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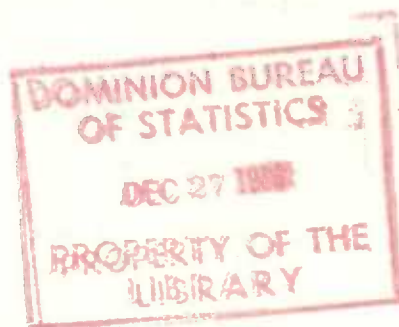


CANADA

THE CARBONATED BEVERAGES INDUSTRY

1954

(AERATED WATERS)



Published by Authority of
The Right Honourable C. D. Howe, Minister of Trade and Commerce

DOMINION BUREAU OF STATISTICS
Industry and Merchandising Division
Foods and Beverages Section

NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: **Volume I**—The Primary Industries, including mining, forestry and fisheries; **Volume II**—Manufacturing; **Volume III**—Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

- I—General Review of the Manufacturing Industries, \$1.50
- II—The Manufacturing Industries of Canada, (7 sections, as follows):
 - Section A. Summary for Canada, 25¢
 - Section B. Atlantic Provinces, 25¢
 - Section C. Quebec, 25¢
 - Section D. Ontario, 25¢
 - Section E. Prairie Provinces, 25¢
 - Section F. British Columbia, 25¢
 - Section G. The Manufacturing Industries of Canada, Regional Distribution, 75¢
- III—Foods and Beverages
- IV—Tobacco and Tobacco Products
- V—Rubber Products
- VI—Leather Products
- VII—Textile Mills
- VIII—Knitting Mills
- IX—Clothing
- X—Wood and Paper Products
- XI—Printing Trades
- XII—Iron and Steel Products
- XIII—Transportation Equipment
- XIV—Non-ferrous Metal Products
- XV—Electrical Apparatus and Supplies
- XVI—Non-metallic Mineral Products
- XVII—Products of Petroleum and Coal
- XVIII—Chemicals and Allied Products
- XIX—Miscellaneous Manufactures

The present report belongs in Part III, Foods and Beverages. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

- A—General Review, 25¢
- B—The Slaughtering and Meat Packing Industries, 25¢
- C—The Dairy Products Industry, 25¢
- D—The Fish Processing Industry, 25¢
- E—The Fruit and Vegetable Preparations Industry, 25¢
- F—The Flour Milling Industry, 25¢
- G—The Prepared Breakfast Foods Industry, 25¢
- H—The Feeds Industry, 25¢
- I—The Biscuit Industry, 25¢
- J—The Bread and Other Bakery Products Industry, 25¢
- K—The Carbonated Beverages Industry, 25¢
- L—The Distilling Industry, 25¢
- M—The Brewing Industry, 25¢
- N—The Wine Industry, 25¢
- O—The Confectionery Industry, 25¢
- P—The Sugar Refining Industry, 25¢
- Q—The Macaroni and Kindred Products Industry, 25¢
- R—The Miscellaneous Food Preparations Industry, 25¢
- S—The Canned Foods Summary, 25¢

THE CARBONATED BEVERAGES INDUSTRY

1954

(AERATED WATERS)

The Carbonated Beverages Industry in 1954 showed decreases in both volume and value of products made, although the number of plants reporting increased by 10.

The selling value at the factory (exclusive of sales tax) for all products in 1954 was \$108,158,510, the salaries and wages paid amounted to \$20,206,175, and materials used totalled \$33,721,443.

The principal commodity shipped is, of course, "soft drinks" which amounted to nearly 104 million gallons in 1954 with a factory selling value of 91

million dollars. Of this volume nearly 77 million gallons was produced in Quebec and Ontario. This Industry also produces concentrates, syrups, extracts, etc., to the value of \$16,906,949. These are for use mainly within the industry.

In addition to the aerated waters produced in Carbonated Beverages Industry there were 2,114,897 gallons valued at \$1,519,192 produced in the Brewing Industry.

In 1954 firms reported inventory values for the first time in this survey. The results are shown in Table 5.

TABLE 1. Principal Statistics of the Carbonated Beverages Industry, Specified Years 1944 to 1954 and by Provinces, 1953 and 1954

Years	Estab-lish-ments	Em-ployees	Earnings	Cost of fuel and electricity	Cost at works of materials used	Value added by manufacture ¹	Selling value of factory shipments ²
	No.	No.	\$	\$	\$	\$	\$
1944	445	5,799	8,976,246	764,707	16,667,880	29,761,126	47,193,713
1945	453	5,473	8,672,097	744,267	13,643,081	26,630,502	41,017,850
1946	456	5,040	8,150,758	843,212	14,872,546	27,332,922	43,048,680
1949	484	7,812	14,599,204	1,871,114	32,069,188	51,716,093	85,656,395
1950	501	7,734	15,641,029	2,153,534	33,028,737	51,956,684	87,138,955
1951	510	7,389	16,048,878	2,186,126	33,195,192	55,132,309	90,513,627
1952	514	7,602	18,391,235	2,399,643	35,844,705	66,805,840	105,050,188
1953							
Newfoundland.....	10	126	299,038	44,385	683,445	1,263,372	1,991,202
Prince Edward Island	6	29	57,193	17,546	113,482	231,401	362,429
Nova Scotia	29	293	677,130	111,339	1,274,665	2,403,752	3,789,756
New Brunswick	23	242	499,228	77,843	760,732	1,368,688	2,207,263
Quebec	186	2,850	7,397,479	825,824	13,093,716	26,986,763	40,906,303
Ontario	172	2,964	8,023,206	951,565	12,826,668	25,616,701	39,394,934
Manitoba	21	343	933,397	140,650	1,862,664	4,134,090	6,137,404
Saskatchewan	24	289	758,081	152,942	1,586,738	2,394,121	4,133,801
Alberta	21	313	845,331	110,531	1,775,452	2,698,863	4,584,846
British Columbia, Yukon and Northwest Territories.....	34	389	995,469	138,476	1,515,683	3,398,312	5,052,471
Canada	526	7,838	20,485,552	2,571,101	35,493,245	70,496,063	108,560,409
1954							
Newfoundland.....	11	130	271,604	56,039	736,655	1,454,032	2,246,251
Prince Edward Island.....	6	29	60,855	16,120	107,222	207,414	331,953
Nova Scotia	30	298	660,517	103,822	1,192,141	2,446,298	3,737,193
New Brunswick	23	206	465,906	84,995	695,737	1,367,635	2,149,588
Quebec	190	2,886	7,329,740	954,658	12,341,366	27,581,583	40,875,102
Ontario	176	2,898	7,870,576	1,046,546	12,319,561	26,155,459	39,504,851
Manitoba	21	362	1,015,702	157,784	1,776,078	4,088,604	6,019,691
Saskatchewan.....	23	259	705,354	173,469	1,423,257	2,107,909	3,698,208
Alberta	21	348	850,606	141,893	1,655,436	2,675,418	4,465,052
British Columbia, Yukon and Northwest Territories.....	35	357	975,315	150,603	1,473,990	3,512,752	5,130,621
Canada	536	7,773	20,206,175	2,885,929	33,721,443	71,597,104	108,158,510

1. Figures for "Value added by Manufacture" are obtained by subtracting cost of materials and cost of fuel and electricity from value of production. In 1953 when value of production could not be ascertained, value of shipments was used instead. In 1954 value of production was computed from value of shipments by adding or subtracting the change in finished goods inventory, and then deducting cost of materials, fuel and electricity.

TABLE 2. Principal Statistics, of the Carbonated Beverages Industry Grouped According To Size of Establishments, 1953 and 1954

Size of Establishment Groups According to Selling Value of Shipments	Estab- lish- ments	Employees	Earnings	Cost at works of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$
1953					
Under \$5,000.....	19	28	32,083	23,991	57,598
\$5,000 to \$24,999.....	61	170	267,457	357,022	862,976
\$25,000 to \$49,999.....	91	486	934,794	1,398,259	3,418,432
\$50,000 to \$99,999.....	118	995	2,110,609	3,387,148	8,948,999
\$100,000 to \$199,999.....	132	1,616	3,829,951	7,002,442	18,640,193
\$200,000 to \$499,999.....	70	1,488	4,094,503	7,955,184	20,850,151
\$500,000 to \$999,999.....	23	1,102	3,229,156	5,386,003	16,050,909
\$1,000,000 to \$4,999,999.....	10				
\$5,000,000 and over.....	2	1,953	5,986,999	9,983,196	39,731,151
Total.....	526	7,838	20,485,552	35,493,245	108,560,409
1954					
Under \$10,000.....	38	64	69,805	77,553	189,190
\$10,000 to \$24,999.....	43	137	218,025	275,888	726,045
\$25,000 to \$49,999.....	91	458	911,752	1,278,420	3,282,284
\$50,000 to \$99,999.....	130	1,021	2,155,172	3,621,062	9,724,626
\$100,000 to \$199,999.....	130	1,592	3,612,201	6,515,264	18,082,670
\$200,000 to \$499,999.....	69	1,498	4,025,522	7,612,439	20,605,835
\$500,000 to \$999,999.....	23	1,042	3,150,379	5,311,815	16,257,595
\$1,000,000 to \$4,999,999.....	12	1,961	6,063,319	9,029,002	39,290,265
\$5,000,000 and over.....	—	—	—	—	—
Total.....	536	7,773	20,206,175	33,721,443	108,158,510

TABLE 3. Principal Statistics Classified According to Type of Ownership, 1953 and 1954

	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at works of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
1953						
Individual ownership.....	194	1,306	2,684,022	488,530	4,686,794	11,837,011
Partnerships.....	75	655	1,527,133	255,332	2,479,224	6,367,080
Incorporated companies.....	257	5,877	16,274,397	1,827,239	28,327,227	90,356,318
Total.....	526	7,838	20,485,552	2,571,101	35,493,245	108,560,409
1954						
Individual ownership.....	189	1,188	2,342,055	484,696	4,108,415	10,572,521
Partnerships.....	69	565	1,245,652	256,412	2,040,154	5,505,834
Incorporated companies.....	278	6,020	16,618,468	2,144,821	27,572,874	92,080,155
Total.....	536	7,773	20,206,175	2,885,929	33,721,443	108,158,510

TABLE 4. Capital, Repair and Maintenance Expenditures

(Thousands of dollars)

	Capital expenditures			Repair and maintenance expenditure			Capital, repair and maintenance expenditures		
	Con- struction	Machinery and equipment	Sub- total	Con- struction	Machinery and equipment	Sub- total	Con- struction	Machinery and equipment	Total
1948.....	1,004	3,853	4,857	324	715	1,039	1,328	4,568	5,896
1949.....	3,260	2,953	6,213	340	771	1,111	3,600	3,724	7,324
1950.....	2,225	2,633	4,858	265	830	1,095	2,490	3,463	5,953
1951.....	1,621	2,001	3,622	352	854	1,206	1,973	2,855	4,828
1952.....	640	1,580	2,220	332	958	1,290	972	2,538	3,510
1953.....	3,058	3,252	6,310	411	990	1,401	3,469	4,242	7,711
1954.....	3,078	3,475	6,553	342	903	1,245	3,420	4,378	7,798

TABLE 5. Inventory Values, 1954

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total inventory
	\$	\$	\$	\$
Opening.....	4,434,136	119,217	891,750	5,445,103
Closing.....	4,766,917	112,808	937,716	5,817,441

TABLE 6. Factory Shipments, 1953 and 1954

Products	1953		1954	
	Quantity	Value ³	Quantity	Value ³
	Imp. gal.	\$	Imp. gal.	\$
Carbonated beverages (soft drinks) ¹	107,892,389	92,367,408	103,815,984	91,251,561
Syrups, concentrates and extracts ²	6,736,845	15,845,640	6,394,711	16,501,946
Natural mineral water.....	534,090	110,368	524,651	124,507
All other products.....	—	236,993	—	280,496
Total	—	108,560,409	—	108,158,510

1. There was, in addition, a production by Breweries amounting to \$1,709,094 in 1953 and \$1,519,192 in 1954.

2. In addition to the quantity made for sale, a further 6,179,578 gallons was made in 1954 for use in the manufacturers' own plants and to which no selling value could be assigned.

3. Selling value at the factory, not including excise and sales tax.

TABLE 7. Factory Shipments of Soda Water and Other Carbonated Beverages from All Industries, 1939 to 1953

	Production					
	Made in carbonated beverages industry		Made in other industries		Total	
	Quantity	Value	Quantity	Value	Quantity	Value
	Gallons	\$	Gallons	\$	Gallons	\$
1939.....	42,658,507	25,606,519	1,297,176	655,979	43,955,683	26,262,498
1940.....	51,490,465	30,220,820	1,447,195	659,775	52,937,660	30,880,595
1941.....	58,202,453	36,429,014	1,601,430	725,541	59,803,883	37,154,555
1942.....	56,794,605	35,842,634	1,479,369	803,751	58,273,974	36,646,385
1943.....	56,617,256	35,969,146	1,403,236	816,176	58,020,492	36,785,322
1944.....	62,838,491	39,855,108	1,387,572	883,069	64,226,063	40,738,177
1945.....	50,315,637	33,995,553	1,019,716	602,000	51,335,353	34,597,553
1946.....	54,784,455	36,408,366	944,281	648,847	55,728,736	37,057,213
1947.....	68,186,101	47,164,458	1,227,160	951,459	69,413,261	48,115,917
1948.....	84,192,375	56,401,498	1,476,339	947,530	85,668,714	57,349,028
1949.....	99,251,488	72,049,318	1,936,466	1,094,486	101,187,954	73,143,804
1950.....	100,844,654	72,963,472	1,864,414	1,151,934	102,709,068	74,115,406
1951.....	93,032,895	76,135,375	1,770,312	1,150,175	94,803,207	77,285,550
1952.....	101,395,491	88,298,503	2,077,116	1,511,302	103,472,607	89,809,805
1953 ¹	107,892,389	92,367,408	2,282,435	1,709,094	110,174,824	94,076,502
1954 ¹	103,815,984	91,251,561	2,114,897	1,519,192	105,930,881	92,770,753

1. Value of "shipments".

TABLE 8. Shipments of Carbonated Beverages from all Industries, by Provinces, 1954

Province	Carbonated beverages			
	Made in carbonated beverages industry		Made in breweries	
	imp. gal.	\$	imp. gal.	\$
Newfoundland	2, 538, 171	2, 195, 981	—	—
Prince Edward Island	358, 668	331, 953	—	—
Nova Scotia	3, 464, 924	3, 206, 944	—	—
New Brunswick	2, 625, 423	2, 149, 588	—	—
Quebec	41, 515, 709	35, 789, 543	—	—
Ontario	35, 412, 089	30, 734, 768	1, 017, 226	765, 417
Manitoba	4, 980, 508	4, 550, 122	1	1
Saskatchewan	3, 737, 957	3, 446, 148	—	—
Alberta	4, 353, 722	4, 107, 464	1, 097, 671	753, 775
British Columbia, Yukon and North West Territories	4, 828, 813	4, 739, 050	—	—
Canada	103, 815, 984	91, 251, 561	2, 114, 897	1, 519, 192

1. To avoid disclosure of information concerning individual establishments, statistics for the province of Manitoba have been combined with Alberta.

TABLE 9. Materials Used in the Carbonated Beverages Industry 1953 and 1954

Materials	1953		1954	
	Quantity	Cost at plant	Quantity	Cost at plant
	lb.	\$	lb.	\$
Carbon dioxide gas, in cylinders	11, 704, 435	1, 034, 737	13, 297, 834	989, 681
Carbon dioxide, solid	895, 359	63, 362	1, 862, 033	144, 327
Sugar	137, 880, 363	11, 397, 169	130, 334, 739	10, 216, 314
Glucose	44, 910	4, 319	198, 043	30, 298
Citric and tartaric acid	728, 714	202, 505	719, 457	194, 514
Syrups, concentrates and flavours	—	14, 482, 504	—	14, 393, 585
Chemicals and supplies for washing bottles	—	209, 145	—	207, 099
Boxes, cases, labels, crowns, corks, caps, etc.	—	6, 767, 196	—	6, 311, 946
All other materials	—	1, 332, 308	—	1, 233, 679
Total	—	35, 493, 245	—	33, 721, 443
New bottles purchased during year	—	4, 558, 604	—	4, 691, 937

TABLE 10. Employees, and their Earnings, by Provinces, 1953 and 1954

	Average number of employees					Earnings		
	On salaries		On wages		Total	Salaries	Wages	Total salaries and wages
	Male	Female	Male	Female				
	Number					\$	\$	\$
1953								
Newfoundland.....	18	4	78	26	126	68,786	230,252	299,038
Prince Edward Island.....	6	2	19	2	29	23,797	33,396	57,193
Nova Scotia.....	66	19	196	12	293	278,590	398,540	677,130
New Brunswick.....	51	14	168	9	242	182,113	317,115	499,228
Quebec.....	580	158	2,045	67	2,850	2,637,552	4,759,927	7,397,479
Ontario.....	726	270	1,859	109	2,964	3,169,903	4,853,303	8,023,206
Manitoba.....	87	25	215	16	343	421,876	511,521	933,397
Saskatchewan.....	57	17	178	37	289	284,405	473,676	758,081
Alberta.....	58	25	187	43	313	295,700	549,631	845,331
British Columbia Yukon and North West Territories.....	110	40	207	32	389	454,132	541,337	995,469
Canada.....	1,759	574	5,152	353	7,838	7,816,854	12,668,698	20,485,552
1954								
Newfoundland.....	17	5	84	24	130	72,942	198,662	271,604
Prince Edward Island.....	6	2	18	3	29	25,778	35,077	60,855
Nova Scotia.....	73	15	203	7	298	281,339	379,178	660,517
New Brunswick.....	40	12	146	8	206	179,791	286,115	465,906
Quebec.....	655	157	2,012	62	2,886	2,738,766	4,590,974	7,329,740
Ontario.....	703	281	1,803	111	2,898	3,256,378	4,614,198	7,870,576
Manitoba.....	90	27	226	19	362	436,367	579,335	1,015,702
Saskatchewan.....	56	14	162	27	259	280,148	425,206	705,354
Alberta.....	65	22	221	40	348	315,790	534,816	850,606
British Columbia Yukon and North West Territories.....	107	38	188	24	357	446,040	529,275	975,315
Canada.....	1,812	573	5,063	325	7,773	8,033,339	12,172,836	10,206,175

TABLE 11. Production Workers, by Months, 1953 and 1954

Months	1953			1954		
	Male	Female	Total	Male	Female	Total
	Number					
January.....	4,557	290	4,847	4,538	285	4,823
February.....	4,487	297	4,784	4,570	301	4,871
March.....	4,576	296	4,872	4,622	308	4,930
April.....	4,859	325	5,184	4,796	316	5,112
May.....	5,410	366	5,776	5,255	340	5,595
June.....	6,110	398	6,508	5,926	366	6,292
July.....	6,451	416	6,867	6,012	375	6,387
August.....	6,037	396	6,433	5,745	354	6,099
September.....	5,378	366	5,744	5,032	318	5,350
October.....	4,990	338	5,328	4,742	304	5,046
November.....	4,828	335	5,163	4,675	312	4,987
December.....	4,953	340	5,293	4,749	308	5,057
Average.....	5,152	353	5,505	5,063	325	5,388

List of Firms in the Carbonated Beverages Industry, 1954

Name and Address	Name and Address
Newfoundland:	
American Beverages Ltd., Haddock Rd., Fortune	
Bond Beverages, 723 High St., Grand Falls	
Browning Harvey Ltd., Water St. W., St. John's	
Gaden's Ltd., 665-683 Water St. W., St. John's	
Gaden's (Central) Ltd., Bishop's Falls	
Gaden's (West) Ltd., Corner Brook	
Kay's Beverages, Stephenville	
Lakeside Bottling Co. Ltd., Box 62 Channel	
Purity Factories Ltd., Blackmarsh Rd., St. John's	
Royal Aerated Water Co., 10 Barter's Hill, St. John's	
Union Aerated Water Co. Ltd., 63 Freshwater Rd., St. John's	
Prince Edward Island:	
Evangeline Beverages (N.B.) Ltd., 152 Elm Ave., Charlottetown	
W.S. Fraser, Murray River	
Morris, J. & T. Limited, 75-79 Water St., Charlottetown	
Morrison Brothers, 138 Water St. E., Summerside	
Seaman's Beverages, 57 Water St., Charlottetown	
Simmons, G.H., Spring Park Road, Charlottetown	
Nova Scotia:	
Acadia Beverage Co., 44 William St., Yarmouth	
Artic Beverage Co., 762 Gottingen St., Halifax	
Astoria Beverage Co., Main St., Liverpool	
Canada Dry Bottling Co. (Halifax) Ltd., Bedford	
Canada Dry Ltd., 69 Wood St., Truro	
Cape Breton Beverages, 67 Ferry St., Sydney	
Capital Hi-Grade Beverage Co., 147-153 Maynard St., Halifax	
Chapman Beverages Ltd., 1100 Prince St., Truro	
Chapman Brothers Ltd., 20 Station St., Amherst	
Clare Beverage Co., Meteghan River	
Coca-Cola Ltd., 68 Argyle St., Halifax	
Havelock-Home Bottling Company Ltd., 114 York St., Sydney	
Hub Beverages, 16 Main St., Truro	
Ideal Beverages, 14 Townsend St., Sydney	
Jones Bottling Co., Ltd., Weymouth	
Mac's Beverages, North Sydney	
McKinlay & Sons, 262 Brookside St., Glace Bay	
MacLean's Beverages, New Glasgow	
Monarch Mineral Springs, Trenton	
Morris Beverages, 5-7 Pleasant St., Dartmouth	
Seven-Up (Bridgetown) Ltd., Bridgetown	
Seven-Up (Bridgewater) Limited, 677 La Have St., Bridgewater	
Seven-Up (Maritimes) Limited, 765 Robie St., Halifax	
Seven-Up (New Glasgow) Ltd., 59 Prospect St., New Glasgow	
Sussex Ginger Ale Ltd., 16 Almon St., Halifax	
Tennant, H.F. Limited, 9 Havelock St., Amherst	
Townson, J.P., 768 Barrington St., Halifax	
Valley Beverages Ltd., Bridgetown	
Valley Beverages Ltd., Yarmouth North	
Weymouth Spring Bottling Co., Weymouth	
New Brunswick:	
Ahier & Woods Ltd., 22 Ramsay St., Campbellton	
Albert & Sons, V.H., 75 Church St., Edmundston	
Brunswick Beverages Reg'd., 532 St. Francis St., Edmundston	
C. & S. Bottling Works, Box 64, Demaresque St., Bathurst	
Cošca & Buraglia, Ltd., Bathurst	
Cassidy's Ginger Ale Works, Church St., Chatham	
Crystal Beverages, 2 Reade St., Moncton	
Evangeline Beverages (N.B.) Ltd., Botsford Street, Moncton	
Gallivans Ginger Ale Works, Jane St., Newcastle	
Gorham Beverages, 100 Clark St., Fredericton	
Grand Anse Beverages, Grand Anse	
Grand Falls Bottling Co., Grand Falls	
International Drug Co., The, 17 King Street, St. Stephen	
King's County Beverages, 19 Winter St., Sussex	
Nadeau's Bottling Works, 18 Union St., Campbellton	
Hestigouche Beverage Works, 98 Water Street, Campbellton	
Saint John Beverages Ltd., 403 Chesley St., Saint John	
Seven-Up (Saint John) Ltd., Barrack Green Saint John	
Sussex Ginger Ale Limited, 67 Pleasant Ave., Sussex	
Sussex Ginger Ale Ltd., 140 Clark St., Fredericton	
Tennant, H.F. Ltd., 297 Church St., Moncton	
Terriss Beverage Co., 51 City Road, Saint John	
Woodstock Bottling Works, Cedar St., Woodstock	
Quebec:	
Abel, Joseph 97 rue St. Bruno, St-Joseph d'Alma	
Abern & Palmer Beverages, Gaspé Harbour	
Allan's Beverages Limited, 5130 Western Avenue, Montreal	
Archambault, Victor, 16262, rue Bureau, Pointe-aux-Trembles	
Beaudoin, J. Albiny, La Sarre	
Becont Beverages Limited 175 St. Hubert, St. Jerome	
Bellehumeur, Gabriel, Lorrainville	
Bergeron et Fils, Enrg., 36, rue Principale, St-Félix-de-Valois	
Bière d'Épinette Larose, 6540-31ème avenue, Rosemont, Montréal	
Quebec - continued	
Binet & Turgeon Ltée., Beauceville-est	
Blackburn & Fils, St-Angèle de Laval	
Bolduc & fils, Inc. 10, rue de la Fabrique, Montmagny	
Boudreau Limitée, St. Romuald	
Boudreau & Forrest Limited, Mont Joli	
Bourque, Marius, Enrg., Vallée Junction	
Brais Inc. & Red Rock Cola (Qué) Ltée., 299-5ième rue, Québec	
Breton, Gaston, 366 Racine, Granby	
Brevages E. Denis Limitée, 6314, rue Delanaudière, Montreal	
Brevages Alouette (Louis Baril), Gentilly Co. Nicolet	
Brevages Bino Enrg., 248 Marche St., St-Laurent	
Brevages Caprice Enrg., Chemin Larocque, Valleyfield	
Brevages Courville Enrg., 165, avenue Hôtel-Dieu, Sorel	
Brevages de Choix Enrg., St-Jean-Eudes	
Brevages Sherbrooke, Enrg., 755 King E., Sherbrooke	
Brevages Drummond Enrg., 497, rue St-Pierre, Drummondville	
Les Brevages Frisco Ltée., 2925 Royale, Trois-Rivières	
Brevages Gaudreault Enrg., 576 St. Antoine, Ville La Tuque	
Brevages Henri, Enrg., 311 St. Norbert, Drummondville	
Brevages Jumbo Limitée, 7285, rue Chabot, Montréal	
Brevages Lafrance, 444 rue Notre Dame est, Victoriaville	
Brevages Lazure, 1385, rue Choquette, St-Hyacinthe	
Brevages Lucky One, 8470 10 ^e avenue, Ville St-Michel	
Brevages Marine Club Inc., 33, rue St-Jean-Baptiste, Victoriaville	
Brevages Mont Rouge, Rougemont	
Brevages Pontiac, Ville-Marie	
Brevage Royale Enrg., Grand'Mère	
Brevages St. Jerome, 232, rue Ste-Paule, St-Jerome	
Brevages Simon, Thetford Mines	
Brevages Snow White Ltée., St-Antoine des Laurentides	
Brien, Maurice, rue Hôtel-de-Ville, Maniwaki	
Brissette, J.L. Ltée., 14, rue St-Antoine, Ste-Agathe-des-Monts	
Brunelle, U.L., 33, rue St-Jean-Baptiste, Victoriaville	
Bryant, J.H. Limited, 1060 Cherboung St. Sherbrooke	
C. & D. Beverages Inc., 5130 Western Ave., Montreal	
Caisse, Alfred Inc., 151, rue du Roi, Sorel	
Canada Dry Bottling Co. (Ottawa) Ltd., 298 Laramée St., Hull	
Canada Dry Bottling Co. (Quebec) Ltd., 1005 de la Canardière, Québec	
Canada Dry Ltd., 8700 Decarie Blvd., Montreal	
Caquette et Frère Enrg., 5th Avenue, Amos	
Chandler Bottling Works Reg'd, Chandler	
Charbonneau, Jean-Jacques, 3060, rue St. Pierre, St. Hyacinthe	
Charbonneau, Paul E., Rue Palais de Justice, Montmagny	
La Charmeuse Enrg., (Lucien Larivée, Prop.) 2680 Laframboise Blvd., St. Hyacinthe	
Chartier, J.L., 131 Abitibi Ave., Malartic	
Chevalier, Albert, 2662 St. Alexis, Shawinigan Falls	
Chevrier Frères, 117, rue Burroughs, Lachute	
Christin Ltée., 2775 est, rue Sherbrooke, Montréal	
La Cie d'Éau Minérale Royale, 2795, Dessaulles, St. Hyacinthe	
La Cie d'Embouteillage Canada Dry Co. Rimouski Ltée., 660, rue St-Germain est, Rimouski	
La Cie d'Embouteillage "Idéale", 2175 Papineau St., St. Hyacinthe	
La Cie des Liqueurs Corona Ltée, 0650, rue Atwater, Verdun	
Claire-Fontaine Limitée, 86 Côte d'Abraham, Québec	
Claro, Ltée., 1055 Blvd. Ste-Anne Montmorencyville	
Coca-Cola Ltd., 2465-1st Ave., Québec	
Coca-Cola Ltd., 200 Bellechasse St., Montreal	
Corribeau, J.O., 2267 Blvd. des Chutes, St. Louis de Courville	
Cott Beverages (Canada) Ltd., 4060 St. Lawrence Blvd., Montreal	
Coulombe, Alex, 27, ave. Bigaouette, Québec	
Cournoyer, Lucien, 34, rue Laval, Tracy	
Couturier, L.P., La Malbaie	
Cristal Bottling Works, 180 rue cousin., St. Jean	
Crystal Spring Bottling Works Ltd., 115 Foster Square, Waterloo	
Cyr & Landry Enrg., New Richmond Sta.	
Delorme, Ronaldo, 206, avenue du Parc, Granby	
Demers, O. Limitée, 305 avenue, Hôtel-de-Ville, Chicoutimi	
Demers, Oscar, 571-2ième rue, Grand'Mère	
Desaulniers P.N., 250 Le Bourdais, St-Tite	
Desormeaux, S. Enrg., 965 rue Labelle, St. Jerome	
Dorville, Harvey, Inc. La Malbaie	
Doucet, Arthur, Ltée., 80 rue du Vieux Pont, Jonquière	
Doucet, Arthur, Ltée., 448 rue St. Bernard, Naudville	
Dow, J. Donald, Port Daniel West	
Drouin, A.N. & Fils, 908-4ième Ave., Val d'Or	
Dube, Paul Camille, 370 Chemin Témiscouata, Rivière-du-Loup	
Dufresne & Frère Limitée, 3125 Blvd. Royal, Trois-Rivières	
Dumont et Lafrenière Ltée, 1072-2nd Ave., Val d'Or	
Dupuis, Frank A. & Co., 4570 Mentana St., Montreal	
Eau Minérale Étoile, Ste-Geneviève-de-Batiscan	
Embouteillage de Québec Enrg., 633 ouest, St-Vallier, Québec	
Embouteillage Nesbitt du Saguenay, Tadoussac	
Eskimo Bottling Works Ltd., 6968 Grand Ave., Montreal	
Fluet, F.A. Enrg., 750 rue est, St-Vallier, Québec	
Fontaine, Émile, 570, rue Commerciale, La Tuque	
Forget, Albert, Mont-Laurier	
Frenière, Alfred, 45, rue du Lac, Magog	
Gagné, F-X, 66, rue Notre-Dame, Nicolet	
Gaspé Bottling Co. Ltd., Gaspé	
Gaudreault, L.E. Enrg., 391 Jacques-Cartier, Est, Chicoutimi	

List of Firms in the Carbonated Beverages Industry, 1953 - Continued

Name and Address	Name and Address
Quebec - continued	
Grenier, Arthur Ltée, 12 St. Antoine St., St. George de Beauce	
Hamel & Co., 2159 Valois, Montreal	
Hamel et Fils, Enrg., La Sarre	
Hébert, Paul, 74 St-Edouard, Cap-de-la-Madeleine	
Hires, Charles E. Co. Ltd., 9162 St. Lawrence Blvd., Montreal	
Jacob, Henri, 327, rue St-Germain, Rimouski	
Kik Company, 1387 Villeray St., Montreal	
King's Court Beverages Co. Ltd., 2901 Sherbrooke St. E., Montreal	
Lafontaine D., & Fils Enrg., 35 Notre-Dame, Louiseville	
Lafontaine & Cie Limitée 2, rue Frontenac, Berthierville	
Langlois et Mercier, Armagh	
Laniel & Frère Enrg., 45, rue Ellice, Valleyfield	
Lanouette, Albert, 80, rue St. Michel, Ville-Marie	
Larose & Fils Enrg., 129 Brodeur, La Providence	
Larivée & Frères Enrg., Rue Jean-Roux, Trois-Pistoles	
Laurentian Spring Water & Beverages Limited 1210 Craig St. E., Montreal	
Lavigne, Lucien, 1700 King ouest, Sherbrooke	
Leclerc, Joseph, St. Evariste Station	
Leduc, G., 21 rue St. Pierre St. Casimir	
Lemay Cola Inc., 273-11ère Ave est, Amos	
Leroux, L.P. & Fils Enrg., 3 Hotel-de-Ville, ouest, Dorion	
L'Etendre Inc., L'Epiphanie	
Levesque, J.A., Bonaventure	
Liquid Carbonic Canadian Corp. Ltd., 8400 Decarie Blvd., Montreal	
Les Brevages Bégin Ltée., 999 rue Ste-Julie, Trois-Rivières	
Les Embouteilleurs de Rouyn-Noranda Enrg., 154 rue Gamble ouest, Rouyn	
Les Liqueurs de Thetford Mines Enrg., 1068 Notre Dame Nord, Thetford Mines	
Les Liqueurs Elz. Fortier Ltée, 848, rue du Roi, Québec	
Les Liqueurs Kist Richelieu Enrg., 20, rue Jacques, Sorel	
Les Liqueurs Régat de St. Jean Enrg., 105 A, rue Champlain, St. Jean	
Les Liqueurs Victoria Enrg., 195 Blvd. Fusey, Cap de la Madeleine	
Liqueurs Douces de Hauterive Ltée., Hauterive	
Liqueurs Granby Inc., 7 rue Centre, Granby	
Liqueurs Kist Farnham, 243 rue St. Louis, Farnham	
Liqueurs, St. Georges Enrg., St-Georges de Beauce	
Liqueurs St. Maurice, St. Barnabe Nord	
Liqueurs Trottier Cie., St. Casimir	
MacKimmie, J.P. & Sons, 379 Foundry St., Lachute	
Mammy Beverage Co. (Reg'd) 7418 de la Roche, Montreal	
Marcotte & Fils, 300, rue Richard, Joliette	
Massicotte, André, Ste-Anne de la Pérade	
Massicotte, J.T. Inc., 108-101ème Avenue, Amos	
Matteau, J.E.A., 7-Up, 470-61ème ave (a) Grand'Mère	
Melody Beverages Ltd., 10939 Esplanade, Montreal	
Methot & Gagné Enrg., 68 Fraser St., Rivière du Loup	
Moirier, Georges 1350 rue St. Antoine, St. Hyacinthe	
Monarch Bottling Works, 150, rue Longueuil, St-Jean	
Monfette, J.B. Ltée, 4, rue Marchand, Victoriaville	
Monfette, J.L., 131, rue d'Auteuil, Thetford Mines	
Morency, Paul, 154 rue de la Cathédrale, Rimouski	
National Bottling Works, 1428 Clarke St., Montreal	
National Soft Drinks Corporation, 460 Main St., Granby	
Northern Quebec Bottlers Ltd., 29 Gamble St. E., Rouyn	
Orange Crush Ltd., 1016 Bleury St., Montreal	
Paquet, Gustave, 792-6th Ave., Grand'Mère	
Paul et Fils, 290, rue George, Sorel	
Paul-Hus, Jean-Marie, 93 Ramezay, Sorel	
Peer's Beverages of Canada Ltd., 4266 de Chateaubriand Ave., Montreal	
Péloquin et Frère, Weedon	
Pepsi-Cola Co., of Canada Ltd., 825 Querbes Ave., Outremont	
Picard, Nil & Fils Enrg., 56, rue Bennett, Nord, Thetford Mines	
Plamondon, Georges, 1, ave. Plamondon, Drummondville	
Plourde, H., 11, rue Mgr. Bluteau, St-Félicien	
Plourde, Elzear Ltée, 146, rue St-Laurent, Jonquière	
Port Daniel Kist Beverages Reg'd, Port Daniel	
Poulin et Fils, 78 Lakeshore Rd., Rouyn	
Racine & Frère, 759 Delanaudière, Joliette	
Radnor Mineral Waters Springs, R.R. No. 2, St. Maurice	
Red Rock Beauceville Enrg., Beauceville est	
Red Rock Matane Enrg., 7-9, rue Soucy, Matane	
Regal Beverages 6 Morin, Hull	
Regal Bottling Works, 18, rue St-Henri, Laprairie	
Richer & Frère, Ltée., 39 ave. du Parc, Valleyfield	
Roux-Bergeron Enrg., 12, rue Coté, Victoriaville	
Roy & Frères Enrg., 191, rue Montcalm, Joliette	
Roy, J.A., 45, rue Laviolette, Lac Megantic	
Royal Beverages, Maniwaki	
Royal Bottling Co., Mont Joli	
Royal Bottling Co., Sept Iles	
Seven-Up Montreal Ltd., 160 Graham Blvd., Town of Mount Royal	
Simard, Philippe, & Fils Enr. 501, rue des Peupliers, Dolbeau	
Soucy et Frères Enrg., 131, rue Amyot, Rivière du Loup Station	
Source Nalko Enrg., St. Justin	
Sources Abenakis Ltée, St-François du Lac	
Stewart Bottling Co. Ltd., 7335 Decarie Blvd., Montreal	
Suncrest Beverages of Canada, 711 ave. L'abbé, Thetford Mines	
Tougas & Nicholson, 1, rue Dufferin, Valleyfield	
Quebec - concluded:	
	Trudeau, Richmond, 404, rue St. Viateur, Joliette
	Usine d'Embouteillage Moski., Enrg., 60 Duplessis, Cap de la Madeleine
	Val d'Or Bottling Works Reg'd, 1110-4th Ave., Val d'Or
	Vandal, Donat, 3085, rue St-Pierre, St-Hyacinthe
	Vincent, Jacques, 143 rue des Forges, Drummondville
Ontario:	
	Aurora Beverages, 99 Berczy St., Aurora
	Bell City Beverages, 264 Wellington St., Brantford
	Bernard Beverages Limited, 2 Stewart St., Toronto
	Bonneville Bottling Works, 10 Marlboro St., S. Cornwall
	Boorman's Beverages Ltd., 485 Reid St., Peterborough
	Brant Beverage Service Limited, 131 South Market St., Brantford
	Breuvages Excel Beverages Ltd., Bourget
	Breuvages Laval, 688 Industrial Ave., Ottawa
	Brighton Beverages, Yonge St., Brighton
	Brown's Beverages, Bay St., Gravenhurst
	Brunet Beverages, 381 Pine St., Sudbury
	Canada Dry Bottling Co., Ltd., 180 Innisfil St., Barrie
	Canada Dry Bottling Co., 15 Davidson St., Kingston
	Canada Dry Bottling Co., 107 Second St., Kirkland Lake
	Canada Dry Bottling Co., Ltd., 2310 Walker Rd., Windsor
	Canada Dry Bottling Co. (Lakehead) Ltd., 410 Memorial Ave., Port Arthur
	Canada Dry Bottling Co. Ltd., 932 Mervin Ave., Peterborough
	Canada Dry Bottling Co., Ltd., 97 St. George St., Sudbury
	Canada Dry Bottling Co., Ltd., Condie St., Smiths Falls
	Canada Dry Bottling Co., Ltd., Base Line at Wharnccliffe Rd., London
	Canada Dry Ltd., 153 Sherbourne St., Toronto
	Canadian Extract & supply Co. Ltd., 29 Yorkville Ave., Toronto
	Carson A.B., 221 Matheson St., Kenora
	Central Beverages Co., 857 Central Ave., London
	Charlebois Beverages, 41 Baldwin Ave., Cornwall
	Cherry Cream Beverages, 27 Alanson St., Hamilton
	Clearwater Beverage Co., 444-6th Street, South, Kenora
	Coad Bros. Limited, 982 Princess Ave., London
	Coca Cola Ltd., 90 Broadview Ave., Toronto 8
	Coca Cola Ltd., Sidney St. at Marshall Rd., Belleville
	Coca Cola Ltd., Brantford
	Coca Cola Ltd., 115 Wilson St., Hamilton
	Coca Cola Ltd., 66 Rideau St., Kingston
	Coca Cola Ltd., 1570 King St. E. Kitchener
	Coca Cola Ltd., 1140 Dundas St., London
	Coca Cola Ltd., 2158 Main St., Niagara Falls
	Coca Cola Ltd., 605 Bronson Ave., Ottawa
	Coca Cola Ltd., 190 George St., Peterborough
	Coca Cola Ltd., 314 Memorial Ave., Port Arthur
	Coca Cola Ltd., Windsor
	Cochrane Bottling Works, 158 Second Ave., Cochrane
	Collingwood Ginger Ale Works, 25 Second St., Collingwood
	Collins Beverages Ltd., 116 Victoria St., Barrie
	Cornwall Bottling Works Ltd., 113 Amelia St., Cornwall
	Country Club Beverages, 183 Bloor St., East, Oshawa
	Credit Valley Bottling Works Georgetown
	Cronmiller Ginger Ale Co., 76 Fraser St., Port Colborne
	Crown Syphon Bottling Works, 1249 Laurendeau Ave., Windsor
	Darco Products, Victoria Rd., Guelph
	Dominion Bottling Works, 5 McCama Ave., Kirkland Lake
	Dominion Dry Ginger Ale Co. Ltd., 105 Manning Ave., Toronto
	Dominion Seven-Up Co., Ltd., 12 Cranfield Rd., Toronto
	Dominion Beverages, 308 John St. N., Hamilton
	Drink-Rite Ltd., 674 King St. W., Hamilton
	Elders Beverages, 671 Montreal St., Kingston
	Evergreen Beverages, 720 Prince St., Hearst
	Erie Beverages Ltd., 71 Park Ave. E., Chatham
	Esbeco Limited, 658 Erie St., Stratford
	Foy & Irwin, 223 N. Lingham St., Belleville
	Garland Beverages Limited, 461 Oak St. E., North Bay
	General Beverages Limited, 52 Fleet St., Ottawa
	Geraldton Bottling Co., Geraldton
	Gesebrechts Ltd., Petawawa
	Goderich Bottling Works, Kingston St., Goderich
	Goodie Beverage Co. Ltd., 926 High St., Peterborough
	Gordon's Beverages, 208 McDonnell St., Peterborough
	Gray, W.J., 11 Market St., Collingwood
	Hainbly's Beverages Ltd., 145 King St. West, Oshawa
	Hainbly's Beverages Ltd., 124 Proctor St., Sarnia
	Hamilton Beverages, Wingham
	Harrison Kist Beverages Ltd., Webb Street, Harrison
	Hawkesbury Bottling Works, 15 Hampdon, Hawkesbury
	Hinds Beverages Limited, 20 Front St. S., Orillia
	Hires Bottling Co., (Niagara) Ltd., 1429 St. Paul St., Stamford
	Horsman, Chas L. & Son, 41 Pellissier St., Campbellford
	International Soda Water Mfg. Co., 59 Markham St., Toronto
	Irish Dry Beverages, 1834 Peer St., Niagara Falls
	Kist Beverages, 29 Harriet St., Hamilton
	Kist Beverages (Waterloo) 60 Erb St. West, Waterloo
	Kist Canada Ltd., 11 Cobourg St., Stratford
	Kitchener Beverages Ltd., 680 Victoria St. N., Kitchener

List of Firms in the Carbonated Beverages Industry, 1953 - Continued

Name and Address	Name and Address
Ontario—continued:	
Lakewood Beverages, 452—3rd St. North, Kenora	
Lindsay Soda Water Works, 10 Caroline St., Lindsay	
Lock City Beverages, 353 Wellington W., Sault Ste. Marie	
London Bottling Co. Limited, 982 Princess Ave., London	
Loudon Brothers Ltd., 735 Fourth Ave. South, Geraldton	
McCready Beverages, 263 Millard St., Orillia	
MacDonald & Son Ltd., 495 Oak St. W., North Bay	
MacDonald & Son Ltd., New Liskeard	
MacDonald & Son (Timmins) Ltd., South Porcupine	
McKellar Beverages Ltd., 124 Orchard, Brockville	
Maedel's Beverages Ltd., 76 Talbot St. S., Essex	
Majestic Beverage Company, 125 Mary St., Hamilton	
Millar's Beverages, 5 Bank St., Renfrew	
Mitchell Bottling Co., Mitchell	
Moir Beverages, 291 Coleman St., Belleville	
Moran Beverages, 58 Rodman St., St. Catharines	
Morris Beverages, 115 Brock St., Kingston	
Morris Beverages, "Les", 285 Elgin St., Sarnia	
National Bottlers, 7 Station Road, Kirkland Lake	
National Dry Ltd., 303-309 Richmond St., London	
Nesbitt's Orange of Canada Ltd., 52 Fleet St., Ottawa	
New Liskeard Bottling Works, Whitewood Ave., New Liskeard	
Niagara Dry Beverages, Ltd., 1730 Ferry St., Niagara Falls	
Niagara Dry Beverages, Ltd., 198 Catherine St. N., Hamilton	
Nickel City Beverages Limited, 294 Elm St. E., Sudbury	
Nipigon Bottling Works, Nipigon	
Northern Beverages, 19 Cobalt St., Cobalt	
Northern Beverages, Kapuskasing	
Nu-Grape (Toronto) Limited, 1100 Queen St. W., Toronto	
Nu-Jersey Creme Co., 229 Manning Ave., Toronto	
Orange Crush Bottling Co., 148 Ontario St., Kingston	
Orange Crush Ltd., 1600 O'Connor Drive, Toronto	
Orange Crush Ltd., 217 Cannon St. E., Hamilton	
Orangeville Bottling Works, The, 13 Mill St., Orangeville	
Orillia Kist Beverages Ltd., 128 Dundas St., Orillia	
Ottawa Valley Pure Spring Beverages, Pembroke	
Parisien Beverages, 722 Pitt St., Cornwall	
Penetang Bottling Co. Ltd., Penetanguishene	
Pepsi Cola Co. of Canada Ltd., 145 Weston Rd., Toronto	
Pepsi Cola Co. of Canada Ltd., 205 Richmond Rd., Ottawa	
Port Perry Beverages, Port Perry	
Private Brands Beverages Ltd., 844 Bathurst St., Toronto	
Pure Spring Company Ltd., 22 Aberdeen St., Ottawa	
Red Lake Bottling Works, Red Lake	
Reinhart's Beverages, 12—22 James St., Guelph	
Renfrew Bottling Works Ltd., 326 Raglan St., Renfrew	
Rideau Beverages, 10 Maple St., Smiths Falls	
Riverdale Beverages Ltd., 183 Erie Ave., Brantford	
Robertson, Alex Co., Homewood Ave., Mount Forest	
Robinson's Beverages, 29 Lewis St., Perth	
Royal Beverages, 130 First St. E., Fort Frances	
Sarnia Soda Water Works Limited, 118 N. Victoria St., Sarnia	
Stanley M. Scott (Belles Beverages) 10 Gordon St., Belleville	
Seven-Up Bottling Co., 131 North Archibald St., Fort William	
Seven-Up Bottling Co. Ltd., 970 Mercer St., Windsor	
Seven-Up Bottling Co. Ltd., 111 St. George St., Sudbury	
Seven-Up (Ontario) Ltd., 21 Essex St., Toronto	
Seven-Up (Ontario) Ltd., 68 Clapperton St., Barrie	
Seven-Up (Ontario) Ltd., 119 Station St., Belleville	
Seven-Up (Ontario) Ltd., 80 Glow Ave., Hamilton	
Seven-Up (Ontario) Ltd., 375 Bagot St., Kingston	
Seven-Up (Ontario) Ltd., Oxford St. at First, London	
Seven-Up Bottling Co. (Ottawa) Ltd., 1314 Carling Ave., Ottawa	
Shorty Beverages, 1244 Woodbine, Toronto	
Silver Lake Beverages Co. Ltd., 916 Park St., Kenora	
Smith Beverages Ltd., 124 Church St., Bowmanville	
Smiths Falls Bottling Works, 11 Abbott St., Smiths Falls	
Snell's Bottling Works, 43 Park St., Chatham	
Sprunt's Beverages, 65 Church St., Parry Sound	
Star Beverages Limited, 79A Queen St., Kirkland Lake	
Star Bottling Works Ltd., 252 Regent St., Sudbury	
Stimson, E.H. & Co., St. Paul St., Alexandria	
Stratford Kist Beverages, 11 Cobourg St., Stratford	
Strub Beverages, 22 McCaully St. W., Hamilton	
Sunnyside Beverage Co., 1068 Queen St. W., Toronto	
Superior Beverages Ltd., 305 Albion St., Sudbury	
Superior Bottling Co., 211 Southern Ave., Fort William	
Sutherland's Ginger Ale Co., 4 Richmond St., Hamilton	
Taylor, William & Son Limited, 957—4th Ave. E., Owen Sound	
Thomson Beverages, 1701—3rd Ave. E., Owen Sound	
Timmins Bottling Works, 34 Algonquin Blvd. E., Timmins	
Toronto Soda Water Mfg. Co., 61 Oxford St., Toronto	
Tuckey Beverages, Ekater	
Twin City Bottling Co., 867 Minnesota, Fort William	
United Bottlers, 360 Talbot St., London	
Uxbridge Beverages Ltd., Uxbridge	
Vernor's Ginger Ale Ltd., 140 Jackson St., Hamilton	
Vernor's Ginger Ale Ltd., 1030 Walker Rd., Walkerville	
Whitney Beverages, Ltd., 122 St. Felix St., Cornwall	
The Prescott Bottling Co. Ltd., King St. East, Prescott	
Willson & Warden Engineering Ltd., 58 Duchess St., Toronto	
Ontario—concluded:	
	Wilson Charles Limited, 519 Sherbourne St., Toronto
	Windsor Beverages, 1291 Albert Road, Windsor
	Wishing Well (Toronto) Ltd., 145 George St., Toronto
	Woodlond Beverages Co. Ltd., 39 Metcalfe St., Woodstock
	Wynola Corporation, 1100 Queen St. W., Toronto
Manitoba:	
	Arctic Beverages Ltd., 314 Green St., Flin Flon
	Arctic Drink Manufacturing Co., 862 Selkirk Ave., Winnipeg
	Bell Bottling Co. Ltd., 1087 Selkirk Ave., Winnipeg
	Bell Bottling Co. Ltd., Dauphin
	Blackwoods Beverages Ltd., 341 William Ave., Winnipeg
	Blackwoods Beverages Ltd., 161—8th St., Brandon
	Canada Dry Ltd., 645 Wall St., Winnipeg
	Coca-Cola Ltd., 20—12th St., Brandon
	Coca-Cola Ltd., 100 Dagmar St., Winnipeg
	Dauphin Beverages Ltd., Second Ave., South West, Dauphin
	Empire Beverages Ltd., 1st & Pacific St. Brandon
	Golden Age Beverages Ltd., Ottawa & Watt St., Winnipeg
	Kik Bottling Company, 1588 Main St., Winnipeg
	Northland Beverages, North Ave., Flin Flon
	Northwest Beverages, Dauphin
	Orange Crush Ltd., 233 Stradbrooke Ave., Winnipeg
	Portage Soda Water Works, 60 Tupper St. N., Portage la Prairie
	Scott Fruit Co., Brandon
	Selkirk Beverages, 474 Main St., Selkirk
	Dan's Beverages Ltd., 1443 Arlington St., Winnipeg
	Zero Bottling Works, 90 Lorne St., Winnipeg
Saskatchewan:	
	Blackwoods Beverages Ltd., 86 Broadway Ave. W., Yorkton
	Canada Dry Bottling Co. Ltd., 332 First Ave. N., Saskatoon
	Canora Beverages, Norway Road, Canora
	Coca-Cola Ltd., 1736 Cornwall St., Regina
	Coca-Cola Ltd., 265—3rd Ave. N., Saskatoon
	Jackson Bottling Company Ltd., The, 264 River St. W., Moose Jaw
	Laings Beverages, Gov't Rd. & 1st Ave., Weyburn
	Maple Leaf Beverages, 1022 George St., North Battleford
	Mel Hill Beverage Co. Ltd., 2732 Dewdney Ave., Regina
	National Fruit Co., Moose Jaw
	Nesbitt Bros. Bottling Company, 644 Broadway Ave., Saskatoon
	Nipawin Beverages, Nipawin
	Pachals Beverages Limited, 57 Agricultural Ave., Yorkton
	Prince Albert Mineral Water Co., Ltd., 1125—3rd Ave. W., Prince Albert
	Regina Bottlers Limited, 1205—11th Ave. Regina
	Rose Beverages Ltd., 301—13th St. East, Prince Albert
	Seven-Up (Prince Albert) Ltd., 1680 Central Ave., Prince Albert
	Seven-Up Bottling Co., 202 Ave. C, South, Saskatoon
	Standard Mineral Water Works, 1371—103rd St., North Battleford
	Starlite Bottlers, 229 Ave I South, Saskatoon
	Swift Current Bottling Works, 401 Railway St. East, Swift Current
	Watt, G. & J. Company Limited, 2023 Ottawa St., Regina
	York Beverages Limited, 180 Broadway Ave. W., Yorkton
	Yorkton Bottling Works, 78 Betts Ave., Yorkton
Alberta:	
	Blue Label Bottling Co., 508 Third Ave. W., Calgary
	Calgary Brewing & Maltng Co. Ltd., 10715—101st St., Edmonton
	Canada Dry Ltd., 10309—81st Ave., Edmonton
	Capital City Bottling Co., Ltd., 9319—111th Avenue, Edmonton
	Coca-Cola Ltd., 123—3rd Ave. W., Calgary
	Coca-Cola Ltd., Edmonton
	Crow's Nest Bottling Works, Victoria St., Blairmore
	Dominion Bottling Works, Ltd., 9930—78th Ave., Edmonton
	Drumheller Bottling Works, 360 Railway Ave. E., Drumheller
	National Fruit Co., Medicine Hat
	Northern Bottling Limited, Grande Prairie
	Polar Aerated Water Works Limited, 129—3rd Ave. E., Calgary
	Prairie Rose Mfg. Co. Ltd., 9611—104th Ave., Edmonton
	Pratt's Bottling Works, Peace River
	Purity Bottling Works, 1421—3rd Ave. S., Lethbridge
	Red Deer Bottling Co., 4601—50th Ave., Red Deer
	Rocky Mountain Beverages, Grande Prairie
	St. Paul Beverages Ltd., St. Paul
	Shamrock Bottling Works, Medicine Hat
	Superior Beverages, 278—4th St. S.W., Medicine Hat
	Vermilion Beverages, Vermilion
British Columbia:	
	Beaufort Carbonated Beverages, 320 Cooper Road, Westview
	Canada Dry Ltd., 1233 West Georgia St., Vancouver
	Caribou Dry Ltd., 405—2nd Avenue, Prince George
	Coca-Cola Ltd., 1818 Cornwall St., Vancouver
	Columbia Bottling Works, 609 Ward St., Nelson
	Cross & Company Limited, 38 East 4th Ave., Vancouver
	Crystal Spring Beverage Co. Ltd., 540 John St., Victoria

List of Firms in the Carbonated Beverages Industry, 1954 - Concluded

Name and Address	Name and Address
British Columbia - continued: Dawson Creek Beverages, Dawson Creek Delaware Punch Bottling Co. (B.C.) Ltd., 1460 Burrard St., Vancouver Dunne's Beverages, 12 Van Horne St., Cranbrook Island Bottling Ltd., 20 5th St., Nanaimo Kamloops Bottling Works, 289 Victoria St. West, Kamloops Kelowna Beverages Ltd., 1341 Ellis St., Kelowna Lakeshore Bottling Co. Ltd., 131 Ellis St., Penticton Lucky Strike Bottling Works, Ltd., 2120 Kingsway, Vancouver Mac's Beverages, 270 Front St., Penticton McCulloch's Aerated Waters Ltd., 3400 Coldstream Ave., Vernon McDonald Jam Co. Ltd., 301 Vernon St., Nelson Nanaimo Bottling Works, 70 Mill St., Nanaimo North Star Bottling Works, 344 W. 2nd Ave., Prince Rupert Old English Beverage Co. Ltd., 558-562 Johnson St., Victoria Orange Crush Ltd., 3675 W. 4th Ave., Vancouver Paul's Beverages, 29 28th St., Vernon Pepsi-Cola Co. of Canada Ltd., 1055 Vernon Drive, Vancouver	British Columbia - concluded: Revelstoke Bottling Works, Charles St., Revelstoke Seven-Up (Kelowna) Ltd., 1097 Richter St., Kelowna Seven-Up (Trail) Ltd., 2950 Highway Trail Seven-Up (Vancouver) Ltd., 3131 Main St., Vancouver Silver Tip Bottlers, 371 Lorne St., Kamloops Valley Beverages Ltd., Chilliwack, B.C. Victoria Beverages Ltd., 510 Fort St., Victoria Wishing Well (Fraser Valley) Ltd., Clover Crescent, Milner
	Yukon: Dawson Creek Beverages, Dawson Creek Whitehorse Beverages Ltd., Whitehorse
	North West Territories: Petersen & Auger, Ltd., Yellowknife

List of Firms in the Brewing Industry who Manufactured Non-Alcoholic Carbonated Beverages in 1954

Name and Address	Name and Address
Ontario: Doran's Brewery Ltd., Timmins Fort Frances Brewing Co. Ltd., Fort Frances Port Arthur Beverage Co. Ltd., Port Arthur Soo Falls Brewing Co. Ltd., Sault Ste. Marie Sudbury Brewing & Malting Co. Ltd., Sudbury	Manitoba: Western Canada Breweries Ltd., (Manitoba Division) Winnipeg
	Alberta: Calgary Brewing & Malting Co. Ltd., Calgary Sicks' Lethbridge Breweries Ltd., Lethbridge

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