

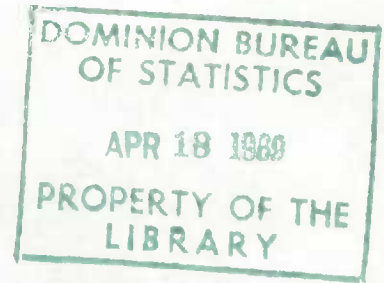
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ANNUAL



CANADA



# DISTILLERIES

1966

## ANNUAL CENSUS OF MANUFACTURES

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**DOMINION BUREAU OF STATISTICS**  
Manufacturing and Primary Industries Division

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DISTILLERIES  
(S.I.C. 1430)

1966

Tabular presentations of statistical data in this publication are aligned to show Manufacturing activity and Total activity of the establishments classified to this industry.

The industrial activity has two distinct operational aspects:

1. Distillation of spirits which may be placed in bond for maturing and thus not sold in the year in which they were produced. In addition, non-potable alcohol may be produced and may be sold in the year in which it was produced.
2. Purchase of matured beverage spirits for bottling and blending. In this process the blended and bottled commodities are immediately available for distribution.

In any analysis of the commodities produced or sold, due consideration should be accorded to the preceding two points and also to the volume of activity conducted within the industry. Table 13 shows the commodity, volume and value factors.

NOTE

The detailed "Concepts and Definitions" notes, usually carried each year, have been omitted from this 1966 report for reasons of economy. Reference to these notes may be had by consulting any 1965 report in this series. Failing this, a copy may be obtained free of charge upon application to the Manufacturing and Primary Industries Division of the Bureau.

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- P preliminary figures.
- † revised figures.
- x confidential to meet secrecy requirements of the Statistics Act.

TABLE 1. PRINCIPAL STATISTICS, 1961-66

Year and province	Estab-lish-ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec-tricity	Cost of materials and supplies	Value of shipments of goods of own manu-facture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Saleries and wages	
No.		'000			\$'000				\$'000		\$'000		
<u>1961</u>													
Totals .....	18	2,994	6,456	13,399	2,186	53,459	165,778	112,240	-	-	4,800	23,940	111,919
<u>1962</u>													
Totals .....	19	2,856	5,953	13,223	2,213	56,056	172,695	116,170	-	-	4,736	24,403	115,814
<u>1963</u>													
Totals .....	20	2,688	5,710	13,097	2,437	60,333	187,238	129,424	-	-	4,591	24,804	129,103
<u>1964</u>													
Totals .....	20	2,742	5,838	14,001	2,598	65,593	207,758	145,077	-	-	4,660	26,403	144,692
<u>1965</u>													
Newfoundland .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia .....	1	x	x	x	x	x	x	x	-	-	x	x	x
New Brunswick .....	1	x	x	x	x	x	x	x	-	-	x	x	x
Quebec .....	7	958	2,119	5,221	1,311	20,386	64,804	43,231	-	-	1,710	10,660	43,203
Ontario .....	9	1,566	3,403	8,805	1,486	41,115	136,313	96,524	-	-	2,662	16,347	96,226
Manitoba .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta .....	1	x	x	x	x	x	x	x	-	-	x	x	x
British Columbia .....	3	x	x	x	x	x	x	x	-	-	x	x	x
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals .....	22	2,911	6,340	15,988	3,250	71,749	228,401	157,552	-	-	4,954	30,206	157,149
<u>1966</u>													
Newfoundland .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia .....	1	x	x	x	x	x	x	x	-	-	x	x	x
New Brunswick .....	1	x	x	x	x	x	x	x	-	-	x	x	x
Quebec .....	8	1,020	2,185	5,622	1,652	23,791	71,820	48,411	-	-	1,803	11,511	48,307
Ontario .....	9	1,726	3,717	10,157	1,770	47,694	159,794	116,927	-	-	2,986	19,015	116,608
Manitoba .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta .....	1	x	x	x	x	x	x	x	-	-	x	x	x
British Columbia .....	3	x	x	x	x	x	x	x	-	-	x	x	x
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals .....	23	3,184	6,789	18,016	3,897	83,659	263,188	186,843	-	-	5,398	33,957	186,275

TABLE 2. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1965 AND 1966

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
No.		'000			\$'000			\$'000		\$'000			
<b>1965</b>													
Under \$10,000	-	-	-	-	-	-	-	-	-	-	-	-	
\$ 10,000 to \$ 24,999	-	-	-	-	-	-	-	-	-	-	-	-	
25,000 "	-	-	-	-	-	-	-	-	-	-	-	-	
50,000 "	-	-	-	-	-	-	-	-	-	-	-	-	
100,000 "	-	-	-	-	-	-	-	-	-	-	-	-	
200,000 "	3	45	90	247	163	277	936	392	-	132	845	344	
500,000 "	-	-	-	-	-	-	-	-	-	-	-	-	
1,000,000 "	10	515	1,109	2,306	833	11,356	26,333	15,459	-	662	3,330	15,523	
5,000,000 and over	9	2,351	5,140	13,435	2,254	60,116	201,132	141,700	-	3,481	20,067	141,492	
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	679	5,064	(211)	
Totals	22	2,911	6,340	15,988	3,250	71,749	228,401	157,552	-	4,954	30,206	157,149	
<b>1966</b>													
Under \$10,000	-	-	-	-	-	-	-	-	-	-	-	-	
\$ 10,000 to \$ 24,999	-	-	-	-	-	-	-	-	-	-	-	-	
25,000 "	-	-	-	-	-	-	-	-	-	-	-	-	
50,000 "	-	-	-	-	-	-	-	-	-	-	-	-	
100,000 "	-	-	-	-	-	-	-	-	-	-	-	-	
200,000 "	4	50	107	277	313	750	1,558	556	-	130	824	516	
500,000 "	9	504	1,089	2,467	907	10,572	25,994	15,501	-	673	3,812	15,548	
1,000,000 "	10	2,630	5,593	15,272	2,677	72,338	235,637	170,787	-	3,857	23,734	170,451	
5,000,000 and over	10	2,630	5,593	15,272	2,677	72,338	235,637	170,787	-	3,857	23,734	170,451	
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	738	5,586	(240)	
Totals	23	3,184	6,789	18,016	3,897	83,659	263,188	186,843	-	5,398	33,957	186,275	

TABLE 3. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON MANUFACTURING WAGE ADDED, 1965 AND 1966

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
No.		'000			\$'000			\$'000		\$'000			
<b>1965</b>													
Under \$10,000	-	-	-	-	-	-	-	-	-	-	-	-	
\$ 10,000 to \$ 24,999	-	-	-	-	-	-	-	-	-	-	-	-	
25,000 "	-	-	-	-	-	-	-	-	-	-	-	-	
50,000 "	-	-	-	-	-	-	-	-	-	-	-	-	
100,000 "	-	-	-	-	-	-	-	-	-	-	-	-	
200,000 "	3	45	90	247	163	277	936	392	-	132	845	344	
500,000 "	4	157	331	652	181	3,826	6,082	2,802	-	205	915	2,871	
1,000,000 "	7	434	938	2,002	667	10,308	25,754	15,783	-	614	3,251	15,761	
5,000,000 and over	8	2,275	4,981	13,088	2,239	57,338	195,629	138,575	-	3,324	20,131	138,384	
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	679	5,064	(211)	
Totals	22	2,911	6,340	15,988	3,250	71,749	228,401	157,552	-	4,954	30,206	157,149	
<b>1966</b>													
Under \$10,000	-	-	-	-	-	-	-	-	-	-	-	-	
\$ 10,000 to \$ 24,999	-	-	-	-	-	-	-	-	-	-	-	-	
25,000 "	-	-	-	-	-	-	-	-	-	-	-	-	
50,000 "	-	-	-	-	-	-	-	-	-	-	-	-	
100,000 "	-	-	-	-	-	-	-	-	-	-	-	-	
200,000 "	4	50	107	277	313	750	1,558	556	-	130	824	516	
500,000 "	3	135	285	654	140	3,440	5,777	2,282	-	170	896	2,341	
1,000,000 "	8	532	1,135	2,652	902	14,024	32,710	20,056	-	770	4,493	20,048	
5,000,000 and over	8	2,467	5,262	14,433	2,541	65,446	223,143	163,949	-	3,590	22,157	163,826	
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	738	5,586	(240)	
Totals	23	3,184	6,789	18,016	3,897	83,659	263,188	186,843	-	5,398	33,957	186,275	

TABLE 4. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON TOTAL VALUE ADDED, 1965 AND 1966

Size group	Estab-lish-ments	Manufacturing activity						Total activity					
		Production and related workers			Cost of fuel and elec-tricity	Cost of materials and supplies	Value of shipments of goods of own manu-facture	Value added	Working owners and partner		Employees		Value added
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Salaries and wages	
	No.		'000			\$'000			\$'000		\$'000		
<b>1965</b>													
Under \$10,000	-	-	-	-	-	-	-	-	-	-	-	-	
\$ 10,000 to \$ 24,999	-	-	-	-	-	-	-	-	-	-	-	-	
25,000 "	-	-	-	-	-	-	-	-	-	-	-	-	
50,000 "	3	45	90	247	163	277	936	392	-	-	132	845	344
100,000 "													
200,000 "	-	-	-	-	-	-	-	-	-	-	-	-	-
500,000 "	4	157	331	652	181	3,826	6,082	2,802	-	-	205	915	2,871
1,000,000 "	7	434	938	2,002	667	10,308	25,754	15,783	-	-	614	3,251	15,761
5,000,000 and over	8	2,275	4,981	13,088	2,239	57,338	195,629	138,575	-	-	3,324	20,131	138,384
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	679	5,064	(211)
Totals	22	2,911	6,340	15,988	3,250	71,749	228,401	157,552	-	-	4,954	30,206	157,149
<b>1966</b>													
Under \$10,000	-	-	-	-	-	-	-	-	-	-	-	-	-
\$ 10,000 to \$ 24,999	-	-	-	-	-	-	-	-	-	-	-	-	-
25,000 "	-	-	-	-	-	-	-	-	-	-	-	-	-
50,000 "	4	50	107	277	313	750	1,558	556	-	-	130	824	516
100,000 "													
200,000 "	-	-	-	-	-	-	-	-	-	-	-	-	-
500,000 "	3	135	285	654	140	3,440	5,777	2,282	-	-	170	896	2,321
1,000,000 "	8	532	1,135	2,652	902	14,024	32,710	20,056	-	-	770	4,493	20,048
5,000,000 and over	8	2,467	5,262	14,433	2,541	65,446	223,143	163,949	-	-	3,590	22,157	163,630
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	738	5,586	(240)
Totals	23	3,184	6,789	18,216	3,897	83,659	263,188	186,843	-	-	5,398	33,957	186,275

TABLE 5. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON TOTAL EMPLOYED, 1965 AND 1966

Size group	Estab-lish-ments	Manufacturing activity						Total activity					
		Production and related workers			Cost of fuel and elec-tricity	Cost of materials and supplies	Value of shipments of goods of own manu-facture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Salaries and wages	
	No.		'000			\$'000			\$'000		\$'000		
<b>1965</b>													
Under 5 employed	-	-	-	-	-	-	-	-	-	-	-	-	
5-14 "	4	78	154	311	149	1,767	4,164	2,286	-	-	96	407	2,335
15-49 "													
50-99 "	7	324	690	1,602	694	8,529	19,357	11,890	-	-	438	2,448	11,886
100-199 "	4	355	771	1,627	282	7,317	18,715	11,466	-	-	600	3,574	11,405
200-499 "	7	2,154	4,724	12,448	2,126	54,136	186,164	131,910	-	-	3,141	18,713	131,735
500 employed and over													
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	679	5,064	(211)
Totals	22	2,911	6,340	15,988	3,250	71,749	228,401	157,552	-	-	4,954	30,206	157,149
<b>1966</b>													
Under 5 employed	-	-	-	-	-	-	-	-	-	-	-	-	-
5-14 "	6	121	259	571	367	3,444	7,208	3,493	-	-	146	730	3,485
15-49 "													
50-99 "	5	270	566	1,422	635	7,655	17,660	10,983	-	-	362	2,227	11,004
100-199 "	4	326	703	1,590	353	7,114	15,177	8,418	-	-	562	3,256	8,396
200-499 "	8	2,467	5,262	14,433	2,541	65,446	223,142	163,949	-	-	3,590	22,157	163,630
500 employed and over													
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	738	5,586	(240)
Totals	23	3,184	6,789	18,016	3,897	83,659	263,188	186,843	-	-	5,398	33,957	186,275

TABLE 6. PRINCIPAL STATISTICS CLASSIFIED BY TYPE OF ORGANIZATION, 1965 AND 1966

Type of organization	Establishments	Manufacturing activity						Total activity					
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
No.		'000			\$'000			\$'000			\$'000		
<u>1965</u>													
Individual ownerships .....	-	-	-	-	-	-	-	-	-	-	-	-	
Partnerships .....	-	-	-	-	-	-	-	-	-	-	-	-	
Incorporated companies .....	22	2,911	6,340	15,988	3,250	71,749	228,401	157,552	...	...	4,275	25,142	157,360
Co-operatives .....	-	-	-	-	-	-	-	-	...	...	-	-	-
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	679	5,064	(211)
Totals .....	22	2,911	6,340	15,988	3,250	71,749	228,401	157,552	-	-	4,954	30,206	157,149
<u>1966</u>													
Individual ownerships .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Partnerships .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Incorporated companies .....	23	3,184	6,789	18,016	3,897	83,659	263,188	186,843	...	...	4,660	28,371	186,515
Co-operatives .....	-	-	-	-	-	-	-	-	...	...	-	-	-
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	738	5,586	(240)
Totals .....	23	3,184	6,789	18,016	3,897	83,659	263,188	186,843	-	-	5,398	33,957	186,275

TABLE 7. CALCULATION OF OUTPUT, INPUT AND VALUE ADDED, 1965 AND 1966

	Manufacturing activity		Non-manufacturing activities		Total activity	
	1965	1966	1965	1966	1965	1966
\$'000						
<u>Output</u>						
1. Shipments and other revenue .....	228,401	263,188	2,034	2,887	230,435	266,075
Inventories - Goods of own manufacture:						
Add closing - Goods in process .....	141,691	152,344	...	...	141,691	152,344
Finished goods .....	4,608	5,180	...	...	4,608	5,180
Deduct opening - Goods in process .....	137,262	141,691	...	...	137,262	141,691
Finished goods .....	4,887	4,622	...	...	4,887	4,622
2. Net inventory change .....	4,150	11,211	...	...	4,150	11,211
3. Gross output (1 + 2) .....	232,551	274,399	2,034	2,887	234,585	277,286
<u>Input</u>						
4. Purchases of goods not of own manufacture .....	...	...	1,579	2,247	1,579	2,247
Inventories - Goods not of own manufacture:						
Add opening .....	...	...	4	14	4	14
Deduct closing .....	...	...	14	34	14	34
5. Cost of goods sold (not of own manufacture) .....	...	...	1,569	2,227	1,569	2,227
6. Materials, supplies, etc. ....	71,749	83,659	868	1,228	72,617	84,887
7. Fuel and electricity .....	3,250	3,897	...	...	3,250	3,897
8. Gross input (5 + 6 + 7) .....	74,999	87,556	2,437	3,455	77,436	91,011
Value added (3 - 8) .....	157,552	186,843	(403)	(568)	157,149	186,275

TABLE 8. EMPLOYMENT AND PAYROLL, 1965 AND 1966

Year and province	Employees										Salaries and wages				
	Production and related workers				Adminis-trative and office		Sales and distribution		Total		Production and related workers		Adminis-trative and office	Sales and distri-bution	Total
	Manufacturing		Other		Male	Female	Male	Female	Male	Female	Manufac-turing	Other			
	Male	Female	Male	Female											
	number										\$'000				
<u>1965</u>															
Newfoundland .....	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island .....	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia .....	x	x	-	-	x	x	x	x	x	x	x	-	x	x	x
New Brunswick .....	x	x	-	-	x	x	-	-	x	x	x	-	x	-	x
Quebec .....	749	209	11	1	353	152	202	33	1,315	395	5,221	42	3,821	1,576	10,660
Ontario .....	1,146	420	-	-	487	257	313	39	1,946	716	8,805	-	5,028	2,514	16,347
Manitoba .....	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan .....	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta .....	x	x	-	-	x	x	-	-	x	x	x	-	x	-	x
British Columbia .....	x	x	-	-	x	x	x	x	x	x	x	-	x	x	x
Yukon and Northwest Territories .....	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals .....	2,180	731	11	1	936	448	569	78	3,696	1,258	15,988	42	9,685	4,491	30,206
<u>1966</u>															
Newfoundland .....	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island .....	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia .....	x	x	-	-	x	x	x	-	x	x	x	-	x	x	x
New Brunswick .....	x	x	-	-	x	x	-	-	x	x	x	-	x	-	x
Quebec .....	805	215	16	2	382	168	184	31	1,387	416	5,622	84	4,206	1,598	11,511
Ontario .....	1,260	466	1	-	525	272	409	53	2,195	791	10,157	5	5,530	3,323	19,015
Manitoba .....	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan .....	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta .....	x	x	-	-	x	x	-	-	x	x	x	-	x	-	x
British Columbia .....	x	x	-	-	x	x	x	x	x	x	x	-	x	x	x
Yukon and Northwest Territories .....	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals .....	2,371	813	17	2	996	480	632	87	4,016	1,382	18,016	89	10,608	5,244	33,957

TABLE 9. EMPLOYERS IN MANUFACTURING OPERATIONS, 1965 AND 1966

Month	1965		1966	
	Male	Female	Male	Female
	number			
Establishments reporting monthly detail (large establishments only):				
January .....	2,052	521	2,277	629
February .....	2,083	550	2,281	636
March .....	2,053	481	2,282	654
April .....	2,030	518	2,276	712
May .....	1,746	559	2,352	749
June .....	2,132	632	2,381	895
July .....	2,096	607	2,342	822
August .....	2,271	819	2,461	958
September .....	2,382	973	2,470	925
October .....	2,513	1,192	2,554	1,167
November .....	2,490	1,216	2,504	1,081
December .....	2,262	706	2,266	569
Averages .....	2,180	731	2,371	816
Establishments reporting annual averages (small establishments only) .....	...	...	...	...
Average for all establishments .....	2,180	731	2,371	816

TABLE 10. INVENTORIES, 1966

Province	Manufacturing				Non-manufacturing	Total inventories
	Materials, supplies, etc.	Goods in process	Finished goods of own manufacture	Total	Products or materials purchased for resale	
book value \$'000						
<u>Opening</u>						
Newfoundland .....	-	-	-	-	-	-
Prince Edward Island .....	-	-	-	-	-	-
Nova Scotia .....	x	x	x	x	-	x
New Brunswick .....	x	x	x	x	-	x
Quebec .....	4,898	40,233	1,706	46,836	4	46,841
Ontario .....	7,088	78,167	2,160	87,414	5	87,420
Manitoba .....	-	-	-	-	-	-
Saskatchewan .....	-	-	-	-	-	-
Alberta .....	x	x	x	x	x	x
British Columbia .....	x	x	x	x	-	x
Yukon and Northwest Territories .....	-	-	-	-	-	-
Totals .....	14,368	141,691	4,622	160,681	14	160,695
<u>Closing</u>						
Newfoundland .....	-	-	-	-	-	-
Prince Edward Island .....	-	-	-	-	-	-
Nova Scotia .....	x	x	x	x	x	x
New Brunswick .....	x	x	x	x	-	x
Quebec .....	6,779	42,336	1,637	50,751	6	50,757
Ontario .....	10,419	84,534	2,389	97,342	6	97,348
Manitoba .....	-	-	-	-	-	-
Saskatchewan .....	-	-	-	-	-	-
Alberta .....	x	x	x	x	x	x
British Columbia .....	x	x	x	x	-	x
Yukon and Northwest Territories .....	-	-	-	-	-	-
Totals .....	20,226	152,344	5,180	177,749	34	177,783

TABLE 11. PURCHASED FUEL AND ELECTRICITY USED, 1965 AND 1966

Description	1965		1966	
	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
<u>1. Large establishments reporting commodity detail</u>				
Bituminous coal:				
(a) From Canadian mines .....	ton	521	671	11
(b) Imported .....	"	65,080	73,201	760
Sub-bituminous coal (from Alberta mines only) .....	"	-	-	-
Anthracite coal .....	"	343	4	-
Lignite coal .....	"	-	-	-
Coke .....	"	259	592	8
Gasoline (including gasoline used in cars and trucks) .....	Imp. gal.	126,511	54	146,409
Fuel oil including kerosene or coal oil .....	"	15,989,666	1,237	19,005,941
Wood .....	cord	-	-	-
Gas:				
(a) Liquefied petroleum gases .....	Imp. gal.	3,626	1	6,363
(b) Other manufactured gas .....	M cu. ft.	-	-	-
(c) Natural gas .....	"	876,145	317	930,948
Other fuel .....				
Electricity purchased .....	kwh.	53,621,334	462	64,842,501
Steam purchased .....			477	672
<u>2. Small establishments not reporting commodity detail</u>				
Estimate for fuel and electricity .....		...	-	-
<u>3. All establishments</u>				
Total fuel and electricity used .....		...	3,250	3,807



TABLE 12. MATERIALS AND SUPPLIES - MANUFACTURING ACTIVITY, 1965 AND 1966

Description	1965		1966	
	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
<b>1. Materials used:</b>				
Corn:				
Canadian .....	lb.	274,353,385	8,114	276,864,381
Imported .....	"	185,744,847	5,706	232,490,539
Rye .....	"	100,706,295	2,503	120,697,929
Other grains .....	"	18,002,258	594	41,461,182
Malt, Canadian .....	"	53,542,636	3,147	54,710,547
Malt, imported .....	"	3,092,200	184	11,132,311
Sugar .....	"	1,097,039	77	1,332,504
Molasses .....	"	95,641,236	1,477	83,044,066
Water purchased .....	M gal.	1,054,432	182	1,005,376
Denaturants:				
Wood alcohol .....	gal.	110,243	78	86,530
Other .....	"	..	143	45,400
Sulphite liquor, used in manufacturing alcohol .....	M gal.	441,346	180	557,270
Other materials (fruit extracts, flavoring, hops, yeast, etc.) used for distilling .....	..	..	..	..
Beverage spirits purchased for bottling and blending:		251	..	345
Whiskies:				
Canadian .....	pf. gal.	7,225,069	9,789	7,885,154
Imported .....	"	795,350	1,923	1,056,734
Brandies:				
Canadian .....	"	19,214	67	23,416
Imported .....	"	109,584	343	131,453
Gins:				
Canadian .....	"	116,899	127	105,720
Imported .....	"	22,583	71	28,902
Rums:				
Canadian .....	"	889,738	701	1,138,193
Imported .....	"	345,391	826	437,384
Liqueurs, cordials, wines, etc.:				
Canadian .....	"	28,682	190	24,174
Imported .....	"	23,235	157	26,976
Other beverage spirits:				
Canadian .....	"	1,585,887	2,017	2,255,261
Imported .....	"	41,851	131	178,735
Purchased ethyl alcohol used in manufacturing:				
Canadian .....	"	3,242,290	1,316	7,383,701
Imported .....	"	-	-	-
All other materials and components used .....	..	..	197	472
<b>2. Containers and other packaging materials and supplies used:</b>				
Bottles, Canadian .....	..	..	8,365	10,805
Bottles, imported .....	..	..	5,501	5,175
Cases, wooden .....	..	..	1	1
Cases and cartons, other than wooden .....	..	..	3,288	4,001
Other packaging materials (cans, drums, labels, corks, etc.) .....	..	..	8,030	8,822
Cooperage .....	..	..	3,236	4,145
<b>3. Operating, maintenance and repair supplies used (excluding fuel) .....</b>				
	..	2,425	..	3,306
<b>4. Amount paid out to others for work done on materials owned by establishments .....</b>				
	..	414	..	798
Totals .....	..	71,749	..	83,659

TABLE 13. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1965 AND 1966

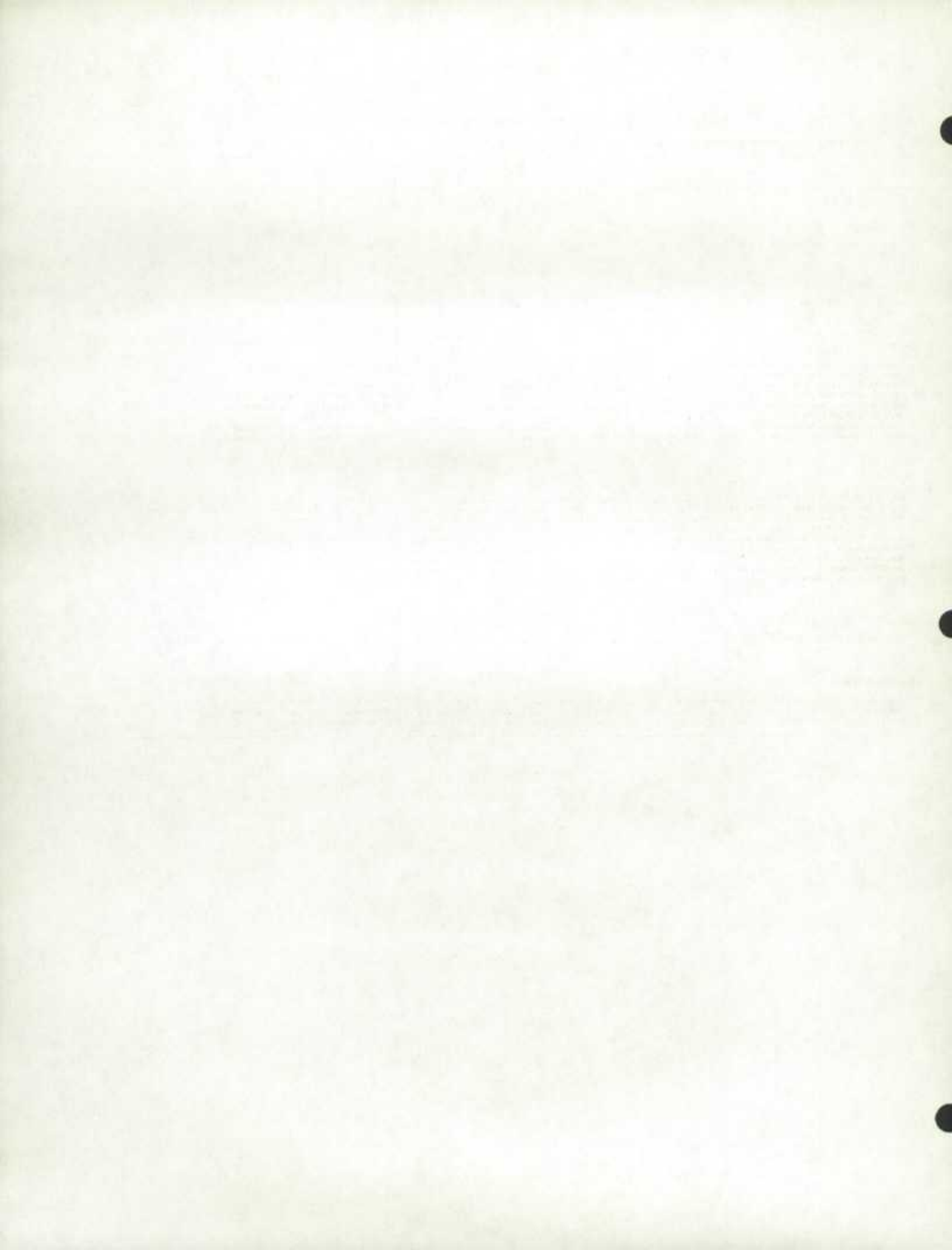
Description	1965		1966	
	Quantity	Value (1)	Quantity	Value (1)
		\$'000		\$'000
<b>1. Products:</b>				
Sales of beverage spirits:				
A. Sales and transfers within the industry:				
Whiskies:				
Highland .....	(2)	(2)	(2)	(2)
Canadian (rye) .....	pf. gal.	10,159,219	9,743,471	16,553
Other types .....	(2)	(2)	(2)	(2)
Brandies .....	(2)	(2)	(2)	(2)
Gins .....	pf. gal.	128,782	389	141,104
Rums .....	(2)	(2)	(2)	(2)
Vodka .....	(2)	(2)	(2)	134
Other beverage spirits .....	pf. gal.	3,951,937	3,389	7,008,076
Total distribution within the industry .....	"	14,239,938	20,428	17,029,107
				23,631



LIST OF ESTABLISHMENTS CLASSIFIED TO THIS INDUSTRY, 1966

(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Name	Location
<u>Nova Scotia</u>	
Acadian Distillers Limited .....	Bridgetown
<u>New Brunswick</u>	
Distillers Corp. Ltd. ....	Richibucto
<u>Quebec</u>	
Canadian Schenley Distilleries Ltd. ....	1 Salisbury St., Valleyfield
Commercial Alcohols Limited .....	Main St., Gatineau
Commercial Alcohols Limited .....	Temiscamingue
La Distillerie Beauré Ltée .....	225 Lafleur Ave., LaSalle
La Distillerie Beauré Ltée .....	30 Ste-Marguerite St., Beauré
Mesgher's Distillery Ltd. ....	1161 Britannia St., Montreal
Les Distilleries Melchers Ltée .....	193 Montcalm St., Berthierville
Melville Distilleries Ltd. ....	7705 - 18th Ave., Ville St-Michel
<u>Ontario</u>	
Calvert of Canada Limited .....	Amherstburg
Carrington Distillers (Ontario) Ltd. ....	39 Newcastle St., Mimico
Consolidated Alcohols Limited .....	2 Trinity St., Toronto
Corby, H. Distillery Limited .....	Corbyville
Gilbey, W. & A. (Canada) Limited .....	120 - 18th St., New Toronto
Goderham & Worts Ltd. ....	2 Trinity St., Toronto
McQuinness, L.J. & Co. Limited .....	2 Algoma St., Mimico
Seagram, Joseph E. & Sons Limited .....	Waterloo
Walker, Hiram & Sons Ltd. ....	Walkerville
<u>Alberta</u>	
Alberta Distillers Limited .....	14th St. & 34th Ave. S.E., Calgary
<u>British Columbia</u>	
British Columbia Distillery Co. Limited, The .....	101 Braid St., New Westminster
Canadian Park & Tilford Ltd. ....	1240 Cotton Rd., North Vancouver
Porter Distilleries Ltd. ....	20500 Logan Ave., Langley









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