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 Chitef－Mining，Metallurgical and Chemjcal Branch： W．H．Losee，B．Sc． Minin⿰㇒⿻土一⿱⿴囗十丌丶 Statisticiar： R．J．NCDOWEI1．B．SC．

## THE TALC AMD SOAPSTHE INDUSTKY， 1942

The value of crude and refined talc and soapstone sold by Canadian produ－ cers of these minerals in 1942 totalled $\$ 310,824$ compared with a corresponcing value of $\$ 360,809$ in 1941．Mine shipments of soapstone in 1942 totaling 14,369 tons and valued at $\$ 136,529$ came entirely from the Eastern Townships ir the province of Queboc．Production of high grade telc is confined chiefly to the province of Oritario，and in 1942 shipments totalling 15,499 net tons valued at $\$ 174,295$ were made from properties located near Madoc，Hastings county，and from o deposit situat－ ed in Canonto township in Frontenac county．In British Colunbia，crude talc imported from the United States was treated in a mill operated by Geo．W．Dichmond \＆Company of Vancouver．

During 194 ？there were 10 fims reported as active in the industry， 7 in the province of Quebec and 3 in Ontario；all of these made comnercial mine shipnents． Capital employed in the industry totalled $\$ 567,665$ ；employees numbered 115 and $\$ 113,601$ were distributed as salaries and wages．Fuel and purchased electricity consumed were appraised at $\$ 25,005$ and the cost of explosives and other proceas sup．． plies used was reported at $\$ 33,208$ ．The net value of sules in 1942 was estimated at $\$ 251,711$ compured with $\$ 305,603$ in 1941 ．

The following information is from a report prepared by the Buretu of Mines，Otrewa：
＂The entire talc and soapstone production of Canada has for some years past come from Ontario and Quebec．lifore than 90 per cent of the total output of talc to the end of 194？，however，came from the Madoc area，Hastirgs county，Ontario， whick supplies ground telc of good white colour，while Quebec produces majnly a grey， off colour grade．Quebec is the only producer of cut soapstone blocks and bricks， end of sawed crayons．
＂Developnent of the Madoc deposits comenced about 1900 and total output
to date 2 ：estimated to have been about 400,000 tons．Since 1937，Canada Talc Limfted，operating the Conley mine，has furnished most of the supply，having taken over the mine and mill of the G．H．Gillespie Company，the pioneer operator，in that year．Production is at the rate of alout 15,000 tons a year．There have been various other small，intermittent operations in the area but these have accounted
for only a small tomage. In 1941, Trent Mining Syndicate comanced development on a property adjoinine the Conley mine and erected a small mill, but was inactive during most of 1912. W. C. Spry (Victory Talc) continued to grind a small tomage of off-colour talc in the mill of Canada Slate Products about a mile north of Madoc, the crude rock being obtained from a deposit near Ompah, Frontenac county, 65 miles distant. The Ompah talc is finely schistose, creem-coloured, and quite distinct in character from that of the Madoc district.
"Quobec has been producing cut soapstone since 192\%, mainly in the form of blocks and bericks for the alkali recovery furnaces of domestic kraft mills. The sawing of crayons was comnenced a few years ago. The industry is centred in the Thetford Mines district, Eastern Townships, where Brouthton Soapstone and Quarry Company is the principal operator. This company operates two soapstone quarries near Leeds station in Broughton township and in addition to turning out cut stone and crayons produces most of the ground talc made in the province. Other smaller operators in the same district are Charles Fortin, of Robertson, and L. C. Pharo, of Thetford Mines, worling in Thetford and Leeds townships, respectively. Some of the sawing dust from these operations is sold to domestic roofing firms and a conEiderable tomage of quarry and saming waste is shipped to the grinding plant of Pulverized Products, Limited, 4820 Fourth Avenue, Roscmount, Montreal. Total sales of cut stone from the district in 1942 were about 3,000 tons and of ground tale about 8,500 tons. Baker :ining and Milling Compuny, 4010 St. Catherine Street Viest, Montreal, the only other operator in Quebec, has a mine and mill noar Highwater in Brome county, close to the Vemont boundary. The company began to produce in 1938 and in 1941 reported sales of about 1,500 tons of ground telc of various grades. Total production of ground talc in the Province in 1942 was nearly 14,000 tons.

MIn British Columbia the deposits near McGillivray, on the Pacific Great Eastern rajl way and at Kapoor near Victoric have been idle since 1935.

Many grades of ground talc are marketed and the price range is wide. Value is dependent upon purfty (governing freedom from lime and gritty or ironbaaring substances, slip, and colour), particle shape, and finenes: of grinding, the speciflcations for which vary in the different consuming industries. Roofing and foundry tales are the cheapest grades, these trades being satisfied with coarser grey or off-colour material, often soapstone powder or sawing dust, which sells at about $\$ 5$ to $\$ 7$ a ton $f_{0} 0$.b. rail. Domestic grey talc, suitable for rubber and paper use, sold in 1942 for an averuge of $\$ 7$ to $\$ 8$ per ton. White, Madoc talc was quoted at $\$ 7$ to $\$ 10$ for the coarmer gredes, ${ }^{(11}$ to $\$ 28$ for finer mesh sizes, and 64 for minus 400 -mesh materisl.
"Pyrophyllite - Pyrophylifte (hydrous silicate of alumina) closaly resenibles talc on appearance and physical characteristics. It is difficult to distinguish from talc even by microscopic means and often requires chomical analysis for its identification. In the ground state it can be eraplojed for many of the industrial uses of telc. Commercial deposits are relatively scarce. Most of the recorded vorld production comes from Morth Carolina where the industry has expanded rapidly in recent years. A large part of the American output goes to the caramic trade, the remainder being sold for fillers in vaijous products. When fired, pyrophyllite does not flux, as does talc, and it is of velue in a wide range of hich-grade ceramic products, including refractories.
"Important deposits are know in Newfoundland, from which some shipments were made a ferr years ago to the grinding mill of Clinchfield Sand and Feldspar Corporatior, Bal timore, Maryland. The occurrences are at present owned and
operated by Industriol Minerals Compeny of Newfoundland Limited, Box 435, St. John's, Fihick in 194? installed a grinding plant with a capacity of 25 tons a day and shipped about 500 tons of ground material to Great Britain. In Canada, some rather low-grade, sericitic pyrophyllite occurs at Kyuquot Sound on the west coast of Vancouver Island. A small quantity was shipped from these deposits about 30 years ngo for use in refractories and cleanser products. None of the reported occurrences of pyophyllite in Quebec have been developed and little is known of their extent or economic possihilitses. One such deposit in Stanstead township, near Lake Memphrenagog, was investigated in 1941 by the Bureau of Mines, but the material proved to be sericite.
"In 1942, pyrophyllite was quoted at $\$ 8$ to $\$ 13$ a ton, f.o.b. North Carolina mills, for 200 -mesh and 525 -mesh material, respectively."

Table 1 - PRIFCIPAL STATISTICS OF THE TALC AND SOAPGIONE INDUSTKY IA CANADA, 1940-1942


(a) 7 firms in quebec and 3 in ontario; data for 1 fim in Guebec, other than Sales not available.
(b) 6 firms in Quebec and 2 in Ontario.
(c) 5 firms in Quebec and 3 in Oaterio.

Table 2 - CAPITAL EMPLOYFID, BY CLASSES (x), 1940-1942

|  | \$ | \$ | ¢ |
| :---: | :---: | :---: | :---: |
| Present velue of lands, buildings, fixtures, machinery, tools snd other equipment ...... | 284,993 | 590,303 | 458,036 |
| Inventory value of materisis on hand, stocks in process, fuel and miscellaneous supplies |  |  | -36, |
| on hand | 5,184 | 18,343 | 9,465 |
| Inventory value of finished products on hand | 6,518 | 8,915 | 21,385 |
| Operating capital | 22,703 | 78,020 | 78,779 |
| TU1'AL | 319, 398 | 695,581 | 567,665 |

(x) By active firms.

Table 3 - HACL-EAFNEFS, BY MONHHS, 1941 and 1945

| Month | Total 1941 |  | 1 | i11 |
| :---: | :---: | :---: | :---: | :---: |
| January | 99 | 55 | 57 | 29 |
| Februery | 108 | 63 | 56 | 26 |
| March: | 100 | 46 | 58 | 25 |
| April | 121 | 43 | 49 | 25 |
| May .. | 131 | 43 | 45 | 22 |
| June | 150 | 46 | 45 | 26 |
| July | 143 | 53 | 34 | 23 |
| August | 161 | 47 | 25 | 21 |
| Septersber | 155 | 35 | 27 | 23 |
| October | 173 | 33 | 25 | 24 |
| Novewber | 169 | 34 | 25 | 22 |
| December | 167 | 41 | 18 | 20 |

Table 4 - WAGE EAFNERS WOLFTNG NUMBEL OF HOURS SPECIFIED DUKIAG UNE HEFK IN MONYK. OF IICHET LMPLOYMEHI, 1942

| Number of hours worked | Number of Nunber of <br> Wage-orners hours morked | Number of wage-earners |
| :---: | :---: | :---: |
| 30 hours or less | 3 49.50 hours ......... |  |
| 31.45 hours | 4 51-54 hours ........ | 85 |
| 44 hours | 55 hours | 2 |
| 45-47 hours | 56-64 hours | 25 |
| 48 hours | ... 65 hours and over | 32 |
|  | Grand total number of employees in week specified | 153 |
|  | Totel Weges paid in weok specified ........ \$ | 2,494 |

Table 5-FUHE AND HECHIICI UYED 1941 and 1942

(x) In addition, $107,424 \mathrm{~K}$. F.H. generated for 0 .m use in 1947 .

Tablo 6 - POBMR EQUTFMENI INSTALLATICN, 1945
Number Morse power-i ianu-
of units_...facturers! rating

| Diesel engines . | 2 | 78 |
| :---: | :---: | :---: |
| Other gas ensines | 14 | 450 |
| Electric motors operater by purchased power | 47 | 1,002 |
| Flectric motors nnerated by own nower |  |  |

TQBle? - PRONUCTION OF TALC NND SOAPSTOUE IN CANADA, 1930-1942

| Year | Value | Year | Value |
| :---: | :---: | :---: | :---: |
|  | \$ |  | \$ |
| 1930 | 186,216 | 1937 | 163,814 |
| 1231 | 157,083 | 1338 | 144,848 |
| 1332 | 159,038 | 1939 | 170,066 |
| 1933 | 190,836 | 1940 | 229,639 |
| 7934 | 180,777 | 1941 | 360,809 |
| 1935 | 171,532 | 1942 | 310,824 |
| 1336 | 177,270 |  |  |

Production of talc and soapstone in Canada from 1836 to the end of 1942 totall.ed 551,669 short tons valued at $\$ 5,123,105$. The largest annual tonnage producel during these years was 34,632 in 1941, also, the greatest annual value was $\$ 360,809$ in 1941 .

Table 8 - PRODUCTION (SALES) IN CAYADA OF TALC AND SOAPSTOIE, 1940-1943

|  | 1340 |  | 12 | 1 | 1942 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | antity | Value | Quantity | Value | Quantity | Value |
|  | Tons | \$ | Tons | \$ | Tons | \$ |
| Soapatone (Quebec) (x) | 8,625 | 74,905 | 16,461 | 155,925 | 14,369 | 136,529 |
| Talc - Ontario ...... | 15,166 | 154.734 | $18,271$. | 204,884 | 15,499 | 174,295 |
| 'LOTAL CAIADA | 23.791 | 229,639 | 34,532 | 360,809 | 29,868 | 310,824 |

(x) Shipments by some firms usually include a considerable quantity of material classified as talc.

Table 9 - CONSUAPTION OF TALC IN CANADA, BY INDUSTRTES, ÁS KLIMORTE IN THE ANNUAL CENSUS OF MANUFACTURES, 1941


