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CANADA

DEPARTMENT OF TRADE AND COMMERCE

DOMINION BUREAU OF STATISTICS

CENSUS OF INDUSTRY

REPORT

on the

BISCUIT & CONFECTIONERY INDUSTRY

in CANADA 1927

Published by Authority of the Hon. James Malcolm, M.P.,
Minister of Trade and Commerce

OTTAWA

1929

NOTE.— The statistics published in the present statement include only the statistics of such manufacturing establishments as make Biscuits and confectionery as their principal products. The statistics relating to specific products are therefore not to be regarded as comprehensive as products like, Biscuits and confectionery are also found as secondary products of the following industries:—

- 1. Bread and other bakery products
- 2. Cocoa and chocolate
- 3. Coffee and spices

Y THE SERVICE I

4. Medicinal and pharmaceutical preparations

TEPAREMENT OF TRADE AND COMMERCE DOMINION BUREAU OF STATISTICS CENSUS OF INDUSTRI OTTAWA-CANADA

Dominion Statistician: Chief, Census of Industry: R. H. Costs; B.A., F.S.S. (Hon.), F.R.S.C.

J. C. Macpherson

THE BISCUIT AND CONFECTIONERY INDUSTRY IN CANADA, 1927.

Ottawa, March, 1929 -- A report on the Biscuit and Confectionery Industry in Canada is herewith presented for the calendar year 1927. The number of individual plants reported to the Bureau in 1927 totalled 294, being a decrease of 21 from the preceding year. The provinces of Prince Edward Island, Quebec, Manitoba and Alberta show increases in the number of operating plants, whilst the remaining provinces show decreases, Ontario having a decrease of 17.

The distribution of plants by provinces for each of the years 1926 and 1927 was as follows:

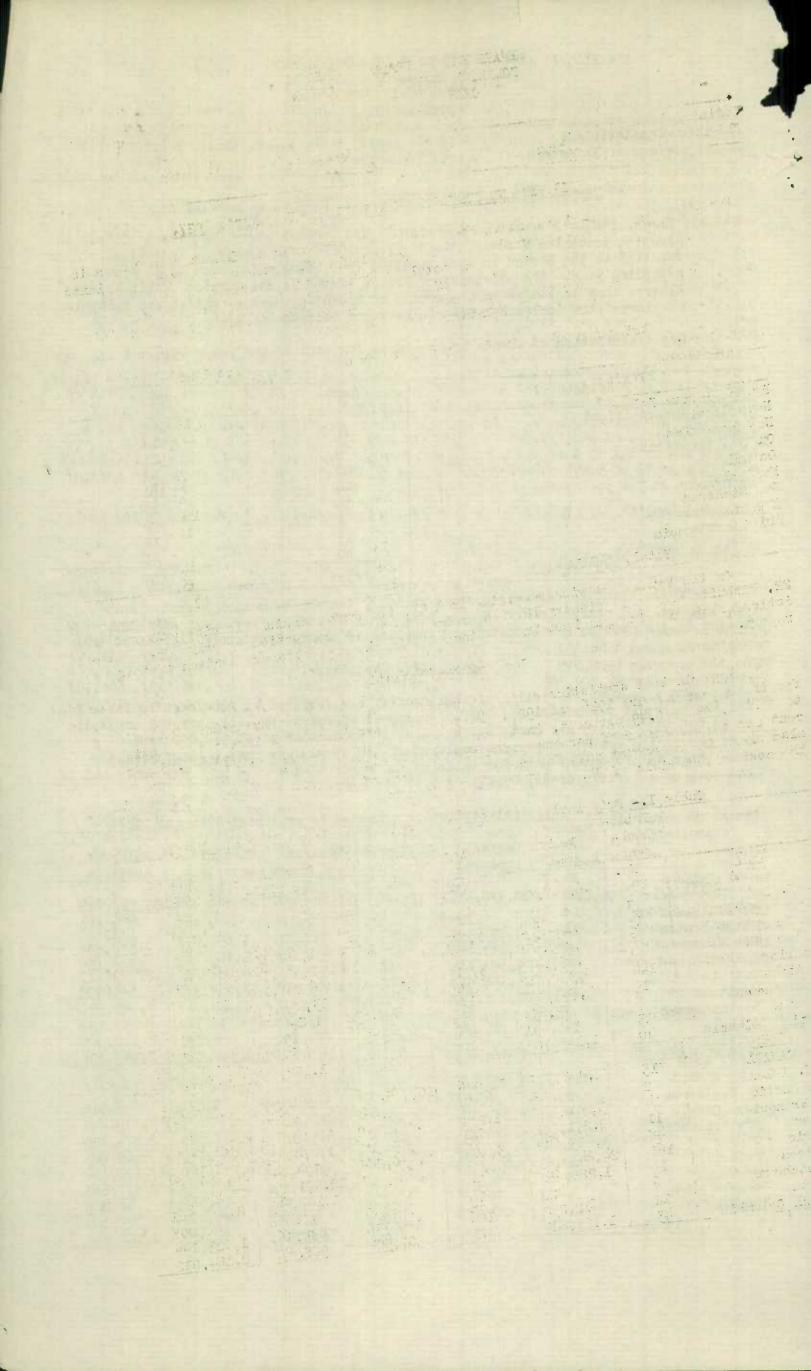
Provinces	1927	1926
Prince Edward Island Nova Scotia	3	2
New Brunswick	8	11
Quebec Ontario	49 144	4g 161
Manitoba Saskatchewan	19	18
Alberta	13	12
British Columbia	40	43
Total, CANADA	294	315

Of the total factories reporting in 1927, the number making biscuits only was 22, biscuits and confectionery 18, ice cream only 25 and confectionery only 229. Statistics of the chewing gum industry are included in the confectionery section of this report.

Comparative Statistics.

The principal statistics of the industry are compared by provinces in Table 1 for the calendar years 1926 and 1927. Increases appear in capital invested amounting to \$4,025,933 or 9.49 per cent, in the value of production of \$3,950,052 or 8,03 per cent and in the number of persons employed of 510 or 4.2 per cent. Increases are also shown in the amount paid for salaries and wages of \$644,044 or 6 per cent, and in the cost of materials of \$1,505,173 or 6.37 per cent.

Table 1. Principal Statistics compared by provinces 1926 and 1927.										
	Estab-									
	lish-	Capital	Employees	Salaries	Cost of	Value of				
	ments	employed		and wages	materials	products				
1927	No.	\$	Noe	\$	\$	\$				
CANADA	294	46,448,321	12,486	11,399,594	25,149,428	53,123,888				
P. E. Island.	3	6,394	14	2,170	4,593	8,914				
Nova Scotia	13	4,194,394	1,087	937,083	1,652,898	3,295,299				
New Brunswick	g	2,269,655	672	524,214	1,302,769	2,531,796				
Quebec	49	9,697,473	3,319	2,552,742	6,057,127	11,759,189				
Ontario	144	26,358,812	6,206	6,243,507	13,154,970	29,645,999				
Manitoba	19	1,741,397	452	399,632	1,299,017	2,402,521				
Saskatchewan	5	75,633	1.2	13,326	19,912	37,183				
Alberta	13	968,851	253	201,086	465,443	1,100,686				
British Columbia	40	1,135.702	1181	525,334	1,192,699	2,347,296				
1926										
CANADA	315	42,422,378	11,976	10,755.550	23,644,255	49,178,836				
P. E. Island	2	6,628	4	2,460	3,471	3,911				
Nova Scotia	14	3.570,307	1,264	985,219	1,662,672	3,110,847				
New Brunswick	11	2,271,931	! 569	509.528	1,474,529	2,474,799				
Quebec	48	8,823,632	3.105	2,430,288	5,794,842	10,660,803				
Ontario	161	24,645,729	5.754	5,622,227	12,071,190	27, 295, 584				
Manitoba	18	1,286,568	531	506,459	1,147,643	2,377,661				
Saskatchewan	6	79.422	12	14,130	17.666	40,005				
Alberta	12	612,232	186	174,736		1,023,194				
British Columbia	143	1,125,829	1177	507.503	988.678	2,184,032				



Size of Establishments.

In view of the tendency towards concentration in industrial enterprises, a series of tables has been prepared presenting in a threefold way the size of establishments in the Bicsuit and Confectionery industry measured by (a) capital investment, (b) gross value of production and (c) employment, all within certain specified groups or limitations for the calendar years 1926 and 1927. The tables further indicate the movement of capital, production and employment within the industry.

In 1927, the number of establishments reporting was 294 with a total capital investment of \$46,448,311, a total gross value of production of \$53,128,888 and a total employment of 12,486. Of the total number of establishments 40 had a capital investment of \$39,464,137 or 84.96 per cent of the total investment and an average investment of \$986,603 per establishment; 50 establishments had a gross value of production amounting to \$46,116.567 or 86.80 per cent of the total production and an average production of 922,331 per establishment. In employment 33 establishments had 9,329 persons on their payroll or 74.7 per cent of the total number employed and an average employment of 282.7 per establishment.

In 1926, the number of establishments reporting was 315 with a total capital investment of \$42,422,378, a total gross value of production of \$49,178,836 and a total employment of 11,976. Of the total number of establishments 34 had a capital investment of \$34,817,156 or 82.07 per cent of the total investment with an average investment of \$1.024,034 per establishment. In gross value of production 46 establishments had a total production of \$42,137,643 or 85.68 per cent of the total for the industry and an average production of \$916,036 per establishment. In employment 27 establishments had a total payroll of 8,475 or 70.77 per cent of the total number employed and an average employment of 314 per establishment.

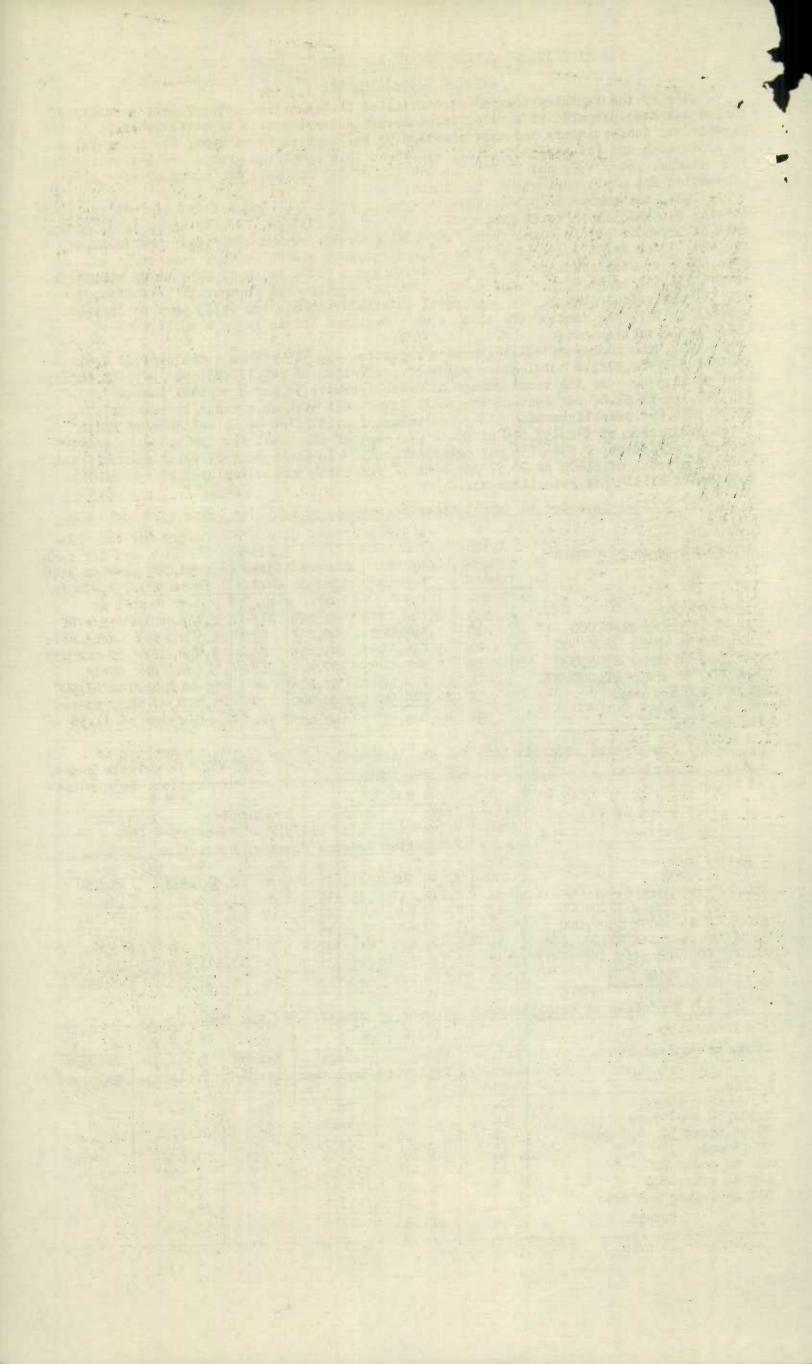
(a) Capital invested in establishments grouped according to value, 1927 and 1926.

To control the terms of the ter	000000	President Proc	cho a account	72110	102201-7-	0000	
		1927			1926		
Groups of value of capital	Estab-			Estab-			
didaps of value of capital	lish-	Capital	Average	lish-	Capital	Average	
	ments	invested	capital	ments	invested	Capital	
	Noc	\$	\$	No.	\$	\$	
Under \$50,000	213	2,502,777	12,219	233	2,575,920	11,056	
\$50,00 to under \$100,000	20	1,365,062	68,253	23	1,577,273	68,577	
\$100,000 to under \$200,000	21	3,016,335	143,635	25	3,452,029	138,081	
\$200,000 to under \$500,000	19	5,842,066	307,477	16	5,384,153	336,510	
\$500,000 to under \$1,000,000	10	7,322,164	732,216	8	5,441,539	680,192	
\$1,000,000 and over	11	26,299,907	3,390,900	10	23,991,464	2,399,146	
Total	294	46,448,311	157,987	315	42,422,378	134,674	
					1		

(b) Gross value of production in establishments grouped according to value, 1927 and 1926.

		192	7	1926			
Groups of value of	Estab-	Gross	Average	Estab-	Gross	Average	
production.	lish-	Value of	Value of	lish-	Value of	Value of	
production	ments	Production	Produc.	ments	Production	Produc.	
	No.	\$	\$	No.	\$	\$	
Under \$50,000	196	2,290,542	11,686	226	2,519,800	11,150	
\$50,000 to under \$100,000	31	2,272,297	73,299	24	1,764,367	73,016	
\$100,000 to under \$200,000	17	2,449,432	144,087	19	2,757,026	145,107	
\$200,000 to under \$500,000	Spi	7,582,686	315,945	21	6,568,285	312,775	
\$500,000 to under \$1,000,000	10	6,423,071	642,307	12	7,998,069	666,506	
\$1,000,000 and over	16	32,110,810	2,006,925	13	27,571,289	2,120,868	
Total	29l1	53,128,888	180,710	315	49,178,836	156,123	

(c) Employees in establishments grouped by number, 1927 and 1926. 1926 1927 Estab-Total Average Groups of employees Toral Estaba Average lishlish-Employees Employees Employees Employees ments ments No. Mo. No. No. No. No. 4 908 Under 20 employees 508 872 4.20 234 29.23 935 20 to under 50 employees 50 to under 100 " 32 34 994 29 19 75 1,291 22 18 1,904 100 to under 200 2,476 137.56 13 2,291 286.37 2,029 200 to under 500 22 290 8 4,542 4.562 649 651.71 500 employees and over Total 294 12,486 42.47 315 11,976 38



THE BISCUIT AND CONFECTIONERY INDUSTRY IN CANADA, 1927.

Principal Statistics.

Table 2 presents the principal statistics of the industry in the Dominion for the celendar years 1926 and 1927. A column showing the increase or decrease of each particular item by amount and approximate percentage is added to complete the table.

Table 2.- Principal Statistics Compared, 1927-1926. (/)Increase or Decrease (-) 1925 Principal Statistics 1927 Per cent Amount Establishments reporting 6.66 294 21 No. 315 46,448,311 9.49 Capital invested 42,422,378 4,025,933 Employees on salaries-1,559 176 12.73 Male No. 1,383 112 Female No. 452 24.78 435,490 3,901,618 12.56 3,466,128 Total salaries \$ Employees on wages -.90 40 4,433 4,473 Male No. 5,668 262 Female 5,930 No. 208,554 2.86 Total wages \$ 7,497,976 7,289,422 10.44 Cost of fuel \$ 557,305 560,364 3,059 19,102 Cost of electricity 8 202,034 182,932 2,211 1,877 17.80 334 Power employed - Units No. 2,604 15.48 H.P. Capacity 19,431 16,827 Cost of materials \$ 25,149,428 23,644,255 1,505,173 6.37 3,950,052 2,444,879 Gross value of products 53,128,888 27,979,460 49,178,836 8.03 25,534,581 Net value of products

Production Statistics 1927.

The statistics of production in the biscuit and confectionery industry for the calendar year 1927 are presented by principal items in Table 3 for the Dominion and for each province separately. The quantity of biscuits manufactured rose from 42,289 tons in 1926 to 50,473 in 1927, whilst the value also rose from \$14,802,404 in 1926 to \$16,338,476 in 1927. The total production of confectionery rose from 100,610,748 pounds valued at \$26,265,309 in 1926 to 105,432,771 pounds valued at \$27,854.984 in 1927, an increase of 4.8 per cent in quantity and of 6.05 per cent in value. The average price per pound rose from 26.10 cents in 1926 to 26.42 cents in 1927, an increase of less than 1/10 of one per cent. Ice cream production in confectionery plants totalled 2,094,313 gallons worth \$3,094,468, in dairy plants to 5,303,531 gallons worth \$7,098,109 and in bakeries 68,502 gallons worth \$108,640. The total production of ice cream in Canada in 1927 was, therefore, 7,466,346 gallons of a selling value of \$10,301,217 or an average price of \$1.38 per gallon.

A summary table showing the total and per capital production and consumption of biscuits, confectionery and ice cream from all sources except that made in private homes, hotels, restaurants and boarding houses where it is made for own consumption, is presented below for the calendar years 1925, 1926 and 1927.

Per Capita production of biscuits, confectionery and ice cream for

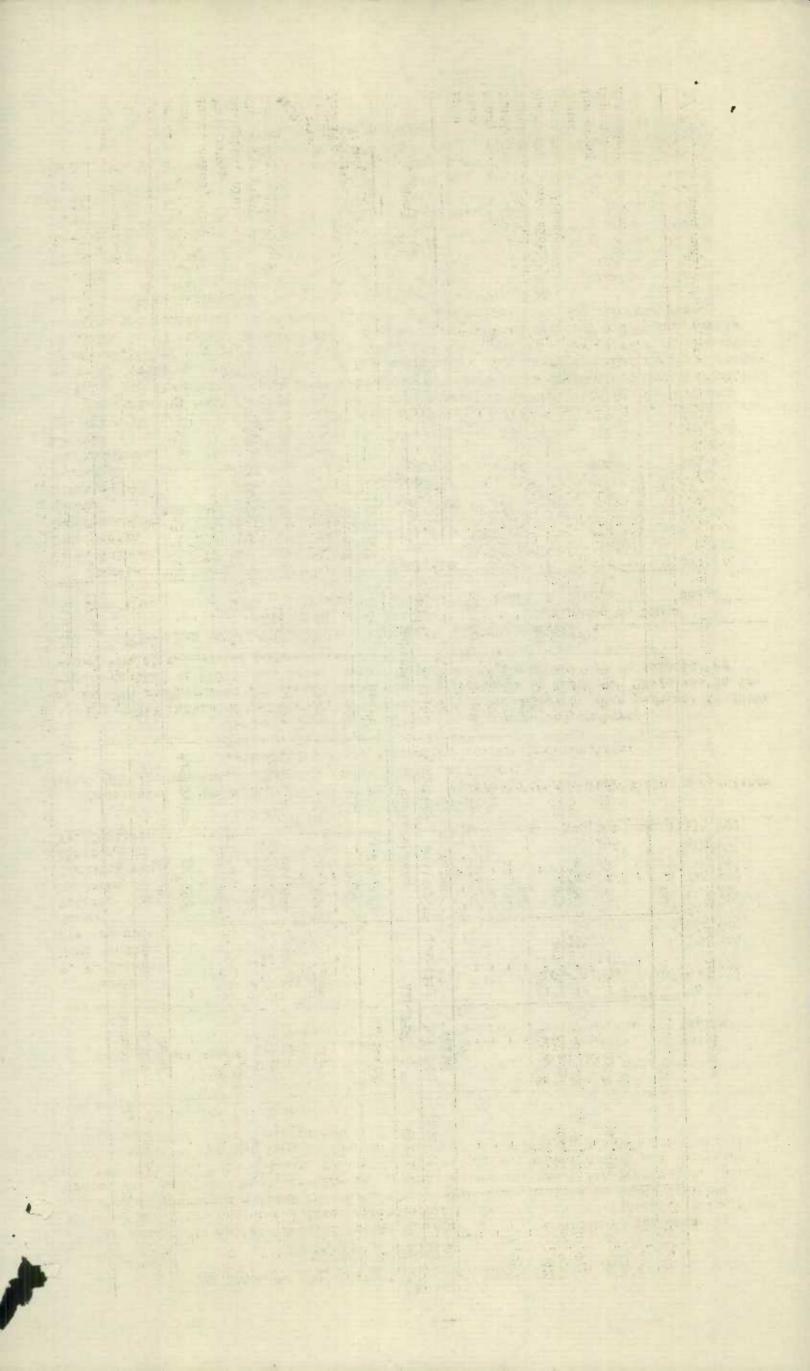
the calendar years 1925, 1926 and 1927.									
	19		192		192	7			
Articles	Quantity	Value	Quantity	Value	Quantity	Value			
Total production-		•Р		Ψ		Ψ			
Biscuits, plain,					RED -				
etc. to	n 38,572	13,988,175	42,527		50,813				
Confectionery 18					111,525,857				
Iće Cream ga		7,974,108	6,897,810	9,394,422	7,466,346	10,301,217			
Per Capital Product	ion								
Biscuite, plain,	0.70	2	0.00	3 50	30 (2	- May 149			
	8.32			1.58					
Confectionery 10			11.21	2.94	11.72	3.15 1.08			
Total and per car	ita consumpti	on being pro	duction plus	imports les	s exports,19	25126,1927.			
Totals -									
Piscuits, plain,	70 007 ((-	711 006 000	07 077 Fd3	25 350 167	701 770 710	777 170			
	78,927,665	14,226,228			104,172,142				
	1. 5,895,694				7,466,346				
Per Capita Con-),0)),0)	1,511,100	0,001,010	2,27,1	1,100,510				
sumption									
Discuits, plain,									
etc. 1			9.27	1.60	10.94	1.77			
Confectionery 11				3.02	12.04	3.20			
Ice Cream ga	.163	.86	•72	1.00	.78	1.08			

THE PROJECT OF THE PR . 1961-1321 , and the state of - 1374 - 1374, 331, 341 ide el utadofoil.... Per vost intie Espanjes 100,000 Alexandra (n. 1866) 1884 - Alexandra (n. 1866) 1884 - Alexandra (n. 1866) 1884 - Alexandra (n. 1866) al pie final alkano, nie mie podane accome te ster Produced in the state of the st ein tit i tit i tit i tit viet i tit viet i tit the moderness can withere a fearer the sea factor of animals at the season of the seas to the tax offered years 1921, 1922 on the The day of the second of the s vel emen es an en audregiose . Altriba la eridonem d'apporte en de la composición del composición de la compo 20.5 1 10 7.5. 20.1 . Sign to TPE . History that the spale of the model and a software to strong the said the sai ·WI •Si 14.3 10.31 1.6 100.E 59.1 10.10 ¥.11

Production Statistics - Cont'd.

The Production		CAI	NADA	P. E.	Island	licva	Scotia	New	Brunswick	સુંઘ	ebec
Items of Production		Quantity	Selling	Quantity	Selling	Quantity	Selling	Quantity	Selling	Quantity	Selling
			Value		Value		Value		Value		value
Bread	lb.	4.822.489	343,233	-	\$	4,493,444	315,803	_	\$		2
Buns	-		99,449	-	***	_	_	-	_	g/M	575
Pies, cakes, etc.	-	-	804,648		-	_	167,624	_	51,000	-	254,350
Puddings	-	_	31,202		- 3	-	-	-	4,000		112
Biscuits, plain and fancy	ton	50,473	16,338,476		-	1,272	330,282	2,309	812,831	18,229	4,832,723
Chocolate confectionery	lb.	61,020,469	18,201,413	3,016	754	3,394,715	1,545,208	5,082,573	1.138,527	14,243,365	4.413,39
Sugar confectionery	lb.	44,412,302	9,653,571	12,036	2,390	3,404,265	644,454	2,502,325	512.035	10,237,433	1,807,168
Cocoa	lb.		_	-	••		-	-	-		-
Ice cream	gal.	2,094,313	3,094,468	3,755	5,400	157,262	262,598	9.370	13,403	10,305	10,60
Popcorn	-	1,006,255	251,224	_	-	-	-	e-	-	3<1:974	82,159
All other products 1/	Ber		4,311,204	-	370	-	29,330		-		358,100
Total Value	-	-	53,128,888	-	8,914	-	3,295,299		2,531,796	-	11,759,189
The state of the s		Ontar	io Mar		itoba	Saskatchewan		Alberta		British	Columbia
Items of Production		Quantity	Selling	Quantity	Selling	Quantity	Selling	Quantuty	Selling	Quantity	Selling
			Value		Value		Value		Value		Value
			\$		\$		\$		Ş		3
	7 5	1110 005	1 6 220	180,000	18,000	1 28 750	3,100	-		North .	-
	lb.	110,295	6,330	200,000		38,750					-
Buns	70.	-	62,874	-	33,500	- 30,170	2,500	-	-		1 00
Buns Pies, cakes, etc.	7 D °	- 110,295	62,874	-	33,500	30,100	2,500	-	-		6,05
Buns Pies, cakes, etc. Puddings	-	-	62,874 192,365 26,690	Tan .	33,500 122,000 100	-	2,500	-		2 222	
Bread Buns Pies, cakes, etc. Puddings Biscuits, plain and fancy	ton	22,817	62,874 192,365 26,690 8,137,613	1,800	33,500 122,000 100 519,953	-	2,500 11,250 300	1,823	899,534	2,223	805,54
Buns Pies, cakes, etc. Puddings Biscuits, plain and fancy Checolate confectionery	ton	22,817 32,855,268	62,874 192,365 26,690 8,137,613 9,831,626	1,800 4,27 2 ,976	33,500 122,000 100 519,953 902,300	6,032	2,500 11,250 300 - 3,363	357,312	81,333	804,712	805,54 284,90
Buns Pies, cakes, etc. Puddings Biscuits, plain and fancy Checolate confectionery Sugar confectionery	ton lb.	22,817	62,874 192,365 26,690 8,137,613	1,800	33,500 122,000 100 519,953	-	2,500 11,250 300 - 3,363 12,910		81,333		805,541 284,90
Buns Pies, cakes, etc. Puddings Biscuits, plain and fancy Checolate confectionery Sugar confectionery Cocoa	ton lb. lb.	22,817 32,855,268 21,959,009	62,874 192,365 26,690 8,137,613 9,831,626 5,350,892	1,800 4,272,976 3,053,733	33,500 122,000 100 519,953 902,300 564,728	6,032 52,500	2,500 11,250 300 - 3,363 12,910	357,312 595,361	81,333 118,519	804,712 2,595,640	6,055 805,542 284,909 640,475
Buns Pies, cakes, etc. Puddings Biscuits, plain and fancy Chccolate confectionery Sugar confectionery Cocoa Ice cream	ton lb.	22,817 32,855,268 21,959,009 1,406,761	62,874 192,365 26,690 8,137,613 9,831,626 5,350,892 2,063,372	1,800 4,27 2 ,976	33,500 122,000 100 519,953 902,300	6,032	2,500 11,250 300 - 3,363 12,910 - 3,765	357,312 595,361 520	81,333 118,519 - 1,040	804,712 2,595,640 343,388	805,54 284,90 640,47
Buns Pies, cakes, etc. Puddings Biscuits, plain and fancy Checolate confectionery Sugar confectionery Cocoa	ton lb. lb.	22,817 32,855,268 21,959,009	62,874 192,365 26,690 8,137,613 9,831,626 5,350,892	1,800 4,272,976 3,053,733	33,500 122,000 100 519,953 902,300 564,728	6,032 52,500	2,500 11,250 300 - 3,363 12,910	357,312 595,361	81,333 118,519	804,712 2,595,640	805,54 284,90 640,47

^{1/} Includes macaroni, mincemeat, peanut butter, chewing gum, syrups, salted and reasted peanuts and chocolate coatings.



THE BISCUITS AND CONFECTIONERY INDUSTRY IN CANADA, 1927.

CAPITAL INVESTMENT

The amount of capital invested in the industry in 1927 is shown by provinces in table 4, under two heads: (1) fixed capital represented by land, buildings, machinery and tools and (2) working capital by stocks of materials and supplies on hand, finished products on hand, and cash, trading and operating accounts and bills receivable. All of the provinces but Prince Edward Island, New Brunswick and Saskatchewan show increases in total investment ranging from \$1,713,083 in Ontario to \$9,873 in British Columbia, the total increase for the Dominion being \$4,025,933.

Table 4.- Capital Investment by Provinces, 1927.

14016 4.	- captear	THIVES CHIEFIC DY PI	OVINCES, 1921.		
	No. of plants	Fixed Capital	Wo	rking Capital	
Provinces	report- ing	Land, buildings, fixtures, mach- ingery & Tools	Materials & supplies on hand, finished products, etc.	Cash trad- ing & oper- ating accts. etc.	Total Capital
	No.	\$	\$	\$	3
Canada	294	28,583,385	7,331,655	10,533,271	46,448,311
P. E. Island	3	4,900	655	839	6,394
Nova Scotia	13	2,567,630	695,128	931,636	4,194,394
New Brunswick	8	938,519	604.877	726,259	2,269,655
Quebec	49	6,095,305	1,569,914	2,032,254	9,697,473
Ontario	144	16,532,359	3,705,093	6,121,360	26,358,812
Manitoba	19	1,131,764	278,895	330,738	1,741,397
Saskatchewan	5	66,554	8,195	884	75,633
Alberta	5	665,840	203,853	99,158	968,851
Hr. Columbia	40	580,514	265,045	290,143	1,135,702

EMPLOYMENT STATISTICS

Statistics of employment in the biscuit and confectionery industry during the calendar year 1927 are presented in the following series of tables:-

Table 5. Employees by number, sex and remuneration.

Table 6. Employees by months.

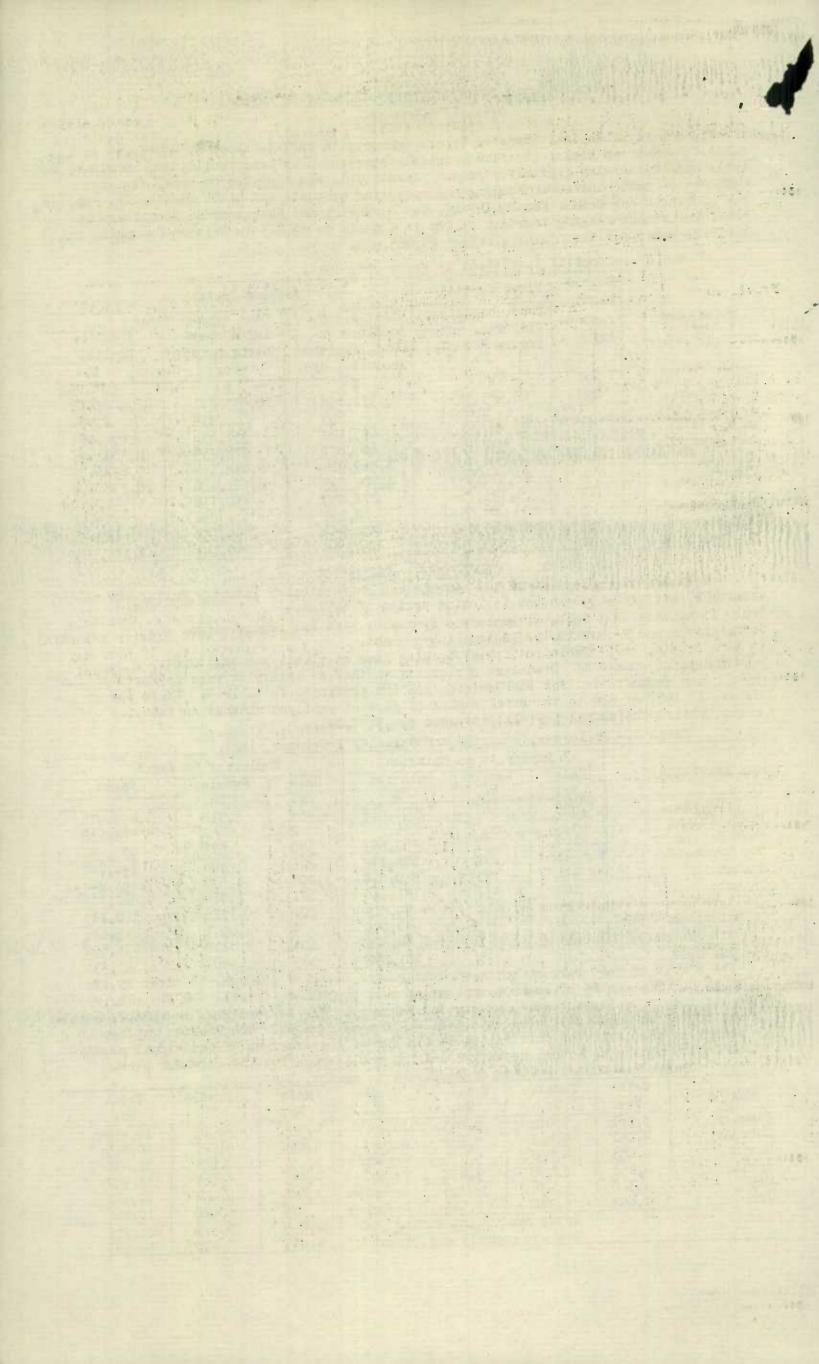
Table 7. (a,b,c) Working time of plants and employees. The total number of persons at employment whether on salary or wage payments is shown by sex and remuneration for the Dominion and the provinces in table 5. There was an increase in 1927 of 510 in the total number of persons employed whether on salaries or wages, whilst the annual payroll increased by \$644,044.

Table 5 -- Employees, Salaries and Wages by Provinces, 1927.

14016) • - E	mprovees.	balaries	and wages by.	LTOATHORS.	17510	
	Emp	loyees on	Salaries	En	ployees on	Wages
Provinces	Male	Female	Salaries	Male	Female	Wages
	No.	No.	\$	No.	No.	\$
Canada	1,559	564	3,901,618	4,433	5,930	7,497,976
P. E. Island		-	-	2	2	2,170
Nova Scotia	107	57	341,653	390	533	595,430
New Brunswick	63	39	178,172	226	344	346,042
Quebec	471	95	890,818	1,200	1,553	1,661,924
Ontario	784	337	2,181,130	2,121	2,964	4,062,377
Manitoba	23	10	59,519	203	216	340,113
Saskatchewan	2	-	4,000	9	1	9,826
Alberta	33	7	64,428	103	110	136,658
Br. Columbia	76	19	181,898	179	207	343,436

The number of wage earners employed during each month of the year is shown by sex in table 6. The months of highest employment were September, October and November, whilst those of lowest employment were January and February. The average number employed month-ly was 10,363 of whom 4,433 were males and 5,930 were females. The average employment by months in the tables of this report is the sum of the averages of individual plants based on the months in actual operation and not the average for the calendar year.

-	Table 6. Number and Sex of Employees by months, 192/										
21		Male	Female	Total	Months	Male	Female	Total			
Months		No.	No.	No.	No.	No.	No.	No.			
January		3,961	5,072	9,033	July	4,556	5,903	10,459			
February		4,091	5,461	9,552	August	4,654	6,241	10,895			
March		4,153	5,558	9.711	September	4,737	6,694	11,431			
April		4,153	5,498	9,651	October	4,736	6,661	11,397			
May		4,320	5,476	9,796	November	4,686	6,454	11,140			
June		4,452	5,730	10,182	December	4,436	6,030	10,466			
				loyment du		52,935	70,778	123,713			
	Average monthly employment 4,433 5,930 10,363										



• Working time of plants and employees is presented in tables 7(a), 7(b) and 7(c) for the calendar year 1927 for the provinces and the Dominion. Full time operation of plants was 84.45 per cent of the total possible working time estimated by the Census of Industry at 304 days, part time 5.67 per cent while idle hours represented 9.88 per cent. In average full time operation New Brunswick ranked first with 281 days per plant, Saskatchewan being second with 264 days per plant and Manitoba third with 263.10 days. In part time operation Saskatchewan was highest with 30 days per plant, Nova Scotia next with 24.85 days and Alberta third with 24.31 days. Time lost through idleness was highest in Alberta with 76.31 days per plant followed in order by Prince Edward Island with 50 days, Manitoba with 30.74 days and British Columbia with 29.23 days.

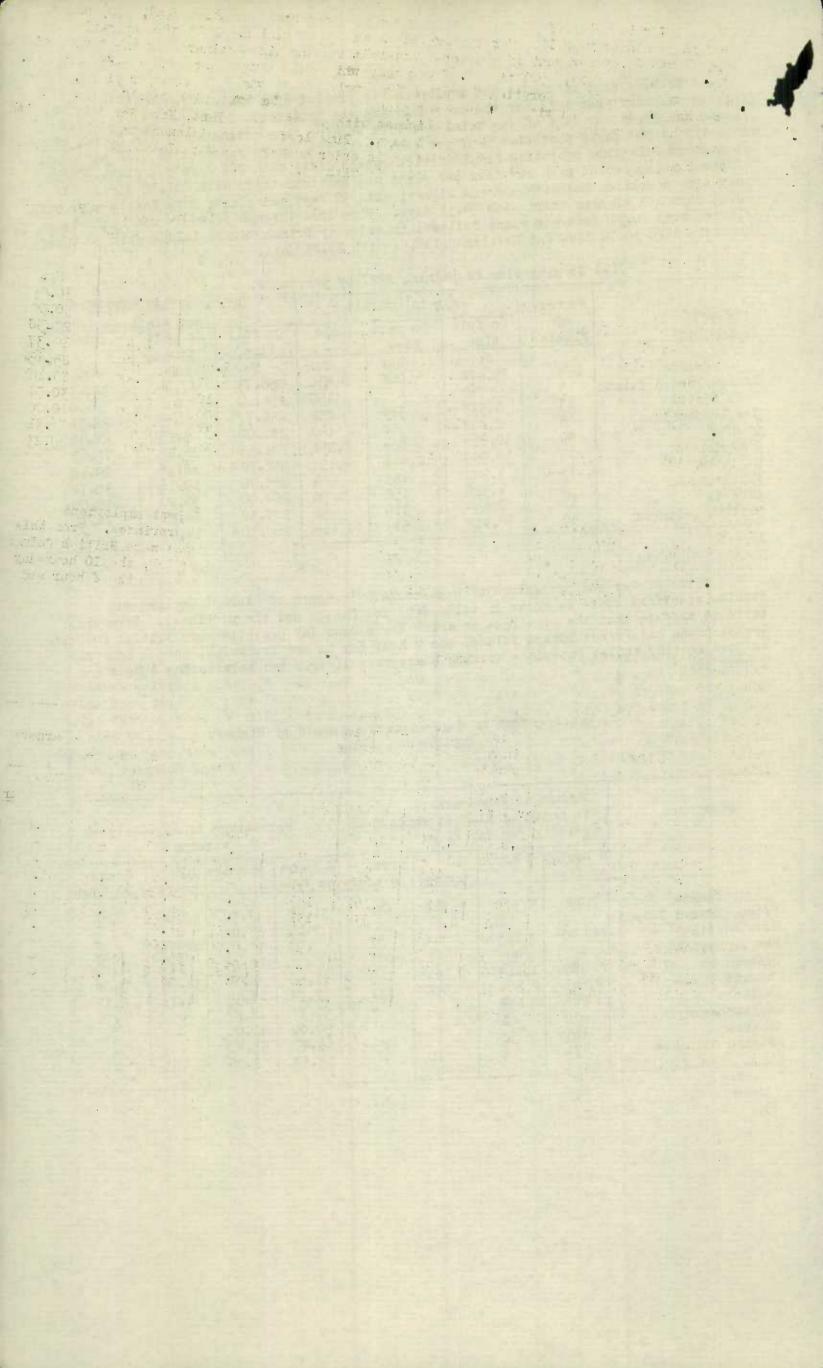
7(a) Working time of plants, 1927 by provinces.

(a) worming of promoting the provinces.									
		Dav	s in Opera	tion	Average time worked				
	Number	Day	s in opera	01011		per Plant			
Frovinces	of	On full	.On part	Idle	On full	On part	Idle		
	Flants	time	time		time	time			
		No.	No.	No.	No.	No.	No.		
Canada	294	75,478	5,068	8,830	256.73	17.24	30.03		
Prince Edward Island	3	762		150	254.00	-	50.00		
Neva Scotia	13	3,338	323	291	256.77	24.85	22.38		
New Brunswick	8	2,248	37	147	281.00	4.63	18.37		
Quebec	49	12,816	824	1,256	261.55	16.82	25.63		
Ontario	144	36,939	2,646	4,191	256.52	18.38	29.10		
Manitoba	19	4,999	193	584	263.10	10.16	30.74		
Jaskatchewan	5	1,320	150	50	264.00	30.00	10.00		
Alberta	13	2,644	316	992	203.38	24.31	76.31		
British Columbia	40	10,412	579	1,169	260.301	14.47	29.23		

The number and percentage of wage-earners in month of highest employment working specified hours is shown in table 7(b) for Canada and the provinces. From this table it appears that the provinces in which the 8 hour day prevails were British Columbia, Saskatchewan and Prince Edward Island, the 9 hour day in New Brunswick, the 10 hour day in Nova Scotia, whilst Ontario's working hours were distributed between the 8 hour and 9 hour day.

7(b) Hours worked by wage-earners in month of Highest Employment, 1927.

Provinces	Number of Wage-earners in month of highest employment working per day of -				Percentage of wage-earners working -			
	8 hours or less	9 hours	10 hours	Over 10 hours	8 hours or less	9 hours	10 hours	Over 10 hours
Canada Prince Edward Island Nova Scotia New Brunswick Quebec Ontario Manitoba Saskatchewan Alberta British Columbia	3,950 3 10 - 385 2,641 266 9 165 471	5,373 1 133 404 1,614 2,864 258 1 92 6	2,648 943 1 1,161 538	612 21 291 169 131 4	31.40 75.00 .90 11.56 42.78 50.37 90.00 64.20 98.53	42.70 25.00 12.01 58.05 48.48 46.39 48.87 10.00 35.80 1.26	21.04 85.19 .14 34.88 8.71	4.86 1.90 41.81 5.08 2.12 .76



The hours worked per day in month of highest employment and the standard working hours per week are shown by provinces in table 7(c). It should be noted that the statistics relating to hours of labour in columns 1, 2 and 3 are based on figures compiled for the month of highest employment whilst those in columns 4 and 5 represent the total standard weekly hours of labour for the number of establishments reporting to the Bureau. On this account and because of a considerable number of the smaller confectionery plants working less than 8 hours per day, the relationship between daily and weekly hours of labour computed on the above basis was for the Dominion 8.97 whilst the average weekly hours worked out at 48.88 per plant.

Table 7(c) .- Hours of Labour, per day and per week, 1927.

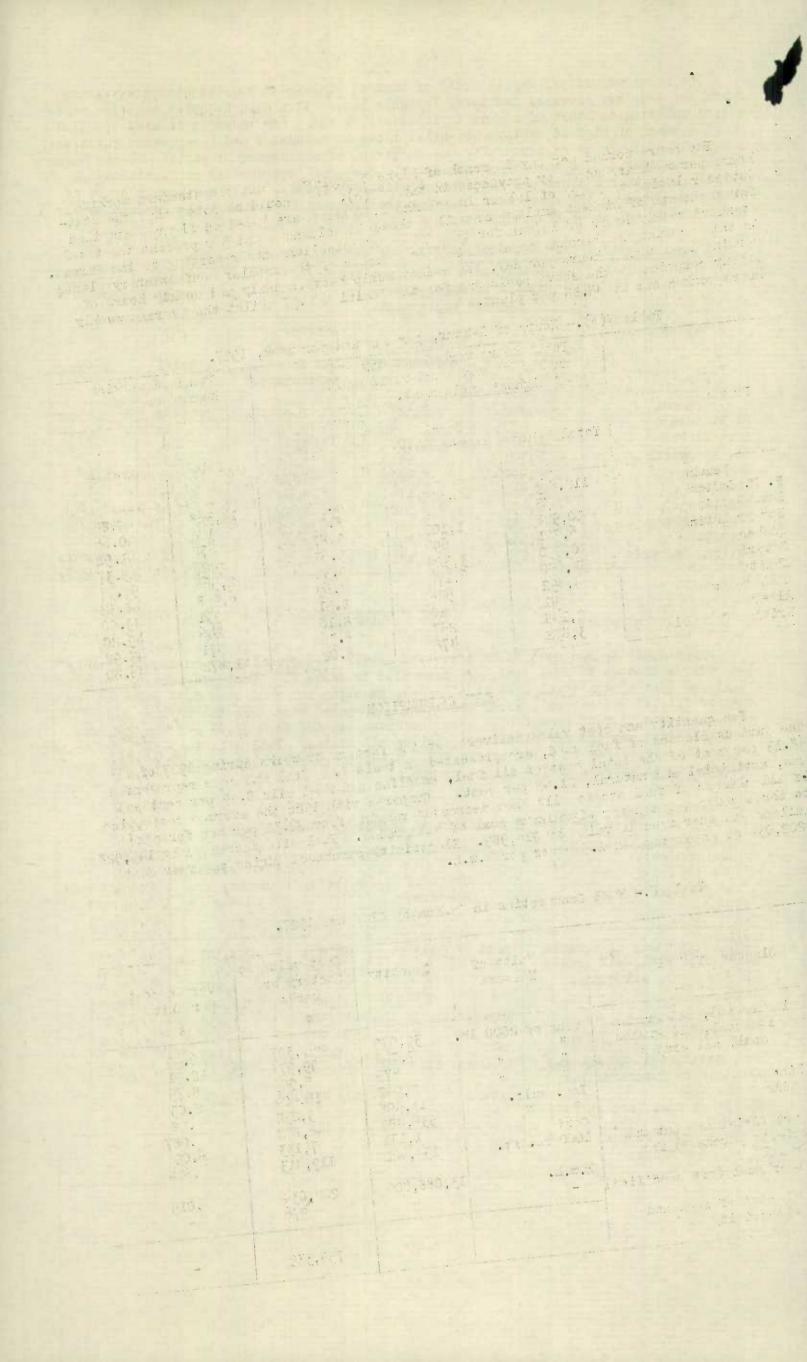
Table (C) - HOUIS OI	ranour, ber da	y and per week,	19010		
	number of	es worked per de wage earners in employment.	*	Standard working hours per week		
Province	Total hours	Total wage-earners	Average hours per day per wage-earners	Total	Average	
Canada P. E. Island Nova Scotia New Brunswirk Quebec Ontario Manitoba Saskatchewan Alberta British Columbia	112,863 33 10,928 6,701 30,990 53,650 4,492 81 2,148 3,832	12,583 4 1,107 696 3,329 6,174 528 10 257 478	8.97 8.25 9.87 9.63 9.31 8.69 8.51 8.10 8.36 8.02	14,368 122 675 427 2,566 6,958 931 246 571 1,872	48.88 40.66 51.92 53.37 52.37 48.32 49.00 49.20 43.92 46.80	

FUEL CONSUMPTION

The quantity and cost value delivered at the factory or works during 1927 of the various classes of fuel used, are presented in table 8. Coal and coke represented 68.13 per cent of the total cost of all fuel, gasoline and fuel oils 8.99 per cent and gas, artificial and natural, 21.42 per cent. Compared with 1926 the average cost price of all classes of fuel except oils show decreases ranging from \$2.32 per ton for coke to three cents per ton for bituminous coal of all grades. Fuel oils increased by 145,928 gallons and increased in value by \$14,989. Electricity purchased during the year cost \$202,034 or an average of 1.5 cents per k.w.h.

Table 8.- Fuel Consumption in Canada by Classes, 1927.

Classes of fuel	Units of Measure	Quantity	Cost value at factory or works	Average cost per unit
Bituminous coal, all grades Anthractte coal, all grades Lignite coal, all grades Coke Gasoline Fuel cils Wood Gas, artificial and natural Electricity purchased for power only All other fuel (not specified)	tons of 2000 lb. """ """ Imp. gals. "" Cord 1000 cu. ft.	39,079 7,742 675 2,042 11,508 538,489 1,171 194,422	257,397 99,973 5,905 16,404 3,232 46,872 7,133 119,413 202,034 976	6.59 12.91 8.75 8.03 .28 .087 6.09 .614
Total cost of fuel and electricity		-	759,339	-



POWER INSTALLATION

The classes of power installed in the industry in 1927 are shown in table 9 by number of units installed and by horsepower according to manufacturer's rating. The horsepower used for manufacturing purposes is found by the addition of items 1, 2, 3 and 4a and totalled 18,654 h.p. of which 15,437 h.p. or 82.8 per cent was of electrical origin.

Table 9. Power Installation, 1927.

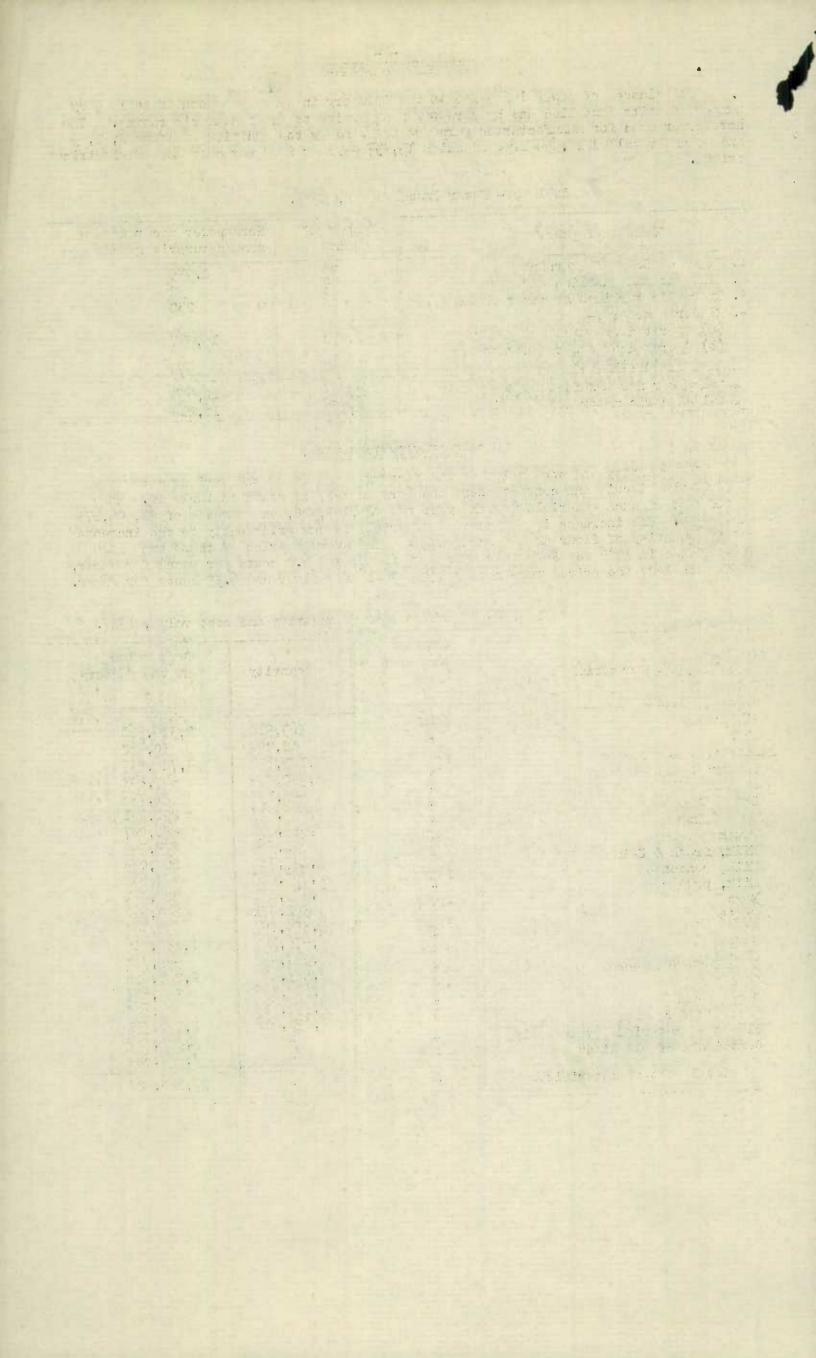
Classes of power	Number of Units	Horsepower according to manufacturer's rating
1. Steam engines and turbines 2. Oil, gas and gasoline engines 3. Hydraulic turbines or water wheels 4. Electric motors:	39 3 2	2•935 32 250
(a) Operated by purchased power (b) Operated by power generated by establishment	2,072	15,437
Total power for manufacturing purposes Total electric motor installation	2,116 2,167	18,654 16,214

COST OF MATERIALS USED.

The quantity and cost value at the factory or works of the various materials used in the biscuit and confectionery industry in 1927 is shown in table 10. The total cost of such materials for the year was \$25,149,428, an increase of \$1,505,173 from 1926. The increase in the cost of materials is due principally to the increase in the quantity of flour and of sugar used. The average price of these two commodities in 1926 was \$6.56 per barrel of flour, and 6.2 cents per pound for sugar, whilst in 1927 the prices were respectively \$6.26 for flour and 6.38 cents for sugar.

Table 10.- Materials used by quantity and cost value, 1927.

Classes of materials	Unit of Measure	Quantity	Cost value at the factory	
			\$	
Flour	Barrels	369,912	2,314,561	
Salt	n	12,244	30,462	
Sugar	Pound	74,141,656	4,726,837	
utter	If	1,540,855	547,843	
coking oils	H -	582,197	81,736	
ard	11	2,036,817	290,991	
hortening	11	6,433,298	880,087	
ream	Gallon	631,364	833.742	
ilk, fresh & Ekim	!!	1,177,711	209,085	
ilk, condensed	Pound	3,768,828	353,032	
ilk, powdered	11	1,575,131	228,351	
ggs	Dozen	392,471	142,559	
ruits	Pound	3,384,157	540,447	
uts	H .	6,576,148	1,138,216	
lucose	! †	24,994,453	999.760	
hocolate and cocoa	11	9,583,460	2,262,426	
ocoanut	11	1,648,196	254,623	
ocoa beans	17	4,542,617	797,648	
ocoa butter	tr	3,292,616	1,190,781	
ll other materials (value only)	-		3,821,717	
ontainers of all kinds	~	-	3,504,524	
Total cost of materials		test	25,149,428	



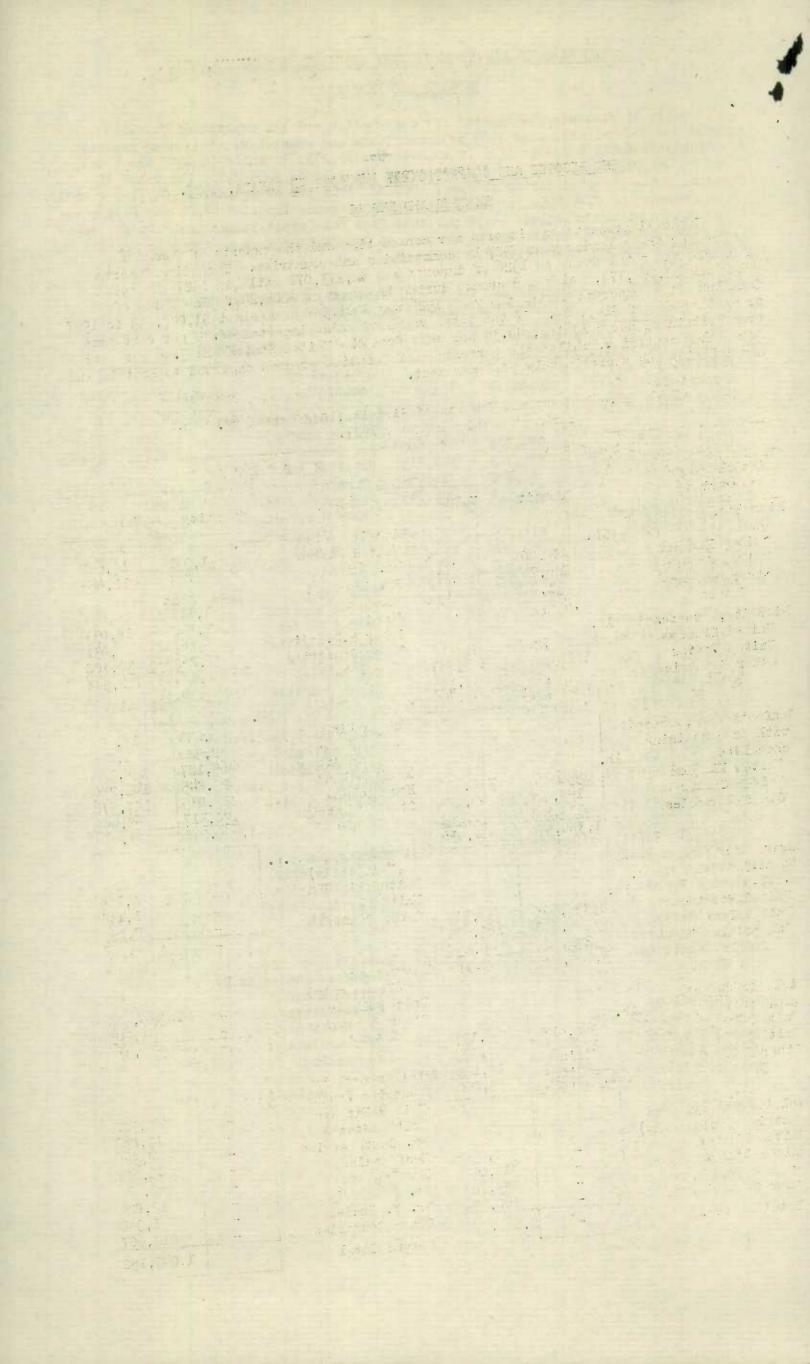
THE BUSCUIT AND CONFECTIONERY INDUSTRY IN CANADA, 1927.

IMPORTS AND EXPORTS

Table 11 presents the imports for consumption and the exports of Canadian produce for the calendar year 1927 by commodities and countries. Including imports of chicle the total value in 1926 of imports was \$2,273,071 while in 1927 the total value was \$2,067,774, being a decrease during the year of \$205,297. The value of Canadian goods exported during the year 1926 was \$901,347 as against \$1,047;152 in 1927 or an increase of \$145,805. Of the total value of goods imported 48.24 per cent came from Britain and her colonies, 44.30 per cent from the United States and 7.46 per cent from other countries, whilst the percentage of Canadian produce exported to Britain and her colonies was approximately 92.3 per cent.

Table 11.- Imports and Exports of Biscuits, Confectionery, etc. during the calendar year 1927.

IMP	EXPORTS				
Articles by countries	Quantity	Value	Articles by countries	quantity	Value
Fiscuits, not sweet-		\$	Biscuits & bread cw		\$
	be		United States	1,051	17,682
'nited Kingdom	984,008	86,662	Br. Guiana	873	12,824
United States	826,723	108,813	Trinidad and		2 = 42).
4ther countries Totals	51,840 1,862,571	206,549	Tobago	1,113	15,874
		200, 949	Jamaica Other B.W.Indies	1,890	18,037
Biscuits, sweetened l'		75,168	Other Countries	1,868	30,100
United Kingdom United States	233,209	136,883	Totals	7,964	112,548
Other Countries	67,302	11,655	2 - 0 - 0 - 0 - 0 - 0 - 0 - 0 - 0 - 0 -		
Totals	1,479,971	223,706	Candy lb		
			Candy lb. United Kingdom	52,233	16,580
Confectionery, coated			United States	2,922	1,056
with or containing			Br.South Africa	465,127	128,365
chocolate 1			Newfoundland	425,845	141,250
United Kingdom	956,495	311,739	New Zealand	417,835	127.776
United States	159,920	42,475	Other Countries	190,317	68,449
Other Countries Totals	234,163	12.282	Totals	1,554,279	483,476
Iotals	1,350,578	420,450	Confectionery, n.o.p.		
Sugar capty and confec-			(Value only)		
tionery of all kinds,			United Kingdom	-	1,168
n. 0. p. 11	0		United States		1,130
United Kingdon	2,397,993	434,125	Other Countries	-	62,255
United States	956,430	169,691	Totals	_	64,553
Other Countries	252,222	46,157			
Totals	3,606,645	649,973	Chewing gum (Value only)		
41.13			United Kingdom	-	334,772
Chicle or sappato	LIEF AIR		Other Countries		51,803
gum, crude 17	962,417	458,197		-	386,575
British Honduras	176,545	83,727			
Other Countries	31,354	19,126	Total Exports by		
Totals	1,170,316	561,050	Countries (value on	Ly)	
			United Kingdom	-	3.52,520
Total imports by			United States	-	19,868
Countries (value only)			Br. South Africa	-	128,365
United Kingdom	-	907,694	Newfoundland	-	141,250
United States	-	916,059	New Zealand	-	127,776
Br. Honduras Other Countries	-	83.727	Br. Possessions Br. W. Indies		12,824
	-	160,294	Other Countries		212,607
Total Imports	4-	2,067,774	Grand Total		1,047,152
			Grand Topat		1,011,176



Firms Manufacturing Biscuits, Confectionery and Ice Cream, 1927.

Prince Edward Island.

Summerside

Name

A. Livingstone Thos. F. White Annie L. Hunter

Kandy Kastle

Nova Scotia

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Campbellton 10-14 Mill St., St. John Woodstock 239 Wentworth St., St. John

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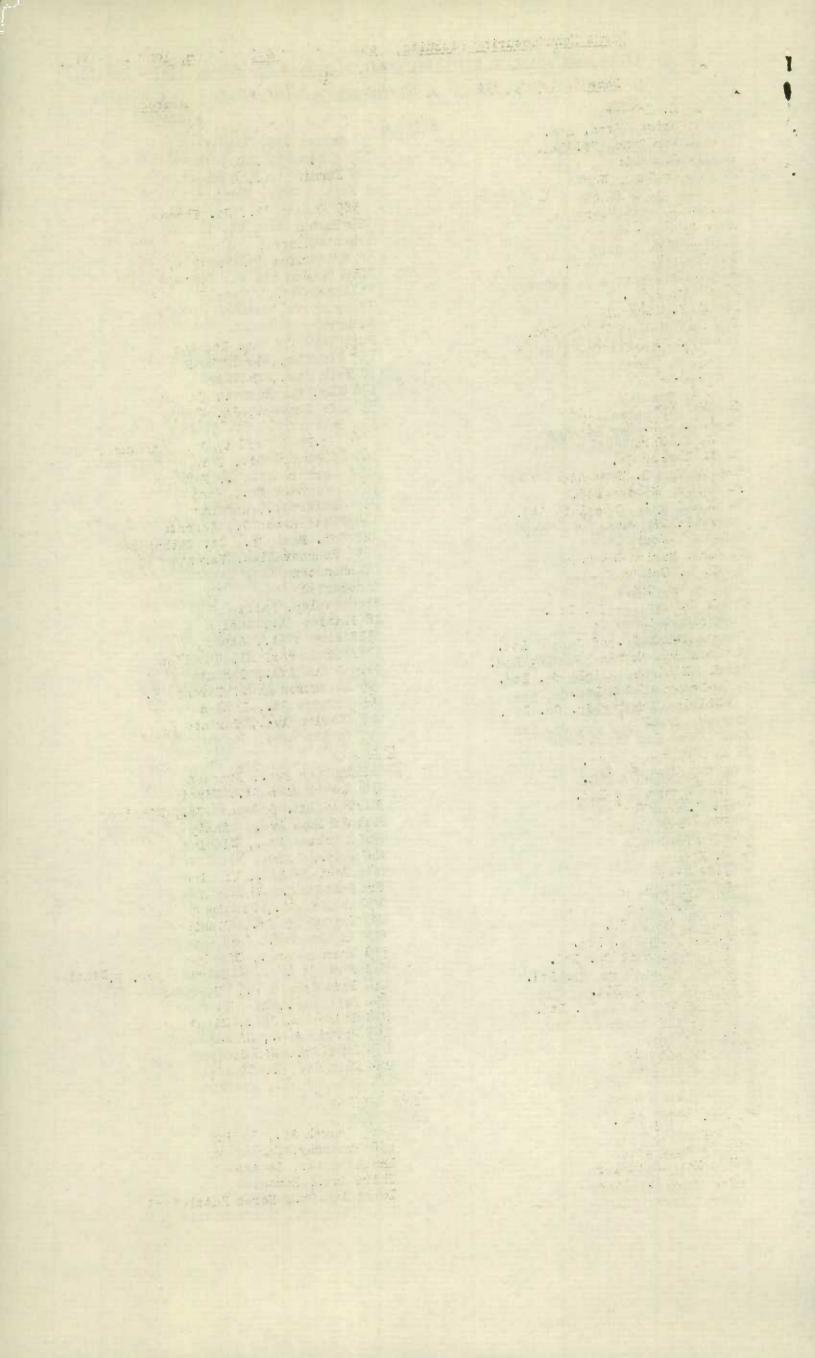
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24 Prideaux St., Nanaimo
317-3rd Ave., Box 729 Prince Rupert
Vancouver
1006 Pender St. E., Vancouver
5704 Victoria Rd. S. Vancouver
Barnard Ave., Vernon
1106 Mainland St., Vancouver
652 Yates St., Victoria
33 Victoria Crescent, Nanaimo
McKenzie Ave., Revelstoke
1706 First Ave., W. Vancouver
1037 Granville St., Vancouver

Main St. Penticton Main & Russell Sts., Victoria 1170 Hornby St., Vancouver 675 Granville St., Vancouver 990-999 Powell St., Vancouver Saanichton 913 Government St., Victoria 654 Columbia St., New Westminster 767 Granville St., Vancouver Armstrong 568 Proadway, Vancouver 310 Cordova St., Vancouver 1237 Rudlin St., Victoria 725 Yates St., Victoria 345 Powell St., Vancouver 207 Kingsway, Vancouver 610 Yates St., Victoria 716 Davie St., Vancouver Qualicum Beach 7262 Yates St., Victoria Vancouver 1472-12th Aver W., Vancouver Prince Rupert Vancouver 1032 Robson Street, Vancouver 1729 Albert St., Vancouver.



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