CATALOGUE No. 32-203 ANNUAL





BAKERIES

1962

ANNUAL CENSUS OF MANUFACTURES

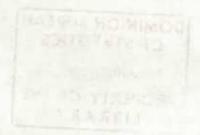
Published by Authority of The Minister of Trade and Commerce

DOMINION BUREAU OF STATISTICS Industry Division

Price: 50 cents

June 1965 6521-511

ROCER DURAMEL, F.R.S.C., Queen's Printer and Controller of Stationery, Ottawa



SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- -- amount too small to be expressed.
- P preliminary figures.
- r revised figures.

BAKERIES

In the pages of Explanatory Notes to be found at the end of this bulletin a concise outline has been presented on factors applicable to and comprised in the tabular matter compiled for this publication. The revised Standard Industrial Classification and the new concept of the establishment (reporting unit; see Explanatory Notes) apply throughout this bulletin. Implementation of both features has necessitated adjustments to the statistics. To maintain comparability of principal statistics for recent years a special insertion, with applied adjustments back to 1957, is shown in Table 1.

Careful attention must be exercised respecting the historical uses of "Production and related workers" tabulations as given in Tables 1 and 1A in all sections of this bulletin. For 1961 and preceding years the delivery and sales staff were included with production employment data. Application of the new establishment concept and total activity expansion to the statistics necessitated adjustments. In the total activity theory the delivery and sales personnel were re-allocated from the production and related workers category to the administrative and office staff tabulations. The effect of the staff realignment can be reasonably analysed, as overlapping tabulations for 1961 are provided in Tables 1 and 1A. On a total activity basis, employment is conceptually identical with previous years.

It was necessary, in the 1961 bulletins, to suspend publication of certain tables normally contained in this report. Of these, the table on Capital and Repair Expenditures has been re-instated in the 1962 publication.

Data for Table 1G, "Principal Statistics Classified by Specific Cities", are not yet available but will appear at a later date in the general review Catalogue No. 31-209.

		-		Em	ployees						
Year	Estab- lish-		tion and workers ⁴		rative and mployees ³	Тс	otal ⁴	Cost of fuel and elec-	Cost of materials and	Value of shipments of goods of own	Value added ⁴
	ments	Number	Wages	Number	Salaries	Number	Salaries and wages	tricity ⁴	supplies used⁴	manu- facture*	
	No.		\$'000		\$'000				\$'000		
1957	2,557	29,334	81,176	5,263	16,634	34, 597	97,811	11,226	152,436	324, 179	
1956	2,554	29,693	86, 935	5,047	17,830	34,740	104, 765	10, 677	153,680	333, 228	168,681
1959	2,451	30, 367	91,500	5,136	18,389	35,503	109, 690	10,751	155, 166	342, 599	179,726
1960	2, 539	30, 941	95,265	5,401	19, 992	36,342	115, 257	10, 872	163,313	359, 048	185, 107
1961	2, 529	30,647	96,581	4,990	19,172	35,637	115,753	10, 846	164,609	369,637	194,338

TABLE 1. Principal Statistics - Manufacturing Activity.¹ 1957-61 Basis: Revised Standard Industrial Classification and New Establishment Concept²

See footnotes following Table 3 A.

				Man	ufacturing	activity			in a st	1	Fotal acti	vity	
Year and	Estab- lish-		oduction ated worl		Cost of	Cost of materials	Value of shipments			owners rtners		otal oyees'	Toist
province	ments	Number	Man- hours paid	Wages	fuel and elec- tricity ⁵	and supplies used*	of goods of own manu- facture ⁴	Value added ⁴	Number	With- drawals	Number	Salaries and wages	sodeo*
	No.		'000		1	\$*000				\$'000		\$"	000
1961					1	1		1					1
Newfoundland	11	194	461	529	90	1,710	3,478	1.684	6	21	276	842	1.676
Prince Edward Island	9	47	108	84	23	240	466	203	8	26	61	115	202
Nova Scotla	78	452	1.033	1.041	380	4.858	10,074	4,837	72	223	883	2,335	4.853
New Brunswick	59	507	1, 181	1,228	395	5,487	11,421	5,544	45	131	919	2,564	5,552
Quebec	905	5,662	12,851	15,761	3, 121	51,683	108,288	53,491	865	2.794	9.741	29,229	54,999
Ontarlo	800	6,759	15,076	21,441	4,224	66, 489	150, 218	77.634	793	2, 589	13,345	45.975	80, 554
Manitoba	151	621	1,823	2,902	541	7,283	17, 487	9,660	142	452	1.485	5,479	9,965
Saskatchewan	97	590	1.335	1,901	271	4,392	11,640	6,979	60	295	958	3, 297	7,229
Alberta	171	1,027	2, 297	3, 531	543	8,904	20, 951	11,506	148	489	1, 791	6,278	11.795
British Columbia and Northwest Territories	319	1,485	3,156	5, 512	921	12,684	31, 149	17,555	265	888	2,789	10,248	18, 167
Totals	2, 600	17, 544	39, 322	53, 931	10, 508	165, 729	365, 172	189, 091	2, 424	7, 910	32, 248	106, 363	194, 992
1962													
Newfoundland	12	194	476	543	93	1,768	3, 520	1.654	7	25	274	819	1,672
Prince Edward Island	8	48	109	91	22	255	499	221	8	29	64	129	221
Nova Scotia	73	455	1.044	1, 125	389	5,216	10,864	5,283	66	239	870	2,547	5.310
New Brunswick	60	522	1,207	1,289	412	6,169	12,784	6,207	47	140	935	2,778	6,207
Quebec	874	5,280	11,927	16,118	3,238	54,247	113,782	56,328	820	2,871	9,652	31,695	57,800
Ontario	825	6,764	15,048	22, 753	4,247	70,931	156, 163	80, 898	808	2,917	13,015	47,493	84,118
Manitoba	155	840	1,774	3,067	538	7,863	17,463	9,061	144	519	1.526	5,940	9,433
Saskatchewan	102	518	1.182	1.837	309	4, 533	11, 548	6,706	84	351	990	3,620	6,985
Alberta	177	923	2,015	3,332	583	9,543	21,565	11,440	160	576	1.787	6,608	11,889
British Columbia and Northwest Territories	342	1,422	3,064	5,730	987	14,094	32, 212	17,134	283	1,092	2, 818	11,359	18,005
Totals	2, 628	16, 966	37, 847	55, 885	10, 817	174, 621	380, 400	194, 932	2, 427	8, 759	31, 931	112, 990	201,660

TABLE 1A. Principal Statistics - Manufacturing Activity and Total Activity,¹ 1961 and 1962 Basis: Revised Standard Industrial Classification and New Establishment Concept²

See Table 2 and footnotes following Table 3 A.

				Mar	ufacturing	activity					Potal acti	vity	
Stat gross	Estab- lish- ments		oduction a ted work		Cost of fuel and	Cost of materials	Value of shipments	Value	Working and pa		To	otal yees ⁷	Total
	TICITI	Number	Man- hours paid	Wages	elec- tricity*	and supplies used ⁴	of goods of own manu- facture ⁴	Bdded ⁴	Number	With- drawals	Number	Salaries and wages	value added*
1961	No.		'000			\$'000				\$'000		\$*	000
Jones 210 000 52,000 ** 49,999 25,000 ** 49,999	226 778 708 440 205 124 51 58 10	62 593 1,191 2,081 1,786 2,223 1,728 4,922 2,958 	69 1,003 2,387 4,585 4,165 5,287 4,145 11,203 6,479	69 979 2,374 5,035 6,713 5,596 17,766 10,396	777 564 919 1,059 869 1,309 1,125 3,007 1,558	710 6,359 11,516 14,032 13,251 18,251 16,64 51,604 33,362	1,533 13,463 24,812 30,536 28,349 39,504 36,025 114,972 75,978	746 6,540 12,381 15,449 14,224 19,966 18,234 60,404 41,146	233 841 763 408 140 39 	393 2,272 2,631 1,669 752 193 -	$130\\1,242\\2,571\\3,462\\3,054\\4,027\\3,247\\8,755\\5,550\\210$	138 2,009 4,950 8,230 8,697 12,885 11,405 34,586 22,196 1,266	836 6, 878 12, 755 15, 912 14, 441 20, 643 19, 230 62, 275 42, 113 (90)
Totals	2,600	17, 544	39, 322	53, 931	10, 508	165, 729	365, 172	189, 091	2,424	7,910	32, 248	106, 363	194, 992
:942 Clater \$15,000 \$ 1,000 * 49,999 50,000 * 99,999 100,000 * 199,999 100,000 * 499,999 500,000 * 499,999 500,000 * 4,999,999 500,000 and over Bits 1 offices, sales offices and auxiliary units ⁶	190 762 741 449 233 125 57 62 9	20 312 999 1.689 1.825 2.135 1.894 5.251 2.841	47 699 2.315 3.803 4.075 4.607 4.390 11.583 6.127	49 771 2,639 4,650 5,373 6,567 5,992 19,620 10,224	58 534 966 1,046 1,022 1,274 1,224 3,206 1,488	576 6, 132 11, 996 14, 354 14, 975 18, 399 18, 332 57, 177 32, 681	1,258 13,086 26,121 31,093 32,339 38,928 38,880 125,136 73,558	624 8, 424 13, 167 15, 697 16, 352 19, 250 19, 343 64, 745 39, 330	198 807 791 425 159 44 3 -	385 2,502 2,929 1,863 639 228 14 	59 1.044 2.536 3.171 3.257 3.691 3.423 9.474 4.991 285	116 2, 322 6, 114 8, 502 9, 794 12, 418 12, 346 39, 186 20, 347 1, 840	702 6.800 13.584 16,168 16,636 19,977 20,434 67,707 39,700 (49)
Totals	2,628	16,966	37, 847	55, 885	10, 617	174, 621	380,400	194, 932	2,427	8, 759	31, 931	112, 990	201, 660

 TABLE 1.B. Principal Statistics classified by Size Groups based on Shipments of Goods of Own Manufacture, 1961 and 1962

 Basis: Revised Standard Industrial Classification and New Establishment Concept²

See footoores following Table 3 A.

TABLE 1 C. Principal Statistics classified by Size Groups based on Manufacturing Value Added, 1961 and 1	962
Basis: Revised Standard Industrial Classification and New Establishment Concept ²	

				Mar	ufacturing	activity				1	fotal acti	vity	
State group	Estab- lish- ments		duction a sted work		Cost of fuel and	Cost of materials	Value of shipments of goods	Value	Working and pas			otal loyees ⁷	Total
	niento	Number	Man- hours paid	Wages	elec- tricity ^s	and supplies used ⁴	of own manu- facture ⁴	added ⁴	Number	With- drawals	Number	Salaries and wages	value added®
:061	No.		'000			\$'000				\$'000		\$'0	00
eday \$10,000 10,000 to \$ 24,999 25,000 '' 49,999 50,000 '' 199,999 50,000 '' 199,999 500,000 '' 199,999 500,000 '' 499,999 500,000 '' 499,999 500,000 '' 499,999 500,000 '' 499,999 500,000 '' 499,999 500,000 '' 499,999 500,000 '' 199,999 500,000 '' 199,999 500,000 '' 199,999 500,000 '' 199,999 500,000 '' 199,999 500,000 '' 199,999 500,000 '' 199,999	819 906 425 204 107 65 36 35 35	504 1,451 2,027 1,735 1,849 1,934 1,934 1,940 4,763 1,341	804 2, 692 4, 465 4, 037 4, 395 4, 543 4, 543 4, 433 10, 901 2, 852 	813 2,874 4,839 4,851 5,578 5,978 6,904 17,685 4,207	529 1,124 1,047 822 1,000 1,270 1,171 2,772 773	5,761 14,146 13,933 12,450 15,284 18,213 18,850 52,471 14,621	11,305 29,927 29,876 27,455 31,525 39,645 43,168 119,490 32,780	5,015 14,661 14,906 14,193 15,254 20,156 23,162 64,375 17,369	871 979 390 147 37 	2,072 3,245 1,633 769 191 	1.015 3.122 3.315 2.953 3.297 3.533 3.554 8.834 2.415 210	1,578 5,927 7,967 8,338 10,260 12,178 13,479 35,976 9,393 1,268	15,187 15,266 14,416 15,776 20,999 23,940
Totals	2,600	17, 544	39, 322	53, 931	10, 508	165, 729	365, 172	189, 091	2,424	7, 910	32, 248	106, 363	194, 992
1962 10,000 to \$ 24,999 25,000 '' 49,999 30,000 '' 199,999 100,000 '' 199,999 500,000 '' 499,999 500,000 '' 499,999 500,000 '' 4,999,999 4,000,000 and over and offices, sales offices and miliary units ¹⁶	786 908 443 234 111 74 37 31 4	270 1,133 1,675 1,743 1,854 2,199 2,088 4,349 1,655	594 2, 621 3, 767 3, 891 4, 162 4, 986 4, 632 9, 645 3, 549	671 2, 984 4, 523 5, 222 5, 621 6, 893 7, 603 16, 507 5, 681	490 1,143 1,039 1,004 990 1,456 1,243 2,584 868	5, 512 14, 244 14, 094 14, 825 15, 660 22, 045 50, 440 17, 168	11,007 30,306 30,456 32,109 31,923 45,263 48,763 109,678 40,896	5,008 14,927 15,333 16,286 15,289 23,152 25,478 56,602 22,857	819 981 421 162 41 3 -	2,246 3,588 1,628 219 14 	841 2,849 3,151 3,158 3,121 3,946 3,670 6,150 2,760 285	1,860 6,873 8,348 9,530 10,277 14,221 15,027 34,045 10,972 1,840	5. 400 15. 525 15. 697 16. 603 15. 857 24. 460 26. 242 56. 888 23. 037 (49
Totals	2, 628	16,966	37, 847	55.885	10.817	174.621	380,400	194, 032	2,427	8.759	31.931		201.660

See footnates following Table 3 A.

	T			Man	ufacturing	activity				Г	Cotal activ	vity	
. Size group	Estab- lish- ments		duction a sted work		Cost of fuel and	Cost of materials	Value of shipments of goods	Value		owners utners		otal oyees ⁷	Total
		Number	Man- hours paid	Wages	elec- tricity ^s	and supplies used ⁴	of own manu- facture ⁴	added*	Number	With- drawals	Number	Salaries and wages	added ^a
	No.		'000			\$'000	L			\$'000		\$'0	00
1961 Under \$10,000 \$ 10,000 to \$ 24,999 25,000 '' 49,999 100,000 '' 99,999 200,000 '' 99,999 500,000 '' 999,999 500,000 '' 999,999 5,000,000 and over Head offices, sales offices and auxiliary units ¹⁰	774 924 441 212 107 66 39 34 3	453 1, 439 2, 020 1, 750 1, 823 1, 960 2, 270 4, 488 1, 341	717 2,842 4,446 4,090 4,310 4,603 5,210 10,251 2,852	730 2,820 4,778 4,874 5,521 6,018 8,195 16,787 4,207	497 1,104 1,064 826 993 1,249 1,310 2,692 773	5, 361 13, 946 14, 111 12, 566 14, 790 16, 530 21, 271 50, 534 14, 621	10, 511 29, 504 30, 220 27, 707 30, 824 39, 667 47, 471 116, 487 32, 780	4,653 14,459 15,055 14,325 15,054 19,883 24,918 63,375 17,369	819 1,001 416 149 39 - - -	1.927 3.286 1.716 771 210 - - -	911 3,059 3,338 2,995 {3,246 3,548 3,997 8,529 2,415 210	1,420 5,752 7,916 8,351 10,212 12,057 15,208 34,786 9,393 1,268	4,830 14,950 15,386 14,744 20,612 25,957 65,469 17,670 (90
Totals	2, 600	17, 544	39, 322	53, 931	19, 508	165, 729	365, 172	189, 091	2, 424	7, 910	32, 248	106. 363	194, 99
1962	736	229	511	578	449	5,039	10.075	4, 590	768	2,086	716	1, 587	4.758
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 '' 49,999 100,000 '' 199,999 200,000 '' 499,999 200,000 '' 499,999 500,000 '' 4999,999 5,000,000 and over Head offices, sales offices and auxiliary units ¹⁰	932 455 246 108 75 40 32 4	1, 111 1, 639 1, 826 1, 789 2, 150 2, 185 4, 382 1, 655	2, 557 3, 693 4, 072 4, 007 4, 890 4, 654 9, 714 3, 549	2,898 4,420 5,448 5,430 6,696 8,122 16,633 5,661	1,124 1,052 1,017 939 1,424 1,333 2,614 868	14, 120 14, 087 15, 268 14, 844 20, 301 22, 904 50, 890 17, 168	30, 033 30, 447 32, 955 30, 384 44, 010 50, 750 110, 850 40, 896	14, 597 15, 318 16, 678 14, 591 22, 289 26, 518 57, 293 22, 857	1,001 446 168 41 3 	3,624 1,924 892 219 14 	2, 794 3, 144 3, 295 3, 017 3, 769 3, 897 8, 254 2, 760 285	6,713 8,271 9,843 9,878 13,520 15,804 34,562 10,972 1,840	15, 316 15, 3769 17, 079 14, 903 23, 480 27, 398 59, 969 23, 037 (49
Totals	2, 628	16.966	37.847	55, 885	10,817	174. 621	380, 400	194, 932	2,427	8,759	31, 931	112,990	201, 660

TABLE 1 D. Principal Statistics classified by Size Groups based on Total Value Added, 1961 and 1962 Basis: Revised Standard Industrial Classification and New Establishment Concept²

See footnotes following Table 3 A.

TABLE 1 E. Principal Statistics classified by Size Groups based on Total Employed, ¹¹ 1961 and 19	962
Basis: Revised Standard Industrial Classification and New Establishment Concept ²	

				Man	ufacturing	activity				Т	otal activ	vity	
Size group	Estab- lish-		duction a		Cost of fuel and	Cost of materials	Value of shipments of goods	Value	Working and par	owners tners		otal oyees ⁷	Total
	ments	Number	Man- hours paid	Wages	elec- tricity ^s	and supplies used ⁴	of own manu- facture*	added ⁴	Number	With- drawals	Number	Salaries and wages	value added ^e
1961	No.		*000		·	\$'000				\$'000		\$'0	00
Under 5 employees	1, 349 881 254 62 29 20 5	1,023 3,364 3,574 2,326 2,178 3,244 1,835	1.877 7.338 8.368 5.373 4.866 7.598 3.885	1,873 8,115 10,577 7,544 7,396 12,653 5,774	1,089 1,863 1,977 1,493 1,262 1,783 1,042	12,666 25,418 29,643 20,742 22,315 35,142 19,804 	26,996 54,788 62,435 47,287 50,882 77,033 45,749	13,246 27,526 30,817 25,052 27,317 40,246 24,888	1,452 859 113 	4,023 3,360 527 - -	2, 112 5, 981 6, 251 4, 321 3, 928 5, 911 3, 534 210	3,809 14,113 19,353 15,387 14,322 24,481 13,650 1,268	13, 783 28, 243 31, 846 26, 112 27, 991 41, 794 25, 313 (90
Totals	2, 600	17, 544	39, 322	53, 931	10, 508	165, 729	365, 172	189, 091	2, 424	7, 910	32, 248	106, 363	194, 992
Juder 5 employees 5- 14 employees 15- 49 '' 50- 99 '' 200-499 '' 500 employees and over Head offices, sales offices and auxiliary units ''	1, 380 879 257 59 30 19 4	719 2,986 3,666 2,321 2,313 3,456 1,505	1.666 6.739 8.277 5.189 5.105 7.709 3.182	1,888 8,381 11,331 7,628 8,145 13,353 5,159	1, 140 1, 974 2, 093 1, 468 1, 512 1, 678 951	13, 544 26, 760 32, 260 22, 654 25, 347 36, 718 17, 339	28, 928 58, 054 67, 823 50, 217 54, 616 81, 575 39, 187	14,255 29,329 33,449 26,130 27,755 43,107 20,905	1,468 854 102 3 	4,690 3,507 548 14 - -	2,089 5,895 6,346 4,158 4,191 6,052 2,915 285	5,032 15,948 20,911 15,504 16,413 25,454 11,889 1,840	14, 758 30, 238 34, 746 27, 151 28, 817 44, 747 21, 252 (49
Totals	2, 628	16, 966	37, 847	55, 885	10, 817	174, 621	380, 400	194, 932	2, 427	8, 759	31, 931	112, 990	201, 660

See footnotes following Table 3 A.

				Maz	ufacturing	activity					Total acti	vity	-
Type of organization	Estab- lish- ments		oduction ated work		Cost of fuel and	Cost of materials	Value of shipments of goods	Value		owners artners*		otal oyees'	Total
	ments	Number	Man- bours paid	Wages	elec- tricity ⁶	and supplies used ⁴	of own manu- facture ⁴	added4	Number	With- drawals	Number	Salaries and wages	value added ^e
1961	No.		'000			\$'000				\$'000		\$*	000
Individual ownerships Partnerships Incorporated companies Cooperatives Head offices, sales offices and auxiliary units ¹⁸	1, 749 337 506 8	3,268 961 13,233 62	6,847 2,110 30,211 154	7, 142 2, 349 44, 241 199	2, 180 709 7. 590 30	28, 497 8, 907 127, 851 474	60.241 19,150 284,810 971	29,570 9,538 149,516 468	1, 734 690	5, 840 2, 070 	5, 982 1, 748 24, 195 113 210	12,584 4,056 88,100 355 1,268	30, 522 9, 750 154, 312 498 (90)
Totals	2, 600	17, 544	39, 322	53, 931	10,508	165, 729	365, 172	189, 091	2, 424	7, 910	32, 248	106, 363	194, 992
1962 Individual ownerships Partnerships Incorporated companies Cooperatives Head offices, sales offices and auxiliary units ²⁰	1, 729 345 547 7	2, 553 853 13, 515 43	5, 819 1, 915 30, 015 98	6. 893 2. 437 46, 421 135	2.176 763 7.856 22	28, 312 9, 885 136, 121 303	60, 619 20, 954 296, 162 665	30, 148 10, 309 154, 136 339	1, 722 705 -	8.406 2.353 -	5, 544 1, 720 24, 308 74 285	13, 943 4, 658 92, 303 246 1, 840	31, 131 10, 585 159, 648 345 (49)
Totals	2, 628	16, 966	37, 847	55, 885	10, 817	174, 621	380, 400	194. 932	2, 427	8, 759	31, 931	112,990	281, 660

TABLE 1 F. Principal Statistics classified by Type of Organization, 1961 and 1962 Basis: Revised Standard Industrial Classification and New Establishment Concept³

See footnotes following Table 3 A.

TABLE 1 G. Principal Statistics classified by Specific Cities, 1962 Basis: Revised Standard Industrial Classification and New Establishment Concept²

				Mar	ufacturing	activity					Fotal activ	vity	
City	Estab-		duction a		Cost of	Cost of materials	Value of shipments		Working and pe	owners irtners ⁶		otai Dyees ⁷	Tota
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity ^s	and supplies used ⁴	of goods of own manu- facture ⁴	Value added4	Number	With- drawals	Number	Salaries and wages	value
	No.		'000			\$'000			1	\$'000		\$*	000
Newfoundland: St. John's										1			
Nova Scotia:													
Halifar													
New Brunswick:													
Saint John													
Quebec:													
Montreal	1												
Quebec													
Sherbrooke	1.00												
Westmount					Data	not availa	ble at this ti	me. Will a	ppear late	er in			
Three Rivers					Catalogu	e No. 31-2	209.						
Ontario:													
Toronto	10												
Ottawa													
Hamilton													
London													
Windsor													
Kitchener													
Sudbury													
Kingston													
Welland													
Fort William													
Fort William	1000												

				Man	nufacturing	activity					Total ac	tivity	
City	Estab- lish- ments	Pro rela	duction a ited work	and ers ⁴	Cost of fuel and	Cost of materials	Value of shipments of goods	Value	Working and pr	g owners artners ⁶		otal loyees ⁷	Tota
		Number	Man- hours paid	Wages	elec- tricity ^s	and supplies used ⁴	of own manu- facture ⁴	added4	Number	With- drawals	Number	Salaries and wages	value addec
	No.		'000			\$'000				\$'000		\$	'000
Manitoba: Winnipeg													
askatchewan:													
Regina													
Saskatoon													
Moose Jaw					Data: Catalogue	not availab No. 31-20	ole at this tir 09.	ne. Will aj	ppear late	r in			
Liberta:	-												
Edmonton													
Calgary													
Tethninge													
ritish Columbia:													
Vancouver													
Victoria													

TABLE 1 G. Principal Statistics classified by Specific Cities, 1962 - Concluded

 TABLE 2. Industry Outputs, Inputs and Value Added, 1961 and 1962

 Basis: Revised Standard Industrial Classification and New Establishment Concept²

Item	1961		1962	
		\$'000		
Manufacturing activity:				
Value of shipments - Goods of own manufacture		365, 172		380,400
Add: Closing inventory - Goods in process	110		91	
Finished goods	751	861	731	822
Deduct: Opening inventory - Goods in process	97		97	
Finished goods	607	(704)	755	(852)
Gross output Manufacturing activity		365,329		380.370
Deduct: Cost of materials and supplies used in manufacturing activity	165,729		174,621	
Cost of fuel and electricity used	10, 508	(176, 237)	10, 817	(185,438)
Value added - Manufacturing activity		189,091		194, 932
		1.1.2		
Non-manufacturing activities:				
Value of shipments - Goods not of own manufacture				33, 907
Add: All other revenue			533	
Closing inventory - Goods purchased for resale	380		311	844
Deduct: Purchases of goods for resale as such			26, 263	
Opening inventory - Goods not of own manufacture	375		333	
Cost of all other materials and supplies used		()	1,427	(28, 023)
Value added-Non-manufacturing activities		5,901		6, 728
Total value added	194, 99	92	201,6	60

See footnote following Table 3 A.

					Empl	oyees						Salaries and wages			
Year and	Production and related workers			Adminis- trative and			TOTEL		Production and			Sales,	Total		
province	Manufa	cturing ⁴	Other*		and office*.*		distribution*		employees ^{7,9}		related workers		tive	and distri-	salaries and
	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Manufac- turing	Other	and office	bution	Wages
1961					numt	190							\$*000		
Newfoundland Prince Edward Island Nova Scotla New Brunawick Quebec Ontario Manitoba Baskatchewan Alberta British Columbia and North West Territories Totals	129 25 337 384 4.447 5.155 610 417 694 1,010 13.188	65 22 115 143 1.215 1.604 211 173 333 475 4.356		··· ··· ··· ···		· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·		193 37 672 694 7, 823 9, 863 1, 103 664 1, 208 1, 887 24, 144	83 24 211 225 1,918 3,482 382 294 583 902 8,104	529 84 1.041 1.228 15,761 21,441 2.902 1.901 3.531 5.512 53,931		· · · · · · · · · · · · ·		842 115 2.335 2.564 29,229 45,975 5.479 3,297 6,278 10,248 106,363
1962 Newfoundland Prince Edward Island Nova Scotia New Brunswick Quebec Ontario Manitoba Saskatchewan Alberta British Columbla and North West Territories Totals	128 27 343 380 4.147 5.248 653 393 666 1.079 13.064	66 21 142 1,133 1,516 187 125 257 343 3,902		8 	10 2 30 54 497 712 74 46 94 131 1,650	10 29 41 271 479 50 37 57 112 1.086	44 10 283 269 3,092 3,721 420 248 452 689 9,228	8 4 73 49 464 1,286 142 141 257 464 2,888	182 39 656 703 7,769 9,693 1,147 687 1,213 1,899 23,988	92 25 214 1.883 3.322 379 303 574 919 7.943	543 91 1,125 1,289 16,118 22,753 3,067 1,837 3,332 5,730 55,885	11 	81 8 288 377 3.704 5.937 627 394 746 1,203 13.365	184 30 1,135 1,13 11,742 18,688 2,245 1,390 2,516 4,427 43,469	819 129 2,547 2,778 31,695 47,493 5,940 3,620 6,608 11,359 112,990

TABLE 3. Employment and Payroll, 1961 and 1962 Basis: Revised Standard Industrial Classification and New Establishment Concept²

See footnotes following Table 3 A.

TABLE 3A. Production and Related Workers.⁴ – Manufacturing Activity, by Months, 1962 Basis: Revised Standard Industrial Classification and New Establishment Concept³

Month	Establishments monthly de		Establishments reporting quarterly detail				
	Male	Female	Male	Female			
	number						
January February Marcb April	9,047 9,031 9.088 9,189	2,434 2,485 2,529 2,623	2,305	866			
tay	9,237 9,541 9,633	2,726 2,881 2,878	2, 355	899			
eptember ctober	9,712 9,474 9,374	2,868 2,828 2,802	2,353	910			
lovember	9,289 9,308	2,836 2,724	2, 325	910			
Average for establishments reporting monthly dstail (collected only for large esta Average for establishments reporting quarterly detail (collected only for medium s Average for small establishments (only annual averages collected) Monthly averages			9,325 2,334 1,405 13,064	2, 714 895 293 3, 902			

See Table 2 and Explanatory Notes concerning manufacturing and non-manufacturing activities.

² See Explanatory Notes.

^a This category, in this table only, includes working owners and partners. Since administrative and office employees are engaged in a variety of activities they have been excluded from manufacturing activity beginning with the revised 1961 series shown in the following tables. They are included here for purposes of comparison with the tabulations of previous years. ⁴ Conceptually identical to previous years. See Explanatory Notes. ⁵ Cannot be reported separately for manufacturing and non-manufacturing activities but related substantially to manufacturing activity. Identical concept

to previous years. * Working owners and partners were included with administrative and office employees in the "Manufacturing series" published in former years. See Ex-

planatory Notes.
 ⁷ Includes production and related workers, administrative and office employees, sales distribution and other employees. See Explanatory Notes for the treatment of head office employees and those employed in auxiliary units.
 ⁸ Value of total shipments and other operational revenue less total cost of materials, supplies, fuels used and purchases of products and materials for resale in the same condition; all adjusted for inventory changes where required. See Table 2 and Explanatory Notes.
 ⁹ Sales and distribution workers and production workers (non-manufacturing) are included for the first time as a result of the full implementation of the new definition of the establishment. The figures for production workers (non-manufacturing), administrative and office employees and sales and distribution workers are not working at the establishment's location. Head offices, sales offices, etc., which report separately are included in the figures, for the province in which they are located.
 ¹⁰ These data cover the activities reported by separately located units such as head offices, sales offices, administrative offices, laboratories, warehouses, slow onto normally generate all the necessary elements of input and output statistics. However, they are treated as extensions of manufacturing establishments and, in the case of individual industries, may be located in provinces where no processing planatory Notes of the statistics. See Explanatory Notes which deal with Single and Multi establishments for a complete explanatory of the statistics. See Explanatory Notes which deal with Single and Multi establishments for a complete explanation of procedures.

Note: Figures may not add due to rounding.

		d'amitere's	0031
			\$'000
faterials used:			
Baking powder		1, 139, 502	174
Butter		1,411,302	814 546
Cocoa	4.4	1,352,190 1,363,769	400
Cocoanut, shredded	4.4	1,779,972	410
Corn starch		1,090,033	126
Cream	gal.	139,498 42,925	445 25
Cream of tartar and substitutes	10.	36,590	15
Eggs, in shell		2,758,857	1,019
Eggs, frozen	ib.	12,893,842	3,766
Eggs, liquid, not frozen Egg powder (dried yolk and albumen)	4114 44	327,491 139,197	91 139
Egg substitutes.		26,341	18
Extracts, essences, etc.			342
Flour:			
Hard wheat (bread flow)		11,033,397	53,912
Soft wheat (cake flour).		623,778 175,464	3,360
Cake mixtures, prepared	F.4	4, 534, 788	661
Doughnut and pastry mixtures.		26,588.170	3,756
Other flours, (rye, rolled oats, corn meal, whole wheat, etc.)	****	50, 424, 391	2,707
Fruits: Raisins, currants and other dried fruits		14,980,383	3,038
Fresh fruits, all kinds		14,000,000	3,038
Jam, jellies and marmalades	1b.	8,166,303	1,361
Preserved and canned, other		6,505,550	1,429
Frozen fruits		5,910,589	1,189
Filling for pies:	44	4,052,211	539
Other	0.54.6	1,355,608	227
Gelatine	**	49,653	31
Glucose	4.8	1,961,083	162
Roney		692,571	130
Lecithin		32, 128, 260 61, 399	4,492
Malt flour	44	686, 191	91
Malt extracts and syrups	48	2, 734, 763	405
Margarine		1, 115, 995	266
Meat for pies	1 2 9 4	1,632,605 771,451	715
Milk, fresh including skim	gal.	688,999	212
Milk, powdered	lb.	27, 706, 356	2,426
Molasses		1,899,703	150
Monoglyceride emulsifier		759,905	301
Peanuts		1,433,421 89,788	912 31
Potatoes	13	201, 346	9
Potato starch and flour		446,836	59
Olls:			
Cotn	44	391,416 831,974	92 173
Other cooking		3,051,002	600
Peanut butter	11	75,123	19
Salt	9.4	24, 134, 678	400
Shortening	44. 84	32, 920, 901	7.014
	****	385,569	27
Gugar: Cane and heet		115, 145, 758	9,530
Corn and dextrose	6 d	967,051	103
pices		332, 436	248
Syrups:			
Corn		468, 730	45
Other		686, 547	169
Yeast	2.4 	25, 309, 039	4,536
Yeast powders and other bread improvers	4994	9,600,203	1,468
other materials and components used ²	****		26,917
ntainers and other packaging materials and supplies used:			
Waled paper wrappers Bread cartons and cake boxes	• • • • • • • • • • • • • • • • • • •		7,472 8,705
Cellulose film and other containers	*****************		10, 688
verating, maintenance and repair supplies used (excluding fuel)			5,043
Tount paid out to others for work done on materials owned by establishments			204
mount paid out to others for work done on materials owned by establishments			204

TABLE 4.	Materials and	Supplies	Used in	Manufacturing	Activity, 1962
Basis: Revi	sed Standard Ind	ustrial Clas	sification	and New Establis	shment Concept ¹

Quantity

Cost

Description

¹ See Explanatory Notes. ² No detailed information on materiais used was collected from small establishments, the estimated costs for which are included here. In 1962 these esti-mated costs were \$23,525,561.

Description		Quantity	Cost
			\$'000
Large establishments which reported commodity detail:			
Bituminous coal:			
(a) From Canadian mines	ton	3,278	44
(b) Imported		1,668	24
Sub-bituminous coal (from Alberta mines only)		-	-
Anthracite coal	ton	121	2
Lignite coal	4.4	75	1
Coke	48	166	3
Gasoline (including gasoline used in cars and trucks)	Imp. gal.	10, 848, 563	3,416
Fuel oil including kerosene or coal oil	ee	8, 771, 304	1, 249
Wood	cord	456	8
Gas:			
(a) Liquefied petroleum gases	Imp. gal.	92,076	22
(b) Other manufactured gas	M cu.ft.	24,055	22
(c) Natural gas	**	1, 731, 369	1,043
Other fuel	******		
Electricity purchased	kwh.	87, 344, 789	1, 269
Steam purchased		***	33
A. Medium size establishments which reported only group detail:			
Fuel			1, 293
Electricity		•••	505
B. Estimate for small establishments for which no data were collected:	100		
Fuel and electricity			1, 862
All establishments:			
Total fuel and electricity used			10, 617

TABLE 5. Fuel and Electricity Used¹ in Manufacturing Activity,² 1962 Basis: Revised Standard Industrial Classification and New Establishment Concept³

¹ Does not include fuel and electricity produced for own use. ³ Includes only fuel and electricity purchased. Conceptually identical to previous years in that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately. ³ See Explanatory Notes.

TABLE 6. Shipments of Goods of Own Manufacture, 1962 Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Description	Quantity	Value
	lbs.	\$'000
Products:		
Bread	1, 653, 877, 005	222, 702
Plain rolls and buns		24, 525
Fruit buns, yeast raised sweet goods, etc.		15.896
Pies, cakes, cookies, pastries, etc.		94, 090
Doughnuts		15, 293
Meat pies		2,612
Puddings, including canned	319, 927	120
Catering	* * 4	1,437
All other products		3,856
Amount received in payment for work done on materials and products owned by others		41
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not dividual commodity items described above	be deducted from in-	(172)
Net adjustment for establishments receiving progress payments ²		-
Total adjusted value of shipments and work done		380, 400

¹ See Explanatory Notes. ² See footnote 1, Table 7.

TABLE 6 A. Shipments of Goods of Own Manufacture, Canada and the Provinces, 1962 Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Items of production	Canad	la.	Newfoun	dland	Prince Edwa	ard Island
	Quantity	Value	Quantity	Value	Quantity	Value
	lbs.	\$'000	lbs.	\$'000	lbs.	\$'000
Bread	1.653.877.005	222, 702	15, 954, 968	2, 277	1,976,275	201
Plain rolls and buns		24, 525	10,001,000	281	1, 510, 210	30:
east-raised sweet goods		15,898		65		1
les, cakes, pastries		94, 090		795		15
oughnuts		15, 293		102		2
Il other products and services		8,065		-		
Totals		380, 572		3, 520		49
	Nova Scotia		New Brun	New Brunswick		ec
	Quantity	Value	Quantity	Value	Quantity	Value
	lbs.	\$'000	lbs.	\$'000	lbs.	\$'000
read	56,809,370	8,057	66, 624, 556	9, 352	512, 622, 580	66, 25
lain rolls and buns		480	00,021,000	563	512,022,000	6,30
east-faised sweet goods		190		111		2, 90
les, cakes, pastries		1,558		2, 173		33,00
oughnuts 11 other products and services		577		635		2,66
		12		52		2,66
Totals		10, 874		12, 885		113, 80
	Ontario		Manito	Manitoba		newan
	Quantity	Value	Quantity	Value	Quantity	Value
	lbs.	\$'000	lbs.	\$'000	lbs.	\$'000
read	643, 537, 953	83,650	71, 828, 170	10, 978	54, 909, 832	8, 32
lain rolis and buns		12, 198		1,073	04, 505, 034	61
east-raised sweet goods		8,915		949		48
es, cakes, pastries	* + *	39,000		3, 803		1,73
Dughnuts	* * *	8,147	* * *	496		29
		4, 266	6.8.4	168		9
Totals		156, 176		17, 468		11, 55
		Alberta		Britis	h Columbia and N.	W.T.
	Quantity		Value	Quantity		Value
	lbs.		\$'000	lbs.		\$'000
ead ain rolls and buns sast-raised sweet goods es, cakes, pastries	102, 85	* * *	14,292 1,308 756	126, 7	255, 761	19, 21 1, 68 1, 52
			4,064 982		* * *	7,79
l other products and services	the particular section of the		982			1,36
Totals						64
			21, 566			32, 22

¹ See Explanatory Notes.

TABLE 6B. Selected Commodity Items Made in Bakeries, 1946-62

Year	Quantity of bread made	Value of bread made	Plain tolls and buns	Fruit buns, yeast-raised sweet goods	Pies, cakes and pastries	Doughnuts made
	pounds			\$'000		
1946 1947 1948 1949 1950 1951 1952 1953 1954	$\begin{matrix} 1,368,713,372\\ 1,379,807,131\\ 1,367,096,844\\ 1,345,183,504\\ 1,379,851,428\\ 1,416,961,847\\ 1,521,196,406\\ 1,554,460,785\\ 1,523,305,930 \end{matrix}$	79, 269 91, 748 110, 644 121, 188 130, 618 149, 311 161, 343 171, 547 172, 918	6,202 4,753 6,052 6,128 8,543 10,805 10,377 11,063 10,615	10, 912 10, 225 9, 648 10, 612 14, 150 12, 115 14, 534 15, 953 16, 179	46,139 52,832 55,291 57,627 49,438 60,663 62,171 67,754 68,545	2,937 3,175 3,281 4,678 7,838 8,112 7,864 7,019 7,587
1955 1958 1957 1958 1959 1959 1960 1961 1962	$\begin{matrix} 1,527,510,983\\ 1,604,533,852\\ 1,650,588,224\\ 1,646,996,059\\ 1,650,040,811\\ 1,648,168,664\\ 1,660,399,451\\ 1,653,877,005 \end{matrix}$	174, 855 185, 824 198, 244 203, 332 206, 216 214, 748 219, 091 222, 702	$\begin{array}{c} 13,429\\ 12,634\\ 15,572\\ 18,715\\ 19,609\\ 21,664\\ 22,329\\ 24,525\\ \end{array}$	14, 164 18, 647 17, 985 14, 214 17, 187 16, 733 17, 516 15, 898	73,877 73,645 83,998 86,992 88,447 92,653 88,598 94,090	8,729 10,682 10,976 12,402 12,688 14,417 14,834 15,293

TABLE 6C. Average Selling Price per Pound of Bread in Canada and the Provinces, for Representative Years, 1929-62

Year	Canada	New- found- land	Prince Edward Island	Nova Scotia	New Bruns- wick	Quebec	Ontario	Manitoba	Saskat- chewan	Alberta	British Columbia
	15.2					cents					
1929	6.4 4.5 4.9 5.7 5.5	1111	6.9 5.2 5.1 6.3 5.6	$7.1 \\ 5.1 \\ 4.6 \\ 5.5 \\ 5.6$	7.0 5.3 5.4 5.7 5.8	6.0 4.1 4.4 5.3 5.4	6.5 4.6 5.2 5.9 5.4	6.0 4.3 4.4 5.4 6.4	6.7 4.2 4.6 5.6 5.6	6.6 4.6 4.9 6.0 6.1	6.7 4.9 5.9 7.1 7.1
1939 1940 1941 1942 1943	5.2 5.3 5.5 5.5	1111	5.7 5.5 5.4 5.7 5.6	5.1 5.9 5.6 6.4 6.2	5.5 5.6 5.6 5.9 6.0	4.7 4.9 4.9 4.8 4.9	5.2 5.2 5.5 5.7 5.6	5.0 5.0 5.3 5.3 5.5	5.3 5.2 5.3 5.2 5.2	5.9 6.2 6.1 5.9 5.8	6.4 6.4 6.7 6.6 7.0
1944	5.6 5.7 5.8 6.6 8.1	1111	5.4 5.7 5.8 6.4 7.7	6.5 6.6 6.6 7.5 8.6	6.0 6.4 6.6 7.1 8.4	5.0 5.0 5.2 6.4 7.5	5.7 5.7 5.7 6.5 6.1	5.2 5.5 6.0 7.1 7.6	5.3 5.1 5.2 5.8 8.0	5.9 6.1 6.6 6.6 6.3	7.0 7.2 7.2 7.8 9.1
1949	9.0 9.5 10.5 10.6 11.0	9.0 9.3 10.1 10.6 10.6	9.1 9.1 10.3 12.1 12.1	10.1 10.2 10.9 11.2 12.1	10.6 10.6 11.5 11.4 11.3	6.6 9.1 10.0 10.1 10.3	9.0 9.4 10.6 10.4 10.9	9.1 10.4 11.4 11.5 11.9	6,6 9.0 10.1 10.4 11,1	6.9 9.2 10.4 10.6 11.4	9.8 10.3 11.5 12.3 13.0
1954 1955 1956 1957 1958	11.4 11.4 11.6 12.0 12.3	11.5 11.5 11.9 12.2 12.5	12. 6 12. 6 12. 9 13. 2 13. 0	12.3 12.2 12.2 12.7 13.2	12.4 12.4 12.0 12.6 12.6	10.9 11.0 10.9 11.2 11.6	11. 1 11. 1 11. 1 11. 6 12. 0	12.3 12.3 12.7 13.4 13.5	11.6 11.8 12.3 12.9 12.8	11.6 11.6 12.3 12.9 13.0	$ \begin{array}{r} 13.0\\ 13.0\\ 14.0\\ 14.1\\ 14.6 \end{array} $
1959 1960 1961 4962	12.5 13.0 13.2 13.5	13.2 14.8 14.3	14.6 13.9 15.3	13.8 14.0 14.2	13.1 13.9 14.0	12.7 12.6 12.9	12.5 12.9 13.0	13.6 13.7 15.3	14.2 14.2 15.2	13.6 14.0 13.9	14.9 14.6 15.1

TABLE 6 D. Distribution of Sales, 1962

	Estab-		Wholesale	Retail		
Province	lish- ments reporting	Total sales ¹	sales to restaurants, institutions, etc.	House to house	Through bakery-owned stores	
	No.		\$*000			
Newfoundland Prince Edward Island Nova Scotia New Brunswick Quebec Ontario Manitoba Saskatchewan Alberta British Columbia and Northwest Territories Canada	12 6 73 60 874 825 155 102 177 342 2, 628	3,556 498 11,121 13,005 120,883 163,844 18,834 12,500 23,516 35,996 403,752	3, 380 368 8, 952 10, 934 67, 304 94, 475 13, 155 8, 718 15, 231 22, 760 245, 275	61 698 933 37, 796 32, 689 2, 356 1, 367 3, 163 4, 743 83, 825	95 131 1,471 1,138 15,783 36,680 3,324 2,415 5,121 8,493 74,651	
			Percentage	of sales		
Newfoundiand Prince Edward Island Nova Scotia New Brunswick Quebec Ontario Manitoba Saskatchewan Alberta British Columbia and Northwest Territories Canada		100, 0 100, 0 100, 0 100, 0 100, 0 100, 0 100, 0 100, 0 100, 0 100, 0	95.0 73.8 80.5 84.1 55.7 57.7 69.9 69.8 64.8 63.2 60.7	2.3 6.3 7.2 31.3 19.9 12.5 10.9 13.4 13.2 20.8	2, 7 26, 2 13, 2 6, 7 13, 0 22, 4 17, 6 19, 3 21, 8 23, 6 18, 5	

¹ Adjusted for inter company transfers and sale of items not manufactured by reporting establishments.

		Manufa		Non- manufacturing					
Province	Raw materials and supplies	Goods in process	Finished goods of own manufacture ^s	Total manufacturing	Products or materials purchased for resale	Total inventories			
			book valu	e \$'000					
Opening:*									
Newfoundland.	209	1	14	224		224			
Prince Edward Island	20			20		20			
Nova Scotla	415		14	429		429			
New Brunswick	469		23	492	9	493			
Quebec	3,859	33	340	4,232	100	4.332			
Ontario	4,496	51	304	4,851	178	5.029			
Manitoba	497	1	7	505	3	508			
Saskatchewan	359	ĩ	5	365	9	366			
Alberta	647	3	11	661	8	669			
British Columbia and Northwest Territories	994	5	48	1,047	43	1,090			
Totals ⁴	11,965	97	766	12, 828	333	13, 161			
Closing:									
Newfoundland.	198	1	8	207		207			
Prince Edward Island	24	-	1	25		25			
Nova Scotia	410	9	29	448		448			
New Brunswick	492		28	520	1	521			
Quebec	4,503	44	360	4,907	105	5,012			
Ontario	4,511	28	249	4.788	140	4,928			
Manitoba	530	1	6	537	2	539			
Saskatchewan	367	î	5	373	2	375			
Alherta	639	2	12	653	15	668			
British Columbia and Northwest Territories	1,055	4	52	1,111	46	1,157			
Totals'	12, 729	91	750	13, 570	311	13, 881			

TABLE 7. Industry Inventories, 19621 Basis: Revised Standard Industrial Classification and New Establishment Concept²

¹ Values represent book values of inventories owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained the change in these accounts is treated as a net adjustment to shipments.
 ^a See Explanatory Notes.
 ^b The opening inventories may differ from the closing inventories for the previous survey year because of changes in classification, the receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.
 ^a Figures may not add due to rounding.
 ^b The difference between figures in this table and those in Table 2 arises from firms reporting output of products on the basis of production rather than 4 subments. Consequently, invectories of timehed products for such respondences are not taken into account for purposes of compating value sheed in Table 2

TABLE 8. Shipments of Goods of Own Manufacture - All Industries, 1929-621

Year	Quantity of bread	Value of bread	Per capita consumption
	pounds	\$'000	pounds
1929	$\begin{array}{c} 935,794,310\\ 942,764,007\\ 889,943,664\\ 877,973,648\\ 911,566,536\\ 903,564,827\end{array}$	59,63546,93040,37139,12542,86644,491	93.3 90.5 84.7 82.2 84.1 82.6
1936	909,287,675 963,273,659 1,010,072,852 999,457,133 1,033,542,503 1,068,450,351	$\begin{array}{r} 47,659\\55,253\\55,502\\51,666\\54,957\\58,321\end{array}$	82, 4 86, 6 90, 1 88, 3 88, 5 93, 6
1942 1943 1944 1945 1945 1946 1947	1,153,838,551 1,244,207,552 1,249,083,402 1,291,903,364 1,375,255,605 1,385,307,970	63,346 68,899 70,253 73,769 79,656 92,140	100.7 105.5 104.6 107.0 111.9 110.4
1948	$\begin{array}{c} 1,370,672,229\\ 1,346,427,395\\ 1,382,681,193\\ 1,419,249,722\\ 1,523,881,705\\ 1,557,542,322 \end{array}$	110,960 121,395 130,883 149,482 161,553 171,795	106,9 100,6 100,6 101,3 105,6 105,4
1954	$\begin{array}{c} 1,525,973,673\\ 1,530,048,677\\ 1,606,946,412\\ 1,653,176,579\\ 1,649,951,480\end{array}$	173,166 175,097 186,061 198,515 203,659	100.5 98.1 99.9 99.7 96.8
1959	$1,653,476,305\\1,651,762,778\\1,664,928,511\\1,668,242,345\\1,668,044,592$	206,588 215,287 219,749 220,295 225,124	94.8 92.7 92.5 92.7 89.8

¹ Includes bread produced by merchandlsing establishments.

TABLE 9. Capital and Re	pair Expenditures, 1960-62
-------------------------	----------------------------

	Capital expenditures			Repair expenditures			Total capital and repair expenditures			
Year	Construction	Machinery and equipment	Sub- total	Construction	Machinery and equipment	Sub- total	Construction	Machinery and equipment	Total	
	\$'000									
1960	2,109	10, 217	12, 326	1,045	5,835	6,880	3, 154	16,052	19, 206	
1961	1,766	8, 768	10, 534	1, 147	6, 020	7, 167	2, 913	14, 788	17, 701	
1962	2, 830	9, 245	12,075	1,880	5, 845	7, 525	4, 510	15,090	19, 600	

Source: Business Finance Division. - DBS.

TABLE 10. Motor and Horse-drawn Delivery Vehicles, for Specific Years, 1958-62

	Motor delivery vehicles ¹				Horse-drawn delivery vehicles ¹					
	1958	1959	1980	1961	1962	1958	1959	1960	1961	1962
	number									
Normally in use	7, 270	7, 774	7, 899	7, 579	7, 353	119	76	43	20	7
Normally idle	763	741	752	790	753	16	16	8	5	2

¹ Does not include small establishments.

The Weight of a Loaf of Bread

According to largemention collected by the Bureau of Statistics, the average weight of a loaf

in the provinces may be stated as follows:

Province	Weight				
Newfoundland	24 ounces				
Prince Edward Island	20 ounces				
Nova Scotia and New Brunswick	20 and 24 ounces, except in the case of "small bread"				
Quebec	In certain municipalities at 1½ pounds or 24 ounces, while in the remaining parts of the province it is variously stated at 4, 5, and 6 pounds.				
Ontario	16, 24 or 48 ounces				
Manitoba	Generally at 16 and 20 ounces, except in outlying portions of the province where it is stated at 3 pounds				
Saskatchewan and Alberta	20 ounces				
British Columbia	15 ounces for wrapped and 16 for unwrapped				



- 15 -

This report is one in a series of about 140 publications which present the results of the 1962 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and special reports on geographical distribution and on type of ownership and size of establishments.

With the publication of the results of the 1962 Census of Manufactures, the Bureau has completed a major revision in the classification and concept of its annual census of manufacturing establishments. Because of its size and complexity, this project had to be carried out in three stages. The first stage was the change in classification and the results of the 1960 Census, together with the re-compilation of the 1957, 1958 and 1959 Censuses were published in the 1960 reports on the basis of the revised Standard Industrial Classification. This part of the project was confined entirely to a re-coding of existing reporting units. The second stage consisted of the implementation of the new definition of the reporting unit i.e. "establishment" as it applied to manufacturing activities of manufacturing establishments (See following note on "Establishment"). Results of the 1961 Census reflected this change in concept and, in order to provide comparability of data for recent years, the 1961 reports contained principal statistics on the basis of the new establishment definition for years back to 1957.

The third stage which was the extension of the definition of the establishment to cover total activities of manufacturing establishments is reflected in the statistics for 1961 and 1962 contained in this report. This full implementation of the new definition of the establishment has resulted in an extension of the data to non-manufacturing activities of manufacturing establishments and in additional changes in the 1961 statistics of manufacturing activities. Statistics on manufacturing activities will continue to be shown separately as in the past but, beginning with 1961, data on all operations (total activity) of manufacturing establishments will also be given. By definition "total activity" relates to all operational data and excludes such non-operational items as rent, interest and dividends. In addition, statistics on man-hours paid will be included as part of the regular series of industry statistics. For many industries, adjustments and revisions were made to the 1961 data on manufacturing activities which were published during the second stage to bring them in line with reporting procedures followed in the 1962 Census and to reflect the final application of the new concept. The 1961 statistics on manufacturing activities contained in this report are thus not entirely comparable with those published in the 1961 reports. However, the 1961 statistics are shown in this publication in both their original and revised forms in order to provide a link with the immediate past. A more complete account of recent changes and additions and brief descriptions of the principal industry statistics are given in following sections of these notes.

Standard Industrial Classification

The revised Standard Industrial Classification which was introduced with the 1960 Census of Manufactures and applied to the results of the 1957, 1958 and 1959 censuses provides for a breakdown of the manufacturing universe into 140 industries arranged in 20 major groups. Custom Tailoring Shops is the only industry class in the Manufacturing Industries Division of the classification which is not covered in the annual Census of Manufactures. It is surveyed as part of the Decennial Census of Merchandising and Service Establishments. Of the 140 "three-digit" industry classes in the Manufacturing Industries Division, 21 are further broken down into 67 "four-digit" sub-classes. With the exception of the Wood Preservation and Sound Recording industries, the figures for which are at present confidential and have to be included with those of related industries, the statistics for all of the "four-digit" sub-classes are published regularly. Thus, at the Canada level, principal statistics are compiled for 183 industries. These cannot all be published separately by province because of the confidential nature of the data in certain provinces.

Reporting establishments are classified or allotted to specific industries in the classification system on the basis of the value of principal products made or shipped. In general, establishments primarily engaged in repair work (Shoe Repair Shops, Motor Vehicle Repair Shops etc.) are not included in manufacturing industries. Exceptions are establishments primarily engaged in furniture, ship, boat, aircraft and railroad rolling stock repairs which are classified to the manufacturing industries producing the products involved. Establishments primarily engaged in assembling parts into complete units have always been included in manufacturing industries.

Full details concerning the revised classification system are contained in the Standard Industrial Classification Manual, Catalogue No. 12-501, which is available from either the Queen's Printer or the Dominion Bureau of Statistics.

It should be noted that two new industries (Poultry Processors and Dental Laboratories) and three new groups of establishments (book publishers in the Publishing Industry, electro-plating establishments in the Metal Stamping, Pressing and Coating Industry and prescription branches in the Ophthalmic Goods Manufacturers Industry) have been included in the 1961 (revised) and 1962 Census statistics and will continue to be included thereafter. They were surveyed for the first time in the 1960 Census (1961 Census in the case of prescription branches) in line with the revised classification but, since they did not represent new production, they were removed from the 1960 and 1961 compilations published in the 1961 Census reports in order to provide complete comparability of data over the period 1957-61. Statistics for this period are repeated in the 1962 reports to supply a link with the revised 1961 data and the new 1962 statistics.

Establishment

The reporting unit in the Census of Manufactures is the **establishment**. The majority of establishments are firms, but many firms have more than one manufacturing establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements described below.

Beginning with the 1961 Census of Manufactures the establishment is defined as follows:

"The smallest unit which is a separate operating entity capable of reporting all the following principal statistics:

Materials and supplies used, Goods purchased for resale as such, Fuel and power consumed, Number of employees and salaries and wages, Inventories, Shipments or sales."

Following is a description of the main features of the new establishment concept introduced in the 1961 Census, how they differ from those of the old "activity" concept and the steps taken to correct for breaks in continuity.

(a) The establishment is to be distinguished from smaller subdivisions or departments which do not have records that permit them to report all items required of an establishment. Prior to 1961, some establishments were required to submit two or more separate reports when they were engaged in activities which were classifiable to different industries. Beginning with 1961, separate reports for such activities are required only in cases where accounting records can provide the necessary input and output elements of principal statistics. Special reporting arrangements were made with respondents when the acceptance of combined reports would have seriously affected the statistics for particular industries or areas. Where continuity of industry statistics was affected by this change in reporting procedures, adjustments to the data were made back to 1957 in order to maintain comparability of the series for recent years.1

(b) A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. Prior to 1961, the Census of Manufactures attempted to cover the manufacturing activities of all establishments, whether or not they were primarily engaged in manufacturing. Beginning with the 1961 Census, establishments (accounting entities) which are not primarily engaged in manufacturing are no longer included as manufacturing establishments in the basic industry statistics.¹

Again, adjustments were made to reflect the removal of such reporting units for the period 1957-60. These reporting units are now listed as establishments in other Bureau surveys, such as Wholesale Trade, Construction etc. This has resulted in a somewhat smaller universe represented by the Census of Manufactures. In terms of overall 1960 Census results, the number of establishments transferred to other industries totalled 2,786 or 8% but these represented only 0.7% of total employment and of total value of shipments of manufactured products. In order, however, to maintain complete coverage of certain commodity items produced mainly in manufacturing establishments, many non-manufacturing establishments are now surveyed by the Industry Division for commodity shipments only and the latter are included in those tables of industry reports showing shipments of certain commodities "from all industries".

(c) A manufacturing establishment may be, and often is, engaged in other activities in addition to its principal manufacturing activity. Prior to 1961 the main emphasis in the Census of Manufactures was on manufacturing activity. Beginning with 1961, each establishment reports on all the activities carried out within its accounting boundaries (except income from investments such as rent, interest and dividends) and data on different activities (manufacturing, trading in goods not of own manufacture, construction by own labour force, revenue from services etc.) are requested separately. However, the statistics published in the 1961 reports were confined to manufacturing activity only in order to maintain comparability with previous years and to permit a more thorough audit of the new data. The 1962 reports contain principal statistics on total activities of manufacturing establishments for 1961 and 1962 with the main elements of manufacturing activity shown separately as in the past. It should be noted that the statistics for separate activities are not completely consistent. Some respondents cannot distinguish in their records materials, shipments and inventories relating to own manufacturing activities from those relating to goods not of their own manufacture or to other activities and can report operational data in total only under manufacturing activity. This situation has always existed, however, and is not considered important enough to invalidate the use of the data in the measurement of manufacturing as an "activity". The values assigned by the respondent to materials and shipments of own manufactured goods include costs in varying degrees that relate to internal (to the establishment) transportation, warehousing and selling activities, but it is not possible to make adjustments to arrive at a uniform valuation for manufacturing activity only; although valuation at the establishment "boundary" must be accepted, the items valued under manufacturing activities still relate, in most cases, to "goods of own manufacture". In the case of employment only data on manufacturing production workers and manufacturing man-hours can be assigned, in total, to manufacturing activity; administrative and office employees can seldom be allocated to separate activities.

¹ Most of these adjustments were made when the results of the 1961 Census were being compiled. Since publication of these results in the 1961 reports additional adjustments were made to the 1961 data, as noted earlier, and these are reflected, where applicable, in the revised 1961 statistics contained in this report.

Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level, and for studies or statistical measures requiring accurate co-ordinated data, the "total" statistics should be used.

(d) Additional changes resulted from intensive editing and follow-up consistent with the introduction of the new concept. An example of such changes is the provision for the elimination, in total, of sales taxes and outward transportation charges from value of shipments. Prior to 1961, although the value of shipments for each product was requested excluding taxes and transportation charges, no allowance had been made for the reporting of these items in total when the respondents' records did not permit their deduction from the values of the individual products. Another example is a change in the valuation of shipments where, prior to 1961, a manufacturing company operating warehouses or sales outlets was reporting value of shipments in terms of an estimated manufacturer's price in accordance with the old activity concept, even though his records were not kept on this basis. Since the accounting boundary in such cases extends to distribution operations, the respondent was instructed in 1961 to report shipments at the final selling price in order to obtain more realistic and accurate data.2 Adjustments were made to the value of shipments for the period 1957-60 to reflect such changes and maintain continuity of the shipments data. Since no actual data to make these corrections were available for back years, 1961 adjustment ratios were applied to the previous years for each industry affected, on the assumption that the valuation changes in 1961 applied in equal proportions to the preceding period.³

(e) The new concept also demands that inventories held apart from plant be included with plant inventories if establishment boundaries extend to warehouses and sales outlets. Prior to 1961, compilations took into account only the inventories held at plant. In this case, however, most of the missing data were available from supplementary questions in the Annual Census and from the Monthly Inventories and Shipments Survey and actual corrections could be made for previous years.

³ See footnote 1.

(f) Prior to 1961 the Census of Manufactures did not have complete coverage of head and administrative offices and had never surveyed separate sales offices, warehouses or laboratories operated by manufacturing firms. Beginning with the 1961 survey, complete coverage of these auxiliary units was effected. In the past the employment and salaries and wages of those head and administrative offices that were surveyed were either coded in total to the industry in which the greatest portion of the company's manufacturing activities was classified or else, in the case of certain large multi-unit firms with establishments in several industries, were pro-rated among the different industries involved. In the original 1961 statistics published in 1961 reports, the same coverage and treatment of head offices was applied to maintain comparability over the 1957-61 period. Beginning with the revised 1961 statistics, all head offices and auxiliary units are covered and are processed according to the methods described below.

1. Single-Establishment Companies

In the great majority of cases central administrative and executive personnel of companies consisting only of one establishment are generally located at the site of the manufacturing plant and are automatically included in the plant reports. Where head offices and auxiliary units are geographically separate from plant locations and employ a sizeable number of workers they are surveyed on special questionnaires.

Separately located head offices, sales offices, administrative offices and other separate auxiliary units (laboratories, warehouses, etc.) do not usually constitute separate establishments⁴ for purposes of industry statistics since they do not normally generate operational revenues but give rise only to costs of operation (mainly salaries and wages) which make up part of the selling price of manufactured products and which are thus included in the value of shipments or sales. Where such units belong to single-establishment companies, they will be considered as extensions of the establishment's boundaries and their operations consolidated with the establishment's total activity.

2. Multi-Establishment Companies

In the case of companies with more than one establishment the following rules are applied:

(i) Where all the establishments of a company are classified to the same (three-digit) industry, the head office and other auxiliary units are coded to that same industry.

(ii) Where the establishments of a company are not all classified to the same (three-digit) industry but are coded to different industries, or industries in different industry groups or even different divisions

² Some manufacturing firms operate sales branches or selling warehouses as separate sales establishments for which complete accounting records of receipts. expenses, employment and sales are maintained. In such cases the plants, in effect, "sell" to the sales outlets on much the same basis as they would to independent buyers. The value of plant shipments is based on factory prices and the "boundary" of the manufacturing estab-lishment does not extend beyond the plant. The sales outlets in such cases constitute separate sales establishments and are classified to wholesale or retail trade. Some sales outlets of manufacturing firms, although they physically handle products of the plants, do not maintain separate accounts and are generally treated for statistical purposes as extensions of manufacturing operations. Special arrangements were made for separate reporting in a few cases where the treatment of such outlets as manufacturing extensions would seriously affect the significance of statistics for particular manufacturing and trade industries.

⁴ See footnote 2 for exceptions.

of the Standard Industrial Classification, the inclusion of data for head office and auxiliary units in any one of the (three-digit) industries concerned would distort the relationship between items of principal statistics. In such cases, the auxiliary units are coded at the group (two-digit) level in tabulations of industry statistics. Where multi-establishment companies cut across group or major division lines of the Classification, the head office and auxiliary units will be coded to the (two-digit) industry group in which the major part of the company's operations are classified. Although this may result in some distortion of (two-digit) industry group statistics it will eliminate distortion within groups as it will leave statistics at the (three-digit) industry level free of these company-wide data.

Period Covered

Respondents are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. However, the data on employees, salaries, wages and man-hours are requested on a calendar year basis in all cases.

When establishments are operated for only a portion of a year, a report is required covering the period of operation.

Working Owners or Partners

Beginning with the revised 1961 statistics working owners and partners of unincorporated businesses are shown as a separate category in the principal statistics and are neither included in the number of employees nor in salaries and wages; there is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each census return. In all previous reports of the Census of Manufactures these workers were included as part of the number of administrative and office employees and their withdrawals were included as part of salaries. Withdrawals are defined as amounts withdrawn by owners or partners for normal living expenses, excluding withdrawals for payment of income tax.

Number of Establishments

The number of establishments represents the number of operating units (accounting entities as per the new definition of the establishment) for which separate reports are submitted. Head offices located apart from establishments and which are surveyed separately and separate sales and administrative auxiliaries that are treated as extensions of manufacturing activities are not included in the establishment count. However, the operational statistics (employment, salaries etc.) of such auxiliary units which are coded at the "three-digit" level are included in the principal statistics of industries coded at the same level; those units coded at the "two-digit" level are included with the statistics for groups of industries.

Employees

As noted above, the number of working owners and partners are excluded from the number of employees, beginning with the revised 1961 statistics. This change brings the definition of "employees" in the Census of Manufactures in line with that of "employees" in the Bureau's monthly Employment Survey and with that of "paid workers" in the Bureau's Labour Force Survey. For purposes of historical comparisons, the number of working owners and partners should be added to total employees (beginning with the revised 1961 data) in order to correspond with the figure of "total employees" published in previous reports concerned with the Annual Census of Manufactures.

In addition to production and related workers engaged in manufacturing activities, total employees include administrative, office, sales and distribution workers as well as any production workers employed in non-manufacturing activities such as construction undertaken for the use of the establishment by its own employees (when these are treated as a separate work force) or logging (mostly in connection with sawmills or planing mills). Number of employees represents as closely as possible equivalent annual full-time employment. Adjustments are made when reported figures indicate the existence of part-time or seasonal employment.

Administrative and office employees include all executive and supervisory officials such as presidents, vice-presidents, controllers, secretaries, treasurers etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical etc. Sales and distribution workers include office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truck drivers and their helpers, etc. They exclude persons working on a commission basis who are not considered regular employees.

Production and related workers in manufacturing activities include, in addition to those engaged in processing and assembling, those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees in related activities such as maintenance, repair, janitorial and watchman services. Working foremen doing similar work to that of employees they supervise are also included. Production workers employed in nonmanufacturing activities such as construction undertaken for the use of the establishment, logging employees or outside piece-workers employed in certain industries are excluded from the number of production and related workers but are part of the total number of employees in those industries.

Production and related workers are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months in order to derive equivalent annual full-time employment. The numbers are somewhat affected by turn over, in that employment is overstated when an employee changes employment within the same industry during a pay period. Other categories of workers are reported in the form of annual averages. Figures on employment and man-hours refer to the calendar year whether or not some establishments report other data on a financial year basis.

Man-hours of production and related workers in manufacturing activities represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays etc.). In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in **average** hourly earnings and does **not** represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

Salaries and Wages

Salaries and Wages refer to gross earnings of the employees described above, **before** deductions for income tax and employees' contributions to social services such as sickness, accident and unemployment insurance, pensions etc. They include all salaries, wages, bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only), as well as any other allowance forming part of the workers' earnings. Payments for overtime are included.

Wages refer to amounts paid to production and related workers engaged in manufacturing operations as defined above. Salaries refer to amounts paid to all other categories of employees including relatively small numbers of production workers engaged in construction and extractive operations or who are employed as outside piece-workers. Figures on salaries and wages refer to the calendar year whether or not some establishments reported other data on a financial year basis.

Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives etc.) not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid-down cost at the establishment including freight, duty etc.

Materials and Supplies

(a) Used in manufacturing activities. Figures represent quantities and laid-down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. The statistics represent only commodity items or physical goods (costs of services or overhead charges such as advertising, insurance, depreciation etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Respondents are required to report materials and supplies used not purchased. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

(b) Purchases for resale as such. Figures represent the cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

(c) Other materials and supplies used. Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Value of construction and repair work done by outside contractors is not included nor is the cost of purchased machinery and equipment. Also included is the cost of office supplies not chargeable to fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishmentoperated cafeterias and lunch counters, first aid medical supplies, laboratory supplies etc.

Shipments

In general the figures represent revenue from all production, sales, services and related activities of reporting establishments. Non-operating revenues such as rent, interest and dividends and the sale of used fixed assets are excluded.

(a) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm when such units are treated as separate establishments. (See notes on "Establishment").

Such shipments are net of returned goods, and value figures at the establishment exclude discounts, returns, allowances, sales taxes and excise duties, returnable containers, and charges for outward transportation by common or contract carriers. Transportation or delivery expenses incurred by the reporting establishments' own carriers are not deducted.

The unsold portion, at year-end, of consignment shipments in Canada, is treated as inventory and not as shipments, but all shipments to foreign countries, for which form B.13 "Customs Canada, Export Entry" has been completed, are treated as shipments.

In four industries, viz. Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair, where work on principal products extends over a relatively long period, the value of production, rather than the value of shipments, is recorded. For these industries value of production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on units delivered in the year under review. Adjustments to the value of shipments are also made for firms in these industries and in some other industries which operate on the basis of progress payments. The latter are treated as sales and not as inventory, so that for firms which use a progress payments account, an adjustment to the value of shipments is made for the net change in this account during the year.

(b) Shipments of goods not of own manufacture

These figures represent the net selling value at the establishment (less discounts, returns, allowances, sales taxes and excise duties and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship goods on a rental basis value of shipments represents the book value of such goods. All sales of consignment goods from other countries are included.

(c) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs and alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishments' own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishments' own employees, such as revenue from goods produced for rental (the book value of such goods are included as part of factory shipments), servicing revenues, commissions on sales (when not included in value of sales), revenue from company-operated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishments' own products, sale of used materials (excluding sale of used fixed assets), research and development work etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

Inventories

(a) Manufacturing inventory

Values represent the book value of manufacturing inventory owned in Canada. The value of inventory held for which progress payments have been received is treated as shipments and is not included in inventory owned. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Inventory owned abroad has already been reported as shipments and is excluded.

(b) Inventory of goods purchased for re-sale

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by reporting establishments and held at the plants and at any warehouses or selling outlets which are treated as extensions of establishments. Inventory owned in transit in Canada or on consignment in Canada is included.

Because of changes in classification, the receipt of revised data, the inclusion of new establishments or the removal of old establishments which did not operate during the latest year, the opening inventory for the latest year does not necessarily coincide with the closing inventory of the preceding year.

Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of materials and fuel and electricity consumed from the value of production (value of shipments adjusted for changes in the value of inventories of finished goods and goods in process).

(b) By total activities

Figures consist of value added by manufacturing activities plus value added by nonmanufacturing activities and is compiled by deducting the cost of goods purchased for re-sale and the cost of other materials and supplies used from the value of shipments of goods not of own manufacture plus other revenue, adjusted for changes in the value of inventories of goods purchased for re-sale.

"Value added" is sometimes referred to as net production. However, to arrive at the National Accounts concept of net production, or "Gross domestic product at factor cost", it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected in the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, Survey of Production.

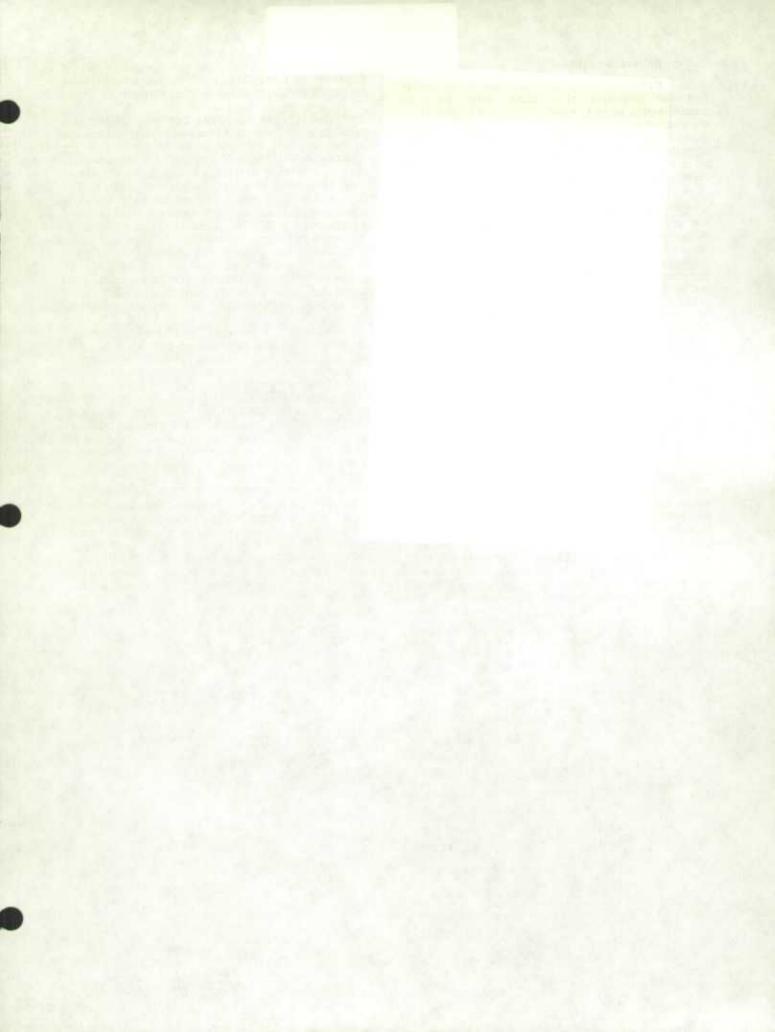
Short Forms

Since 1949, in order to ease the reporting burden for smaller firms, a one-page short form has been used asking for only a limited amount of detail. For purposes of publication, missing data were estimated on the basis of appropriate ratios. Beginning with the 1959 census, the general limit for short forms was raised from \$50,000 (the limit used since 1949) to \$100,000 value of shipments and a new medium form was used. This form is a shortened version of the long form in that some of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between \$100,000-\$500,000 value of shipments, but in the case of both the short and medium forms there are lower cut-offs for a number of industries in which the smaller firms account for a larger share of total shipments.

Prior to 1961, the short form was limited to a question on the principal items of factory shipments. In the 1961 and 1962 censuses, in addition to the question on shipments of goods of own manufacture, general questions on employment and payroll and on total revenue were added on all short forms. The other elements of principal statistics, viz. value of materials, fuel and electricity and inventories, were estimated by using ratios based on the change in the value of shipments reported in 1961 and 1962. This was done to permit the complete compilation of basic industry statistics by industry and by geographic location. The proportions of the estimated data was generally less than 5 per cent of the total in each category of principal statistics.

Beginning with the 1963 census, general questions on total purchases of materials, fuel and electricity and on total inventory were added on the short forms. The two questions, however, were designed so that the data can be easily derived from respondents' regular accounting records. This will permit a complete tabulation of principal statistics without the necessity of estimating missing items and will result in increased accuracy for rural area statistics where small firms account for a relatively important part of industrial output.

The addition of extra questions on the short form in recent years has also permitted an increase in the cut-off limits for short forms in many industries. This has meant that many more firms are now receiving the short form instead of the long or medium form. It has also resulted in the withdrawal of the medium form in a number of industries, thus further simplifying collection and tabulation procedures.





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MAY	10	1978					
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