

32-203 (3)



CANADA

# THE BREAD AND OTHER BAKERY PRODUCTS INDUSTRY, 1955

*Published by Authority of*  
The Right Honourable C. D. Howe, Minister of Trade and Commerce

**DOMINION BUREAU OF STATISTICS**  
Industry and Merchandising Division  
Foods and Beverages Section



6513-513-125

Price 25 cents

Vol. 2—Part III—J-1

## NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: **Volume I** - The Primary Industries, including mining, forestry and fisheries; **Volume II** - Manufacturing; **Volume III** - Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

- I - General Review of the Manufacturing Industries, \$1.50
- II - The Manufacturing Industries of Canada, (7 sections, as follows:)
  - Section A. Summary for Canada, 25¢
  - Section B. Atlantic Provinces, 50¢
  - Section C. Quebec, 25¢
  - Section D. Ontario, 25¢
  - Section E. Prairie Provinces, 40¢
  - Section F. British Columbia, 25¢
  - Section G. The Manufacturing Industries of Canada, Regional Distribution, 75¢
- III - Foods and Beverages
- IV - Tobacco and Tobacco Products
- V - Rubber Products
- VI - Leather Products
- VII - Textile Mills
- VIII - Knitting Mills
- IX - Clothing
- X - Wood and Paper Products
- XI - Printing Trades
- XII - Iron and Steel Products
- XIII - Transportation Equipment
- XIV - Non-ferrous Metal Products
- XV - Electrical Apparatus and Supplies
- XVI - Non-metallic Mineral Products
- XVII - Products of Petroleum and Coal
- XVIII - Chemicals and Allied Products
- XIX - Miscellaneous Manufactures

The present report belongs in Part III, Foods and Beverages. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

- A - General Review, 25¢
- B - The Slaughtering and Meat Packing Industries, 25¢
- C - The Dairy Products Industry, 25¢
- D - The Fish Processing Industry, 25¢
- E - The Fruit and Vegetable Preparations Industry, 25¢
- F - The Flour Milling Industry, 25¢
- G - The Prepared Breakfast Foods Industry, 25¢
- H - The Feeds Industry, 25¢
- I - The Biscuit Industry, 25¢
- J - The Bread and Other Bakery Products Industry, 25¢
- K - The Carbonated Beverages Industry, 25¢
- L - The Distilling Industry, 25¢
- M - The Brewing Industry, 25¢
- N - The Wine Industry, 25¢
- O - The Confectionery Industry, 25¢
- P - The Sugar Refining Industry, 25¢
- Q - The Macaroni and Kindred Products Industry, 25¢
- R - The Miscellaneous Food Preparations Industry, 25¢
- S - The Canned Foods Summary, 25¢

# THE BREAD AND OTHER BAKERY PRODUCTS INDUSTRY, 1955

For many years, breadmaking in Canada was for the most part a domestic art. However, with the development of towns and cities, this art gradually passed from the domestic circle to the family baker. This system was in vogue until the beginning of the present century. Following the development of power and more efficient automatic processes as well as improved transportation, the family baker gave way to industrial baking. The impact of two great wars on family life together with highly developed manufacturing techniques paved the way for rapid industrial progress in this art during the last ten years.

Hotels, restaurants and public institutions which bake bread for their own use are not required to report their operations, and statistics relating to these, are therefore, not included. These come under the category of Service Establishments and report to the Census of Merchandising Section. However, chain and department stores maintaining their own baking establishments and selling their own products within their own establishment, are now included in this Census.

Following a change in Bureau policy in 1952, data on "the selling value of shipments" was collected in most industries in place of "gross value of production." However, the new concept was not introduced into the Bread and other Bakery Products Industry until 1954. This change did not have a marked effect on this Industry since "Selling value of production" and "Selling value of shipments" are almost identical. In 1954, Inventory values as shown in Table 11 were received for the first time. The slight change in the inventory value of finished goods indicates that the introduction of "value of shipments" did not disturb the comparability of 1954 with that of previous years.

In 1955 the output of the Bread and Other Bakery Products Industry reached the record value of \$289,019,294. This increase represents a gain of 3.1 per cent over the previous year. Reports were received from 2,618 establishments whose principal products were bread, buns, pies, cakes and pastries. These establishments gave employment to 34,416 persons who were paid \$87,760,004 salaries and wages, and they also spent \$133,299,250 for materials which were mostly of domestic origin. In 1955

this industry ranked thirteenth in selling value of shipments.

The Bread and Other Bakery Products Industry consists of 2,618 establishments, and are located as follows: Newfoundland, 14; Prince Edward Island, 8; Nova Scotia, 80; New Brunswick, 61; Quebec, 947; Ontario, 842; Manitoba, 141; Saskatchewan, 100; Alberta, 140; British Columbia, 282; Yukon, and the Northwest Territories, 3. Ontario accounted for 41.7 per cent of the selling value of factory shipments and 42.4 per cent of employment; Quebec for 28.6 per cent of production and 29.7 per cent of employment.

The principal products of the industry as indicated by their values, were in order of their importance as follows: Bread, \$174,855,332 pies (excluding meat pies), cakes, cookies and pastries, \$73,876,843 and buns, \$13,428,686. The value of bread made increased by \$1,937,148 or 1.1 per cent, while the quantity of bread made increased by 4,205,053 pounds or 0.3 per cent. The value of pies, cakes, cookies, and pastries increased by \$5,331,607 or 7.8 per cent.

Another feature in the present report is the information on distribution of sales. It will be of interest to note that in Canada 56.5 per cent of the sales were wholesale, (including sales to restaurants, institutions, etc.) 25.7 per cent, retail, house to house, and 17.8 per cent retail, through own stores. For detailed statistics, see Table 13.

Firms whose production was over \$50,000 were requested to report a breakdown of their employment by type. The 722 firms in this survey reported a total of \$66,731,991 in salaries and wages, of which \$35,831,641 was allocated to manufacturing, \$30,437,159 to distribution, and \$463,191 to catering. See Table 11.

Capital investments were removed from the annual census of industry schedule in 1944. They are now being collected by the General Assignments Division who co-operate in providing the data shown below for the last eight years. It should be noted that total investments in capital increased regularly from 1949 to 1952. However, since 1953 there is a slight decline in both new capital invested and maintenance of existing capital.

**Capital Investment in Bread and Other Bakery Products**

Year	Capital		Repair		Total
	Construction	Machinery and equipment	Construction	Machinery and equipment	
	(\$'000)				
1948 .....	2,730	7,177	1,127	2,732	13,766
1949 .....	1,508	6,200	1,051	2,866	11,625
1950 .....	2,835	7,887	1,031	3,461	15,214
1951 .....	2,487	8,416	1,095	4,080	16,078
1952 .....	3,884	9,627	1,259	3,692	18,462
1953 .....	2,601	9,210	1,335	5,063	18,209
1954 .....	2,888	8,056	1,202	4,710	16,856
1955 .....	1,680	7,979	1,174	4,200	15,103



TABLE 1. Principal Statistics of the Baking Industry in Canada, 1928 to 1955<sup>1</sup>

Year and province	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Value added by manufacture <sup>3</sup>	Selling value of factory shipments
	No.						
1928	2,482	15,422	16,901,238	1,917,847	36,151,747	33,157,503	71,227,097
1929	2,568	17,023	18,481,612	2,012,115	38,507,559	36,694,792	77,214,466
1930	2,697	17,736	19,444,533	2,036,199	36,582,843	34,975,852	73,594,894
1931	2,912	18,337	18,862,604	2,138,911	28,619,776	34,059,540	64,818,227
1932	2,861	16,856	15,909,805	1,929,751	23,431,275	28,089,326	53,450,352
1933	3,079	17,477	14,909,212	1,896,224	23,427,623	25,920,315	51,244,162
1934	3,173	18,562	15,794,117	1,952,633	26,681,559	28,661,330	57,295,522
1935	3,045	19,167	16,369,912	1,915,706	28,343,545	29,141,417	59,400,668
1936	3,101	19,598	17,703,572	1,975,417	32,124,708	31,458,312	65,558,437
1937	3,179	21,252	19,759,740	2,190,098	39,498,456	34,774,337	76,462,891
1938	3,231	22,359	21,410,506	2,267,448	38,446,525	37,821,360	78,535,333
1939	3,116	23,121	22,337,808	2,383,977	34,391,725	39,264,949	76,040,651
1940	3,089	23,943	23,509,613	2,927,327	38,560,378	40,269,025	81,756,730
1941	3,034	24,969	25,919,986	3,392,851	44,172,928	44,550,528	92,116,307
1942	3,023	25,521	29,047,237	3,680,095	49,962,446	50,446,713	104,089,254
1943	2,996	26,829	32,891,060	3,951,112	56,951,269	59,543,244	120,445,625
1944	2,917	27,530	35,164,136	3,961,643	59,824,616	61,474,839	125,261,098
1945	2,860	29,045	38,328,474	4,107,953	62,829,434	65,580,825	132,518,212
1946	2,864	30,453	42,987,201	4,495,245	70,886,539	72,980,744	148,362,528
1947	2,942	31,501	47,896,265	5,188,604	80,084,523	80,476,461	165,749,588
1948	2,859	31,543	53,407,360	6,048,647	94,383,761	87,500,925	187,933,333
1949 <sup>2</sup>	2,730	31,763	57,552,745	6,447,585	102,555,311	94,717,220	203,720,116
1950 <sup>2</sup>	2,608	31,149	60,073,998	6,961,201	109,213,199	102,412,581	214,586,981
1951 <sup>2</sup>	2,608	32,252	67,115,919	7,559,249	121,376,693	116,352,428	245,288,370
1952 <sup>2</sup>	2,585	33,011	74,244,786	8,210,772	122,229,789	129,740,849	260,181,410
1953 <sup>2</sup>	2,571	33,540	80,902,687	8,785,618	129,224,657	139,987,817	277,998,092
1954 <sup>2</sup>							
Canada	2,584	33,883	83,804,862	9,218,717	131,119,614	139,859,357	280,207,889
Newfoundland	12	254	630,748	82,431	1,583,835	1,147,968	2,813,025
Prince Edward Island	10	95	149,416	28,179	263,990	201,888	493,884
Nova Scotia	77	855	1,743,951	280,999	3,892,244	3,553,892	7,728,495
New Brunswick	62	827	1,667,560	305,541	3,611,390	3,391,338	7,306,146
Quebec	943	10,053	22,629,237	2,721,161	37,552,971	38,919,807	79,165,388
Ontario	846	14,668	37,661,910	4,015,005	54,255,188	60,393,691	118,677,202
Manitoba	138	1,721	4,421,826	498,424	6,644,921	7,429,446	14,598,324
Saskatchewan	95	1,064	2,755,828	264,855	4,596,287	4,841,430	9,702,974
Alberta	136	1,773	4,812,311	357,088	7,803,903	8,403,041	16,564,675
British Columbia	262	2,560	7,307,698	658,375	10,876,149	11,549,757	23,085,282
Yukon and N.W.T.	3	13	24,377	6,659	38,736	27,099	72,494
1955 <sup>2</sup>							
Canada	2,618	34,416	87,760,004	9,656,879	133,299,250	146,133,537	289,019,294
Newfoundland	14	289	686,831	91,691	1,680,373	1,276,534	3,044,927
Prince Edward Island	8	82	135,091	23,247	236,182	198,788	458,100
Nova Scotia	80	858	1,833,385	307,634	3,880,803	3,835,221	8,023,885
New Brunswick	61	848	1,765,346	316,408	3,750,205	4,057,918	8,122,870
Quebec	947	10,233	24,089,317	2,845,658	40,155,485	39,836,957	82,778,934
Ontario	842	14,581	38,462,549	4,063,305	54,169,161	62,217,114	120,458,289
Manitoba	141	1,670	4,500,251	503,935	6,348,857	7,632,665	14,483,055
Saskatchewan	100	1,102	2,972,894	314,247	4,363,711	5,319,637	9,994,720
Alberta	140	1,872	5,015,245	409,512	7,234,534	9,029,352	16,668,022
British Columbia	282	2,868	8,274,354	775,254	11,440,544	12,692,703	24,904,461
Yukon and N.W.T.	3	13	24,741	5,988	39,395	36,648	82,031

1. Profits or losses cannot be estimated from Census figures, as no data are collected for certain expense items such as interest, rent, depreciation, taxes, insurance, advertising, etc.

2. Newfoundland included beginning 1949.

3. For 1953 and previous years, "value added by manufacture" was obtained by subtracting the total cost of materials, fuel and electricity, from the selling value of products. Since 1954, it is obtained by adjusting the selling value of shipments by the change in finished goods inventory to arrive at selling value of products. From this value the total cost of raw materials plus fuel and electricity was subtracted.

TABLE 2. Production by Items for Canada and the Provinces, 1955

Item of production	Canada		Newfoundland		Prince Edward Island	
	Quantity	Selling value	Quantity	Selling value	Quantity	Selling value
		\$		\$		\$
Bread ..... lb.	1,527,510,983	174,855,332	17,216,337	1,979,533	2,138,940	268,663
Plain rolls and buns .....	—	13,428,686	—	135,238	—	21,750
Fruit buns, yeast raised sweet goods .....	—	14,164,330	—	43,711	—	9,647
Pies, cakes, cookies, pastries .....	—	73,876,843	—	833,534	—	122,241
Doughnuts .....	—	8,729,444	—	39,618	—	18,513
Biscuits, plain and fancy .....	956	399,508	—	—	—	—
Chocolate, confectionery .... lb.	52,141	29,981	—	1	—	—
Sugar, confectionery .....	95,812	43,389	—	—	—	—
Ice cream .....	32,482	62,293	—	—	—	—
All other products <sup>1</sup> .....	—	3,429,488	—	13,293	—	17,286
<b>Total</b> .....	—	<b>289,019,294</b>	—	<b>3,044,927</b>	—	<b>458,100</b>
	Nova Scotia		New Brunswick		Quebec	
	Quantity	Selling value	Quantity	Selling value	Quantity	Selling value
		\$		\$		\$
Bread ..... lb.	50,035,901	6,104,380	49,562,965	6,164,146	448,128,676	49,461,638
Plain rolls and buns .....	—	181,946	—	220,203	—	3,400,780
Fruit buns, yeast raised sweet goods .....	—	60,215	—	57,221	—	2,729,593
Pies, cakes, cookies, pastries .....	—	1,088,678	—	1,352,917	—	24,104,268
Doughnuts .....	—	578,175	—	325,544	—	1,959,983
Biscuits, plain and fancy .....	—	—	—	—	515	372,491
Chocolate, confectionery .... lb.	—	—	—	—	12,271	9,510
Sugar, confectionery .....	—	—	—	—	—	1
Ice cream .....	—	—	—	—	—	1
All other products <sup>1</sup> .....	—	10,491	—	2,839	—	740,671
<b>Total</b> .....	—	<b>8,023,885</b>	—	<b>8,122,870</b>	—	<b>82,778,934</b>
	Ontario		Manitoba		Saskatchewan	
	Quantity	Selling value	Quantity	Selling value	Quantity	Selling value
		\$		\$		\$
Bread ..... lb.	607,700,403	67,697,825	76,397,834	9,370,456	62,502,083	7,348,995
Plain rolls and buns .....	—	7,337,170	—	312,449	—	544,212
Fruit buns, yeast raised sweet goods .....	—	7,307,346	—	1,340,971	—	328,197
Pies, cakes, cookies, pastries .....	—	31,969,475	—	2,634,392	—	1,483,623
Doughnuts .....	—	3,839,655	—	661,720	—	216,542
Biscuits, plain and fancy .....	—	1	—	1	—	1
Chocolate, confectionery .... lb.	24,252	12,393	—	—	—	—
Sugar, confectionery .....	93,122	41,905	—	—	—	—
Ice cream .....	24,875	47,512	—	—	—	1
All other products <sup>1</sup> .....	—	2,205,008	—	163,067	—	73,151
<b>Total</b> .....	—	<b>120,458,289</b>	—	<b>14,483,055</b>	—	<b>9,991,720</b>
	Alberta		British Columbia, Yukon and N.W.T.			
	Quantity	Selling value	Quantity	Selling value		
		\$		\$		
Bread ..... lb.	98,350,008	11,418,436	115,477,836	15,041,260		
Plain rolls and buns .....	—	614,228	—	660,710		
Fruit buns, yeast raised sweet goods .....	—	625,497	—	1,661,932		
Pies, cakes, cookies, pastries .....	—	3,585,275	—	6,702,440		
Doughnuts .....	—	321,049	—	768,645		
Biscuits, plain and fancy .....	—	1	—	—		
Chocolate, confectionery .... lb.	—	1	—	1		
Sugar, confectionery .....	—	1	—	—		
Ice cream .....	—	1	—	1		
All other products <sup>1</sup> .....	—	103,537	—	151,505		
<b>Total</b> .....	—	<b>16,668,022</b>	—	<b>24,986,492</b>		

1. As there are less than three establishments, statistics are included with "all other products".

Note. The figures in the above table do not represent the total Canadian production of these commodities, since they are also produced in other industries, either as a subsidiary or principal product. For total production figures, see "alphabetical list of products" published annually in the report "The Manufacturing Industries of Canada".



TABLE 3. Principal Statistics Classified According to Type of Ownership - 1954 and 1955

Type	Establishments	Total employees	Earnings	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$
1954					
Individual ownership.....	1,910	8,840	15,993,019	28,422,567	56,063,404
Partnerships.....	309	2,543	5,432,368	9,224,697	18,429,165
Incorporated companies.....	353	22,365	62,073,321	93,032,068	204,697,874
Co-operatives.....	12	135	306,154	440,282	1,017,446
<b>Total.....</b>	<b>2,584</b>	<b>33,883</b>	<b>83,804,862</b>	<b>131,119,614</b>	<b>280,207,889</b>
1955					
Individual ownership.....	1,915	8,738	16,095,700	27,912,511	55,576,264
Partnerships.....	316	2,437	5,176,473	8,177,824	16,820,502
Incorporated companies.....	377	23,120	66,207,824	96,815,639	215,715,946
Co-operatives.....	10	121	280,007	393,276	906,582
<b>Total.....</b>	<b>2,618</b>	<b>34,416</b>	<b>87,760,004</b>	<b>133,299,250</b>	<b>289,019,294</b>

TABLE 4A. Principal Statistics of the Bread and Other Bakery Products Industry, 1955  
Grouped According to the Number of Employees per Establishment

Province and Employee Groups	Establishments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
Canada:						
Under 5 employees.....	1,416	3,544	5,851,253	1,130,986	11,588,227	22,881,546
5 to 14 employees.....	858	6,619	13,260,715	1,720,809	21,345,164	43,339,373
15 " 49 ".....	223	5,724	13,759,010	1,685,831	22,028,366	46,601,025
50 " 99 ".....	62	4,282	11,835,475	1,261,655	18,645,485	40,829,617
100 " 199 ".....	32	4,284	12,797,697	1,234,772	19,279,112	44,086,391
200 " 499 ".....	22	6,809	20,355,284	1,856,968	27,094,780	60,923,924
500 " 999 ".....	5	3,154	9,900,570	765,858	13,318,116	30,357,418
<b>Total.....</b>	<b>2,618</b>	<b>34,416</b>	<b>87,760,004</b>	<b>9,656,879</b>	<b>133,299,250</b>	<b>289,019,294</b>
Newfoundland:						
Under 5 employees.....	2	78	155,547	34,260	360,985	701,898
5 to 14 ".....	7					
15 " 49 ".....	4					
50 " 99 ".....	1					
<b>Total.....</b>	<b>14</b>	<b>289</b>	<b>686,831</b>	<b>91,691</b>	<b>1,680,373</b>	<b>3,044,927</b>
Prince Edward Island:						
Under 5 employees.....	2	82	135,091	23,247	236,182	458,100
5 to 14 ".....	4					
15 " 49 ".....	2					
<b>Total.....</b>	<b>8</b>	<b>82</b>	<b>135,091</b>	<b>23,247</b>	<b>236,182</b>	<b>458,100</b>
Nova Scotia:						
Under 5 employees.....	41	106	154,236	34,930	339,370	641,663
5 to 14 employees.....	29	229	402,130	66,727	757,612	1,438,356
15 " 49 ".....	7	208	476,111	91,208	969,591	1,975,265
50 " 99 ".....	1	315	800,908	114,769	1,814,230	3,968,601
100 " 199 ".....	2					
<b>Total.....</b>	<b>80</b>	<b>858</b>	<b>1,833,385</b>	<b>307,634</b>	<b>3,880,803</b>	<b>8,023,885</b>
New Brunswick:						
Under 5 employees.....	31	87	124,777	27,032	247,250	512,818
5 to 14 employees.....	18	127	250,086	45,406	530,838	990,125
15 " 49 ".....	8	187	407,861	71,537	851,709	1,831,527
50 " 99 ".....	2	447	982,622	172,433	2,120,408	4,788,400
100 " 199 ".....	2					
<b>Total.....</b>	<b>61</b>	<b>848</b>	<b>1,765,346</b>	<b>316,408</b>	<b>3,750,205</b>	<b>8,122,870</b>

TABLE 4A. Principal Statistics of the Bread and Other Bakery Products Industry, 1955  
Grouped According to the Number of Employees per Establishment - Concluded

Province and Employee Groups	Establishments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>Quebec:</b>						
Under 5 employees .....	584	1,335	2,368,081	500,193	4,772,178	9,487,019
5 to 14 employees .....	333	3,630	7,277,810	1,020,098	12,519,454	25,144,032
50 " 99 " .....	16	1,029	2,367,815	274,189	4,342,674	8,952,482
100 " 199 " .....	5	688	2,040,836	180,126	3,511,928	7,467,983
200 " 499 " .....	7	3,551	10,034,775	871,052	15,009,251	31,727,418
500 " 999 " .....	2					
<b>Total .....</b>	<b>947</b>	<b>10,233</b>	<b>24,089,317</b>	<b>2,845,658</b>	<b>40,155,485</b>	<b>82,778,934</b>
<b>Ontario:</b>						
Under 5 employees .....	410	1,097	1,734,487	328,170	3,457,124	6,671,235
5 to 14 employees .....	299	2,349	4,621,441	576,564	7,180,295	14,712,013
15 " 49 " .....	81	2,112	5,007,714	626,020	6,933,130	15,014,819
50 " 99 " .....	26	1,874	5,413,155	583,354	7,689,106	17,475,264
100 " 199 " .....	11	1,525	4,130,624	396,758	6,128,926	14,110,112
200 " 499 " .....	12	3,664	10,954,637	1,009,689	14,353,414	32,448,695
500 " 999 " .....	3	1,960	6,600,491	542,750	8,427,166	20,026,151
<b>Total .....</b>	<b>842</b>	<b>14,581</b>	<b>38,462,549</b>	<b>4,063,305</b>	<b>54,169,161</b>	<b>120,458,289</b>
<b>Manitoba:</b>						
Under 5 employees .....	88	224	335,658	60,651	603,123	1,239,977
5 to 14 employees .....	36	278	645,906	71,225	890,400	1,867,479
15 " 49 " .....	9	271	637,374	51,074	775,319	1,870,160
50 " 99 " .....	4	263	767,153	91,920	1,352,182	2,853,774
100 " 199 " .....	3	634	2,114,160	229,065	2,727,833	6,651,665
200 " 499 " .....	1					
<b>Total .....</b>	<b>141</b>	<b>1,670</b>	<b>4,500,251</b>	<b>503,935</b>	<b>6,348,857</b>	<b>14,483,055</b>
<b>Saskatchewan:</b>						
Under 5 employees .....	49	132	212,304	40,121	403,546	778,276
5 to 14 employees .....	37	297	671,489	85,109	994,557	2,203,579
15 " 49 " .....	10	226	688,511	87,685	988,334	2,325,938
50 " 99 " .....	1	447	1,400,590	101,332	1,977,274	4,686,927
100 " 199 " .....	3					
<b>Total .....</b>	<b>100</b>	<b>1,102</b>	<b>2,972,894</b>	<b>314,247</b>	<b>4,363,711</b>	<b>9,994,720</b>
<b>Alberta:</b>						
Under 5 employees .....	76	190	314,841	47,274	606,932	1,232,614
5 to 14 employees .....	41	305	711,987	81,777	1,167,612	2,325,861
15 " 49 " .....	14	346	938,874	56,328	1,760,181	3,651,336
50 " 99 " .....	5	368	1,086,314	95,644	1,443,320	3,382,218
100 " 199 " .....	3	663	1,963,229	128,489	2,256,489	6,075,993
200 " 499 " .....	1					
<b>Total .....</b>	<b>140</b>	<b>1,872</b>	<b>5,015,245</b>	<b>409,512</b>	<b>7,234,534</b>	<b>16,668,022</b>
<b>British Columbia:</b>						
Under 5 employees .....	131	353	575,828	82,122	1,080,249	2,171,438
5 to 14 employees .....	113	844	1,793,743	189,352	2,781,084	5,804,369
15 " 49 " .....	28	656	1,900,383	201,386	3,061,951	6,509,037
50 " 99 " .....	6	376	1,283,440	104,942	1,770,493	4,040,285
100 " 199 " .....	3	639	2,720,960	197,452	2,746,767	6,379,332
200 " 499 " .....	1					
<b>Total .....</b>	<b>282</b>	<b>2,868</b>	<b>8,274,354</b>	<b>775,254</b>	<b>11,440,544</b>	<b>24,904,461</b>
<b>Yukon and Northwest Territories:</b>						
Under 5 employees .....	2	13	24,741	5,988	39,395	82,031
5 to 14 employees .....	1					
<b>Total .....</b>	<b>3</b>	<b>13</b>	<b>24,741</b>	<b>5,988</b>	<b>39,395</b>	<b>82,031</b>



**TABLE 4b. Principal Statistics of the Bread and Other Bakery Products Industry, 1955**  
Grouped According to the Size of Establishment

Provinces and Production Groups	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>Canada:</b>						
Under \$10,000 .....	431	777	775,085	164,037	1,324,650	2,675,558
\$ 10,000 to \$ 24,999 .....	872	2,676	4,111,630	717,494	7,276,832	14,608,667
25,000 " 49,999 .....	616	3,341	6,273,854	930,429	11,136,419	21,767,258
50,000 " 99,999 .....	333	3,277	7,265,735	916,928	11,144,412	23,207,065
100,000 " 199,999 .....	156	2,838	6,556,882	814,469	10,438,546	21,612,457
200,000 " 499,999 .....	100	3,767	9,384,292	1,145,719	14,467,821	31,363,160
500,000 " 999,999 .....	54	4,021	11,379,379	1,176,883	17,326,784	38,142,276
1,000,000 " 4,999,999 .....	51	11,159	33,570,992	3,202,558	44,987,365	103,328,204
5,000,000 and over .....	5	2,560	8,442,355	588,362	15,196,401	32,316,649
<b>Total .....</b>	<b>2,618</b>	<b>34,416</b>	<b>87,760,004</b>	<b>9,656,879</b>	<b>133,299,250</b>	<b>289,019,294</b>
<b>Newfoundland:</b>						
\$ 10,000 to \$ 24,999 .....	1	12	17,526	6,508	39,652	85,904
25,000 " 49,999 .....	2	26	39,384	8,398	86,601	182,810
50,000 " 99,999 .....	3	78	177,698	27,600	373,531	689,082
100,000 " 199,999 .....	5	173	452,223	49,185	1,180,589	2,087,131
200,000 " 499,999 .....	1					
500,000 " 999,999 .....	1					
1,000,000 " 4,999,999 .....	1					
<b>Total .....</b>	<b>14</b>	<b>289</b>	<b>686,831</b>	<b>91,691</b>	<b>1,680,373</b>	<b>3,044,927</b>
<b>Prince Edward Island:</b>						
\$ 10,000 to \$ 24,999 .....	3	17	22,160	5,172	49,197	86,716
25,000 " 49,999 .....	1	65	112,931	18,075	186,985	371,384
50,000 " 99,999 .....	3					
100,000 " 199,999 .....	1					
<b>Total .....</b>	<b>8</b>	<b>82</b>	<b>135,091</b>	<b>23,247</b>	<b>236,182</b>	<b>458,100</b>
<b>Nova Scotia:</b>						
Under \$10,000 .....	14	29	28,139	5,500	44,202	92,499
\$ 10,000 to \$ 24,999 .....	22	64	98,305	17,704	206,021	380,007
25,000 " 49,999 .....	24	143	227,443	41,097	454,502	829,772
50,000 " 99,999 .....	8	77	153,151	29,213	283,369	553,247
100,000 " 199,999 .....	5	76	167,451	25,032	333,249	675,990
200,000 " 499,999 .....	5	469	1,158,896	189,088	2,559,460	5,492,370
500,000 " 999,999 .....	1					
1,000,000 " 4,999,999 .....	1					
<b>Total .....</b>	<b>80</b>	<b>858</b>	<b>1,833,385</b>	<b>307,634</b>	<b>3,880,803</b>	<b>8,023,885</b>
<b>New Brunswick:</b>						
Under \$10,000 .....	9	18	10,836	1,717	13,765	35,243
\$ 10,000 to \$ 24,999 .....	18	55	79,854	16,618	147,870	304,001
25,000 " 49,999 .....	14	72	139,078	25,215	264,586	513,963
50,000 " 99,999 .....	7	59	128,082	23,620	284,269	522,530
100,000 " 199,999 .....	6	116	204,252	31,398	407,376	789,072
200,000 " 499,999 .....	3	161	438,866	72,965	904,755	2,023,568
500,000 " 999,999 .....	1	367	764,378	144,875	1,727,584	3,934,493
1,000,000 " 4,999,999 .....	3					
<b>Total .....</b>	<b>61</b>	<b>848</b>	<b>1,765,346</b>	<b>316,408</b>	<b>3,750,205</b>	<b>8,122,870</b>
<b>Quebec:</b>						
Under \$10,000 .....	187	308	341,430	74,205	600,095	1,202,473
\$ 10,000 to \$ 24,999 .....	344	978	1,598,524	307,815	2,845,077	5,720,502
25,000 " 49,999 .....	219	1,134	2,192,651	347,928	4,000,728	7,814,728
50,000 " 99,999 .....	105	981	2,088,762	304,979	3,630,204	7,345,595
100,000 " 199,999 .....	38	729	1,484,499	252,717	2,752,509	5,428,759
200,000 " 499,999 .....	32	1,355	3,080,183	373,202	4,890,493	10,057,712
500,000 " 999,999 .....	9	657	1,589,187	155,432	2,734,766	5,974,807
1,000,000 " 4,999,999 .....	11	4,091	11,714,081	1,029,380	18,701,613	39,234,358
5,000,000 and over .....	2					
<b>Total .....</b>	<b>947</b>	<b>10,233</b>	<b>24,089,317</b>	<b>2,845,658</b>	<b>40,155,485</b>	<b>82,778,934</b>



**TABLE 4b. Principal Statistics of the Bread and Other Bakery Products Industry, 1955**  
Grouped According to the Size of Establishment - Concluded

Provinces and Production Groups	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>Ontario:</b>						
Under \$10,000 .....	119	243	212,157	49,388	362,058	739,841
\$ 10,000 to \$ 24,999 .....	263	853	1,215,686	209,915	2,231,606	4,431,343
25,000 " 49,999 .....	205	1,171	2,128,979	298,764	3,670,472	7,167,182
50,000 " 99,999 .....	121	1,292	2,899,717	339,464	3,969,423	8,404,736
100,000 " 199,999 .....	53	1,020	2,453,324	301,232	3,378,660	7,220,780
200,000 " 499,999 .....	33	1,227	2,963,510	354,854	4,495,279	9,724,026
500,000 " 999,999 .....	24	1,963	5,373,814	596,713	7,199,240	16,220,221
1,000,000 " 4,999,999 .....	21	5,202	15,330,136	1,454,546	18,740,309	45,166,133
5,000,000 and over .....	3	1,610	5,885,226	458,429	10,122,114	21,384,027
<b>Total .....</b>	<b>842</b>	<b>14,581</b>	<b>38,462,549</b>	<b>4,063,305</b>	<b>54,169,161</b>	<b>120,458,289</b>
<b>Manitoba:</b>						
Under \$10,000 .....	32	59	59,058	10,524	87,849	181,859
\$ 10,000 to \$ 24,999 .....	49	150	216,694	36,195	379,195	766,082
25,000 " 49,999 .....	25	120	244,363	38,897	412,499	861,274
50,000 " 99,999 .....	15	140	350,105	39,045	453,408	971,276
100,000 " 199,999 .....	8	139	327,566	21,907	469,179	987,804
200,000 " 499,999 .....	5	222	551,378	41,872	756,887	1,664,697
500,000 " 999,999 .....	4	306	981,061	114,445	1,380,937	3,333,836
1,000,000 " 4,999,999 .....	3	534	1,770,026	201,050	2,408,903	5,716,227
<b>Total .....</b>	<b>141</b>	<b>1,670</b>	<b>4,500,251</b>	<b>563,935</b>	<b>6,348,857</b>	<b>14,483,055</b>
<b>Saskatchewan:</b>						
Under \$10,000 .....	16	25	26,947	6,624	43,204	83,453
\$ 10,000 to \$ 24,999 .....	31	111	171,030	30,827	284,043	552,282
25,000 " 49,999 .....	19	103	200,497	29,080	368,465	730,434
50,000 " 99,999 .....	16	148	341,133	42,574	523,262	1,143,000
100,000 " 199,999 .....	7	90	256,544	27,472	341,136	817,402
200,000 " 499,999 .....	7	178	576,153	76,338	826,327	1,981,222
500,000 " 999,999 .....	1					
1,000,000 " 4,999,999 .....	3	447	1,400,590	101,332	1,977,274	4,686,927
<b>Total .....</b>	<b>100</b>	<b>1,102</b>	<b>2,972,894</b>	<b>314,247</b>	<b>4,363,711</b>	<b>9,994,720</b>
<b>Alberta:</b>						
Under \$10,000 .....	23	41	40,825	8,000	78,235	145,990
\$ 10,000 to \$ 24,999 .....	44	130	214,611	28,005	346,579	730,789
25,000 " 49,999 .....	28	135	286,915	45,114	528,193	1,011,379
50,000 " 99,999 .....	18	146	370,637	33,306	575,093	1,186,535
100,000 " 199,999 .....	12	196	507,023	34,960	842,625	1,788,126
200,000 " 499,999 .....	5	176	437,299	32,522	585,869	1,383,302
500,000 " 999,999 .....	6	385	1,194,706	99,116	2,021,451	4,345,908
1,000,000 " 4,999,999 .....	4	663	1,963,229	128,489	2,256,489	6,075,993
<b>Total .....</b>	<b>140</b>	<b>1,872</b>	<b>5,015,245</b>	<b>409,512</b>	<b>7,234,534</b>	<b>16,668,022</b>
<b>British Columbia:</b>						
Under \$10,000 .....	31	54	55,693	8,079	95,242	194,200
\$ 10,000 to \$ 24,999 .....	94	308	474,643	62,135	774,413	1,602,454
25,000 " 49,999 .....	77	440	815,014	92,877	1,350,688	2,649,613
50,000 " 99,999 .....	38	370	828,132	87,370	1,244,844	2,695,468
100,000 " 199,999 .....	21	370	938,329	83,479	1,456,235	3,063,356
200,000 " 499,999 .....	10	280	985,452	124,664	1,278,832	3,093,826
500,000 " 999,999 .....	7	407	1,456,131	119,198	2,493,523	5,226,212
1,000,000 " 4,999,999 .....	4	639	2,720,960	197,452	2,746,767	6,379,332
<b>Total .....</b>	<b>282</b>	<b>2,868</b>	<b>8,274,354</b>	<b>775,254</b>	<b>11,440,544</b>	<b>24,904,461</b>
<b>Yukon and Northwest Territories:</b>						
\$ 10,000 to \$ 24,999 .....	2					
25,000 " 49,999 .....	1	13	24,741	5,988	39,395	82,031
<b>Total .....</b>	<b>3</b>	<b>13</b>	<b>24,741</b>	<b>5,988</b>	<b>39,395</b>	<b>82,031</b>

**TABLE 4c. Percentage Importance of Each Size Group to the Total for the Bread and Other Bakery Products Industry, 1954 and 1955**

	Production by group		Percentage of group to grand total	
	1954	1955	1954	1955
Under \$25,000 .....	16,949,027	17,282,225	6.0	6.0
\$ 25,000 to \$ 49,999 .....	20,463,353	21,767,258	7.3	7.5
50,000 " 99,999 .....	24,002,573	23,207,065	8.6	8.0
100,000 " 199,999 .....	21,075,328	21,612,457	7.5	7.5
200,000 " 499,999 .....	32,408,303	31,363,160	11.6	10.9
500,000 " 999,999 .....	38,600,216	38,142,276	13.8	13.2
1,000,000 and over .....	126,709,089	135,644,853	45.2	46.9
<b>Grand total .....</b>	<b>280,207,889</b>	<b>289,019,294</b>	<b>100.0</b>	<b>100.0</b>

The following table gives the per capita consumption of "bakers" bread for the years 1928 to 1955 based on population records for those years.

It will be noted that there has been a decrease in the consumption of bread, the per capita consumption decreasing from 100.5 in 1954 to 98.1 in 1955.

**TABLE 5. Consumption of Bread in Canada, 1928 to 1955**

Year	Quantity of bread <sup>1</sup>	Value of bread	Per capita consumption
	Pound	\$	Pound
1928 .....	878,949,378	55,305,324	89.4
1929 .....	935,794,310	59,635,321	93.3
1930 .....	941,540,650	55,379,029	92.2
1931 .....	942,784,007	46,930,340	90.9
1932 .....	889,943,664	40,371,451	84.7
1933 .....	877,973,648	39,125,347	82.2
1934 .....	911,566,536	42,866,445	84.1
1935 .....	903,564,827	44,491,493	82.6
1936 .....	909,287,675	47,658,574	82.4
1937 .....	963,273,659	55,253,482	86.6
1938 .....	1,010,072,852	55,502,449	90.1
1939 .....	999,457,133	51,665,516	88.3
1940 .....	1,033,542,503	54,957,274	88.9
1941 .....	1,068,450,351	58,321,072	93.6
1942 <sup>2</sup> .....	1,153,838,551	63,345,856	100.7
1943 <sup>2</sup> .....	1,244,207,552	68,899,213	105.5
1944 <sup>2</sup> .....	1,249,083,402	70,252,657	104.6
1945 <sup>2</sup> .....	1,291,903,364	73,769,296	107.0
1946 .....	1,375,255,605	79,655,580	111.9
1947 .....	1,385,307,970	92,139,620	110.4
1948 .....	1,370,672,229	110,960,043	106.9
1949 <sup>3</sup> .....	1,346,427,395	121,395,387	100.6
1950 <sup>3</sup> .....	1,382,681,193	130,882,635	100.8
1951 <sup>3</sup> .....	1,419,249,722	149,481,587	101.3
1952 <sup>3</sup> .....	1,523,881,705	161,552,890	105.6
1953 <sup>3</sup> .....	1,557,542,322	171,795,150	105.4
1954 <sup>3</sup> .....	1,525,973,673	173,166,427	100.5
1955 <sup>3</sup> .....	1,530,048,677	175,096,743	98.1

1. Includes bread made in the Biscuit and Confectionery Industry.

2. The per capita consumption shown in the published reports from 1941 to 1945 was based on population figures which included the armed forces overseas. These have been revised and the armed forces omitted.

3. Newfoundland included.



TABLE 6. Specified Items Made in the Bread and Other Bakery Products Industry, 1928 to 1955

Year	Quantity of bread made	Value of bread made	Plain rolls and buns	Fruit buns yeast-raised sweet goods <sup>1</sup>	Pies, cakes and pastries	Doughnuts made <sup>2</sup>
	Pound	\$	\$	\$	\$	\$
1928	874, 059, 302	54, 948, 637	2, 160, 021	—	12, 542, 676	—
1929	930, 791, 022	59, 278, 223	2, 716, 799	—	14, 523, 445	—
1930	938, 219, 259	55, 036, 283	2, 692, 832	—	15, 226, 831	—
1931	938, 305, 538	46, 658, 782	3, 071, 823	—	14, 554, 103	—
1932	885, 537, 268	40, 110, 843	2, 463, 042	—	9, 978, 733	—
1933	873, 934, 850	38, 894, 714	2, 128, 626	—	9, 761, 102	—
1934	907, 527, 738	42, 635, 812	2, 377, 043	—	11, 781, 569	—
1935	899, 366, 332	44, 302, 522	2, 940, 038	—	11, 627, 545	—
1936	904, 476, 952	47, 449, 345	2, 944, 247	—	14, 526, 456	—
1937	957, 862, 716	55, 009, 658	3, 449, 245	—	17, 340, 407	—
1938	1, 005, 948, 075	55, 260, 623	3, 563, 360	—	18, 132, 728	—
1939	992, 007, 885	51, 263, 436	4, 276, 759	—	19, 382, 940	—
1940	1, 016, 449, 318	53, 869, 248	5, 127, 510	—	22, 255, 881	—
1941	1, 061, 564, 823	57, 934, 327	5, 321, 226	—	27, 790, 184	—
1942	1, 137, 272, 358	62, 862, 688	7, 411, 136	—	32, 744, 266	—
1943	1, 234, 420, 185	68, 358, 981	9, 263, 415	—	40, 612, 916 <sup>3</sup>	—
1944	1, 238, 806, 122	69, 695, 501	4, 489, 281	8, 779, 025	39, 607, 721	—
1945	1, 283, 766, 031	73, 328, 279	5, 088, 368	9, 775, 977	41, 339, 689	—
1946	1, 368, 713, 372	79, 268, 744	6, 201, 771	10, 912, 068	46, 138, 970	2, 937, 041
1947	1, 379, 807, 131	91, 747, 874	4, 753, 218	10, 225, 286	52, 832, 248	3, 175, 410
1948	1, 367, 096, 844	110, 644, 115	6, 051, 970	9, 647, 877	55, 291, 446	3, 280, 618
1949 <sup>4</sup>	1, 345, 183, 504	121, 188, 416	6, 127, 676	10, 612, 119	57, 627, 226	4, 677, 936
1950 <sup>4</sup>	1, 379, 851, 428	130, 618, 315	8, 542, 652	14, 149, 894	49, 437, 864	7, 837, 864
1951 <sup>4</sup>	1, 416, 961, 847	149, 310, 694	10, 804, 678	12, 114, 534	60, 663, 426	8, 111, 796
1952 <sup>4</sup>	1, 521, 196, 406	161, 343, 196	10, 377, 319	14, 533, 620	62, 171, 461	7, 863, 756
1953 <sup>4</sup>	1, 554, 460, 785	171, 547, 226	11, 062, 839	15, 952, 834	67, 753, 625	7, 018, 693
1954 <sup>4</sup>	1, 523, 305, 930	172, 918, 184	10, 614, 914	16, 178, 688	68, 545, 236	7, 587, 440
1955 <sup>4</sup>	1, 527, 510, 983	174, 855, 332	13, 428, 686	14, 164, 330	73, 876, 843	8, 729, 444

1. Fruit buns, yeast-raised sweet goods not collected separately previous to 1944.

2. Doughnuts not collected separately previous to 1946.

3. Since 1943 meat pies are collected separately, and are not included with the pies, cakes and pastries.

4. Newfoundland included.

Note. For total production see Table 1.

TABLE 7. Average Selling Price at the Factory per pound of Bread in Canada and the Provinces, for Representative years, 1929-1955<sup>1</sup>

Year	Canada	Newfoundland	Prince Edward Island	Nova Scotia	New-Brunswick	Quebec	Ontario	Manitoba	Saskatchewan	Alberta	British Columbia
	¢	¢	¢	¢	¢	¢	¢	¢	¢	¢	¢
1929	6.4	—	6.9	7.1	7.0	6.0	6.5	6.0	6.7	6.8	6.7
1933	4.5	—	5.2	5.1	5.3	4.1	4.6	4.3	4.2	4.6	4.9
1935	4.9	—	5.1	4.8	5.4	4.4	5.2	4.4	4.6	4.9	5.9
1937	5.7	—	6.3	5.5	5.7	5.3	5.9	5.4	5.6	6.0	7.1
1938	5.5	—	5.6	5.8	5.8	5.4	5.4	6.4	5.6	6.1	7.1
1939	5.2	—	5.7	5.1	5.5	4.7	5.2	5.0	5.3	5.9	6.4
1940	5.3	—	5.5	5.9	5.6	4.9	5.2	5.0	5.2	6.2	6.4
1941	5.4	—	5.4	5.8	5.6	4.9	5.5	5.3	5.3	6.1	6.7
1942	5.5	—	5.7	6.4	5.9	4.8	5.7	5.3	5.2	5.9	6.8
1943	5.5	—	5.6	6.2	6.0	4.9	5.6	5.5	5.2	5.8	7.0
1944	5.6	—	5.4	6.5	6.0	5.0	5.7	5.2	5.3	5.9	7.0
1945	5.7	—	5.7	6.6	6.4	5.0	5.7	5.5	5.1	6.1	7.2
1946	5.8	—	5.8	6.6	6.6	5.2	5.7	6.0	5.2	6.1	7.2
1947	6.6	—	6.4	7.5	7.1	6.4	6.5	7.1	5.8	6.8	7.8
1948	8.1	—	7.7	8.6	8.4	7.5	8.1	7.6	8.0	8.3	9.1
1949 <sup>2</sup>	9.0	9.0	9.1	10.1	10.6	8.6	9.0	9.1	8.6	8.9	9.8
1950 <sup>2</sup>	9.5	9.3	9.1	10.2	10.6	9.1	9.4	10.4	9.0	9.2	10.3
1951 <sup>2</sup>	10.5	10.1	10.3	10.9	11.5	10.0	10.6	11.4	10.1	10.4	11.5
1952 <sup>2</sup>	10.6	10.6	12.1	11.2	11.4	10.1	10.4	11.5	10.4	10.6	12.3
1953 <sup>2</sup>	11.0	10.8	12.1	12.1	11.3	10.3	10.9	11.9	11.1	11.4	13.0
1954 <sup>2</sup>	11.4	11.5	12.6	12.3	12.4	10.9	11.1	12.3	11.6	11.6	13.0
1955 <sup>2</sup>	11.4	11.5	12.6	12.2	12.4	11.0	11.1	12.3	11.8	11.6	13.0

1. The above figures are based on the total production of bread by all the bakers reporting annually to the Bureau under the requirements of the census of industry.

2. Newfoundland included beginning 1949.

TABLE 8. Materials Used by Quantity and Cost Value, 1954 and 1955

Materials	1954		1955		
	Quantity	Cost value at plant	Quantity	Cost value at plant	
		\$		\$	
Baking powder .....	lb.	1, 174, 569	186, 332	1, 178, 068	187, 971
Butter .....	"	1, 131, 828	677, 513	1, 316, 587	741, 297
Chocolate .....	"	900, 971	422, 032	660, 323	340, 904
Cocoa .....	"	952, 360	458, 428	1, 181, 710	557, 526
Cocanut shredded .....	"	1, 841, 900	405, 661	1, 711, 342	318, 082
Corn starch .....	"	1, 283, 621	126, 210	1, 257, 727	133, 235
Cream .....	gal.	126, 816	350, 078	131, 281	352, 974
Cream powder .....	lb.	12, 883	8, 559	46, 430	30, 613
Cream of tartar and substitutes .....	"	51, 519	26, 177	46, 404	19, 102
Eggs, in shell .....	doz.	2, 012, 550	834, 358	2, 167, 676	930, 170
Eggs, frozen .....	lb.	11, 477, 938	3, 825, 275	12, 371, 656	4, 009, 809
Eggs, liquid, not frozen .....	"	1, 510, 450	507, 093	1, 340, 453	451, 130
Egg powder (dried yolk and albumen) .....	"	53, 081	58, 497	39, 939	47, 000
Egg substitutes .....	"	192, 881	74, 253	199, 813	64, 006
Extracts, essences, etc. ....	-	-	349, 196	-	307, 893
Flour:					
(a) hard wheat (bread flour) .....	bb.	5, 691, 262	50, 182, 376	5, 782, 245	49, 380, 417
(b) soft wheat (cake flour) .....	"	341, 905	3, 227, 239	323, 455	3, 002, 123
(c) soya .....	lb.	3, 167, 629	366, 282	3, 077, 854	349, 555
(d) Cake mixtures, prepared .....	"	1, 573, 094	302, 815	3, 460, 118	580, 762
(e) Doughnut and pastry mixtures .....	"	16, 238, 997	2, 262, 852	17, 941, 224	2, 511, 571
(f) Other flours, (rye, rolled oats, corn meal, etc.) ....	"	13, 380, 749	717, 253	17, 041, 247	894, 489
Fruits:					
(a) raisins, currants and other dried fruits .....	"	14, 976, 848	2, 462, 642	15, 562, 642	2, 362, 061
(b) fresh oranges and lemons, etc. ....	-	-	124, 634	-	132, 854
(c) jam, jellies and marmalades .....	lb.	7, 540, 109	1, 065, 274	8, 359, 806	1, 211, 846
(d) preserved and canned, other .....	"	3, 254, 929	734, 354	4, 396, 971	980, 936
(e) frozen fruits .....	"	3, 771, 919	623, 961	4, 231, 184	799, 598
Filling for pies:					
(a) apple .....	"	3, 580, 159	473, 229	4, 678, 742	592, 034
(b) other .....	"	1, 403, 154	277, 661	1, 717, 804	321, 597
Gelatine .....	"	80, 226	53, 394	64, 062	48, 287
Glucose .....	"	1, 638, 038	146, 459	1, 705, 520	150, 365
Honey .....	"	1, 331, 093	190, 589	1, 174, 528	176, 786
Lard .....	"	28, 053, 448	4, 969, 871	26, 920, 540	4, 047, 783
Lecithin .....	"	95, 708	27, 308	137, 468	29, 022
Malt flour .....	"	1, 127, 358	132, 169	1, 207, 850	140, 320
Malt extracts and syrups .....	"	3, 129, 854	401, 409	2, 992, 930	378, 196
Margarine .....	"	461, 855	118, 426	529, 895	134, 308
Meat for pies .....	"	1, 007, 341	381, 371	1, 021, 600	340, 088
Milk, condensed .....	"	3, 385, 311	309, 324	4, 225, 654	393, 088
Milk, fresh and skimmed .....	gal.	1, 109, 820	525, 729	975, 098	420, 346
Milk powdered .....	lb.	25, 857, 329	2, 535, 472	25, 811, 006	3, 065, 242
Molasses .....	"	2, 980, 976	220, 015	2, 581, 581	189, 971
Nuts (walnuts, almonds, pecans, etc.) .....	"	1, 180, 923	675, 187	1, 274, 861	748, 805
Peanuts .....	"	193, 989	55, 481	181, 713	48, 104
Potatoes .....	"	564, 659	20, 534	518, 793	15, 089
Potato, starch and flour .....	"	1, 034, 087	126, 265	866, 261	112, 957
Oils:					
(a) corn .....	"	273, 475	60, 762	263, 998	61, 204
(b) cottonseed .....	"	451, 025	98, 877	493, 062	110, 430
(c) other cooking .....	"	1, 678, 543	365, 847	1, 829, 629	396, 755
Peanut butter .....	"	149, 825	36, 831	118, 831	29, 520
Salt .....	"	23, 359, 055	362, 609	25, 619, 319	386, 472
Shortening .....	"	33, 822, 422	8, 188, 834	37, 076, 166	8, 485, 853
Sodium bicarbonate (baking soda) .....	"	277, 554	23, 222	523, 994	49, 522
Sugar:					
(a) cane and beet .....	"	108, 300, 325	8, 358, 774	106, 008, 297	8, 633, 426
(b) corn and cerelose .....	"	2, 536, 079	202, 659	1, 544, 452	125, 343
Spices .....	"	237, 642	150, 396	268, 486	146, 433
Syrups:					
(a) corn .....	"	596, 402	72, 048	374, 871	45, 687
(b) other .....	"	503, 889	87, 830	573, 162	106, 780
Yeast .....	"	21, 560, 514	3, 882, 490	22, 832, 585	4, 058, 208
Yeast powders and other bread improvers .....	"	7, 832, 592	1, 343, 279	8, 739, 332	1, 571, 665
Packing materials:					
(a) waxed bread wrappers .....	-	-	8, 248, 368	-	8, 396, 696
(b) bread cartons and cake boxes .....	-	-	5, 940, 185	-	6, 339, 035
(c) cellophane and other containers .....	-	-	5, 606, 287	-	7, 307, 717
All other ingredients and supplies .....	-	-	5, 928, 213	-	4, 990, 538
Amount paid out to others for work done on materials owned by this plant .....	-	-	142, 866	-	7, 654
<b>Total</b> .....	-	-	<b>131, 119, 614</b>	-	<b>133, 299, 250</b>



TABLE 9. Employees, Salaries and Wages, by Provinces, 1954 and 1955

Provinces	Employees on salaries			Employees on wages		
	Male	Female	Salaries	Male	Female	Wages
	No.	No.	\$	No.	No.	\$
<b>1954</b>						
<b>Canada</b> .....	<b>3, 793</b>	<b>1, 301</b>	<b>14, 749, 036</b>	<b>21, 905</b>	<b>6, 884</b>	<b>69, 055, 826</b>
Newfoundland .....	18	12	164, 692	152	72	466, 056
Prince Edward Island .....	16	8	40, 886	43	28	108, 530
Nova Scotia .....	105	44	399, 180	548	158	1, 344, 771
New Brunswick .....	81	33	306, 027	538	175	1, 361, 533
Quebec .....	1, 202	255	4, 011, 175	7, 061	1, 535	18, 618, 062
Ontario .....	1, 433	591	5, 969, 835	9, 569	3, 075	31, 692, 075
Manitoba .....	210	75	768, 009	1, 055	381	3, 653, 817
Saskatchewan .....	134	55	532, 756	629	246	2, 223, 072
Alberta .....	230	99	950, 769	965	479	3, 861, 542
British Columbia .....	360	128	1, 593, 772	1, 341	731	5, 713, 926
Yukon and N. W. T. ....	4	1	11, 935	4	4	12, 442
<b>1955</b>						
<b>Canada</b> .....	<b>3, 711</b>	<b>1, 318</b>	<b>14, 522, 303</b>	<b>23, 396</b>	<b>6, 991</b>	<b>73, 237, 701</b>
Newfoundland .....	24	14	136, 580	175	76	550, 251
Prince Edward Island .....	12	6	37, 458	39	25	97, 633
Nova Scotia .....	104	48	398, 999	532	174	1, 434, 386
New Brunswick .....	82	32	284, 684	571	163	1, 480, 662
Quebec .....	1, 226	275	4, 242, 575	7, 154	1, 578	19, 846, 742
Ontario .....	1, 302	552	5, 475, 211	9, 634	3, 093	32, 987, 338
Manitoba .....	203	69	766, 104	1, 050	348	3, 734, 147
Saskatchewan .....	143	77	599, 841	651	231	2, 373, 053
Alberta .....	226	106	932, 180	1, 058	482	4, 083, 065
British Columbia .....	385	138	1, 638, 083	1, 528	817	6, 636, 271
Yukon and N. W. T. ....	4	1	10, 588	4	4	14, 153

TABLE 10. Monthly Employment of Wage-Earners, 1954 and 1955

Months	1954			1955		
	Male	Female	Total	Male	Female	Total
	No.	No.	No.	No.	No.	No.
January .....	21, 658	6, 631	28, 289	21, 843	6, 677	28, 520
February .....	21, 619	6, 646	28, 265	21, 828	6, 621	28, 449
March .....	21, 692	6, 678	28, 370	21, 902	6, 685	28, 587
April .....	21, 798	6, 816	28, 614	22, 007	6, 810	28, 817
May .....	21, 929	6, 899	28, 828	22, 251	6, 880	29, 131
June .....	22, 226	7, 042	29, 268	22, 593	7, 058	29, 651
July .....	21, 850	7, 025	28, 875	22, 847	7, 242	30, 089
August .....	21, 873	7, 007	28, 880	22, 789	7, 153	29, 942
September .....	21, 523	6, 902	28, 425	22, 643	7, 115	29, 758
October .....	22, 002	6, 989	28, 991	22, 606	7, 147	29, 753
November .....	22, 121	7, 037	29, 158	22, 612	7, 163	29, 775
December .....	22, 012	6, 924	28, 936	22, 587	7, 110	29, 697
<b>Monthly average</b> .....	<b>21, 905</b>	<b>6, 884</b>	<b>28, 789</b>	<b>22, 396</b>	<b>6, 991</b>	<b>29, 387</b>

TABLE 11. Inventory Values, 1955

	Opening <sup>1</sup>	Closing
	\$	\$
Raw material and supplies .....	9, 842, 734	10, 477, 349
Goods in process .....	44, 846	62, 396
Finished goods of own manufacture .....	244, 167	314, 539
<b>Total inventory</b> .....	<b>10, 131, 747</b>	<b>10, 854, 284</b>
Book value of inventory of goods for resale without further processing .....	149, 052	204, 819

1. The opening inventory values for 1955 differ from the published closing inventory values for 1954 due to transfers, discards, corrections and addition of new firms.

**TABLE 12. Type of Employment, 1955**  
(This table covers 722 firms, who reported breakdown as to type of employment)

	Male	Female	Wages & Commissions
	No.	No.	\$
Production (includes employees engaged in the production including wrapping and shipping) .....	11,002	3,800	35,831,641
Distribution (includes employees engaged in distribution such as salesmen, route inspectors, etc.) .....	8,508	1,323	30,437,159
Catering (includes employees engaged in catering such as catering advisers, employees, waitresses) .....	43	221	463,191
<b>Total</b> .....	<b>19,553</b>	<b>5,344</b>	<b>66,731,991</b>

**TABLE 13. Principal Statistics of Bakeries in Specific Cities, 1955**

Cities	Estab-lish-ments	Em-ployees	Earnings	Cost of fuel and electricity	Cost at plant of material used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>Newfoundland:</b>						
St. John's .....	5	204	514,096	57,027	1,291,835	2,298,529
<b>Nova Scotia:</b>						
Halifax .....	16	253	655,530	98,343	1,578,179	3,473,820
Sydney .....	7	187	394,894	56,289	705,300	1,489,458
<b>New Brunswick:</b>						
Moncton .....	10	274	539,567	118,803	1,289,511	3,059,363
Saint John .....	16	293	621,302	80,768	1,199,981	2,407,873
<b>Quebec:</b>						
Montreal .....	129	3,313	8,657,892	887,918	14,621,868	29,170,449
Westmount .....	8	1,204	3,453,190	337,974	3,907,447	8,857,310
Quebec City .....	30	635	1,345,409	171,079	2,165,724	4,670,078
Sherbrooke .....	9	139	295,143	37,290	565,456	1,079,501
Beauport .....	3	142	294,631	31,841	508,313	1,122,989
Three Rivers .....	9	113	215,399	28,728	416,512	792,673
<b>Ontario:</b>						
Toronto .....	165	5,116	14,162,473	1,288,799	19,764,443	43,890,868
Ottawa .....	21	1,154	3,102,408	307,471	4,463,457	9,955,015
Hamilton .....	49	1,287	3,446,127	305,486	3,660,194	8,560,004
London .....	26	932	2,447,946	268,433	3,175,572	7,338,434
Windsor .....	21	509	1,334,505	146,171	1,555,061	3,640,613
Kitchener .....	12	349	954,115	107,278	1,254,921	3,006,747
Sudbury .....	8	243	727,087	107,718	1,223,081	2,656,747
Kingston .....	5	211	624,202	73,170	926,460	2,160,707
Welland .....	7	111	340,393	29,288	507,728	1,248,780
Fort William .....	9	101	240,365	40,030	394,489	845,544
Port Arthur .....	6	141	428,701	42,192	601,473	1,356,067
Sault Ste Marie .....	11	106	266,672	64,624	497,657	1,000,050
<b>Manitoba:</b>						
Winnipeg .....	52	1,032	2,946,076	291,568	4,157,596	9,610,784
Brandon .....	5	133	393,786	53,141	453,293	1,130,331
<b>Saskatchewan:</b>						
Regina .....	11	362	1,111,960	87,886	1,408,058	3,628,937
Saskatoon .....	11	273	773,083	58,086	1,175,772	2,467,096
<b>Alberta:</b>						
Edmonton .....	38	850	2,249,864	157,651	3,086,268	7,487,949
Calgary .....	24	603	1,842,814	129,562	2,546,940	5,886,035
Lethbridge .....	7	114	328,795	31,303	483,087	1,084,308
<b>British Columbia:</b>						
Vancouver .....	108	1,509	4,981,085	384,444	6,483,834	14,076,520
Victoria .....	31	332	826,529	74,178	1,100,506	2,417,030



Because of the perishable nature of the products made in the Bread and Other Bakery Products industry, a speedy distribution is very necessary.

Therefore, this industry lends itself readily to a survey of the distribution of production.

TABLE 14. Distribution of Sales in the Bread and Other Bakery Products Industry, 1955

Province	Establishments reporting	Total sales	Wholesale including sales to restaurants, institutions, etc.	Retail	
				House to house	Through bakery-owned stores
	No.	\$	\$	\$	\$
Newfoundland .....	14	3,072,675	2,879,994	—	192,681
Prince Edward Island .....	8	458,100	338,150	—	119,950
Nova Scotia .....	80	8,055,383	5,995,102	971,470	1,088,811
New Brunswick .....	61	8,285,217	7,437,696	435,743	411,778
Quebec .....	947	86,197,719	45,753,929	30,313,725	10,130,065
Ontario .....	842	127,086,794	61,885,696	38,104,075	27,097,023
Manitoba .....	141	14,711,219	10,384,710	1,674,250	2,652,259
Saskatchewan .....	100	10,016,595	7,366,119	899,290	1,751,186
Alberta .....	140	16,923,105	11,961,014	2,046,083	2,916,008
British Columbia .....	282	24,958,941	15,382,374	2,482,301	7,094,266
Yukon and N.W.T. ....	3	82,031	40,675	—	41,356
<b>Canada:</b>					
1955 .....	2,618	299,847,779	169,425,459	76,926,937	53,495,383
1954 .....	2,584	288,887,724	164,247,003	70,197,274	54,443,447

  

Province	Percentage of Sales			
Newfoundland .....	100	93.7	—	6.3
Prince Edward Island .....	100	73.8	—	26.2
Nova Scotia .....	100	74.4	12.1	13.5
New Brunswick .....	100	89.8	5.2	5.0
Quebec .....	100	53.0	35.2	11.8
Ontario .....	100	48.7	30.0	21.3
Manitoba .....	100	70.6	11.4	18.0
Saskatchewan .....	100	73.5	9.0	17.5
Alberta .....	100	70.7	12.1	17.2
British Columbia .....	100	61.6	9.9	28.5
Yukon and N.W.T. ....	100	49.6	—	50.4
<b>Canada:</b>				
1955 .....	100	56.5	25.7	17.8
1954 .....	100	56.9	24.3	18.8

The Weight of a Loaf of Bread

According to information collected by the Bureau of Statistics, the average weight of a loaf in the provinces may be stated as follows:

Province	Weight
Newfoundland .....	24 ounces
Prince Edward Island .....	20 ounces
Nova Scotia and New Brunswick .....	20 and 24 ounces, except in the case of "small bread"
Quebec .....	In certain municipalities at 1½ pounds or 24 ounces, while in the remaining parts of the province it is variously stated at 4, 5, and 6 pounds.
Ontario .....	16, 24 or 48 ounces
Manitoba .....	Generally at 16 and 20 ounces, except in outlying portions of the province where it is stated at 3 pounds.
Saskatchewan and Alberta .....	20 ounces respectively
British Columbia .....	15 ounces for wrapped and 16 for the unwrapped bread

STATISTICS CANADA LIBRARY  
BIBLIOTHÈQUE STATISTIQUE CANADA



1010712271