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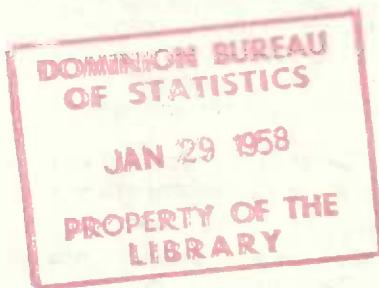


CANADA

THE CARBONATED BEVERAGES INDUSTRY

1956

(AERATED WATERS)



Published by Authority of
The Honourable Gordon Churchill, Minister of Trade and Commerce

DOMINION BUREAU OF STATISTICS
Industry and Merchandising Division
Foods and Beverages Section

NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: **Volume I** — The Primary Industries, including mining, forestry and fisheries; **Volume II** — Manufacturing; **Volume III** — Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

- I — General Review of the Manufacturing Industries, \$1.50
- II — The Manufacturing Industries of Canada, (7 sections, as follows:)
 - Section A. Summary for Canada, 25¢
 - Section B. Atlantic Provinces, 50¢
 - Section C. Quebec, 25¢
 - Section D. Ontario, 25¢
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- III — Foods and Beverages
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- XVII — Products of Petroleum and Coal
- XVIII — Chemicals and Allied Products
- XIX — Miscellaneous Manufactures

The present report belongs in Part III, Foods and Beverages. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

- A — General Review, 25¢
- B — The Slaughtering and Meat Packing Industries, 25¢
- C — The Dairy Products Industry, 25¢
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- E — The Fruit and Vegetable Preparations Industry, 25¢
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- G — The Prepared Breakfast Foods Industry, 25¢
- H — The Feeds Industry, 25¢
- I — The Biscuit Industry, 25¢
- J — The Bread and Other Bakery Products Industry, 25¢
- K — The Carbonated Beverages Industry, 25¢
- L — The Distilling Industry, 25¢
- M — The Brewing Industry, 25¢
- N — The Wine Industry, 25¢
- O — The Confectionery Industry, 25¢
- P — The Sugar Refining Industry, 25¢
- Q — The Macaroni and Kindred Products Industry, 25¢
- R — The Miscellaneous Food Preparations Industry, 25¢
- S — The Canned Foods Summary, 25¢

THE CARBONATED BEVERAGES INDUSTRY

1956

(AERATED WATERS)

The Carbonated Beverages Industry performs two distinct industrial operations, viz., the manufacture of syrups or concentrates for use in making soft drinks, and bottling operations where the syrups or concentrates are combined with carbon dioxide gas and water then bottled for distribution. Firms in this industry may carry on these operations in varying degrees, although the greatest number of plants are bottlers only, and are usually located in urban areas where distribution presents fewer problems.

In 1953, in line with the Bureau's new policy, this industry was changed from a value-of-production basis to value-of-shipments. With this change it became necessary to obtain inventory values which could be used with the new value of shipments to calculate value of production and thus maintain comparability with previous years. Beginning in 1954 therefore, inventory values have been collected and value of production may be calculated. However, for 1953 no inventory values are available and it follows that no value of production can be calculated for that year.

With the Principal Statistics in Table 1, a column on "Value Added" has been included. "Value Added" is obtained by subtracting the total of cost of materials, fuel and electricity from gross value of products. Since gross value of products is not available for 1953 the value of shipments was used, and from this the cost of materials, fuel and electricity was deducted. Thus the value added figure for 1953 is not strictly comparable with previous or succeeding years.

In 1954 and 1955 only the finished goods inventory change was used to calculate value of production. In 1956, however, goods-in-process in addition to finished goods inventories were used.

During the last ten years this industry has almost doubled its volume output. Consumption of soft drinks in Canada in 1956 was 141 bottles per person. This is based on all sizes of bottles and total population and excludes fountain drinks. In 1956 the Industry recorded increases in volume and value of shipments as well as in costs of materials, labour, etc.

The selling value at the factory (exclusive of sales tax) for all products in 1956 was \$121,340,498. The salaries and wages paid amounted to \$23,055,967 and materials used totalled \$38,910,429.

The principal commodity shipped is, of course, "soft drinks" which amounted to over 98 million cases in 1956 with a factory selling value of nearly 106 million dollars. Of this volume nearly 74 million cases were produced in Quebec and Ontario. This Industry also produces concentrates, syrups and extracts, etc., for use mainly within the industry.

In addition to the aerated waters produced in Carbonated Beverages Industry there were 2,212,352 gallons value at \$1,934,738 produced in the Brewing Industry.

**TABLE 1. Principal Statistics of the Carbonated Beverages Industry, Specified Years 1944 to 1956
and by Provinces, 1955 and 1956**

| Years | Establishments | Employees | Salaries and wages | Cost of fuel and electricity | Cost at works of materials used | Value added by manufacture ¹ | Selling value of factory shipments |
|---|----------------|-----------|--------------------|------------------------------|---------------------------------|---|------------------------------------|
| | No. | No. | \$ | \$ | \$ | \$ | \$ |
| 1944 | 445 | 5,799 | 8,976,246 | 764,707 | 16,667,880 | 29,761,126 | 47,193,713 |
| 1945 | 453 | 5,473 | 8,672,097 | 744,267 | 13,643,081 | 26,630,502 | 41,017,850 |
| 1946 | 456 | 5,040 | 8,150,758 | 843,212 | 14,872,546 | 27,332,922 | 43,048,680 |
| 1949 | 484 | 7,812 | 14,599,204 | 1,871,114 | 32,069,188 | 51,716,093 | 85,656,395 |
| 1950 | 501 | 7,734 | 15,641,029 | 2,153,534 | 33,028,737 | 51,956,684 | 87,138,955 |
| 1951 | 510 | 7,389 | 16,048,878 | 2,186,126 | 33,195,192 | 55,132,309 | 90,513,627 |
| 1952 | 514 | 7,602 | 18,391,235 | 2,399,643 | 35,844,705 | 66,805,840 | 105,050,188 |
| 1953 | 526 | 7,838 | 20,485,552 | 2,571,101 | 35,493,245 | 70,496,063 | 108,560,409 |
| 1954 | 536 | 7,773 | 20,206,175 | 2,885,929 | 33,721,443 | 71,597,104 | 108,158,510 |
| 1955 | | | | | | | |
| Newfoundland | 11 | 115 | 279,879 | 48,760 | 782,913 | 1,330,990 | 2,163,823 |
| Prince Edward Island | 6 | 32 | 62,772 | 17,515 | 108,339 | 216,532 | 344,804 |
| Nova Scotia | 31 | 295 | 655,620 | 123,537 | 1,216,083 | 2,547,122 | 3,884,820 |
| New Brunswick | 25 | 210 | 492,135 | 94,013 | 812,273 | 1,599,635 | 2,503,062 |
| Quebec | 185 | 2,761 | 7,624,976 | 1,039,485 | 13,653,179 | 32,362,278 | 47,031,620 |
| Ontario | 177 | 2,880 | 7,997,263 | 1,061,920 | 14,102,180 | 26,098,444 | 41,081,941 |
| Manitoba | 22 | 379 | 1,048,819 | 159,114 | 2,155,949 | 3,221,769 | 5,538,802 |
| Saskatchewan | 24 | 265 | 643,141 | 177,007 | 1,452,193 | 2,002,287 | 3,632,967 |
| Alberta | 23 | 305 | 829,528 | 154,016 | 1,763,876 | 2,868,272 | 4,787,882 |
| British Columbia, Yukon and Northwest Territories | 36 | 363 | 1,008,620 | 174,158 | 1,665,409 | 3,768,091 | 5,612,778 |
| Canada | 340 | 7,605 | 20,642,753 | 3,049,525 | 37,712,394 | 76,015,420 | 116,582,499 |
| 1956 | | | | | | | |
| Newfoundland | 10 | 133 | 330,810 | 61,818 | 895,666 | 1,351,802 | 2,327,482 |
| Prince Edward Island | 6 | 28 | 59,841 | 16,234 | 129,198 | 205,815 | 352,413 |
| Nova Scotia | 29 | 280 | 705,784 | 144,519 | 1,348,092 | 2,567,754 | 4,063,592 |
| New Brunswick | 24 | 204 | 534,289 | 113,302 | 908,754 | 1,625,676 | 2,655,221 |
| Quebec | 185 | 2,827 | 8,281,387 | 1,143,287 | 14,870,549 | 33,114,192 | 49,064,509 |
| Ontario | 173 | 2,923 | 9,251,847 | 1,155,022 | 13,176,075 | 26,803,707 | 41,028,166 |
| Manitoba | 22 | 373 | 1,115,368 | 157,531 | 2,085,750 | 3,441,450 | 5,673,275 |
| Saskatchewan | 24 | 238 | 660,060 | 166,013 | 1,499,054 | 2,333,238 | 3,992,141 |
| Alberta | 24 | 342 | 906,613 | 167,614 | 1,812,094 | 3,426,929 | 5,411,639 |
| British Columbia, Yukon and Northwest Territories | 38 | 418 | 1,209,968 | 200,858 | 2,185,197 | 4,398,430 | 6,772,060 |
| Canada | 535 | 7,766 | 23,055,967 | 3,326,198 | 38,910,429 | 79,268,993 | 121,340,498 |

1. For "Value added by manufacture" see text.

TABLE 2. Inventory Values 1956

| Provinces | Raw materials and supplies | Goods in process | Finished goods of own manufacture | Total inventory |
|---|----------------------------------|---------------------|---|--------------------|
| Opening Inventory: | | \$ | | |
| Newfoundland | 177,866 | — | 37,865 | 215,731 |
| Prince Edward Island | 14,505 | 2,210 | 1,036 | 17,751 |
| Nova Scotia | 147,719 | 4,976 | 36,221 | 188,916 |
| New Brunswick | 90,142 | 5,133 | 24,131 | 119,406 |
| Quebec | 1,786,287 | 45,309 | 303,982 | 2,135,578 |
| Ontario | 1,712,635 | 46,070 | 565,441 | 2,324,146 |
| Manitoba | 188,326 | 1,282 | 34,034 | 223,642 |
| Saskatchewan | 99,049 | 102 | 21,828 | 120,979 |
| Alberta | 187,767 | 777 | 52,811 | 241,355 |
| British Columbia, Yukon and Northwest Territories | 219,310 | 3,106 | 65,850 | 288,266 |
| Canada | 4,623,606 | 108,965 | 1,143,199 | 5,875,770 |
| Closing Inventory: | | | | |
| Newfoundland | 195,802 | — | 19,669 | 215,471 |
| Prince Edward Island | 17,445 | 1,323 | 757 | 19,525 |
| Nova Scotia | 166,458 | 230 | 37,740 | 204,428 |
| New Brunswick | 91,637 | 5,132 | 16,643 | 113,412 |
| Quebec | 2,181,177 | 30,238 | 382,572 | 2,593,987 |
| Ontario | 1,793,771 | 58,860 | 659,289 | 2,511,920 |
| Manitoba | 275,519 | 1,222 | 45,550 | 322,291 |
| Saskatchewan | 120,259 | 33 | 28,061 | 148,353 |
| Alberta | 298,964 | 1,063 | 47,523 | 347,550 |
| British Columbia, Yukon and Northwest Territories | 307,973 | 3,302 | 78,079 | 389,354 |
| Canada | 5,449,005 | 101,403 | 1,315,883 | 6,866,291 |

The opening inventory values for 1956 differ from the closing inventory values for 1955 due to transfers, discards, corrections and for addition of new firms.

TABLE 3. Principal Statistics Classified According to Number of Employees per Establishment, 1955 and 1956

| | Establishments | Employees | Salaries and wages | Cost of fuel and electricity | Cost at plant of materials used | Selling value of factory shipments |
|-------------------------|----------------|--------------|--------------------------|------------------------------------|---------------------------------------|--|
| | No. | No. | \$ | \$ | \$ | \$ |
| 1955 | | | | | | |
| Under 5 employees | 125 | 343 | 609,891 | 166,624 | 1,217,280 | 3,087,865 |
| 5 to 14 employees | 286 | 2,402 | 5,641,209 | 1,229,425 | 11,421,304 | 30,804,166 |
| 15 to 49 " | 112 | 2,598 | 7,092,597 | 1,028,231 | 13,342,986 | 38,153,206 |
| 50 to 99 " | 9 | 636 | 2,086,004 | 207,517 | 4,109,892 | 11,053,546 |
| 100 to 199 " | 5 | 1,626 | 5,213,052 | 417,728 | 7,620,932 | 33,483,716 |
| 200 to 499 " | 3 | | | | | |
| Total | 540 | 7,605 | 20,642,753 | 3,049,525 | 37,712,394 | 116,582,499 |
| 1956 | | | | | | |
| Under 5 employees | 122 | 334 | 628,851 | 152,871 | 1,291,602 | 3,191,003 |
| 5 to 14 employees | 290 | 2,458 | 6,224,178 | 1,389,653 | 12,699,974 | 33,105,698 |
| 15 to 49 " | 104 | 2,511 | 7,143,762 | 1,019,775 | 12,988,008 | 37,771,006 |
| 50 to 99 " | 13 | 966 | 3,346,085 | 330,682 | 5,065,503 | 18,778,113 |
| 100 to 199 " | 3 | 1,497 | 5,713,091 | 433,217 | 6,865,342 | 28,494,678 |
| 200 to 499 " | 3 | | | | | |
| Total | 535 | 7,766 | 23,055,967 | 3,326,198 | 38,910,429 | 121,340,498 |

FOODS AND BEVERAGES

**TABLE 4. Principal Statistics Classified According to Size of Establishments,
1955 and 1956**

| Size of Establishments | Establishments | Employees | Salaries and wages | Cost of fuel and electricity | Cost at plant of materials used | Selling value of factory shipments |
|----------------------------------|----------------|--------------|--------------------|------------------------------|---------------------------------|------------------------------------|
| | No. | No. | \$ | \$ | \$ | \$ |
| 1955 | | | | | | |
| Under \$5,000 | 34 | 54 | 52,263 | 10,312 | 53,369 | 146,109 |
| \$5,000 to \$24,999 | 41 | 129 | 194,313 | 41,665 | 250,736 | 651,238 |
| \$25,000 to \$49,999 | 90 | 484 | 930,442 | 219,334 | 1,359,261 | 3,373,819 |
| \$50,000 to \$99,999 | 116 | 849 | 1,812,036 | 395,104 | 3,222,097 | 8,656,613 |
| \$100,000 to \$199,999 | 145 | 1,612 | 3,809,453 | 833,846 | 7,628,788 | 20,823,008 |
| \$200,000 to \$499,999 | 77 | 1,571 | 4,332,805 | 620,318 | 8,848,008 | 23,703,111 |
| \$500,000 to \$999,999 | 22 | 812 | 2,640,795 | 352,640 | 5,091,051 | 15,740,244 |
| \$1,000,000 to \$4,999,999 | 13 | 2,094 | 6,870,646 | 576,306 | 11,259,084 | 43,488,357 |
| \$5,000,000 and over | 2 | — | — | — | — | — |
| Total | 540 | 7,605 | 20,642,753 | 3,049,525 | 37,712,394 | 116,582,499 |
| 1956 | | | | | | |
| Under \$10,000 | 36 | 63 | 61,505 | 16,059 | 68,928 | 185,126 |
| \$10,000 to \$24,999 | 38 | 119 | 203,362 | 34,850 | 277,174 | 654,677 |
| \$25,000 to \$49,999 | 71 | 367 | 714,988 | 153,443 | 992,653 | 2,629,843 |
| \$50,000 to \$99,999 | 130 | 918 | 2,059,980 | 485,259 | 3,819,337 | 9,482,725 |
| \$100,000 to \$199,999 | 128 | 1,368 | 3,423,262 | 736,926 | 7,019,927 | 18,207,814 |
| \$200,000 to \$499,999 | 90 | 1,754 | 5,047,718 | 777,415 | 9,651,014 | 26,207,746 |
| \$500,000 to \$999,999 | 24 | 834 | 2,690,384 | 380,136 | 5,576,302 | 16,615,704 |
| \$1,000,000 to \$4,999,999 | 16 | 2,343 | 8,854,768 | 742,110 | 11,505,094 | 47,356,863 |
| Total | 535 | 7,766 | 23,055,967 | 3,326,198 | 38,910,429 | 121,340,498 |

TABLE 5. Principal Statistics Classified According to Type of Ownership, 1955 and 1956

| Type of ownership | Establishments | Employees | Salaries and wages | Cost of fuel and electricity | Cost at plant of materials used | Selling value of factory shipments |
|------------------------------|----------------|--------------|--------------------|------------------------------|---------------------------------|------------------------------------|
| | No. | No. | \$ | \$ | \$ | \$ |
| 1955 | | | | | | |
| Individual ownership | 184 | 1,062 | 2,169,633 | 495,672 | 4,162,470 | 10,846,195 |
| Partnerships | 62 | 517 | 1,135,605 | 222,271 | 2,081,702 | 5,584,825 |
| Incorporated companies | 294 | 6,026 | 17,337,515 | 2,331,582 | 31,468,222 | 100,151,479 |
| Total | 540 | 7,605 | 20,642,753 | 3,049,525 | 37,712,394 | 116,582,499 |
| 1956 | | | | | | |
| Individual ownership | 163 | 902 | 1,853,650 | 428,807 | 3,670,697 | 9,113,267 |
| Partnerships | 57 | 459 | 1,185,853 | 224,719 | 2,234,852 | 5,731,119 |
| Incorporated companies | 315 | 6,405 | 20,016,464 | 2,672,672 | 33,004,880 | 106,496,112 |
| Total | 535 | 7,766 | 23,055,967 | 3,326,198 | 38,910,429 | 121,340,498 |

TABLE 6. Capital, Repair and Maintenance Expenditures, 1949 - 1956

(Prepared in General Assignments Division)

| | Capital expenditures | | | Repair and maintenance expenditures | | | Capital, repair and maintenance expenditures | | |
|------------------------|----------------------|-------------------------|-----------|-------------------------------------|-------------------------|-----------|--|-------------------------|-------|
| | Construction | Machinery and equipment | Sub-total | Construction | Machinery and equipment | Sub-total | Construction | Machinery and equipment | Total |
| (thousands of dollars) | | | | | | | | | |
| 1949 | 3,260 | 2,953 | 6,213 | 340 | 771 | 1,111 | 3,600 | 3,724 | 7,324 |
| 1950 | 2,225 | 2,633 | 4,858 | 265 | 830 | 1,095 | 2,490 | 3,463 | 5,953 |
| 1951 | 1,621 | 2,001 | 3,622 | 352 | 854 | 1,206 | 1,973 | 2,855 | 4,828 |
| 1952 | 640 | 1,580 | 2,220 | 332 | 958 | 1,290 | 972 | 2,538 | 3,510 |
| 1953 | 3,058 | 3,252 | 6,310 | 411 | 990 | 1,401 | 3,469 | 4,242 | 7,711 |
| 1954 | 3,012 | 3,585 | 6,597 | 381 | 998 | 1,379 | 3,393 | 4,583 | 7,976 |
| 1955 | 1,508 | 2,556 | 4,064 | 341 | 947 | 1,288 | 1,849 | 3,503 | 5,352 |
| 1956 | 1,281 | 3,166 | 4,447 | 337 | 1,269 | 1,606 | 1,618 | 4,435 | 6,053 |

TABLE 7. Factory Shipments, 1955 and 1956

| Products shipped | Unit of measure | 1955 | | 1956 | |
|---|-----------------|------------------------|-------------------------------------|-------------------|-------------------------------------|
| | | Quantity | Selling value at plant ¹ | Quantity | Selling value at plant ¹ |
| Carbonated beverages (soft drinks): | | | \$ | | \$ |
| (a) bottled — | | | | | |
| (i) 12 oz. and under ³ | cases of 24 | 88,485,605 | 91,683,650 | 89,978,296 | 93,789,820 |
| (ii) over 12 oz. ³ | cases of 12 | 7,337,356 | 9,979,189 | 8,474,897 | 11,543,259 |
| (b) canned ³ | cases of 24 | 165,010 | 323,446 | 196,267 | 348,235 |
| Total bottled and canned | cases | 95,987,971 | 101,986,285 | 98,649,460 | 105,681,314 |
| Beverages sold in bulk (tanks, etc.)..... | imp. gal. | 159,373 | 96,622 | 145,966 | 98,884 |
| Syrups, concentrates and extracts: | | | | | |
| (a) for sale | " " | 4,399,196 | 13,806,573 | 5,237,425 | 14,864,088 |
| (b) for own use | " " | 4,342,354 ² | — | 4,252,932 | — |
| Natural mineral water | " " | 588,985 | 132,924 | 582,812 | 144,930 |
| All other products | — | — | 511,455 | — | 535,125 |
| Amount received in payment for work done on materials owned by others | — | — | 48,640 | — | 16,157 |
| Total selling value of shipments | — | — | 116,582,499 | — | 121,340,498 |

1. Does not include excise and sales tax.

2. Revised.

3. Average gallons per case in 1956 — 12 oz. and under..... 1.14
over 12 oz. 2.11
canned 1.70

TABLE 8. Factory Shipments of Carbonated Beverages from All Industries, 1939 to 1956

| | Shipments of bottled, canned and bulk beverages ¹ | | | | | |
|------------|--|-------------|--------------------------|-----------|-------------|-------------|
| | Made in carbonated beverages industry | | Made in other industries | | Total | |
| | Quantity | Value | Quantity | Value | Quantity | Value |
| | Gallons | \$ | Gallons | \$ | Gallons | \$ |
| 1939 | 42,658,507 | 25,606,519 | 1,297,176 | 655,979 | 43,955,683 | 26,262,498 |
| 1940 | 51,490,465 | 30,220,820 | 1,447,195 | 659,775 | 52,937,660 | 30,880,595 |
| 1941 | 58,202,453 | 36,429,014 | 1,601,430 | 725,541 | 59,803,883 | 37,154,555 |
| 1942 | 56,794,605 | 35,842,634 | 1,479,369 | 803,751 | 58,273,974 | 36,646,385 |
| 1943 | 56,617,256 | 35,969,146 | 1,403,236 | 816,176 | 58,020,492 | 36,785,322 |
| 1944 | 62,838,491 | 39,855,108 | 1,387,572 | 883,069 | 64,226,063 | 40,738,177 |
| 1945 | 50,315,637 | 33,995,553 | 1,019,716 | 602,000 | 51,335,353 | 34,597,553 |
| 1946 | 54,784,455 | 36,408,366 | 944,281 | 648,847 | 55,728,736 | 37,057,213 |
| 1947 | 68,186,101 | 47,164,458 | 1,227,160 | 951,459 | 69,413,261 | 48,115,917 |
| 1948 | 84,192,375 | 56,401,498 | 1,476,339 | 947,530 | 85,668,714 | 57,349,028 |
| 1949 | 99,251,488 | 72,049,318 | 1,936,466 | 1,094,486 | 101,187,954 | 73,143,804 |
| 1950 | 100,844,654 | 72,963,472 | 1,864,414 | 1,151,934 | 102,709,068 | 74,115,406 |
| 1951 | 93,032,895 | 76,135,375 | 1,770,312 | 1,150,175 | 94,803,207 | 77,285,550 |
| 1952 | 101,395,491 | 88,298,503 | 2,077,116 | 1,511,302 | 103,472,607 | 89,809,805 |
| 1953 | 107,892,389 | 92,367,408 | 2,282,435 | 1,709,094 | 110,174,824 | 94,076,502 |
| 1954 | 103,815,984 | 91,251,561 | 2,114,897 | 1,519,192 | 105,930,881 | 92,770,753 |
| 1955 | 116,300,000 ² | 102,082,907 | 2,141,866 | 1,568,799 | 118,441,866 | 103,651,706 |
| 1956 | 120,979,325 | 105,780,198 | 2,212,352 | 1,934,738 | 123,191,677 | 107,714,936 |

1. In 1952 and previous years the basis of collection was "Production".

2. Estimated from 96,120,771 cases.

TABLE 9. Shipments of Carbonated Beverages from all Industries, by Provinces, 1956

| Province | Carbonated beverages, bottled and canned | | | |
|---|--|--------------------|------------------------------|------------------|
| | Made in Carbonated Beverages industry | | Made in Breweries | |
| | cases | \$ | cases | \$ |
| Newfoundland..... | 2,159,366 | 2,307,470 | — | — |
| Prince Edward Island | 327,680 | 352,413 | — | — |
| Nova Scotia | 3,267,200 | 3,622,529 | — | — |
| New Brunswick | 2,383,065 | 2,649,980 | — | — |
| Quebec | 40,438,188 | 42,417,434 | — | — |
| Ontario | 31,804,316 | 34,379,545 | 942,812 ² | 904,879 |
| Manitoba | 4,698,943 | 4,960,038 | 1 | 1 |
| Saskatchewan..... | 3,430,628 | 3,719,198 | — | — |
| Alberta | 4,532,937 | 5,003,586 | 900,815 ² | 1,029,859 |
| British Columbia, Yukon and Northwest Territories.. | 5,606,637 | 6,269,121 | — | — |
| Canada | 98,649,460 | 105,681,314 | 1,843,627² | 1,934,738 |

1. To avoid disclosure of information concerning individual establishments, statistics for the province of Manitoba have been combined with Alberta.

2. Estimated from 1,131,374 gallons reported by Ontario breweries and 1,080,978 gallons reported by Manitoba and Alberta breweries.

TABLE 10. Materials Used in the Carbonated Beverages Industry, 1955 and 1956

| Materials | 1955 | | 1956 | |
|--|-------------|-------------------|-------------|-------------------|
| | Quantity | Cost at plant | Quantity | Cost at plant |
| | | lb. | \$ | lb. |
| Carbon dioxide gas, in cylinders | 13,134,474 | 1,039,722 | 14,003,592 | 1,139,412 |
| Carbon dioxide, solid | 1,275,906 | 84,895 | 686,842 | 51,068 |
| Sugar | 151,587,644 | 11,485,479 | 156,447,227 | 12,259,126 |
| Glucose | 32,079 | 2,937 | 25,470 | 2,217 |
| Citric and tartaric acid..... | 866,117 | 223,631 | 850,851 | 246,976 |
| Syrups, concentrates and flavours | — | 16,029,742 | — | 15,034,770 |
| Boxes, cases, labels, crowns, corks, caps, etc. | — | 7,097,969 | — | 8,235,686 |
| All other materials, including chemicals..... | — | 1,748,019 | — | 1,123,135 |
| Total¹ | — | 37,712,394 | — | 38,092,390 |
| New bottles purchased during year..... | — | 5,497,862 | — | 6,491,147 |

1. Does not include office supplies which amounted to \$463,395 in 1956.

TABLE 11. Employees, Salaries and Wages by Provinces, 1955 and 1956

| | Average number of employees | | | | | Salaries and Wages | | |
|---|-----------------------------|------------|--------------|------------|--------------|--------------------|-------------------|--------------------------|
| | On salaries | | On wages | | Total | Salaries | Wages | Total salaries and wages |
| | Male | Female | Male | Female | | | | |
| Number | | | | | | | | |
| 1955 | | | | | | \$ | \$ | \$ |
| Newfoundland | 18 | 2 | 71 | 24 | 115 | 68,328 | 211,551 | 279,879 |
| Prince Edward Island | 7 | 2 | 20 | 3 | 32 | 25,735 | 37,037 | 62,772 |
| Nova Scotia | 74 | 17 | 194 | 10 | 295 | 287,904 | 367,716 | 655,620 |
| New Brunswick | 39 | 15 | 148 | 8 | 210 | 178,327 | 313,808 | 492,135 |
| Quebec | 621 | 162 | 1,912 | 66 | 2,761 | 2,856,868 | 4,768,108 | 7,624,976 |
| Ontario | 714 | 298 | 1,751 | 117 | 2,880 | 3,592,721 | 4,404,542 | 7,997,263 |
| Manitoba | 90 | 28 | 246 | 15 | 379 | 445,758 | 603,061 | 1,048,819 |
| Saskatchewan | 56 | 19 | 160 | 30 | 265 | 275,592 | 367,549 | 643,141 |
| Alberta | 69 | 27 | 173 | 36 | 305 | 327,399 | 502,129 | 829,528 |
| British Columbia, Yukon and Northwest Territories | 104 | 43 | 188 | 28 | 363 | 480,824 | 527,796 | 1,008,620 |
| Canada | 1,792 | 613 | 4,863 | 337 | 7,605 | 8,539,456 | 12,103,297 | 20,642,753 |

TABLE 11. Employees, Salaries and Wages by Provinces, 1955 and 1956 — Concluded

| | Average number of employees | | | | | | Salaries and Wages | | |
|---|-----------------------------|--------|----------|--------|-------|------------|--------------------|--------------------------|--|
| | On salaries | | On wages | | Total | Salaries | Wages | Total salaries and wages | |
| | Male | Female | Male | Female | | | | | |
| | Number | | | | \$ | \$ | \$ | \$ | |
| 1956 | | | | | | | | | |
| Newfoundland | 27 | 5 | 74 | 26 | 133 | 110,482 | 220,328 | 330,810 | |
| Prince Edward Island | 6 | 2 | 17 | 3 | 28 | 23,620 | 36,221 | 59,841 | |
| Nova Scotia | 72 | 19 | 178 | 11 | 280 | 309,475 | 396,309 | 705,784 | |
| New Brunswick | 40 | 19 | 138 | 7 | 204 | 201,306 | 332,983 | 534,289 | |
| Quebec | 648 | 192 | 1,922 | 65 | 2,827 | 3,343,749 | 4,937,638 | 8,281,387 | |
| Ontario | 762 | 326 | 1,703 | 132 | 2,923 | 4,599,829 | 4,652,018 | 9,251,847 | |
| Manitoba | 103 | 26 | 228 | 16 | 373 | 510,825 | 604,543 | 1,115,368 | |
| Saskatchewan | 55 | 22 | 127 | 34 | 238 | 284,331 | 375,229 | 660,060 | |
| Alberta | 81 | 33 | 186 | 42 | 342 | 376,097 | 530,516 | 906,613 | |
| British Columbia, Yukon and Northwest Territories | 112 | 48 | 224 | 34 | 418 | 584,213 | 625,755 | 1,209,968 | |
| Canada | 1,906 | 693 | 4,797 | 370 | 7,766 | 10,344,427 | 12,711,540 | 23,055,967 | |

TABLE 12. Production Workers, by Months, 1955 and 1956

| Months | 1955 | | | 1956 | | |
|-----------------|--------|--------|-------|-------|--------|-------|
| | Male | Female | Total | Male | Female | Total |
| | Number | | | | | |
| January | 4,260 | 279 | 4,539 | 4,216 | 326 | 4,542 |
| February | 4,163 | 282 | 4,445 | 4,198 | 328 | 4,526 |
| March | 4,192 | 288 | 4,490 | 4,291 | 337 | 4,628 |
| April | 4,439 | 311 | 4,750 | 4,515 | 346 | 4,861 |
| May | 4,913 | 339 | 5,252 | 4,970 | 372 | 5,342 |
| June | 5,611 | 364 | 5,975 | 5,891 | 423 | 6,314 |
| July | 5,939 | 379 | 6,318 | 5,729 | 413 | 6,142 |
| August | 5,756 | 371 | 6,127 | 5,494 | 408 | 5,902 |
| September | 5,016 | 344 | 5,360 | 4,760 | 364 | 5,124 |
| October | 4,504 | 320 | 4,924 | 4,508 | 359 | 4,867 |
| November | 4,598 | 330 | 4,928 | 4,517 | 356 | 4,873 |
| December | 4,527 | 320 | 4,947 | 4,580 | 357 | 4,937 |
| Average | 4,863 | 337 | 5,200 | 4,797 | 370 | 5,167 |

TABLE 13. Fuel Consumption, 1953¹ and 1956

| | Unit of measure | 1953 ¹ | | 1956 | |
|---|-----------------|-------------------|---------------|------------|---------------|
| | | Quantity | Cost at plant | Quantity | Cost at plant |
| | | | \$ | | \$ |
| Bituminous coal: | | | | | |
| Canadian and Imported | ton | 9,150 | 135,065 | 9,279 | 117,499 |
| Sub-bituminous coal (from Alberta mines only) | " | 1,234 | 14,337 | 302 | 3,493 |
| Anthracite coal | " | 2,129 | 33,534 | 515 | 9,843 |
| Lignite coal | " | 2,121 | 17,182 | 2,655 | 19,236 |
| Coke | " | 259 | 5,674 | 912 | 18,368 |
| Gasoline | imp. gal. | 4,171,788 | 1,537,614 | 5,462,490 | 2,023,287 |
| Kerosene | " | 8,305 | 1,964 | 42,514 | 8,728 |
| Fuel oil | " | 2,727,828 | 418,053 | 3,778,944 | 614,318 |
| Gas: (manufactured, natural, propane, etc.) | — | — | 28,803 | — | 37,068 |
| Other fuel | — | — | 17,986 | — | 3,916 |
| Electricity purchased | k.w.h. | 17,399,838 | 360,884 | 22,572,433 | 470,542 |
| Total cost of fuel and electricity | — | | 2,571,101 | | 3,326,198 |

1. Not collected in 1954 or 1955.

Firms in the Carbonated Beverages Industry, 1956

| Name and Address | Name and Address |
|--|---|
| Newfoundland: Bond Beverages, 72B High St., Grand Falls Browning Harvey Ltd., Water St. W., St. John's Gaden's Ltd., 665-683 Water St. W., St. John's Gaden's (Central) Ltd., Bishop's Falls Gaden's (West) Ltd., Corner Brook Kay's Beverages, Stephenville Lakeside Bottling Co. Ltd., Box 62 Channel Purity Factories Ltd., Blackmarsh Rd., St. John's Royal Aerated Water Co., 10 Barter's Hill, St. John's Union Aerated Water Co. Ltd., 63 Freshwater Rd., St. John's | Quebec — continued: Bergeron et Fils, Enrg., 36, rue Principale, St-Félix-de-Valois Bièvre d'Epinette Larose, 6540 - 3ième avenue, Rosemont, Montreal Binet & Turgeon Ltée., Beaucheville-est Blackburn & Fils, St-Angèle de Laval Bolduc & Fils, Inc., 10, rue de la Fabrique, Montmagny Boudreau Limitée 1248 Commerciale, St. Romuald Boudreau & Forrest Limited, Mont Joli Breton, Gaston, 386 Racine, Granby Breuvages E. Denis Limitée, 6314, rue Delanaudière, Montreal Breuvages Alouette (Louis Baril), Nicolet, Gentilly Co. Breuvages Caprice Enrg., Chemin Laroque, Valleyfield Breuvages Courville Enrg., 165, avenue Hotel-Dieu, Sorel Breuvages de Choisir Enrg., 21ème ave., St-Jean-Eudes Breuvages Sherbrooke, Ltée., 755 King E., Sherbrooke Breuvages Drummond Enrg., 497, rue St-Pierre, Drummondville Les Breuvages Frisco Ltée., 2295 Blvd. Royal, Trois-Rivières Breuvages Gaudreault Enrg., 576 St. Antoine, Ville La Tuque Breuvages Henri, Enrg., 311 St. Norbert, Drummondville Breuvages Jumbo Limitée, 7285, rue Chabot, Montréal Breuvages Lafrance, 444 rue Notre Dame est, Victoriaville Breuvages Laflamme 2175 Papineau St. Hyacinthe Breuvages Lazure, 1385, rue Choquette, St-Hyacinthe Breuvages Lucky One, 8470 101ème avenue, Ville St-Michel Breuvages Maison Enrg., 1350 rue St. Antoine, St. Hyacinthe Breuvages Marine Club Inc., 33, rue St-Jean-Baptiste, Victoriaville Breuvages Mont Rouge, Rougemont Breuvages Pontiac, Ville-Marie Breuvages Radnor Ltée., R.R. 2, St. Maurice Breuvage Royale Enrg., Grand'Mère Breuvages St. Jerome, 232, rue Ste-Paule, St-Jerome Breuvage Sherbrooke Enrg., 755 King E., Sherbrooke Breuvages Simon, Thetford Mines Breuvages Snow White Ltée., 600 Blvd. des Laurentides, St-Antoine des Laurentides Brien, Maurice, rue Hotel-de-Ville, Maniwaki Brissette, J.L. Ltée., 14, rue St-Antoine, Ste-Agathe-des-Monts Brunelle, Paul, 33, rue St-Jean-Baptiste, Victoriaville Bryant, J.H. Limited, 1060 Cherbourg St. Sherbrooke C. & D. Beverages Inc., 5130 Western Ave., Montreal Caisse, Alfred Inc., 151, rue du Roi, Sorel Canada Dry Bottling Co. (Quebec) Ltd., 1005 de la Canardière, Quebec Canada Dry Ltd., 8700 Decarie Blvd., Montreal Caouette et Frère Enrg., 5th Avenue, Amos Carle Lionel Maniwaki Chandler Bottling Works Reg'd, Chandler Charbonneau, Paul E., Rue Palais de Justice, Montmagny Chartier, J.L., 131 Abitibi Ave., Malartic Chevalier, Albert, 2662 St. Alexis, Shawinigan Falls Chevrier Frères, 117, rue Burroughs, Lachute Christin Ltée., 2775 est, rue Sherbrooke, Montréal La Cie d'Eau Minérale Royale, 2795, Dessaulles, St. Hyacinthe La Cie d'Embouteillage Canada Dry Co. (Rimouski) Ltée., 660, rue St-Germain est, Rimouski La Cie des Liqueurs Corona Ltée., 0650, rue Atwater, Verdun Claire-Fontaine Limitée, 86 Côte d'Abraham, Québec Clark W. Grant, Old Harry, Magdeleine Islands Claro, Ltée., 4055 Blvd. Ste-Anne Montmorencyville Coca-Cola Ltd., 2465-1st Ave., Québec Coca-Cola Ltd., 200 Bellegasse St., Montreal Corriveau, J.O., 2267 Blvd. des Chutes, St. Louis de Courville Cott Beverages (Canada) Ltd., 7335 Decarie Blvd., Montreal Coulombe, Alex Ltée., 127, ave. Bigaquette, Québec Cournoyer, Lucien, 910, rue Laval, Ville de Tracy Couturier, L.P., 11 rue Nairn, La Malbaie Cristal Bottling Works, 180 rue cousin., St. Jean Crystal Spring Bottling Works Ltd., 115 Foster Square, Waterloo Delorme, Ronaldo, 206, avenue du Parc, Granby Demers, O. Limitée, 305 avenue, Hotel-de-Ville, Chicoutimi Demers, Oscar, 571 - 2ième rue, Grand'Mère Desaulniers P.N., 250 Le Bourdais, St-Tite Desjardins, J.R., rue Bethany, Lachute Desormeaux, S. Enrg., 965 rue Labelle, St. Jerome Double Cola of Canada Ltd., 7402-18th Ave., Ville St. Michel, Montreal 38 Doucet, Arthur, Ltée., 80 rue du Vieux Pont, Jonquière Doucet, Arthur, Ltée., 448 rue St. Bernard, Naudville Dow, J. Donald, Port Daniel West Drouin, A.N. & Fils, 908 - 4ième Ave., Val d'or Dube, Paul Camille, 370 Chemin Témiscouata, Rivière-du-Loup Dufresne & Frère Limitée, 3125 Blvd. Royal, Trois-Rivières Eau Minérale Etoile, Ste-Geneviève-de-Batiscan Embouteillage de Québec Enrg., 633 ouest, St-Vallier, Québec Embouteillage Nesbitt du Saguenay, Tadoussac Eskimo Bottling Works Ltd., 6968 Grand Ave., Montreal Fluet, F.A. Enrg., 750 rue est, St-Vallier, Québec Fontaine, Emile, 570, rue Commerciale, La Tuque Forget, Albert, 335 rue Gevier, Mont-Laurier Frenière, Alfred, 45, rue du Lac, Magog Gagné, F.X. Ltée., 66, rue Notre-Dame, Nicolet Gagnon & Lapointe, 54 Du Vieux Pont, Jonquière Gaspé Bottling Co. Ltd., Gaspé Grenier, Arthur Ltée., 65, 20ième rue, St. George est, Beauce |
| New Brunswick: Ahier & Woods Ltd., 22 Ramsay St., Campbellton Albert & Sons, V.H., 75 Church St., Edmundston Brunswick Beverages Reg'd., 532 St. Francis St., Edmundston C. & S. Bottling Works, Box 64, Demersque St., Bathurst Bosca & Buraglia, Ltd., Bathurst Cassidy's Ginger Ale Works, St. John St., Chatham Crystal Beverages, 2 Reade St., Moncton Evangeline Beverages (N.B.) Ltd., Botsford Street, Moncton Gallivans Ginger Ale Works, Jane St., Newcastle Gorham Beverages, 100 Clark St., Fredericton Grand Anse Beverages, Grand Anse Grand Falls Bottling Co., Grand Falls International Drug Co., The 17 King Street, St. Stephen King's County Beverages, 19 Winter St., Sussex Moreau, Renaud, R.R. 2, Edmundston Nadeau's Bottling Works, 18 Union St., Campbellton Restigouche Beverages Ltd., 98 Water Street, Campbellton Saint John Beverages Ltd., 410 Chesley St., Saint John Seven-Up (Saint John) Ltd., Barrack Green, Saint John Sussex Ginger Ale Limited, 67 Pleasant Ave., Sussex Sussex Ginger Ale Ltd., 140 Clark St., Fredericton Tenant, H.F. Ltd., 297 Church St., Moncton Terriss Beverage Co., 51 City Road, Saint John Woodstock Bottling Works, Cedar St., Woodstock | |
| Quebec: Abel, Joseph, 97 rue St. Bruno, Alma Ahern & Palmer Beverages, Gaspe Harbour Allan's Beverages Limited, 5130 Western Avenue, Montreal Archambault, Victor, 16262 rue Bureau, Pointe-aux-Trembles Beaudoin, J. Albin, La Salle Becont Beverages Limited, 175 St. Hubert, St. Jerome | |

Firms in the Carbonated Beverages Industry, 1956 — Continued

| Name and Address | Name and Address |
|--|------------------|
| Quebec — continued | |
| Ramel & Co., 2159 Valois, Montreal | |
| Ramel et Fils, Enrg., La Sarre | |
| Harvey, Dorville, Inc., B.P. 270, La Malbaie | |
| Hires, Charles E. Co. Ltd., 9162 St. Lawrence Blvd., Montreal | |
| Jacob, Henri, 327, rue St-Germain, Rimouski | |
| Jumbo Enrg. (Mme Roger Turcotte) Weedon | |
| Kik Company, 1387 Villeray St., Montreal | |
| King's Court Beverages Co. Ltd., 2901 Sherbrooke St. E., Montreal | |
| Lafontaine D., & Fils Enrg., 35 Notre-Dame, Louiseville | |
| Lafontaine & Cie Limitée 2, rue Frontenac, Berthierville | |
| Lajoie J.R., Enrg., Rue Fortin, Beaucheville Est | |
| Lampron & Ferron, 141 Beauchemin, Cap de la Madeleine | |
| Langlois et Mercier, Armagh | |
| Laniel & Frère Enrg., 45, rue Ellice, Valleyfield | |
| Lanouette, Albert, 80, rue St. Michel, Ville-Marie | |
| Larose & Fils Enrg., 129 Brodeur, La Providence | |
| Larrivée & Frères Enrg., Rue Jean-Roux, Trois-Pistoles | |
| Larrivee, Lucien, Inc., 2680 Blvd. Lafraimboise, St. Hyacinthe | |
| Laurentian Spring Water & Beverages Limited 1210 Craig St. E., Montreal | |
| Lavigne, Lucien, Ltée, 1700 King uest, Sherbrooke | |
| Leclerc, Joseph, St. Evariste Station | |
| Leclerc, Raymond, 58 rue Diselles, St. Joseph de Sorel | |
| Leduc, G., 21 rue St. Pierre St. Casimir | |
| Lemay Cola Inc., 273 — lière Ave est, Amos | |
| Leroux, L.P. & Fils Enrg., 3 Hotel-de-Ville, ouest, Dorion | |
| Levesque, J.A., Bonaventure | |
| Liquid Carbonic Canadian Corp. Ltd., 8400 Decarie Blvd., Montreal | |
| Les Breuvages Bégin Ltée., 999 rue Ste-Julie, Trois-Rivières | |
| Les Embouteilleurs de Rouyn-Noranda Enrg., 154 rue Gamble uest, Rouyn | |
| Les Liqueurs de Thetford Mines Enrg., 1063 Notre Dame Nordan, Thetford Mines | |
| Les Liqueurs Elz, Fortier Ltée, 848, rue du Roi, est. Québec | |
| Les Liqueurs Régal de St. Jean Enrg., 105 A, rue Champlain, St. Jean | |
| Les Liqueurs Victoria Enrg., 195 Blvd. Fusey, Cap de la Madeleine | |
| Liqueurs Citadelle Inc., 299 — 5th St., Quebec | |
| Liqueurs Douces de Hauteville Ltée., Hauerterve | |
| Liqueurs Granby Inc., 7 rue Centre, Granby | |
| Liqueurs Moderne Enrg., St. Raymond | |
| Liqueurs, St. Georges Enrg., St-Georges de Beauce | |
| Liqueurs Trottier Ltée, St. Casimir | |
| MacKimmie, J.P. & Sons, 379 Foundry St., Lachute | |
| Maniville, J.F., Ltée, 4, rue Marchand, Victoriaville | |
| Mahony Beverage Co. (Reg'd) 7418 de la Roche, Montreal | |
| Marcotte & Fils, 300, rue Richard, Joliette | |
| Massicotte, André, Ste-Anne de la Pérade | |
| Massicotte, J.T. Inc., 108 — 101ème Avenue, Amos | |
| Matteau, J.E.A., (7—Up), 470 — 61ème ave (a) Grand'Mère | |
| Medley Beverages Ltd., 10939 Esplanade, Montreal | |
| Methot & Gagné Ltée, 63 Fraser St., Rivière du Loup | |
| Monarch Bottling Works, 150, rue Longueuil, St-Jean | |
| Monfette, J.L. & Fils Ltée, 131, rue d'Auteuil, Thetford Mines | |
| Morency, Paul, 154 rue de la Cathédrale, Rimouski | |
| National Bottling Works, 1428 Clarke St., Montreal | |
| National Soft Drinks Corporation, 460 Main St., Granby | |
| Nesbitt Bottling Works 681 Itoy St., La Tuque | |
| Northern Quebec Bottlers Ltd., Latulippe St. W., Rouyn | |
| Orange Crush Ltd., 1016 Bleury St., Montreal | |
| Paul et Fils, 290, rue George, Sorel | |
| Paul-Hus, Jean-Marie, 93 Raimezay, Sorel | |
| Peer's Beverages of Canada Ltd., 4266 de Chateaubriand Ave., Montreal | |
| Pepsi-Cola Co. of Canada Ltd., (Bottling Plant) 4900 Namur St. Montreal | |
| Picard, Nil & Fils Enrg., 58, rue Bennett, Nord, Thetford Mines | |
| Plamondon, Georges, 1, ave, Plamondon, Drummondville | |
| Plourde, M., rue Mgr. Bluteau, St-Félicien | |
| Plourde, Elzear Ltée, 146, rue St-Laurent, Jonquière | |
| Port Daniel Kist Beverages Reg'd, Port Daniel | |
| Poulin et Fils, 78 Lakeshore Rd., Rouyn | |
| Premont, Robert 1177 Le Canadiere, quebec | |
| Racine & Frère, 759 Delanaudière, Joliette | |
| Red Rock Matane Enrg., 7 — 9, rue Soucy, Matane | |
| Regal Beverages 6 Morin, Hull | |
| Regal Bottling Works, 91, rue St-Henri, Laprairie | |
| Richer & Frère, Ltée., 39 ave, du Parc, Valleyfield | |
| Roux-Bergeron Enrg., 12, Côté, Victoriaville | |
| Roy & Frères Enrg., 191, rue Montcalm, Joliette | |
| Roy, J.A., 45, rue Laviolette, Lac Mégantic | |
| Royal Beverages, Maniwaki | |
| Royal Bottling Co., Mont Joli | |
| Royal Bottling Co., Sept Iles | |
| St. Onge, Paul, Inc., 3085 St. Pierre, Hyacinthe | |
| Seven-Up Montreal Ltd., 160 Graham Blvd., Town of Mount Royal | |
| Simard, Philippe, & Fils Enr. 501, rue des Peupliers, Dolbeau | |
| Source Nalco Enrg., St Justin | |
| Sources Aebakis Ltée, St-François du Lac | |
| Suncrest Beverages of Canada, 711 ave. L'abbé, Thetford Mines | |
| Sunshine Fruit Flavours, 6282 St. Lawrence Blvd., Montreal | |
| Tougas & Nicholson, 1, rue Dufferin, Valleyfield | |
| Tradeau, Richmond, 404, rue St. Viateur, Joliette | |
| Quebec — concluded: | |
| Usine d'Embouteillage Maski Enrg., 60 Duplessis, Cap de la Madeleine | |
| Val d'Or Bottling Works Reg'd, 1110 — 4th Ave., Val d'Or | |
| Viens, Albert, rue St. Jean Baptiste, Plessisville | |
| Ontario: | |
| Aurora Beverages, 99 Berczy St., Aurora | |
| Bell City Beverages, 242 Colborne St. W., Brantford | |
| Bernard Beverages Limited, 2 Stewart St., Toronto | |
| Better Beverages Ltd., 410 Memorial Ave., Port Arthur | |
| Boorman's Beverages Ltd., 485 Reid St., Peterborough | |
| Brant Beverage Service Limited, 131 South Market St., Brantford | |
| Breuvages Laval, 638 Industrial Ave., Ottawa | |
| Brighton Beverages, Yonge St., Brighton | |
| Brown's Beverages, 220 Bay St., Gravenhurst | |
| Brunet Beverages, 381 Pine St., Sudbury | |
| Canada Dry Bottling Co. Ltd., 180 Innisfil St., Barrie | |
| Canada Dry Bottling Co., 15 Davidson St., Kingston | |
| Canada Dry Bottling Co., 107 Second St., Kirkland Lake | |
| Canada Dry Bottling Co., (Windsor) Ltd., 2310 Walker Rd., Windsor | |
| Canada Dry Bottling Co. Ltd., 932 Mervin Ave., Peterborough | |
| Canada Dry Bottling Co., Ltd., 97 St. George St., Sudbury | |
| Canada Dry Bottling Co., Ltd., Condie St., Smiths Falls | |
| Canada Dry Bottling Co., Ltd., Base Line at Wharncliffe Rd., London | |
| Canada Dry Ltd., 152 Sherbourne St., Toronto | |
| Canadian Extract & Supply Co. Ltd., 29 Yorkville Ave., Toronto | |
| Carson A.B., 221 Matheson St., Kenora | |
| Charlebois Beverages, 111 Baldwin Ave., Cornwall | |
| Clearwater Beverage Co., 444 — 6th ave., South, Kenora | |
| Coca Cola Ltd., 90 Broadview Ave., Toronto 8 | |
| Coca Cola Ltd., Sidney St. at Marshall Rd., Belleville | |
| Coca Cola Ltd., Brantford | |
| Coca Cola Ltd., 115 Wilson St., Hamilton | |
| Coca Cola Ltd., 66 Rideau St., Kingston | |
| Coca Cola Ltd., 1570 King St., E. Kitchener | |
| Coca Cola Ltd., 1140 Dundas St., London | |
| Coca Cola Ltd., 2158 Main St., Niagara Falls | |
| Coca Cola Ltd., 605 Bronson Ave., Ottawa | |
| Coca Cola Ltd., 190 George St., Peterborough | |
| Coca Cola Ltd., 314 Memorial Ave., Port Arthur | |
| Coca Cola Ltd., Windsor | |
| Cochrane Bottling Works, 158 Second Ave., Cochrane | |
| Collins Beverages Ltd., 116 Victoria St., Karrtie | |
| Cornwall Bottling Works Ltd., 113 Amelia St., Cornwall | |
| Country Club Beverages, 183 Bloor St., East, Oshawa | |
| Credit Valley Bottling Works Georgetown | |
| Crown Syphon Bottling Works, 1249 Laurendeau Ave., Windsor | |
| Dominion Bottling Works, 5 McCanus Ave., Kirkland Lake | |
| Dominion Dry Ginger Ale Co. Ltd., 105 Manning Ave., Toronto | |
| Dominion Seven-Up Co., Ltd., 12 Cranfield Rd., Toronto | |
| Dominion Beverages 308 John St. N., Hamilton | |
| Doran's Beverages Ltd., Cameron St. at Marks, Port Arthur | |
| Elders Beverages, 671 Montreal St., Kingston | |
| Erie Beverages Ltd., 71 Park Ave. E., Chatham | |
| Esboco Limited, 653 Erie St., Stratford | |
| Excel Beverages Ltd., Bourget | |
| Farguhar's Beverages, Little Current | |
| Fink, Robert, Chapleau | |
| Foy & Irwin, 223 N. Lingham St., Belleville | |
| Garland Beverages Limited, 461 Oak St. E., North Bay | |
| Georgian Bay Beverages 25 Second St., Collingwood | |
| Geraldton Bottling Co., 639 Second Ave., N., Geraldton | |
| Giesebrechts Ltd., Petawawa | |
| Goderich Bottling Works 55 Kingston St., Goderich | |
| Goode Beverage Co. Ltd., 926 High St., Peterborough | |
| Gordon's Beverages, 208 McDonnel St., Peterborough | |
| Gray, W.J., 11 Market St., Collingwood | |
| Hambly's Beverages Ltd., 145 King St. West, Oshawa | |
| Hambly's Beverages Ltd., 124 Proctor St., Sarnia | |
| Hamilton Beverages, Wingham | |
| Harriston Kist Beverages Ltd., Webb Street, Harriston | |
| Hawkesbury Bottling Works, 15 Hampden, Hawkesbury | |
| Hinds Beverages Limited, 20 Front St. S., Orillia | |
| Hires Bottling Co. (Niagara) Ltd., Queenston | |
| Horsman, Chas. L. & Son 41 Pelliplier St., Campbellford | |
| International Soda Water Mfg. Co., 59 Markham St., Toronto | |
| Irish Dry Beverages, 1834 Peel St., Niagara Falls | |
| Kapuskasing Beverages Ltd., Kapuskasing | |
| Kist Beverages, 29 Harriet St., Hamilton | |
| Kist Beverages (Waterloo) 60 Erb St. West, Waterloo | |
| Kist Canada Ltd., 11 Cobourg St., Stratford | |
| Kitchener Beverages Ltd., 880 Victoria St. N., Kitchener | |
| Lakewood Beverages, 452 — 3rd St. North, Kenora | |
| Lindsay Soda Water Works, 10 Caroline St., Lindsay | |
| Lock City Beverages, 553 Wellington W., Sault Ste. Marie | |
| London Bottling Co. Limited, 982 Princess Ave., London | |
| Loudon Brothers Ltd., 735 Fourth Ave., South Geraldton | |
| McCreedy Beverages, 263 Millard St., Orillia | |
| MacDonald & Son Ltd., 495 Oak St. W., North Bay | |

Firms in the Carbonated Beverages Industry, 1956 — Continued

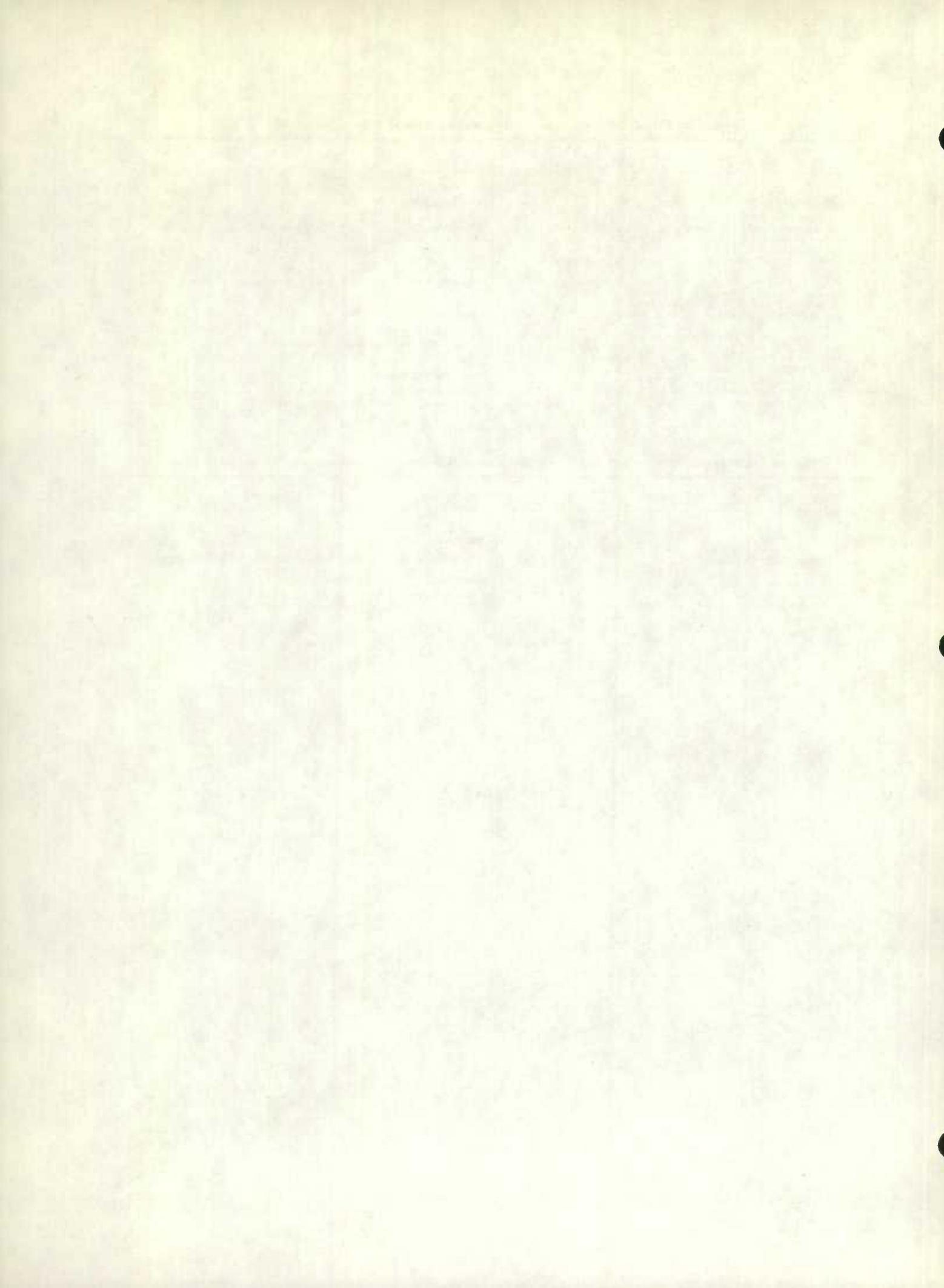
| Name and Address | Name and Address |
|---|--|
| Ontario — concluded: | |
| MacDonald & Son Ltd., New Liskeard | Artic Beverages Ltd., 314 Green St., Flin Flon |
| MacDonald & Son (Timmins) Ltd., 57 Golden Ave., South Porcupine | Artic Drink Manufacturing Co., 362 Selkirk Ave., Winnipeg |
| McKellar Beverages Ltd., 124 Orchard, Brockville | Bell Bottling Co. Ltd., 1937 Selkirk Ave., Winnipeg |
| Maelzel's Beverages Ltd., 76 Talbot St. S., Essex | Bell Bottling Co. Ltd., Dauphin |
| Majestic Beverage Company, 125 Mary St., Hamilton | Blackwoods Beverages Ltd., 341 William Ave., Winnipeg |
| Masons Beverages Ltd., 207 Main St. S., Weston | Blackwoods Beverages Ltd., 161-8th St., Brandon |
| Millar's Beverages, 5 Bank St., Renfrew | Canada Dry Ltd., 645 Wall St., Winnipeg |
| Moira Beverages, 291 Coleman St., Belleville | Coca-Cola Ltd., 20-12th St., Brandon |
| Moran Beverages, 58 Rodman St., St. Catharines | Coca-Cola Ltd., 100 Dagmar St., Winnipeg |
| Morris Beverages, 115 Brock St., Kingston | Dan's Beverages Ltd., 1443 Arlington St., Winnipeg |
| Morris Beverages, Ltd., "Les" 235 Elgin St., Sarnia | Dauphin Beverages Ltd., Second Ave., South West, Dauphin |
| National Bottlers, 7 Station Road, Kirkland Lake | Empire Beverages Ltd., 1st & Pacific St., Brandon |
| National Dry Ltd., 303-309 Richmond St., London | Gordon Age Beverages Ltd., Ottawa & Watt St., Winnipeg |
| Nelson Beverages, 27 Alanson St., Hamilton | Kik Bottling Company, 1583 Main St., Winnipeg |
| Nesbitt's Orange of Canada Ltd., 52 Fleet St., Ottawa | Northland Beverages, North Ave., Flin Flon |
| New Liskeard Bottling Works, Whitewood Ave., New Liskeard | Northwest Beverages, Dauphin |
| Niagara Dry Beverages, Ltd., 1730 Ferry St., Niagara Falls | Orange Crush Ltd., 233 Stradbrooke Ave., Winnipeg 13 |
| Niagara Dry Beverages, Ltd., 193 Catherine St. N., Hamilton | Portage Soda Water Works, 60 Tupper St. N., Portage la Prairie |
| Nickel City Beverages Limited, 294 Elm St. E., Sudbury | Purity Beverages Ltd., 9 Security Bldg., Brandon |
| Nipigon Bottling Works, Nipigon | Scott Fruit Co., The Rossiter Ave., Brandon |
| Northern Beverages, 19 Cobalt St., Cobalt | Selkirk Beverages, 474 Main St., Selkirk |
| Nu-Grape (Toronto) Limited, 1100 Queen St. W., Toronto | Zero Bottling Works, 90 Lorne St., Winnipeg |
| Nu-Jersey Creme Co., 229 Manning Ave., Toronto | |
| Orange Crush Bottling Co., 148 Ontario St., Kingston | |
| Orange Crush Ltd., 1600 O'Connor Drive, Toronto | |
| Orange Crush Ltd., 217 Cannon St. E., Hamilton | |
| Orangeville Bottling Works, The, 13 Mill St., Orangeville | |
| Orilla Kist Beverages Ltd., 123 Dunedin St., Orillia | |
| Ottawa Valley Pure Spring Beverages, 627 Nelson St., Pembroke | |
| Parisien Beverages, 722 Pitt St., Cornwall | |
| Penetang Bottling Co. Ltd., Penetanguishene | |
| Pepsi Cola Co. of Canada Ltd., 1435 Weston Rd., Toronto | |
| Pepsi Cola Co. of Canada Ltd., 205 Richmond Rd., Ottawa | |
| Port Colbourne Beverage Co., 511 King St., Port Colbourne | |
| Port Perry Beverages, Port Perry | |
| Prescott Bottling Co. Ltd., King St. E., Prescott | |
| Private Brands Beverages Ltd., 344 Bathurst St., Toronto | |
| Pure Spring Company Ltd., 22 Aberdeen St., Ottawa | |
| Red Lake Bottling Works, Red Lake | |
| Reinhart's Beverages, 12-22 James St., Guelph | |
| Renfrew Bottling Works Ltd., 326 Raglan St., Renfrew | |
| Rideau Beverages, 10 Maple St., Smiths Falls | |
| Riverdale Beverages Ltd., 183 Erie Ave., Brantford | |
| Robertson, Alex Co., The Homewood Ave., Mount Forest | |
| Robinson's Beverages, 29 Lewis St., Perth | |
| Royal Beverages, 130 First St. E., Fort Frances | |
| Sarnia Soda Water Works Limited, 113 N. Victoria St., Sarnia | |
| Stanley M. Scott (Belles Beverages) Ltd., 10 Gordon St., Belleville | |
| Seven-Up Bottling Co., 131 North Archibald St., Fort William | |
| Seven-Up Bottling Co. (Windsor) Ltd., 970 Mercer St., Windsor | |
| Seven-Up Bottling Co. Ltd., 111 St. George St., Sudbury | |
| Seven-Up (Ontario) Ltd., 21 Essex St., Toronto | |
| Seven-Up (Ontario) Ltd., 63 Clapperton St., Barrie | |
| Seven-Up (Ontario) Ltd., 119 Station St., Belleville | |
| Seven-Up (Ontario) Ltd., 30 Gloucester Ave., Hamilton | |
| Seven-Up (Ontario) Ltd., Oxford St., Sevenup Ave., London | |
| Seven-Up Bottling Co. (Ottawa) Ltd., 1314 Carling Ave., Ottawa | |
| Silver Lake Beverages Co. Ltd., 316 Park St., Kenora | |
| Sioux Lookout Bottling Works, Sioux Lookout | |
| Smith Beverages Ltd., 124 Church St., Bowmanville | |
| Smiths Falls Bottling Works, 11 Abbott St., Smiths Falls | |
| Snell's Bottling Works, 43 Park St., Chatham | |
| Sprunt's Beverages, 55 Church St., Parry Sound | |
| Star Beverages Limited, 79 Queen St., Kirkland Lake | |
| Star Bottling Works Ltd., 252 Regent St., Sudbury | |
| Stinson, E.H. & Co., St. Paul St., Alexandria | |
| Stratford Kist Beverages, 11 Cobourg St., Stratford | |
| Strub Beverages, 22 McCaully St. W., Hamilton | |
| Sudbury Products, 204 King St., Sudbury | |
| Sunnyside Beverage Co., 1068 Queen St. W., Toronto | |
| Superior Beverages Ltd., 305 Albinston St., Sudbury | |
| Superior Bottling Co., 211 Southern Ave., Fort William | |
| Taylor, William & Son Limited, 957-4th Ave. E., Owen Sound | |
| Thomson Beverages, 1701-3rd Ave. E., Owen Sound | |
| Timmins Bottling Works, 34 Algoma Blvd. E., Timmins | |
| Toronto Soda Water Mfg. Co., 61 Oxford St., Toronto | |
| Tuckey Beverages, Exeter | |
| Twin City Bottling Co., 367 Minnesota, Fort William | |
| Uxbridge Beverages Ltd., Uxbridge | |
| Vernor's Ginger Ale Ltd., 1030 Walker Rd., Walkerville | |
| Vernors Ginger Ale Bottling Co. of Hamilton, 135 Mary St., Hamilton | |
| Way, C., 844 Division St., Kingston | |
| Whitney Beverages, Ltd., 122 St. Felix St., Cornwall | |
| Wilson & Warden Engineering Ltd., 58 Duchess St., Toronto | |
| Wilson Charles Limited, 519 Sherbourne St., Toronto | |
| Windsor Beverages, 1291 Albert Road, Windsor | |
| Wishing Well (Toronto) Ltd., 146 George St., Toronto | |
| Woodland Beverages Co. Ltd., 39 Metcalfe St., Woodstock | |
| Wynola Corporation, 1100 Queen St. W., Toronto | |
| Sun Crest Beverages, 449 Commercial Ave., Timmins | |
| Manitoba: | |
| | Artic Beverages Ltd., 314 Green St., Flin Flon |
| | Artic Drink Manufacturing Co., 362 Selkirk Ave., Winnipeg |
| | Bell Bottling Co. Ltd., 1937 Selkirk Ave., Winnipeg |
| | Bell Bottling Co. Ltd., Dauphin |
| | Blackwoods Beverages Ltd., 341 William Ave., Winnipeg |
| | Blackwoods Beverages Ltd., 161-8th St., Brandon |
| | Canada Dry Ltd., 645 Wall St., Winnipeg |
| | Coca-Cola Ltd., 20-12th St., Brandon |
| | Coca-Cola Ltd., 100 Dagmar St., Winnipeg |
| | Dan's Beverages Ltd., 1443 Arlington St., Winnipeg |
| | Dauphin Beverages Ltd., Second Ave., South West, Dauphin |
| | Empire Beverages Ltd., 1st & Pacific St., Brandon |
| | Gordon Age Beverages Ltd., Ottawa & Watt St., Winnipeg |
| | Kik Bottling Company, 1583 Main St., Winnipeg |
| | Northland Beverages, North Ave., Flin Flon |
| | Northwest Beverages, Dauphin |
| | Orange Crush Ltd., 233 Stradbrooke Ave., Winnipeg 13 |
| | Portage Soda Water Works, 60 Tupper St. N., Portage la Prairie |
| | Purity Beverages Ltd., 9 Security Bldg., Brandon |
| | Scott Fruit Co., The Rossiter Ave., Brandon |
| | Selkirk Beverages, 474 Main St., Selkirk |
| | Zero Bottling Works, 90 Lorne St., Winnipeg |
| Saskatchewan: | |
| | Canada Dry Bottling Co. Ltd., 332 First Ave. N., Saskatoon |
| | Canora Beverages, Norway Road, Canora |
| | Coca-Cola Ltd., 1736 Cornwall St., Regina |
| | Coca-Cola Ltd., 265-3rd Ave. N., Saskatoon |
| | Jackson Bottling Company Ltd., The, 264 River St. W., Moose Jaw |
| | Laings Beverages, Govt Rd. & 1st Ave., Weyburn |
| | Maple Leaf Beverages, 1022-103rd St., North Battleford |
| | Mel Hill Beverage Co. Ltd., 2732 Dewdney Ave., Regina |
| | National Fruit Co., High St. W., Moose Jaw |
| | Nesbitt Bros. Bottling Company, 664 Broadway Ave., Saskatoon |
| | Nipawin Beverages, Nipawin |
| | Pacal's Beverages Limited 59 Agricultural Ave., Yorkton |
| | Prince Albert Mineral Water Co., Ltd., 1125-3rd Ave. W., Prince Albert |
| | Regina Bottlers Limited, 1205-11th Ave., Regina |
| | Rose Beverages Ltd., 301-13th St. East, Prince Albert |
| | Saskatoon Bottling Works, 415 Ave. "B" S., Saskatoon |
| | Seven-Up (Prince Albert) Ltd., 1680 Central Ave., Prince Albert |
| | Seven-Up Bottling Co., 202 Ave. C, South Saskatoon |
| | Seven-Up Bottling (Yorkton) Ltd., 36 Broadway Ave. W., Yorkton |
| | Standard Mineral Water Works, 1371-103rd St., North Battleford |
| | Starlite Bottlers, 229 Ave 1 South, Saskatoon |
| | Swift Current Bottling Works Ltd., 401 Railway St. East, Swift Current |
| | Watt, G. & J. Company Limited, 2023 Ottawa St., Regina |
| | York Beverages Limited, 130 Broadway, Ave. W., Yorkton |
| Alberta: | |
| | Blue Label Bottling Co., 508 Third Ave. W., Calgary |
| | Calgary Brewing & Malting Co. Ltd., 10715-101st St., Edmonton |
| | Canada Dry Ltd., 10309-81st Ave., Edmonton |
| | Capital City Bottling Co., Ltd., 9310-111th Avenue, Edmonton |
| | Chinook Soft Drinks Ltd., 2907 Second Ave. S., Lethbridge |
| | Coca-Cola Ltd., 123-3rd Ave. W., Calgary |
| | Coca-Cola Ltd., Edmonton |
| | Crow's Nest Bottling Works, Victoria St., Blairmore |
| | Dominion Bottling Works, Ltd., 9930-78th Ave., Edmonton |
| | Drumheller Bottling Works, 360 Railway Ave. E., Drumheller |
| | Grand Soft Drink Co. Ltd., Box 35 St. Paul |
| | Jubilee Beverages, 43rd St., Red Deer |
| | National Fruit Co., Medicine Hat |
| | Northern Bottling Limited, Grande Prairie |
| | Polar Aerated Water Works Limited, 129-3rd Ave. E., Calgary |
| | Prairie Rose Mfg. Co. Ltd., 9611-104th Ave., Edmonton |
| | Pratt George Ltd., Poplar Ave., Peace River |
| | Purity Bottling Works, 1421-3rd Ave. S., Lethbridge |
| | Red Deer Bottling Co., 4601-50th Ave., Red Deer |
| | Rocky Mountain Beverages, Grande Prairie |
| | St. Paul Beverages Ltd., St. Paul |
| | Shamrock Bottling Works The, Park Drive, Medicine Hat |
| | Superior Beverages, 877-14th St. S. W., Medicine Hat |
| | Vermilion Beverages, Vermilion |
| British Columbia: | |
| | Beaufort Carbonated Beverages, 320 Cooper Road, Westview |
| | Canada Dry Ltd., 2777 Kingsway, Vancouver |
| | Caribou Dry Ltd., 405-2nd Avenue, Prince George |
| | Coca-Cola Ltd., 1818 Cornwall St., Vancouver |
| | Columbia Bottling Works, 609 Ward St., Nelson |
| | Cross & Company Limited, 38 East 4th Ave., Vancouver |
| | Crystal Spring Beverage Co. Ltd., 540 John St., Victoria |
| | Dawson Creek Beverages, Dawson Creek |
| | Delaware Punch Bottling Co. (B.C.) Ltd., 1460 Burrard St., Vancouver |
| | Goodwill Bottling Ltd., 35 Erie St., Victoria |
| | Grayson's Beverages Ltd., 105-4th Ave., Chilliwack |

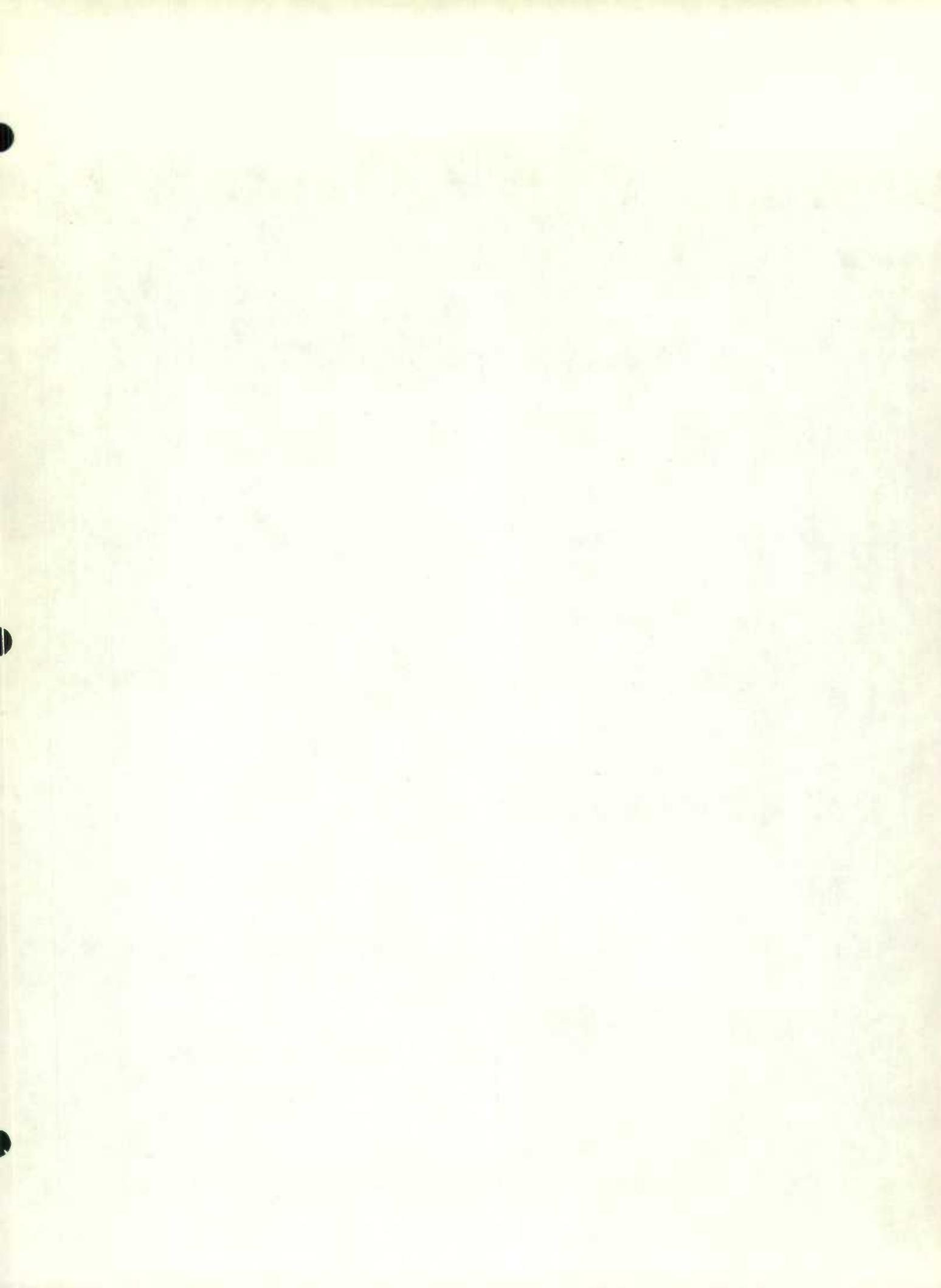
List of Firms in the Carbonated Beverages Industry, 1956 — Concluded

| Name and Address | Name and Address |
|---|---|
| British Columbia — continued: Island Bottling Ltd., 20 5th St., Nanaimo Kamloops Bottling Works, 289 Victoria St. West, Kamloops Kelowna Beverages Ltd., 1341 Ellis St., Kelowna Lakeshore Bottling Co. Ltd., 131 Ellis St., Penticton Lucky Strike Bottling Works, Ltd., 2120 Kingsway, Vancouver Mac's Beverages, 270 Front St., Penticton McCulloch's Aerated Waters Ltd., 3400 Coldstream Ave., Vernon McDonald Jam Co. Ltd., 301 Vernon St., Nelson Nanaimo Bottling Works, 70 Mill St., Nanaimo North Star Bottling Works, 344 W. 2nd Ave., Prince Rupert Orange Crush Ltd., 3675 W. 4th Ave., Vancouver Paul's Beverages, 2900—28th St., Vernon Pepsi-Cola Co. of Canada Ltd., 1055 Vernon Drive, Vancouver Revelstoke Bottling Works, Charles St., Revelstoke "Roses" Ice Cream Ltd., 1420—2nd Ave., Prince George Selkirk Soft Drinks, Van Horne St., Cranbrook Seven-Up (Kelowna) Ltd., 1097 Richter St., Kelowna | British Columbia — concluded: Seven-Up (Trail) Ltd., 2950 Highway Dr., Trail Seven-Up (Vancouver) Ltd., 3132 Main St., Vancouver Silver Tip Bottlers, 371 Lorne St., Kamloops Skeena Beverages Ltd., Greg Ave., Terrace Valley Beverages Ltd., 39 Slope St., Chilliwack, B.C. Victoria Beverages Ltd., 510 Fort St., Victoria Wishing Well (Fraser Valley) Ltd., 6632 Clover Crescent, Milner |
| | Yukon: Northland Beverages Ltd., Whitehorse Whitehorse Beverages Ltd., Whitehorse |

List of Firms in the Brewing Industry Who Manufactured Non-Alcoholic Carbonated Beverages in 1956

| Name and Address | Name and Address |
|--|---|
| Ontario: Doran's Brewery Ltd., Timmins Fort Frances Brewing Co. Ltd., Fort Frances Port Arthur Beverage Co. Ltd., Port Arthur Soo Falls Brewing Co. Ltd., Sault Ste. Marie Sudbury Brewing & Malting Co. Ltd., Sudbury | Manitoba: Western Canada Breweries Ltd., (Manitoba Division) Winnipeg |
| | Alberta: Calgary Brewing & Malting Co. Ltd., Calgary St. Joe's Lethbridge Breweries Ltd., Lethbridge |





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