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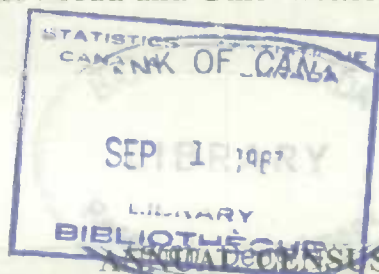
SEP 27 1962



BAKERIES

1960

Formerly The Bread and Other Bakery Products Industry



OF MANUFACTURES

Published by Authority of
The Honourable George Hees, Minister of Trade and Commerce

DOMINION BUREAU OF STATISTICS

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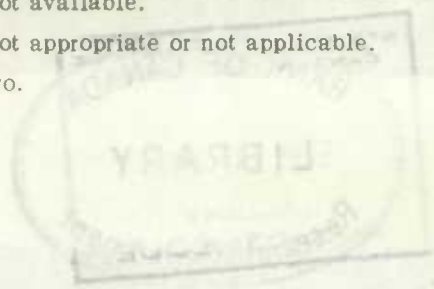
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SYMBOLS

The interpretation of the symbols used in the tables throughout this publication is as follows:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.



EXPLANATORY NOTES

This report is one in a series of about 140 publications which present the results of the 1960 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. Adoption of the revised Standard Industrial Classification for 1960 compilations has necessitated changes in titles of many reports in this annual series. The content of many industries has also been affected (see following note on Industrial Classification).

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1960 are as follows:

Period Covered

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

Establishment

Data for the annual census is collected on an establishment basis. A firm with more than one plant is required to file a report for each plant. In most cases an establishment is a complete factory; sometimes, however, a plant is divided into two or more establishments when it carries out operations classifiable to different industries and when separate accounting records are available. Usually the statistics for an establishment relate only to the manufacturing activities. Other activities such as construction at the plant by its own employees, wholesale or retail activities carried on at the plant location, etc., are not included. Plants engaged solely in repair work (except in the case of furniture, shipbuilding, boat building, aircraft and railway rolling stock industries) are not included but plants occupied in assembling parts into complete units are included.

Employees

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level, and clerical employees. Working owners and partners are also included in this category.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, ware-

housing and delivery staffs. Employees on new construction work, in retail or wholesale operations, on outside piece work etc. are not included.

Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to calendar years whether or not some establishments reported other data on a financial year basis.

Salaries and Wages

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included but not their withdrawals for income tax. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used, (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the works, including freight, duty, etc.

Materials and Supplies Used

Figures represent quantities and laid-down cost values, at the works, of materials and supplies actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants or reporting companies for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

Factory Shipments

Factory shipments refer to shipments of goods made from own materials either in the reporting plant or by other manufacturers on the basis of a charge to the reporting plant for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm are included. Goods bought or received as transfers

and resold without further processing are not included. Values are computed on f.o.b. plant or plant warehouse basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding, aircraft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

Inventories

Values represent the book values of manufacturing inventories owned and held at the reporting plant. Figures include inventories held in warehouses or selling outlets which have been included with plant operations for purposes of reporting shipments.

Value added by Manufacturing

Figures are computed from value of shipments plus or minus changes in inventories of finished goods and goods in process less cost of materials, fuel and electricity. This figure is sometimes referred to as net production.¹

Standard Industrial Classification

The revised Standard Industrial Classification which has been introduced with the 1960 Census of Manufactures provides for a breakdown of the universe into 140 industries arranged in 20 major groups compared with 135 industries in 17 major groups in the old classification which was used in the compilations for the years 1949 to 1959 inclusive. It incorporates changes considered desirable on the basis of experience in using the earlier classification as well as those which take account of changes in the structure of Canadian industries associated with the rapid developments of the past decade. Full details are contained in the Standard Industrial Classification Manual, Catalogue No. 12-501, which is available from either the Queen's Printer or the Dominion Bureau of Statistics. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

Many industries remain unchanged in the new classification but in many instances there have been substantial changes in content because of the shifting of establishments from one industry to another or in re-grouping of establishments. Where

¹ To arrive at the National Accounts concept of "gross domestic product at factor cost", it would be necessary to subtract also the cost of office supplies used, advertising, insurance and other goods and services obtained from other businesses. Data on these inputs are not collected on the annual Census of Manufactures. Value added figures for "The primary industries and construction" are published in D.B.S. publication 61-202, *Survey of Production*.

changes have occurred the principal statistics for 1957, 1958 and 1959 have been re-compiled to provide data on a basis comparable with those for 1960.

Short Forms

Between 1949 and 1957, in an effort to ease the reporting burden for smaller firms, a short form was used asking for the total value of shipments only or, in a few cases where losses of detail were significant, for quantities and values of principal products. For purposes of publication, missing data were estimated on the basis of appropriate ratios. In general the cut-off point for these short forms was set at \$50,000 value of shipments.² About 40% of the total number of establishments reported on the short form and accounted for less than 3 per cent of the total value of shipments.

In 1958, in order to establish a new base year, the small firms were asked to report all items of principal statistics together with some detail on materials and products.

For the 1959 Census, the short form was used again, but further steps were taken to ease the respondents' burden. First, the general limit for short forms was raised to \$100,000 value of shipments. In addition, a new intermediate form was developed. This form is a shortened version of the long form in that most of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between \$100,000-\$500,000 value of shipments, but in the case of both the short and intermediate forms there were lower cut-offs for a number of industries in which the smaller firms accounted for a larger share of total shipments. On the other hand, limits were raised where this could be done without a significant loss of coverage. On most of the short forms for 1959, in addition to total value of shipments, data on principal products were requested. In a few industries, where loss of employment and earnings data were considered too large because of higher cut-offs, a question on total payroll was placed on the short form. This practice was followed again in 1960.

The intermediate and long forms provide complete data for the compilation of all elements of principal industry statistics and the details of materials and products. The one-page short form, although containing data on principal products and total value of shipments, does not request information on other elements of principal statistics such as value of inventories, materials, fuel and electricity and, in most cases, employment and salaries and wages, nor does it contain detailed data on volume and value of materials used. For purposes of compiling aggregates of principal statistics by industry and by geographic location, the missing data for each establishment were estimated for 1959 by using, in general, ratios based on the change in the value of shipments between 1958 and 1959. The proportion of the estimated data was generally less than 5 per cent of the total in each category of principal statistics.

USE OF MODIFIED FORMS IN BAKERIES, 1960

The respondents in the Bakeries were canvassed with either the Long, Medium or Short type form. All forms provided adequate coverage for shipments data. Respondents using the short form were requested to provide shipment details and total payroll figures, other details for this category were

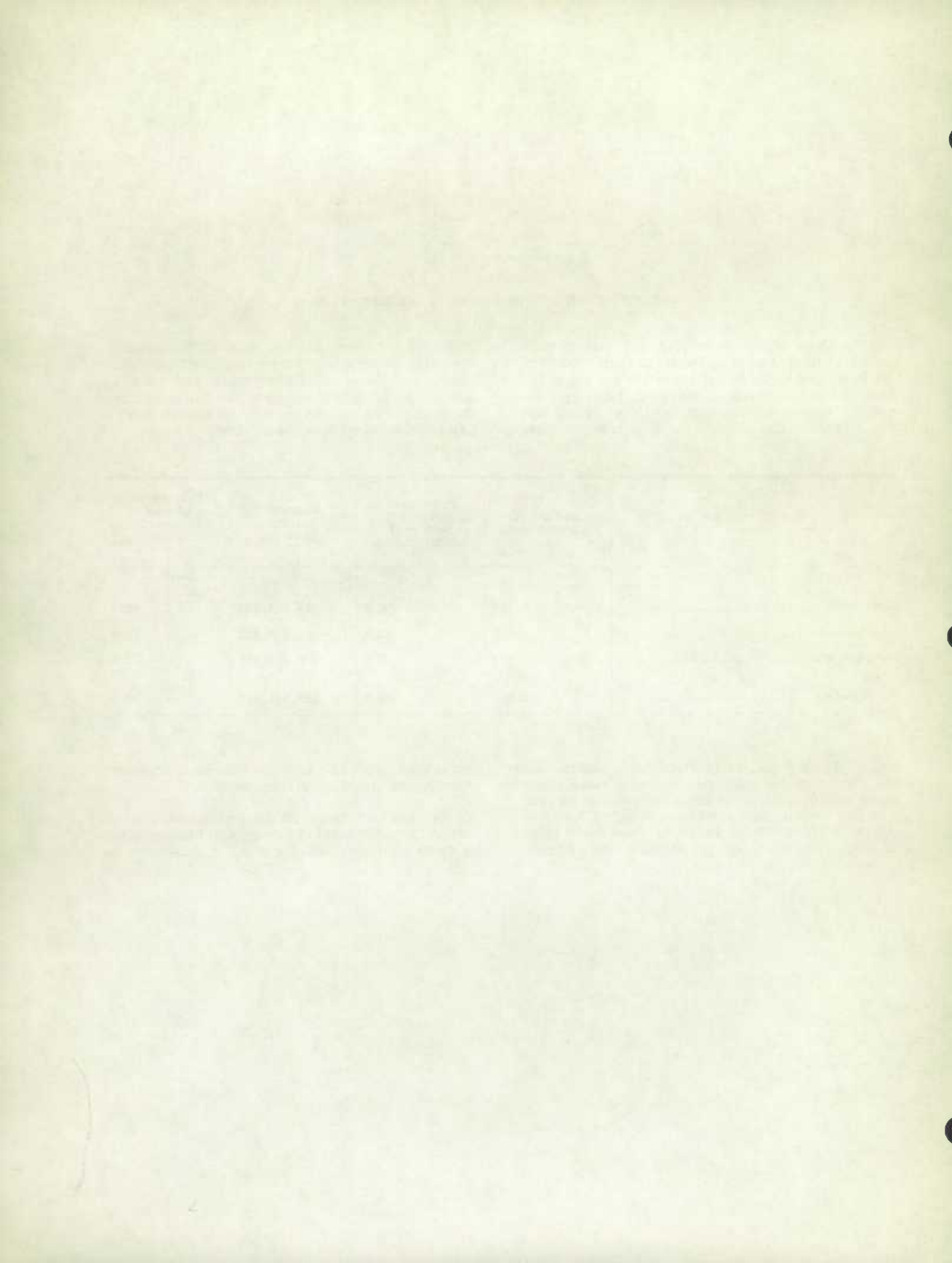
estimated. The medium form provided for adequate coverage on details of materials used and shipments, fuel costs, electricity costs and quarterly numbers for production workers. The following table shows the resulting coverage by respective categories and the shipment value for each:

Establishments using	Number of establishments	Percentage of total number of establishments	Value of factory shipments	Percentage of total value of factory shipments
			\$	
Short forms	1,757	66.8	45,109,250	12.3
Intermediate forms	540	20.5	52,439,827	14.3
Long forms	334	12.7	268,582,335	73.4
Totals	2,631	100.0	366,131,412	100.0

While 66.8 p.c. of establishments reported on the short form the aggregate shipment value represents only 12.3 p.c. of the total industry output. The intermediate group, wherein detail of fuel was not collected, produced 14.3 p.c. of the gross value of shipments. Basically the estimated data of both

groups had little effect on the essential accuracy of the tables presented in this report.

See page 11 Table 4B for Principal Statistics classified according to Size of Establishment for the years 1957 and 1960.



BAKERIES

1960

Commencing 1960 the annual surveys have been compiled in accordance with the revised Standard Industrial Classification. Under the revised standard, several establishments, previously reporting in this industry, have been reclassified to other manufacturing activity. The name Bread and Other Bakery Products Industry has been discarded in favour of the more appropriate title Bakeries. The net result of all changes has not been too significant in the case of Bakeries. For purposes of comparability, Table 1 shows principal statistics on the old and revised basis for the years 1957, 1958 and 1959. Provincial breakdowns of these data are not available for publication for 1958 and 1959 but are shown for 1957 and 1960.

Hotels, restaurants and public institutions which bake bread for their own use are not required to report their operations, and statistics relating to these are, therefore, not included. These come under the category of Service Establishments and report to the Census of Merchandising Section. However, chain and department stores maintaining their own baking establishments and selling their own products within their own establishment are now included in this Census.

In 1953 and previous years, the Baking Industry was on a production basis and "Value added by manufacture" was computed by subtracting the total of the cost of raw materials and cost of fuel and electricity from the value of production. In 1954 a change was made to "Value of factory shipments" instead of "Value of production" and in computing the value added, the shipments figures were used in exactly the same manner as were the production figures in the earlier annual periods. In 1954, a question was added to ask for data on opening and closing inventories of raw materials, goods in process and finished goods. In 1954 and 1955, only the change in opening and closing inventories of finished goods was taken into account in calculating the value added. In 1956 and later years, the change in goods in process inventories was added to the change in finished goods inventories and the total

applied to the "Value of factory shipments" to arrive at the "Value of production". When the "Value of production" was determined in this manner, the total of the cost of raw materials and fuel and electricity was subtracted to arrive at the "Value added by manufacture". The annual change in opening and closing inventories is not significant. This condition indicates that the introduction of the "shipments" concept in 1954 did not seriously disturb comparability with "Value of production" which existed in previous years.

Due to implementation of the revised Standard Industrial Classification, it is not feasible to compare 1960 data for Bakeries with those of preceding years. In 1960 there were 2,631 respondents and these showed value of shipments in amount of \$366,131,412. In order of selling value of shipments, the main commodities were: bread, \$214,748,069; pies, cakes and pasteries, \$92,652,829; plain rolls and buns, \$21,664,463; Yeast-raised sweet goods, \$16,732,676; doughnuts, \$14,416,771 and all other products accounted for the balance of \$5,916,604. Total employment showed 36,328 persons whose salaries and wages amounted to \$111,937,970. The industry used \$166,595,750 worth of raw materials most of which were of domestic origin.

The total 2,631 reporting establishments were located as follows: Newfoundland 14; Prince Edward Island 9; Nova Scotia 77; New Brunswick 56; Quebec 888; Ontario 843; Manitoba 156; Saskatchewan 100; Alberta 164; British Columbia and North West Territories 324. Ontario accounted for 41.4 p.c. of the value of factory shipments and 40.9 p.c. of the employment total, while Quebec had 29 p.c. of total shipments and 30.2 p.c. of the industry employment figure.

Table 15 shows distribution of sales by Wholesale and Retail. Wholesale (including sales to restaurants, institutions, etc.) enjoyed 61.9 p.c. of total sales; Retail house-to-house distribution had 21.7 p.c. and Retail sales through bakery-owned stores accounted for 16.4 p.c.

TABLE 1. Principal Statistics of Bakeries in Canada, 1928-60¹

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Value added by manufacture ²	Selling value of factory shipments
Basis: Standard Industrial Classification in use prior to 1960							
	number		dollars				
1928	2,482	15,422	16,901,238	1,917,847	36,151,747	33,257,503	71,227,097
1929	2,568	17,023	18,481,612	2,012,115	38,507,559	36,694,792	77,214,466
1930	2,697	17,736	19,444,533	2,036,199	36,582,843	34,975,852	73,594,894
1931	2,912	18,337	18,862,604	2,138,911	28,619,776	34,059,540	64,818,227
1932	2,861	16,856	15,909,805	1,929,751	23,431,275	28,089,326	53,450,352
1933	3,079	17,477	14,909,212	1,896,224	23,427,823	25,920,315	51,244,162
1934	3,173	18,562	15,794,117	1,952,633	26,681,559	28,661,330	57,295,522
1935	3,045	19,167	16,369,912	1,915,706	28,343,545	29,141,417	59,400,668
1936	3,101	19,598	17,703,572	1,975,417	32,124,708	31,458,312	65,588,437
1937	3,179	21,252	19,759,740	2,190,098	39,498,456	34,774,337	76,462,891
1938	3,231	22,359	21,410,506	2,267,448	38,446,525	37,821,360	78,535,333
1939	3,116	23,121	22,337,808	2,383,977	34,391,725	39,264,949	76,040,651
1940	3,089	23,943	23,509,613	2,927,327	38,560,378	40,269,025	81,756,730
1941	3,034	24,969	25,919,986	3,392,851	44,172,928	44,550,528	92,116,307
1942	3,023	25,521	29,047,237	3,680,095	49,962,446	50,446,713	104,089,254
1943	2,996	26,829	32,891,060	3,951,112	56,951,269	59,543,244	120,445,625
1944	2,917	27,530	35,164,136	3,961,643	59,824,616	61,474,839	125,261,098
1945	2,860	29,045	38,328,474	4,107,953	62,829,434	65,580,825	132,518,212
1946	2,864	30,453	42,987,201	4,495,245	70,886,539	72,980,744	148,362,528
1947	2,942	31,501	47,896,265	5,188,604	80,084,523	80,476,461	165,749,588
1948	2,859	31,543	53,407,360	6,048,647	94,383,761	87,500,925	187,933,333
1949 ³	2,730	31,763	57,552,745	6,447,585	102,555,311	94,717,220	203,720,116
1950	2,608	31,149	60,073,998	6,961,201	109,213,199	102,412,581	214,586,981
1951	2,607	32,252	67,115,919	7,559,249	121,376,693	116,352,428	245,288,370
1952	2,585	33,011	74,244,786	8,210,772	122,229,789	129,740,849	260,181,410
1953	2,571	33,540	80,902,687	8,785,618	129,224,657	139,987,817	277,998,092
1954	2,584	33,883	83,804,862	9,218,717	131,119,614	139,859,357	280,207,889
1955	2,618	34,416	87,760,004	9,656,879	133,299,250	146,133,537	289,019,294
1956	2,624	35,456	93,759,028	10,755,654	145,925,800	150,249,262	306,805,298
1957	2,635	35,443	99,777,843	11,395,696	155,755,549	163,882,067	331,131,927
1958	2,637	35,618	106,968,772	11,039,506	157,267,880	172,605,555	340,918,015
1959	2,539	36,404	112,131,527	10,913,465	158,665,789	180,769,353	350,305,213
Basis: Standard Industrial Classification revised, 1960							
	number		dollars				
1957							
Canada	2,631	35,379	99,612,015	11,380,164	155,572,584	..	330,625,798
Newfoundland	14	302	800,538	107,496	1,818,912	..	3,405,221
Prince Edward Island	8	73	137,964	22,308	213,022	..	409,527
Nova Scotia	73	858	2,059,690	338,026	4,646,660	..	8,813,141
New Brunswick	59	942	2,172,231	424,130	4,966,083	..	10,027,414
Quebec	931	10,372	27,054,830	3,485,327	45,474,763	..	91,996,256
Ontario	850	14,841	43,049,116	4,581,477	64,295,683	..	138,190,386
Manitoba	151	1,787	5,280,827	639,730	7,405,080	..	16,754,054
Saskatchewan	99	1,093	3,293,619	331,474	4,850,199	..	10,925,218
Alberta	148	1,886	5,766,156	540,662	8,367,983	..	19,183,371
British Columbia and N.W.T.	298	3,225	9,997,044	909,534	13,534,199	..	30,921,210
1958 ⁴							
Canada	2,634	35,515	106,697,190	11,015,521	156,837,428	..	339,922,214
1959 ⁴							
Canada	2,537	36,328	111,937,970	10,900,500	158,413,157	..	349,544,537
1960							
Canada	2,631	37,192	117,377,330	11,025,126	166,595,750	188,758,767	366,131,412
Newfoundland	14	296	852,483	96,164	1,760,734	1,688,186	3,544,578
Prince Edward Island	9	72	146,472	22,878	250,667	220,545	493,995
Nova Scotia	77	987	2,507,136	377,444	4,861,712	4,632,529	9,872,625
New Brunswick	56	955	2,636,793	405,747	5,409,201	5,460,299	11,273,115
Quebec	888	11,235	32,354,909	3,188,390	50,151,856	52,977,937	106,156,938
Ontario	843	15,224	50,238,405	4,548,177	68,977,605	78,136,022	151,610,289
Manitoba	156	1,832	6,311,532	595,481	7,802,930	9,570,917	17,958,111
Saskatchewan	100	1,053	3,527,279	292,740	4,561,015	6,440,430	11,290,995
Alberta	164	2,096	6,807,509	536,521	9,239,466	12,039,295	21,812,471
British Columbia and N.W.T.	324	3,442	11,994,812	961,584	13,580,564	17,592,607	32,118,295

¹ Profits or losses cannot be estimated from Census figures, as no data are collected for certain expense items such as interest, rent, depreciation, taxes, insurance, advertising, etc.

² See text.

³ Newfoundland included beginning 1949

⁴ Provincial breakdown not available for publication.

TABLE 2. Production by Items for Canada and the Provinces, 1960¹

Items of production	Canada		Newfoundland		Prince Edward Island	
	Quantity	Selling value	Quantity	Selling value	Quantity	Selling value
		\$		\$		\$
Bread lb.	1,648,168,664	214,748,069	17,387,220	2,291,758	1,874,804	273,020
Plain rolls and buns	—	21,664,463	—	141,166	—	20,810
Yeast-raised sweet goods ...	—	16,732,676	—	15,260	—	10,060
Pies, cakes, pastries	—	92,652,829	—	951,427	—	166,857
Doughnuts	—	14,416,771	—	139,929	—	23,248
All other products	—	5,916,604	—	5,038	—	—
Totals	—	366,131,412	—	3,544,578	—	493,995
	Nova Scotia		New Brunswick		Quebec	
	Quantity	Selling value	Quantity	Selling value	Quantity	Selling value
		\$		\$		\$
Bread lb.	53,414,630	7,382,654	63,212,131	8,303,001	485,760,176	61,817,169
Plain rolls and buns	—	246,429	—	349,292	—	4,825,603
Yeast-raised sweet goods ...	—	129,675	—	76,921	—	3,758,899
Pies, cakes, pastries	—	1,574,508	—	1,922,157	—	32,041,806
Doughnuts	—	529,888	—	578,744	—	2,484,404
All other products	—	9,471	—	43,000	—	1,229,057
Totals	—	9,872,625	—	11,273,115	—	106,156,938
	Ontario		Manitoba		Saskatchewan	
	Quantity	Selling value	Quantity	Selling value	Quantity	Selling value
		\$		\$		\$
Bread lb.	658,563,561	82,395,630	78,174,742	10,823,556	57,860,916	8,235,615
Plain rolls and buns	—	11,798,508	—	950,020	—	519,634
Yeast-raised sweet goods ...	—	7,462,343	—	1,839,861	—	504,730
Pies, cakes, pastries	—	38,832,874	—	3,448,156	—	1,648,656
Doughnuts	—	7,412,131	—	710,052	—	246,129
All other products	—	3,708,803	—	186,466	—	136,231
Totals	—	151,610,289	—	17,958,111	—	11,290,995
	Alberta		British Columbia and N.W.T.			
	Quantity	Selling value	Quantity	Selling value		
		\$		\$		
Bread lb.	102,561,411	13,910,654		129,359,073		
Plain rolls and buns	—	1,667,677		—		
Yeast-raised sweet goods ...	—	779,653		—		
Pies, cakes, pastries	—	4,346,252		—		
Doughnuts	—	911,964		—		
All other products	—	196,271		—		
Totals	—	21,812,471	—	32,118,295		

¹ Where detailed information on factory shipments was submitted by firms reporting less than \$50,000 the details are included under the appropriate headings above. Where no details were reported the totals are included under "All other products".

Note: The figures in the above table do not represent the total Canadian production of these commodities, since they are also produced in other industries, either as a subsidiary or principal product. For total production figures, see the alphabetical list of products published annually in the report "General Review of Foods and Beverages."

TABLE 3. Principal Statistics classified according to Type of Ownership, 1957 and 1960

Type	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at plant of materials used	Selling value of factory shipments
	number		dollars		
1957					
Individual ownership	1,847	8,544	16,842,781	29,088,517	57,731,315
Partnerships	339	2,464	5,520,762	9,130,468	18,554,550
Incorporated companies	436	24,275	76,979,848	117,027,357	253,569,057
Co-operatives	9	96	268,624	326,242	770,876
Totals	2,631	35,379	99,612,015	155,572,584	330,625,798
1960					
Individual ownership	1,759	8,285	18,308,901	28,354,018	59,441,540
Partnerships	344	2,630	6,397,950	9,310,265	20,187,062
Incorporated companies	518	26,138	92,273,798	128,433,659	285,406,875
Co-operatives	10	139	396,681	497,808	1,095,935
Totals	2,631	37,192	117,377,330	166,595,750	366,131,412

TABLE 4 A. Principal Statistics, grouped according to the Number of Employees per Establishment, 1957 and 1960

Employee groups	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number		dollars			
1957						
Canada:						
Under 5 employees	1,370	3,404	6,001,935	1,185,142	11,849,858	23,583,022
5 to 14 employees	906	7,012	15,081,169	2,044,150	24,501,330	49,456,536
15 " 49 "	234	6,036	15,783,020	1,988,798	25,496,533	52,678,678
50 " 99 "	63	4,440	13,821,689	1,565,401	21,668,856	47,344,449
100 " 199 "	30	3,919	13,065,361	1,295,942	19,689,811	43,451,162
200 " 499 "	22	6,709	22,861,444	2,215,197	36,744,204	78,278,446
500 " 999 "	6	3,859	12,997,397	1,085,534	15,621,992	35,833,505
Totals	2,631	35,379	99,612,015	11,380,164	155,572,584	330,625,798
1960						
Canada:						
Under 5 employees	1,269	3,267	6,443,633	951,262	10,660,184	22,441,518
5 to 14 employees	973	7,626	17,959,180	1,947,623	26,253,466	56,461,255
15 " 49 "	263	6,689	19,963,351	1,957,577	28,775,243	62,214,804
50 " 99 "	66	4,787	16,786,850	1,673,617	21,775,520	50,841,178
100 " 199 "	32	4,331	15,912,575	1,403,565	23,409,043	53,198,729
200 " 499 "	21	6,110	23,150,357	1,753,279	33,655,493	70,280,493
500 " 999 "	7	4,362	17,039,759	1,338,203	22,066,801	50,693,435
Head offices		20	121,625			
Totals	2,631	37,192	117,377,330	11,025,126	166,595,750	366,131,412

TABLE 4 B. Principal Statistics grouped according to the Size of Establishments,
1957 and 1960

Shipment groups	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
1957						
Canada:						
Under \$10,000	370	636	657,253	138,162	1,089,619	2,226,562
\$ 10,000 to \$ 24,999	830	2,429	3,953,081	710,690	7,008,839	14,094,882
25,000 " 49,999	631	3,287	6,471,944	990,060	11,312,929	22,382,344
50,000 " 99,999	409	3,858	8,672,391	1,167,637	13,891,160	28,363,356
100,000 " 199,999	165	2,780	7,107,232	956,269	11,148,356	22,810,794
200,000 " 499,999	105	3,636	9,989,752	1,238,256	15,536,799	32,522,193
500,000 " 999,999	57	4,049	12,236,912	1,349,703	18,384,188	40,346,172
1,000,000 " 4,999,999	57	11,166	37,673,864	3,667,881	54,042,880	119,156,090
5,000,000 and over	7	3,538	12,849,586	1,161,506	23,157,814	48,723,405
Totals	2,631	35,379	99,612,015	11,380,164	155,572,584	330,625,798
1960						
Canada:						
Under \$10,000	258	335	546,012	87,511	767,469	1,658,972
\$ 10,000 to \$ 24,999	804	2,251	4,395,031	603,640	6,644,094	14,011,822
25,000 " 49,999	688	3,650	7,376,356	892,980	11,264,022	24,015,917
50,000 " 99,999	432	4,079	9,824,381	1,041,560	14,069,993	30,512,251
100,000 " 199,999	193	3,085	8,647,045	806,029	11,884,366	26,087,365
200,000 " 499,999	126	4,284	13,233,894	1,306,167	17,535,660	38,478,112
500,000 " 999,999	61	4,355	14,971,644	1,480,311	19,843,618	44,626,670
1,000,000 " 4,999,999	62	11,082	42,092,121	3,606,877	59,735,312	132,440,640
5,000,000 and over	7	4,051	16,169,221	1,200,051	24,851,216	54,299,663
Head offices		20	121,625			
Totals	2,631	37,192	117,377,330	11,025,126	166,595,750	366,131,412

TABLE 4 C. Percentage Importance of Each Size Group to the Total, 1957 and 1960

Shipment groups	Shipments by group		Percentage of group to grand total	
	1957	1960	1957	1960
	dollars			
Under \$10,000	2,226,562	1,658,972	0.7	0.5
\$ 10,000 to \$ 24,999	14,094,882	14,011,822	4.3	3.8
25,000 " 49,999	22,382,344	24,015,917	6.8	6.6
50,000 " 99,999	28,363,356	30,512,251	8.6	8.3
100,000 " 199,999	22,810,794	26,087,365	6.9	7.1
200,000 " 499,999	32,552,193	38,478,112	9.8	10.5
500,000 " 999,999	40,346,172	44,626,670	12.2	12.2
1,000,000 " 4,999,999	119,156,090	132,440,640	36.0	36.2
5,000,000 and over	48,723,405	54,299,663	14.7	14.8
Grand totals	330,625,798	366,131,412	100.0	100.0

TABLE 5. Consumption of Bread in Canada, 1929 - 60¹
(All Manufacturers)

Year	Quantity of bread	Value of bread	Per capita consumption
	pounds	\$	pounds
1929	935,794,310	59,635,321	93.3
1931	942,784,007	46,930,340	90.9
1932	889,943,664	40,371,451	84.7
1933	877,973,648	39,125,347	82.2
1934	911,566,536	42,866,445	84.1
1935	903,564,827	44,491,493	82.6
1936	909,287,675	47,658,574	82.4
1937	963,273,659	55,253,482	86.6
1938	1,010,072,852	55,502,449	90.1
1939	999,457,133	51,665,516	88.3
1940	1,033,542,503	54,957,274	88.9
1941	1,068,450,351	58,321,072	93.6
1942	1,153,838,551	63,345,856	100.7
1943	1,244,207,552	68,899,213	105.5
1944	1,249,083,402	70,252,657	104.6
1945	1,291,903,364	73,769,296	107.0
1946	1,375,255,605	79,655,580	111.9
1947	1,385,307,970	92,139,620	110.4
1948	1,370,672,229	110,960,043	106.9
1949	1,346,427,395	121,395,387	100.6
1950	1,382,681,193	130,882,635	100.8
1951	1,419,249,722	149,481,587	101.3
1952	1,523,881,705	161,552,890	105.6
1953	1,557,542,322	171,795,150	105.4
1954	1,525,973,673	173,166,427	100.5
1955	1,530,048,677	175,096,743	98.1
1956	1,606,946,412	186,060,605	99.9
1957	1,653,176,579	198,515,372	99.7
1958	1,649,951,480	203,658,715	96.8
1959	1,653,476,305	206,587,957	94.8
1960	1,651,762,778	215,286,995	92.7

¹ The foregoing table gives the apparent per capita disappearance of "bakers" bread (as compiled in the Census of Manufactures) for the years 1929 to 1960. Although there is an apparent decrease in 1960 compared to 1959, it is not known to what extent commercial bread is produced in other segments of the industrial community.

TABLE 6. Specified Items Made in Bakeries, 1929-60

Year	Quantity of bread made	Value of bread made	Plain rolls and buns	Fruit buns, yeast-raised, sweet goods ¹	Pies, cakes and pastries	Doughnuts made ¹
	pounds			dollars		
1929	930,791,022	59,278,223	2,716,799	—	14,523,445	—
1930	938,219,259	55,036,283	2,692,832	—	15,226,831	—
1931	938,305,538	46,658,782	3,071,823	—	14,554,103	—
1932	885,537,268	40,110,843	2,463,042	—	9,978,733	—
1933	873,934,850	38,894,714	2,128,626	—	9,761,102	—
1934	907,527,738	42,635,812	2,377,043	—	11,781,569	—
1935	899,366,332	44,302,522	2,940,038	—	11,627,545	—
1936	904,476,952	47,449,345	2,944,247	—	14,526,456	—
1937	957,862,716	55,009,658	3,449,245	—	17,340,407	—
1938	1,005,948,075	55,260,623	3,563,360	—	18,132,728	—
1939	992,007,885	51,263,436	4,276,759	—	19,382,940	—
1940	1,016,449,318	53,869,248	5,127,510	—	22,255,881	—
1941	1,061,564,823	57,934,327	5,321,226	—	27,790,184	—
1942	1,137,272,358	62,862,688	7,411,136	—	32,744,266	—
1943	1,234,420,185	68,358,981	9,263,415	—	40,612,916 ²	—
1944	1,238,806,122	69,695,501	4,489,281	8,779,025	39,607,721	—
1945	1,283,766,031	73,328,279	5,088,368	9,775,977	41,339,689	—
1946	1,368,713,372	79,268,744	6,201,771	10,912,068	46,138,970	2,937,041
1947	1,379,807,131	91,747,874	4,753,218	10,225,286	52,832,248	3,175,410
1948	1,367,096,844	110,644,115	6,051,970	9,647,877	55,291,446	3,280,618
1949 ³	1,345,183,504	121,188,416	6,127,676	10,612,119	57,627,226	4,677,936
1950	1,379,851,428	130,618,315	8,542,652	14,149,894	49,437,864	7,837,864
1951	1,416,961,847	149,310,694	10,804,678	12,114,534	60,663,426	8,111,796
1952	1,521,196,406	161,343,196	10,377,319	14,533,620	62,171,461	7,863,756
1953	1,554,460,785	171,547,226	11,062,839	15,952,834	67,753,625	7,018,693
1954	1,523,305,930	172,918,184	10,614,914	16,178,688	68,545,236	7,587,440
1955	1,527,510,983	174,855,332	13,428,686	14,164,330	73,876,843	8,729,444
1956	1,604,533,852	185,824,499	12,634,354	18,647,210	73,645,218	10,681,539
1957	1,650,588,224	198,244,080	15,571,598	17,985,140	83,998,454	10,976,029
1958	1,646,996,059	203,331,698	18,715,201	14,213,528	86,991,638	12,401,837
1959	1,650,040,811	206,215,890	19,609,065	17,187,212	88,447,479	12,688,348
1960 ⁴	1,648,168,664	214,748,069	21,664,463	16,732,676	92,652,829	14,416,771

¹ Not collected separately before 1944.² Since 1943 meat pies are collected separately, and are not included with the pies, cakes and pastries.³ Newfoundland included beginning 1949.⁴ 1960 is not strictly comparable with preceding years due to revised Standard Industrial Classification. — See text.

TABLE 7. Average Selling Price at the Factory per Pound of Bread in Canada and the Provinces, for Representative Years, 1929-60

Year	Canada	Newfoundland	Prince Edward Island	Nova Scotia	New Brunswick	Quebec	Ontario	Manitoba	Saskatchewan	Alberta	British Columbia
1929	6.4	—	6.9	7.1	7.0	6.0	6.5	6.0	6.7	6.8	6.7
1933	4.5	—	5.2	5.1	5.3	4.1	4.6	4.3	4.2	4.6	4.9
1935	4.9	—	5.1	4.8	5.4	4.4	5.2	4.4	4.6	4.9	5.9
1937	5.7	—	6.3	5.5	5.7	5.3	5.9	5.4	5.6	6.0	7.1
1938	5.5	—	5.6	5.8	5.8	5.4	5.4	6.4	5.6	6.1	7.1
1939	5.2	—	5.7	5.1	5.5	4.7	5.2	5.0	5.3	5.9	6.4
1940	5.3	—	5.5	5.9	5.6	4.9	5.2	5.0	5.2	6.2	6.4
1941	5.4	—	5.4	5.8	5.6	4.9	5.5	5.3	5.3	6.1	6.7
1942	5.5	—	5.7	6.4	5.9	4.8	5.7	5.3	5.2	5.9	6.8
1943	5.5	—	5.6	6.2	6.0	4.9	5.6	5.5	5.2	5.8	7.0
1944	5.6	—	5.4	6.5	6.0	5.0	5.7	5.2	5.3	5.9	7.0
1945	5.7	—	5.7	6.6	6.4	5.0	5.7	5.5	5.1	6.1	7.2
1946	5.8	—	5.8	6.6	6.6	5.2	5.7	6.0	5.2	6.1	7.2
1947	6.6	—	6.4	7.5	7.1	6.4	6.5	7.1	5.8	6.8	7.8
1948	8.1	—	7.7	8.6	8.4	7.5	8.1	7.6	8.0	8.3	9.1
1949	9.0	9.0	9.1	10.1	10.6	8.6	9.0	9.1	8.6	8.9	9.8
1950	9.5	9.3	9.1	10.2	10.6	9.1	9.4	10.4	9.0	9.2	10.3
1951	10.5	10.1	10.3	10.9	11.5	10.0	10.6	11.4	10.1	10.4	11.5
1952	10.6	10.6	12.1	11.2	11.4	10.1	10.4	11.5	10.4	10.6	12.3
1953	11.0	10.8	12.1	12.1	11.3	10.3	10.9	11.9	11.1	11.4	13.0
1954	11.4	11.5	12.6	12.3	12.4	10.9	11.1	12.3	11.6	11.6	13.0
1955	11.4	11.5	12.6	12.2	12.4	11.0	11.1	12.3	11.8	11.6	13.0
1956	11.6	11.9	12.9	12.2	12.0	10.9	11.1	12.7	12.3	12.3	14.0
1957	12.0	12.2	13.2	12.7	12.6	11.2	11.6	13.4	12.9	12.9	14.1
1958	12.3	12.5	13.0	13.2	12.6	11.8	12.0	13.5	12.8	13.0	14.6
1959	12.5	—	—	—	—	—	—	—	—	—	—
1960	13.0	13.2	14.6	13.8	13.1	12.7	12.5	13.8	14.2	13.6	14.9

TABLE 8. Materials Used by Quantity and Cost Value, 1960

Materials	1960	
	Quantity	Cost value at plant
		\$
Baking powder	lb. 1,035,462	165,151
Butter	" 1,359,343	874,093
Chocolate	" 1,024,713	435,856
Cocoa	" 1,149,515	416,766
Cocoonut, shredded	" 1,626,669	378,514
Corn starch	" 1,112,646	122,373
Cream	gal. 142,090	468,392
Cream powder	lb. 21,552	13,548
Cream of tartar and substitutes	" 33,741	13,988
Eggs, in shell	doz. 2,362,366	902,526
Eggs, frozen	lb. 13,679,337	3,778,482
Eggs, liquid, not frozen	" 541,720	164,924
Egg powder (dried yolk and albumen)	" 40,353	36,634
Egg substitutes	" 54,994	30,339
Extracts, essences, etc.	—	398,503
Flour:		
Hard wheat (bread flour)	cwt. 10,842,856	48,994,869
Soft wheat (cake flour)	" 521,586	2,841,058
Soya	lb. 2,032,456	229,488
Cake mixtures, prepared	" 1,181,833	191,032
Doughnut and pastry mixtures	" 28,425,059	4,158,737
Other flours, (rye, rolled oats, corn meal, whole wheat, etc.)	" 42,769,252	2,149,510

TABLE 8. Materials Used by Quantity and Cost Value, 1960 - Concluded

Materials	1960	
	Quantity	Cost value at plant
		\$
Fruits:		
Raisins, currants and other dried fruits	lb. 15,714,486	3,158,310
Fresh fruits, all kinds	" —	169,291
Jam, jellies and marmalades	lb. 7,899,613	1,320,098
Preserved and canned, other	" 6,680,878	1,440,321
Frozen fruits	" 5,897,280	1,145,918
Filling for pies:		
Apple	" 3,470,548	483,438
Other	" 1,127,856	209,340
Gelatine	" 53,755	39,079
Glucose	" 1,236,150	101,458
Honey	" 606,169	101,361
Lard	" 30,391,057	3,941,575
Lecithin	" 62,351	13,994
Malt flour	" 632,614	79,305
Malt extracts and syrups	" 2,221,619	318,852
Margarine	" 947,856	206,361
Meat for pies	" 1,972,859	776,639
Milk, condensed and evaporated	" 1,987,191	220,629
Milk, fresh including skim	gal. 370,419	208,775
Milk powdered	lb. 24,162,252	2,646,452
Molasses	" 1,238,980	99,833
Monoglyceride emulsifier	" 414,366	147,780
Nuts (walnuts, almonds, pecans, etc.)	" 1,476,805	980,453
Peanuts	" 92,457	28,580
Potatoes	" 324,672	11,979
Potato starch and flour	" 342,640	43,612
Oils:		
Corn	" 164,901	38,586
Cottonseed	" 813,456	175,726
Other cooking	" 2,885,973	624,029
Peanut butter	" 53,841	13,904
Salt	" 23,693,923	394,843
Shortening	" 33,946,440	7,600,954
Sodium bicarbonate (baking powder)	" 415,308	25,152
Sugar:		
Cane and beet	" 114,271,955	8,990,387
Corn and dextrose	" 849,629	81,026
Spices	" 421,087	270,541
Syrups:		
Corn	" 254,128	25,957
Other	" 775,288	115,356
Yeast	" 23,916,509	4,384,726
Yeast powders and other bread improvers	" 9,033,456	1,467,201
Packing materials:		
Waxed bread wrappers	—	9,562,104
Bread cartons and cake boxes	—	7,324,580
Cellophane and other containers	—	10,320,099
All other materials and supplies ¹	—	26,245,337
Amount paid out to others for work done on materials owned by this plant	—	75,131
Operating, maintenance and repair supplies	—	4,201,895
Total²	—	166,595,750

¹ No detailed information on materials used was collected from firms generally reporting value of shipments of less than \$50,000. The total estimated value of materials used by those firms was \$21,340,709 and this amount is included in "All other materials and supplies".

² Does not include office supplies used which amounted to \$615,086.

TABLE 9. Employees, Salaries and Wages, by Provinces, 1959 and 1960

Provinces	Employees on salaries			Employees on wages		
	Male	Female	Salaries	Male	Female	Wages
	number		\$	number		\$
1959						
Canada	3,980	1,213	18,544,307	23,322	7,813	93,393,663
Newfoundland	23	10	134,691	183	87	684,620
Prince Edward Island	10	—	33,809	32	23	108,499
Nova Scotia	102	45	510,948	593	193	1,868,816
New Brunswick	84	34	417,138	583	191	1,874,180
Quebec	1,300	296	5,541,261	7,380	1,684	24,455,215
Ontario	1,423	488	6,955,551	9,896	3,482	41,771,121
Manitoba	227	68	1,023,843	1,114	398	5,056,000
Saskatchewan	145	52	689,533	613	236	2,809,635
Alberta	237	81	1,141,092	1,151	550	5,455,826
British Columbia, Yukon and N.W.T.	429	139	2,096,441	1,777	969	9,309,751
1960						
Canada	4,221	1,240	20,165,577	23,887	7,844	97,211,753
Newfoundland	23	10	144,411	190	73	708,072
Prince Edward Island	12	1	35,043	33	26	111,429
Nova Scotia	103	44	532,165	632	208	1,974,971
New Brunswick	95	35	458,903	624	201	2,177,890
Quebec	1,411	308	6,336,485	7,648	1,868	26,018,424
Ontario	1,499	478	7,319,580	10,049	3,198	42,918,825
Manitoba	230	72	1,093,062	1,104	426	5,218,470
Saskatchewan	140	57	732,674	607	249	2,794,605
Alberta	246	89	1,207,164	1,164	597	5,600,345
British Columbia, and N.W.T.	462	146	2,306,090	1,836	998	9,688,722

TABLE 10. Production Workers, by Months, 1960

Month	Establishments reporting monthly detail ¹		Establishments reporting quarterly detail ²	
	Male	Female	Male	Female
	number			
January	17,292	3,687		
February	17,264	3,765		
March	17,268	3,841	3,540	1,870
April	17,295	3,844		
May	17,554	3,981		
June	17,729	4,110	3,610	1,941
July	17,846	4,097		
August	17,901	4,078		
September	17,756	4,080	3,650	1,937
October	17,504	4,141		
November	17,332	4,139		
December	17,206	3,977	3,660	1,977
Average for establishments reporting monthly detail			17,506	3,985
Average for establishments reporting quarterly detail			3,634	1,954
Average estimated for small establishments ³			2,747	1,905
Average for all establishments			23,887	7,844

¹ The number of production workers, by months, was collected only for establishments generally reporting value of shipments of \$200,000 and over.

² The number of production workers, by quarters, was collected only for establishments generally reporting value of shipments between \$50,000 and \$200,000.

³ For establishments generally reporting value of shipments of less than \$50,000, no data on number of workers were collected. Reported value of payrolls was used in conjunction with estimated average earnings to arrive at average number of production workers.

TABLE 11. Type of Employment, 1960

(This table covers 334 (Lois Form) firms, which reported breakdown as to type of employment)

	Male	Female	Wages and commissions
	number		\$
Production (includes employees engaged in production including wrapping and shipping)	9,666	3,100	41,399,450
Distribution (includes employees engaged in distribution such as salesmen, route inspectors, counter clerks, etc.)	7,820	838	34,125,785
Catering (includes employees engaged in catering such as catering advisers, employees, waitresses)	20	47	173,926
Totals	17,506	3,985	75,699,161

TABLE 12. Principal Statistics of Bakeries in Specific Cities, 1960

	Estab-lish-ments	Em-ployees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number		dollars			
Newfoundland:						
St. John's	5	226	679,478	61,790	1,400,111	2,841,981
Nova Scotia:						
Halifax	14	291	890,266	132,170	1,907,189	4,018,835
New Brunswick:						
Saint John	14	316	938,372	98,335	1,486,322	3,172,794
Quebec:						
Montreal	149	3,347	10,461,115	866,356	16,852,371	34,344,260
Quebec	26	665	1,788,392	184,546	3,119,729	6,031,409
Sherbrooke	9	156	485,179	46,957	879,429	1,702,537
Beauport	3	182	536,156	52,313	771,583	1,721,444
Three Rivers	8	113	253,286	28,977	478,894	946,648
Ontario:						
Toronto	168	5,300	18,897,035	1,462,030	27,753,176	56,846,983
Ottawa	22	1,231	4,415,968	395,571	6,307,861	13,725,669
Hamilton	49	1,369	4,376,971	354,125	4,241,730	10,444,438
London	20	609	2,049,107	221,131	2,518,097	5,825,544
Windsor	23	430	1,310,375	127,342	1,502,899	3,441,707
Kitchener	11	319	1,206,617	119,264	1,589,757	3,843,732
Sudbury	10	305	1,045,464	140,479	1,587,282	3,354,097
Kingston	6	202	708,161	83,437	1,054,565	2,556,542
Welland	7	117	436,399	32,021	586,572	1,474,871
Fort William	7	81	270,084	30,034	438,745	908,517
Port Arthur	8	162	568,205	45,685	683,143	1,613,455
Sault Ste. Marie	7	110	373,658	52,533	726,269	1,295,875
Manitoba:						
Winnipeg	43	1,089	4,060,850	315,701	4,961,641	11,315,125
Saskatchewan:						
Regina	11	298	1,186,363	74,154	1,484,626	4,090,203
Saskatoon	13	294	1,041,598	88,377	1,311,105	3,189,297
Moose Jaw	7	113	433,747	20,436	422,732	1,066,350
Alberta:						
Edmonton	42	758	2,528,729	170,585	3,351,967	8,010,481
Calgary	34	794	2,876,761	207,083	4,022,530	9,495,290
Lethbridge	6	96	337,395	31,117	402,078	976,055
British Columbia:						
Vancouver	112	1,670	6,536,551	399,796	7,195,182	17,131,549
Victoria	33	306	929,315	91,987	969,097	2,389,274

TABLE 13. Inventory Values, 1960

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total inventory
	dollars			
Opening inventory: ¹				
Newfoundland.....	189,133	959	6,758	196,850
Prince Edward Island.....	20,913	—	344	21,257
Nova Scotia.....	466,575	394	12,113	479,082
New Brunswick.....	419,386	631	13,707	433,724
Quebec.....	3,314,995	48,929	160,120	3,524,044
Ontario.....	4,168,163	27,072	124,776	4,320,011
Manitoba.....	495,088	1,921	5,299	502,308
Saskatchewan.....	308,109	739	5,162	314,010
Alberta.....	550,378	692	16,695	567,765
British Columbia and N.W.T.....	932,153	5,586	24,050	961,789
Canada.....	10,864,893	86,923	369,024	11,320,840
Closing inventory:				
Newfoundland.....	169,064	1,200	7,023	177,287
Prince Edward Island.....	25,679	—	439	26,118
Nova Scotia.....	440,755	358	11,209	452,322
New Brunswick.....	446,786	242	16,228	463,256
Quebec.....	3,618,658	40,638	329,656	3,988,952
Ontario.....	4,354,047	29,077	174,286	4,557,410
Manitoba.....	502,793	6,736	11,701	521,230
Saskatchewan.....	309,899	974	8,117	318,990
Alberta.....	539,379	932	19,266	559,577
British Columbia and N.W.T.....	979,972	13,307	32,789	1,026,068
Canada.....	11,387,032	93,464	610,714	12,091,210

¹ The opening inventory values for 1959 differ from the published closing inventory values for 1958 due to transfers, discards, corrections and addition of new firms.

TABLE 14. Consumption of Fuel and Electricity, 1960

Kind	Quantity	Cost at plant
		\$
1. Establishments reporting commodity detail: ¹		
Bituminous coal:		
(a) From Canadian mines..... ton	2,768	40,425
(b) Imported..... "	2,822	37,203
Sub-bituminous coal (from Alberta mines only)..... "	443	6,532
Anthracite coal..... "	104	2,687
Lignite coal.....	—	—
Coke..... ton	530	11,989
Gasoline (including gasoline used in cars and trucks)..... Imp. gal.	11,706,571	3,957,295
Fuel oil including kerosene or coal oil..... "	9,127,950	1,374,402
Wood..... cord	580	8,166
Gas:		
(a) Liquefied petroleum gases..... Imp. gal.	305,947	43,589
(b) Other manufactured gas..... M cu. ft.	29,058	28,241
(c) Natural gas..... "	1,176,723	941,452
Other fuel.....	—	600
Electricity purchased..... kwh.	78,919,847	1,145,169
Steam purchased..... pound	21,630,000	17,310
2. Establishments reporting group detail: ²		
Cost of fuel.....	...	1,203,319
Cost of electricity.....	...	480,252
3. Estimate for establishments for which no data were collected: ³		
Cost of fuel and electricity.....	...	1,726,495
4. All establishments:		
Total cost of fuel and electricity.....	...	11,025,126

¹ Establishments generally reporting value of shipments of \$200,000 and over.

² Establishments generally reporting value of shipments between \$50,000 and \$200,000.

³ Establishments generally reporting value of shipments of less than \$50,000.

Because of the perishable nature of the products made in Bakeries, a speedy distribution is very necessary. Therefore, this industry lends itself readily to a survey of the distribution of production.

TABLE 15. Distribution of Sales in Bakeries, 1960

Province	Establishments reporting	Total sales ¹	Wholesale including sales to restaurants, institutions, etc.	Retail	
				House to house	Through bakery-owned stores
	No.	dollars			
Newfoundland	14	3,571,582	3,414,286	—	157,296
Prince Edward Island	9	493,995	351,580	—	142,415
Nova Scotia	77	10,082,352	8,228,537	239,507	1,614,308
New Brunswick	56	11,521,180	10,077,543	775,671	667,966
Quebec	888	107,854,229	62,601,923	33,820,928	11,431,378
Ontario	843	159,563,770	94,082,272	38,340,074	27,141,424
Manitoba	156	18,684,173	12,463,626	2,219,022	4,001,525
Saskatchewan	100	12,211,248	8,968,418	1,099,378	2,143,452
Alberta	164	23,209,323	14,888,229	2,332,871	5,988,223
British Columbia and N.W.T.	324	33,690,200	20,538,970	3,950,235	9,200,995
Canada:					
1960	2,631	380,882,052	235,615,384	82,777,686	62,488,982
Province	Percentage of sales				
Newfoundland	100.0	95.6	—	4.4	
Prince Edward Island	100.0	71.2	—	28.8	
Nova Scotia	100.0	81.6	2.4	16.0	
New Brunswick	100.0	87.5	6.7	5.8	
Quebec	100.0	58.0	31.4	10.6	
Ontario	100.0	59.0	24.0	17.0	
Manitoba	100.0	66.7	11.9	21.4	
Saskatchewan	100.0	73.4	9.0	17.6	
Alberta	100.0	64.1	10.1	25.8	
British Columbia and N.W.T.	100.0	61.0	11.7	27.3	
Canada:					
1960	100.0	61.9	21.7	16.4	

¹ Adjusted for inter company transfers and sale of items not manufactured by reporting establishments.

TABLE 16. Motor and Horse-drawn Delivery Vehicles, for Specific Years, 1955 - 60¹

	Motor delivery vehicles					Horse-drawn delivery vehicles				
	1955	1957	1958	1959	1960	1955	1957	1958	1959	1960
	number									
Normally in use	6,648	7,084	7,270	7,774	7,899	571	208	119	76	43
Normally idle	634	741	763	741	752	101	29	16	22	8

¹ The above data is compiled from information received from firms whose value of shipments exceeded \$50,000.



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FOODS AND BEVERAGES

The Weight of a Loaf of Bread

According to information collected by the Bureau of Statistics, the average weight of a loaf in the provinces may be stated as follows:

Province	Weight
Newfoundland	24 ounces
Prince Edward Island	20 ounces
Nova Scotia and New Brunswick	20 and 24 ounces, except in the case of "small bread"
Quebec	In certain municipalities at 1½ pounds or 24 ounces, while in the remaining parts of the province it is variously stated at 4, 5, and 6 pounds
Ontario	16, 24 or 48 ounces
Manitoba	Generally at 16 and 20 ounces, except in outlying portions of the province where it is stated at 3 pounds
Saskatchewan and Alberta	20 ounces
British Columbia	15 ounces for wrapped and 16 for unwrapped