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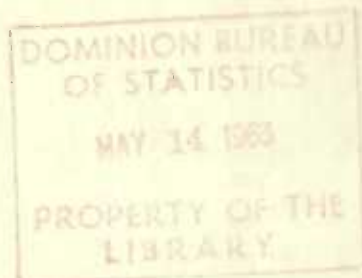


DISTILLERIES

1961

The list of firms normally included in this report has been omitted from this issue, along with certain tables. See introductory text for details.

ANNUAL CENSUS
OF MANUFACTURES



Published by Authority of
The Minister of Trade and Commerce

DOMINION BUREAU OF STATISTICS
Industry and Merchandising Division

May 1963
6322-513

Price 50 cents

SYMBOLS

The interpretation of the symbols used in the tables throughout this publication is as follows:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.

EXPLANATORY NOTES

This report is one in a series of about 140 publications which present the results of the 1961 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. Implementation of the new definition of the establishment in the 1961 Census has resulted in certain changes and necessitated some adjustments to the statistics for previous years in order to maintain comparability of the data. (See following note on "Establishment".)

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1961, are as follows:

Period Covered

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

Establishment

The reporting unit in the Census of Manufactures is the **establishment**. Beginning with the 1961 Census, the establishment is defined as follows:

The smallest unit which is a separate operating entity capable of reporting all the following:

- Materials and supplies used,
- Goods purchased for resale as such,
- Fuel and power consumed,
- Number of employees and their pay,
- Inventories,
- Shipments or sales.

The establishment is to be distinguished from smaller subdivisions or departments which do not have records which permit them to report all items required of an establishment. Prior to 1961, some establishments were required to submit two or more separate reports when they were engaged in operations which were classifiable to different industries. Beginning with 1961, separate reports for such operations will be required only in cases where accounting records can provide all the elements of principal statistics enumerated above. Special reporting arrangements were made with respondents when the acceptance of combined reports would have seriously affected the statistics for particular industries or areas. Where continuity of industry statistics was affected by this change in reporting procedures, adjustments to the data were made back to 1957 in order to maintain comparability of the series for recent years.

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing operations. Prior to 1961, the Census of Manufactures attempted to cover the manufacturing activities of all establishments, whether or not they were principally engaged in manufacturing operations. Beginning with the 1961 Census, establishments (accounting entities) which are not primarily engaged in manufacturing are no longer included as manufacturing establishments in the basic industry statistics. Again adjustments to the industry statistics were made to reflect the removal of such reporting units for the period 1957-1960. These reporting units are now listed as establishments in other Bureau industry surveys, such as Wholesale Trade, Construction, etc. In order, however, to maintain complete coverage of certain commodity items produced mainly in manufacturing establishments, many non-manufacturing establishments are now surveyed for commodity shipments only and the latter are included in those tables of industry reports showing shipments of certain commodities "from all industries".

Many firms have more than one manufacturing establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements described earlier.

Prior to 1961, the main emphasis in the Census of Manufactures was on manufacturing activity whereas, beginning with 1961, each establishment reports on the total operations carried out within its accounting boundaries (except income from investments such as rent, interest and dividends). However, data on different activities (manufacturing, selling, construction by own labour force etc.) are requested separately. The 1961 statistics in this report are confined to manufacturing activity in order to maintain comparability with previous years. In the 1962 reports it is planned to show both 1961 and 1962 data on the "total activity" basis in addition to the data on manufacturing operations.

Employees

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level, and clerical employees. Working owners and partners are also included in this category but will be shown separately in subsequent years.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, handling, warehousing and delivery staff. Employees on new construction work, in retail or wholesale operations, on outside piece work, etc, are not included.

Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to the calendar year whether or not some establishments reported other data on a financial year basis.

Salaries and Wages

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included with salaries, but will be shown separately in subsequent years. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the establishment including freight, duty, etc.

Materials and Supplies Used

Figures represent quantities and laid-down cost values, at the establishment, of materials, supplies and components actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants or reporting companies for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

Factory Shipments

Factory shipments generally refer to shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishment for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm which are treated as separate establishments are included. Goods bought or received as transfers and resold without further processing are not included. Values are requested

on f.o.b. establishment basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding, aircraft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

Inventories

Values represent the book value of manufacturing inventory. Figures consist of inventory at the plant and at warehouses or selling outlets which are treated as extensions of the plants for the purpose of reporting shipments.

Value added by Manufacturing

Value added is compiled by deducting the cost of materials, fuel and electricity consumed from the value of production (value of shipments adjusted for changes in the value of inventories of finished goods and goods in process). Value added is sometimes referred to as net production.¹

Standard Industrial Classification

The revised Standard Industrial Classification which was introduced with the 1960 Census of Manufactures provides for a breakdown of the universe into 140 industries arranged in 20 major groups compared with 135 industries in 17 major groups in the old classification which was used in the compilations for the years 1949 to 1959 inclusive. Full details are contained in the Standard Industrial Classification Manual, Catalogue No. 12-501, which is available from either the Queen's Printer or the Dominion Bureau of Statistics. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

Establishments engaged solely in repair work are not included in manufacturing industries (except in the case of furniture, shipbuilding, boat building, aircraft and railroad rolling stock industries) but establishments principally engaged in assembling parts into complete units are included.

¹ To arrive at the National Accounts concept of "gross domestic product at factor cost", it would be necessary to subtract also the cost of advertising, insurance and other business costs which are not collected in the annual Census of Manufactures. Value added figures for the primary industries, manufacturing and construction are published in D.B.S. publication 61-202, Survey of Production.

Short Forms

Since 1949, in order to ease the reporting burden for smaller firms, a one-page short form has been used asking only for certain principal items of shipments. For purposes of publication, missing data were estimated on the basis of appropriate ratios. For the 1959 and 1960 censuses the general limit for short forms was raised from \$50,000 to \$100,000 value of shipments and a new intermediate form was used. This form is a shortened version of the long form in that some of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between \$100,000-\$500,000 value of shipments, but in the case of both the short and inter-

mediate forms there are lower cut-offs for a number of industries in which the smaller firms account for a larger share of total shipments.

In the 1961 Census, in addition to the question on shipments of goods of own manufacture, questions on employment and payroll and on total revenue were added on all short forms. The other elements of principal statistics, viz. value of materials, fuel and electricity, and inventories, are generally estimated by using ratios based on the change in the value of shipments from year to year. This is to permit the complete compilation of basic industry statistics by industry and by geographic location. The proportion of the estimated data is generally less than 5 per cent of the total in each category of principal statistics.

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DISTILLERIES

1961

In the preceding pages of Explanatory Notes a concise outline has been presented on factors applicable to and comprised in the tabular matter compiled for this publication. The revised Standard Industrial Classification and the new concept of the **establishment** (reporting unit: see Explanatory Notes page 3) apply to 1961 and succeeding Annual Census of Manufactures reports. Implementation of both features has necessitated adjustments to the statistics. To maintain comparability of principal statistics for recent years a special insertion, with applied adjustments back to 1957, is shown in Table 1.

This industry performs two distinct industrial operations, viz. (a) distillation of spirits which are placed in bond for maturing and which are, therefore, not sold during the current year, as well as the distillation of non-potable alcohol which may be sold during the year in which it is produced, and (b) bottling and blending of matured liquors which have been produced in previous years. It is extremely difficult to measure, free of duplication, the value of production, i.e. the new wealth created by the industry each year, as neither of the above sections of the industry when taken individually reflects the true value of production. To arrive at the value of production it was decided to collect statistics of the products made as well as the products sold, with an adjustment being made for the sale of products made in previous years, i.e. liquors taken from bond and which were reported in the year of production at inventory values. Since 1953, value of sales is used in tables of Principal Statistics instead of value of production.

As a result of increased work loads and staff shortages it has been necessary to suspend publication of certain tables normally contained in this report. It is planned to resume publication of these tables in the 1962 reports. The tables affected are the following: List of firms - Imports - Exports - Capital and Repair Expenditures.

TABLE 1. Principal Statistics of Distilleries, Significant Years, 1929 - 61

Year and provinces	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Value of shipments ¹
Basis: Standard Industrial Classification in use prior to 1960							
	number				dollars		
1929	20	2,219	3,132,497	707,750	12,928,920	30,115,750	43,752,420
1931	23	1,822	2,223,477	396,009	5,463,753	7,196,209	13,055,971
1933	17	1,394	1,615,833	332,749	3,655,641	6,474,709	10,463,099
1939	14	1,801	2,403,666	432,372	5,786,624	12,582,007	18,801,003
1941	15	2,094	3,019,771	666,155	8,490,536	13,795,748	22,952,439
1943	16	2,742	4,331,961	1,031,114	15,038,821	18,076,155	34,146,090
1944	17	3,180	5,377,040	1,392,422	20,533,253	24,793,883	46,719,558
1945	18	3,839	6,547,838	1,523,937	23,957,216	34,722,574	60,203,727
1947	18	4,088	7,874,156	1,628,524	28,557,924	38,191,901	68,378,349
1948	18	4,213	9,416,330	2,054,163	34,418,708	44,972,176	81,445,047
1949	20	4,033	9,890,966	1,897,285	28,004,756	46,974,654	76,876,695
1950	20	4,121	10,555,240	1,858,810	30,115,026	56,439,577	88,413,413
1951	20	4,643	12,938,163	2,204,991	43,393,190	68,097,335	113,695,516
1952	21	4,784	14,129,557	2,062,522	43,188,519	70,733,919	115,984,960
1953	21	5,110	15,432,739	2,050,571	44,308,034	77,159,302	123,517,907
1954	21	5,049	16,110,835	2,211,672	45,250,201	81,788,290	125,966,501
1955	20	5,179	17,647,985	2,235,285	44,385,387	86,402,608	129,629,813
1956	21	5,436	19,327,549	2,577,873	51,134,121	94,007,432	144,403,075
1957	21	5,250	19,974,662	2,795,079	52,087,555	98,835,527	148,434,888
1958	21	5,036	20,498,449	2,632,738	55,280,000	104,902,541	158,475,648
1959	21	4,882	21,245,115	2,471,872	53,821,727	112,561,562	170,282,828
Basis: Revised Standard Industrial Classification and New Establishment Concept							
1957							
Canada	19	5,173	19,625,951	2,645,679	51,390,690	98,237,960	146,797,385
Ontario	7	2,161	8,302,007	976,450	26,294,028	57,067,512	81,386,820
Quebec	7	2,229	8,635,643	1,192,352	16,242,666	32,854,563	48,631,897
Other provinces	5	783	2,688,301	476,877	8,853,996	8,315,885	16,778,638
1958							
Canada	19	4,965	20,114,225	2,486,821	54,643,097	104,230,025	157,080,129
Ontario	8	2,182	8,859,468	959,099	28,550,620	61,112,927	88,527,599
Quebec	6	2,022	8,513,974	1,052,844	17,088,037	33,851,398	50,772,911
Other provinces	5	761	2,740,783	474,878	9,004,440	9,265,700	17,779,619
1959							
Canada	19	4,810	20,868,854	2,339,064	53,050,324	112,139,776	168,751,729
Ontario	8	2,175	9,596,925	974,404	27,821,082	66,178,632	92,122,308
Quebec	6	1,979	8,754,298	1,024,036	16,287,400	36,410,636	54,956,047
Other provinces	5	656	2,517,631	340,624	8,941,842	9,550,508	21,673,374
1960							
Canada	19	4,513	20,581,814	2,309,505	55,028,264	115,911,421	170,695,195
Ontario	9	2,166	10,094,082	1,011,620	32,126,638	67,682,115	96,131,435
Quebec	6	1,745	8,105,870	996,557	16,448,526	39,953,476	58,712,558
Other provinces	4	602	2,381,862	301,328	6,453,100	8,275,830	15,851,202
1961							
Canada	19	4,323	21,001,287	2,227,831	55,038,271	113,895,198	169,207,919
Ontario	9	2,240	10,863,887	1,032,486	32,085,751	64,102,569	95,831,878
Quebec	6	1,588	7,912,190	916,504	15,470,223	41,612,630	57,650,715
Other provinces	4	495	2,225,210	278,841	7,482,297	8,179,999	15,725,326

¹ These figures include sales and intercompany transfers made within Distilleries. (See Table 2, section (B) for these values in 1960 and 1961).

Note: Profits or losses cannot be estimated from Census figures as no data are collected for certain expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

TABLE 2. Production and Sales excluding Sales Tax and Other Duties, 1960-1961

	1960 ¹		1961		
	Quantity	Value	Quantity	Value	
		\$		\$	
Production					
(A) New spirits produced during the year:					
1. Beverage spirits:					
(a) Distilled from grains	pf. gal.	25,256,863	14,973,983	27,845,475	14,962,625
(b) Distilled from molasses and fruit	"	971,888	625,919	1,075,277	752,519
2. Industrial alcohol—produced as such	"	6,341,452	2,228,482	4,730,333	1,725,845
Total new spirits produced during the year, with inventory value	"	32,570,203	17,828,384	33,651,085	17,440,989
Sales					
(B) Sales of beverage spirits during the year (see also Table 3):					
1. Sales outside the industry:					
Whiskies:					
Highland	"	97,982	861,733	86,512	864,489
Canadian (rye)	"	13,497,181	116,056,744	14,126,537	122,214,243
Other types (Bourbon)	"	1	1	1	1
Brandies					
Gins	pf. gal.	1,338,095	8,655,962	1,264,764	8,941,513
Rums	"	847,224	6,001,489	784,112	6,471,720
Vodka	"	245,884	1,913,899	258,213	1,966,319
Liqueurs, cordials, cocktails, etc.	"	1	1	159,619	1,739,814
Other beverage spirits	"	475,016	2,982,565	299,420	1,277,075
Total sales outside the industry	"	16,501,382	136,472,392	16,979,177	143,475,173
2. Value of sales and transfers within the industry	"	17,897,341	27,053,562	9,646,861	18,215,243
Total value of beverage spirits sold	"	34,398,723	163,525,954	26,626,038	161,690,416
(C) Industrial alcohol sold during the year ² (see also Table 4):					
1. Denatured (by end products) ³ :					
(a) Anti-freeze
(b) Solvents and cleaning fluids
(c) Rubbing alcohol
(d) Perfume manufacturing
(e) All other (including that for hospitals, research, etc.)
Total denatured
2. Not denatured ³
Total industrial alcohol	4,358,342	...	3,857,104
(D) Other products and by-products sold during the year:					
Fusel oil	Imp. gal.	38,850	18,871	35,664	18,506
Distillers' grains, dried	ton	49,311	2,489,948	49,875	2,661,766
Distillers' grains, sold wet	"	24,087	52,784	26,436	58,864
All other products	1,863,429	...	921,263
Total selling value of all products sold during the year⁴	172,309,328	...	169,207,919

¹ Confidential; included with "Other beverage spirits".² Includes industrial alcohol purchased for resale.³ Confidential; included with "Total industrial alcohol".⁴ Includes sales and intercompany transfers made within Distilleries. (See item (2) of Section (B) above).⁵ Based on the revised 1960 Standard Industrial Classification without revisions for the New Establishment Concept.

TABLE 3. Beverage Spirits Sold or Transferred during the Year, 1960-1961

	Sales outside the distilling industry excluding sales and excise taxes, etc.		Sales within the distilling industry excluding sales and excise taxes, etc.	
	Quantity	Selling value	Quantity	Selling value
	pf. gal.	\$	pf. gal.	\$
1960 ²				
Whiskies:				
(a) Highland	97,982	861,733	1	1
(b) Canadian (rye)	13,497,181	116,056,744	15,066,463	23,564,830
(c) Other types	1	1	1	1
Brandies	1	1	1	1
Gins	1,338,095	8,655,962	324,704	915,939
Rums	847,224	6,001,489	137,918	393,589
Vodka	245,884	1,913,899	44,090	178,251
Liqueurs, etc.	1	1	1	1
Other beverage spirits	475,016	2,982,565	2,324,166	2,000,953
Totals	16,501,382	136,472,392	17,897,341	27,053,562
1961				
Whiskies:				
(a) Highland	86,512	864,489	1	1
(b) Canadian (rye)	14,126,537	122,214,243	6,819,021	14,516,620
(c) Other types	1	1	1	1
Brandies	1	1	1	1
Gins	1,264,764	8,941,513	329,693	1,139,585
Rums	784,112	6,471,720	384,359	691,245
Vodka	258,213	1,966,319	34,981	153,126
Liqueurs, etc.	159,619	1,739,814	1	1
Other beverage spirits	299,420	1,277,075	2,078,807	1,714,667
Totals	16,979,177	143,475,173	9,646,861	18,215,243

¹ Confidential; included with "Other beverage spirits".

² Based on the revised 1960 Standard Industrial Classification without revisions for the New Establishment Concept.

TABLE 4. Materials Used, 1960-1961

	1960 ¹		1961		
	Quantity	Cost value	Quantity	Cost value	
		\$		\$	
Materials used for distilling:					
Com:					
Canadian	lb.	154,163,861	3,469,821	125,375,858	3,124,555
Imported	"	143,564,205	3,837,168	197,723,231	5,087,561
Rye	"	69,723,701	1,560,890	70,297,617	1,548,368
Other grains	"	201,198	4,758	849,626	20,725
Malt, Canadian	"	45,179,427	2,297,092	44,984,351	2,418,299
Malt, imported	"	—	—	—	—
Sugar	lb.	553,854	40,468	752,208	53,840
Molasses	"	57,849,521	868,001	58,790,336	837,822
Water purchased	gal.	726,196,000	120,721	916,427,000	142,562
Denaturants:					
Wood alcohol	"	111,378	76,341	110,292	76,511
Other	"	...	109,615	...	105,870
Cooperage	"	...	1,971,875	...	1,828,165
Sulphite liquor, used in manufacturing alcohol	"	...	203,981	...	142,720
Other materials (fruit extracts, flavouring, hops, yeast, etc.) used for distilling	"	...	155,274	...	563,455
All other materials	"	...	1,363,139	...	447,076
Total cost of materials used for distilling, etc.	16,079,144	...	16,397,529
Materials used for bottling:					
Bottles, Canadian	"	...	7,452,115	...	7,278,849
Bottles, imported	"	...	2,060,244	...	2,366,049
Cases, wooden	"	...	38,112	...	100,648
Cases and cartons, other than wooden	"	...	3,246,671	...	3,280,712
Other packaging materials (cans, drums, labels, corks, etc.)	"	...	5,935,482	...	6,172,020
Total cost of materials used for bottling	18,732,624	...	19,198,278
Beverage spirits purchased for bottling and blending:					
Whiskies:					
Canadian	pf. gal.	10,206,821	12,899,120	7,528,415	11,122,096
Imported	"	864,181	2,106,992	641,951	1,572,691
Brandies:					
Canadian	"	49,401	163,292	43,371	108,110
Imported	"	96,596	302,768	67,975	225,655
Gins:					
Canadian	"	200,557	455,958	226,668	491,396
Imported	"	—	—	3,901	10,785
Rums:					
Canadian	pf. gal.	206,775	364,115	95,698	149,090
Imported	"	387,140	871,724	545,148	1,225,383
Liqueurs, cordials, wines, etc.:					
Canadian	"	28,204	201,054	28,435	180,031
Imported	"	10,896	78,928	6,162	49,354
Other beverage spirits:					
Canadian	"	635,002	744,728	775,036	900,408
Imported	"	1,498	2,548	11,286	49,677
Industrial alcohol purchased for denaturing, etc.:					
Canadian	"	1,922,335	744,732	2,092,701	814,942
Imported	"	—	—	—	—
Total spirits purchased for bottling, blending, etc.	pf. gal.	14,609,406	18,935,959	12,066,747	16,899,618
Operating, maintenance and repair supplies	"	...	1,749,788	...	1,965,557
Amount paid out to others for work done on materials owned by this plant	"	...	338,819	...	577,289
Total cost of materials, etc.	55,836,334	...	55,038,271

¹ Based on the revised 1960 Standard Industrial Classification without revisions for the New Establishment Concept.

TABLE 5. Inventories, 1961

Province	Raw materials and supplies	Goods in process ¹	Finished goods of own manufacture	Total inventory ²
dollars				
Opening inventory: ³				
Quebec	2,819,559	42,259,123	2,392,605	47,471,287
Ontario	7,621,898	59,003,057	1,933,798	68,558,753
Other provinces	1,076,039	19,901,671	526,520	21,504,230
Canada	11,517,496	121,163,851	4,852,923	137,534,270
Closing inventory:				
Quebec	2,648,869	43,211,393	1,788,977	47,649,239
Ontario	7,779,363	60,680,010	1,645,773	70,105,146
Other provinces	1,288,807	20,207,429	436,573	21,932,809
Canada	11,717,039	124,098,832	3,871,323	139,687,194

¹ Includes value of spirits held in maturing warehouses.

² Book value of all manufacturing inventories held at plants or plant warehouses.

³ The opening inventory for 1961 differs from the closing inventory for 1960 because of the receipt of revised data, the inclusion of new establishments, the removal of figures for establishments which did not operate during 1961, changes in classification, and the implementation of the New Establishment Concept.

TABLE 6. Production Workers, by Months, 1961

Months	Male	Female	Total
January	2,036	580	2,616
February	2,048	788	2,836
March	2,019	631	2,650
April	2,005	724	2,729
May	2,047	756	2,803
June	2,024	807	2,831
July	2,027	856	2,883
August	2,065	1,002	3,067
September	2,285	1,272	3,537
October	2,392	1,488	3,880
November	2,318	1,354	3,672
December	2,053	774	2,827
Average number employed per month	2,108	921	3,029

TABLE 7. Employees and their Earnings, by Province, 1960¹ and 1961

	Supervisory and office employees			Production workers			Total employees		Total earnings
	Male	Female	Total salaries	Male	Female	Total wages	Male	Female	Salaries and wages
1960	number		\$	number		\$	number		\$
Canada	798	372	6,496,078	2,353	1,059	14,482,127	3,151	1,431	20,978,205
Ontario	354	176	2,795,172	1,133	520	7,433,891	1,487	696	10,229,063
Quebec	356	166	3,131,701	905	370	5,235,579	1,261	536	8,367,280
Other provinces	88	30	569,205	315	169	1,812,657	403	199	2,381,862
1961	number		\$	number		\$	number		\$
Canada	854	440	7,439,742	2,108	921	13,561,545	2,962	1,361	21,001,287
Ontario	440	262	3,864,711	1,069	469	6,999,176	1,509	731	10,863,887
Quebec	336	147	3,015,704	774	331	4,896,486	1,110	478	7,912,190
Other provinces	78	31	559,327	265	121	1,665,883	343	152	2,225,210

¹ Based on the revised 1960 Standard Industrial Classification without revisions for the New Establishment Concept.

TABLE 8. Principal Statistics of Distilleries grouped according to the Number of Employees 1960¹ and 1961

Employee groups	Estab-lish-ments	Em-ployees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number		dollars			
1960						
15 to 49 employees	4	155	644,217	153,842	2,554,302	4,818,620
50 " 99 "	8	554	2,477,442	560,335	7,762,617	18,320,342
100 " 199 "	2	3,873	17,856,546	1,731,348	45,519,415	149,170,366
200 " 499 "	5					
500 and over	2					
Totals	21	4,582	20,978,205	2,445,525	55,836,334	172,309,328
1961						
15 to 49 employees	2	503	2,312,055	558,116	9,939,175	21,359,683
50 " 99 "	7					
100 " 199 "	4	3,272	15,985,133	1,370,749	37,092,619	123,384,984
200 " 499 "	4					
500 and over	2					
Totals	19	4,323	21,001,287	2,227,831	55,038,271	169,207,919

¹ Based on the revised 1960 Standard Industrial Classification without revisions for the New Establishment Concept.

TABLE 9. Principal Statistics of Distilleries grouped according to the Size of Establishments, 1960¹ and 1961

Establishments having a production of	Estab-lish-ments	Em-ployees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of products
	number		dollars			
1960						
Under \$200,000	—	—	—	—	—	—
\$ 200,000 to \$ 499,999	—	—	—	—	—	—
500,000 " 999,999	2	966	4,208,912	861,349	12,829,514	30,105,984
1,000,000 " 4,999,999	12					
5,000,000 and over	7	3,616	16,769,293	1,584,176	43,006,820	142,203,344
Totals	21	4,582	20,978,205	2,445,525	55,836,334	172,309,328
1961						
Under \$200,000	—	—	—	—	—	—
\$ 200,000 to \$ 499,999	—	—	—	—	—	—
500,000 " 999,999	—	—	—	—	—	—
1,000,000 " 4,999,999	12	859	3,968,210	695,858	13,956,473	31,501,201
5,000,000 and over	7	3,464	17,033,077	1,531,973	41,081,798	137,706,718
Totals	19	4,323	21,001,287	2,227,831	55,038,271	169,207,919

¹ Based on the revised 1960 Standard Industrial Classification without revisions for the New Establishment Concept.

TABLE 10. Principal Statistics of Distilleries grouped by Type of Ownership, 1960¹ and 1961

Type of ownership	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number		dollars			
1960						
Incorporated companies	21	4,582	20,978,205	2,445,525	55,836,334	172,309,328
Totals	21	4,582	20,978,205	2,445,525	55,836,334	172,309,328
1961						
Incorporated companies	19	4,323	21,001,287	2,227,831	55,038,271	169,207,919
Totals	19	4,323	21,001,287	2,227,831	55,038,271	169,207,919

¹ Based on the revised 1960 Standard Industrial Classification without revisions for the New Establishment Concept.

TABLE 11. Fuel and Electricity, 1961

Kind	Quantity	Cost at plant
		\$
Bituminous coal:		
(a) From Canadian mines	ton 534	7,620
(b) Imported	" 68,478	670,655
Sub-bituminous coal (from Alberta mines).....	—	—
Anthracite coal	ton 514	7,292
Gasoline (including gasoline used in cars and trucks)	gal. 87,349	35,006
Fuel oil	" 9,272,319	642,227
Liquefied petroleum gases	Imp. gal. 1,580	620
Natural gas	M cu. ft. 717,466	271,915
Steam purchased	lb. 97,885,820	292,481
Electricity purchased.....	kwh. 33,676,574	300,015
Totals	2,227,831



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