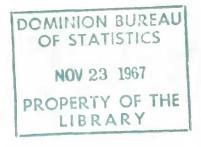
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BAKERIES 1965

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BAKERIES

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In the pages of Concepts and Definitions to be found at the end of this bulletin a concise outline has been presented on factors applicable to and comprised in the tabular matter compiled for this publication. The revised Standard Industrial Classification and the new concept of the establishment (reporting unit; see Concepts and Definitions) apply throughout this bulletin.

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- P preliminary figures.
- r revised figures.
- ${\bf x}$ confidential to meet secrecy requirements of the Statistics Act.

TABLE 1. Principal Statistics, 1961-65

				Man	ufacturing	activity				Т	otal activ	ity	
Year and	Estab-		duction a sted work		Cost of	Cost of	Value of shipments			owners artners	Emp	loyees	
province	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		'000			\$'000				\$1000		\$10	00
1961													
Totals	2,600	17,544	39, 322	53, 931	10,508	165,729	365, 172	189,091	2, 424	7,910	32,268	106,640	194, 992
1962													
Totals	2, 628	16, 966	37,847	55,885	10, 817	174,621	380, 400	194.932	2,427	8,759	31, 950	113, 263	201,660
1963									;				
Totals	2,571	16, 939	36, 865	57,603	10, 629	188, 123	394,486	196, 053	2,290	8,549	31,562	115, 332	203,571
1964													
lewfoundiand	19	158	356	505	97	1,941	3,748	1,708	x	х	260	903	1,937
Prince Edward Island	7	x	х	х	х	x	x	х	х	х	х	х	х
Tova Scotia	74	499	1,115	1,367	451	6,199	12,756	6,101	66	236	1,005	3,107	6,344
ew Brunswick	56	555	1,187	1,377	492	6,684	13,710	6,526	37	121	1,007	3,037	6,533
Quebec	801	5,818	13,069	18,320	3,690	67,001	137, 295	66, 639	727	2, 726	10,468	36,050	68,629
Ontario	794	6,824	15,178	25,512	4,515	81,133	167,145	81,616	762	2,865	12,607	50, 883	85,217
/anitoba	153	788	1,609	3,330	595	8,603	19,375	10,177	138	539	1,516	6,387	10,659
Saskatchewan	114	483	1,037	1,933	322	5,049	12,678	7,307	84	329	966	3,835	7,620
Alberta	191	888	1,853	3,493	615	10,367	23,284	12,304	143	585	1,685	6,665	12,697
British Columbia	338	1,344	2, 735	6,500	1,008	16,420	37,122	19,694	254	1,063	2,704	12,510	20,853
fukon and Northwest Territories	1	x	х	x	x	x	x	х	_	_	х	х	x
Totals	2,548	17,386	38, 198	62,402	11,810	203, 666	427, 664	212, 331	2,231	8, 527	32, 267	123,494	220, 748
1965													
lewfoundland	19	208	454	614	109	2,276	4,529	2,144	х	x	307	1,046	2,214
Prince Edward Island	8	x	х	х	х	х	x	x	х	х	х	X	x
Nova Scotia	72	550	i,175	1,607	458	6,192	12,966	6,309	60	236	1,009	3,344	8,536
dew Brunswick	61	579	1,212	1,493	519	7,249	14,577	6, 794	43	129	1,104	3, 568	6,841
Quebec	755	6, 131	13,889	19,730	3,800	68,317	145,119	73,176	655	2,475	10,887	39,119	75, 759
Ontarlo	766	6,830	15,168	27,950	4,637	81,638	172,124	85,940	721	2,979	12,572	54,212	90, 281
fanitoba	153	781	1,543	3,253	622	8,572	19,450	10,257	139	530	1,557	6, 634	10, 720
Saskatchewan	116	468	994	1,908	345	5,244	12,810	7,221	78	325	1,006	4, 188	7,698
Alberta	192	850	1,770	3, 419	608	10,479	23,978	12,890	139	589	1,747	7, 204	13,324
British Columbia	322	1,332	2,579	6,438	1,001	16,025	37, 898	20,872	233	965	2,831	13,758	22,069
Yukon and Northwest Territories	1	x	х	х	х	х	x	х	_	-	x	x	х
Totals	2,465	17,771	38, 865	66, 497	12, 125	206, 265	444 049	225, 904	2, 087	8, 293	33,082	133, 225	235, 765

TABLE 2. Principal Statistics classified by Size Group based on Value of Shipments of Goods of Own Manufacture, 1964 and 1965

				Man	ufacturing	activity				Т	otal activ	/ity	
Size group	Estab- lish- ments		duction a ated works		Cost of	Cost of	Value of shipments of goods	Value	Working and pa		Empl	loyees	Value
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000			\$1000				\$'000		\$'(000
1964						1							
Inder \$10,000	154 665 716 479 250 147 59 66	6 194 867 1,437 1,823 2,325 1,721 5,291 3,722	16 416 1,869 3,125 4,033 5,173 3,834 11,343 8,388	23 583 2,732 4,452 5,611 7,576 6,160 20,243 15,022	43 447 925 1,111 1,127 1,526 1,306 3,383 1,943	469 5,674 12,059 15,330 16,102 20,703 20,006 65,281 48,004	1,010 11,804 25,668 32,729 34,636 43,521 41,654 138,706 97,936	498 5,683 12,686 16,289 17,407 21,262 20,347 70,112 48,047	155 700 724 444 160 47 1	299 2,203 2,818 2,026 875 304 3	34 744 2,155 2,926 3,235 4,027 3,165 9,465 6,150	79 1,797 5,912 8,632 10,210 14,016 12,413 40,178 27,691	551 6,129 13,597 17,024 17,715 22,022 21,740 73,362 48,653
auxiliary units	* * *			4 4 4	* * *	* * *				* * *	366	2,567	(46
Totals	2,548	17,386	38, 198	62,402	11,810	203,666	427,664	212,331	2, 231	8,527	32,267	123,494	220, 748
1965													
Inder \$10,000	127 605 687 503 254 149 60 67 13	5 192 802 1,537 1,787 2,228 1,806 5,448 3,966	10 402 1,671 3,273 3,905 4,981 4,024 11,811 8,787	11 575 2,621 4,946 5,927 7,833 6,564 21,304 16,716	36 414 888 1,147 1,166 1,489 1,397 3,562 2,025	393 5,026 11,410 15,648 15,913 20,391 19,850 65,792 51,842	834 10,683 24,763 34,357 35,442 45,102 41,662 143,320 107,883	403 5,243 12,465 17,564 18,361 23,222 20,423 74,029 54,194	128 637 674 450 153 45	240 2,059 2,737 2,096 853 307	28 672 1,992 3,156 3,226 3,945 3,367 9,822 6,453 421	68 1,664 5,706 9,721 10,874 14,840 13,485 43,353 30,506 3,007	5, 671 13, 145 18, 258 18, 808 24, 213 22, 130 78, 318 54, 866
Totals	2,465	17, 771	38,865	66,497	12, 125	206, 265	444.048		2,087	8, 293	33, 082	133, 225	

TABLE 3. Principal Statistics classified by Size Group based on Manufacturing Value Added, 1964 and 1965

				Mar	ufacturing	activity				7	otal acti	vity	
Size group	Estab- lish- ments		duction a		Cost of	Cost of	Value of shipments of goods	Value		owners artners	Emp	loyees	Value
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000			\$'000				\$'000		\$10	00
1964													
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 " 49,999 50,000 " 99,999 100,000 " 199,999 200,000 " 499,999 500,000 " 999,999 1,000,000 " 4,999,999 5,000,000 and over Head offices, sales offices and	634 914 482 233 128 79 42 33 3	98 1,012 1,484 1,772 1,902 2,158 2,491 5,173 1,296	220 2,171 3,226 3,918 4,228 4,803 5,387 11,209 3,037	303 3,119 4,601 5,379 6,141 7,688 9,511 20,814 4,846	361 1,116 1,160 1,095 1,191 1,569 1,498 2,940 881	4,423 14,798 15,891 15,622 16,218 24,203 31,329 63,201 17,980	8,803 30,854 33,754 33,074 34,420 50,674 64,185 134,038 37,864	4,019 14,940 16,702 16,356 17,020 24,904 31,443 67,904 19,043	658 939 450 129 54 1	1.823 3.538 2.049 739 375 3	477 2,542 2,970 3,129 3,308 3,905 4,237 9,089 2,244	1,130 6,866 8,793 9,833 11,308 15,119 17,883 40,123 9,872	4,456 16,156 17,259 16,744 17,541 26,422 32,351 70,758 19,107
auxiliary units	* * *		* 1 4			***				0 0 0	366	2,567	(46)
Totals	2,548	17,386	38, 198	62,402	11,810	203,666	427, 664	212,331	2,231	8,527	32,267	123,494	220, 748
1965	ļ												
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 " 49,999 50,000 " 99,999 100,000 " 199,999 200,000 " 499,999 1,000,000 " 4,999,999 1,000,000 " 4,999,999 1,000,000 " 4,999,999 Head offices, sales offices and auxiliary units	552 859 500 256 133 84 37 41	91 906 1,525 1,767 1,833 2,312 2,064 5,945 1,328	193 1,887 3,234 3,897 4,095 5,119 4,586 12,739 3,114	268 2,885 4,864 5,895 6,380 8,414 7,896 24,580 5,314	321 1,042 1,147 1,111 1,190 1,699 1,322 3,391 903	3,820 13,476 15,616 15,555 16,354 24,273 24,443 74,273 18,456	7,677 28,661 33,954 34,572 35,871 51,875 51,780 159,213 40,444	3,536 14,143 17,193 17,910 18,322 25,908 25,994 81,691 21,207	573 858 466 143 44 3	1,611 3,351 2,163 818 333 16 —	402 2,298 3,054 3,173 3,218 4,193 3,716 10,309 2,298	978 6,432 9,342 10,752 11,759 16,696 15,838 47,755 10,667	3,878 15,034 17,788 18,342 19,016 27,747 27,246 85,417 21,391
Totals	2,465	17,771	38,865	66, 497	12, 125	206, 265	444, 048		2,087	8, 293	33, 082	133, 225	

TABLE 4. Principal Statistics classified by Size Group based on Total Value Added, 1964 and 1965

				Man	ufacturing	activity				T	otal activ	/ity	
Size group	Estab-		duction a ited work		Cost of	Cost of	Value of shipments		Working and pa		Empl	oyees	
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		'000			\$'000				\$'000		\$*0	00
1964													
Under \$10,000	594 912 493 255 134 79 44 34	82 918 1,441 1,845 1,944 2,087 2,539 5,234 1,296	183 1,970 3,128 4,068 4,326 4,644 5,514 11,328 3,037	250 2,840 4,468 5,582 6,226 7,487 9,620 21,082 4,846	321 1,066 1,134 1,132 1,202 1,579 1,527 2,967 881	4, 049 14, 25 15, 528 15, 980 16, 640 23, 218 32, 264 63, 750 17, 980	8,093 29,781 33,035 33,818 35,125 48,869 65,467 135,612 37,864	3,723 14,458 16,372 16,706 17,294 24,074 31,760 68,901 19,043	941 470 147 56	1,688 3,513 2,101 842 381 3	402 2,347 2,900 3,290 3,369 3,822 4,325 9,202 2,244	939 6.288 8,551 10.224 11.427 14.811 18.145 40.069 9.872 2.567	3,865 15,098 16,980 17,543 17,913 25,491 33,019 71,777 19,107
Totals	2,548	17, 386	38, 198	62, 402	ii, 810	203, 666	427,664	212, 331	2, 231	8, 527	32, 267	123, 494	220, 748
1965													
Jnder \$10,000	502 870 515 275 129 90 41 40 3	1,493 1,843 1,745 2,348 2,239 5,868	134 1,756 3,174 4,052 3,867 5,236 4,970 12,561 3,114	181 2,682 4,786 6,089 6,032 8,514 8,622 24,278 5,314	273 1,001 1,138 1,185 1,085 1,732 1,469 3,338 903	3, 417 13, 067 15, 483 16, 083 15, 237 24, 795 25, 965 73, 763 18, 456	6,816 27,828 33,729 35,574 33,504 52,976 55,525 157,650 40,444	3,126 13,760 17,109 18,310 17,174 26,452 28,074 80,691 21,207	880 479 160 45		314 2,162 3,013 3,358 3,005 4,257 4,047 10,207 2,298		3, 244 14, 377 17, 696 19, 144 17, 555 28, 193 29, 847 84, 416 21, 39
Totals	2,465		38, 865	66, 497	12, 125	206, 265		225, 904		8, 293			235, 76

TABLE 5. Principal Statistics classified by Size Group based on Total Employed, 1964 and 1965

				Mar	ufacturing	activity				7	Cotal acti	vity	
Size group	Estab-		duction a		Cost of	Cost of	Value of shipments	***	Working and pa		Emp	Employees	
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		*000			\$'000	1			\$'000		\$'0	00
1964													
Under 5 employed	1,351 824 262 53 34 18 6	670 2,760 3,798 2,125 2,585 3,099 2,349	1, 457 6, 023 8, 433 4, 658 5, 566 6, 784 5, 277	2.145 8,564 12,755 7.633 9,543 13,185 8,576	1, 171 2, 048 2, 479 1, 346 1, 691 1, 779 1, 296	15, 342 28, 449 36, 332 23, 300 32, 836 39, 924 27, 483	32, 150 60,612 76, 349 50, 436 66, 036 84, 308 57, 773	15,637 30,112 37,602 25,803 31,529 42,610 29,038	1,375 765 91 — —	4,574 3,385 568 — — —	1,985 5,495 6,634 3,713 4,543 5,620 3,911	5.315 16.469 23.433 14.962 18,455 25,734 16,559	16,305 31,493 39,418 27,300 32,104 44,882 29,292
Totals	2,548	17, 386	38, 198	62, 402	11,810	203, 666	427, 664	212, 331	2, 231	8.527	32, 267	123, 494	220,748
Under 5 employed	1,257 842 246 60 34 20 6	662 2,916 3,458 2,341 2,602 3,441 2,351	1,390 6,287 7,697 5,156 5,609 7,385 5,340	2, 164 9, 573 12, 156 8, 932 9, 855 14, 283 9, 535	1,122 2,155 2,249 1,603 1,661 2,012 1,323	14,372 29,291 31,736 26,168 32,180 43,815 28,702	30, 637 64, 329 69, 784 56, 253 67, 358 93, 810 61, 875	15, 143 32, 879 35, 802 28, 499 33, 570 47, 987 32, 025	1, 263 746 78 - - -	4,445 3,342 506 - - -	1,878 5,778 6,120 4,126 4,617 6,267 3,875	5, 209 18, 341 22, 804 17, 190 20, 012 29, 261 17, 401	15, 819 34, 263 37, 568 30, 234 34, 714 51, 068 32, 221
auxiliary units		* * *				* * *	* * *				421	3,007	(94
Totals	2,465	17,771	38,865	66, 497	12, 125	206, 265	444,048	225,904	2,087	8, 293	33, 082	133, 225	235, 765

TABLE 6. Principal Statistics classified by Type of Organization, 1964 and 1965

				Man	ufacturing	activity				7	Total acti	vity	
Type of organization	Estab-		duction a ated work		Cost of	Cost of	Value of shipments		Working and pa	owners	Empl	oyees	71-1
OBMINISTOR	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		'000			\$'000	1			\$'000		\$'0	00
1964													
Individual ownerships	1,602	2,221	4,880	6,702	2,218	29, 288	61,363	29,858	1, 598	6,234	4,901	13,608	31,213
Partnerships	313	774	1,708	2,415	724	9,619	20,427	10,085	633	2, 293	1,492	4,463	10,488
incorporated companies	625	14, 349	31,511	53, 142	8,841	164, 348	344,982	171,934			25, 425	102,548	178,615
Co-operatives	8	42	99	143	27	411	892	455	4 4 2		83	308	477
Head offices, sales offices and auxiliary units											366	2, 567	(46
Totals	2,548	17, 386	38, 198	62, 402	11,810	203, 666	427, 664	212, 331	2, 231	8, 527	32, 267	123, 494	220, 748
1965													
Individual ownerships	1.492	2,104	4, 531	6,597	2,084	27, 077	58, 288	29,120	1,483	5, 993	4.545	13,112	30,350
Partnerships	298	739	1,609	2,464	707	9,527	20, 349	10,118	604	2,300	1,441	4,536	10,416
Incorporated companies	667	14,890	32,641	57,320	9,314	169,330	364,667	186,274	1		26, 599	112, 295	194,668
Co-operatives	8	38	84	116	20	331	743	392			76	275	425
Head offices, sales offices and auxiliary units		4.6.1				4.4.5			, , ,		421	3,007	(94
Totals	2,465	17, 771	38, 865	66, 497	12, 125	206, 265	444, 048	225, 904	2,087	8,293	33, 082	133, 225	235, 767

TABLE 7. Calculation of Output, Input and Value Added, 1964 and 1965

	Manufacti activit		Non-manufa activiti		Total activit	
	1964	1965	1964	1965	1964	1965
			\$*000)		
Output						
, Shipments and other revenue	427,664	444, 048	41,247	48,242	468,911	492,290
Inventories - Goods of own manufacture:						
Add closing - Goods in process	84	78			84	78
Finished goods	1,063	1, 302			1,063	1,302
Deduct opening-Goods In process	82	94	• • •		82	94
Finished goods	922	1,041		,	922	1,041
. Net Inventory change	143	245			143	245
. Gross output (1+2)	427,807	444, 293	41.247	48, 242	469,054	492, 535
Input						
. Purchases of goods not of own manufacture			31,490	36,865	31, 490	36.865
Inventories - Goods not of own manufacture:						
Add opening		* * *	364	333	364	333
Deduct closing		44.	359	373	359	373
. Cost of goods sold (not of own manufacture)	1	4 * *	31,495	36,825	31,495	36,825
. Materials, supplies, etc.	203.666	206, 265	1,337	1,556	205,003	207,82
. Fuei and electricity	11,810	12,125	4 * *		11,810	12, 12
Gross input (5 + 6 + 7)	215, 476	218,390	32,832	38, 381	248, 308	256.77
Value added (3 - 8)	212,331	225, 904	8, 415	9, 862	220, 748	235, 763

TABLE 8. Employment and Payroll, 1964 and 1965

Male Female Male Male Female Male Mal						Employ	vees						Salari	es and wa	iges	
Province Manufacturing Other and office distribution										To	tal	Producti	on and	Admin-	Calas	
Male Female Male Male Female Male Male Female Male Female Male Female Male Female Male Male Female Male Male Female F		Manufac	cturing	Ot	her					10	CHA	related w	vorkers	tive	and distri-	Total
NewFoundland		Male	Female	Male	Female	Male	Female	Male	Female	Male	Female		Other		bution	
Newfoundland 113						numb	ег							\$'000		
Prince Edward Island																
Nova Scotia 376 123 - 40 40 34 349 83 765 240 1.367 - 343 1.396 3. New Brunswick 413 142 - 533 41 292 66 758 249 1.377 - 431 1.230 3. Quebec 4.422 1.396 79 - 508 263 3.368 432 8.377 2.091 18.320 324 3.997 13.409 36. Ontario 5.326 1.498 3 7 715 445 3.382 1.231 9.426 3.181 25.512 35 6.738 18.598 50.1 Manitoba 586 202 - 665 63 406 194 1.057 459 3.329 - 622 2.435 65. Saskatchewan 355 128 - 3 52 38 235 155 642 324 1.933 6 414 1.482 3.1 Alberta 655 233 - 78 69 405 245 1.138 547 3.493 - 668 2.483 6.1 Bittish Columbia 1.016 328 - 98 118 612 532 1.726 978 6.500 - 1.131 4.879 12.1 Yukon and Northwest Territories											1		9		268	90
New Brunswick											1	Х	-	X	X	X
Quebec 4,422 1,396 79 - 508 263 3,368 432 8,377 2,091 18,320 324 3,997 13,409 36,00 Ontario 5,326 1,498 3 7 715 445 3,382 1,231 9,426 3,181 25,512 35 6,738 18,598 50,188 Manitoba 586 202 - - 65 63 406 194 1,057 459 3,329 - 622 2,435 6,51 Alberta 655 233 - 78 69 405 245 1,138 547 3,493 - 688 2,483 6,182 British Columbia 1,016 328 - - 98 118 612 532 1,726 978 6,500 - 1,131 4,879 12. Yukon and Northwest Territories x x x - x x x x				-	_			0.00	83	765	240	1.367	_	343	1.396	3, 10
Ontario 5,326 1,498 3 7 715 445 3,382 1,231 9,426 3,181 25,512 35 6,738 18,598 50,18 Manitoba 586 202 - - 65 63 406 194 1,057 459 3,329 - 622 2,435 6. Saskatchewan 355 128 - 3 52 38 235 155 642 324 1,933 6 414 1,482 3,482 British Columbia 1,016 328 - - 98 118 612 532 1,726 978 6,500 - 1,131 4,879 12. Yukon and Northwest Territories x x - - x					_	53	41	292	66	758	249	1,377		431	1,230	3,03
Manitoba 586 202 - - 65 63 406 194 1.057 459 3.329 - 622 2.435 6.5 Saskatchewan 355 128 - 3 52 38 235 155 642 324 1.933 6 414 1.482 3.3 Alberta 655 233 - - 78 69 405 245 1.138 547 3.493 - 688 2.483 6.8 British Columbia 1.016 328 - - 98 118 612 532 1.726 978 6.500 - 1.131 4.879 12. Yukon and Northwest Territories x x x - - x	—————	4,422	1,396		_	508	263	3,368	432	8.377	2,091	18,320	324	3,997	13.409	36,05
Saskatchewan 355 128 - 3 52 38 235 155 642 324 1.933 6 414 1.482 3.483 Alberta 655 233 - - 78 69 405 245 1.138 547 3.493 - 688 2.483 6.78 British Columbia 1.016 328 - - 98 118 612 532 1.726 978 6.500 - 1.131 4.879 12.3 Yukon and Northwest Territories x x - - x x x - - x		5, 326	1.498	3	7	715	445	3.382	1.231	9,426	3, 181	25.512	35	6,738	18.598	50.88
Alberta 655 233 78 69 405 245 1.138 547 3.493 - 688 2.483 6.1 British Columbia 1.016 328 98 118 612 532 1.726 978 6.500 - 1.131 4.879 12.3 Yukon and Northwest Territories x x x x x x x x x x x x x x x x x			202	-		65	63	406	194	1,057	459	3.329	_	622	2, 435	6.38
British Columbia	Saskatchewan		128	-	3	52	38	235	155	642	324	1,933	6	414	1.482	3, 83
Yukon and Northwest Territories x x x - - x <t< td=""><td>Alberta</td><td>655</td><td>233</td><td>_</td><td></td><td>78</td><td>69</td><td>405</td><td>245</td><td>1,138</td><td>547</td><td>3, 493</td><td>-</td><td>688</td><td>2, 483</td><td>6.66</td></t<>	Alberta	655	233	_		78	69	405	245	1,138	547	3, 493	-	688	2, 483	6.66
Totals	British Columbia	1.016	328	_	_	98	118	612	532	1.726	978	6,500	_	1.131	4,879	12, 51
1965 Newfoundland 138 70 - 3 21 14 51 10 210 97 614 9 181 242 1. Prince Edward Island x x x x x x x x x x x x x x x x x		x	х	_		х	х	х	x	х	х	х	_	x	x	х
Newfoundland	Totals	13, 280	4, 106	82	14	1.627	1,082	9, 115	2, 961	24, 104	8,163	62, 402	375	14, 498	46, 219	123, 49
Prince Edward Island x x x - - x	1965															
Nova Scotia 420 130 1 - 49 40 283 86 753 256 1,607 1 410 1,325 3,7 New Brunswick 388 191 - - 59 51 349 66 796 308 1,493 - 481 1,594 3,3 Quebec 4,541 1,590 102 - 574 294 3,318 468 8,535 2,352 19,730 469 4,800 14,121 39, Ontario 5,279 1,551 10 29 757 466 3,193 1,287 9,239 3,333 27,950 114 7,076 19072 54,3 Manitoba 585 196 - - 75 67 453 181 1,113 444 3,253 - 718 2,664 6,6 Saskatchewan 331 137 - 5 56 52 301 124 688<	Newfoundland	138	70	-	3	21	14	51	10	210	97	614	9	181	242	1, 04
New Brunswick 388 191 - - 59 51 349 66 796 308 1.493 - 481 1.594 3. Quebec 4.541 1.590 102 - 574 294 3.318 468 8.535 2.352 19.730 469 4.800 14.121 39. Ontario 5.279 1.551 10 29 757 466 3.193 1.287 9.239 3.333 27.950 114 7.076 19.072 54. Manitoba 585 196 - - 75 67 453 181 1,113 444 3.253 - 718 2.664 6. Saskatchewan 331 137 - 5 56 52 301 124 688 318 1.908 12 519 1.748 4. Alberta 623 227 - - 104 76 465 252 1.192 <td>Prince Edward Island</td> <td>х</td> <td>х</td> <td></td> <td>-</td> <td>х</td> <td>х</td> <td>х</td> <td>x</td> <td>x</td> <td>x</td> <td>х</td> <td></td> <td>X</td> <td></td> <td>X</td>	Prince Edward Island	х	х		-	х	х	х	x	x	x	х		X		X
New Brunswick 388 191 - - 59 51 349 66 796 308 1.493 - 481 1.594 3. Quebec 4.541 1.590 102 - 574 294 3.318 468 8.535 2.352 19.730 469 4.800 14.121 39. Ontario 5.279 1.551 10 29 757 466 3.193 1.287 9.239 3.333 27.950 114 7.076 19.072 54. Manitoba 585 196 - - 75 67 453 181 1,113 444 3.253 - 718 2,664 6. Saskatchewan 331 137 - 5 56 52 301 124 688 318 1.908 12 519 1.748 4. Alberta 623 227 - - 104 76 465 252 1.192 <td>Nova Scotia</td> <td>420</td> <td>130</td> <td>1</td> <td>_</td> <td>49</td> <td>40</td> <td>283</td> <td>86</td> <td>753</td> <td>256</td> <td>1.607</td> <td>1</td> <td>410</td> <td>1.325</td> <td>3, 34</td>	Nova Scotia	420	130	1	_	49	40	283	86	753	256	1.607	1	410	1.325	3, 34
Quebec 4.541 1.590 102 - 574 294 3.318 468 8.535 2.352 19.730 469 4.800 14.121 39. Ontario 5.279 1.551 10 29 757 466 3.193 1.287 9.239 3.333 27.950 114 7.076 19.072 54. Manitoba 585 196 - - 75 67 453 181 1.113 444 3.253 - 718 2.664 6. Saskatchewan 331 137 - 5 56 52 301 124 688 318 1.908 12 519 1.748 4. Alberta 623 227 - - 104 76 465 252 1.192 555 3,419 - 874 2,911 7. British Columbia 987 345 - - 171 139 658 531 1.816 1.015 6,438 - 1.780 5,540 13. Yukon and	New Brunswick	388	191	_	_	59	51	349	66				_			3, 56
Ontario 5,279 1,551 10 29 757 466 3,193 1,287 9,239 3,333 27,950 114 7,076 19,072 54,78 Manitoba 585 196 - - 75 67 453 181 1,113 444 3,253 - 718 2,664 6,6 Saskatchewan 331 137 - 5 56 52 301 124 688 318 1,908 12 519 1,748 4. Alberta 623 227 - - 104 76 465 252 1,192 555 3,419 - 874 2,911 7, British Columbia 987 345 - - 171 139 658 531 1,816 1,015 6,438 - 1,780 5,540 13,* Yukon and Northwest Territories x x - - x x x x	Quebec	4.541	1.590	102	_	574	294	3, 318	468							39, 11
Manitoba 585 196 - - 75 67 453 181 1,113 444 3,253 - 718 2,664 6.6 Saskatchewan 331 137 - 5 56 52 301 124 688 318 1,908 12 519 1,748 4. Alberta 623 227 - - 104 76 465 252 1,192 555 3,419 - 874 2,911 7, British Columbia 987 345 - - 171 139 658 531 1,816 1,015 6,438 - 1,780 5,540 13,* Yukon and Northwest Territories x x - - x<	Ontario	5, 279	1,551	10	29	757	466									
Saskatchewan 331 137 - 5 56 52 301 124 688 318 1.908 12 519 1.748 4. Alberta 623 227 - - 104 76 465 252 1.192 555 3.419 - 874 2.911 7. British Columbia 987 345 - - 171 139 658 531 1.816 1.015 6.438 - 1.780 5.540 13. Yukon and Northwest Territories x x - - x x x x x x x x	Manitoba	585	196	_	_	75	67						- " -			
Alberta 623 227 104 76 465 252 1.192 555 3.419 - 874 2.911 7. British Columbia 987 345 171 139 658 531 1.816 1.015 6.438 - 1.780 5.540 13. Yukon and Northwest Territories x x x - x x x x x x x x x x x x x x x		331	137	_	5											4, 18
British Columbia 987 345 171 139 658 531 1,816 1,015 6,438 - 1.780 5,540 13, Yukon and Northwest Territories x x x x x x x x x x x x x x x x x	Alberta	623	227	-												
Yukon and Northwest Territories x x x x x x x x x x x x x x x x x																7, 20
	Yukon and Northwest Terri-															13, 75
Totals	Totals															

TABLE 9. Production and Related Workers, - Manufacturing Activity, 1964 and 1965

Month	196	14	196	5
плом	Male	Female	Male	Female
		numbe	er	
Establishments reporting monthly detail (large establishments only):			1	
January	10.388	3, 333	10,672	3, 598
February	10, 414	3, 380	10, 692	3,684
March	10.600	3.471	10.777	3.805
April	10,643	3. 499	10,916	3.836
May	10,871	3, 596	11,077	3,929
June	11.241	3,771	11.362	4, 126
July	11.438	3, 763	11.566	4, 101
August	11, 426	3, 768	11,497	4, 108
September	11, 141	3, 810	11, 296	4.063
October	11.064	3.820	11.187	4.112
November	10, 991	3, 816	11.129	4, 164
Ducember	10.973	3, 607	11,007	3, 964
Averages	10, 946	3, 635	11.103	3, 962
Establishments reporting annual averages (small establishments only)	2.334	471	2. 212	494
Average for all establishments	13, 280	4, 106	13, 315	4, 456

TABLE 10. Inventories, 1965

		Manufa	cturing		Non- manufacturing	
Province	Materials, supplies, etc.	Goods in process	Finished goods of own manufacture	Total	Products or materials purchased for resale	Total inventories
			book value	\$'000		
Opening:						
Newfoundland	251	2	8	260	2	262
Prince Edward Island	x	_	-	x	_	X
Nova Scotia	554	1	21	576	1	577
New Brunswick	493	40.4	32	526	31	557
Quebec	4,994	52	394	5, 441	107	5,548
Ontario	4,659	36	547	5, 242	162	5, 404
Manitoba	585	_	2	586	5	592
Saskatchewan	371		3	374	2	377
Alberta	665	1	5	671	15	686
British Columbia	1,272	2	28	1.302	9	1,311
Yukon and Northwest Territories	x	_	_	X	-	х
Totals	13,868	94	1,041	15, 003	333	15, 336
Closing:						
Newfoundland	256	2	9	267	2	269
Prince Edward Island	x	_	_	х	_	x
Nova Scotia	582	* *	15	597	1	599
New Brunswick	570		17	587	2	589
Quebec	5,470	45	576	6, 092	129	6, 221
Ontario	4,971	26	648	5, 646	209	5, 855
Manitoba	580	1	2	584	2	586
Saskatchewan	404		3	407	2	409
Alberta	781	1	4	787	11	799
British Columbia	1,249	2	28	1,279	14	1, 292
Yukon and Northwest Territories	х	-	_	х	_	X
Totals	14,893	78	1, 303	16,274	373	16, 647

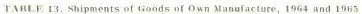
TABLE 11. Purchased Fuel and Electricity Used, 1964 and 1965

		1964		1965	
Description		Quantity	Cost	Quantity	Cost
			\$'000		\$'000
1. Large establishments reporting commodity detail:					
Bituminous coal:					
(a) From Canadian mines	ton	2,875	45	2,147	32
(b) Imported	4.6	808	12	358	6
Sub-bituminous coal (from Alberta mines only)		ma.	-	_	_
Anthracite coal	44	237	6	56	1
Lignite coal	14		_	-	-
Coke	4.4	278	7	133	-
Gasoline (including gasoline used in cars and trucks)	[mp. gal.	12,378,360	4.324	13.064.151	4, 655
Fuel oil including kerosene or coal oil	44	10.231.111	1.484	10,618,456	1,485
Wood	cord	367	5	478	5
Gas:					
(a) Liquefied petroleum gases	Imp. gal.	197, 231	52	199,599	53
(b) Other manufactured gas	M cu. ft.	17.826	9	-	-
(c) Natural gas	# 4	1,913,539	1.307	2, 183, 775	1.407
Other fuel		4 4 5	9	n q +	-
Electricity purchased	kwh.	115, 666, 263	1,668	135, 082, 567	1,773
Steam purchased			113	4 4 5	76
2. Small establishments not reporting commodity detail:					
Estimate for fuel and electricity		4 4 8	2,770	. * *	2,629
3. Ail establishments:					
Total fuel and electricity used			11,810	• • • •	12, 125

TABLE 12. Materials and Supplies - Manufacturing Activity, 1964 and 1965

		1964		1965	
Description	Q	uantity	Cost	Quantity	Cost
			\$'000		\$'000
Materials used:		214 007	174	1 412 076	100
Baking powder	1	,214,897	174 917	1,413,876 2,013,814	199 1,172
Chocolate	2	,747,784	996	3,540,740	1,178
Cocoanut, shredded	1	. 902, 965	360 481	1,632,481	398 545
Corn starch	1	,319,590	155	1,238,431	157
Cream powder ib		105,508 64,899	308	131,855	406 55
Cream of tartar and substitutes		60,397	21	62,663	2:
Eggs, in shell	1 1	,617,232	633 4,142	2,262,527 16,868,585	96: 4,70
Eggs, frozenlb	1	, 168, 923	314	708, 418	20
Egg powder (dried yolk and albumen)		104, 449	131	112,902	11
Egg substitutes		52, 435	27 425	80,789	531
Flour:					
Hard wheat (bread flour)	t. 10	0,821,703 683,719	56, 239 3, 701	10,775,005 766,837	54,936 4,249
Soyaib.		223,116	30	187, 363	2
Cake mixtures, prepared	4	1,374,302	765 4,915	6,459,272 36,201	95i 5,19
Other flours, (rye, rolled oats, corn meal, whole wheat, etc.)	52	2, 297, 010	3, 179	66, 252, 717	3,73
Fruits:			2 015	12 220 220	0.70
Raisins, currants and other dried fruits	15	6,615,503	3, 215 274	17.739,730	3,79
Jam, jellies and marmalades		9,198,851	1,501	9, 425, 054	1, 48
Preserved and canned, other		0, 425, 352 3, 457, 635	1,391	7,114,895 9,001,049	1,46
Filling for ptes:					
Apple	7	1,908,587 2,265,444	692 445	3,535,679 2,167,011	50 52
Gelatine		75, 736	43	97, 525	5
Glucose	- 1 - 1	7,638,355	661 158	4,238,909	35 14
Lard	1 40	889,302	4, 195	28, 864, 763	4, 99
Lecithin		65,948	18	29,736	
Malt flour Malt extracts and syrups	1 1	1,432,650	210 224	1,030,418 1,515,354	14 23
Margarine	1	,318,103	293	1,097,116	24
Meat for pies	1	1,398,860	568 135	1,364,875	57 ¹
Milk, condensed and evaporated		253.953	150	318,867	21
Milk, powdered	. 26	5, 282, 182	3, 451	25,953,368	3,75
Molasses		1,995,716 1,082,074	196 359	2.017,062 1,218,890	20 41
Nuts (walnuts, almonds, pecans, etc.)	1	1,470,564	979	1,594,887	1,05
Peanuts		139,074	41	135,836 406,068	4
Potato starch and flour		345,328	46	345,744	4
Oils; Com		438,129	93	394, 384	9
Cottonseed		668, 425	145	596,732	13
Other cooking Peanut butter		3,349,355 90,023	668	3.921.218 135,104	79
Salt		5,973,176	400	26,656,898	39
Shortening	30	6,703,712 973,806	7, 562 109	41,425,976 836,967	8,88
Sodium bicarbonate (baking soda)		913,000			
Cane and beet		1,840,655	12,634	125,659,459	9,95
Com and dextrose		3,465,766	369 230	1,028,923 447,513	32
Syrups:	. 1			001 000	- 1
CornOther		754, 017 823, 542	87 220	991,866	11 25
Yeast	6	4,686,333	4,414	25,032,414	4,37
Yeast powders and other bread improvers	1	0,870,680	1,623	12,642,989	1,99
All other materials and components used1			42,109		39,83
Containers and other packaging materials and supplies used: Waxed paper wrappers			6,170	* * *	5,92
Bread cartons and cake boxes Cellulose film and other containers		* * d	9, 598 12, 568		10, 45 14, 44
Operating, maintenance and repair supplies used (excluding fuel)			5,891		5, 60
Amount paid out to others for work done on materials owned by establishments			185	***	1
			203,666		206, 20

No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. These estimated costs were \$37,523,011 in 1964 and \$34,977,870 in 1965.



Description	1964		1965		
Description	Quantity	Value	Quantity	Value	
1. Products:	lbs.	\$'000	lbs.	\$'000	
Bread Plain rolls and buns Fruit buns, yeast raised sweet goods, etc. Pies, cakes, cookies, pastries, etc. Doughnuts Meat pies Puddings, including canned Catering All other products	1,727,542,319 226,336	242.387 29.595 17.942 106,206 17.756 2.992 127 1.013 9.683	1,729,204,856 297,843	242,629 30,797 20,099 116,489 18,480 3,064 214 552	
2. Amount received in payment for work done on materials and products owned by others		192		302	
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above		(231)		(450)	
Net adjustment for establishments receiving progress payments		-	* * *		
Total adjusted value of shipments and work done		427,664		444,048	

TABLE 13 A. Shipments of Goods of Own Manufacture, Canada and the Provinces, 1965

Items of production	Canad	la	Newfound	dland	Prince Edwi		
	Quantity	Value	Quantity	Value	Quantity	Value	
	lbs.	\$'000	lbs.	\$'000	lbs.	\$'000	
Bread Plain rolls and buns Yeast-raised sweet goods Ples, cakes, pastries Doughnuts All other products and services	1,729,204,856	242,629 30,797 20,099 116,489 18,480 16,004	18,660,673	2,994 231 102 1,008 81 161	2,481,092	367 47 26 122 23	
Totals	4 + 5	444, 498		4,578		597	
	Nova Sc	otia	New Brut	nswick	Queb	ec	
	Quantity	Value	Quantity	Value	Quantity	Value	
	lbs.	\$'000	lbs.	\$'000	lbs.	\$'000	
Bread Plain rolls and buns Yeast-raised sweet goods Pies, cakes, pastries Doughnuts All other products and services Totals	58,121,524	8,887 672 268 2,129 982 55 12,993		10,526 738 131 2,632 493 58	539,700,029	74, 129 7, 205 5, 033 49, 555 4, 316 4, 991	
	Ontario		Manito	Manitoba		ewan	
	Quantity	Value	Quantity	Value	Quantity	Value	
	lbs.	\$'000	lbs.	\$'000	lbs.	\$'000	
Bread Plain rolls and buns Yeast-raised sweet goods Pies, cakes, pastries Doughnuts All other products and services Totals	671,996,985	87, 972 15, 616 10, 381 40, 466 8, 626 9, 311		12,022 1,503 1,110 4,107 549 164	57,069,418	8, 699 914 541 2, 005 534 125	
		Alberta		British Columbia			
	Quantity		Value	Quantit	у	Value	
Broad Plain rolls and buns Yeast-raised sweet goods Pies, cakes, pastries Doughnuts All other products and services Totals	lbs. 107,635,291 		\$'000 15,366 1,655 967 4,457 1,270 264 23,979	lbs. 126,8	331,434	\$'000 21,667 2,215 1,539 10,000 1,600 867 37,898	

TABLE 13 B. Selected Commodity Items Made in Bakeries, 1948-65

Year	Quantity of bread made	Value of bread made	Plain rolls and buns	Fruit buns, yeast-raised sweet goods	Pies, cakes and pastries	Doughnuts made
	pounds			\$'000		
1948	1,367,096,844	110, 644	6,052	9,648	55,291	3,28
1949	1,345,183,504	121,188	6,128	10,612	57,627	4,67
1950	1,379,851,428	130,618	8,543	14,150	49,438	7, 831
1951	1,416,961,847	149,311	10,805	12,115	80,663	8,11
1952	1,521,196,406	161,343	10,377	14,534	62,171	7,86
1953	1,554,460,785	171,547	11,063	15,953	67, 754	7,01
954	1,523,305,930	172,918	10,615	16, 179	68, 545	7,58
1955	1,527,510,983	174,855	13,429	14,164	73,877	8,72
956	1,604,533,852	185,824	12,634	18,647	73,645	10,68
957	1,650,588,224	198,244	15,572	17,985	83,998	10.97
958	1,646,996,059	203,332	18,715	14,214	86,992	12,40
959	1,650,040,811	206, 216	19,609	17,187	88,447	12,68
960	1,848,168,664	214,748	21,664	16, 733	92,653	14,41
	1,660,399,451	219,091	22,329	17,516	88,598	14,83
962	1,653,877,005	222,702	34,525	15,898	94,090	15,29
963	1,647,504.073	227,613	27,451	16,513	93,891	17.1
964	1,727,542,319	242,387	29,595	17,942	106, 206	17,7
1965	1,729,204,856	242,629	30.797	20,099	116,489	18,48

TABLE 13 C. Distribution of Sales, 1965

	Estab-		Transferred or sold	Wholesale including	Retail			
Province	iish- ments reporting	Total sales¹	to other branches of own company	sale to restaurants, institutions, etc.	House to house	Through bakery-owned stores		
	No.			\$'000				
Newfoundland	19	4,917	229	4,002	58	628		
Prince Edward Island and Northwest Territories	9	604	_	475	_	129		
iova Scotla	72	13,996	-	11,913	176	1,908		
New Brunswick	61	15,075	38	13,096	674	1,266		
Duebec	755	157, 137	17,849	82,731	41,814	14,744		
Ontario	766	194,684	29, 207	111,023	21,150	33,304		
Manitoba	153	21,279	168	14,218	2,620	4,274		
askatchewan	116	14,603	47	10,531	873	3, 153		
Alberta	192	26,501	35	17, 237	2,938	8, 291		
British Columbia	322	43,025	711	28,406	3,361	10,546		
Canada	2,465	491,822	48, 285	293,631	73, 662	76, 244		
		Percentage of sales						
Newfoundland		100.0	4.7	81.4	1.1	12.8		
Prince Edward Island and Northwest Territories		100.0	_	78.6	-	21.4		
ova Scotia		100.0	_	85.1	1.3	13.6		
Sew Brunswick		100.0	.2	86.9	4.5	8.4		
Quebec		100.0	11.4	52.6	26,6	9.4		
Ontario		100.0	15.0	57.0	10.9	17.1		
fanitoba	100.0	.8	66.8	12.3	20.1			
as katchewan	100.0	.3	72.1	6,0	21.6			
Alberta		100.0	. 1	65.0	11.1	23.8		
British Columbia	***************************************	100.0	1,7	66.0	7.8	24.5		
Canada	100.0	9.8	59.7	15.0	15.5			

¹ Adjusted for inter-company transfers and sales of items not manufactured by reporting establishments.

TABLE 14. Quantity and Value of Bread Shipped - All Industries and Per Capita Consumption in Pounds, 1929-65 (Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

Year	Quantity of bread	Value of bread	Per capita consumption
	pounds	\$'000	pounds
1929 1933 1936 1937	935,794,310 877,973,648 909,287,675 963,273,659 1,010,072,852	59,635 39,125 47,659 55,253 55,502	93. 82. 82. 86. 90.
1939 1940 1941 1942 1943	999,457,133 1,033,542,503 1,068,450,351 1,153,838,551 1,244,207,552	51,666 54,957 58,321 63.346 68,899	88. 88. 93. 100.
1944 1945 1946 1947 1948	1,249,083,402 1,291,903,364 1,375,255,605 1,385,307,970 1,370,672,229	70,253 73,769 79,656 92,140 110,960	104. 107. 111. 110.
1949 1950 1951 1952 1953 1954	1,346,427,395 1,382,681,193 1,419,249,722 1,523,881,705 1,557,542,322 1,525,973,673	121,395 130,883 149,482 161,553 171,795 173,166	100. 100. 101. 105. 105.
1955 1956 1957 1958 1959	1,530,048,677 1,606,946,412 1,653,176,579 1,649,951,480 1,653,476,305 1,651,762,778	175,097 186,061 198,515 203,659 206,588 215,287	98. 99. 99. 96. 94. 92.
1961	1,664,928,511 1,668,242,345 1,668,044,592 1,659,698,574 1,740,880,055 1,742,814,832	219,749 220,295 225,124 229,881 244,982 245,326	92. 89. 87. 90.

¹ Includes bread produced by merchandising establishments.

TABLE 15. Motor and Horse-drawn Delivery Vehicles, for Specific Years, 1961-65

	Motor delivery vehicles ¹					Horse-drav	vn delivery	vehicles¹		
	1961	1962	1963	1964	1965	1961	1962	1963	1964	1965
					numb	er				
Normally in use	7,579	7,353	6,402	6,775	6,852	20	7	11	- 1	45
Normally idle	790	753	695	772	797	5	2	-		8

¹ Does not include small establishments.

The Weight of a Loaf of Bread

According to information collected by the Bureau of Statistics, the average weight of a loaf in the provinces may be stated as follows:

Province	Weight
Newfoundland	24 ounces
Prince Edward Island	20 ounces
Nova Scotia and New Brunswick	20 and 24 ounces, except in the case of "small bread".
Quebec	In certain municipalities at $1\frac{1}{2}$ pounds or 24 ounces, while in the remaining parts of the province it is variously stated at 4, 5, and 6 pounds.
Ontario	16, 24 or 48 ounces
Manitoba	Generally at 16 and 20 ounces, except in outlying portions of the province where it is stated at 3 pounds.
Saskatchewan and Alberta	20 ounces
British Columbia	15 ounces for wrapped and 16 for unwrapped

CONCEPTS AND DEFINITIONS

Census of Manufactures

General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 (3 digit) industries, 18 are further broken down into 55 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 176 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the establishment (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 135 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures: (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the reports reflect the complete implementation of these changes and enable comparisons to be made back to and including 1961. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

Materials and supplies used Goods purchased for resale as such Fuel and power consumed Number of employees and salaries and wages Man-hours worked and paid Inventories Shipments or sales."

Each establishment is required to report on all the activities carried out within it's accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

- (a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;
- (b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the firm, when all establishments are in the same industry (3 or 4 digit). When establishments of

such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

Employees

(a) Production and related workers — Manufacturing activities

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. For those establishments reporting on the "long" form, production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual full-time employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. In the case of those establishments reporting on the "short" form, respondents are requested to report average annual figures. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). Data on man-hours are not collected from establishments reporting on the short form. Man-hours for these establishments are estimated on the basis of ratios derived from the 1958 census. During this census all establishments reported on the long form. In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

(b) Production and related workers - Non-manufacturing activities

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

(c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vicepresidents, comptrollers, secretaries, treasurers, etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

(d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

(e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners are defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

Salaries and Wages

Salaries and wages refer to gross earnings of employees before deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages, bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

Materials and Supplies

(a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

(b) Non-manufacturing activities

1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of

purchased machinery and equipment. Also included is the cost of office supplies not chargeable to fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

Shipments

(a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

(b) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity

are collected by means of the Commodity questionnaire referred to earlier. Such shipments together with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

(c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

(d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees. such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture). servicing revenues, commissions on sales (when not included in value of sales), revenue for companyoperated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

Inventories

(a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the

receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

(b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of manufacturing materials, supplies, etc. and fuel and electricity consumed from the (value of shipments of goods of own manufacture adjusted for changes in the value of inventories of finished goods and goods in process).

(b) By non-manufacturing activities

The figures are compiled by deducting the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods pur-

chased for re-sale) and the cost of non-manufacturing materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

(c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net output or net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production",

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