





BREWERIES 1963

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BREWERIES

1963

Tabular presentations of statistical data in this publication are aligned to show Manufacturing Activity and Total Activity of the establishments classified to this industry.

Sales taxes, excise duties and outward transportations values are not included in the columnar presentations for "Value of shipments of goods of own manufacture". For full details on these items, please refer to Table 7.

In addition to the statistical presentations this publication includes: -

- (a) List of establishments
- (b) Concepts and Definitions applicable to the Annual Census of Manufactures
- (c) Listing of DBS publications which supplement and complement the information herein presented.

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- P preliminary figures.
- r revised figures.
- x confidential to meet secrecy requirements of the Statistics Act.

TABLE 1 A. Principal Statistics classified by Province, 1962 and 1963

				Manu	facturing	activity				7	otal acti	vity	
Year and	Estab-		duction sated work		Cost of	Cost of	Value of shipments			owners		otal oyees	
province	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Total value added
	No.		'000			\$'000				\$'000		\$'0	000
1961													
Totals	54	5, 534	11,610	27, 560	3, 300	66,416	257, 257	187, 863	_	_	9,544	51,560	188,087
1962													
Newfoundland	3	1											
Prince Edward Island										(
Nova Scotia	2	475	1,095	1,910	296	8,065	17,332	9,022	-	-	66 1	3,011	9,03
New Brunswick	2												
Quebec	4	1,422	3,066	7,750	829	17, 871	62,951	44, 462	_	-	2, 966°	17, 648	44, 471
Ontario	16	1,733	3.726	9,529	1, 277	27,892	117, 236	88,845			3,098	18,370	91, 926
Manitoba	6	405	850	2,088	265	3, 467	15, 253	11,497	_	_	786	4,039	11, 41:
Saskatchewan	5	289	583	1, 404	177	2,728	10,691	7,848	-	_	344	1, 790	7,816
Alberta	6	390	789	1,869	236	4,394	17,816	13, 098	_	-	557	2, 943	13, 056
British Columbia	6	408	8 17	2, 104	290	6, 266	22, 395	15,918	_	_	634	3, 493	15, 883
Yukon and Northwest Territories	-	_	_	-	-	-	_	-	-	-	_	_	_
Totals	50	5, 122	10,927	26, 655	3, 370	70,682	263, 674	190, 690	-	_	9, 046	51, 294	193,596
1963													
Newfoundland	3												
Prince Edward Island	_												
Nova Scotia	2	465	1, 118	2,064	327	8,238	19, 399	11.092	-	-	863	3, 264	11, 128
New Brunswick	2												
Quebec	4	1,375	2,931	7,561	867	18, 254	68, 248	49,043	_	_	3,002	18, 218	48,810
Ontario	15	1,777	3,771	9,803	1,345	27,871	119, 445	90, 131	-	_	3, 141	19, 285	92,960
Manitoba	6	413	823	2, 104	257	3, 499	15, 848	12, 097	-	_	782	4,067	12,015
Saskatchewan	5	276	558	1,417	166	3,005	11,550	8, 330	_	_	338	1,659	8, 29
Alberta	6	380	787	1,868	244	4,764	18,554	13,635	-	_	586	3, 159	13, 600
British Columbia	7	424	867	2, 130	317	6,906	24, 272	17, 254	_	_	628	3, 531	17, 18:
Yakon and Northwest Territories	-	_		_	-	_	_	_	-	_	-	_	_
Totals	50	5, 110	10,855	26, 948	3, 543	72,536	277, 317	201,581	_	_	9, 120	53, 384	203, 99
	30	3, 110	10,000	WU, 5'90	3, 343	, 4, 330	7(1, 31(441,001			5, 200	55, 364	~30, 30

TABLE 1B. Principal Statistics classified by Size Groups based on Shipments of Goods of Own Manufacture, 1962 and 1963

				Man	ufacturing	activity				•	Total acti	vity	
Size group	Estab- lish- ments		oduction ated work		Cost of	Cost of	Value of shipments of goods	Value		owners		otal oyees	Totai value
	ments	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Numher	With- drawals	Number	Salaries and wages	added
	No.		'000			\$'000				\$'000		\$10	000
1962													
Jnder \$10,000	_	_	_	_	_	_	_	_	_	_	_	_	_
10,000 to \$ 24,999 25,000 '' 49,999 50,000 '' 99,999	_ =	_	_	_	_	_	_	=	_	1	_	_	_
100,000 ' 199,999 200,000 '' 499,999	3	18	37	85	15	103	460	313	-	-	31	127	341
500,000 '' 999,999	6 26 15	163 1,523 3,418	320 3,195 7,375	684 7,318 18,568	110 1,005 2,238	1,534 17,515 51,531	4,308 59,313 199,593	2,697 40,789 146,891	=	=	255 2, 275 6, 129	1, 135 11, 624 35, 681	2, 74 40, 69 149, 19
Head offices, sales offices and auxiliary units									0.04	4 4 5	356	2, 727	62
Totals	50	5, 122	10, 927	26, 655	3, 370	70, 682	263, 674	190, 690	-	-	9, 046 ^r	51, 294	193, 59
1963						i							
Inder \$10,000	_	_	_	_	-	_	_	_	_	_	_	_	_
10,000 to \$ 24,999	_	_	_	_	_	_	_	_	_	_	_	_	
50,000 '' 99,999 100,000 '' 199,999	} 4	43	85	181	40	293	1, 131	803	_	_	68	320	85
200,000 '' 499,999	26 16	101 1,401 3,565	3,020 7,541	6, 979 19, 343	76 1,032 2,394	768 17, 463 54, 013	3, 093 59, 931 213, 161	2, 298 41, 841 156, 639	=	=	170 2, 140 6, 249	791 11,405 36,932	2,32 41,76 158,73
fead offices, sales offices and auxiliary units									4 - 2		493	3, 936	31
Totals	50	5, 110	10,855	26, 948	3, 543	72, 536	277, 317	201.581	_	_	9, 120	53, 384	203, 99

TABLE 1C. Principal Statistics classified by Size Groups based on Manufacturing Value Added, 1962 and 1963

				Man	ufacturing	activity					Total acti	ivity	
Size group	Estab- lish- ments		oduction a		Cost of	Cost of	Value of shipments of goods	Value		owners		otal oyees	Total
	menta	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	value added
	No.		1000			\$1000				\$'000		\$10	000
1962													
Inder \$10,000	_	_	_	_	_	_	_	_	_	_	-	_	_
10,000 to \$ 24,999	_	_	-	_	_	_		_	-	-	_	_	_
25,000 ' 49,999	-	-	_	_	_	_	_		-	_	_	_	
50,000 '' 99,999 100,000 '' 199,999	4	62	128	265	39	680	1, 240	511	_	_	85	357	55
200,000 ' 499,999 500,000 ' 999,999 1,000,000 ' 4,999,999 5,000,000 and over	3 8 24 11	61 279 1,720 3,000	119 544 3,708 6,428	237 1,342 8,391 16,421	200 1,130 1,952	526 2,450 22,235 44,791	1,891 8,893 74,500 177,150	1,326 8,265 51,320 131,267		-	109 403 2, 741 5, 352	457 2, 071 14, 210 31, 473	1, 36 6, 24 51, 17 133, 63
ead offices, sales offices and auxiliary units		4 4 4									356	2,727	62
Totals	50	5, 122	10, 927	26, 655	3, 370	70, 682	263, 674	190, 690	_	-	9, 046	51, 294	193, 59
1963													
nder \$10,000	_	_	_	_	_	_	_	_	_	_	_	_	_
10,000 to \$ 24,999	_	_	_	_	_	_	_	-	_	_	_	_	-
25,000 '4 49,999	_	-	_	_	_	_	_	_	_	_	_	_	
50,000 '' 99,999 100,000 '' 199,999	} 5	68	141	294	57	448	1,751	1,274	-	-	114	516	1,35
200,000 " 499,999 500,000 " 999,899 ,000,000 " 4,999,999 ,000,000 and over	9 26 10	291 1, 957 2, 794	605 4, 245 5, 864	1,448 9,940 15,266	231 1, 343 1, 912	2, 987 26, 692 42, 409	10, 078 89, 324 176, 164	6,909 61,750 131,647	_	=	426 2, 985 5, 102	2, 244 16, 083 30, 605	6, 9 61, 5 133, 8
ead offices, sales offices and auxiliary units					* * *						493	3, 936	3
Totals	50	5, 110	10,855	26, 948	3, 543	72, 536	277, 317	201 581	_	_	9, 120	53, 384	203, 9

TABLE 1.D. Principal Statistics classified by Size Groups based on Total Value Added, 1962 and 1963

				Maz	ufacturing	activity				I	otal activ	/ity	
Sinc group	Estab- lish- ments		oduction ated worl		Cost of	Cost of	Value of shipments of goods	Value		owners		otal oyees	Total
	inents	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawala	Number	Salaries and wages	value added
	No.		*000			\$'000				\$'000		\$'0	900
1962													
Inder \$10,000	_		_	_	_	_	_	_	_	_	_	_	
10,000 to \$ 24,999	_	-		-	-	-	-	_	_	_	_		-
25,000 '' 49,999		_	_	_	_	_	_	_		_	_	-	-
50,000 '' 99,999 100,000 '' 199,999	3	18	37	85	16	103	460	313	-	-	31	127	348
200,000 '' 499,999 500,000 '' 999,999 1,000,000 '' 4,999,999	3 9 24	81 303 1,720	178 576 3, 708	314 1, 444 8, 391	62 211 1, 130	962 2, 592 22, 235	2,019 9,548 74,500	1,029 6,761 51,320	=	_	121 445 2, 741	507 2, 250 14, 210	1, 033 6, 786 51, 179
5,000,000 and over	11	3,000	6, 428	16, 421	1,952	44, 791	177, 150	131, 267	_	-	5, 35 2°	31, 473	133, 63
auxiliary units							***				356	2,727	621
Totals	50	5, 122	10,927	26, 655	3,370	70, 682	263, 674	190, 690	-	-	9, 046	51, 294	193, 598
1963													
Inder \$10,000	_	_	-	_	_	_	_	-	_		_	_	
10,000 to \$ 24,999	-	-	-		_	-	_	_	-	-	_	-	
25,000 ' 49,999 50,000 ' 99,999	-		-	-	-	-		-	-			-	-
100,000 '' 199,999 200,000 '' 499,999	} 4	43	85	181	40	293	1, 131	803	-	-	68	320	85
500,000 '' 999,999	10 26 10	316 1,957 2,794	661 4, 245 5, 864	1,561 9,940 15,266	247 1, 343 1, 912	3, 141 26, 692 42, 409	10, 698 89, 324 176, 164	7,380 61,750 131,647			472 2, 985 5, 102	2, 439 16, 083 30, 605	7, 43° 61, 529 133, 86°
Head offices, sales offices and auxiliary units			4 - 0								493	3, 936	311
Totals	50	5, 110	10, 855	26, 948	3,543	72,536	277, 317	201 581		_	9, 120	53, 384	203, 991

TABLE I.E. Principal Statistics classified by Size Groups based on Total Employed, 1962 and 1963

				Man	ufacturing	activity				Т	otal activ	vity	
Size group	Estab-		duction a		Cost of	Cost of	Value of shipments	77.1		owners		xal oyees	Total
	ments	Number	Man- hours paid	Wages	elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	value added
	No.		000			\$'000	L			\$'000		\$*0	00
1962													
Under 5 employed 5- 14 employed 15- 49 '' 50- 99 '' 100-199 '' 200-499 '500 employed and over Head offices, sales offices and auxillary units	3 6 21 6 11 3	18 152 1, 051 599 1, 806 1, 496	37 290 2, 228 1, 242 3, 957 3, 175	85 664 4,922 2,867 9,869 8,248	16 109 711 369 1, 225 940	103 1,325 10,800 10,764 28,269 19,420	460 4,710 38,189 30,970 114,407 74,939	313 3, 291 26, 773 19, 811 85, 608 54, 893		-	31 249 1, 437 873 3, 125 2, 975	127 1, 170 7, 186 4, 556 17, 570 17, 958	348 3, 318 26, 708 19, 798 87, 420 55, 388
Totals	50	5, 122	10, 927	26, 655	3, 370	70, 682	263, 674		-	-	9, 046	51, 294	193, 598
1963 Under 5 employed	- 12	- 264	538	1, 209	_ 225	2,483	9,578	6,971	_	-	- 428	2, 145	7,040
15- 49 " 50- 99 " 100-199 " 200-499 " 800 employed and over Beai offices, sales offices and	17 8 10 3	866 800 1,682 1,498	1, 856 1, 711 3, 628 3, 123	4, 314 3, 634 9, 545 8, 046	620 524 1, 173 1, 001	9, 631 13, 943 26, 748 19, 731	34,969 42,513 113,613 76,624	24, 976 28, 306 85, 614 55, 715		=	1, 182 1, 169 2, 836 3, 012	6, 241 6, 235 16, 498 18, 329	24, 916 28, 23! 66, 49! 56, 99!
auxiliary units			,	441			4 4 4				493	3, 936	31
Totals	50	5, 110	10,855	26,948	3, 543	72, 536	271, 317	201, 581	_	_	9, 120	53, 384	203, 99

TABLE 1F. Principal Statistics classified by Type of Organization, 1962 and 1963

				Man	ufacturing	activity				Г	otal activ	rity	
Type of organization	Estab-		oduction ated work		Cost of	Cost of	Value of shipments			owners artners		otal oyees	Total
organization	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	value added
	No.		1000			\$'000				\$'000		\$'0	000
1962								1					
Individual ownerships	-	_	_	_	_	_	_	_	_	_	_	-	_
Partnerships	-	// =	-	_	-	_	_	_	_	_	_	-	-
incorporated companies	50	5, 122	10,927	26, 655	3,370	70, 882	263, 674	190, 690			8,690°	48, 567	192, 97
Cooperatives	-	_	_	-	-	_	_			* * *	_	-	· -
Head offices, sales offices and auxiliary units			* * *	4 4 4	8.8 >	* * *	ê n e	444		1	356	2, 727	62:
Totals	50	5, 122	10,927	26, 655	3, 370	70, 682	263, 674	190, 890	-	an.	9, 046 ^r	51, 294	193, 596
1963													
Individual ownerships	_	_	_	_	_	_	_	_	_	_	_	_	_
Partnerships	_			_	_	_	_	-	_	-	_	_	-
ncorporated companies	50	5, 110	10,855	26, 948	3,543	72, 536	277, 317	201, 581			8,627	49,948	203, 680
Cooperatives	-	_	-	_	_	-	_	_	_	_	_	_	_
Head offices, sales offices and auxiliary units			4 6 6								493	3, 936	31
Totals	50	5, 110	10,855	28, 948	3, 543	72, 536	277, 317	201, 581	_	_	9, 120	53, 384	203, 99

TABLE 2. Industry Output, Input and Value Added, 1962 and 1963

	Manufacti activit		Non-manufa activit		Total activi	
	1962	1963	1962	1963	1962	1963
			\$'000)		
Output						
. Shipments and other revenue	263, 674	277, 317	10,573	10,687	274, 247	288,004
Inventories - Goods of own manufacture:						
Add closing - Goods in process	10,887	11, 215			10,887	11, 215
Finished goods	9, 594	9,965	* * *		9,594	9,965
Less opening - Goods in process	10, 203	11,071	* * *		10, 203	11,071
Finished goods	9, 211	9,767	4 4 4		9, 211	9, 767
2. Net inventory change	1,067	342	* * *		1,067	342
3. Gross output (1+2)	264, 74 I	277,659	10, 573	10, 687	275, 314	288, 346
In put						
Purchases of goods not of own manufacture		* 4 4	6.779	7, 198	6,779	7, 198
Inventorles - Goods not of own manufacture:					1	
Add opening	0 4 0	4 + 1	18	13	18	13
Less closing		4 4 0	15	14	15	14
. Cost of goods sold (not of own manufacture)		4 0 0	6,782	7, 197	6,782	7, 197
. Materials, supplies, components and semi-processed goods	70, 682	72, 536	882	1,078	71, 564	73,61
7. Fuel and electricity	3,370	3, 543		4 * *	3,370	3,541
3. Gross input (5+6+7)	74,052	76,079	7,664	8, 275	81,716	84, 35
Census value added (3-8)	190, 690	201, 581	2, 908	2,410	193, 598	203, 991

TABLE 3. Employment and Payroll, 1962 and 1963

Year and province 1962 Newfoundland Prince Edward Island	Manufa	Productive related to turing	workers	Female	and o	inis- tive office		les nd bution	To emple		Producti related v		Admin-	Sales	Total
1962 Newfoundland						office	distri	bution	Cimpi	33000					
Newfoundland	Male	Female	Male	Female	Male								tive and	and distri- bution	salaries and wages
Newfoundland						Female	Male	Female	Male	Female	Manufac- turing	Other	office		
Newfoundland	}				numt	er							\$'000		
Prince Edward Island)					1		1 1					1		
Prince Edward Island	1											4.1			
Nova Scotia	468	7	2	_	81	42	61	-	612	49	1,911	10	821	269	3,011
New Brunswick															
Quebec	1.420	2	96 ^r	5	502	145	782	14	2,800°	166	7,750	543	4,583	4,773	17,648
Ontario	1.722	11	11	5	554	174	572	49	2,859	239	9,529	86	5,017	3,737	18,370
Manitoba	404	1	_	_	97	36	228	20	729	57	2.088		854	1.097	4,039
Saskatchewan	289	_	_		41	8	6	_	336	8	1,404		358	27	1,790
Alberta	390	4004	_	_	95	23	49	_	534	23	1,869		806	268	2,943
British Columbia	408	_]	8		78	25	112	3	606	28	2, 104	28	712	651	3, 493
Yukon and Northwest Terri-															
tories	***		_	_		_	_	- 1	_	-	-		-	-	-
Totals	5,101	21	117°	10	1, 448	453	1,810	86	8, 476°	570	26, 655	667	13, 150	10,822	51, 294
1963								, ,							
Newfoundland)														
Prince Edward Island															
Nova Scotia	455	10	2	-	82	46	68	-	607	56	2,064	11	844	345	3, 264
New Brunswick															
Quebec	1,368	7	96	5	592	165	789		2,825	177	7,561	561	5, 655	4,441	18, 218
Ostario	1.777	_	5	5	586	170	536	62	2.904	237	9,803	43	5,806	3,632	19, 285
Manitoba	411	2	_	-	84	35	230	20	725	57	2, 104		805	1,158	4,067
Saskatchewan	276	_	_	4800	38	10	13	1	327	11	1,417	ann .	373	69	1,859
Alberta	380	anno	3	_	98	30	54	1	535	31	1,868	13	995	283	3, 159
British Columbia	424	_	1		79	22	100	2	604	24	2,130	3	772	627	3,531
Yukon and Northwest Terri-	_	_	_	_		_	_	_	_		_	-	_	_	_
Totals	5.091	19	107	10	1,559	478	1,770	86	8, 527	593	26.948	632	15, 250	10, 555	53, 38

TABLE 3A. Production and Related Workers, - Manufacturing Activity, by Months, 1962 and 1963

	Estal	lishments report	ing monthly deta	ail
Month	196	2	196	3
	Male	Female	Male	Female
		numbe	r	
January	4.808	23	4,652	18
February	4,965	20	4,803	17
March	5,028	20	4,948	18
April	5,071	18	5, 158	18
lay	5, 196	20	5.327	18
June	5,557	21	5,509	18
July	5, 597	20	5,573	19
August	5,386	17	5, 385	19
September	4,887	22	4, 969	19
October	4,814	21	4,965	19
November	5,022	24	4,929	19
December	4,861	23	4,874	19
Average for establishments reporting monthly detail (collected only for large establishments).	5,101	21	5,091	19
Average for small establishments (only annual averages collected)		4 + +		4 0 0
Average for all establishments	5, 101	21	5,091	19

TABLE 4. Industry Inventories, 1963

		Manut	acturing		Non- manufacturing	
Province	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total manufacturing	Products or materials purchased for resale	Total inventories
Opening:			book val	ue \$'000		
Newfoundland	3					
Prince Edward Island						
	1,057	541	442	2, 040	5	2, 04!
Nova Scotia New Brunswick				_,,,,,		2,010
Quebec Quebec	2 104	0.516	1 400	0 -00		
	3, 184	3,515	1, 423	8, 122	7	8, 129
Ontario	6, 201	4, 374	5, 802	16, 377	2	16, 379
Manitoba	374	323	557	1, 255	-	1, 255
Saskatchewan	403	479	403	1, 286	em.	1, 28
Alberta	703	935	560	2, 198	-	2, 19
British Columbia	654	903	579	2, 136	-	2, 136
Yukon and Northwest Territories		_	_	_	-	_
Totals	12, 577	11, 071	9, 767	33, 414	14	33, 428
losing:						
Newfoundland	1					
Prince Edward Island						
Nova Scotia	1, 043	744	498	2, 285	5	2, 290
New Brunswick	J					
Quebec	3, 508	3,357	1, 496	8.361	6	8, 366
Ontario	5, 967	4, 244	5, 832	16, 044	3	16, 04
Manitoba	487	368	517	1,373	_	1, 37;
Saskatchewan	411	494	359	1, 264		1, 264
Alberta	558	967	616	2, 141		2, 14
British Columbia	749	1. 041	646	2, 436		4, 14.
Yukon and Northwest Territories	_	-, -, -	_	2, 300		0.40
Totals	12, 724	11, 215	9, 965	33, 903	13	2, 436 33, 916

TABLE 5. Purchased Fuel and Electricity Used in Manufacturing Activity, 1962 and 1963

Description	1962		1963	
Description	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
1. Large establishments which reported commodity detail:				
Bituminous coal:				
(a) From Canadian mines ton	856	12	6,738	88
(b) Imported	28, 097	345	19, 811	246
Sub-bituminous coal (from Alberta mines only)	gates,	_	ments.	_
Anthracite coal	-	_	_	(Allen)
Lignite coal	6,593	43	2, 239	15
Coke	_	_	_	_
Gasoline (including gasoline used in cars and trucks) Imp. gal.	1, 225, 527	389	1, 193, 573	400
Fuel oil including kerosene or coal oil	11, 303, 709	867	11, 946, 195	934
Wood cord	_	_	4	001
Gas:			*	
(a) Liquefied petroleum gases	16, 978	6	12, 816	5,
(b) Other manufactured gas M cu.ft.	_	_	12,010	
(c) Natural gas	774.097	253	816, 628	267
Other fuel	112,001	13		15
Electricity purchased kwh.	170, 171, 410	1. 441	197, 040, 792	
Steam purchased		1, 771	191, 040, 192	1, 572
		_	* * *	_
. Estimate for small establishments:				
Fuel and electricity	***	4 + =		
a. All establishments:				
Total fuel and electricity used		3, 370		3, 543

TABLE 6. Materials and Supplies - Manufacturing Activity, 1962 and 1963

Description		1962		1963	
Description		Quantity	Cost	Quantity	Cost
			\$'000		\$'000
. Materials used:				İ	
Barley malt:					
Canadian	1b.	446,593,186	23,652	459,628,991	26, 494
Imported		740,080,100	23,002	10,950	20,494
Rice malt		_		10,000	
Other malt		41.500	3	273, 588	20
Rice, including rice flakes and rice grits		13, 572, 973	974	14, 283, 542	1, 01
Corn, including corn flakes and corn grits		34, 294, 176	1, 861	35, 411, 925	2,070
Other grains (soybean flakes, wheat grits, etc.)		946, 391	70	792, 393	61
Hops:		340,00%	10	102,383	0.1
Canadian	*4	1, 468, 568	1.029	1, 366, 753	993
Imported	**	1, 882, 154	1,350	2, 002, 843	1,55
Miscellaneous brewing ingredients:		1,002,104	1,350	2,102,043	1,000
Beer colouring	£ 4	781,009	14 1	879, 141	156
Yeast		9, 178	10	8,605	1.00
Foam retainers		145, 373	256	161,541	320
Chillproofing and clarifying materials	**	323, 450	384	238,504	391
Salts	2.4	2,489,529	205	2,540,730	22
Carbonic acid gas	#4	273, 058	25	454, 297	4:
Sugars	4.4	503,075	40	533, 445	53
Miscellaneous brewing ingredients n.e.s.	**	1, 221, 449	242	1, 247, 311	255
Filtering agents		4, 142, 114	253	3, 976, 766	270
Cleaning materials (caustic soda, soda ash, sulphuric acid, etc.)		7, 852, 889	549	7,799,992	583
Water purchased		3,559,092	883	3, 319, 646	96:
Materials used for refrigeration	-	305,990	24	277, 015	20
All other galarials and composed's 4866	:0.	202,980	1,056	211,015	860
For a Contract to the second second second second					
Containers and other passacine and supplies used: Cans	dur	1,732,427	857	1,610,225	803
Cartons	uoz.	, ,	16, 982	, ,	16, 379
Crowns		* * *	5, 254		5, 200
Labels		P 0 T	2, 886	* * *	2, 836
			255		239
Keg expense		* * *	7, 229		5.89
Bottle expense		* * *	550	1 + 4	863
Other packaging supplies		***	330		00.
Operating, maintenance and repair supplies used (excluding fuel)		* * *	3,452		3, 749
Amount paid out to others for work done on materials owned by establishments		•••	162		219
Totals			70,682		72, 530

TABLE 6A. Returnable Containers Purchased during the Year, 1963

	Quantity	Value
		\$'000
ew bottles for malt beverages:		
Small doz.	15,073,713	5,986
Large	595, 756	500
ases for malt beverages	13, 392, 943	2,981
ew barrels and kegs:		
Metal	4, 358	176
Wooden	***	-
ew bottles for soft drinksdoz.	22, 570	18
ooden cases for soft drinks	1,400	1

TABLE 7. Shipments of Goods of Own Manufacture, 1962 and 1963

Description		1962		1963	
Description		Quantity	Value	Quantity	Value
Products:			\$'000		\$'000
Beer, ale, stout, porter, etc.:	tan	176, 885, 596	320, 836	184, 823, 221	336, 02
In large bottles		24, 898, 722	37, 786	24, 315, 185	37, 62
In cans		1, 541, 296	2, 628	1, 403, 837	2, 25
Draught and bulk		52, 624, 783	64, 146	55, 088, 692	67, 50
Grains, dried for sale	. ton	33, 490	1, 255	28, 231	1, 34
Grains sold wet		112, 462	461	118, 353	45
Carbonated beverages (soft drinks)			1		1
Yeast			1	* * *	1
Scrap cartons			1, 215		1, 1
All other products		* A B	827		1, 0
Amount received in payment for work done on materials and products owned by others				* * *	
Less:					
Sales taxes			31,930	* * *	33, 3
Excise duty on gallonage basis (replacing malt tax)			100,920		105, 4
Gallonage tax, other		* * *	27,824	v n 4	26, 4
Brewers licence fees and permits			266		2
Other taxes			2, 940		3,0
Outward transportation			1,599		1,5
Net adjustment for establishments receiving progress payments			_		1 1 13
Total adjusted value of shipments and work done			263, 674		277, 3

¹ Confidential: included in "All other products".

TABLE 8. The Following Statement Shows the Inventories¹, Production and Sales of Beer, Ale, Stout and Porter, for the Years 1962 and 1963 for Canada and the Provinces

	On hand beginning of year	Produced during the year	Sold during the year	Wastage, shrinkage, etc.	On hand end of year
1962			galions		
1902				1	
Canada	30, 446, 114	271, 340, 076	255, 950, 397°	13, 670, 635	32, 165, 158
Atlantic Provinces	1, 248, 277	13, 618, 999	12, 618, 635	881,883	1, 366, 758
puebec	8, 256, 837	79, 227, 657	74, 781, 005	4, 135, 464	8, 568, 023
ntario	12, 989, 906	112, 278, 766 ^r	106, 104, 247°	5,080,615	14,083,810
fanitoba	1, 811, 428	13, 421, 897	12, 716, 464	764, 057	1,752,804
askatchewan	1, 404, 432	10, 726, 748	10, 257, 676	542, 118	1, 331, 386
lberta	2,073,884	18, 779, 485	17, 572, 683	1,033,983	2, 246, 703
British Columbia	2,661,350	23, 286, 524	21, 699, 687	1, 232, 515	2, 815, 67
1963					
Canada	30, 301, 731	280, 099, 814	265, 630, 935	13, 402, 994	31, 367, 61
tlantic Provinces	1, 370, 894	15, 161, 537	14,041,625	931, 360	1, 559, 440
uebec	7, 465, 346	81, 135, 407	76, 237, 623	3, 936, 508	8, 426, 62
ntario	13, 405, 580	112, 522, 042	108, 083, 315	4, 755, 077	13,089,230
anitoba	1,748,538	14, 318, 816	13, 349, 307	936, 484	1,779,56
askatchewan	1, 196, 498	11,711,826	11, 169, 299	503, 103	1, 235, 92
lberta	2, 134, 611	20, 035, 943	19,031,790	1,084,955	2,053,80
British Columbia	2,980,264	25, 214, 24 I	23, 717, 976	1, 253, 507	3, 223, 000

¹ The differences in the quantities reported on hand at the beginning of the year and those reported at the end of the previous year are due to the receipt of revised data.

List of Establishments classified to This Industry, 1963
(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

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CONCEPTS AND DEFINITIONS

Census of Manufactures

General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 (3 digit) industries, 18 are further broken down into 58 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 178 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the establishment (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 140 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures: (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the various 1963 reports reflect the complete implementation of these changes and enable comparisons to be made with the years 1961 and 1962. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

Materials and supplies used
Goods purchased for resale as such
Fuel and power consumed
Number of employees and salaries and wages
Man-hours worked and paid
Inventories
Shipments or sales."

Each establishment is required to report on all the activities carried out within it's accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

- (a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;
- (b) In the case of multi-establishment tirms, the statistics for such offices and units are coded to the same industry as the establishments of the

firm, when all establishments are in the same industry (3 or 4 digit). When establishments of such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

Employees

(a) Production and related workers — Manufacturing activity

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. Production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual fulltime employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

(b) Production and related workers - Non-manufacturing activities

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

(c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vice-presidents, comptrollers, secretaries, treasurers,

etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

(d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

(e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

Salaries and Wages

Salaries and wages refer to gross earnings of employees before deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages, bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any

other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

Materials and Supplies

(a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

(b) Non-manufacturing activities

1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of purchased machinery and equipment. Also included is the cost of office supplies not chargeable to

fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

Shipments

(a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

(b) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity are collected by means of the Commodity questionnaire referred to earlier. Such shipments together

with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

(c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

(d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for companyoperated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

Inventories

(a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the

receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

(b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of materials and fuel and electricity consumed from the value of production (value of shipments adjusted for changes in the value of inventories of finished goods and goods in process).

(b) By non-manufacturing activities

The figures are compiled by deducting the the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods purchased for re-sale) and the cost of other materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

(c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries. manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production".



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