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THE DISTILLING INDUSTRY

1957

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NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: Volume I - The Primary Industries, including mining, forestry and fisheries; Volume II - Manufacturing; Volume III - Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

- I - General Review of the Manufacturing Industries, \$1.50
- II - The Manufacturing Industries of Canada, (7 sections, as follows:)
 - Section A. Summary for Canada, 25¢
 - Section B. Atlantic Provinces, 50¢
 - Section C. Quebec, 25¢
 - Section D. Ontario, 25¢
 - Section E. Prairie Provinces, 40¢
 - Section F. British Columbia, 25¢
 - Section G. The Manufacturing Industries of Canada, Regional Distribution, 75¢
- III - Foods and Beverages
- IV - Tobacco and Tobacco Products
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- XVI - Non-metallic Mineral Products
- XVII - Products of Petroleum and Coal
- XVIII - Chemicals and Allied Products
- XIX - Miscellaneous Manufactures

The present report belongs in Part III, Foods and Beverages. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

- A - General Review, 25¢
- B - The Slaughtering and Meat Packing Industries, 25¢
- C - The Dairy Products Industry, 25¢
- D - The Fish Processing Industry, 25¢
- E - The Fruit and Vegetable Preparations Industry, 25¢
- F - The Flour Milling Industry, 25¢
- G - The Prepared Breakfast Foods Industry, 25¢
- H - The Feeds Industry, 25¢
- I - The Biscuit Industry, 25¢
- J - The Bread and Other Bakery Products Industry, 25¢
- K - The Carbonated Beverages Industry, 25¢
- L - The Distilling Industry, 25¢
- M - The Brewing Industry, 25¢
- N - The Wine Industry, 25¢
- O - The Confectionery Industry, 25¢
- P - The Sugar Refining Industry, 25¢
- Q - The Macaroni and Kindred Products Industry, 25¢
- R - The Miscellaneous Food Preparations Industry, 25¢
- S - The Canned Foods Summary, 25¢

THE DISTILLING INDUSTRY

1957

The Distilling Industry performs two distinct industrial operations, viz. (a) distillation of spirits which are placed in bond for maturing and which are, therefore, not sold during the current year, as well as the distillation of non-potable alcohol which may be sold during the year in which it is produced, and (b) bottling and blending of matured liquors which have been produced in previous years. It is extremely difficult to measure, free of duplication, the value of production, i.e. the new wealth created by the industry each year, as neither of the above sections of the industry when taken individually reflects the true value of production. To arrive at the value of production it was decided to collect statistics of both the products made as well as the products sold, with an adjustment being made for the sale of products made in previous years, i.e. liquors taken from bond and which were reported in the year of production at inventory values. Since 1953 value of sales is used in tables of Principal Statistics instead of value of production.

Starting in 1954 statistics were collected on opening and closing inventories of "raw materials and supplies", "goods in process" and "finished goods of own manufacture". A compilation showing these figures will be found in Table 6.

In Table 1, showing principal statistics of the industry, a column has been added headed "value added by manufacture". These figures are obtained by subtracting the cost of materials used, including fuel and electricity, from the value of production. Since 1954, the value of production was obtained by adding the difference between closing and opening inventory values of "finished goods" and "goods in process" to the sales value. Previous to 1954 inventory values were not available.

In 1957 there were twenty-one establishments operating in the distilling industry, one in Nova Scotia, eight in Quebec, eight in Ontario, one in Alberta and three in British Columbia. These establishments reported a payroll of 5,250 persons who received \$19,974,662 in salaries and wages. The cost of materials used amounted to \$52,087,555 and the selling value of products amounted to \$148,434,888.

The quantity of potable spirits produced during the year 1957, and placed in bond for maturing, totalled 23,747,188 proof gallons with an inventory value of \$16,088,322 Industrial alcohol produced was 5,065,187 proof gallons valued at \$1,857,807.

Sales of beverage spirits outside the industry (to Liquor Boards, export sales, etc.) amounted to 13,830,292 proof gallons valued at \$110,531,990. Sales of industrial alcohol amounted to 6,992,939 proof gallons of which 3,823,066 proof gallons were sold "not denatured" with a selling value of \$1,842,060 and 3,169,873 proof gallons were "denatured" and sold for \$1,847,027. The sales of "denatured" alcohol totalled 2,022,767 standard gallons, of which 51,148 gallons were sold for anti-freeze, 1,074,313 gallons for solvents and cleaning fluids and the balance 897,306 gallons for rubbing alcohol, perfume manufacturing, etc.

Corn to the extent of 134,812 tons and valued at \$7,894,076 was the most important grain used. Malt used totalled 19,913 tons valued at \$2,159,730, while molasses used totalled 15,748 tons with a value of \$609,371. Sulphite liquor derived from the Pulp and Paper Industry is also a material in the production of industrial alcohol.

Detailed statistics of production and sales, materials used, imports and exports, employment, etc. will be found in the following tables.

TABLE 1. Principal Statistics of the Distilling Industry, Significant Years 1929-1955 and by Provinces 1956 and 1957

Year and provinces	Estab-lish-ments	Em-ployees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Value of production ¹
	No.	No.	\$	\$	\$	\$	\$
1929.....	20	2,219	3,132,497	707,750	12,928,920	30,115,750	43,752,420
1931.....	23	1,822	2,223,477	396,009	5,463,753	7,196,209	13,055,971
1933.....	17	1,394	1,615,833	332,749	3,655,641	6,474,709	10,463,099
1939.....	14	1,801	2,403,666	432,372	5,786,624	12,532,007	18,801,003
1941.....	15	2,094	3,019,771	666,155	8,490,536	13,795,748	22,952,439
1943.....	16	2,742	4,331,961	1,031,114	15,038,821	18,076,155	34,146,090
1944.....	17	3,180	5,377,040	1,392,422	20,533,253	24,793,883	46,719,558
1945.....	18	3,839	6,547,838	1,523,937	23,957,216	34,722,574	60,203,727
1947.....	18	4,088	7,874,156	1,628,524	28,557,924	38,191,901	68,378,349
1948.....	18	4,213	9,416,330	2,054,163	34,418,708	44,972,176	81,445,047
1949.....	20	4,033	9,890,966	1,897,285	28,004,756	46,974,654	76,876,695
1950.....	20	4,121	10,555,240	1,858,810	30,115,026	56,439,577	88,413,413
1951.....	20	4,643	12,938,163	2,204,991	43,393,190	68,097,335	113,695,516
1952.....	21	4,784	14,129,557	2,062,522	43,188,519	70,733,919	115,984,960
1953.....	21	5,110	15,432,739	2,050,571	44,308,034	77,159,302	123,517,907 ²
1954.....	21	5,049	16,110,835	2,211,672	45,250,201	81,788,290	125,966,501
1955.....	20	5,179	17,647,985	2,235,285	44,385,387	86,402,608	129,629,813
1956							
Canada	21	5,436	19,327,549	2,577,873	51,134,121	94,007,432	144,403,075
Ontario.....	8	2,214	7,747,153	1,011,154	24,182,064	49,721,759	74,225,761
Quebec.....	8	2,408	8,919,672	1,139,011	18,622,636	35,901,664	54,813,918
Other provinces.....	5	814	2,660,724	427,708	8,329,421	8,384,009	15,363,396
1957							
Canada	21	5,250	19,974,662	2,795,079	52,087,555	98,835,527	148,434,888
Ontario.....	8	2,181	8,411,344	1,101,966	26,387,363	57,392,285	81,959,527
Quebec.....	8	2,286	8,875,017	1,216,236	16,846,196	33,185,357	49,696,723
Other provinces.....	5	783	2,688,301	476,877	8,853,996	8,257,885	16,778,638

1. "Value of production" includes sales and intercompany transfers made within the distilling industry. (See Table 2, section (B) for these values in 1956 and 1957).

2. The figures since 1953 are "sales" including sales and transfers within the distilling industry.

Note: Profits or losses cannot be estimated from Census figures as no data are collected for certain expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

TABLE 1a. Principal Statistics of the Distilling Industry Grouped According to the Size of Establishments, 1956 and 1957

Establishments having a production of	Estab-lish-ments	Em-ployees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of products
	No.	No.	\$	\$	\$	\$
1956						
Under \$200,000.....	1	76	275,122	139,042	1,142,952	1,304,045
\$200,000 to under \$500,000.....	1					
\$500,000 to under \$1,000,000.....	2					
\$1,000,000 to under \$5,000,000.....	9	895	3,310,363	806,153	8,080,828	19,226,708
\$5,000,000 and over.....	8	4,465	15,742,064	1,632,678	41,910,341	123,872,322
Total	21	5,436	19,327,549	2,577,873	51,134,121	144,403,075
1957						
Under \$200,000.....	1	80	269,469	157,404	1,329,267	1,477,492
\$200,000 to under \$500,000.....	—					
\$500,000 to under \$1,000,000.....	3					
\$1,000,000 to under \$5,000,000.....	9	906	3,587,492	872,152	8,862,550	21,067,859
\$5,000,000 and over.....	8	4,264	16,117,701	1,765,523	41,895,738	125,889,537
Total	21	5,250	19,974,662	2,795,079	52,087,555	148,434,888

TABLE 2. Production and Sales

	1956		1957		
	Quantity	Value \$	Quantity	Value \$	
Production					
(A) New Spirits produced during the year					
1. Beverage spirits:					
(a) Distilled from grains	pf. gal.	22,404,304	15,037,481	22,715,289	15,429,319
(b) Distilled from molasses and fruit	" "	994,933	543,890	1,031,899	659,003
2. Industrial alcohol - produced as such	" "	6,110,419	1,999,065	5,065,187	1,857,807
Total new spirits produced during the year, with inventory value	" "	29,509,656	17,580,436	28,812,375	17,946,129
Sales					
(B) Sales of beverage spirits during the year (see also Table 3):					
1. Sales outside the industry:					
Whiskies:					
Highland	pf. gal.	141,194	1,172,234	123,191	937,470
Canadian (rye)	" "	11,196,990	91,162,550	11,238,890	93,089,265
Other types (Bourbon)	" "	16,019	113,574	16,580	113,089
Brandies	" "	40,567	378,331	57,864	522,077
Gins	" "	1,273,952	7,571,008	1,307,328	8,298,826
Rums	" "	549,048	4,036,722	647,867	4,750,273
Vodka	" "	115,863	835,651	152,281	1,089,978
Liqueurs, cordials, cocktails, etc.	" "	134,321	1,486,402	124,225	1,488,725
Other beverage spirits	" "	265,439	319,881	162,066	242,287
Total sales outside the industry	" "	13,733,393	107,076,353	13,830,292	110,531,990
2. Value of sales and transfers within the industry		-	28,298,809	-	29,543,848
Total value of beverage spirits sold		-	135,375,162	-	140,075,838
(C) Industrial alcohol sold during the year ¹ (see also Table 4):					
1. Denatured (by end products):					
(a) Anti-freeze	st. gal.	96,760	124,170	51,148	66,858
(b) Solvents and cleaning fluids	" "	1,197,744	1,005,014	1,074,313	896,862
(c) Rubbing alcohol	" "	161,432	142,495	135,930	130,641
(d) Perfume manufacturing	" "	324,369	329,539	267,250	275,320
(e) All other (including that for hospitals, research, etc.)	" "	578,781	505,471	494,126	477,346
Total denatured	" "	2,359,086	2,106,689	2,022,767	1,847,027
2. Not denatured	pf. gal.	3,557,127	1,672,167	3,823,066	1,842,060
(D) Other products and by-products sold during the year:					
Fusel oil	imp. gal.	41,828	21,277	48,643	26,889
Distillers' grains, dried	tons	42,404	2,182,660	41,949	2,151,973
Distillers' grains, sold wet	"	24,047	34,577	24,182	42,731
All other products	-	-	3,010,543	-	2,448,370
Total selling value of all products sold during the year²		-	144,403,075	-	148,434,888

1. These figures include the resale of 1,819,021 proof gallons of industrial alcohol in 1956 and 729,515 proof gallons in 1957.

2. These figures include sales and intercompany transfers made within the distilling industry. (See item (2) of Section (B) above).

Table 2, immediately preceding, shows gross sales (or shipments) of beverage spirits, by Distillers, during the year. In the table following, these sales are broken down to show separately (a) sales outside the distilling industry, including sales to Liquor Boards, export sales, etc. and (b) sales

within the distilling industry, including intercompany transfers and sales to subsidiaries and other distillers. The break-down is of interest since sales outside the industry represent a real disposal of products. It should be noted that values are selling values at the distillery, excluding sales and excise taxes, etc.

TABLE 3. Beverage Spirits Sold or Transferred During the Year

	Sales outside the Distilling Industry		Sales within the Distilling Industry	
	Quantity	Selling value	Quantity	Selling value
	Pf. gal.	\$	Pf. gal.	\$
1956				
Whiskies:				
(a) Highland	141,194	1,172,234	33,798	125,529
(b) Canadian (rye)	11,196,990	91,162,550	10,681,744	25,260,816
(c) Other types	16,019	113,574	1,888	9,079
Brandies	40,567	378,331	32,216	164,938
Gins	1,273,952	7,571,008	334,131	879,131
Rums	549,048	4,036,722	330,317	732,297
Liqueurs, etc.	134,321	1,486,402	22,892	81,813
Other beverage spirits	381,302 ¹	1,155,532	1,584,834	1,045,206
Total	13,733,393	107,076,353	13,021,820	28,298,809
1957				
Whiskies:				
(a) Highland	123,191	937,470	24,280	107,434
(b) Canadian (rye)	11,238,890	93,089,265	11,908,944	26,290,409
(c) Other types	16,580	113,089	1,655	7,269
Brandies	57,864	522,077	35,143	190,733
Gins	1,307,328	8,298,826	304,005	773,618
Rums	647,867	4,750,273	476,911	974,056
Vodka	152,281	1,089,978	2	2
Liqueurs, etc.	124,225	1,488,725	2	2
Other beverage spirits	162,066	242,287	1,708,762	1,200,339
Total	13,830,292	110,531,990	14,459,700	29,543,848

1. Includes 115,863 pf. gals. of vodka with a selling value of \$835,651.

2. Included with "other beverage spirits".

Table 4 shows, by raw material type, the number of **Proof Gallons** of industrial alcohol required to produce the products shown in Section (C) of Table 2.

TABLE 4. Industrial Alcohol, by Raw Material Type

	1956		1957	
	Denatured	Not denatured	Denatured	Not denatured
	Proof gallons			
From grains	231,173	236,236	231,775	234,826
From molasses	30,959	881,743	6,183	704,696
From sulphite liquor	3,452,054	2,439,148	2,931,915	2,883,544
Total	3,714,186	3,557,127	3,169,873	3,823,066

TABLE 5. Materials Used

	1956		1957	
	Quantity	Cost value	Quantity	Cost value
		\$		\$
Materials used for distilling:				
Corn:				
Canadian	156,494,232	4,359,207	119,400,956	3,368,176
Imported	119,300,008	3,700,648	150,223,844	4,525,900
Rye	40,722,507	986,549	58,106,595	1,391,102
Other grains	533,421	13,369	683,844	16,635
Malt, Canadian	35,446,269	1,865,978	39,785,219	2,157,155
Malt, Imported	2,565,248	131,730	42,000	2,575
Sugar	528,400	41,954	632,730	59,026
Molasses	33,050,572	520,425	31,496,036	609,371
Water purchased	763,127,000	123,714	796,316,000	100,407
Denaturants:				
Wood alcohol	149,928	98,870	126,443	92,300
Other	—	116,781	—	88,604
Cooperage	—	1,526,908	—	1,686,702
Sulphite liquor, used in manufacturing alcohol	—	229,420	—	207,334
All other materials (glycol, fruit extracts, flavouring, hops, yeast, etc.)	—	2,064,047	—	1,556,247
Total cost of materials used for distilling	—	15,779,600	—	15,861,534
Materials used for bottling:				
Bottles, Canadian	—	5,717,915	—	5,822,989
Imported	—	2,327,148	—	2,274,210
Cases, wooden	—	143,079	—	163,155
Cases and cartons, other than wooden	—	2,638,508	—	2,754,187
Other packaging materials (cans, drums, labels, corks, etc.)	—	4,806,615	—	4,980,809
Total cost of materials used for bottling	—	15,633,265	—	15,995,350
Beverage spirits purchased for bottling and blending:				
Whiskies:				
Canadian	7,226,054	11,625,685	8,657,293	12,917,701
Imported	1,212,618	2,753,002	765,124	1,979,381
Brandies:				
Canadian	27,583	92,796	29,583	100,883
Imported	34,821	100,459	112,468	311,467
Gins:				
Canadian	184,781	405,300	159,928	346,857
Imported	—	—	—	—
Rums:				
Canadian	151,256	279,637	174,217	338,569
Imported	444,084	1,115,596	460,463	1,090,067
Liqueurs, cordials, wines, etc.:				
Canadian	35,790	211,042	24,569	169,250
Imported	9,471	65,294	9,492	61,659
Other beverage spirits:				
Canadian	457,313	518,849	551,997	661,956
Imported	50,308	177,622	46,371	154,848
Industrial alcohol purchased for denaturing, etc.:				
Canadian	1,818,698	596,751	729,410	254,770
Imported	323	764	105	204
Total spirits purchased for bottling, blending, etc.	11,653,100	17,942,797	11,721,020	18,387,612
Operating, maintenance and repair supplies	—	1,445,217	—	1,490,021
Amount paid out to others for work done on materials owned by this plant	—	333,242	—	353,038
Total cost of materials, etc.	—	51,134,121	—	52,087,555

TABLE 6. Inventories, 1957

Province	Raw materials and supplies	Goods in process ¹	Finished goods of own manufacture	Total inventory ²
	\$	\$	\$	\$
Opening inventory: ³				
Quebec	3,331,635	41,618,021	1,478,099	46,427,755
Ontario	5,338,957	46,075,305	1,623,717	53,037,979
Other Provinces	1,115,874	18,184,494	440,889	19,741,257
Canada	9,786,466	105,877,820	3,542,705	119,206,991
Closing inventory:				
Quebec	3,253,225	43,238,755	1,408,431	47,900,411
Ontario	5,453,752	49,416,138	1,204,971	56,074,861
Other Provinces	1,286,026	19,082,041	353,462	20,721,529
Canada	9,993,003	111,736,934	2,966,864	124,696,801

1. Includes value of spirits held in maturing warehouses.

2. Book value of all manufacturing inventories held at plants or plant warehouses.

3. The opening inventory for 1957 differs from the closing inventory published for 1956 because of the receipt of revised data.

TABLE 7. Production Workers, by Months and Sex, 1956 and 1957

Months	1956			1957		
	Male	Female	Total	Male	Female	Total
	Number					
January	2,578	1,111	3,689	2,585	1,065	3,650
February	2,601	1,270	3,871	2,625	1,300	3,925
March	2,552	1,342	3,894	2,626	1,125	3,751
April	2,539	1,390	3,929	2,603	1,271	3,874
May	2,572	1,221	3,793	2,642	1,133	3,775
June	2,551	1,600	4,151	2,642	1,517	4,159
July	2,500	1,467	3,967	2,354	1,558	3,912
August	2,742	1,674	4,416	2,631	1,363	3,994
September	2,892	2,157	5,049	2,783	1,889	4,672
October	3,111	2,956	6,067	3,001	2,380	5,381
November	3,101	2,680	5,781	3,042	2,211	5,253
December	2,713	1,413	4,126	2,589	1,051	3,640
Average number employed per month.....	2,705	1,689	4,394	2,677	1,490	4,167

TABLE 8. Employees and their Earnings, by Province, 1956 and 1957

	Supervisory and office employees			Production workers			Total employees		Total earnings
	Male	Female	Total salaries	Male	Female	Total wages	Male	Female	Salaries and wages
	No.	No.	\$	No.	No.	\$	No.	No.	\$
1956									
Canada	707	335	4,591,831	2,705	1,689	14,735,718	3,412	2,024	19,327,549
Ontario	281	136	1,790,883	1,157	640	5,956,270	1,438	776	7,747,153
Quebec	335	164	2,312,319	1,147	762	6,607,353	1,482	926	8,919,672
Other Provinces	91	35	488,629	401	287	2,172,095	492	322	2,660,724
1957									
Canada	738	345	5,199,361	2,677	1,490	14,775,301	3,415	1,835	19,974,662
Ontario	290	149	2,049,460	1,137	605	6,361,884	1,427	754	8,411,344
Quebec	354	159	2,604,141	1,140	633	6,270,876	1,494	792	8,875,017
Other Provinces	94	37	545,760	400	252	2,142,541	494	289	2,688,301

TABLE 9. Imports and Exports of Distilled Liquors, 1956 and 1957

	1956		1957	
	Quantity	Value	Quantity	Value
	Pf. gal.	\$	Pf. gal.	\$
Imports				
Brandy	361,269	2,111,376	502,345	2,688,253
Gin of all kinds.....	129,346	651,325	154,887	732,840
Rum.....	1,204,261	3,544,805	1,252,198	3,686,804
Whiskey	1,843,701	9,002,325	1,971,477	9,479,608
Cordials and liqueurs.....	91,385	1,046,274	98,831	1,152,657
Ethyl and Methyl Alcohol	3,738,874	730,771	1,696,640	519,143
Exports				
Gin	38,576	125,879	29,221	105,860
Whiskey	7,944,436	68,660,235	7,642,050	66,993,691
Potable spirits, n.o.p.	4,884	29,676	7,346	41,400
Industrial alcohol:				
Non-potable spirits, n.o.p.	451,054	438,609	406,505	403,957

TABLE 10. Estimated Capital and Repair Expenditures in the Distilling Industry, 1949-1957
(Figures prepared in General Assignments Division)

	Capital Expenditures			Repair Expenditures			Capital and Repair Expenditures		
	Construction	Machinery and equipment	Sub-total	Construction	Machinery and equipment	Sub-total	Construction	Machinery and equipment	Total
	Thousands of dollars								
1949	2,067	1,664	3,731	610	1,085	1,695	2,677	2,749	5,426
1950	1,550	987	2,537	463	1,053	1,516	2,013	2,040	4,053
1951	2,958	2,032	4,990	326	1,077	1,403	3,284	3,109	6,393
1952	2,994	2,142	5,136	343	1,243	1,586	3,337	3,385	6,722
1953	2,378	1,931	4,309	305	1,549	1,854	2,683	3,480	6,163
1954	2,391	1,587	3,978	320	1,584	1,904	2,711	3,171	5,882
1955	3,529	3,765	7,294	329	3,680	4,009	3,858	7,445	11,303
1956	4,138	3,491	7,629	491	1,896	2,387	4,629	5,387	10,016
1957 ¹	4,343	3,535	7,878	434	1,963	2,397	4,777	5,498	10,275

1. Preliminary figures.

TABLE 11. Fuel Consumption, 1956 and 1957

Kind	1956		1957		
	Quantity	Cost at plant	Quantity	Cost at plant	
		\$		\$	
Bituminous coal:					
(a) From Canadian mines.....	ton	1,718	23,086	1,389	20,293
(b) Imported	"	88,332	868,377	87,925	932,174
Sub-bituminous coal (from Alberta mines).....	"	10,079	130,528	10,047	131,019
Anthracite coal	"	431	5,370	422	5,673
Gasoline (including gasoline used in cars and trucks).....	gal.	109,923	39,797	103,016	38,587
Fuel oil	"	9,892,303	904,769	9,646,132	1,026,645
Natural gas	M. cu. ft.	183,268	26,685	157,853	28,643
Other fuel	—	—	315,039	—	328,801
Electricity purchased	Kw. h.	31,344,747	264,222	33,894,398	283,244
Total			2,577,873		2,795,079

List of Distilleries Reporting in 1957

Name of firm	Address	Code
McGuinness Maritimes Distillers, Limited	Bridgetown, Nova Scotia	B
Canadian Schenley Limited	1 Salaberry St., Valleyfield, Quebec	B
Commercial Alcohols Limited	Gatineau, Quebec	B & I
Commercial Alcohols Limited	3176 Notre Dame St. E., Montreal, Quebec	N
Distillers Corporation Limited	Ville LaSalle, Quebec	B & I
Meagher Brothers & Company Limited	1161 Britannia St., Montreal, Quebec	B
Melchers Distilleries Limited	Berthierville, Quebec	B & I
Montreal Products Company Limited	1410 Montmorency St., Montreal, Quebec	N
Montmorency Distillery Limited	30 - 1st Avenue, Beaupré, Quebec	B
Calvert Distillers Limited	Amherstburg, Ontario	B
H. Corby Distillery Limited	Corbyville, Ontario	B & I
W. & A. Gilbey (Canada) Limited	120 - 18th St., New Toronto, Ontario	B
Gooderham & Worts Limited	2 Trinity St., Toronto, Ontario	B & I
L. J. McGuinness & Co. Limited	2 Algoma St., Mimico, Ontario	N
The Ontario Paper Co. Limited	Thorold, Ontario	I
Joseph E. Seagram & Sons, Limited	Waterloo, Ontario	B
Hiram Walker & Sons, Limited	Walkerville, Ontario	B
Alberta Distillers Limited	14th St. & 34th Ave. S. E., Calgary, Alberta	B & I
The British Columbia Distillery Co. Limited	101 Braid St., New Westminster, B.C.	B
Canadian Melrose Distillers Limited	333 Brooksbank Ave., North Vancouver, B.C.	N
Duncan Harwood Distillers Limited	8900 Shaughnessy St., Vancouver, B.C.	B

Code: "B" Beverage alcohol only; "I" Industrial alcohol only; "B & I" Beverage and Industrial; "N" no new spirits produced during the year.



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