes and	tons		419,579				419,579
fertilizer plants	\$		891,802	P = 9			891,802
Other uses	tons	4 + 0	28,305	600			28,905
	3		87,410	2,400			89,810
Crushed stone for manufacture of	tons		668	394			1,062
artificial stone	8	***	2,489	2,330			4,819
Roofing granules	tons	43,261	100			969	44,330
	.\$	125,016	150		4 + +	16,272	141,438
Poultry grit	tons	485	9,000	4,083			13,568
TOURDLY BLEV THE TOUR	9	4,445	43,862	22,599			70,906
Stucco dash	tons	240	1,439	1,450			3,129
Stated dan territories	6	2,526	15,559	11,500			29,585
Manus and abding	***		520	4,264	* * *		4,784
Terrazzo chips	tons	* * *			0 0 0	4 0 2	
72	4.000	* * *	1,560	37,270		* * *	38,830
Rock wool	tons		1,423		* * *		1,423
		40.073	1,886	1 150	10 000	046	1,886
Rubble and riprap	tons	40,231	186,561	1,150	12,892	946	241,780
	*	31,530	182,907	1,438	19,576	1,567	237,018
Crushed stone -							
Concrete aggregate	tons	38,871	1,849,865		19,724	***	1,908,460
	\$	61,977	1,502,390	* * *	31,889		1,596,256
Road metal	tons	77,669	1,392,566		82,604	P = E	1,552,839
	*	166,418	1,143,079		158,548		1,468,045
Railroad ballast	tons	***	649,927		171,060		820,987
	3		523,264		154,941		678,205
TOTAL CANADA (b)	tons	221,630	5,677,192	13,388	291,430	1,915	6,205,555
		1,284,748	6,284,579	113,337	466,397		8,166,700

Teble 5 - PRODUCTION (SALES) OF STONE FROM CANADIAN QUARRIES, BY KINDS, SHOWING PURPOSES FOR WHICH USED,

For use as follows:		Granite	Limestone	Marble	Sandstone	Slake	Total
		(a)	(b)	MEGIOTA	Sandatone	STRING	TOCAL
1946							
Building stone - Rough	tons	4,653	25,685	269	6,115	* * *	36,722
	\$	34,650	101,074	13,355	55,162		204,24
Dressed	tons	4,856	27,911	109	1,330		34,206
	Ŧ	232,835	883,937	17,184	73,101		1,207,057
Monumental and ornamental stone-							
Rough	tons	14,166	6 0 0	4 4 8	y 0 4		14,16
	*	237,990	2 - 0		0 + 1		237,990
Dressed	tons	7,917	150		0.7.4	* * *	8,06
	*	883,336	7,720		* * *		891,056
Flagstone	tons		4,226		4,361	8 4 4	8,587
	4	* * * *	18,184		6,535		24,71
Curbstone	tons	881	~ * * *		* * *		881
	\$	8,850	* * *			* * *	8,850
Paving blocks	tons	621	0 4 4		200		823
	*	5,894	***	* * *	1,000		6,894
Lining open-hearth furnaces	tons	* * *	24,459		0 0 0		24,45
	*	* * *	46,472		9 9 4	0 0 0	46,472
Chemical -	A =		707 F00	2.0			BOB 45
Flux in iron and steel furnaces	tons	* * *	303,599	10	* * *	* * *	303,609
	4		267,106	120	4 * *		226
Flux in non-ferrous smelters	tons		111,780	* * *	* * *	* * *	111,780
	\$		102,848	+ + +	* * *		102,848
Glass factories	tons		3,887	80			3,96
	*		15,550	420		0 4 0	15,970
Pulp and paper mills	tons		247,388	* * *	* * *	* * *	247,388
	\$		478,074	* * *		0.0.1	478,074
Sugar refineries	tons	4 + 5	9,138				9,138
	*		8,568			0 P A	8,568
Other chemical uses	tons	* * *	195,266	* * *		8 4 a	195,260
	\$	* * *	191,379				191,379
Pulverized stone -			4 833	0.000			22 200
Whiting (substitute)	tons	* * *	4,311	6,810	0 0 0		11,121
terbela diller	*		24,691	68,400		0 0 1	93,091
Asphalt filler	tons		13,305	4 5 0	* * *		13,305
Proting coal minor	* 00 0		49,733				49,733
Dusting coal mines	tons		5,050		- 10 +	* * *	5,050
Anna cultural aumonas and	4000	* * *	21,163	A 9 9		* * *	21,163
Agricultural purposes and fertilizer plants	tons		480,639			* * *	480,639
	† On a		1,044,651		2.50	* * *	1,044,651
Other uses	tons	* * *	47,155	* * *	v - b	* * *	47,155
Omished stone for manufacture of	4000		158,388	1 276		* * *	158,388
Crushed stone for manufacture of	tons	* * *	700	1,236	* * *	* * *	1,936
Roofing granules	tons	66,779	2,203	5,411		1 116	7,614
ROOTIUR Grandias	\$ COLLA	290,422	75	1,800	h 0 0	1,116	68,305
Poultry grit	tona	2	11,234	3,697	6 4 4		14,933
Louitin Rile	*	25	53,493	21,272			74,790
Stucco dash	tons	545	2,727	2,920			6,192
Dyucco daba	4	5,497	21,281	22,800		* * #	49,578
Terrazzo chips	tons	0,401	970	6,305		• • • •	7,275
Tottage only	*		2,910	51,055			53,965
Rock wool	tons		1,576	01,000			1,576
ACCE TO STATE OF THE STATE OF T	\$		2,207				2,207
Rubble and riprap	tons	109,779	183,580		32,289	617	326,265
	\$	111,599	138,784		34,805	954	286,142
Crushed stone -		,	2001.02		01,000	702	-00,21
	tons	26,003	2,428,125		19,515		2,473,643
Concrete aggregate	*	50,235	2,062,970		40,864		2,154,069
Concrete aggregate			2,285,474		103,407		2,472,033
	tons	044 1:16	, ,	4 7 7	,		
	tons	83,152 144.964	1.800.701		269,502		2,215,165
Road metal	\$	144,964	1,800,701		269,502 328,560	• • •	2,215,167
	tons tons	144,964	799,215		328,560		1,127,775
Road metal	\$	144,964					

⁽a) Includes all igneous rock.

⁽b) Does not include limestone used in Canadian lime and cement industries but includes merl used for agricultural purposes.

- 7 -

Table 6 - PRODUCTION OF STONE FOR BUILDING PURPOSES, CHEMICAL USE, CEMENT MANUFACTURE, CONCRETE ACCREGATE,

	A		ROAD METAL AND F	RAILROAD BALLAST,	1937-1946		
Year	•	Building stone(a)	For chemical purposes(b)	For concrete aggregate	For road metal	For railroad ballast	For cement manufacture(c)
1937	tons	49,098	693,947	1,497,655	3,169,136	642,248	1,465,168
		746,370	626,297	1,214,181	2,522,080	570,606	* * *
1938	tons	49,666	551,737	981,739	2,721,922	86,019	1,358,689
	*	725,402	468,000	791,971	2,347,010	58,816	
1939	tons	71,288	577,278	1,344,636	2,131,306	600,266	1,407,099
	\$	1,344,340	523,579	1,109,028	1,773,337	522,882	
1940	tons	97,336	725,685	2,673,078	2,300,613	896,408	1,784,291
	*	722,514	681,796	2,171,487	1,885,744	741,772	
1941	tons	54,262	965,690	2,581,583	2,958,613	446,505	2,113,618
	\$	653,077	889,574	1,986,226	2,484,393	322,348	* * *
1942	tons	24,897	1,236,044	2,924,737	2,275,706	683,317	2,186,248
	\$	361,781	1,651,982	2,424,357	1,877,473	527,814	
1943	tons	17,087	1,329,226	1,981,222	2,108,428	852,928	1,994,202
	*	314,428	1,330,127	1,727,889	1,989,509	704,389	
1944	tons	23,142	1,109,362	1,852,335	1,498,258	869,042	1,939,900
	\$	396,202	1,170,372	1,600,692	1,352,796	688,471	
1945	tons	56,711	1,051,514	1,908,460	1,552,839	820,987	1,919,858
	\$	751,401	1,215,169	1,596,256	1,468,045	678,205	
1946	tons	70,928	871,148	2,473,643	2,472,033	1,127,775	2,625,008
	*	1,411,298	1,064,065	2,154,069	2,215,167	971,595	* * *

TOTAL

Table 7 - IMPORTS INTO CANADA AND EXPORTS OF STONE, BY KINDS, 1945 and 1946 1 9 5 6 Value Value Quantity Quantity Imports 106,159 48,997 293,352 144,722 Building stone, n.o.p. curt . 1,084 5,982 28,740 Curling stones and handles therefor pair 231 42,942 Granits, rough, not hammered or chiselled 158,556 Granite, sawn only 22,964 44,169 Granite, monuments 9,877 16,811 Granite, manufactures of, n.o.p. 0 = 0 Marble, rough, not hammered or chiselled 9,139 43,343 0 + 0 Marble, sawn or sand rubbed, not polished 41,229 91,077 Marble, not further manufactured than sawn 62,045 53,068 for tombstones Marble, manufactures of, n.o.p. 10,252 6,560 705,716 481,348 614,573 567,865 Refuse stone 5,276 8,461 436 Slate roofing square 439 Slate mantels and manufactures of slate, n.o.p. 26,131 39,754 Chalk, china, cornwall or cliff stone and mica 16,967 58,645 achist 4.495 460,677 5,866 464,880 Mineral wool ton 14,159 Whiting, gilders' whiting and Paris white 307,201 18,038 359,693 ton 27,010 Manufactures of stone, n.o.p. 41,518 ... - - -6,425 5,445 Chalk, prepared Pumice and pumice stone and lava tufa 45,041 71,607 Grindstones, not mounted and not less than 36 inches in diameter 466 45,494 675 65,814 No. Grindstones, n.o.p. 549 2,381 2,304 6,500 779 27 112 Burratones, rough, in blocks No. 6 425 3.384 5,184 3,367 Ganister ton 1,681,541 2,280,707 TOTAL Exports 904 777 2,083 858 Crushed stone ton Granite and marble, unwrought 48,606 5,277 82,008 ton 3,835 7,331 6,311 Dressed stone of all kinds 19,519 35,204 Grindstones, manufactured

76,314

125,606

. . .

Does not include monumental or ornamental stone.
Does not include limestone used in Canadian lime industry which totalled 1,487,140 tons in 1946.
Includes shale in 1938-1945: 1938 - 13,821 tons; 1939 - 27.241 tons; 1940 - 18,347 tons;
1941 - 26,837 tons; 1942 - 30,498 tons; 1943 - 75,460 tons; 1944 - 74,303 tons; 1945 - 70,600 tons;
1946 - 99,355 tons.

		1 9	4 5			1 9 4 6		
Month	Qı	larry	Dressin	g Works	5	uarry	Dressin	g Norks
	Male	Female	Male	Female	Male	Female	Male	Female
January	990	1	263	3	1,155	1	455	1
February	990	1	264	3	1,159	2	479	1
March	1,076	1	315	3	1,287	2	527	1
April	1,353	1	293	3	1,767	2	570	2
May	1,717	1	323	3	2,242	3	653	2
June	1,810	1	331	3	2,397	3	648	2
July	1,837	1	369	3	2,454	3	640	2
August	1,915	1	346	3	2,455	4	649	2
September	1,943	1	341	3	2,378	4	666	2
October	1,994	1	386	3	2,303	4	631	2
November	1,719	1	382	3	2,053	4	626	2
December	1,316	1	373	3	1,580	4	583	2
AVERAGE	1,572	1	336	3	1,938	3	601	2

	Unit of	Nova S	cotia	New Bru	nswick	Quel	bec	Onta	rio
Kind	measure	Quanti ty	Cost at	Quanti ty	Cost at	Quantity	Cost at	Quantity	Cost st
					\$		\$		\$
Bituminous coal -									
Canadian	short ton	86	761	423	4,485	2,616	29,320	673	6,287
Imported	short ton		* * *	3	63	3,225	33,273	5,729	49,968
Anthracite coal .	short ton					241	2,207	734	5,663
Lignite coal									
Coke	short ton	16	68			58	920	35	418
Gasoline	Imp. gal.	36,555	11,295	16,807	4,325	479,173	146,586	230,994	64, 184
Kerosene	Imp. gal.					1,190	256	774	137
Fuel oil	Imp. gal.	4,023		17,909	1,932	235,251	36,797	104.572	12,833
Wood	cord	32	209	96	566	766	4,090	120	1,180
Gas: Natural	K cu. ft.							4,458	3,210
Other fuel			584			4	60	1,100	
Rlectricity pur-			001			*	00	***	
chased	K.W.H.	811,760	17.150	817,844	19.410	11,887,792	220 102	17,258,805	127,994
TOTAL			30,571		30,781				271,87
	• • •	***	00,571		30,701		473,611	• • •	6/1,0/2
Blectricity gener-									
ated for own use	K.W.H.	0.00	***	***		171,502		410,823	
		Man	itoba	Albe	rta	British	Columbia	C A 1	NADA
Bituminous coal -		20000	20004	12200	2 00	DITUISI	OOTMIDIC	- O A	A D A
Canadian	short ton	272	3,091			416	3,441	4,486	47,385
Imported	short ton							8,957	83,304
Anthracite coal .	short ton							975	7.868
Lignite coal	Buot o for					* * *	0 0 0		
Coke	short ton	6	102			* * *		115	1,508
Gasoline	Imp. gal.	5,767	2,032		* * *	21,752	6,280	791,048	234,702
Gerosene	Imp. gal.	315	76			245	52		52]
Puel oil	Imp. gal.							2,524	
	cord	45	315	0 0 0		23,709	2,038	385,464	54,104
lood	M cu. ft.					53	455	1,112	6,81
			* * *	* * *			0 0 0	4,458	3,210
Other fuel	* * *	* * *			* * *	* * *		* * *	644
Slectricity pur-	W nd tr	300 600	0.040			40 400	3 360	91 000 BE:	204 B44
chased	K.W.H.	382,690	8,948	***	* * *	49,480	1,159	31,298,371	394,763
TOTAL			14,564				13,425		834,824
Blectricity gener-	***************************************								
ated for own use	K.W.H.							582,325	

Table 10 - POWER EQUIPMENT, 1946

	Ordin	arily in Use	In Reserve or Idle		
	Number of units	Total h.p. (according to manufacturers' rating	Number of units	Total h.p. (according to manufacturers rating)	
Steam engines	39	1,676	5	265	
team turbines	1	2	1	2	
iesel engines	70	6,030	3	165	
asoline, gas and oil engines other than diesel	174	6,561	19	790	
ydraulic turbines or water wheels	6	280	4	150	
lectric motors run by purchased power	1,038	27,116	139	4,772	
lectric motors run by own power	39	1,116	2	3	
tationary boilers	42	2,005	4	140	
otor generator sets	3	67	1	16	

GRANITE

Table 11 - PRODUCTION OF GRANITE (x) IN CANADA, 1937-1946

Year	Short tons	*	Year	Short tons	\$
1937	1,135,099	1,827,433	1942	1,366,425	1,946,249
1938	705,307	1,379,417	1943	780,422	1,522,072
1939	1,102,395	2,119,501	1944	269,964	1,303,790
1940	1,147,747	1,884,410	1945	221,630	1,284,748
1941	600.922	1,498,786	1946	319.354	2.006,297

⁽x) Includes all igneous rock.

The annual review by the Bureau of Mines gives the following information with regard to the quarrying of granite in Canada:

Large areas in Canada are underlein by granite and other related crystalline igneous rocks, and in a number of localities quarries in such rocks have been opened up for the production of building stone, monumental stock, riprap, etc. More than 90 percent of the Canadian output of granite in 1945 was supplied by Onterio and Juebec, and the remainder came from Nova Scotia, New Brunswick, Manitoba and British Columbia.

Prior to the war most of the Canadian production of granite was used for riprap and crushed stone and in the construction of public and semi-public buildings, and smaller quantities for monumental stock, but during the war there was little demand for dimensioned stone for building so that many of the quarries producing only this type of stone were forced to close. There was sufficient demand, however, for monumental stock for the domestic market and for export to enable a number of firms to keep their dressing sheds in operation on a small scale, and some of the larger quarries favourably situated were able to supply any demand for riprap that arose. With the prospects of extensive building construction, these companies can turn again to the production of building stone with little loss of time.

Many of the Canadian granites are suitable for monumental use, and prior to the war much of this material was used within a limited radius of various quarries, but appreciable quantities of special monumental stock such as 'reds' and 'black granites' were imported from the Scandinavian countries, notably Finland and Sweden. When shipments were cut off, Canada and the United States had to depend on their own quarries. In Canada a number of quarries produce granite of pleasing characteristics for monumental use and in the past few years there has been a small but steady increase in the domestic demand for such stone. Moreover, numerous requests from the United States for samples have been received by Canadian firms, and exports to that country have shown an appreciable increase.

Quebec continued to furnish most of the granite used in building, road foundation and other heavy construction, the leading producing areas being Stanstead, Stanstead county; St. Smuel, Frontenac county; Riviere-a-Pierre, Portneuf county; and Lake St. John district. Granite for monumental use is produced in the Maritime Provinces, and in Quebec, Ontario, Manitoba, and British Columbia. 'Black granite' is produced mainly in the vicinity of Lake St. John and from quarries along the north shore of Lake Superior. A quarry of this type of granite has been recently opened in Rouyn district, Quebec.

In Nova Scotia and New Brunswick the industry was again comparatively quiet.

Production in Nova Scotia came from well established firms in Shelbourne and Nictaux West areae and most of the material was monumental stock. In New Brunswick, the granite quarry at Hampstead was in production, and two firms at St. George produced for the monumental trade. A few tons of 'black granite' was produced from the quarry at Lake Digdequash.

In Quebec, grey granite comprises over half the total output for the province and is quarried mainly in Stanstead district. At St. Gedeon and at St. Joseph d'Alma in the Lake St. John district, Le Granit National Ltée produces 'black granite', which finds a ready market for monumental use and for building trim. Brodies Limited, Montreal, has its' new cutting shed, erected to replace the shed destroyed by fire, in full operation. The company obtains its granite from Graniteville, Stanstead county; from Guenette, Labelle county; and from Mount Johnson, near Iberville. Stanstead Granite Quarries Company of Beebe, obtained its grey granite stock from quarries at Graniteville; its rough monumental stock was purchased from various other localities. Prospecting for some of the coloured granites that are in demand for monumental use was active in the province. Granite of deep red colour and pleasing texture i. being developed in several districts, notably, near Grenville in Grenville county; and in the vicinity of Donnacona, Portneuf county.

In Ontario, the Ontario Rock Company, Toronto, quarried a trap rock at Havelock, Peterborough county, which is used mainly for road foundations, railroad ballast, and concrete aggregate.

In British Columbia, granite was produced from several well established properties. A large proportion of the B.C. stone production was andesite produced from Heddington Island for the building trade.

LIMBSTONE

Table 12 - PRODUCTION OF LIMESTONE (x) IN CANADA, 1937-1946

Year	Short tone	\$	Year	Short tons	
1937	5,542,806	4,673,942	1942	6,442,583	6,468,525
1938	4,288,507	3,864,619	1943	6,265,181	6,105,749
1939	4,149,589	3,817,551	1944	5,565,286	5,528,459
1940	6,108,591	5,126,075	1945	5,677,192	6,284,379
1941	7,151,049	6,057,727	1946	7,217,600	8,178,513

⁽x) Includes dolomite and marl; production of marl totalled 22,913 tons in 1943; 19,848 tons in 1944; 14,148 tons in 1945 and 20,363 tons in 1946.

The following extracts are from the annual review by the Bureau of Mines:

With the large volume of building construction and with restrictions removed on the construction of the ornamental type of building, the quarrying of structural limestone was more active in 1946 than for many years. The large producers reported a busy season and a great many small operators reopened quarries that had long been idle in order to supply local demands for cut stone and building rubble. Difficulties were experienced, however, in obtaining experienced stone cutters to work in the quarries and stone dressing plants, because in the 15 years or so that have elapsed since the cut-etone industry was similarly active very few men have learned the trade.

Quarries for the production of limestone for building purposes are worked in Quebec, Ontario, and Manitoba. Modern requirements of the building etone industry call for blocks of stone of large dimensione from which are sawn slabs and blocks of the exact size required for constructing the building. Although limestone is abundant in Canada the heavily bedded variety of desirable texture, free from cracke and other defects, and capable of being carved and otherwise worked, is not plentiful.

Stone - 11 -

In Quebec, the quarries yielding heavily bedded building stone are at St. Marc des Carrieres in Portneuf county, and in the vicinity of Montreal. At both localities a grey limestone is obtained.

In Ontario, heavily bedded silver-grey limestone is quarried from extensive deposits near Queenston in the Niagara Peninsula, and smaller quantities of buff, and of variegated buff and grey limestone are also obtained. At Longford Mills, near Orillia, buff, silver-grey, and brown limestone, suitable for use as building stone and as marble, is available.

In Manitoba, quarries are near Tyndall. They yeild mottled buff, mottled grey, and mottled variegated limestone suitable for exteriors of buildings and for use as interior decorative stone. There has been very little production in recent years.

In addition to the large quarries, the products of which normally have a wide shipping range, small quarries producing rough building stone for local use are worked intermittently near Quebec City, Montreal and Hull, in Quebec; and at Ottawa, Kingston and Wiarton in Ontario. Rubble is the chief product.

For industrial use limestone is marketed in a variety of forms ranging from huge squared blocks of dimension stone used in construction to extremely fine dust used chiefly as a mineral filler. For certain uses (in the wood pulp industry, for example) the limestone quarried requires little or no processing, but most of the output is crushed and screened for use as road metal, concrete aggregate, railroad ballast, and as flux in metallurgical plants. Large quantities are used in the manufacture of Portland cement, lime and various chemical products. Most of the limestone used in chemical and Metallurgical industries is of the high calcium variety, but dolomite is rapidly increasing in importance as an industrial raw material.

Argillaceous dolomite is used for the manufacture of rock wool, a widely used insulating material. Five new plants, two in British Columbia, and one each in Nova Scotia, Quebec, and Ontario, were being built in 1945 and one in Ontario, previously destroyed by fire, is being rebuilt.

Pure dolomite has become an important source of magnesia, and during the latter years of World War II was an important source of magnesium metal. Magnesia and basic magnesium carbonate are made from calcined dolomite by the Pattinson process.

Dead-burned dolomite is widely used as a refractory material in basic open hearth furnaces in the steel industry. The first Canadian plant to produce dead-burned dolomite was built at Dundas, Ontario, in 1945.

Magnesitic dolomite is processed at Kilmar, Quebec, for the production of refractory products. Brucitic limestone is processed at Wakefield, Quebec, for the production of magnesia and hydrated lime.

The use of limestone in agriculture is capable of very extensive development. Though the necessity for applying limestone or lime to agricultural land to remedy deficiencies of calcium and magnesium, to neutralize soil acidity, and to maintain or increase soil fertility has been emphasized for many years, the quantity so used in Canada is still relatively small, whereas the agricultural use of limestone could well constitute one of its most important uses both from the economic and tonnage viewpoints.

MARBLE

Table 13 - PRODUCTION OF MARBLE IN CANADA, 1937-1946

Year	Short tons		Year	Short tons	
1937	21,642	88,595	1942	13,824	88,209
1938	19,375	67,274	1943	11,848	68,022
1939	14,124	200,054	1944	11,829	85,374
1940	13,739	75,409	1945	13,388	113,337
1941	17,649	126,081	1946	21,796	201,817

- 12 -

The following excerpt is from the annual review by the Bureau of Mines:

The marble industry in Canada, in common with all belligerent countries, was relatively inactive during the war because most of the buildings erected were of the strictly utilitarian type, in which very little marble was used. With the resumption of construction of the ornamental type of buildings the demand for marble is increasing and preparations were made late in 1945 for the reopening in 1946 of quarries that have been closed for several years. Foreign marble, which has always largely dominated the Canadian market, is now obtainable only with difficulty and at higher prices than formerly because of depleted European stocks, damage to quarries and equipment during the war, and because of labour trouble. Thue the outlook for increased production of domestic marble in the near future is good.

Canada is well supplied with deposits of marble, and quarries are operated in Quebec, Ontario, Manitoba, and British Columbia. The products in recent years have been terrazzo chips, stucco dash, poultry grit, marble flour, whiting substitute, rubble and material for making artificial stone, but some squared blocks for sawing into slabs for interior decorative use have also been produced.

In Quebec, clouded grey marbles and also a black marble are obtained in the quarries of Miseisquoi Stone and Marble Co. Ltd., at Phillipsburg, near the foot of Lake Champlain. Brown marble for counters and wainscoting is obtained from the building-stone quarries in the Trenton limestone at St. Marc des Carrières, Portneuf county. Red and green marble for use as terrazzo is quarried by MAB Ltée at St. Joseph de Beauce. Orford Marble Co. Ltd., a new company, commenced preparations for quarrying a variegated red, green and grey serpentinous marble near North Stukely, Shefford county, late in 1945. White dolomite is quarried and crushed by Canadian Dolomite Company, Limited, at Portage du Fort, Pontiac county, for terrazzo chips, stucco dash, artificial stone, and various minor products.

In Ontario, black marble from beds up to 4C inches thick, is produced by Silverton Black Marble Quarries Limited, Ottawa, at St. Albert, 30 miles southeast of Ottawa. Buff, red, white, green, and black marbles are quarried north of Madoc by Karl Stockhosar and by Connolly Marble, Mosaic and Tile Company Limited, for use as terrazzo. White Star Mine (Bolender Bros.) produces terrazzo and poultry grit at Marmora.

In Manitoba, a number of highly coloured marbles are available along the Flin Flon and Hudson Bay railroads, and also at Fisher Branch and other places, but there is no activity at present.

In British Columbia, there are many deposits of marble, but there is only a small production of white marble by Marble and Associated Products from a quarry near Victoria and by Beale Limestone Quarries on Texada Island.

There is a wide range in the price of marble depending upon the quality and rareness of colouring.

SANDSTONE

Table 14 - PRODUCTION OF SANDSTONE IN CANADA, 1937-1946

Year	Short tons		Year	Short tons	*
1937	235,165	343,871	1942	153,865	236,810
1938	101,854	218,405	1943	164,163	250,603
1939	176,265	331,830	1944	146,766	223,453
1940	176,475	305,543	1945	291,430	466,397
1941	169,885	305,528	1946	495,777	778,213

Canadian sandstone has been utilized extensively in the construction of many important public buildings in Canada and is finding increasing favour as a material in the construction of the better type home. The rock occurs in Canada in a variety of colours, including white, reddish brown, yellow and grey. Shipments of sandstone were made in 1946 from quarries located in all of the provinces with the exception of Prince Edward Island, Manitoba, Saskatchewan and Alberta.

- 13 -

The greater part of the crude output in 1945 was employed as rubble and riprap and in the crushed state for concrete, highway construction and railroad ballasting. Sandstone in Partish Columbia, New Brunswick and Nova Scotia has been employed in the manufacture of abrasive wheels and sharpening stones; such production is included with natural abrasives manufacture. Crude, crushed or ground quartzite sold for fluxing purposes or as silica sand is included under quartz as production.

SLATE

Table 15 - PRODUCTION OF SLATE IN CANADA, 1937-1946

Year	Short tons	\$	Year	Short tons	\$
1937	900	5,519	1942	1,369	16,801
1938	979	6,311	1943	1,336	17,733
1939	1,149	6,760	1944	1,147	18,101
1940	1,113	7,522	1945	1,915	17,839
1941	1,296	12,562	1946	1,733	20,871

Canadian slate production in 1946 came entirely from the provinces of Quebec and British Columbia and represented shipments of the stone in the form of granules for roofing purposes, riprap and asphalt filling. No Canadian deposits of slate suitable for the production of high grade roofing slates or shingles have been reported as being under development in recent years.

ROOFING GRANULES

(From the annual review by the Bureau of Eines, Ottawa)

There has been a marked expansion in the granule roofing industry in Canada during the past twelve years and particularly during the past three years. About 64 per cent of the granules used are imported, however, though some of the leading manufactures of granule roofings, as well as individuals, have been searching certain areas in Canada for rocks suitable for making the best type of granules. Apart from slates, there appears to be few such rocks in areas where they can be economically mined, crushed, and shipped to producing plants. Present production comes from three deposits in Ontario and four in British Columbia. In 1946, Canadian consumption of granules used for roofing showed a 39.5 per cent increase over that of 1945, and a further increase is expected in 1947.

The granules consist of small broken particles of rock or slate in their natural state or artificially coloured, that are affixed to asphalt sheeting. The underside of the sheeting is coated with a film of talc or fine mica and is then cut into shapes for roofing shingles or for sidings (resembling rows of bricks separated by mortar). The exposed portion of the improved shingle has an inner coating, usually of natural granules, upon which another coating of the required coloured granules is spread.

In Ontario three deposits are being quarried for granules in the vicinity of Madoc, 100 air miles east and north of Toronto. These are: a grey rhyolite deposit 5 miles northeast of Madoc; a black amphibole rhyolite 4 miles northwest of Madoc; and a greenish grey basalt 20 miles west of Madoc, near Havelock. Building Products Company, the leading Canadian manufacturer, crushes and screens the rock from these quarries at a mill near Madoc, and artificially colours the granules at a plant at Havelock, the only granule colouring plant in Canada.

In British Columbia, G.W. Richmond is quarrying a dark grey slate at McNab Creek, Howe Sound, and a greenish siliceous rock at Bridal Falls, near Chilliwack. At kapoor on southern Vancouver Island, C.M. Brown is mining a grey black slate and, from an adjacent deposit, hard greenish rock. These two operators have crushing and screening plants in Vancouver and Victoria, respectively, where natural granules are produced and sold to roofing companies in the two cities.

- 14 -

In 1946, as in the previous four years, granule-coated roofings and sidings were manufactured by 10 companies which have a total of 14 plants located at Saint John in New Brunswick; Asbestos, Montreal, and Lennoxville in Quebec; Toronto, Hamilton, Brantford, and London in Ontario; Winnipeg in Manitoba; and Vancouver and Victoria in British Columbia.

Processes for colouring granules are covered by many patents. A few of the methods employed consist of: heating, which darkens the colour; adding oxides of iron and chromium and then burning; addition of sodium silicate, clay, and the required pigment; addition of zinc oxide, clay, and liquid phosphoric acid, heating and then adding the pigment. Many combinations are employed and generally the formulae used by individual companies are closely guarded secrets.

Specifications for the types of rock that make the best granules are somewhat exacting and samples must pass severe tests. At one time they called for flat granules, and nearly all were made from slate. The present trend, however, is toward more solid angular fragments, and the use of true slate is decreasing, though in 1945, 36 percent of the total used in Canada was slate granules (21 percent natural and 15 percent artificially coloured). Rocks suitable for granules should be fairly hard, of low porosity, fine grained, opaque, possess a high melting point, and break well. They should be composed mainly of silica or silicates and should be free of metallic minerals, flaky minerals, minerals with fibrous pertings, and the carbonates. They should withstand weathering action over long periods, and prevent "blistering" of the underlying asphalt caused by combination of the penetration of water and actinic rays of the sun. Coloured rocks are generally praferred and the colours (reds and greens) are often intensified artificially, but the granules must have the physical properties that will enable them to maintain the colour permanently. Slates suitable for granules should be hard and their colour should be as dark (blue-black) as possible, or else greens and reds. All granules are oiled to improve adhesion to the asphalt and to intensify the colour, but for the latter the effect is not permanent. Two mesh grades of granules are used, namely 'coarse' (10 to 28 mesh) and to a much smaller extent 'fine' (28 to 35 mesh).

Prices vary considerably depending upon the type of granule and upon whether the colour is natural or artificial. Imported granules average \$17.00 a ton, f.o.b. eastern Canadian plants for natural rocks and slates; \$21.15 for artificially coloured reds; \$23.40 for greens and browns; and \$33.15 for blues.

WHITING SUBSTITUTE

(From the annual review by the Bureau of Mines, Ottawa)

Whiting substitute, also referred to as domestic whiting and as marble flour, is finely pulverized white limestone, or white marble or marl. It also may be made from lime or from waste calcium carbonate sludge resulting from the manufacture of caustic soda.

White marble and white limestone when used for whiting substitutes are pulverized to degrees of fineness ranging from 200 to 400 mesh. Only marble and limestone containing very little magnesium carbonate are used for making whiting substitute, and in Canada most of it is made from white marble, though two plants have been built in Ontario to make it from marl.

By-product precipitated chalk, made from waste sludge resulting from the manufacture of caustic soda from dead ash and lime, is classed as whiting substitute, but its usefulness is restricted by the fact that it almost invariably contains a small amount of free alkali. The raw materials for its manufacture are available, but it is not made in Canada.

Whiting substitute made in Canada is used mostly in the manufacture of oilcloth, linoleum in certain kinds of rubber products, in putty, in emplosives, and as a filler in newsprint, book and magazine paper. In lesser quantities it is used in the manufacture of moulded articles, cleaning compounds and polishes, as a ceramic glaze and for a number of other purposes.

Marl suitable for making whiting substitute should be white or nearly so, nearly free from grit and calvey material, and be very low in organic matter. This matter is present to some extent in all deposits of marl and renders the product unsuitable for use as a filler in products such as putty and paint where it will come in contact with oils. The oil-absorptive capacity of whiting substitute made from marl is usually greater than that of whiting, but otherwise the physical properties are much the same.

Quebec North Shore Paper Co.

DIRECTORY OF THE STONE QUARRYING INDUSTRY, 1946

(x) Firms operating dressing works in conjunction with quarry.

(/) Did not ship in 1946

Granite Box 255, Shelburne Shelburne R. R. 3, Middleton Lawrencetown Middleton Box 1137, Saint John St. George Box 727, Saint John St. George Box 96, St. George 4023 Dorchester St.W., Montreal	Shelburne Shelburne Nictaux West Nictaux West Nictaux West Hampstead St. George Hampstead St. George
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St. George Box 96, St. George	St. George
Box 96, St. George	
4023 Dorchester St W Wontreel	044 200188
	Beebe
	Beebe
Box 125, Beebe	
Brownsburg	Chatham Tp.
St. Sebastien	Beauce
	Rigaud
	New Glasgow
1070 Bleury St., Montreal	Guenette
	Graniteville
	Mount Johnson
St. Sebastien	Ste. Cecile
Box 550, Rouyn	Beauchastel Tp.
Box 19. Grenville	Scotch Road
	Ste. Flore
327 Dorchester St., Quebec	Ste. Cecile
	Beebe
	Chicoutimi
	St. Gerard
	Ste. Cecile
K.K.I, Megantic ville	Ste. Cecile
Box 712. Sherbrooke	Drummond
	Rivière à Pierre
	Portneuf Co.
	Grenville Tp.
	Grand' Mere
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	Rouyn St. Samuel
St. Joseph d'Alma	St. Gédéon
Don 650 Douge	St. Joseph d'Alma
	Beauchastel Tp.
	St. Eustache, Est
	Glenada
	Beebe
	Rivière à Pierre
Box 23, Beebe	Beebe
1327 St. Valier St., Quebec	Chicoutimi
Rivière à Pierre	Portneuf Co.
St. Joseph d' Alma	St. Joseph d' Alm
17 Notre Dame Donnacona	St. Raymond
441 Lagauchetiere E. Montreal	Guenette
441 lagauchetiere E., Montreal Rivière à Pierre	Guenette Portneuf Co.
	Box 550, Rouyn Box 19, Grenville 57a First St., Shawinigan Falls 327 Dorchester St., Quebec Beebe 1365 St. Valier St., Quebec 56 St. lierre St., Quebec R.R.1, Megantic Ville Box 712, Sherbrooke Rivière à Pierre Rivière à Pierre Box 65, Grenville 1740 Fourth St., Grand'Mere Rouyn Lac Megantic St. Joseph d'Alma Box 550, Rouyn Box 10, Rosemount, Montreal Glenada Beebe Rivière à Pierre Box 23, Beebe 1327 St. Valier St., Quebec Rivière à Pierre St. Joseph d'Alma

680 Sherbrooke St. W., Montreal

Baie Comeau

Directory of the Stone Quarrying Industry, 1946 (Continued)

Name	Head Office Address	Location
Our-hood Construded \	Granite (Concluded)	
Quebec (Concluded)	Chida must dimd	Chicoutimi
Riverin & Riverin	Chicoutimi	
Rousseau, Ben	283 Heriot St., Drummondville	St. Charles
St. Bruno Quarry & Paving Co. Ltd.	636 Ave. Querbes, Outremont	St. Bruno
St. Samuel Granite	St. Samuel Station	Frontenac Co.
Scotstown Granite Co. Ltd. (x)	Cap St. Martin	Cap St. Martin
Sherbrooke, City of	Box 754, Sherbrooke	Sherbrooke
Silver Granite Co. Ltd. (x)	2251 Rue Delormier	St. Gédéon
Stanstead Granite Quarries Co. Ltd. (+)	Beebe	Beebe
Super Service Inc.	77 Perrault Est., Rouyn	Rouyn
Ontario -		
Bancroft Mica & Stone Products		
Mining Synd. Ltd.	Selby	Hastings Co.
Building Products Limited	Box 6063, Montreal	Madoc
Hall, Wilfred J. R.	36 Burritt St., Parry Sound	McDougall Tp.
Horne Granite Quarries	Butler via Ignace	Butler
Ontario Rock Co., Limited	Room 303, 2 College St., Toronto	Belmont Tp.
Manitoba -		
Winnitoba Marble Co. Ltd. (x)	1180 Wall St., Winnipeg	West Hawk Lake
British Columbia -		
B. C. Monumental Works Ltd.	27 Kingsway, Vancouver	Granite Island
Canadian National Railways	Montreal	Skeena
Canadian Mational Mailways	MOLIGIAGI	Ashcroft
Canadian Pacific Railway Co.	Montreal	Albert Canyon
Coast Quarries Ltd.	1840 West Georgia St., Vancouver	Granite Falls
Corporation of the City of Nelson	501 Front St., Nelson	Nelson, M.D.
Nelson Granite and Monumental Co.	505 Front St., Nelson	Nelson, M.D.
	Prince Rupert	Skeena
Prince Rupert, City of (#)	Cheam-View	Yale Dist.
Valley Granite Ltd.		Nelson Island
Vancouver Granite Co. Ltd.	308 Pacific Bldg., Vancouver	Yale Dist.
Vernon Granite & Marble Co.	Box 265, Vernon	
Wilson Son & Co. Ltd., James	Sirdar	Nelson
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
	Limestone	
lova Scotia -		
Dillman Bros.	Admiral Rock	Admiral Rock
Dominion Steel and Coal Co. Ltd.	Sydney	Sydney
Eastern Lime Co. Ltd. (x)	Box 60, Windsor	Windsor
Mersey Paper Co. Ltd.	Liverpool	East River Point
Mosher Limestone Co. Ltd.	Upper Musquodoboit	Upper Musquodoboi
Nairn, J. S.	24 Whitney Ave., Sydney	Scotch Lake
Nova Scotia Department of Agriculture	Halifax	Various
Windsor Foundry	Windsor	Windsor
New Brunswick -		
Alward, Roy M.	Butternut Ridge	Springhill
Brookville Manufacturing Co. Ltd.	Brookville	Brookville
Elm Tree Limestone Co-operative Co.(x)	Petit Rocher North	Petit Rocher Nort
Havelock Lime Works	Havelock	Havelock
Snowflake Lime Limited	3 Pokiok Rd., Saint John	Saint John
Quebec -	THE RESERVE	
Amendements Calcaires de R-B, Les	Rivière-Bleue	Riviere-Bleue
Andoro, Jean (x)	Cap St. Martin	Cap St. Martin
Beaudry, J.P.	Joliette	Joliette
		CA 1 3 9741
Beauregard, La Compagnie Ltd.	Stukely North	Stukely North

Directory of the Stone Quarrying Industry, 1946 (Continued)

Name

Head Office Address

Location

Limestone (Continued)

Quebec (Continued) Bedard, Jean Ltee (x) Boucher, Louis Boucher, Telesphore Bourget, John D. Canada Cement Co. Ltd. Canadian Quarries Co. Carrière Bernier Enrg. Carrière du Cap St. Martin Carrière Gravel Ltée Carrière Pointe-Claire Carrière St. Barthelemi Ltée Carrières de St. Dominique Ltée (x) Carrière St. Maurice Inc. Carrière Trois Rivières Ltée Charbonneau, L. & Cie Charron Ferdinand Charron & Fils Cyr, Arsene Department de la Justice (x) Deschambault Quarry Corp. (x) Dominion Lime Ltd. Durocher, Cyrille Eastern Quarries Co. Filion, Aldege Fiset, Eliodore Fortin, Camille Fuger & Smith Ltd. Gagné, Octave Gagnon & Leclerc Gaspesian Fertilizer Co.

Goulet, Sarto Gosselin, Alphonse Hargate Quarries Limited Kennedy Construction Co. Ltd. Laberge & Marchand Enrg. Lagace Quarry Lakeshore Construction Co. Ltd. Landry, J. P. A. Langlois, Adjutor Larouche, J. B. Lasalle Quarry Ltd. Laurentian Stone Co. Ltd. Leclerc, J. J. Martineau, La Cie de Pierre de Taille Ltée (x) McDonald, R. & Co. Ltd. Mercure, Camille Miner, R. H. Co. Ltd.

Ministère de la Voirie

Gauthier, J. O. (x) Gingras & Frere Ltée

Montreal Cut Stone Co. (x)
Montreal Quarry & Cut Stone Co.
National Quarries Ltd.
Paquette, Levis
Pelletier, Jos. E.
Pulverized Products Ltd.

270 - 33rd Ave., Lachine Perce Notre Dame de la Salette Deforceville Box 290, Montreal 2251 Chemin de la Côte, St. Michel R.R. 2, St. Jean 636 Ave. Querbes, Outremont Chateau Richer Pointe Claire St. Barthelemi 555 - 16th Ave., St. Hyacinthe 1497 Craig St., Trois Rivières St. Louis de France St. François de Sales Canton Belanger 3896 St. Dominique St., Montreal St. Alphonse de Caplan Ottawa, Ontario 56 rue St. Pierre, Quebec Lime Ridge 11021 Notre Dame E. Montreal 1043 Blvd. des Forges, Three Rivers Lachute St. Marc des Carrières Chambord Junction 78 Victoria Ave., Pointe Claire St. Ulric St. Joachim Port Daniel E. St. Marc des Carrières St. Marc des Carrières

242 Blvd. Benoit XV, Quebec
St. Laurent
Cap St. Martin
407 McGill St., Montreal
Chateaguay
130 Blvd. Labelle, L'Abord-a-Plouffe
137 Cartier Ave., Pointe Claire
St. André, Matapedia
St. Marc des Carrières
Baie St. Paul
8413 Blvd. St. Michel, Montreal
195 Nicholas St., Ottawa, Ontario
Drapeau

Box 10, Rosemont, Montreal 2020 Union Ave., Montreal 555 - 16th Ave., St. Hyacinthe Room 719, Sun Life Bldg., Montreal

Quebec

1869 rue St. Andre, Montreal 2020 Union Ave., Montreal 6301 Park Ave., Montreal Cap St. Martin Ste. Anne des Monts 4820 Fourth Ave., Rosemount

Lachine Gaspé Co. Notre Dame de la Salette Gaspé Co. St. Michel St. Jean Cap St. Martin Chateau Richer Pointe Claire St. Barthelemi St. Dominique St. Louie de France St. Louis de France Laval Co. Laval Co. Belanger Village Bonaventure St. Vincent de Paul St. Marc des Carrières Lime Ridge Montreal East Portneuf Lachute St. Alban Lac St. Jean Pointe Claire St. Ulric St. Joachim Port Daniel E. St. Marc des Carrières St. Marc des Carrières Portneuf Trinity Bay St. Laurent Laval Co. Actonvale Chateaguay L'Abord-a-Plouffe Pointe Claire St. André St. Marc des Carrières Baie St. Paul Ville St. Michel Hull Drapeau

Pont Viau
Wakefield
St. Dominique de Bagot
Belanger Village
St. Laurent
St. Charles de
Bellechasse
St. François de Sales
St. Michel
Laval Co.
Cap St. Martin
Gaspé N.
St. Armand

Pembroke, Town of

Walker Bros.

Wahman, John

Queenston Quarries Ltd. (x)

Verona Rook Products Ltd.

Directory of the Stone Quarrying Industry, 1946 (Continued)

Head Office Address Location Name Limestone (Continued) Quebec (Concluded) Rioux, Raul & Maurice Cowansville Cowansville Roberval Construction, Ltée Roberval Roberval St. Francis Rock Products & Equipment St. Laurent St. Laurent Ltd. St. Laurent Stone Products & St. Laurent Supplies Ltd. St. Laurent Salaberry de Valleyfield, La Cité Valleyfield Valleyfield Shawinigan Chemicals Ltd. Bedford Montreal St. Paul de Joliette Standard Lime Co. Ltd. Joliette Syndicat Co-opératif de la Ferme Neuve Carrière de Ferme Neuve Ferme Neuve St. Joseph de Lévis Ste. Justine St. Joseph de Lévis Syndicat de Broyage de Lévis Ste. Justine Tanguay & Royer Enrg. La Village des Pères (Roberval) Mistassini Trappe de N.D. de Mistassini, La 31 rue Joffre, Hull Hull Tremblay, Napoleon Canton Tremblay
Chateau Richer Ste. Anne de Chicoutimi Tremblay, Wellie 370 Dorchester St., Quebec 48 Second Ave., Quebec 3275 Chemin St. Michel, St. Michel Turcotte & Asselin Union des Carrières & Pavages Ltee Charlesbourg St. Michel Varin, Joseph Verreault, Elz. Ltee 194 du Pont, Quebec Gifford Viau, Paul 340 Blvd. du Havre, Valleyfield Grande Isle Ontario -Abitibi Power & Paper Co. Ltd. 408 University Ave., Toronto Bucke Tp. Box 61, Marmora Marmora Bonter Marble & Calcium Co. Ltd. Malone Malone Bonter, W. F. Brunner Mond Canada Ltd. Canadian Bank of Commerce Bldg., Toronto Anderson Tp. Belleville Canada Cement Co. Ltd. Box 290, Montreal, Que. 72 Sun Life Bldg., Hamilton Dundas Canada Crushed Stone Ltd. Hagersville Ramsay Tp. Box 26, Carleton Place Carleton Lime Products Co. Chemical Lime Ltd. Beachville Beachville 156 Yonge St., Toronto Bobcaygeon Chem-Ore Mines Ltd. Cook, J. S. Stone Quarries (x) Amabel Tp. Wiarton Gypsum, Lime & Alabastine, Canada, Ltd. Paris Beachville Hespeler Hagersville Hageraville Hagersville Quarries Ltd. Haldimand Quarries & Construction Ltd. 137 Wellington St. W., Toronto Hagersville Box 22, Kingston 2700 Dufferin St., Toronto Kingston Kingston Penitentiary Kirkfield Kirkfield Crushed Stone Ltd. 1949 - 8th Ave., E., Owen Sound Owen Sound Lapierre, M. C. Port Colborne Port Colborne Law, R. E. Crushed Stone Ltd. Limestone Products Ltd. 1109 Millwood Rd., Toronto N. Orillia Tp. Marlhill Mines Ltd. Thorold Marlbank Bronte Lake Ontario McDonald, A. G. McGinnis & O'Connor 394 King St., Kingston Pittsburg Tp. Mica & Stone Products Bancroft Bancroft Limehouse Mitchell, William Limehouse Niegara Falls North American Cyanamid Ltd. Ingersoll 2 College St., Toronto Ontario Rock Co. Ltd. Belmont Tp.

Pembroke

Verona

Welland Crushed Stone & Building Co. R. R. 2, Niagara Falls

72 Sun Life Bldg., Hamilton

578 Division St., Kingston

Box 586, Thorold

Pembroke

Verona

St. Davide

Stamford Tp.

Kingston Tp.

Stamford Tp.

Directory of the Stone Quarrying Industry, 1946 (Continued)

lame	Head Office Address	Location
	Limestone (Concluded)	
Wanitoba -	111 01 1 1 1 0	
Building Products & Coal Co. Ltd.	111 Christie St., Winnipeg	Inwood
Gillis Quarries Ltd.	Richard & Spruce Streets, Winnipeg	Garson
Tyndall Quarry Co. Ltd. (x)	1591 Erin St., Winnipeg	Garson
Winnipeg, City of	223 James Ave., Winnipeg	Stoney Mountain
Winnipeg Supply & Fuel Co. Ltd.	812 Boyd Bldg., Winnipeg	Moosehorn
		Stonewall
Alberta -		
Errico, M.	Cadomin	Cadomin
Loder's Lime Co. Ltd.	Kananaskia, Exshaw P.O.	Kananaskis
Summit Lime Works Ltd.	Box 273, Lethbridge	Lethbridge
British Columbia -		
Agassiz Lime Quarry	Box 178, Agassiz	New Westminster M.D
Beale Quarries Ltd.	744 West Hastings St., Vancouver	Van Anda
British Columbia Department of		
Highways	Victoria	Various
Canadian Pacific Railway Co.	Montreal, Quebec	Golden M.D.
Consolidated Mining & Smelting		
Company of Canada Ltd.	Trail	Grand Forks
Cutter, Hiram & Ethel	Agassis	Agassis
Fernie, City of	Fernie	Fernie
Koeye Limestone Co.	Namu	Koeye River
Pacific Lime Co. Ltd.	602 Pacific Bldg., Vancouver	Blubber Bay
Quebec -	Marble	
Canadian Dolomite Co.	Portage du Fort	Portage du Fort
MAB Ltée	77 Cremazie, Quebec	St. Joseph de Beauc
Missisquoi Stone & Marble Co. Ltd.(x)	Philipsburg	Philipsburg
Orford Marble Co. Ltd. (/)	65 Beaudet, St. Laurent	St. Laurent
Pulverized Products Ltd.	4820 - 4th Avenue, Rosemount, Montreal 36	
Ontonio		
Ontario - Silvertone Black Marble Quarries Ltd.	328 Waverley St., Ottawa	St. Albert
	Madoc	Madoc
Stockloser, K. & Son White Star Mines	Haliburton	Eagle Lake
white Star Mines	HALIDUPTON	PURTS INTE
British Columbia - Marble & Associated Products	507 Ellice St., Victoria	Malahat
Martia & Associated Itodacts	our string one, trouble	MC TO DE 6
Nowa Cantile -	Sandstone	
Nova Scotia -	Anticontah	North Grant
Arsenault, F. W.	Antigonish Halifax	Halifax
Department of Highways		
Dillman Bros.	Admiral Rook	Hants Co. Halifax
Fairview Crushed Stone Ltd. (/)	657A Gottingen St., Halifax	
Wallace Quarries Ltd.	Wallacs	Wallace
New Brunswick -		
Read Stone Company Ltd. (/)	Sackville	Stonehaven
Smith, E. A. (x)	Shediac	Shediac
Quebec -		
	Ville St. Laurent, Montreal	Montebello
Quebec - Bissonnette, Alfred Blais, Joseph	Ville St. Laurent, Montreal 32 Mont-Marie Ave., Lévis	Montebello St. Romuald

Directory of the Stone Quarrying Industry, 1946 (Concluded)

Name	Head Office Address	Location.
	Sandstone (Concluded)	
Quebec (Concluded)	The state of the s	
Gegnon, L. P.	St. David de Lévis	St. David de Lévis
Peel Construction Co. Ltd.	Brampton	Trois Pistoles
Rousseau, T. E.	105 Cote de la Montagne, Quebec	New Carlisle
Sherbrooke, City of	Sherbrooke	Sherbrooke
Simard, Adjutor	Pointe-au-Pic	Pointe-au-Pic
Vezina, Joseph	St. Foy	St. Foy
Ontario -		
Austin Corner	Belfountain	Inglewood
Campbell Sandstone Quarries Ltd. (x)	Box C19. Westboro	Bells Corners
Kingston Silica Mines Ltd.	R.R.6, Kingston	Kingston
Mather, E.	Glen Williams	Halton
McHarg, B.	Georgetown	Georgetown
Mountain Sandstone Quarry	Box 307, Georgetown	Inglewood
Norton. A. W.	Limehouse	Limehouse
Sinfield, E. W.	Cheltenham	Terra Cotta
Sykes Quarries	Young St., Georgetown	Glen Williams
British Columbia -		
Consolidated Mining & Smelting Co.		
of Canada Ltd.	Trail	Kimberley
AND THE RESERVE OF THE PARTY OF	Slate	
Quebec -	7/ Landania	Dishmana
Bombardier, Geo.	Kingsbury	Richmond
Thermo Coal Compound	7465 St. Denis, Montreal	Granby
Williamson & Crombie	Kingsbury	Kingsbury
British Columbia -		
Brown, O. M.	1903 Lansdowne Rd., Victoria	Leachtown

2. SECONDARY PRODUCTION -- THE STONE PRODUCTS INDUSTRY, 1946

In 1946 there were 147 stone dressing works whose operations were reported separately from the quarries. These plants were engaged chiefly in cutting or polishing Canadian or imported stone to produce finished monuments or cut and dressed stone for construction purposes. Retail establishments engaged only in selling and lettering monuments have not been included. Nine producers of rock wool were also included in this industry.

Output from this industry was valued at \$9,063,895 in 1946, an increase of 74.3 percent over the total of \$5,199,120 reported for the previous year. The 60 works in Ontario accounted for 61.5 percent of the total output and the 43 plants in Quebec for 21.7 percent. The average number of employees was 1,541 who were paid \$2,643,298 in salaries and wages. Materials used in the cutting and dressing processes, including stone, cost \$2,906,528. The latter figure also includes the cost of materials used in the production of rock wool. Expenditures for fuel and electricity amounted to \$293,538.

	4							
Tabla	16	- PRINCIPAL	STATISTICS	OF	THE STONE	PRODUCTS	TNDHESTRY	1937_1946

Year	Number of plants	Average number of em- ployees	Salaries and Wages	Cost of fuel and electricity at works	Cost of materials at works	Gross sell- ing value of products at works
			\$	\$	\$	ş
1937	229	1,159	1,352,566	122,209	1,142,885	3,371,242
1938	234	1,261	1,560,931	138,259	1,271,650	3,902,774
1939	190	1,257	1,458,780	139,438	1,259,547	3,805,989
1940	182	1,061	1,236,825	133,417	1,183,112	3,592,623
1941	173	987	1,296,534	137,842	1,244,013	3,883,496
1942	174	925	1,267,382	147,972	1,423,387	3,939,764
1943	151	857	1,256,415	138,127	1,521,308	4,098,100
1944	142	854	1,426,262	160,725	1,670,718	4,370,430
1945	144	1,055	1,665,593	196,703	1,706,599	5,199,120
1946	147	1,541	2,643,298	293,538	2,906,528	9,063,895
Percent change						
1946 from 1945.		+46.1	+ 58 - 7	+ 49 - 2	+ 70.3	+ 74 B

Note: Profits or losses cannot be calculated from the above figures as data are not available for general expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

Table 17 - PRINCIPAL STATISTICS OF THE STONE PRODUCTS INDUSTRY, BY PROVINCES, 1945 and 1946

Province	Number of plants	Average number of em- ployees	Salaries and wages	Cost of fuel and electricity at works	Cost of materials at works	Gross sell- ing value of products at works
1 0 4 5			\$	*	\$	\$
1 9 4 5 Prince Edward Island	1)					
New Brunswick	6)	65	98,707	12,770	77,191	306,671
lova Scotia	6	31	38,406	4,201	36,708	127,223
Quebec	39	286	433,895	53,261	488,045	1.297.007
ontario	62	513	850,689	106,830	915,879	2,823,793
Manitoba	8	36	54,834	4,701	41,388	122,821
Saskatchewan	7	48	71,599	6,926	63,883	189,260
lberta	5	43	63,136	4,708	54,162	196,124
British Columbia	10	33	54,327	3,306	29,343	136,221
CANADA	144	1,055	1,665,593	196,703	1,706,599	5,199,120
1946						
Prince Edward Island	1) 5)	40	62,162	4,427	37,033	162,841
lova Scotia	8	88	112,496	15,951	98,053	417,793
uebec	43	432	792,315	80,670	769,483	1,965,161
ntario	60	777	1,374,092	164,361	1,690,996	5,580,087
fanitoba	9	49	57,718	5,249	57,884	156,182
askatchewan	7	61	93,543	13,178	114,036	307,005
lberta	5	51	81,527	4,982	93,991	301,827
ritish Columbia	9	43	69,445	4,720	45,052	172,999
CANADA	147	1,541	2,643,298	293,538	2,906,528	9,063,895

Table 18 - EMPLOYEES, SALARIES AND WAGES IN THE STONE PRODUCTS INDUSTRY, BY PROVINCES, 1945 and 1946

		Average N	umber o	Employe	08			Total	
Province	On Salaries		On Wages		Total	Salaries	Wages	Salaries	
	Male	Female	Male	Femal e	IOLAL			and Wages	
1 9 4 5						8	\$	\$	
Prince Edward Island)	a	2	48	6	65	10 000	00 004	00 505	
New Brunswick)	3	2	40	0	60	18,703	80,004	98,707	
Nova Scotia	7	2	22		31	10,464	27,942	38,406	
Quebec	65	8	202	11	286	118,113	315,782	433,895	
Ontario	106	21	371	15	513	267,757	582,932	850,689	
Manitoba	13	1	21	1	36	24,010	30,824	54,834	
Saskatchewan	10	3	31	4	48	28,011	43,588	71,599	
Alberta	10	9	22	2	43	27,918	35,218	63,136	
British Columbia	14	1	18		33	22,850	31,477	54,327	
CANADA	234	47	735	39	1,055	517,826	1,147,767	1,565,593	

Table 18 - EMPLOYEES, SALARIES AND WAGES IN THE STONE PRODUCTS INDUSTRY, BY PROVINCES, 1945 and 1946

			(Con	cluded)				
		Average N	umber o	f Employe			Total	
Province	On Salaries		On	On Wages		Salaries	Wages	Salaries
	Male	Female	Male	Female	Total			and Wages
1946						\$	\$	\$
Prince Edward Island) New Brunswick)	7	2	30	1	40	17,323	44,839	62,162
Nova Scotia	11	5	65	7	88	22,679	89,817	112,496
Quebec	76	8	348		432	140,152	652,163	792,315
Ontario	132	20	620	5	777	360,256	1,013,836	1,374,092
Manitoba	15	3	29	2	49	26,626	31,092	57,718
Saskatchewan	11	5	44	1	61	31,515	62,028	93,543
Alberta	10	9	30	2	51	32,910	48,617	81,527
British Columbia	16	1	26	4.4.4	43	25,296	44,149	69,445
CANADA	278	53	1,192	18	1,541	656,757	1,986,541	2,643,298

Table 19 - WAGE-EARNERS, BY MONTHS, IN THE STONE PRODUCTS INDUSTRY, 1945 and 1946 (Number on payroll on the last work day of each month)

	fue Tgs	t work day	OI SHEH MONT	4/		
Manah		1 9 4 5	5		1 9 4	6
Month	Male	Female	Total	Male	Female	Total
fanuary	646	48	694	883	13	896
February	662	47	709	892	13	905
tarch	612	39	651	922	15	937
April	624	31	655	1,031	14	1,045
lay	635	35	670	1,129	16	1,145
Tune	698	35	733	1,170	10	1,180
fuly	740	38	778	1,291	17	1,308
August	. 756	41	797	1,320	21	1,341
September	800	42	842	1,386	24	1,410
October	856	30	886	1,407	16	1,423
November	886	32	918	1,416	21	1,437
December	835	31	866	1,391	18	1,409
AVERAGE	735	39	774	1,192	18	1,210

Table 20 - FUEL AND ELECTRICITY USED IN THE STONE PRODUCTS INDUSTRY, 1945 and 1946

	FT. 44 - 0	1 9	4.5	1 9	4 6
Kind	Unit of measure	Quantity	Cost at works	Quantity	Cost at
			*		\$
Bituminous coal - Canadian	ton	1,228	11,732	1,858	17,455
Imported	ton	4,232	39,014	2,695	25,453
Inthracite coal	ton	1,934	18,485	2,676	24,163
Lignite coal	ton	13	90	25	193
Coke	ton	206	2,844	141	1,957
Gasoline	Imp. gal.	50,077	16,167	164,443	45,215
erosene or coal oil	Imp. gal.	8	2	503	141
uel oil	Imp. gal.	145,464	14,942	633,242	51,623
food	cord	192	1.864	222	2,310
les - Manufactured	M cu. ft.	258	258	166	164
Natural	M cu. ft.	1.449	649	1.355	717
ther fuel			89		80
Electricity purchased	K.W.H.	7,422,679	90,567	9,635,688	124,067
TOTAL			196,703		293,538

	Ordinar	ily in Use	In Rese	rve or Idle
	Number	Total rated	Number	Total rated
	of units	horse power	of units	horse power
1 9 4 5				
Steam engines and steam turbines	2	210		
Diesel engines	2	84	2	116
esoline, gas and oil engines (other				
than diesel)	12	227	1	6
lydraulic turbines or water wheels	1	20	4 0 4	0 0 0
Total Primary Equipment	17	541	3	122
lectric motors run by purchased power	625	6,847	41	635
TOTAL	642	7,388	44	757
Stationary power boilers	5	504		
Motor generator sets	12	480	6	285

				rily in I	The state of the s	A STATE OF THE PERSON NAMED IN	Reserve or 1	
			umber		l rated	Numb e		rated
		of	units	hors	e power	of uni	ts horse	power
Steam engines and steam turb	lnaa		5		255	3		76
Diesel engines			3		144	2		35 116
Gasoline, gas and oil engine					***			110
than diesel)			15		314	2		12
Hydraulic turbines or water						***		
Total Primary Equipmen			23		713	5		163
Electric motors run by purch			800	the same of the sa	536	49		676
Stationary power boilers			823	10	,249 410	54		839
Motor generator sets			11		450 k.v.a	. 6		285 k.v.
Postar and a sold Assistant								
Table 22 - COST OF MATERIALS	USED IN THE	STONE PRO	DUCTS II	DUSTRY,				
						at Works	7 0 4 6	
				1	9 4 5		1946	
Stone - (a) From Canadian que	arries				522,878		770,620	
(b) Imported					264,784		528,673	
Monuments, cut and polished,					135,977		173,217	
Silica sand or ground quartz					7,379		8,791	
Slag and stone for rock wool					160,500		290,139	
Coke for rock wool					114,382		238,442 896,646	
All other materials					706,599	2	906,528	
Table 23 - OUTPUT OF THE STO	NE PRODUCTS	INDUSTRY,	1945 and		E. A. 3. G. 33	3 . YF. T	A 78 - 1	
Product					rotal Sell	ing Value	1 9 4 6	
					8		\$	
Granite, cut and polished -								
(a) Monuments				2,	183,799	2	,655,781	
(b) For building purpos	08				58,829		117,656	
Marble, cut and polished - (a) Monuments					317,197		401,197	
(b) For building purpos					132,498		169,759	
Marble chips and dust					24,826		27,464	
Limestone -								
(a) Monuments and bases					48,715		63,047	
(b) For building purpos					290,618		909,370	
Finished monuments, lettered					219,483		337,710	
Other products (x)				1,0	858,102 65,053	9	,120,068 61,843	
				-				
	• • • • • • • • • • •			5,	199,120	2	,063,895	
(x) Includes rock wool, etc.								
Table 24 - PRODUCTION FROM T	HE STONE PRO	DUCTS INDU	STRY. B	PROVING	CES, 1945	and 1946		
Granite		rble			estone	Finished		
Fo	70	For	Marble	Monu-	Po-	monu-	Other	
Monu- buil	M. Charles	For building	chips	menta	For building	ments,	products	Total
man + a	oses ments	purposes	and	and	purposes	lettered		
			dust (Dollar	bases rs)		only		
Prince Edward			1-3-20					
Island and								
New Brunswick -								
	20,121			* * *	• • •	2,265	168,788	306,67
1946 138,371	: 21,255		50	* * *	* * *	2,360	805	162,84
Nova Scotia -								
	000 29,241	3,460				41,325	795	127,22
	930 32,836		4			32,376	285,711	417,79
Quebec -								
1945 759,186 39,			5,178	400		13,309		1,297,00
19461,032,244 65,	403 8,915	65,531	0 4 5	8,123	266,076	23,366	405 503	1,965,16

Table 24 .	- PROD					STRY, BY				(Concluded)	
		Monu- ments	For building purposes	Monu- ments	For building purposes	Marble chips and	Monu- ments and	For building purposes	Finished monu- ments, lettered	Other	Total
			harhoses		purposes	dust	bases	pur poses	only		
Ontario -						(Dollar	8)				
1945		928,194 ,214,413	6,500 33,941	166,747 208,126	54, 184 74,298	1,500	29,725	289,543 642,739	70,294 93,518	1,277,106 3,284,915	2,823,793 5,580,087
Manitoha -	M-										
		61,218	2,122	12,095	14,064	8	2,340	225	29,881	868	122,821
1946		68,452	3,762	25,563	8,905	323	445	135	46,201	2,396	156,182
Saskatcher	Wan -										
1945		79,185	4,500	41,438	5,300	590	13,830		5,595	38,822	189,260
1946		108,919	11,420	48,325	5,800	1,429	22,375	90	5,654	102,993	307,005
Alberta -											
1945		85,087		35,498		17,550	2,420		47,580	7,989	196,124
1946		144,239		54,167		25,425	4,104		69,500	4,392	301,827
British											
Columbia	-										
1945		109,030	340	814	7,558			80	9,234	9,165	136,221
1946		84,203	1,200	2,010	15,225	100		330	64,735	5,196	172,999
CANADA -											
1945	2	183,799	58,829	317,197	132,498	24,826	48,715	290,618	219,483	1,923,155	5,199,120
1946	2	855,781	117,656	401,197	169,759	27,464	63,047	909,370	337,710	4,181,911	9,063,895

	Gran	ite	Mar	ble	Limes	tone	Sand-	
Year	From	From dressing works	From quarries	From dressing works	From quarries	From dressing works	from quarries	Total
				(Dolla	rs)			
1937	252,346	179,557	18,297	347,405	248,659	438,450	51,893	1,536,607
1938	244,501	216,485	1,440	369,698	227,324	832,123	83,692	1,975,263
1939	561,253	438,619	145,618	174,275	349,547	664,270	101,448	2,435,030
1940	255,527	159,427	19,680	218,271	192,183	446,441	55,139	1,346,668
1941	284,803	92,899	51,535	148,294	241,298	384,265	15,016	1,218,110
1942	108,807	121,450	19,476	139,109	169,382	102,388	8,600	669,212
1943	103,691	65,868	10,745	96,630	172,198	36,021	1,300	486,453
1944	83,485	31,430	18,135	80,803	214,037	98,866	34,750	561,506
1945	97,098	58,829	18,224	132,498	464,411	290,618	78,000	1,139,678
1946	232,835	117,656	17,184	169,759	883.937	909,370	73,101	2,403,842

	Gran	ite	Mar	ble	Lime	stone	Sand-	
Year	From quarries	From dressing works	From quarries	From dressing works	From quarries	From dressing works	from quarries	Total
				(Dollars)				
1937	278,140	1,468,895	(x) 900	176,101	2,335	117,404		1,983,775
1938	294,001	1,515,000	2,644	127,803	79,156	109,036		2,127,640
1939	260,375	1,513,958	800	129,623	3,321	53,309	325	1,961,711
1940	223,203	1,416,298		167,805	2,218	29,861		1,839,385
1941	291,643	1,582,016	* 1 *	186,269	2,339	31,820	400	2,094,487
1942	356,459	1,602,854		197,189	4,513	23,435		2,184,450
1943	392,828	1,601,756		227,289	4,700	27,536		2,254,109
1944	609.542	1,871,157		290,638	4,575	48,870	918	2,825,700
1945	636,787	2,183,799		317,197	5,700	48,715		3,192,198
1946	883,336	2,855,781		401,197	7,720	63,047		4,211,081

Tehle 27 -	PRODUCTION	IN CANADA	AND	IMPORTS O	F ROCK	WOOI	1937-1946
TOUTO TO	AT ILODOO TTORL	THE CHIMANIE	2012	THE OWLTO OF	i recorr	HOUD!	7901-7240

Production	Imp	orts	
8	Pounds	*	
		21 222	
346,460	2,030,144	81,050	
396,261	1,337,954	45,109	
525,998	1,820,763	44,860	
935,229	2,082,589	52,233	
1,185,324	2,633,544	74,791	
1,417,258	1,613,914	54,776	
1,707,501	1,839,670	72,780	
1,617,420	2,619,513	147,862	
1,839,122	8,989,862	460,677	
4,098,099	11,733,377	464,880	
	\$ 346,460 396,261 525,998 935,229 1,185,324 1,417,258 1,707,501 1,617,420 1,839,122	Poinds 346,460	\$\begin{array}{cccccccccccccccccccccccccccccccccccc

Table 28 - PRODUCTION OF ROCK WOOL IN CANADA,	BY GRAD	ES. 1946
---	---------	----------

		Quantity	Selling Value at works
-inch batts	sq. ft.	1,228,808	61,405
5-inch batta	sq. ft.	17,749,245	729,938
2-inch batts	sq. ft.	34,538,438	980,395
-inch batts	sq. ft.	1,299,020	28,413
ranulated	cu. ft.	8,995,090	1,929,655
ulk or loose wool	cu. ft.	1,142,984	212,499
ndustrial wool (both loose and granulated)	cu. ft.	877,662	155,794
TOTAL	0 + 0	1 * *	4,098,099

Table 29 - S/	ALES OF	ROCK	WOOL B	BY CANADIAN	PRODUCERS.	1945 and	1946
---------------	---------	------	--------	-------------	------------	----------	------

	Four	Three	Two inch	One	Granu- lated	Bulk or loose wool	Indus- trial wool
	inch	inch					
	batts	batts	batts	batts	wool		
	Sq. ft.	Sq. ft.	Sq. ft.	Sq. ft	Cu. ft.	Cu. ft.	Cu. ft.
1945							
anuary		1,432,465	1,713,680	129,119	359,365	50,632	34,854
ebruary		1,012,810	1,478,400	83,040	308,230	32,910	42,930
arch		1,179,655	1,494,375	119,606	333,558	39,566	48,23
pril		1,026,320	1,315,225	51,317	343,222	52,875	37,842
lay		1,060,108	1,405,315	48,360	322,498	47,382	17,840
une	(x)	1,185,460	1,555,945	62,760	413,174	50,528	18,32
uly		1,013,000	1,578,200	25,230	398,258	20,456	31,53
ugust		904,000	1,465,435	95,400	409,033	63,976	37,530
September		1,003,575	1,927,435	108,720	393,463	44,021	38,67
ctober		1,181,305	1,949,960	211,940	454,003	61,510	41,533
lovember		932,685	1,968,220	517,160	445,463	52,406	47,18
December		624,770	1,475,850	296,960	469,992	35,713	44,42
TOTAL		12,556,133	19,328,040	1,749,612	4,650,259	551,975	440,89
1946							
anuary	51,700	724,450	2,013,550	394,680	514,672	46,999	40,319
ebruary	49,115	1,018,170	2,061,990	245,260	506,948	70,525	77,09
larch	62,375	1,251,150	2,466,140	178,670	633,778	89,491	76,47
pril	58,655	1,260,790	2,404,865	0.04	622,500	93,256	57,54
May	120,140	1,267,235	2,497,320	18,600	685,985	63,778	49,92
une	74,275	1,283,440	2,877,660		506,788	72,600	39,37
uly	125,230	1,349,230	3,194,830		660,883	73,913	55,76
lugust	165,090	1,881,785	4,001,030		889,437	81,353	50,79
September	72,940	1,611,200	3,717,680		1,031,250	67,157	40,84
ctober	124,645	2,063,250	3,909,285		1,268,182	83,756	48,79
ovember	133,790	2,276,620	3,417,525	1,560	1,242,182	97,892	52,35
ecember	147,240	2,240,385	3,702,655	2,760	959,203	150,895	41,50
TOTAL	1,185,195	18,227,605	36,264,430	841,530	9,521,808	991,615	630,78

PRODUCERS OF ROCK WOOL, 1946

Name

Canadian Gypsum Company Ltd.
Canadian Johns Manville Co. Ltd.
Gypsum, Lime & Alabastine, Canada, Ltd.
Insulation Products Ltd.
Spun Rock Wools Ltd.
Elmac Company
Crang Industries
Electric Reduction Co. of Canada Ltd.
Glacial Rock Insulation, Ltd.

Address

Weston, Ontario
Asbestos, Quebec
Caledonia, Ontario
Todmorden, Toronto, Ontario
Thorold, Ontario
Amherst, Nova Scotia
Toronto, Ontario
Buckingham, Quebec
Moose Jaw, Saskatchewan

DIRECTORY OF FIRMS IN THE STONE PRODUCTS INDUSTRY, 1946

Name of Company

Prince Edward Island -

Beck, Vere & Son

Nova Scotia -

Coughlan, James S., Marble and Granite Works
Elmac Co., The
Kelly Monumental Works
Nictaux Granite Canada Limited
Nixon's Granite Works
Steele, John D., & Sons
Tingley, Harold W.
Tingley, J. A., Granite Works

New Brunswick -

Gossalin, Oscar

Kane, M. T., & Co. Ltd.
Miramichi Granite & Marble Works
St. Stephen Granite Works
Sherrard, T. F., & Son
Stults Monument Works

Quebec -

Anco Granites Limited Anderson, James Beaubien, Elzear & Fils Ltee Reg'd. Bergstrand, N. Berson, L. & Son Brault, A. Brodie's Limited Brunet, J., Limitée Canadian Johns-Manville Co. Ltd. Caron, Eugene Chabot, J. Ray Chausse, Edouard & Fils Crete, James Dalceggio, F. Daudelin, Rolland Ducharme, J. Maurice Electric Reduction Co. of Canada Ltd. Fortin, Dollard Gingras, Roch Gignac, Joseph Godin & Delisle Gosselin, Omer

Location of Plant

Main St., Montague

Simpson's Siding, Halifax Box 130, Amherst Bridgewater Middleton R. R. 3, Middleton Commercial St., North Sydney 13 Merkel St., Halifax Amherst

Westmoreland Rd., Saint John Chatham Queen St., St. Stephen 135 Victoria St., Moncton Rothesay Ave., Saint John

72 Fifth Ave., Iberville Beebe Ste. Helene, Co. Kamouraska Waterville 3884 St. Lawrence Blvd., Montreal 3 Champlain St., Valleyfield 9th Ave., Iberville 4485 Cote des Neiges, Montreal Manville St., Asbestos Ste. Anne de Beaupre Scott Junction, Co. Beauce 524 King St. West, Sherbrooke 190 Sophie St., Sorel 4588 Chemin Cote des Neiges, Montreal 1395 St. Antoine St., St. Hyacinthe 257 Notre Dame St., Victoriaville Buckingham St. Devid de Lévis Ste. Foy St. Alban Village 1253 St. Vallier St., Quebec Beauceville Est. Rue Maisonneuve, Megantic

Directory of Firms in the Stone Products Industry, 1946, (Continued)

Name of Company

Location of Plant

Quebec (Concluded) Houde & Frere Enrg. Jacques, Andre Jeune, E. H. La Cie de Pierre de Taille Martineau Ltée Laforce, H. & Fils, Enrg. Liben, A.M. Parent, G. H. Picard, Wilfred Provost, J. A. Quebec Granite & Marble Reg'd Quinlan, Harold Cut Stone Ltd. Rousseau, O., Enrg. Smith Bros. Memorial Art Ltd. Smith Marble & Construction Co. Ltd. Stanstead Granite Quarries Co. Ltd. St. Louis & Fils Thuot & Denicourt Todoro & Bigras Vincent, Chas. A., & Sons

Ontario -Angers, B. & Son Ambroise Monuments Ambroise, J. D. Bayview Memorial Co. Brown, Geo., & Sons Campbell, A. C. Canadian Art Memorials Canadian Cut Stone Co. (Louis H. Gavard) Canadian Gypsum Co. Limited Creber Son & Company Central Granite & Marble Works Chesley Memorial Works Davis Monument Co. Eglinton Monumental Works Excelsior Granite & Marble Works Gladstone & Ross Geard Brothers Gypsum, Lime and Alabastine, Canada, Limited Hardwick, H. G., & Son Hargrave's Monumental Works Humberstone Cut Stone and Monument Works Insulation Products Ltd. Johnston & Cranston Kilvington Granite Company Kingsway Monument Works Kitchener Monument Works Laurin, J. P. London Marble & Granite Co. Ltd. McIntosh Granite Company Ltd. McIntyre Monument Co. McKay Cut Stone Co. McMillan Granite Co. Ltd. Memorial Company of Toronto Memorial Craftsmen Co. Monumental Art Co. National Cut Stone Limited Ontario Marble Co. Ltd. Orillia Monument Co. Patterson & Cornelius Pollock & Ingham Rhodes Memorials Ltd.

Riggs Memorial Works

404 Notre Dame, Cap de la Madeleine 20 Desjardins St., Lévis 5000 - 13th Avenue, Rosemont, Montreal 1327 St. Valier, Quebec 12 Bagg Ave., Montreal 349 rue Montigny, St. Jerome 3285 Desautels, Montreal 187 Belmont, Sherbrooke 7877 Chateaubriand, Montreal Wanklyn St., Ville La Salle St. Fabien 1195 Ducharme St., Montreal 207 Van Horne Ave. W., Montreal Cap St. Martin 87 Fourth St., Iberville Sherbrooke E., Montreal 5731 St. Denis St., Montreal

140 Montreal Rd., Eastview 48 Alma St., Guelph Montreal Road, Eastview Willow Cove 473 Bronson Ave., Ottawa 21 Bridge St. W., Belleville Joseph St., Port Credit 7 Isabella St., Ottawa Oak St., Weston 1333 St. Clair Ave. W., Toronto 1283 Dundas St. W., Toronto 3205 Danforth Ave., Toronto 1702 Eglinton Ave. W., Toronto 163 Pitt St. E., Windsor 388 East Brock St., Fort William 612 William St., London Caledonia 676 King St. W., Hamilton Haileybury, 590 King St., Humberstone Beechwood Drive, Toronto 6 1849 Yonge St., Toronto 2A Caledonia Rd., Toronto 3673 Dundas St., Toronto 1015 King St. E., Kitchener 95 George St., Ottawa 493 Richmond St., London 1623 Yonge St., Toronto 60 Danforth Ave., Toronto 65 Shalmar Ave., Forest Hill 105 Ontario St., Sarnia 2299 Bloor St. W., Toronto 429 Spadina Ave., Toronto 2168 Dundas St. W., Toronto 355 Logan Ave., Toronto Maria St., Peterborough 252 Coldwater Rd. W., Orillia 428 Queenston Rd., St. Catharines 151 Main St., Galt Box 61, Cayuga 605 Jueen St., Niagara Falls

Name of Company

Location of Plant

Ontario - (Concluded) The Ritchie Cut Stone Co., Ltd. Rivercourt Memorials Ronald, Wellington Sanderson, J. R., Marble Co. Sault Granite & Marble Works Sinclair Cut Stone Sharp Bros. Cut Stone Company Limited Skelton, E. J., & Son Smith Monument Works Smith Monument Co. Spun Rock Wools Limited Standard Stone Company, Limited Strathroy Granite & Marble Co. Ltd. Sudbury Memorial Works Thomson Monument Co. Ltd. Twin City Monument Company Wardell Monument Works Wilcox Granite Co.

Manitoba Brooke, J. H. & Sons
Brunet, Joseph O.
Cassan Monumental Co.
Guinn & Simpson Company Limited
Hooper's Memorial Co.
MacIntyre, A. L.
Memorial Marble & Tile Co. Ltd.
Neepawa Marble & Granite Works
Somerville Marble & Granite Works

Saskatchewan Best Monumental Co.
Glacial Rock Insulation Ltd.
Molaro Marble & Stone Works
Moose Jaw Marble & Granite Works Ltd.
Regina Monumental Co.
Yorkton Monumental Works
Young, Alex., Ltd.

Alberta Granite, Marble & Stone Co. Ltd. Hart, Albert J. Maclean Granite Co. McDonald Granite Co. Ltd. Somerville Calgary Monumental Co.

British Columbia Art Monument Co. Ltd.
Burnaby Monumental Works
Chandler, W. R., Memorials & Western Granite Co.
Continental Marble Company Limited
Forster Monumental Works
Kingsway Monumental Works
Mortimer, J., & Son
Stewart Monumental Works Ltd.
Westaway's Monumental Works

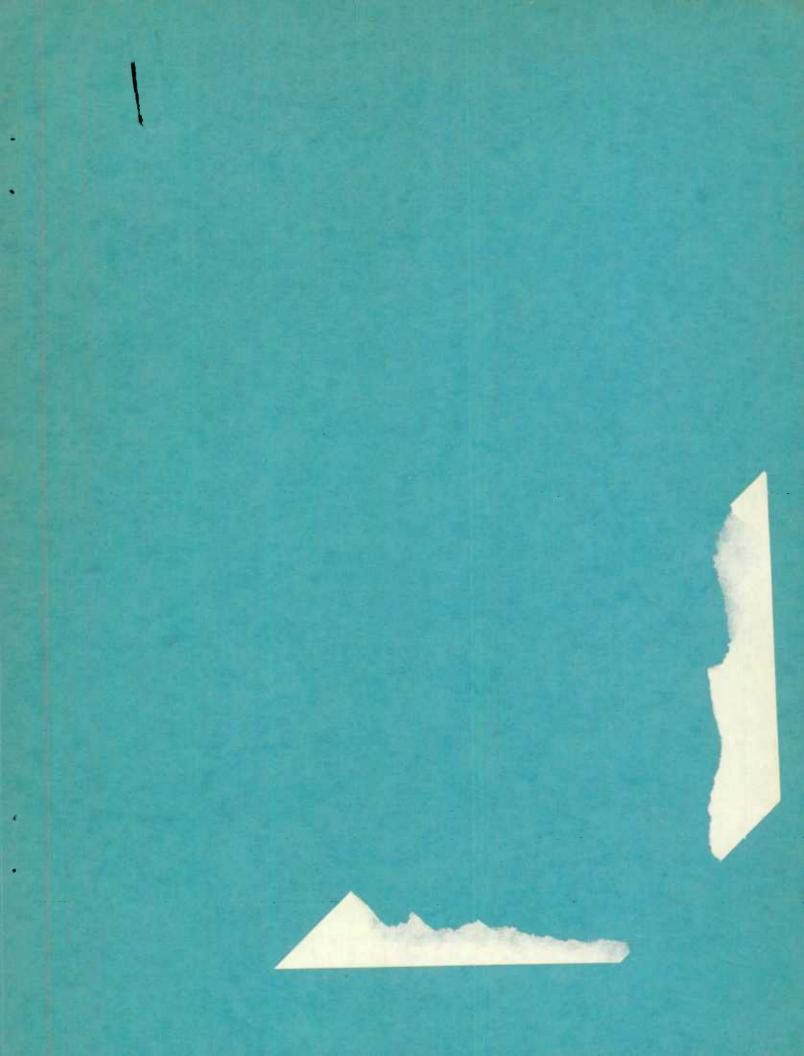
203 New Toronto St., New Toronto 296 O'Connor Drive, Toronto Listowel 33 Peter St. S., Orillia 715 Queen St. E., Sault Ste. Marie Frid St., Hamilton 516 kenilworth St. N., Hamilton Yonge St., Walkerton 1539 Main St. E., Hamilton 349 Weston Road, Toronto 65 Ormond St., Thorold 1704 Howard Ave., Windsor Strathroy 453 Arnley St., Sudbury 862 Dupont St., Toronto 541 King St. E., Kitchener 2696 Dundas St. W., Toronto Plains Road, Hamilton

266 Main St., Winnipeg
26 Lyndale Drive, Norwood
1417 Rosser Ave., Brandon
52 Tupper St. N., Portage la Prairie
481 Notre Dame Ave., Winnipeg
361 Bannatyne Ave., Winnipeg
1180 Wall St., Winnipeg
Neepawa
1417 Rosser Ave., Brandon

721 Caribou St. W., Moose Jaw Township 17, Moose Jaw 23 St. & Pacific Ave., Saskatoon 706 Athabasca St. E., Moose Jaw 2536 Railway St., Regina 20 Agricultural Ave., Yorkton Scarth St. and 4th Ave., Regina

10702 - 101st St., Edmonton 1821 Second St. E., Calgary Red Deer 2313 Second St. E., Calgary 121 - 13th Ave., W. Calgary

609 East 16th Ave., Vancouver
2655 Patterson Ave., Burnaby
5498 Fraser St., Vancouver
1002 Georgia St. E., Vancouver
5528 Fraser St., Vancouver
3070 Kingsway St., Vancouver
George Road & Government St., Victoria
1401 May St., Victoria
143 Columbia St. E., New Westminster



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