

CANADA

DOMINION BUREAU OF STATISTICS CENSUS OF INDUSTRY

REPORT on the

BREAD & OTHER BAKER' PRODUCTS INDUSTRY

in CANADA 1929



Published by Authority of the Hon. H. H. Stevens, M.P.,
Minister of Trade and Commerce

OTTAWA

1931

NOTE. The statistics published in the present statement include only the statistics of such manufacturing establishments as make Bread, Pastry etc., as their principal products. Statistics relating to specific products are therefore not to be regarded as comprehensive, as products like bread, buns, pies, cakes and puddings are also found as secondary products of other industries such as Biscuits and Confectionery.

(See summary table, page 2.)

DEPARTMENT OF TRADE AND COMMERCE DOMINION BUREAU OF STATISTICS CENSUS OF INDUSTRY

Dominion Statistician: Chief, Census of Industry:

Totals for CANADA

R.H. Coats, B.A., F.S.S. (Hon.), F.R.S.C.

J.C. Macpherson

THE BREAD AND BAKERY PRODUCTS INDUSTRY IN CANADA, 1929.

Ottawa, March 1931 - The annual report on the Baking Industry in Canada for the calendar year 1929 is herewith presented. This report is distinct from the Biscuit and Confectionery industry and yet similar items of production appear in both reports so that in order that a complete and comprehensive survey of the industry may be obtained a study of both reports will be found necessary. A subsequent paragraph under the head of "Production" deals specifically with this feature.

The number of individual establishments reporting to the Bureau during the year was 2,568, an increase of 86 over the previous year as will be seen from the following table showing the location of the various plants by provinces for the calendar years 1928 and 1929.

Location of Plants by Provinces, 1928 and 1929. f Increase and 1929 1928 Decrease Province Prince Edward Island 8 60 Nova Scotia 58 2 New Brunswick 58 53 5 19 835 854 Quebec 1,007 Ontario 960 Mani toba 115 118 34 115 Saskatchewan 111 9 128 Alberta 137 British Columbia and Yukon 209 217

Comparative Statistics

482

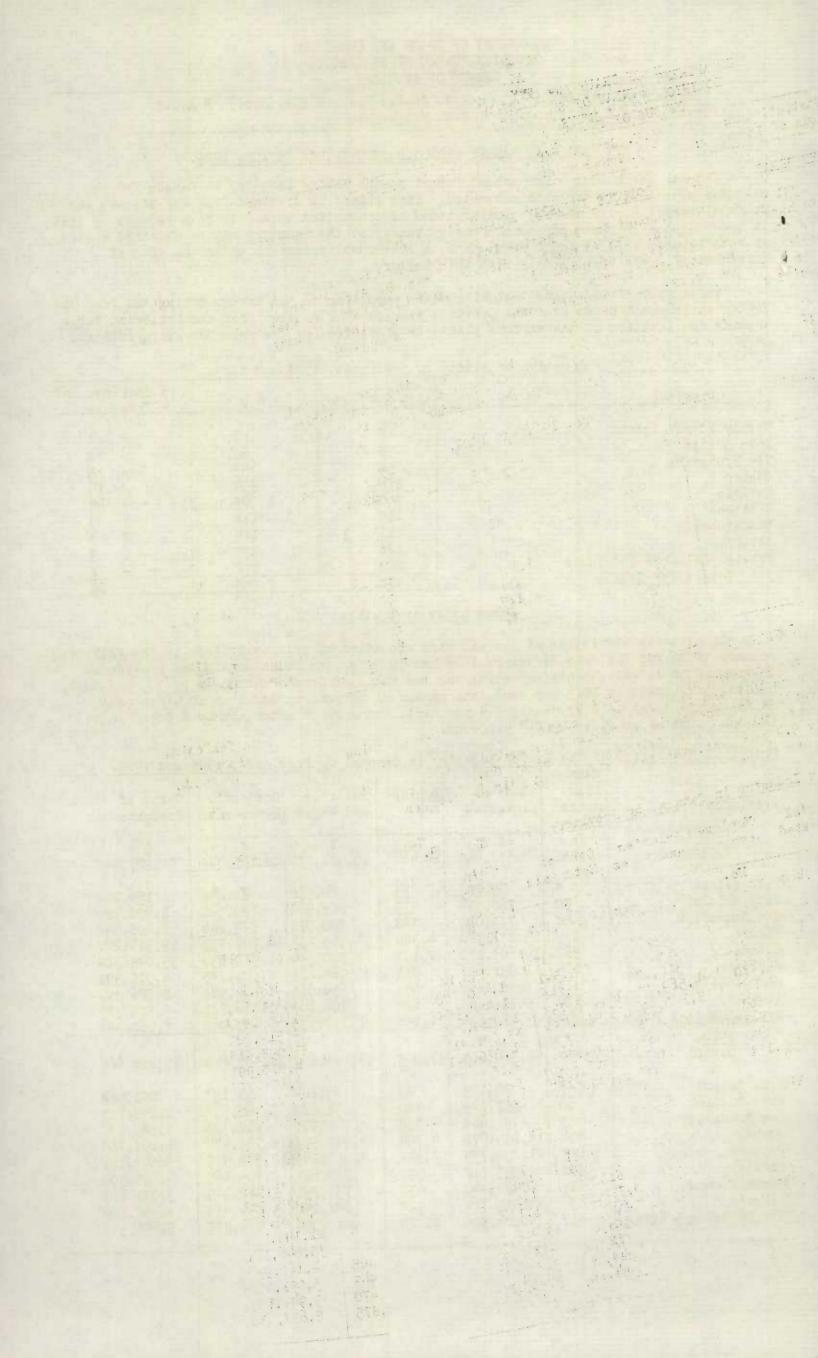
2,568

86

Comparative statistics of the industry are shown by principal items in the following summary table for the calendar years 1928 and 1929 for the Dominion and the provinces. The number of establishments reporting for the whole of Canada increased by 3.5 per cent, capital investment by 10.3 per cent, the number of persons employed by 10.4 per cent, salaries and wages paid by nearly 9.4 per cent, the cost of materials by 6.5 per cent, and the value of products by 8.4 per cent.

Principal Statistics of the Baking Industry in Canada, by Provinces, 1928 and 1929.

Principal Statistics	or the B	aking Indust	ry in Car	lada, by Pro	vinces, 1928	and 1929.
Provinces	Estab- lish- ments Report.	Capital Invested	Employ- ees	Salaries and Wages	Cost of Materials	Value of Products
1928 CANADA	No. 2,482	\$ 44,377,449	No. 15,422	\$ 16,901,238	36,151,747	\$ 71,227,097
P.E. Island Nova Scotia New Brunswick Quebec Ontario Manitoba Saskatchewan Alberta Br. Columbia & Yukon	8 58 58 835 960 115 111 128 209	69,787 760,314 773,011 13,233,720 19,693,170 1,991,688 1,982,896 2,752,067 3,120,796	33 319 358 4,380 7,137 881 543 620 1,151	8,120,394	790,541 779,246 10,067,733 16,511,830 2,089,775 1,404,589 1,736,721	156,183 1,490,780 1,408,958 19,514,222 33,098,415 4,070,991 2,806,277 3,520,789 5,160,482
1929 CANADA	2,568	48,969,603	17,023	18,481,612	38,507,559	77,214,466
P.E. Island Nova Scotia New Brunswick Quebec Ontario Manitoba Saskatchewan Alberta Br. Columbia & Yukon	7 60 53 854 1,007 118 115 137 217	74,139 912,949 721,688 14,035,072 21,158,759 2,555,817 2,464,440 3,539,774 3,506,965	33 380 358 4,724 7,947 930 637 729 1,285	25,104 331,063 348,279 4,920,908 8,854,267 980,618 756,251 852,158 1,412,964	960,591 810,723 10,739,904 17,576,925	191,588 1,858,711 1,580,637 21,198,384 35,546,101 4,160,990 3,091,608 3,948,109 5,638,338



Size of Establishments

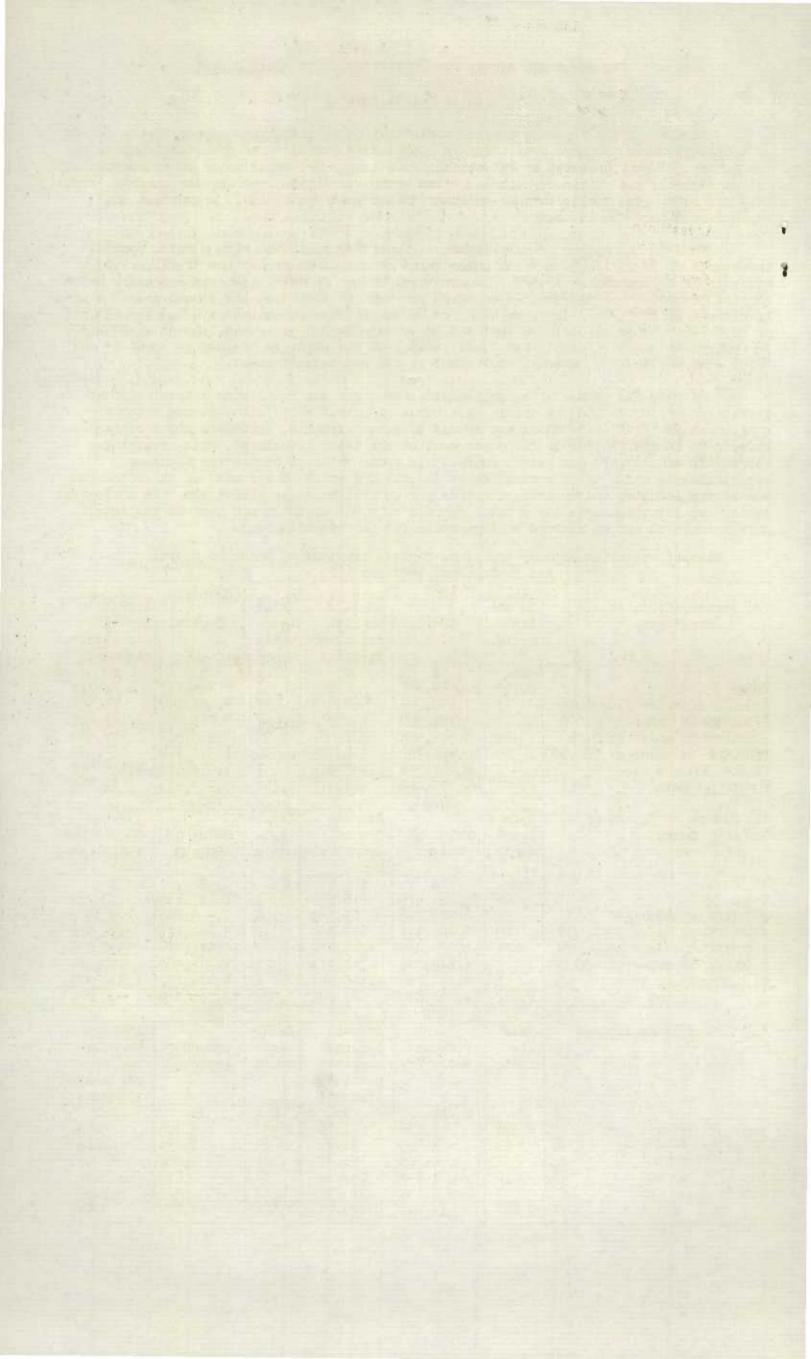
In view of the tendency towards concentration in industrial enterprises a series of tables has been prepared presenting in a threefold way the size of establishments in the Baking industry measured by (a) capital investment, (b) gross value of production and (c) employment, all within certain specified groups or limitations for the calendar years 1927 and 1928. The tables further indicate the movement in capital, production and employment within the industry.

In 1928 the number of establishments reporting was 2,482 with a total capital investment of \$44,377,449, a total gross value of output or production of \$71,227,097, and a total employment of 15,422. Of the total number of establishments seventeen had a capital investment of \$12,969,578 or 29.25 per cent of the total investment and an average investment of \$762,916. In gross value of output fifteen establishments had \$14,870,562 or 20.9 per cent of the total output and an average output per establishment of \$991,371. In employment nineteen plants had 3,621 persons on the payrolls or 22.7 per cent of the total employment and an average employment of 191 per establishment.

In 1929 the number of establishments reporting was 2,568 with a total capital investment of \$48,969,603, a total gross value of cutput of \$77,214,466 and a total employment of 17,023. Of the total number of establishments, seventeen had a capital investment of \$13,490,766 or 27.55 per cent of the total investment, with an average investment of \$793,574 per establishment. In gross value of production eighteen establishments had a total production of \$18,811,821 or 24.36 per cent of the total output of the industry and an average output per establishment of \$1,045,101. In employment twenty-two establishments had a total payroll of 4,461 or 26.21 per cent of the total number employed and an average employment of 203 per establishment.

Size of establishments by groups of Capital investment, Value of Output,

and Employment, 1928 and 1929. 1928 1929 (a) Groups of Capital Estab-Estab-Average Average lishlish-Investment Capital Capital Capi tal Capital per estabments per estabments lishment lishment No. \$ \$ No. \$ \$ 20,558,487 8,602 8,718 Under \$50,000 2.453 2,390 21,384,138 \$50,000 to under \$100,000 33 2,198,909 66,634 47 71,301 3,351,149 22 3,101,390 140,972 27 3,818,031 \$100,000 to under \$200,000 141,409 6,925,519 288,563 \$200,000 to under \$500,000 20 5,549,085 277,454 24 \$500,000 to under \$1,000,000 10,721,742 714,783 15 16 723,297 2,247,836 1,123,918 1,918,022 \$1,000,000 and over 1,918,022 Total 2,482 2,568 19,069 1929 (b) Groups of Values of Estab-Estab-Average Average Output Output per lish-Value of Output per lish-Value of ments Output establish- ments Output establishment ment \$ 35,167,270 \$ No. \$ 2,305 15,257 32,487,669 Under \$50,000 2,361 13,760 91 69,572 136,686 69,339 \$50,000 to under \$100,000 6,309,846 7,374,649 106 \$100,000 to under \$200,000 5,292,337 5,604,113 132,308 41 8,784,525 6,677,276 283,372 741,919 \$200,000 to under \$500,000 31 42 12,936,214 308,005 9,335,569 \$500,000 to under \$1,000,000 12 777,964 9 6 \$1,000,000 and over 3,193,286 1,365,548 6 ,579,375 2,482 71,227,097 1928 77,214,466 Total 28,698 30,069 2,568 1929 (c) Groups of Employment Estab-Average Estab-Average lish-Persons persons lishpersons persons ments employed employed ments employed employed per estabper establishment lishment No. No. No. No. No. No. 2,453 3.58 Under 20 persons 2,391 8,836 3.70 8,785 1,877 1,569 30.76 65 20 to under 50 51 28.78 1,396 1,900 50 to under 100 21 66.48 28 67.36 1.00 to under 200 1,727 143.92 2,075 12 14 148.21 200 to under 500 270.57 3 298.25 2.482 15,422 6.21 17,023 Total 2,568

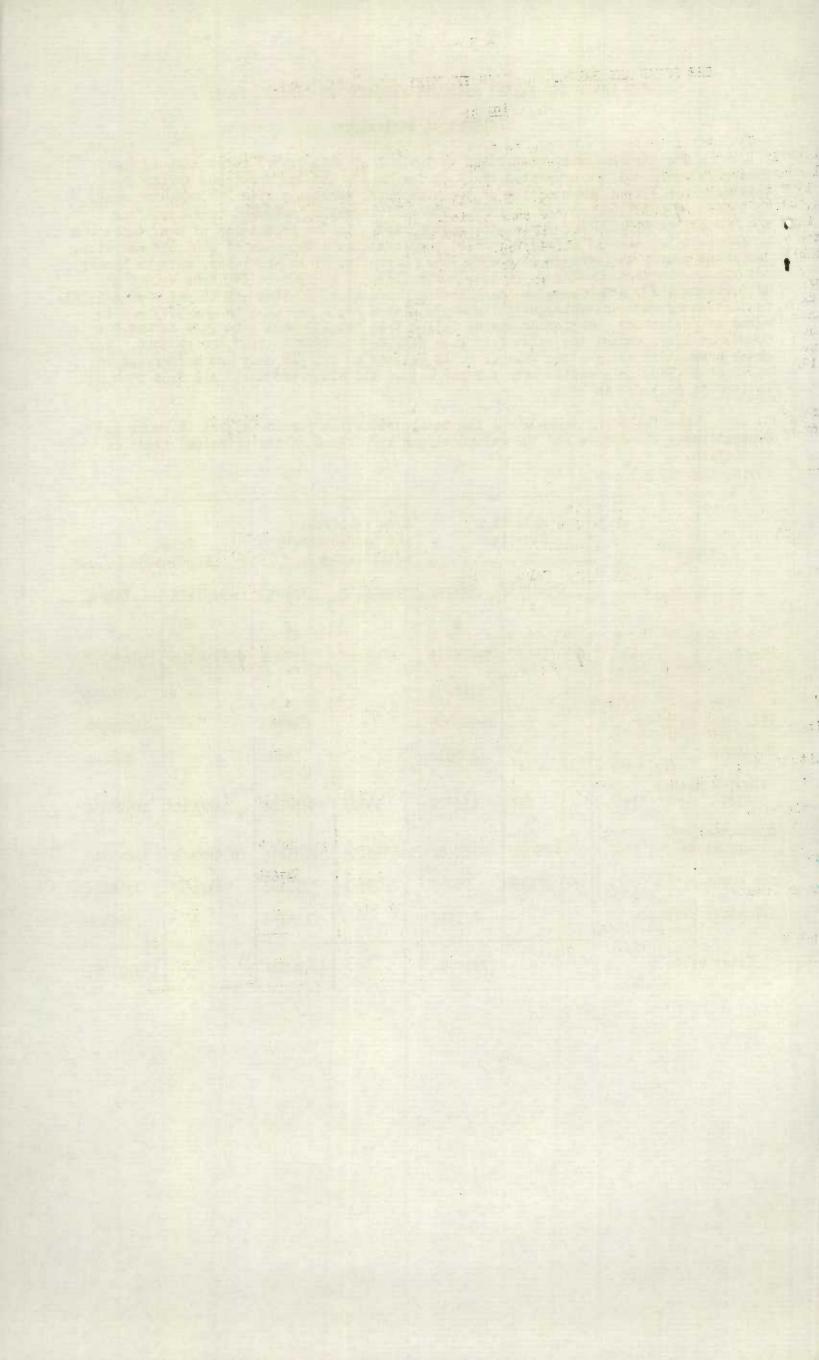


Production Statistics

The statistics of production in Table I of this report refer only to the Baking Industry and are presented by items for Canada and the provinces during the calendar year 1929. The quantity of bread produced decreased from 874,059,302 pounds in 1928 to \$30,791,022 pounds in 1929. The selling value, however, increased from \$54,948,637 to \$59,278,223 during the same period. In the production of buns there was an increase in value of \$556,778, whilst puddings show a decrease of \$145,698 and pies, cakes and pastry an increase of \$1,980,769. Biscuits, plain and fancy, made in baking establishments decreased from 377 tons worth \$139,577 in 1928 to 287 tons valued at \$113,624 in 1929, a decrease in the quantity produced of 90 tons and in value of \$25,953. Confectionery made in baking establishments also shows a decrease in quantity and in value of production, the former having fallen from 585,135 pounds in 1928 to 428,091 pounds in 1929, whilst the value fell from \$182,809 in 1928 to \$162,302 in 1929. Ice cream production shows a decrease of 2,918 gallons or 7.1 per cent and a decrease in value of \$5,983, or a little over 7.2 per cent. All other products fell from \$904,830 in 1928 to \$223,212 in 1929.

The following table shows the total production for the Baking, Biscuit and Confectionery industries for the calendar year 1929 for 8 of the principal items of production.

Items		Made i Bakeri		Made in bi and confec establishm	tionery	Total Production		
		Quantity	Value	Quantity	Value	Quantity	Value	
			\$		\$		\$	
Bread	Lb.	9 30791022	59,278,223	5003288	357098	935794310	59635321	
Buns	-	-	2716799	-		-	2716799	
Pies, cakes, etc		-	14523445	-	695489	-	15218934	
Puddings	-	- 1	120992	-	18652	-	139644	
Biscuits plain, etc.	ton	287	113624	54723	18412708	55010	18526332	
Confectionery, all kinds	Lb.	428091	162302	124560295	32093415	124988386	32255717	
Ice cream	gal.	38113	75869	2609551	3792247	2647664	3868116	
All other produc	ts -	_	223212	-	7123192		7346404	
Total Value		_	77214466	-	62492801	-	139707267	



Production Statistics - Cont'd.

The per capita consumption of "bakers bread" on an estimated population of 9,796,800 in 1929 was 45.0 pounds as compared with 91.0 pounds in 1928. A table showing the per capita consumption of biscuits, confectionery and ice cream is given in the report on that industry and is here repeated for the calendar years 1927, 1928 and 1929 by quantity and value.

Items		192	7	1928	7	1929	
		Quantity	Value \$	Quantity	Value \$	Quantity	Value \$
Biscuits	Lb.	10.94	1.77	10.46	1.84	11.53	1.93
Confectionery, all kinds	Lb.	12.04	3.20	12.64	3.28	13.25	3.38
Ice cream	gal.	.78	1.08	.88	1.20	1.00	1.39

The weight of a loaf of bread throughout the Dominion is not standardized but is regulated by municipal by-laws in the various provinces, except in Ontario where under R.S.O. ch. 224 the standard weight of the loaf is fixed at 24 and 48 ounces, except that in the case of "small bread" the limit is fixed at 12 ounces. According to information collected by the Bureau of Statistics the average weight of a loaf in the provinces may be stated as follows:

P.E. Island, Nova Scotia and New Brunswick at 12 pounds or 24 oz.

Quebec, in certain municipalities at 1 pounds or 24 ounces, while in the remaining parts of the province it is variously stated at 4, 5 and 6 pounds.

Ontario at 24 and 48 ounces except in the case of "small bread".

Manitoba generally at 16 and 20 ounces except in outlying portions of the province where it is stated at 3 pounds.

Saskatchewan, Alberta and British Columbia report 16, 18 and 20 ounces as the average weight of the loaf which is regulated by municipal by-laws.

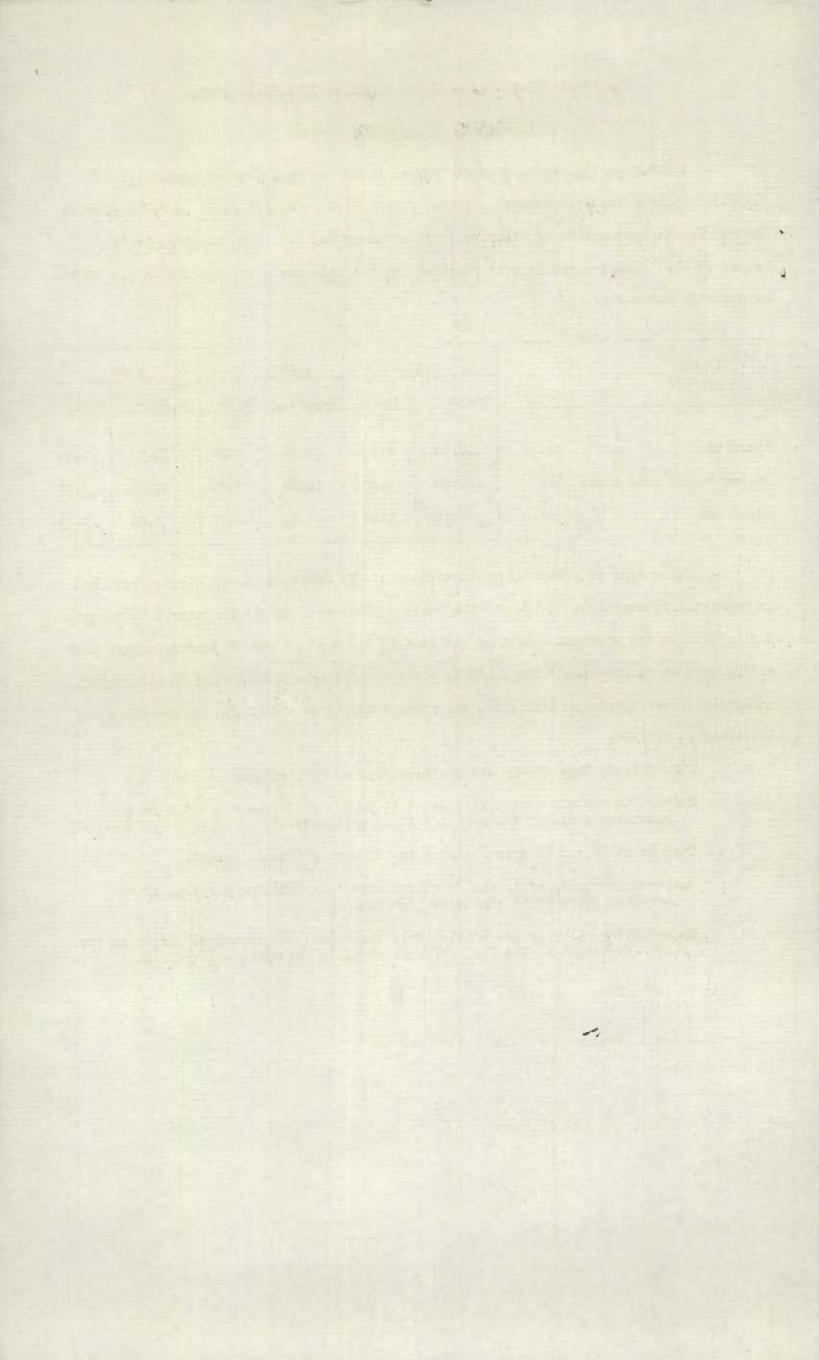
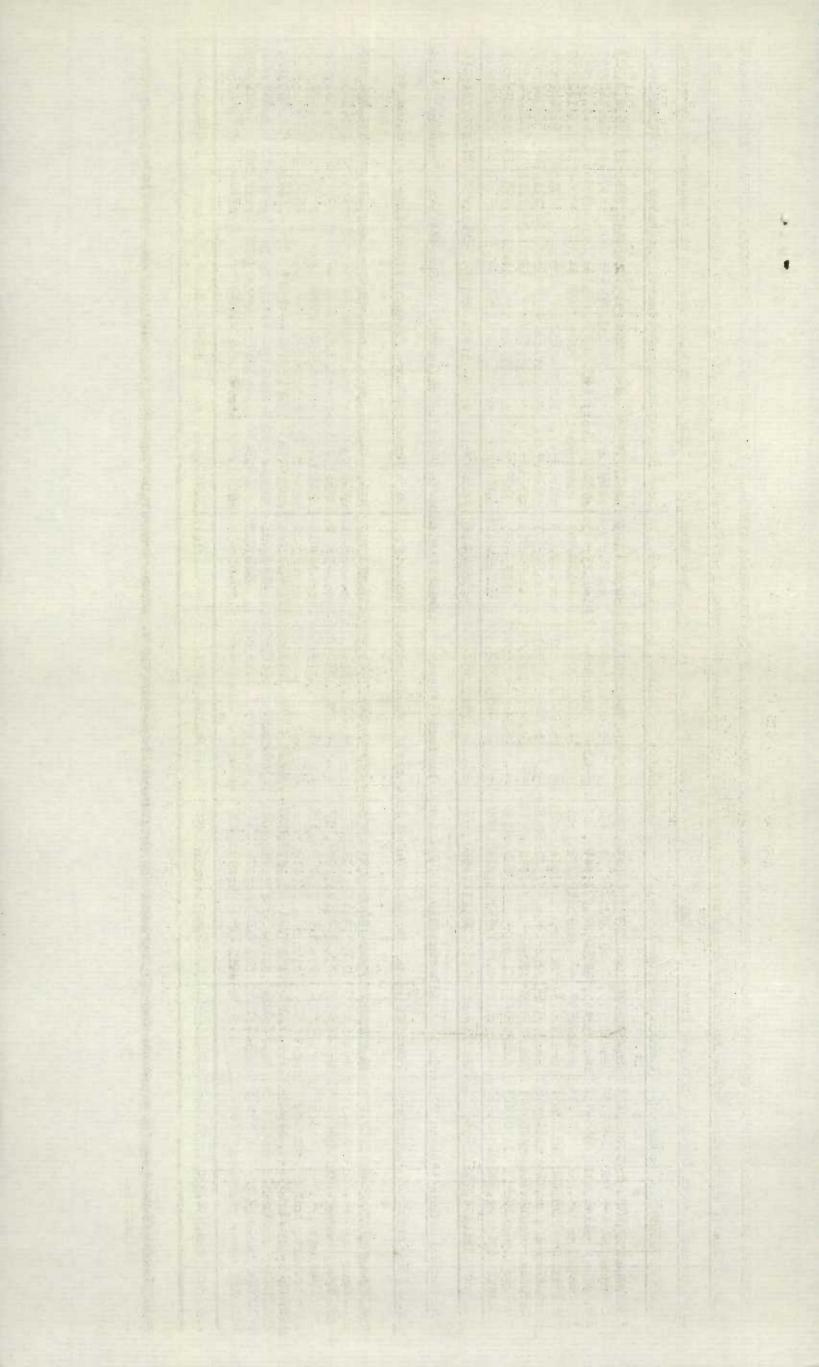


Table 1.- Production of Bread and Other Bakery Products by Provinces, 1929.

Table 1 Froduction of Bread and Other Bakery Products by Provinces, 1929.										
	*		Prince Ed							
	CA	NADA	Islan	d	Nova	Scotia	New Bruns	wick	. ųueb	ec
	quantity	! Value	Quantity	Value	quantity	Value	quantity	Value	Quantity	Value
		· ·		jų.		Ÿ		\$		3
Bread 1/ lb	930,791,022	59,278,223	2,127,171	146,270	19,656,261	1,385,838	17,434,316	1,228,313	288,438,760	17,419,719
Buns 1/	-	2,716,799	20 - 1	8,656	_	40,140	_	33,779	-	460,600
Pies, cakes, etc. 1/	1 = 0 = 0 = 0	14,523,445		27,642		363,932	74 100 - 17	316,453	100000000000000000000000000000000000000	3,141,011
Puddings 1/	-	120,992	4801-45	20	Mary Total No.	14		500		24,242
Biscuits, plain, etc. 1/ ton	287	113,624	_		100	- 57		-	232	95,200
Chocolate confectionery 1/ 1b		67,307					1 - 1 - 1 - 1 - 1		14,271	6,946
Sugar confectionery 1/ lb	1 2	94,995	English Table			108 - 107 S			35,711	10,767
Ice Cream 1/ ga		75,869			175	427			9,597	18,509
All other products	50,115	223,212	_	9,000		68,360		1,592	7,071	
		+		7,000		00,300		1,076		21,390
Total Value -	1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	77,214,466	-04-01	191,588		1,858,711	17,233,-460	1,580,637	14 292,486	21,190,384
			•							
Contractor of Convertables	Ont	ario	Mani	toba	Saskat	chewan	Al	berta	British C	olumbia
Contract de la constant de la consta	Ont	ario	Mani	toba	Saskat	chewan	Al	berta	British C	olumbia J
								i		.71
	Quantity	Value	Mani Quantity	toba Value	Saskat Quantity	Value	Al	Value	British C	Olumbia J
Bread 1/	Quantity	Value	Quantity	Value \$	Quantity	Value	Quantity	Value 🏺	Quantity	Value 1
		Value 3 26,016,033		Value \$ 3,456,234		Value \$ 2,479,089		Value \$ 3,214,901		Value 3 \$ 3,931,826
Buns 1/ -	Quantity	Value \$ 26,016,033 1,466,451	Quantity 57,698,452	Value \$ 3,456,234 150,973	Quantity	Value \$ 2,479,089 152,376	Quantity	Value \$ 3,214,901 162,541	Quantity	Value 3 \$ 3,931,826 241,283
Buns 1/ - Pies, cakes, etc. 1/ -	Quantity	Value 26,016,033 1,466,451 7,743,278	Quantity	Value \$ 3,456,234 150,973 532,327	Quantity	Value \$ 2,479,089 152,376 440,806	Quantity	Value 3,214,901 162,541 555,205	Quantity	Value 1 \$ 3,931,826 241,283 1,402,791
Buns 1/ Pies, cakes, etc. 1/ Puddings 1/	Quantity 402,958,359	Value 26,016,033 1,466,451 7,743,278 74,615	Quantity 57,698,452	Value \$ 3,456,234 150,973	Quantity	Value \$ 2,479,089 152,376	Quantity	Value \$ 3,214,901 162,541	Quantity	Value 3 \$ 3,931,826 241,283
Buns 1/ Pies, cakes, etc. 1/ Puddings 1/ Biscuits, plain, etc. 1/ ton	Quantity 402,958,359	Value \$ 26,016,033 1,466,451 7,743,278 74,615 18,424	Quantity 57,698,452	Value \$ 3,456,234 150,973 532,327 6,530	Quantity 36,857,792	Value 2,479,089 152,376 440,806 3,615	Quantity 46,951,767	Value 3,214,901 162,541 555,205 3,978	Quantity 58,668,144	Value 3 3,931,826 241,283 1,402,791 7,478
Buns 1/ Pies, cakes, etc. 1/ Puddings 1/ Biscuits, plain, etc. 1/ ton Chocolate confectionery 1/ 1b	Quantity 402,958,359	Value 3 26,016,033 1,466,451 7,743,278 74,615 18,424 40,225	Quantity 57,698,452	Value \$ 3,456,234 150,973 532,327 6,530 2,020	Quantity 36,857,792	Value 2,479,089 152,376 440,806 3,615	Quantity 46,951,767	Value 3,214,901 162,541 555,205 3,978 	Quantity 58,668,144	Value 3 3,931,826 241,283 1,402,791 7,470
Buns 1/ Pies, cakes, etc. 1/ Puddings 1/ Biscuits, plain, etc. 1/ ton Chocolate confectionery 1/ 1b Sugar confectionery 1/ 1b	Quantity 402,958,359	Value 3 26,016,033 1,466,451 7,743,278 74,615 18,424 40,225 77,624	Quantity 57,698,452	Value 3,456,234 150,973 532,327 6,530 2,020 622	Quantity 36,857,792	Value 2,479,089 152,376 440,806 3,615 12,695 805	&uantity 46,951,767 - 8,061 5,110	Value 3,214,901 162,541 555,205 3,978 4,425 1,575	Quantity 58,668,144	Value 3 3,931,826 241,283 1,402,791 7,478
Buns 1/ Pies, cakes, etc. 1/ Puddings 1/ Biscuits, plain, etc. 1/ ton Chocolate confectionery 1/ 1b Sugar confectionery 1/ 1b Ice Gream 1/ Buns 1/	Quantity 402,958,359	Value 26,016,033 1,466,451 7,743,278 74,615 18,424 40,225 77,624 48,012	Quantity 57,698,452 3,925 2,260 1,414	Value \$ 3,456,234 150,973 532,327 6,530 2,020 622 1,853	Quantity 36,857,792	Value 2,479,089 152,376 440,806 3,615 12,695 805 635	Quantity 46,951,767	Value 3,214,901 162,541 555,205 3,978 4,425 1,575 4,484	Quantity 58,668,144	Value 3,931,826 241,283 1,402,791 7,478 996 3,602 1,949
Buns 1/ Pies, cakes, etc. 1/ Puddings 1/ Biscuits, plain, etc. 1/ ton Chocolate confectionery 1/ 1b Sugar confectionery 1/ 1b	Quantity 402,958,359	Value 3 26,016,033 1,466,451 7,743,278 74,615 18,424 40,225 77,624	Quantity 57,698,452	Value 3,456,234 150,973 532,327 6,530 2,020 622	Quantity 36,857,792	Value 2,479,089 152,376 440,806 3,615 12,695 805	&uantity 46,951,767 - 8,061 5,110	Value 3,214,901 162,541 555,205 3,978 4,425 1,575	Quantity 58,668,144	Value 3 3,931,826 241,283 1,402,791 7,478
Buns 1/ Pies, cakes, etc. 1/ Puddings 1/ Biscuits, plain, etc. 1/ ton Chocolate confectionery 1/ 1b Sugar confectionery 1/ 1b Ice Cream 1/ All other products	Quantity 402,958,359	Value 3 26,016,033 1,466,451 7,743,278 74,615 18,424 40,225 77,624 48,012 61,439	Quantity 57,698,452 3,925 2,260 1,414	Value \$ 3,456,234 150,973 532,327 6,530 2,020 622 1,853 10,431	Quantity 36,857,792	Value 2,479,089 152,376 440,806 3,615 12,695 805 635 1,587	Quantity 46,951,767	Value 3,214,901 162,541 555,205 3,978 4,425 1,575 4,484 1,000	Quantity 58,668,144	Value 3 3,931,826 241,283 1,402,791 7,470 996 3,602 1,949 48,413
Buns 1/ Pies, cakes, etc. 1/ Puddings 1/ Biscuits, plain, etc. 1/ ton Chocolate confectionery 1/ 1b Sugar confectionery 1/ 1b Ice Gream 1/ Buns 1/	Quantity 402,958,359	Value 26,016,033 1,466,451 7,743,278 74,615 18,424 40,225 77,624 48,012	Quantity 57,698,452 3,925 2,260 1,414	Value \$ 3,456,234 150,973 532,327 6,530 2,020 622 1,853	Quantity 36,857,792	Value 2,479,089 152,376 440,806 3,615 12,695 805 635	Quantity 46,951,767	Value 3,214,901 162,541 555,205 3,978 4,425 1,575 4,484	Quantity 58,668,144	Value 3,931,826 241,283 1,402,791 7,478 996 3,602 1,949

^{1/} Data here given does not necessarily represent the total Canadian production of these commodities since they are also produced in other industries.



Capital Invested

Capital invested in the baking industry is shown in Table 2 by items and provinces for the calendar year 1929. A further division shows fixed capital as distinct from working capital. Fixed capital comprising land, buildings, fixtures, machinery and tools totalled \$38,408,377 in 1929 as against \$35,709,872 in 1928, an increase over the preceding year of \$2,698,505 or 7.6 per cent. Working capital made up of materials, supplies and stocks on hand together with cash, trading and operating accounts, etc. totalled \$10,561,226 as against \$8,667,577 the previous year, an increase of \$1,893,649, or 21.8 per cent.

Apportioned by provinces Ontario leads in invested capital with 43.3 per cent of the total. Quebec being second with 28.7 per cent and the remaining provinces following in the order named: Alberta 7.2, British Columbia 7.2, Manitoba 5.2, Saskatchewan 5.0, and the Maritime Provinces 3.4 per cent.

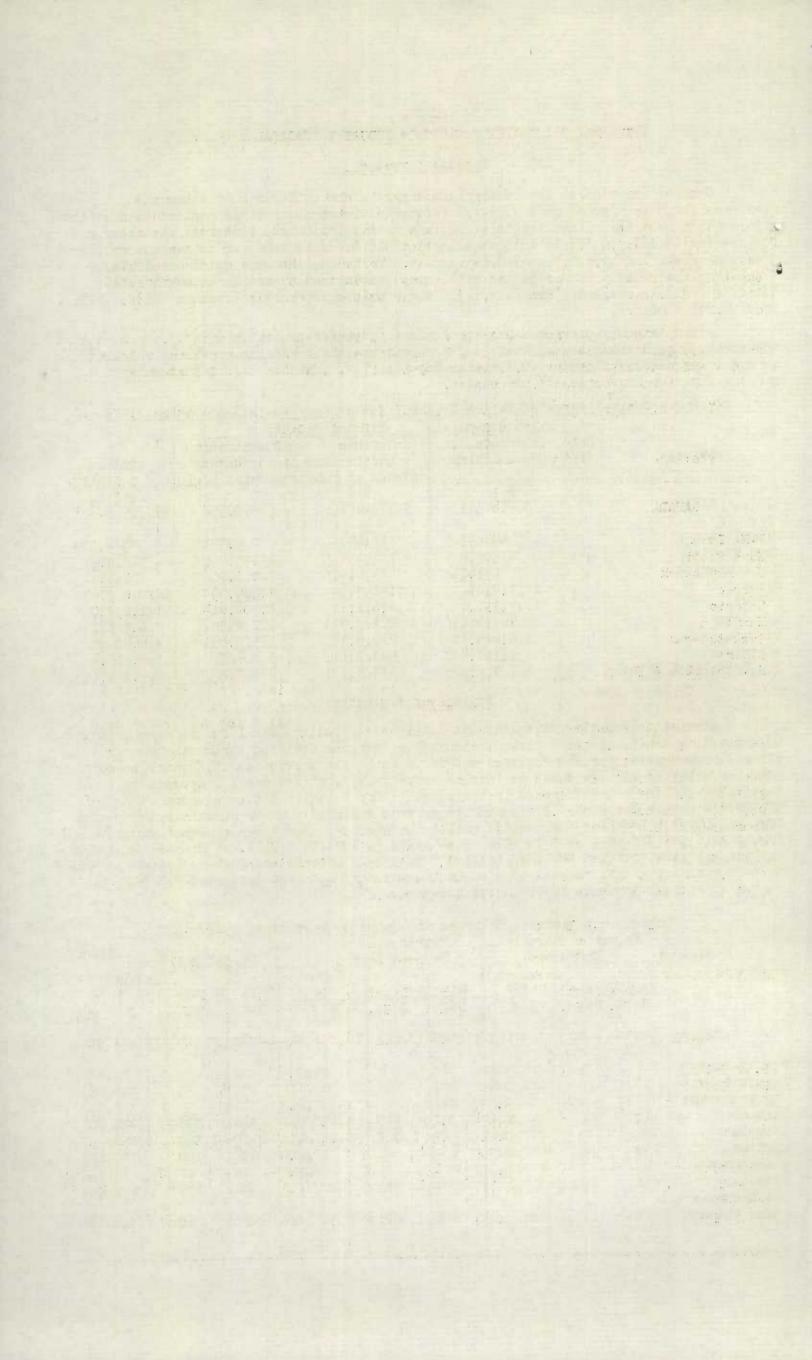
Table 2 .- Capital invested in the Baking Industry by items and provinces, 1929.

TUDIO C. OCUTA	THE THE PROPERTY OF THE DISTRICT	THE THURSDAY OF	TOCKER OFFICE DECATE	1000, 17
	Fixed Capital	Working Ca	pital	
	Land, buildings,	Materials	Cash, trading	
Provinces	fixtures, machinery	supplies, and	and operating	Total.
		stocks on hand	accounts, etc.	Capital
	\$	\$	\$	\$
CANADA	\$ 35,405,377	3,978,621	6,582,605	48,959,503
F.E. Island	49,697	14,634	9,308	74,139
Nova Scotia	679,224	103,195	130,530	912,949
Ne Brunswick	531,768	79,614	110,306	721,588
Quebec	11,314,032	1,145,945	1,575,095	114,035,072
Ontorio	17,381,026	1,475,119	2,302,614	121,158,759
Mani toba	1,664,066	162,959	728,792	2,555,817
Saskatchewan	1,876,577	212,573	375,290	2,464,140
Alberta	2,133,435	449,911	906,428	3,539,774
Br. Columbia & Yukon	2,728,552	334,671	443,742	3,506,255

Employment Statistics

Statistics relating to employment during the calendar year 1929 are presented in Table 3, 4 and 5. Table 3 gives the number of persons employed during the year by sex and remuneration for the Dominion and for each of the provinces. The total amount paid for salaries in 1929 shows an increase of \$265,573, whilst wages increased by \$1,314,301, making a net increase in the payments for salaries and wages over 1928 of \$1,580,374 or 9.4 per cent. The number of persons employed whether on salaries or values increased by 1,601 during the period, whilst the average payment per employee which fell from \$1,116 in 1925 to \$1,100 in 1926, rose again in 1927 to \$1,115 but dropped to \$1,096 in 1928 and still further declined to \$1,085 in 1929. Ontario and Quebec gave employment to 74.4 per cent of all persons engaged in the industry and also accounted for 74.5 per cent of the total payments for salaries and wages.

Table 3 .- Employees, Salaries and Wages by Provinces, 1929. Number of Salaried Number of Employees Total Employees Wage-earners Wages Salaries Salaries Provinces Paid Male and Tages Male Female Female Paid Male Female No. ; No. \$ No. No. \$ No. No. 1,784,168 13,632 2,545 18,481,618 CANADA 546 1128 2,117 16,697,444 14478 4 P.E. Island 1,500 23,604 1 25,104 23 10 308,777 323,752 331,053 22,286 292 58 Nova Scotia 10 302 78 15 New Brunswick 24,527 266 71 348,279 6 281 118 56 245,374 4,208 342 4,672,034 4326 398 4,920,908 Quebec 1,250 737,111 1,069 370 6,317 8,067,156 5687 Ontario 191 8,854,267 124 36 654 152 266,805 38 713,813 930,618 Manitoba 806 549 61 21 133,357 488 67 622,894 756,251 Saskatchewan 88 128 544 582 Alberta 33 19 89,767 762,391 147 \$52,158 Br. Columbia and Yukon 81 38 209,941 917 836 250 1,203,023 368 1.412,964



Employment Statistics - Con.

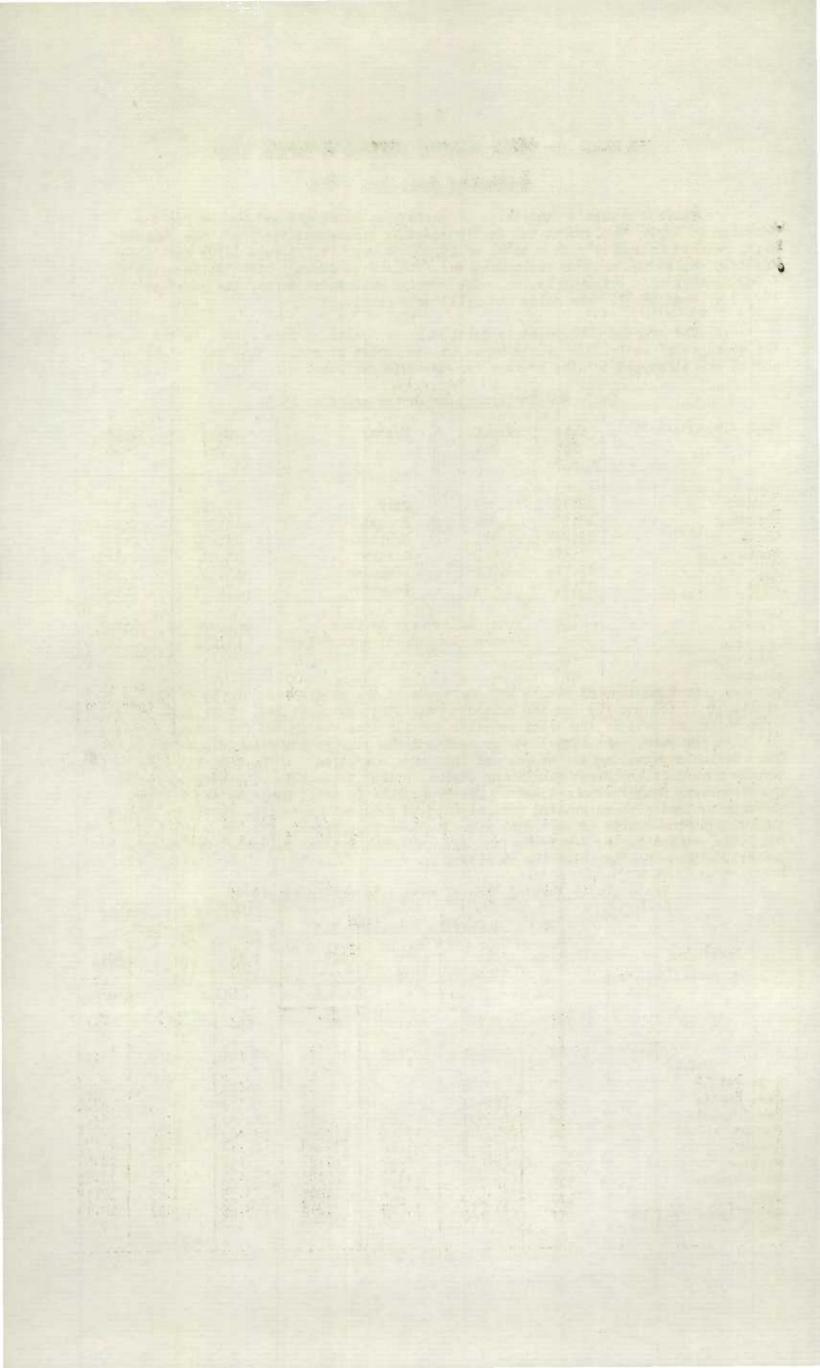
Table 4 presents statistics of employment by months and by sex for the Dominion in 1929. Employment was fairly constant throughout the year, the maximum being reached in August with a total of 15,857 of whom 13,723 were males and 2,134 females, whilst the minimum employment was attained in January with 12,796 males and 1,969 females or a total of 14,765. The average employment during the year totalled 15,749 of whom 13,632 were males and 2,117 were females.

The average employment by months in the tables of this report is the sum of the averages of individual plants based on the number of months that each plant was in actual operation and not the average for the calendar year.

Table 4 .- Employment by Months and Sex, 1929. Months Male Months Male Female Female No. No. No. No. 12,796 1,969 2,130 July 13,717 January 12,970 13,723 1,969 August 2,134 February 1,983 September March 13,572 2,123 13,388 2.017 October April 2,051 13,518 November 2,118 ilay 13,548 13,607 June 2,099 December 2,122 161,496 13,632 24,847 Total Employment in Year Average Employment during Year 2,117

Working time of plants and employees in the baking industry is presented in tables 5(a), (b) and (c) for the calendar year 1929, by provinces. Full time operations were 94.26 per cent of the total possible working time, estimated for census purposes at 313 days per year, part time 1.35 per cent and the time plants were idle 4.39 per cent. The provinces exceeding the average of full time operations in the Dominion were in order, Prince Edward Island, Nova Scotia and Quebec, whilst those below the average for the Dominion were Saskatchewan, Alberta, New Brunswick, Ontario, Manitoba and British Columbia. Part time operations were highest in Saskatchewan, while in Prince Edward Island and Nova Scotia no part time operations were reported. Idle time was highest in Manitoba, with Alberta, New Brunswick, Saskatchewan, British Columbia, Prince Edward Island and Nova Scotia following in order.

Table 5(a) .- Working time of plants by provinces, 1929. Average days worked per plant Plants Days in operation in On On On On part Idle ful1 full Provinces operation part Idle time time time time No. No. No. No. No. No. No. 757,591 4.24 CANADA 2,568 10,879 35,314 295.01 13.75 6.43 P.E. Island 2,146 45 306.57 6.22 306.78 60 18,407 373 Nova Scotia 6.39 365 917 288.81 New Brunswick 53 15,307 17.30 354 297.62 1,635 11,489 13.46 Quebec 254,178 1.32 294.72 296,786 Ontario 1,007 5,355 13,050 5.32 12.96 261 118 2,193 2.22 18.57 Manitoba 32.269 230.60 15.85 1,903 1,823 115 16.55 Saskatchewan 1.33 137 40,222 251 2,408 293.59 17.58 Alberta 63,796 3,016 293.99 Br. Columbia & Yukon 217 1.109 5.11 13.90



Employment Statistics - Con.

The number and percentage of wage-earners in month of highest employment working specified hours per day is shown in table 5(b), for Canada and the provinces. From a study of the table it will be seen that an eight-hour day is prevalent in Saskatchewan, Alberta, British Columbia and Nova Scotia, and a nine-hour day in Manitoba, Ontario. Quebec and New Brunswick. In the Dominion as a whole the highest percentage falls in the group working 9 hours per day, being 45.37 as compared with 31.53 per cent in the 8 hour group, 20.55 per cent in the 10 hour group, whilst but 2.55 per cent was in the group working more than 10 hours a day.

Table 5(b) .- Hours worked by wage-earners in month of highest

20020)(0)	130 1		oyment, 1					
	-		s in mont					
	high	-	loyment w	orking	Percentage of wage-earners			
Provinces		per da	-		working per day of			
	8 hours		10	Over	8 hours	9	10	Over
	or less	hours	hours	10	or less	hours	hours	10
				hours				hours
	No.	No.	No.	No.	p.c.	p.c.	p.c.	D.C.
CANADA	5,207	7,493	3,393	421	31.53	45.37	20.55	2.55
P.E. Island Nova Scotia New Brunswick Quebec Ontario Manitoba Saskatchewan Alberta Br. Columbia & Yukon	7 204 147 1,043 1,995 207 254 307 1,043	9 66 159 1,683 4,582 396 205 294 99	16 98 58 1,701 1,102 145 144 101 28	2 4 242 109 30 10 12	21.88 55.14 39.94 22.34 25.62 26.60 41.44 43.00 88.24	28.12 17.84 43.21 36.05 58.83 50.89 33.44 41.18 8.37	50.00 26.49 15.76 36.43 14.15 18.66 23.49 14.15 2.37	1.40 3.85 1.63

The number of hours worked per day in the month of highest employment and the standard working hours per week are shown by provinces in table 5(c). It should be noted that whilst the statistics relating to hours of labour in columns 1, 2 and 3 are based on figures compiled for the month of highest employment, those in columns 4 and 5 represent the total and average of standard weekly hours of labour for the number of establishments reporting to the Bureau. For this reason the relation between daily and weekly hours of labour is to some extent impaired. The average daily hours of labour on the above basis was for the Dominion 8.94 whilst the average standard weekly hours worked out at 54.02 per plant.

Table 5(c) .- Hours of Labour per day and per week, 1929.

Table 5(c):	Hours of L	abour per day	and per week, 19	29.	
			number of wage- chest employment	Standard hours per establ	week
Provinces	Total hours	Total Wage- earners	Average hours per day per wage-earner	Total	Average
	No.	No.	No «	No.	No.
CANADA	147,654	16,514	8.94	138,725	54.02
P.E. Island Nova Scotia New Brunswick Quebec Ontario Manitoba Saskatchewan Alberta Br. Columbia & Yukon	297 3,228 3,231 43,163 69,417 7,000 5,427 6,244 9,647	32 370 368 4,669 7,788 778 613 714 1,182	9.28 8.72 8.78 9.24 8.92 9.00 8.85 3.74 8.16	3,8 3,262 2,354 48,033 53,617 6,400 6,228 7,242 10,711	54.00 54.37 53.85 56.24 53.24 54.24 54.16 52.36 49.02

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Fuel Consumption

The quantity and cost value delivered at the factory or works of the classes of fuel consumed by the baking industry in 1929 is shown in table 6. By comparison on the basis of cost, wood was the principal fuel used, being 24.61 per cent of the total, followed in order by artificial and natural gas with 23.18 per cent, coke 22.29 per cent, bituminous coal 11.15 per cent, anthracite coal 9.72 per cent and lignite coal 2.06 per cent. The total cost of all fuel rose from \$1,588,646 in 1928 to \$1,677,453 in 1929 or 5.60 per cent. The total cost of electricity purchased was \$334,662 which was an increase of \$5,461 over the amount reported for the previous year.

Table 5 .- Fuel consumed by classes, 1929. Unit of Cost value at the Quantity Classes of fuel measure factory or works 20,695 186,986 Coal, bituminous short ton 12,765 163,032 Coal, anthracite 11 51 Coal, lignite 34,594 3,701 11 33,839 373,826 Colce 82,510 26,326 Gasoline Imp. gal. 86,460 Fuel oil 11 11 955,058 412,896 Cord 78,367 Wood M. c.ft. Gas, artificial or natural 525,295 388,804 4,529 Other fuel Total cost of fuel 1,677,453

Power Equipment

The classes of power employed in the industry are shown in table 7 by (a) the number of units in each class and (b) the indicated horse-power according to manufacturers' rating. Of the power employed in the industry 88 per cent was developed by electric motors, 10 per cent by internal combustion engines and the remaining 2 per cent by steam engines. The cost of electricity purchased was \$334,662 or an average of \$27.12 per horse-power purchased. The number of boilers installed for any purpose whatever is reported in the table but does not form any part of the power installation.

Table 7 .- Power employed by classes, 1929.

Classes of power	Number of units	Total Horse-Power according to manufacturers' rating
Steam engines and turbines Oil, gas and gasoline engines	6 418	124 1,525
Total Primary Power	757	1,649
Electric motors operated by purchased power	3,202	12,340
Total power for manufacturing purposes	3,626	13,989
Boilers installed for any purpose	154	3,668

Materials Used

The quantity and cost value of all materials used in the baking industry in 1929 is shown in table 8 for the Dominion. The total cost which in 1928 was \$35,151,747 ose in 1929 to \$38,507,559, an increase of \$2,355,812 or approximately 6.5 per cent. The single item of flour constituted more than 64.2 per cent of the total cost of all materials used. Yeast, sugar, shortening and eggs each with a cost exceeding a million dollars were next in order. Containers of all kinds and labels cost \$969,763 or about 2.5 per cent of the selling value of the products of the entire industry.

Table 3 .- Materials Used by Quantity and Cost Value, 1929.

Classes of materials	Unit of measure	Quanti ty	Cost Value
Flour Hops Molt Yeast Salt Sugar Butter Cooking oils Lard Shortening Cream Milk, fresh and skim Milk, condensed Milk, dried or powdered Eggs Fruits Nuts Glucose Chocolate and cocoa Cocoanut Syrups Extracts, essences, etc. (value only) All other naterials (value only) Boxes, cases, tins, labels, etc. (value only)	barrel pound " barrel pound " " gallon " gallon " gallon	3,526,401 41,375 4,325,901 8,443,845 47,434 26,892,507 1,210,763 651,085 5,247,769 13,714,683 106,002 476,401 6,613,296 2,251,590 4,493,806 8,154,077 427,697 501,456 214,178 489,107 76,818	24,745,168 5,090 472,363 2,003,655 154,089 1,564,417 449,357 67,611 751,447 1,932,837 231,403 141,329 427,506 270,874 1,539,989 1,049,038 160,902 29,559 48,689 74,869 40,076 84,512 1,273,016 959,763
Total cost of Materials	-	_	38,507,559

Imports and Exports

The imports of manufactured commodities in the baking industry are not of sufficient importance to have a separate import classification but are included in imports under the item "flavoring powders, custard powders, jelly powders, sweetened breads, pies, cakes and puddings". One item only is shown separately, that of Pausover bread - which in the calendar year 1929 was valued at \$134,859 of which 99.9 per cent came from the United States.

Exports similarly are combined in the export classification under the head of "biscuits and bread" so that it is not possible to give separate information regarding the export of either commodity.

