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# THE DISTILLING INDUSTRY

## 1956



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NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: **Volume I** - The Primary Industries, including mining, forestry and fisheries; **Volume II** - Manufacturing; **Volume III** - Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

- I - General Review of the Manufacturing Industries, \$1.50
- II - The Manufacturing Industries of Canada, (7 sections, as follows:):
  - Section A. Summary for Canada, 25¢
  - Section B. Atlantic Provinces, 50¢
  - Section C. Quebec, 25¢
  - Section D. Ontario, 25¢
  - Section E. Prairie Provinces, 40¢
  - Section F. British Columbia, 25¢
  - Section G. The Manufacturing Industries of Canada, Regional Distribution, 75¢
- III - Foods and Beverages
- IV - Tobacco and Tobacco Products
- V - Rubber Products
- VI - Leather Products
- VII - Textile Mills
- VIII - Knitting Mills
- IX - Clothing
  - X - Wood and Paper Products
- XI - Printing Trades
- XII - Iron and Steel Products
- XIII - Transportation Equipment
- XIV - Non-ferrous Metal Products
- XV - Electrical Apparatus and Supplies
- XVI - Non-metallic Mineral Products
- XVII - Products of Petroleum and Coal
- XVIII - Chemicals and Allied Products
- XIX - Miscellaneous Manufactures

The present report belongs in Part III, Foods and Beverages. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

- A - General Review, 25¢
- B - The Slaughtering and Meat Packing Industries, 25¢
- C - The Dairy Products Industry, 25¢
- D - The Fish Processing Industry, 25¢
- E - The Fruit and Vegetable Preparations Industry, 25¢
- F - The Flour Milling Industry, 25¢
- G - The Prepared Breakfast Foods Industry, 25¢
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- J - The Bread and Other Bakery Products Industry, 25¢
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- O - The Confectionery Industry, 25¢
- P - The Sugar Refining Industry, 25¢
- Q - The Macaroni and Kindred Products Industry, 25¢
- R - The Miscellaneous Food Preparations Industry, 25¢
- S - The Canned Foods Summary, 25¢

# THE DISTILLING INDUSTRY

1956

The Distilling Industry performs two distinct industrial operations, viz. (a) distillation of spirits which are placed in bond for maturing and which are, therefore, not sold during the current year, as well as the distillation of non-potable alcohol which may be sold during the year in which it is produced, and (b) bottling and blending of matured liquors which have been produced in previous years. It is extremely difficult to measure, free of duplication, the value of production, i.e. the new wealth created by the industry each year, as neither of the above sections of the industry when taken individually reflects the true value of production. To arrive at the value of production it was decided to collect statistics of both the products made as well as the products sold, with an adjustment being made for the sale of products made in previous years, i.e. liquors taken from bond and which were reported in the year of production at inventory values. Since 1953 value of sales is used in tables of Principal Statistics instead of value of production.

Starting in 1954 statistics were collected on opening and closing inventories of "raw materials and supplies", "goods in process" and "finished goods of own manufacture". A compilation showing these figures will be found in Table 6.

In Table 1, showing principal statistics of the industry, a column has been added headed "value added by manufacture". These figures are obtained by subtracting the cost of materials used, including fuel and electricity, from the value of production. Since 1954, the value of production was obtained by adding the difference between closing and opening inventory values of "finished goods" and "goods in process" to the sales value. Previous to 1954 inventory values were not available.

In 1956 there were twenty-one establishments operating in the distilling industry, one in Nova Scotia, eight in Quebec, eight in Ontario, one in Alberta and three in British Columbia. These establishments reported a payroll of 5,436 persons who received \$19,327,549 in salaries and wages, and selling value of products amounting to \$144,403,075.

The quantity of potable spirits produced during the year 1956, and placed in bond for maturing, totalled 23,399,237 proof gallons with an inventory value of \$15,581,371 and industrial alcohol produced was 6,110,419 proof gallons valued at \$1,999,065.

Sales of beverage spirits outside the industry (to Liquor Boards, export sales, etc.) amounted to 13,733,393 proof gallons valued at \$107,076,353. Sales of industrial alcohol amounted to 7,271,313 proof gallons of which 3,557,127 proof gallons were sold "not denatured" with a selling value of \$1,672,167 and 3,714,186 proof gallons were "denatured" and sold for \$2,106,689. The sales of "denatured" alcohol totalled 2,359,086 **standard** gallons, of which 96,760 gallons were sold for anti-freeze, 1,197,744 gallons for solvents and cleaning fluids and the balance 1,064,582 gallons for rubbing alcohol, perfume manufacturing, etc.

Corn to the extent of 137,897 tons and valued at \$8,059,855 was the most important grain used. Malt used totalled 19,006 tons valued at \$1,997,708 while molasses used totalled 16,525 tons with a value of \$520,425. Sulphite liquor derived from the Pulp and Paper Industry is also a material in the production of industrial alcohol.

Detailed statistics of production and sales, materials used, imports and exports, employment, etc. will be found in the following tables.

**TABLE 1. Principal Statistics of the Distilling Industry, Significant Years 1929-1954, and by Provinces 1955 and 1956**

Year and Provinces	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Value of production <sup>1</sup>
	No.	No.	\$	\$	\$	\$	\$
1929 .....	20	2, 219	3, 132, 497	707, 750	12, 928, 920	30, 115, 750	43, 752, 420
1931 .....	23	1, 822	2, 223, 477	396, 009	5, 463, 753	7, 196, 209	13, 055, 971
1933 .....	17	1, 394	1, 615, 833	332, 749	3, 655, 641	6, 474, 709	10, 463, 099
1939 .....	14	1, 801	2, 403, 666	432, 372	5, 786, 624	12, 582, 007	18, 801, 003
1941 .....	15	2, 094	3, 019, 771	666, 155	8, 490, 536	13, 795, 748	22, 952, 439
1943 .....	16	2, 742	4, 331, 961	1, 031, 114	15, 038, 821	18, 076, 155	34, 146, 090
1944 .....	17	3, 180	5, 377, 040	1, 392, 422	20, 533, 253	24, 793, 883	46, 719, 558
1945 .....	18	3, 839	6, 547, 838	1, 523, 937	23, 957, 216	34, 722, 574	60, 203, 727
1946 .....	18	4, 075	7, 122, 533	1, 355, 191	21, 437, 733	44, 326, 434	67, 119, 358
1947 .....	18	4, 088	7, 874, 156	1, 628, 524	28, 557, 924	38, 191, 901	68, 378, 349
1948 .....	18	4, 213	9, 416, 330	2, 054, 163	34, 418, 708	44, 972, 176	81, 445, 047
1949 .....	20	4, 033	9, 890, 966	1, 897, 285	28, 004, 756	46, 974, 654	76, 876, 695
1950 .....	20	4, 121	10, 555, 240	1, 858, 810	30, 115, 026	56, 439, 577	88, 413, 413
1951 .....	20	4, 643	12, 938, 163	2, 204, 991	43, 393, 190	68, 097, 335	113, 695, 516
1952 .....	21	4, 784	14, 129, 557	2, 062, 522	43, 188, 519	70, 733, 919	115, 984, 960
1953 .....	21	5, 110	15, 432, 739	2, 050, 571	44, 308, 034	77, 159, 302	123, 517, 907 <sup>2</sup>
1954 .....	21	5, 049	16, 110, 835	2, 211, 672	45, 250, 201	81, 788, 290	125, 966, 501
<b>1955</b>							
<b>Canada .....</b>	<b>20</b>	<b>5, 179</b>	<b>17, 647, 985</b>	<b>2, 235, 285</b>	<b>44, 385, 387</b>	<b>86, 402, 608</b>	<b>129, 629, 813</b>
Ontario .....	8	2, 055	7, 105, 833	880, 577	20, 570, 073	47, 550, 131	66, 468, 141
Quebec .....	8	2, 331	8, 062, 568	1, 030, 657	17, 301, 926	31, 155, 162	47, 865, 949
Other provinces .....	4	793	2, 479, 584	324, 051	6, 513, 388	7, 697, 315	15, 295, 723
<b>1956</b>							
<b>Canada .....</b>	<b>21</b>	<b>5, 436</b>	<b>19, 327, 549</b>	<b>2, 577, 873</b>	<b>51, 134, 121</b>	<b>94, 007, 432</b>	<b>144, 403, 075</b>
Ontario .....	8	2, 214	7, 747, 153	1, 011, 154	24, 182, 064	49, 721, 759	74, 225, 761
Quebec .....	8	2, 408	8, 919, 672	1, 139, 011	18, 622, 636	35, 901, 664	54, 813, 918
Other provinces .....	5	814	2, 660, 724	427, 708	8, 329, 421	8, 384, 009	15, 363, 396

**TABLE 1a. Principal Statistics of the Distilling Industry Grouped According to the Size of Establishments, 1955 and 1956**

Establishments having a production of	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of products
	No.	No.	\$	\$	\$	\$
<b>1955</b>						
\$200,000 to under \$500,000 .....	3	136	437, 597	142, 323	827, 631	1, 758, 940
\$500,000 to under \$1,000,000 .....	1					
\$1,000,000 to under \$5,000,000 .....	9	923	3, 181, 505	616, 964	6, 708, 726	19, 872, 474
\$5,000,000 and over .....	7	4, 120	14, 028, 883	1, 475, 998	36, 849, 030	107, 998, 399
<b>Total .....</b>	<b>20</b>	<b>5, 179</b>	<b>17, 647, 985</b>	<b>2, 235, 285</b>	<b>44, 385, 387</b>	<b>129, 629, 813</b>
<b>1956</b>						
Under \$200,000 .....	1	76	275, 122	139, 042	1, 142, 952	1, 304, 045
\$200,000 to under \$500,000 .....	1					
\$500,000 to under \$1,000,000 .....	2	895	3, 310, 363	806, 153	8, 080, 828	19, 226, 708
\$1,000,000 to under \$5,000,000 .....	9	4, 465	15, 742, 064	1, 632, 678	41, 910, 341	123, 872, 322
\$5,000,000 and over .....	8					
<b>Total .....</b>	<b>21</b>	<b>5, 436</b>	<b>19, 327, 549</b>	<b>2, 577, 873</b>	<b>51, 134, 121</b>	<b>144, 403, 075</b>

1. "Value of production" includes sales and intercompany transfers made within the distilling industry. (See Table 2, section (B) for these values in 1955 and 1956).

2. The figures since 1953 are "sales" including sales and transfers within the distilling industry.

Note. Profits or losses cannot be estimated from Census figures as no data are collected for certain expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

TABLE 2. Production and Sales

	1955		1956	
	Quantity	Value	Quantity	Value
		\$		\$
<b>PRODUCTION</b>				
(A) New Spirits produced during the year				
1. Beverage Spirits:				
(a) Distilled from grains .....	pf. gal.	20,362,805	14,152,206	22,404,304
(b) Distilled from molasses and fruit .....	" "	564,587	235,945	994,933
2. Industrial alcohol — produced as such .....	" "	6,399,009	1,986,135	6,110,419
<b>Total new spirits produced during the year, with inventory value .....</b>	" "	<b>27,326,401</b>	<b>16,374,286</b>	<b>29,509,656</b>
<b>SALES</b>				
(B) Sales of beverage spirits during the year (see also Table 3):				
1. Sales outside the industry:				
Whiskies:				
Highland .....	pf. gal.	125,599	1,041,272	141,194
Canadian (rye) .....	" "	9,784,607	78,706,657	11,196,990
Other types .....	" "	19,558	156,302	16,019
Brandies .....	" "	36,049	343,305	40,567
Gins .....	" "	1,149,852	6,497,341	1,273,952
Rums .....	" "	432,650	3,066,510	549,048
Liqueurs, cordials, cocktails, etc. ....	" "	95,009	1,061,719	134,321
Other beverage spirits .....	" "	204,325	338,403	381,302
<b>Total sales outside the industry .....</b>	" "	<b>11,847,649</b>	<b>91,211,509</b>	<b>13,733,393</b>
2. Value of sales and transfers within the industry		—	28,292,334	—
<b>Total value of beverage spirits sold .....</b>		<b>—</b>	<b>119,503,843</b>	<b>—</b>
(C) Industrial alcohol sold during the year <sup>1</sup> (see also Table 4):				
1. Denatured (by end products):				
(a) Anti-freeze .....	st. gal.	153,493	199,399	96,760
(b) Solvents and cleaning fluids .....	" "	1,290,850	1,025,732	1,197,744
(c) Rubbing alcohol .....	" "	165,917	140,902	161,432
(d) Perfume manufacturing .....	" "	263,113	259,447	324,369
(e) All other (including that for hospitals, research, etc.) .....	" "	404,721	339,345	578,781
<b>Total denatured .....</b>	" "	<b>2,278,094</b>	<b>1,964,825</b>	<b>2,359,086</b>
2. Not denatured .....	pf. gal.	4,319,111	1,876,350	3,557,127
(D) Other products and by-products sold during the year:				
Fusel oil .....	imp. gal.	54,440	24,702	41,828
Distillers' grains, dried .....	tons	39,729	2,149,996	42,404
Distillers' grains, sold wet .....	"	26,689	32,514	24,047
All other products .....	—	—	4,077,583	—
<b>Total selling value of all products sold during the year<sup>2</sup> .....</b>		<b>—</b>	<b>129,629,813</b>	<b>—</b>

1. These figures include the resale of 1,848,748 proof gallons of industrial alcohol in 1955 and 1,819,021 proof gallons in 1956.

2. These figures include sales and intercompany transfers made within the distilling industry. (See item (2) of Section (B) above).

Table 2, immediately preceding, shows gross sales (or shipments) of beverage spirits, by Distillers, during the year. In the table following, these sales are broken down to show separately (a) sales outside the distilling industry, including sales to Liquor Boards, export sales, etc. and (b) sales

within the distilling industry, including intercompany transfers and sales to subsidiaries and other distillers. The break-down is of interest since sales outside the industry represent a real disposal of products. It should be noted that values are selling values at the distillery, excluding sales and excise taxes, etc.

TABLE 3. Beverage Spirits Sold or Transferred During the Year

	Sales outside the Distilling Industry		Sales within the Distilling Industry	
	Quantity	Selling value	Quantity	Selling value
	Pf. gal.	\$	Pf. gal.	\$
<b>1955</b>				
Whiskies:				
(a) Highland .....	125,599	1,041,272	24,080	102,435
(b) Canadian (rye) .....	9,784,607	78,706,657	10,798,810	25,661,430
(c) Other types .....	19,558	156,302	80	277
Brandies .....	36,049	343,305	36,942	258,067
Gins .....	1,149,852	6,497,341	275,888	704,432
Rums .....	432,650	3,066,510	280,774	739,229
Liqueurs, etc. ....	95,009	1,061,719	3,506	13,820
Other beverage spirits .....	204,325	338,403	1,280,972	812,644
<b>Total .....</b>	<b>11,847,649</b>	<b>91,211,509</b>	<b>12,701,052</b>	<b>28,292,334</b>
<b>1956</b>				
Whiskies:				
(a) Highland .....	141,194	1,172,234	33,798	125,529
(b) Canadian (rye) .....	11,196,990	91,162,550	10,681,744	25,260,816
(c) Other types .....	16,019	113,574	1,888	9,079
Brandies .....	40,567	378,331	32,216	164,938
Gins .....	1,273,952	7,571,008	334,131	879,131
Rums .....	549,048	4,036,722	330,317	732,297
Liqueurs, etc. ....	134,321	1,486,402	22,892	81,813
Other beverage spirits .....	* 381,302	1,155,532	1,584,834	1,045,206
<b>Total .....</b>	<b>13,733,393</b>	<b>107,076,353</b>	<b>13,021,820</b>	<b>28,298,809</b>

\* Includes 115,863 pf. gals. of vodka with a selling value of \$835,651.

Table 4 shows, by raw material type, the number of **Proof Gallons** of industrial alcohol required to produce the products shown in Section (C) of Table 2.

TABLE 4. Industrial Alcohol, by Raw Material Type

	1955		1956	
	Denatured	Not denatured	Denatured	Not denatured
	Proof gallons			
From grains (including hydrol) .....	160,631	202,879	231,173	236,236
From molasses .....	42,908	951,198	30,959	881,743
From sulphite liquor .....	3,281,577	3,165,034	3,452,054	2,439,148
<b>Total .....</b>	<b>3,485,116</b>	<b>4,319,111</b>	<b>3,714,186</b>	<b>3,557,127</b>

TABLE 5. Materials Used

	1955		1956		
	Quantity	Cost value \$	Quantity	Cost value \$	
<b>Materials used for distilling:</b>					
Corn:					
Canadian .....	pounds	108,891,111	3,181,625	156,494,232	4,359,207
Imported .....	"	123,096,431	3,969,183	119,300,008	3,700,648
Rye .....	"	49,471,846	1,113,789	40,722,507	986,549
Barley .....	"	—	—	—	—
Wheat .....	"	19,496,949	525,522	533,421	13,369
Other grains .....	"	—	—	—	—
Malt, Canadian .....	"	37,589,990	2,094,423	35,446,269	1,865,978
Malt, Imported .....	"	97,720	5,094	2,565,248	131,730
Sugar .....	"	546,764	41,687	528,400	41,954
Molasses .....	"	35,672,813	537,674	33,050,572	520,425
Water purchased .....	gallons	644,414,000	100,379	763,127,000	123,714
Denaturants:					
Wood alcohol .....	"	154,389	102,610	149,928	98,870
Other .....	—	—	103,509	—	116,781
Cooperage .....	—	—	1,293,706	—	1,526,908
Sulphite liquor, used in manufacturing alcohol .....	—	—	187,880	—	229,420
All other materials (hydrol, glycol, fresh fruits, fruit extracts, flavouring, hops, yeast, etc.) .....	—	—	2,548,775	—	2,064,047
<b>Total cost of materials used for distilling .....</b>	<b>—</b>	<b>—</b>	<b>15,783,324</b>	<b>—</b>	<b>15,779,600</b>
<b>Materials used for bottling:</b>					
Bottles, Canadian .....	—	—	5,120,778	—	5,717,915
Imported .....	—	—	1,676,275	—	2,327,148
Cases, wooden .....	—	—	194,405	—	143,079
Cases and cartons, other than wooden .....	—	—	2,245,220	—	2,638,508
Other packaging materials (cans, drums, labels, corks, etc.) .....	—	—	4,063,514	—	4,806,615
<b>Total cost of materials used for bottling .....</b>	<b>—</b>	<b>—</b>	<b>13,300,192</b>	<b>—</b>	<b>15,633,265</b>
<b>Beverage spirits purchased for bottling and blending.</b>					
Whiskies:					
Canadian .....	pf. gal.	5,287,614	8,994,578	7,226,054	11,625,685
Imported .....	" "	1,385,555	3,074,174	1,212,618	2,753,002
Brandies:					
Canadian .....	" "	31,401	100,523	27,583	92,796
Imported .....	" "	50,586	199,456	34,821	100,459
Gins:					
Canadian .....	" "	160,916	346,985	184,781	405,300
Imported .....	" "	—	—	—	—
Rums:					
Canadian .....	" "	125,112	284,571	151,256	279,837
Imported .....	" "	258,901	588,160	444,084	1,115,596
Liqueurs, cordials, wines, etc.:					
Canadian .....	" "	25,560	150,939	35,790	211,042
Imported .....	" "	7,015	62,352	9,471	85,294
Other beverage spirits:					
Canadian .....	" "	640,949	712,995	457,313	518,849
Imported .....	" "	39,379	145,387	50,308	177,622
<b>Industrial alcohol purchased for denaturing, etc.:</b>					
Canadian .....	" "	1,848,748	597,087	1,818,698	598,751
Imported .....	" "	—	—	323	764
<b>Total spirits purchased for bottling, blending, etc. .....</b>	<b>" "</b>	<b>9,861,736</b>	<b>15,257,207</b>	<b>11,653,100</b>	<b>17,942,797</b>
Operating, maintenance and repair supplies .....	" "	—	—	—	1,445,217
Amount paid out to others for work done on materials owned by this plant .....	" "	—	22,332	—	333,242
<b>Total cost of materials, etc. .....</b>	<b>" "</b>	<b>—</b>	<b>44,385,387</b>	<b>—</b>	<b>51,134,121</b>

TABLE 6. Inventories, 1956

Province	Raw materials and supplies	Goods in process <sup>2</sup>	Finished goods of own manufacture	Total inventory <sup>1</sup>
	\$	\$	\$	\$
Opening Inventory: <sup>3</sup>				
Quebec .....	3,372,659	40,921,220	1,325,506	45,619,385
Ontario .....	5,065,189	44,065,484	1,374,486	50,505,159
Other Provinces .....	1,260,538	16,536,472	311,169	18,108,179
<b>Canada .....</b>	<b>9,698,386</b>	<b>101,523,176</b>	<b>3,011,161</b>	<b>114,232,723</b>
Closing Inventory:				
Quebec .....	4,142,386	41,618,020	1,478,099	47,239,005
Ontario .....	5,299,490	44,523,469	1,605,717	51,428,676
Other Provinces .....	1,115,874	18,184,494	440,889	19,741,257
<b>Canada .....</b>	<b>10,558,250</b>	<b>104,325,983</b>	<b>3,524,705</b>	<b>118,408,938</b>

1. Book value of all manufacturing inventories held at plants or plant warehouses.

2. Includes value of spirits held in maturing warehouses.

3. The opening inventory for 1956 differs from the closing inventory published for 1955 because of the receipt of revised data and inclusion of a new firm.

TABLE 7. Production Workers, by Months and Sex, 1955 and 1956

Months	1955			1956		
	Male	Female	Total	Male	Female	Total
	Number					
January .....	2,529	1,250	3,779	2,578	1,111	3,689
February .....	2,435	1,181	3,616	2,601	1,270	3,871
March .....	2,435	1,167	3,602	2,552	1,342	3,894
April .....	2,490	1,305	3,795	2,539	1,390	3,929
May .....	2,475	1,297	3,772	2,572	1,221	3,793
June .....	2,517	1,482	3,999	2,551	1,600	4,151
July .....	2,421	1,509	3,930	2,500	1,467	3,967
August .....	2,564	1,384	3,948	2,742	1,674	4,416
September .....	2,710	1,547	4,257	2,892	2,157	5,049
October .....	2,997	2,319	5,316	3,111	2,956	6,067
November .....	3,067	2,640	5,707	3,101	2,680	5,781
December .....	2,621	1,225	3,846	2,713	1,413	4,126
<b>Average number employed per month .....</b>	<b>2,605</b>	<b>1,526</b>	<b>4,131</b>	<b>2,705</b>	<b>1,689</b>	<b>4,394</b>

TABLE 8. Employees and their Earnings, by Provinces, 1955 and 1956

	Supervisory and office employees			Production workers			Total employees		Total earnings
	Male	Female	Total salaries	Male	Female	Total wages	Male	Female	Salaries and wages
	No.	No.	\$	No.	No.	\$	No.	No.	\$
<b>1955</b>									
<b>Canada .....</b>	<b>721</b>	<b>327</b>	<b>4,406,058</b>	<b>2,605</b>	<b>1,526</b>	<b>13,241,927</b>	<b>3,326</b>	<b>1,853</b>	<b>17,647,985</b>
Ontario .....	263	134	1,645,225	1,093	565	5,460,608	1,356	699	7,105,833
Quebec .....	379	160	2,369,000	1,096	696	5,693,568	1,475	856	8,062,568
Other Provinces .....	79	33	391,833	416	265	2,087,751	495	298	2,479,584
<b>1956</b>									
<b>Canada .....</b>	<b>707</b>	<b>335</b>	<b>4,591,831</b>	<b>2,705</b>	<b>1,689</b>	<b>14,735,718</b>	<b>3,412</b>	<b>2,024</b>	<b>19,327,549</b>
Ontario .....	281	136	1,790,883	1,157	640	5,956,270	1,438	776	7,747,153
Quebec .....	335	164	2,312,319	1,147	762	6,607,353	1,482	926	8,919,672
Other Provinces .....	91	35	488,629	401	287	2,172,095	492	322	2,660,724



TABLE 9. Imports and Exports of Distilled Liquors, 1955 and 1956

	1955		1956	
	Quantity Pf. gal.	Value \$	Quantity Pf. gal.	Value \$
<b>Imports</b>				
Brandy .....	348, 547	1, 991, 408	361, 269	2, 111, 376
Gin of all kinds .....	111, 680	562, 741	129, 346	651, 325
Rum .....	1, 017, 974	3, 252, 563	1, 204, 261	3, 544, 805
Whiskey .....	2, 015, 426	9, 044, 728	1, 843, 701	9, 002, 325
Cordials and liqueurs .....	74, 977	872, 427	91, 385	1, 046, 274
Ethyl and Methyl Alcohol .....	1, 816, 949	337, 061	3, 738, 874	730, 771
<b>Exports</b>				
Gin .....	42, 247	130, 949	38, 576	125, 879
Whiskey .....	7, 064, 422	60, 862, 136	7, 944, 436	68, 660, 235
Potable spirits, n.o.p. ....	10, 563	69, 085	4, 884	29, 676
Industrial alcohol: Non-potable spirits, n.o.p. ....	399, 328	332, 310	451, 054	438, 609

TABLE 10. Estimated Capital and Repair Expenditures in the Distilling Industry, 1949-1956

(Figures prepared in General Assignments Division)

	Capital Expenditures			Repair Expenditures			Capital and Repair Expenditures		
	Construc- tion	Machinery and equipment	Sub- total	Construc- tion	Machinery and equipment	Sub- total	Construc- tion	Machinery and equipment	Total
Thousands of dollars									
1949 .....	2, 067	1, 664	3, 731	610	1, 085	1, 695	2, 677	2, 749	5, 426
1950 .....	1, 550	987	2, 537	463	1, 053	1, 516	2, 013	2, 040	4, 053
1951 .....	2, 958	2, 032	4, 990	326	1, 077	1, 403	3, 284	3, 109	6, 393
1952 .....	2, 994	2, 142	5, 136	343	1, 243	1, 586	3, 337	3, 385	6, 722
1953 .....	2, 378	1, 931	4, 309	305	1, 549	1, 854	2, 683	3, 480	6, 163
1954 .....	2, 391	1, 587	3, 978	320	1, 584	1, 904	2, 711	3, 171	5, 882
1955 .....	3, 529	3, 765	7, 294	329	3, 680	4, 009	3, 856	7, 445	11, 303
1956 <sup>1</sup> .....	4, 734	3, 660	8, 394	442	1, 884	2, 326	5, 176	5, 544	10, 720

1. Preliminary figures.

TABLE 11. Fuel Consumption, 1953 and 1956

Kind	Unit of measure	1953		1956	
		Quantity	Cost at plant \$	Quantity	Cost at plant \$
Bituminous Coal:					
(a) From Canadian mines .....	ton	2, 647	33, 283	1, 718	23, 086
(b) Imported .....	"	83, 884	786, 190	88, 332	868, 377
Sub-bituminous coal (from Alberta mines) .....	"	—	—	10, 079	130, 528
Anthracite coal .....	"	455	5, 369	431	5, 370
Gasoline (including gasoline used in cars and trucks) .....	gal.	67, 154	25, 027	109, 923	39, 797
Kerosene or coal oil .....	"	—	—	16	5
Fuel oil .....	"	8, 402, 413	706, 741	9, 892, 303	904, 769
Manufactured gas .....	M. cu. ft.	192	258	3	17
Natural gas .....	" " "	71, 973	14, 967	183, 268	26, 685
Other fuel .....	—	—	289, 508	—	315, 017
Electricity purchased .....	Kw. h.	22, 922, 143	189, 228	31, 344, 747	264, 222
<b>Total</b> .....			<b>2, 050, 571</b>		<b>2, 577, 873</b>

Note. Detailed information on "Fuel Consumption" was not collected in 1954 or 1955.

## List of Distilleries Reporting in 1956

Name of Firm	Address	Code
Mc Guinness Maritimes Distillers, Limited .....	Bridgetown, Nova Scotia	B
Canadian Schenley Limited .....	1 Salaberry St., Valleyfield, Quebec	B
Commercial Alcohols Limited .....	Gatineau, Quebec	B & I
Commercial Alcohols Limited .....	3176 Notre Dame St. E., Montreal, Quebec	N
Distillers Corporation Limited .....	Ville LaSalle, Quebec	B & I
Meagher Brothers & Company Limited .....	1161 Britannia St., Montreal, Quebec	B
Melchers Distilleries Limited .....	Berthierville, Quebec	B & I
Montreal products Company Limited .....	1410 Montmorency St., Montreal, Quebec	N
Montmorency Distillery Limited .....	30 - 1st Avenue, Beaupré, Quebec	B
Calvert Distillers Limited .....	Amherstburg, Ontario	B
H. Corby Distillery Limited .....	Corbyville, Ontario	B & I
W. & A. Gilbey, Limited .....	120 - 18th St., New Toronto, Ontario	B
Gooderham & Worts Limited .....	2 Trinity St., Toronto, Ontario	B & I
L. J. McGuinness & Co. Limited .....	Mimico, Ontario	N
The Ontario Paper Co. Limited .....	Thorold, Ontario	I
Joseph E. Seagram & Sons, Limited .....	Waterloo, Ontario	B
Hiram Walker & Sons, Limited .....	Walkerville, Ontario	B
Alberta Distillers Limited .....	14th St. & 13th Ave. S.E., Calgary, Alberta	B & I
The British Columbia Distillery Co. Limited .....	101 Braid St., New Westminster, B.C.	B
Canadian Melrose Distillers Limited .....	333 Brooksbank Ave., North Vancouver, B.C.	N
Duncan Harwood Distillers Limited .....	8900 Shaughnessy St., Vancouver, B.C.	B

Code: "B" Beverage alcohol only; "I" Industrial alcohol only; "B & I" Beverage and Industrial; "N" No new spirits produced during the year.



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