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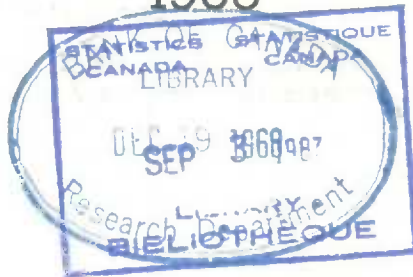
ANNUAL



CANADA

# SOFT DRINK MANUFACTURERS

1966



## ANNUAL CENSUS OF MANUFACTURES

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SOFT DRINK MANUFACTURERS  
(S. I. C. 141)

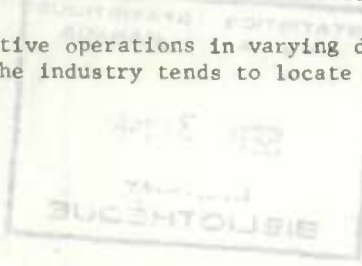
1966

Tabular presentations of statistical data in this publication are aligned to show Manufacturing activity and Total activity of the establishments classified to this industry.

Soft Drink Manufacturers perform two distinct industrial operations:

1. Manufacture of concentrates or syrups for use in making soft drinks.
2. Combining concentrates or syrups with carbon dioxide gas and water to produce the beverages which are bottled or canned for distribution.

Firms may conduct the respective operations in varying degrees but the greater number of establishments are bottlers only. The industry tends to locate in urban areas where distribution presents fewer problems.



NOTE

The detailed "Concepts and Definitions" notes, usually carried each year, have been omitted from this 1966 report for reasons of economy. Reference to these notes may be had by consulting any 1965 report in this series. Failing this, a copy may be obtained free of charge upon application to the Manufacturing and Primary Industries Division of the Bureau.

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- P preliminary figures.
- r revised figures.
- x confidential to meet secrecy requirements of the Statistics Act.

TABLE 1. PRINCIPAL STATISTICS, 1961-66

Year and province	Establishments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
No.		'000			\$'000			\$'000		\$'000			
<b>1961</b>													
Totals .....	502	5,095	11,338	16,150	4,381	52,871	172,697	116,118	162	721	12,961	48,510	117,460
<b>1962</b>													
Totals .....	506	5,252	11,555	16,936	4,668	55,985	180,265	119,759	170	902	13,361	50,917	121,072
<b>1963</b>													
Totals .....	492	5,163	11,427	18,204	4,761	71,334	203,595	127,554	154	769	13,316	53,788	129,702
<b>1964</b>													
Totals .....	481	5,226	11,595	19,196	4,942	77,040	218,452	137,027	129	683	13,453	57,465	141,009
<b>1965</b>													
Newfoundland .....	9	112	248	350	77	1,831	4,475	2,592	-	-	184	662	2,634
Prince Edward Island .....	4	23	55	67	28	353	869	486	x	x	54	192	486
Nova Scotia .....	25	176	382	566	206	2,459	6,590	3,952	x	x	462	1,726	4,217
New Brunswick .....	21	145	310	455	198	1,941	5,596	3,448	6	27	406	1,524	3,495
Quebec .....	169	1,941	4,322	7,550	1,766	27,877	86,490	56,933	51	273	5,150	22,874	58,914
Ontario .....	146	1,872	4,063	7,731	1,790	28,560	80,231	50,396	40	169	4,937	24,024	51,303
Manitoba .....	16	226	487	825	284	3,181	9,563	6,152	x	x	657	2,676	6,340
Saskatchewan .....	23	180	388	622	261	2,694	7,025	4,085	6	33	433	1,826	4,189
Alberta .....	23	234	503	865	308	3,694	10,477	6,487	x	x	627	2,801	6,680
British Columbia .....	31	282	589	1,163	302	5,417	14,181	8,512	4	8	706	3,253	8,964
Yukon and Northwest Territories ...	3	4	8	14	10	86	203	109	-	-	13	54	127
Totals .....	470	5,195	11,356	20,208	5,228	78,093	225,702	143,152	112	528	13,629	61,613	147,348
<b>1966</b>													
Newfoundland .....	9	130	293	448	96	2,205	5,358	3,060	-	-	214	837	3,086
Prince Edward Island .....	4	x	x	x	x	x	x	x	x	x	x	x	x
Nova Scotia .....	25	185	404	634	211	2,814	7,048	4,033	x	x	464	1,892	4,248
New Brunswick .....	21	176	385	587	199	2,534	6,347	3,636	4	24	430	1,725	3,647
Quebec .....	168	2,075	4,636	8,759	1,845	32,620	96,572	62,501	43	236	5,445	26,233	64,105
Ontario .....	140	1,967	4,206	8,519	1,944	33,788	91,550	56,171	33	142	5,141	26,679	57,543
Manitoba .....	15	233	504	907	318	4,104	11,360	7,029	x	x	663	3,022	7,288
Saskatchewan .....	22	186	396	712	267	2,854	7,556	4,417	6	27	449	2,048	4,480
Alberta .....	25	277	574	997	307	4,254	11,357	6,803	-	-	688	3,128	7,014
British Columbia .....	28	310	656	1,408	337	6,727	15,727	8,681	4	9	741	3,673	8,822
Yukon and Northwest Territories ...	3	x	x	x	x	x	x	x	-	-	x	x	x
Totals .....	460	5,570	12,126	23,065	5,569	92,468	254,005	156,851	94	458	14,311	69,541	160,812

TABLE 2. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1965 AND 1966

Size group	Estab-lish-ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec-tricity	Cost of materials and supplies	Value of shipments of goods of own manu-facture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Salaries and wages	
No.		'000			\$'000				\$'000		\$'000		
<b>1965</b>													
Under \$10,000	17	3	6	8	3	31	95	60	13	25	7	14	61
\$ 10,000 to \$ 24,999	18	14	29	42	15	131	311	168	15	42	28	79	236
25,000 " 49,999	26	55	119	173	40	391	1,044	615	17	60	90	277	645
50,000 " 99,999	52	160	336	501	165	1,629	4,057	2,277	27	151	318	1,081	2,411
100,000 " 199,999	109	526	1,093	1,627	639	6,023	15,475	8,846	30	143	1,179	4,270	9,152
200,000 " 499,999	152	1,339	2,910	4,341	1,614	19,340	49,577	28,646	8	76	3,280	12,891	29,286
500,000 " 999,999	54	882	1,972	3,340	872	12,350	36,128	22,992	2	30	2,214	10,259	23,712
1,000,000 " 4,999,999	36	1,415	3,135	6,148	1,268	25,838	71,354	44,907	-	-	3,892	18,223	45,958
5,000,000 and over	6	801	1,756	4,028	612	12,360	47,660	34,639	-	-	2,304	12,136	36,017
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	317	2,385	(130)
Totals	470	5,195	11,356	20,208	5,228	78,093	225,702	143,152	112	528	13,629	61,613	147,348
<b>1966</b>													
Under \$10,000	15	4	8	11	2	41	102	60	11	23	6	15	60
\$ 10,000 to \$ 24,999	12	8	17	25	4	85	212	125	12	40	13	36	125
25,000 " 49,999	21	38	81	124	34	327	851	490	14	49	69	239	497
50,000 " 99,999	51	153	323	498	149	1,629	4,039	2,279	25	131	311	1,093	2,409
100,000 " 199,999	109	560	1,167	1,779	625	6,625	16,208	8,973	27	152	1,184	4,371	9,122
200,000 " 499,999	140	1,255	2,744	4,409	1,631	18,468	47,268	27,174	5	63	3,053	13,016	27,943
500,000 " 999,999	64	1,039	2,274	4,031	1,075	15,580	43,483	27,075	-	-	2,585	12,397	27,903
1,000,000 " 4,999,999	42	1,706	3,789	7,978	1,439	31,950	85,561	52,365	-	-	4,438	22,682	53,788
5,000,000 and over	6	807	1,723	4,210	610	17,761	56,281	38,310	-	-	2,318	13,240	39,161
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	334	2,452	(196)
Totals	460	5,570	12,126	23,065	5,569	92,468	254,005	156,851	94	458	14,311	69,541	160,812

TABLE 3. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON MANUFACTURING VALUE ADDED, 1965 AND 1966

Size group	Estab-lish-ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec-tricity	Cost of materials and supplies	Value of shipments of goods of own manu-facture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Salaries and wages	
No.		'000			\$'000				\$'000		\$'000		
<b>1965</b>													
Under \$10,000	24	6	13	18	11	83	195	101	21	49	12	29	153
\$ 10,000 to \$ 24,999	31	46	96	138	36	664	1,178	493	20	66	87	251	547
25,000 " 49,999	50	138	287	429	144	1,749	3,781	1,897	26	124	263	896	1,995
50,000 " 99,999	106	506	1,048	1,535	595	5,818	14,147	7,746	36	180	1,078	3,709	8,082
100,000 " 199,999	101	737	1,621	2,337	952	10,439	26,145	14,792	7	78	1,863	6,998	15,015
200,000 " 499,999	106	1,340	2,903	4,708	1,437	18,740	52,785	32,716	2	30	3,295	14,351	33,478
500,000 " 999,999	27	675	1,506	2,732	602	10,666	29,974	18,909	-	-	1,743	8,031	19,414
1,000,000 " 4,999,999	22	1,275	2,864	5,767	1,153	23,601	67,189	42,852	-	-	3,757	18,072	44,288
5,000,000 and over	3	472	1,018	2,543	299	6,334	30,308	23,647	-	-	1,214	6,872	24,506
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	317	2,385	(130)
Totals	470	5,195	11,356	20,208	5,228	78,093	225,702	143,152	112	528	13,629	61,613	147,348
<b>1966</b>													
Under \$10,000	21	7	15	21	3	88	199	109	16	38	11	28	109
\$ 10,000 to \$ 24,999	26	37	77	119	36	470	997	496	19	68	75	236	563
25,000 " 49,999	39	107	229	362	114	1,216	2,901	1,579	21	102	206	755	1,639
50,000 " 99,999	104	508	1,060	1,604	550	5,884	14,076	7,653	32	182	1,052	3,785	7,797
100,000 " 199,999	95	699	1,531	2,368	903	9,716	24,685	14,081	6	68	1,710	7,023	14,458
200,000 " 499,999	112	1,392	3,021	5,098	1,652	21,465	56,562	33,663	-	-	3,427	15,441	34,581
500,000 " 999,999	34	829	1,856	3,588	700	14,092	37,249	22,511	-	-	1,985	10,085	23,214
1,000,000 " 4,999,999	26	1,574	3,423	7,477	1,360	29,076	81,674	51,439	-	-	4,354	22,529	53,044
5,000,000 and over	3	417	915	2,427	251	10,460	35,662	25,320	-	-	1,157	7,206	25,604
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	334	2,452	(196)
Totals	460	5,570	12,126	23,065	5,569	92,468	254,005	156,851	94	458	14,311	69,541	160,812

TABLE 4. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON TOTAL VALUE ADDED, 1965 AND 1966

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
No.	'000			\$'000				\$'000		\$'000			
<b>1965</b>													
Under \$10,000 .....	22	5	10	13	8	73	171	90	17	40	10	22	91
\$ 10,000 to \$ 24,999 .....	30	43	90	130	34	615	1,090	455	19	63	80	236	491
25,000 " 49,999 .....	49	128	268	398	131	1,692	3,617	1,804	28	130	246	831	1,882
50,000 " 99,999 .....	106	500	1,035	1,525	594	5,702	13,832	7,547	39	186	1,052	3,614	7,885
100,000 " 199,999 .....	104	758	1,656	2,392	956	10,550	26,439	14,968	7	78	1,891	7,072	15,170
200,000 " 499,999 .....	106	1,324	2,878	4,667	1,431	18,568	52,306	32,393	2	30	3,273	14,290	33,161
500,000 " 999,999 .....	28	690	1,536	2,772	622	10,959	30,750	19,396	-	-	1,788	8,200	20,004
1,000,000 " 4,999,999 .....	22	1,275	2,864	5,767	1,153	23,601	67,189	42,852	-	-	3,757	18,072	44,288
5,000,000 and over .....	3	472	1,018	2,543	299	6,334	30,308	23,647	-	-	1,214	6,892	24,506
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	317	2,385	(130)
<b>Totals .....</b>	<b>470</b>	<b>5,195</b>	<b>11,356</b>	<b>20,208</b>	<b>5,228</b>	<b>78,093</b>	<b>225,702</b>	<b>143,152</b>	<b>112</b>	<b>528</b>	<b>13,629</b>	<b>61,613</b>	<b>147,348</b>
<b>1966</b>													
Under \$10,000 .....	21	7	15	21	3	88	199	109	16	38	11	28	109
\$ 10,000 to \$ 24,999 .....	22	29	61	94	24	361	782	402	16	57	56	176	402
25,000 " 49,999 .....	37	97	208	323	101	1,114	2,619	1,408	21	99	190	680	1,473
50,000 " 99,999 .....	109	515	1,077	1,641	567	6,021	14,395	7,821	35	196	1,068	3,865	8,021
100,000 " 199,999 .....	93	683	1,489	2,300	879	9,385	23,842	13,590	6	68	1,658	6,752	13,868
200,000 " 499,999 .....	112	1,349	2,932	4,981	1,619	20,819	55,085	32,801	-	-	3,363	15,173	33,606
500,000 " 999,999 .....	37	899	2,006	3,801	765	15,144	39,749	23,961	-	-	2,160	10,679	24,881
1,000,000 " 4,999,999 .....	26	1,574	3,423	7,477	1,360	29,076	81,674	51,439	-	-	4,354	22,529	53,044
5,000,000 and over .....	3	417	915	2,427	251	10,461	35,662	25,320	-	-	1,157	7,206	25,604
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	334	2,452	(196)
<b>Totals .....</b>	<b>460</b>	<b>5,570</b>	<b>12,126</b>	<b>23,065</b>	<b>5,569</b>	<b>92,468</b>	<b>254,005</b>	<b>156,851</b>	<b>94</b>	<b>458</b>	<b>14,311</b>	<b>69,541</b>	<b>160,812</b>

TABLE 5. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON TOTAL EMPLOYED, 1965 AND 1966

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
No.	'000			\$'000				\$'000		\$'000			
<b>1965</b>													
Under 5 employed .....	65	63	134	201	60	1,274	2,387	1,072	49	151	108	357	1,167
5-14 " .....	164	707	1,483	2,230	836	8,551	21,786	12,393	54	275	1,486	5,386	12,818
15-49 " .....	193	2,053	4,466	7,100	2,316	31,005	81,771	48,690	9	101	5,040	21,157	49,721
50-99 " .....	26	668	1,481	2,620	607	10,365	31,241	20,607	-	-	1,832	8,246	21,242
100-199 " .....	13	587	1,317	2,577	509	11,776	35,205	23,182	-	-	1,730	8,433	23,862
200-499 " .....	9	1,117	2,474	5,480	900	15,122	53,310	37,210	-	-	3,116	15,650	38,667
500 employed and over .....	...	...	...	...	...	...	...	...	...	...	317	2,385	(130)
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	317	2,385	(130)
<b>Totals .....</b>	<b>470</b>	<b>5,195</b>	<b>11,356</b>	<b>20,208</b>	<b>5,228</b>	<b>78,093</b>	<b>225,702</b>	<b>143,152</b>	<b>112</b>	<b>528</b>	<b>13,629</b>	<b>61,613</b>	<b>147,348</b>
<b>1966</b>													
Under 5 employed .....	56	56	117	182	51	896	2,059	1,121	42	141	101	352	1,144
5-14 " .....	149	643	1,366	2,172	794	8,304	20,912	11,827	44	270	1,353	5,235	12,237
15-49 " .....	200	2,197	4,771	8,047	2,503	35,741	92,386	54,501	8	47	5,232	23,495	55,727
50-99 " .....	32	848	1,876	3,640	748	13,472	36,341	22,182	-	-	2,178	10,728	23,087
100-199 " .....	14	662	1,505	3,203	574	15,473	42,627	26,728	-	-	1,944	10,162	27,186
200-499 " .....	9	1,164	2,490	5,821	900	18,581	59,680	40,493	-	-	3,169	17,116	41,628
500 employed and over .....	...	...	...	...	...	...	...	...	...	...	334	2,452	(196)
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	334	2,452	(196)
<b>Totals .....</b>	<b>460</b>	<b>5,570</b>	<b>12,126</b>	<b>23,065</b>	<b>5,569</b>	<b>92,468</b>	<b>254,005</b>	<b>156,851</b>	<b>94</b>	<b>458</b>	<b>14,311</b>	<b>69,541</b>	<b>160,812</b>

TABLE 6. PRINCIPAL STATISTICS CLASSIFIED BY TYPE OF ORGANIZATION, 1965 AND 1966

Type of organization	Estab-lish-ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec-tricity	Cost of materials and supplies	Value of ship-ments of goods of own manu-facture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Salaries and wages	
	No.		'000			'000			'000		'000		
<b>1965</b>													
Individual ownerships .....	67	140	299	439	176	1,842	4,401	2,390	64	307	279	900	2,428
Partnerships .....	25	120	244	346	118	1,342	3,243	1,773	48	221	208	688	1,908
Incorporated companies .....	378	4,935	10,812	19,422	4,934	74,910	218,058	138,989	...	...	12,825	57,640	143,142
Co-operatives .....	-	-	-	-	-	-	-	-	...	...	-	-	-
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	317	2,385	(130)
Totals .....	470	5,195	11,356	20,208	5,228	78,093	225,702	143,152	112	528	13,629	61,613	147,348
<b>1966</b>													
Individual ownerships .....	62	154	327	491	171	2,074	4,802	2,568	59	305	296	970	2,641
Partnerships .....	16	65	138	207	68	565	1,559	929	35	154	101	339	947
Incorporated companies .....	382	5,351	11,661	22,367	5,330	89,829	247,645	153,354	...	...	13,580	65,780	157,420
Co-operatives .....	-	-	-	-	-	-	-	-	...	...	-	-	-
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	334	2,452	(196)
Totals .....	460	5,570	12,126	23,065	5,569	92,468	254,005	156,851	94	458	14,311	69,541	160,812

TABLE 7. CALCULATION OF OUTPUT, INPUT AND VALUE ADDED, 1965 AND 1966

	Manufacturing activity		Non-manufacturing activities		Total activity	
	1965	1966	1965	1966	1965	1966
	\$'000					
<b>Output</b>						
1. Shipments and other revenue .....	225,702	254,005	19,131	23,817	244,833	277,822
Inventories - Goods of own manufacture:						
Add closing - Goods in process .....	121	148	...	...	121	148
Finished goods .....	4,304	5,222	...	...	4,304	5,222
Deduct opening - Goods in process .....	99	120	...	...	99	120
Finished goods .....	3,554	4,368	...	...	3,554	4,368
2. Net inventory change .....	772	882	...	...	772	882
3. Gross output (1 + 2) .....	226,474	254,887	19,131	23,817	245,605	278,704
<b>Input</b>						
4. Purchases of goods not of own manufacture .....	...	...	14,225	18,709	14,225	18,709
Inventories - Goods not of own manufacture:						
Add opening .....	...	...	2,137	2,416	2,137	2,416
Deduct closing .....	...	...	2,437	2,629	2,437	2,629
5. Cost of goods sold (not of own manufacture) .....	...	...	13,925	18,496	13,925	18,496
6. Materials, supplies, etc. ....	78,093	92,468	1,010	1,361	79,103	93,829
7. Fuel and electricity .....	5,228	5,569	...	...	5,228	5,569
8. Gross input (5 + 6 + 7) .....	83,321	98,037	14,935	19,857	98,256	117,384
Value Added (3 - 8) .....	143,152	156,851	4,196	3,961	147,348	160,312

TABLE 8. EMPLOYMENT AND PAYROLL, 1965 AND 1966

Year and province	Employees										Salaries and wages				
	Production and related workers				Adminis-trative and office		Sales and distribution		Total		Production and related workers		Adminis-trative and office	Sales and distri-bution	Total
	Manufacturing		Other		Male	Female	Male	Female	Male	Female	Manufac-turing	Other			
	Male	Female	Male	Female											
	number										\$'000				
<u>1965</u>															
Newfoundland .....	94	18	-	-	25	8	39	-	158	26	350	-	148	164	662
Prince Edward Island .....	19	4	-	-	7	2	22	-	48	6	67	-	48	78	192
Nova Scotia .....	171	5	-	-	53	24	209	-	433	29	566	-	446	715	1,726
New Brunswick .....	142	3	-	-	47	30	182	2	371	35	455	-	428	641	1,524
Quebec .....	1,875	66	7	-	619	244	2,305	34	4,806	344	7,550	21	5,331	9,971	22,874
Ontario .....	1,781	91	16	-	706	418	1,920	5	4,423	514	7,731	81	7,200	9,011	24,024
Manitoba .....	202	24	-	-	83	42	306	-	591	66	825	-	640	1,211	2,676
Saskatchewan .....	157	23	-	-	44	21	186	2	387	46	622	-	410	794	1,826
Alberta .....	200	34	-	-	74	35	284	-	558	69	865	-	681	1,255	2,801
British Columbia .....	263	19	2	-	84	52	285	1	634	72	1,163	13	676	1,401	3,252
Yukon and Northwest Territories .....	4	-	-	-	3	3	3	-	10	3	14	-	30	11	55
Totals .....	4,908	287	25	-	1,745	879	5,741	44	12,419	1,210	20,208	115	16,038	25,252	61,613
<u>1966</u>															
Newfoundland .....	104	26	-	-	25	12	47	-	176	38	448	-	183	207	837
Prince Edward Island .....	x	x	-	-	x	x	x	-	x	x	x	-	x	x	x
Nova Scotia .....	179	6	-	-	57	23	199	-	435	29	634	-	477	781	1,892
New Brunswick .....	173	3	-	-	51	36	167	-	391	39	587	-	472	667	1,725
Quebec .....	2,012	63	13	-	658	263	2,397	39	5,080	365	8,759	69	6,089	11,315	26,233
Ontario .....	1,860	107	24	-	742	427	1,966	15	4,592	549	8,519	137	7,619	10,404	26,679
Manitoba .....	208	25	-	-	73	50	307	-	588	75	907	-	635	1,480	3,022
Saskatchewan .....	163	23	-	-	45	25	193	-	401	48	712	-	425	911	2,048
Alberta .....	237	40	-	-	73	37	301	-	611	77	997	-	674	1,457	3,128
British Columbia .....	284	26	-	-	66	55	309	1	659	82	1,408	-	717	1,548	3,673
Yukon and Northwest Territories .....	x	x	-	-	x	x	x	x	x	x	x	-	x	x	x
Totals .....	5,348	322	17	-	1,801	934	5,913	56	12,999	1,312	23,065	206	17,379	28,892	69,541

TABLE 9. EMPLOYEES IN MANUFACTURING OPERATIONS, 1965 AND 1966

Month	1965		1966	
	Male	Female	Male	Female
	number			
Establishments reporting monthly detail (large establishments only):				
January .....	4,022	240	3,859	267
February .....	4,048	241	3,841	264
March .....	4,129	245	3,989	271
April .....	4,267	255	4,169	274
May .....	4,589	262	5,005	290
June .....	4,923	265	5,454	304
July .....	5,018	272	5,632	315
August .....	4,974	278	5,357	322
September .....	4,472	252	4,805	292
October .....	3,907	254	4,574	289
November .....	3,980	259	4,544	291
December .....	4,030	257	4,665	291
Averages .....	4,373	257	4,657	289
Establishments reporting annual averages (small establishments only) .....	535	30	588	33
Average for all establishments .....	4,908	287	5,245	322

TABLE 10. INVENTORIES, 1966

Province	Manufacturing				Non-manufacturing	Total inventories
	Materials, supplies, etc.	Goods in process	Finished goods of own manufacture	Total	Products or materials purchased for resale	
book value \$'000						
<b>Opening</b>						
Newfoundland .....	248	4	73	325	10	335
Prince Edward Island .....	x	-	x	x	-	x
Nova Scotia .....	242	13	131	386	35	421
New Brunswick .....	198	2	91	290	82	372
Quebec .....	3,491	41	1,120	4,652	648	5,300
Ontario .....	3,502	42	2,313	5,857	989	6,846
Manitoba .....	334	3	145	482	262	744
Saskatchewan .....	204	2	106	312	88	400
Alberta .....	259	1	171	430	83	513
British Columbia .....	377	12	211	600	218	818
Yukon and Northwest Territories .....	x	-	x	x	-	x
Totals .....	8,887	120	4,368	13,375	2,416	15,791
<b>Closing</b>						
Newfoundland .....	272	5	75	352	22	374
Prince Edward Island .....	x	-	x	x	x	x
Nova Scotia .....	279	20	134	432	59	491
New Brunswick .....	438	3	110	551	91	641
Quebec .....	3,660	66	1,490	5,216	693	5,909
Ontario .....	3,804	44	2,665	6,513	1,059	7,572
Manitoba .....	372	2	237	612	317	929
Saskatchewan .....	235	-	91	326	128	453
Alberta .....	260	1	178	439	74	513
British Columbia .....	403	7	233	643	186	830
Yukon and Northwest Territories .....	x	-	x	x	-	x
Totals .....	9,760	148	5,222	15,130	2,629	17,759

TABLE 11. PURCHASED FUEL AND ELECTRICITY USED, 1965 AND 1966

Description	1965		1966	
	Quantity	Cost \$'000	Quantity	Cost \$'000
<b>1. Large establishments reporting commodity detail</b>				
Bituminous coal:				
(a) From Canadian mines .....	ton	2,297	41	2,328
(b) Imported .....	"	393	5	333
Sub-bituminous coal (from Alberta mines only) .....	"	-	-	-
Anthracite coal .....	"	196	3	145
Lignite coal .....	"	960	9	135
Coke .....	"	-	-	-
Gasoline (including gasoline used in cars and trucks) .....	Imp. gal.	7,698,862	2,815	8,339,095
Fuel oil including kerosene or coal oil .....	"	5,580,285	712	5,830,411
Wood .....	cord	-	-	7,803
Gas:				
(a) Liquefied petroleum gases .....	Imp. gal.	168,999	45	209,188
(b) Other manufactured gas .....	M cu. ft.	-	-	-
(c) Natural gas .....	"	427,642	226	537,740
Other fuel .....				
Electricity purchased .....	kwh.	46,360,520	740	51,550,576
Steam purchased .....			2	-
<b>2. Small establishments not reporting commodity detail</b>				
Estimate for fuel and electricity .....			632	863
<b>3. All establishments</b>				
Total fuel and electricity used .....			5,228	1,309



TABLE 12. MATERIALS AND SUPPLIES-MANUFACTURING ACTIVITY, 1965 AND 1966

Description	1965		1966	
	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
<b>1. Materials used:</b>				
Acid, citric .....	lb. 1,479,220	423	1,438,004	434
Acid, tartaric .....	" 34,163	14	42,513	15
Carbon dioxide, gas .....	" 23,689,907	1,462	23,499,349	1,602
Carbon dioxide, solid .....	" 3,899,948	251	2,876,865	169
Concentrates, sweetened (base for soft drinks) .....	gal. ..	..	39,776	3,764
Concentrates, unsweetened (base for soft drinks) .....	" ..	16,591	449,454	16,398
Syrups, flavoured (base for soft drinks) .....	" ..	6,527	3,361,970	4,821
Essential oils .....	" ..	..	..	520
Extracts, essences, etc. for flavouring .....	" ..	..	..	861
Fruit juices, fresh or reconstituted to single strength .....	gal. ..	..	11,232	109
Fruit juice concentrates .....	lb. ..	..	172,740	165
Glucose (industrial corn syrup) .....	" ..	134	1,468,540	115
Sugar, granulated .....	" 183,214,499	13,674	183,425,133	12,664
Sugar, invert (sugar solid basis) .....	" 35,612,793	2,609	70,932,765	4,591
Synthetic sweeteners .....	" 47,762	47	55,212	69
All other(1) .....	..	7,422	..	7,472
<b>2. Containers and other packaging materials and supplies used:</b>				
Cartons, folding and set-up, paperboard .....	..	..	..	4,120
Cartons, corrugated .....	..	..	..	1,247
Cans .....	..	..	..	11,475
Bottles, non-returnable .....	..	..	..	2,843
Metal closures; caps and crowns .....	..	4,434	..	4,733
Bottle expenses { Include: breakages, loss on refunds, write-offs, inventory shortages, etc. } .....	..	7,939	..	7,921
{ Exclude: actual cost of new bottles }	..	..	..	..
All other .....	..	12,498	..	1,199
<b>3. Operating, maintenance and repair supplies used (excluding fuel) .....</b>				
	..	3,182	..	3,929
<b>4. Amount paid out to others for work done on materials owned by establishments .....</b>				
	..	886	..	1,230
<b>Totals .....</b>	..	78,093	..	92,468

(1) No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. These estimated costs were \$6,108,124 in 1965 and \$6,923,182 in 1966, (excluding estimates made for C<sub>60</sub> gas).

TABLE 13. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1965 AND 1966

Description	1965		1966	
	Quantity	Cost	Quantity	Cost
	gal.	\$'000	gal.	\$'000
<b>1. Products:</b>				
Concentrates .....	1,997,855	15,269	2,646,067	18,233
Syrups .....	4,046,828	8,519	3,228,948	9,438
Carbonated soft drinks, low calorie:(1)				
Bottled, 12 ozs. and under .....	9,211,628	9,710	6,854,920	7,185
Bottled, over 12 ozs. ....	1,408,890	1,156	1,396,760	1,152
Canned .....	1,405,414	1,345	1,776,671	1,815
Carbonated soft drinks, except low calorie:(1)				
Bottled, 12 ozs. and under .....	130,583,219	137,588	142,838,009	150,812
Bottled, over 12 ozs. ....	43,458,957	35,692	50,806,260	40,766
Canned .....	11,767,818	11,477	19,882,769	20,283
All carbonated soft drinks sold in bulk (barrels, tanks, etc.) .....	7,163,472	6,886	8,314,037	8,099
Total carbonated soft drinks .....	204,999,398	203,852	231,869,426	230,113
Natural mineral water .....	941,162	569	1,277,571	732
Artificial mineral water .....	10,874	13	27,788	32
Non-carbonated beverages:				
Fruit drinks .....	714,591	664	614,888	517
Other .....	(2)	(2)	28,209	27
All other products .....	..	357	..	228
<b>2. Amount received in payment for work done on materials and products owned by others .....</b>				
	..	850	..	1,065
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above .....	..	(4,392)	..	(6,381)
Less adjustment for establishments receiving progress payments .....	..	..	..	-
<b>Total adjusted value of shipments and work done .....</b>	..	225,702	..	254,005

1965 1966

(1) Average gallons per case - 12 oz. and under ..... 1.39 1.42  
 Over 12 oz. .... 2.09 2.11  
 Canned ..... 1.50 1.50

(2) Confidential, included with "All other products".

TABLE 14. SHIPMENTS OF SELECTED GOODS OF OWN MANUFACTURE - ALL INDUSTRIES, 1956-1966  
(Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

	Soft drinks - bottled, canned and bulk					
	Made in carbonated beverages industry		Made in other industries		Total	
	Quantity(1)	Value(1)	Quantity	Value	Quantity(1)	Value(1)
	gallons	\$'000	gallons	\$'000	gallons	\$'000
1956 .....	121,174,241	105,948	2,212,352	1,935	123,386,593	107,883
1957 .....	135,222,570	121,432	2,436,615	2,269	137,659,185	123,701
1958 .....	145,467,078	132,056	2,289,086	2,289	147,756,164	134,345
1959 .....	155,841,116	140,955	2,285,066	2,296	158,126,182	143,252
1960 .....	158,124,948	144,283	1,966,282	1,963	160,091,230	146,246
1961 .....	164,199,833	155,109	1,196,302	1,250	165,396,135	156,359
1962 .....	170,221,996	161,896	1,407,443	1,365	171,629,439	163,261
1963 .....	177,004,823	178,922	1,163,640	1,191	178,168,463	180,113
1964 .....	182,442,952	195,053	1,168,437	1,344	183,611,389	196,397
1965 .....	204,999,398	203,852	1,867,268	2,088	206,866,666	205,940
1966 <sup>P</sup> .....	231,869,426	230,113	812,181	849	232,681,607	230,962

(1) Includes spruce beer for the period presented.

LIST OF ESTABLISHMENTS CLASSIFIED TO THIS INDUSTRY, 1966

(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Name	Location
<u>Newfoundland</u>	
Browning Harvey Ltd. ....	Ropewalk Lane, St. John's
Browning Harvey Ltd. ....	Harvey Road, Corner Brook
Gaden's Central Ltd. ....	665-683 Water St. W., St. John's
Gaden's West Ltd. ....	Bishop's Falls
Gaden's Ltd. ....	Mt. Bernard Rd., Corner Brook
Kay's, A.G. & Sons Ltd. ....	Queen St., Stephenville
Purity Factories Ltd. (Canada Dry Division) .....	Blackmarsh Rd., St. John's
Royal Aerated Water Co. Ltd. ....	O'Leary Ave., St. John's
Seven-Up (Eastern) Ltd. ....	Kenmount Rd., St. John's
<u>Prince Edward Island</u>	
Morris, J.T. Limited .....	96 Kensington Rd., Parkdale
Seaman's Beverages Ltd. ....	57 Water St., Charlottetown
Seven-Up Sussex Ltd. ....	152 Elm Ave., Charlottetown
Simmons, C.H. ....	Spring Park Road, Charlottetown
<u>Nova Scotia</u>	
Astoria Beverage Co. ....	Brooklyn Rd., Liverpool
Canada Dry Bottling Co. (Halifax) Ltd. ....	Bedford
Canada Dry Bottling Co. (C.B.) Ltd. ....	552 Esplanade St., Sydney
Chapman Beverages Ltd. ....	1100 Prince St., Truro
Chapman Brothers Ltd. ....	20 Station St., Amherst
Clare Beverage Co. ....	Metegham River
Coca-Cola Ltd. ....	42 Lady Hammond Rd., Halifax
Emeneau's Beverages Ltd. ....	677 LaHave St., Bridge Water
Havelock-Home Bottling Co. Ltd. ....	114 York St., Sydney
Hi-Cap Maritimes Ltd. ....	147 - 153 Maynard St., Halifax
Hub Beverages Ltd. ....	75 Main St., Truro
Ideal Beverages Ltd. ....	500 George St., Sydney
Iale Royale Beverages Ltd. ....	245 Welton St., Sydney
Jones Bottling Co. Ltd. ....	Weymouth
McKinlay & Sons Ltd. ....	262 Brookside St., Glace Bay
MacLean's Beverages Ltd. ....	Westville Rd., New Glasgow
Morris Beverages Ltd. ....	230 Wyse Road, Dartmouth
Seven-Up (Sussex) Ltd. ....	Bridgetown
Seven-Up (Sussex) Ltd. ....	5529 Bloomfield St., Halifax
Sydney Mineral Springs Ltd. ....	109 Richmond St., Sydney
Tennant, H.F. Limited .....	9 Havelock St., Amherst
Tennant, H.F. (Eastern) Ltd. ....	Main St., Trenton
Valley Beverages Ltd. ....	Bridgetown
Weymouth Spring Bottling Co. ....	Weymouth
Yarmouth Beverages Ltd. ....	Box 282, Yarmouth

LIST OF ESTABLISHMENTS CLASSIFIED TO THIS INDUSTRY, 1966 - Continued

Name	Location
<b>New Brunswick</b>	
Ahier & Woods Ltd.	22 Ramsay St., Campbellton
Albert & Sons, V.M.	75 Church St., Edmundston
Brunswick Beverages Reg'd.	21 Beaulieu St., Edmundston
Bosca & Buraglia Ltd.	Bathurst
Cassidy's Beverages Ltd.	65 Church St., Chatham
City Beverages	98 Water St., Campbellton
Cormier & Sons Bottling Works Ltd.	290 Demerisque St., Bathurst
Côté, René	R.R. 2, Edmundston
Crystal Beverages (1963) Ltd.	Beaverbrook St., Moncton
Gallivan Beverages	352 Jane St., Newcastle
Gorham Beverages Ltd.	361 Victoria St., Fredericton
Grande Anse Beverages	Grande Anse
Grand Falls Bottling Works	Grand Falls
International Drug Co. Ltd., The	17 King St., St. Stephen
Nadeau's Beverages Ltd.	18 Union St., Campbellton
Saint John Beverages Ltd.	410 Chesley St., Saint John
Seven-Up (Sussex) Ltd.	Barrack Green, Saint John
Seven-Up (Sussex) Ltd.	Baig Blvd., Moncton
Seven-Up (Sussex) Ltd.	140 Clark St., Fredericton
Tennant, H.F. Ltd.	297 Church St., Moncton
Woodstock Bottling Works	Cedar St., Woodstock
<b>Quebec</b>	
Abel, Joseph L.	530, ave. Dupont, Alma
Aboussafy, L. Inc.	Mont-Joli
Aboussafy, L. Inc.	Sept-Îles
Allen's Beverage Ltd.	5110 Western Ave., Montreal
Beaudoin, J. Albiny	109 - 2ième Rue, LaSarre
Becont Beverages Ltd.	231 Scott St., St. Jérôme
Bédard, Léonce	484, Côte de la Réserve, Chicoutimi
Bière d'Épinette Larose	6540 - 3ième avenue, Rosemont, Montréal
Binet & Turgeon, Ltée	183 St-Genevieve, St-Isadore
Bolduc & Fils, Inc.	79, rue de la Fabrique, Montmagny
Bonel Limitée	2, rue Larivée, St-Romuald
Boudreau & Forest Ltée	224, rue Déroisiers, Mont-Joli
Breton, Gaston, Inc.	740, rue Principale, Granby
Breuages E. Denis Ltée	6314, rue Delanauddière, Montréal
Breuages Corona, Inc.	0650 Atwater Ave., Verdun
Breuages Courville, Inc.	495, boul. Fiset, Sorel
Breuages Drummond, Ltée	497, rue St-Pierre, Drummondville
Breuages Gaudreault, Enr.	576, rue St-Antoine, La Tuque
Breuages Henri, Enr.	311, rue St-Norbert, Drummondville
Breuage Héroux, Inc.	195 - 5ième Ave., Grand'Mère
Breuages Kiri Ltée	St-Félix-de-Valois
Breuages Lac Mégantic, Enr.	45, rue Laviolette, Lac Mégantic
Breuages J.A. Lévesque, Inc.	Bonaventure
Breuages Lucky One Inc.	9935, rue Lauzanne, Montréal-Nord
Breuages Maniwaki, Enr.	267 King, Maniwaki
Breuages Mont-Rouge	Rue Principale, Rougemont
Breuages Pontiac	Ville-Marie
Breuages Radnor, Ltée	R.R. No. 2, St-Maurice
Breuages Snow White, Ltée	610, boul. des Laurentides, St-Antoine-des-Laurentides
Breuages Sun Crest Enrg.	231, boul. St-Joseph, St-Tite
Brien, Maurice, M.	rue Hôtel-de-Ville, Maniwaki
Brisette, J.L., Ltée	14, rue St-Antoine, Ste-Agathe-des-Monts
Brumelle, Paul, Ltée	295, rue St-François, Victoriaville
Bryant, Inc.	1060 Cherbourg St., Sherbrooke
Caisse, Alfred, Inc.	151, rue du Roi, Sorel
Canada Dry Ltd.	1960 - 52nd Ave., Lachine
Capouette, A. et Frères, Inc.	Avenue A., Amos
Chandler Bottling Works Ltd.	200 Commercial St. E., Chandler
Charbonneau, Paul E.	78, rue St-Etienne, Montmagny
Chartier, J.L.	131 Abitibi Ave., Malartic
Chevalier, Albert, Inc.	2662, rue St-Alexis, Shawinigan Falls
Chevrier, Lachute, Ltée	117, rue Burroughs, Lachute
Christin, Ltée	2775 est, rue Sherbrooke, Montréal
Cie d'Embouteillage Canada Dry Co. (Rimouski) Ltée	660, rue St-Cermain-est, Rimouski-est
Claire-Fontaine, Ltée	305, rue Joly, Québec
Clarke, W. Grant	Grindstone, Magdalen Islands
Claro, Ltée	4055, boul. Ste-Anne, Montmorencyville
Coca-Cola Ltd.	2465 - 1st Ave., Quebec
Coca-Cola Ltd.	200 Bellechasse St., Montreal
Compagnie Nationale d'Essences Ltée	83 Ruelle Grand, Laval-des-Rapides
Continental Beverages of Canada Ltd.	610 Montreal-Toronto Blvd., Lachine
Cott Beverages (Canada) Ltd.	7335 Decarie Blvd., Montreal
Coulombe, Alex, Ltée	25, ave. Bigaouette, Québec
Couture, Emile (T.M.) Ltée	765, rue St-Alphonse, Theford Mines
Couturier, L.P., Inc.	11, rue Nairn, La Malbaie
Crush Beverages Ltd.	290 Deslauriers St., Ville St. Laurent
Crystal Spring Bottling Works Ltd.	115 Deprit St., Waterloo
Deehee Enterprises Ltd.	1615 - 3rd Ave., Shawinigan Falls
DeLorme, Ronaldo	206, Avenue de Parc, Granby
Demers & Frères, Inc.	571 - 2ième Rue, Grand'Mère
Desormeaux, S., Inc.	965, rue Labelle, St-Jérôme
Drouin, A.N. & Fils Ltée	1335 Sullivan Rd., Val d'Or
Dufresne & Frère, Ltée	3125, boul. Royal, Trois-Rivières
Eau Minérale Étoile	135 Côté Sud, Ste-Geneviève-de-Bastiscan
Eau Justin Enr.	St-Justin
Esquimo Bottling Works Ltd.	6968 Marconi, Montreal
Fluet, F.A., Inc.	750, rue St-Valier-est, Québec

LIST OF ESTABLISHMENTS CLASSIFIED TO THIS INDUSTRY, 1966 - Continued

Name	Location
<u>Quebec - Continued</u>	
Fontaine, Missèl	571, rue St-Antoine, LaTuque
Frenière, J.A.	54, rue du Lac, Magog
Gagné, F.X., Ltée	248, rue St-Philippe, Nicolet
Gagnon & Lapointe, Inc.	54, rue du Pont, Jonquières
Gaspé Bottling Co. Ltd.	Gaspé
Gaudreault, Phil. & Fils, Ltée	154 Gamble St. W., Rouyn
Grand Côteau Ent.	4334, rue Parthenais, Montréal
Grenier, Arthur, Ltée	95 1ère avenue, St-Georges-est, Beauca
Hamel et Fils, Ent.	LaSarre
Harvey, Dorville, Inc.	531 St-Etienne, La Malbaie
Jacob, Henri & Fils, Inc.	327, rue St-Germain, Rimouski
Kik Company (Div. of Crush International Ltd.)	1387 Villersay St., Montréal
La Cie Eau-Vive d'Oka, Ltée	2430, boul. Laurentien, Montréal
Lafontaine, Hervé, Ltée	811, boul. St-Alexandra, Louiseville
Lafontaine & Cie Ltée	221, rue Frontenac, Berthierville
Lafrance & Fils, Ltée	2165, rue Papineau, St-Hyacinthe
Lafrance, Conrad & Fils, Inc.	195 Fusée Blvd., Cap-de-la-Madeleine
Lafrance & Fils (Grand'Mère) Ltée	991-191ème rue, Grand'Mère
Langlois & Mercier, Ent.	Armagh
Lanouette, A. & Fils, Ltée	80, rue St-Michel, Ville-Marie
Larivée & Frères, Inc.	75, rue Jean-Roux, Trois-Pistoles
Lavigne, Lucien, Ltée	2685, rue Galt-ouest, Sherbrooke
Laclerc, Joseph, Inc.	La Gaudeloupe
Leduc, Gérard	2 B rue St-Pierre, St-Casimir
Leroux, L.P. & Fils, Ltée	75, rue de la Lotbinière, Dorion
Levesque, Léon J. Inc.	19, rue Commerciale, Cabano-de-Témiscouata
Les Breuvages Bégin, Ltée	4425 Chamberland, Trois-Rivières
Les Breuvages de Choix, Ent.	1, St-Adrien, St-Jean-Eudes
Les Breuvages Lemoine Entg.	225, rue Caroline, Longueuil
Les Breuvages Ménard Inc.	90, rue St-Georges, St-Jean
Les Breuvages Montclair, Inc.	8653 - 101ème Ave., Villa St-Michel
Les Embouteilleurs Rivard (Val d'Or), Ltée	1072 - 21ème Ave., Val d'Or
Les Entreprises MJM Inc.	1362, est, rue Mt. Royal, Ville St-Michel
Les Liqueurs Cristal de St-Jean, Entg.	180, rue Cousins, St-Jean
Liqueurs Douces de Haute-Rive Ltée	378 blvd. Joliet, Hauterive
Les Liqueurs Opéra Entg.	St-Agathe
Les Liqueurs Eliz. Portier Ltée	848, rue du Roi-est, Québec
Liqueurs Bourque, Inc.	Vallée Junction
Liqueurs Kist St-Tite	250, rue Lebourdais, St-Tite
Liqueurs Moderne, Ent.	465 Ste-Hélène, St-Raymond
Liqueurs Regal (St. Jean) Inc.	122 Jacques-Cartier, St-Jean
Liqueurs St-Georges, Ltée	547, 21ème Ave., St-Georges-de-Beauce
Liqueurs St-Maurice Entg.	Gentilly
Liqueurs Saguenay Ltée	25, rue Callard E., Alma
Liqueurs Saguenay Ltée	768 Blvd. Walberl, Dolbeau
Liqueurs Saguenay, Ltée	1800 Blvd. Talbot, Chicoutimi
Liqueurs Trottiar, Ltée	St-Casimir
Lucien Larivée Inc.	2680, boul. Laframboise, St-Hyacinthe
Mackimble, J.P. & Sons	379 LaFleur St., Lachute
Marcotte & Fils	300, rue Richard, Joliette
Massicotte, André M.	Ste-Anne-de-la-Pérade
Massicotte, J.T., Inc.	21ème Ave., Amos
Mathieu, Henri	711 Ave. Labbé, Thetford Mines
Melody Beverages Ltd.	2349 Notre-Dame St. W., Montreal
Méthot & Gagné, Ltée	68, rue Fraser, Rivière-du-Loup
Morency, Paul, Inc.	154, rue de la Cathédrale, Rimouski
Nadeau, J.R. Inc.	1707, rue Lépine, Joliette
National Bottling Works, Ltd.	1428 Clarke St., Montreal
National Soft Drinks Corporation	460 Main St., Granby
Nesbitts Orange (Montreal) Ltd.	5130 Western Ave., Montreal
Nicholson, Maurice, Ltée	1 Dufferin, Valleyfield
Northern Quebec Bottlers Ltd.	626 Dallaire St., Rouyn
Orange Crush Lachute Entg.	470 boul. Tessier, Lachute
Orange Crush St. Jérôme Ltée	Boul. J.F. Kennedy, St-Jérôme
Orange Crush Sorel Ent.	10 ave. Tullon, Sorel
Paul et Fils	290, rue George, Sorel
Paul-Hus, Jean-Marie	93, rue Ramesay, Sorel
Peet's Beverages of Canada	4266 de Chateaubriand Ave., Montreal
Pepsi-Cola Canada Ltd. (Bottling Plant)	4900 Jean-Talon St., Montreal
Pepsi Cola Canada Ltd. (Concentrate Plant)	4900 Jean Talon St., Montreal
Picard, Roland Ltée	56, rue Bennett-Nord, Thetford Mines
Pimondon, Georges, Ltée	1, ave. Pimondon, Drummondville
Plourde, Elzéar, Ltée	600, rue St-Elzéar, Jonquières
Port-Daniel Kist Beverages Reg'd.	R.K. No. 6, Port-Daniel
Poulin & Fils (Noranda), Inc.	55-91ème Rue, Noranda
Racine & Frère	759, rue Delanaudière, Joliette
Regal Bottling Works	557, rue St-Henri, Laprairie
Richer & Frère, Ltée	39, ave. du Parc, Valleyfield
Roux & Bergeron, Inc.	12, rue Coté, Victoriaville
Roy & Frères (Joliette), Ltée	1595, rue Lépine, Joliette
St-Onge, Paul, Inc.	3085, rue St-Pierre, St-Hyacinthe
St-Pierre, Jules Ltd.	510 Boul. Paquette, Mont-Laurier
Seven-Up Granby, Inc.	677, rue Principale, Granby
Seven-Up Grand'Mère, Ltée	470-61ème ave. A. Grand'Mère
Seven-Up Mont-Laurier Ent.	300 boul. Paquette, Mont-Laurier
Seven-Up Montreal Ltd.	160 Graham Blvd., Town of Mount Royal
Seven-Up Ste-Angèle, Ent.	Ste-Angèle-de-Laval, Nicolet
Seven-Up St-Hyacinthe, Ltée	3145, rue Sicotte, St-Hyacinthe
Seven-Up St-Jérôme Inc.	2910 boul. St. Marguerite, St. Maurice
Seven-Up Sept-Îles, Ltée	250, rue Arnaud, Sept-Îles
Seven-Up Sherbrooke, Ltée	755, rue King-est, Sherbrooke
Seven-Up Thetford, Ltée	1068, rue Notre-Dame-nord, Thetford Mines
Seven-Up Tracy, Ent.	910 Laval, Ville de Tracy

LIST OF ESTABLISHMENTS CLASSIFIED TO THIS INDUSTRY, 1966 - Continued

Name	Location
<b>Québec - Concluded</b>	
Seven-Up Trois-Rivières, (1963) Inc.	2925, boui. Royal, Trois-Rivières
Seven-Up Val d'Or, Enr.	1110-4ième Ave., Val d'Or
Seven-Up Valleyfield, Ltée	190, rue Bissonette, Valleyfield
Seven-Up Victoriaville Ltée	444, rue Notre-Dame-est, Victoriaville
Simard, Philippe & Fils, Ltée	501, rue des Peupliers, Dolbeau
Source Malco, Enr.	St-Justin
Source Abenakis, Ltée	St-François-du-Lac
Thibau, Yvon, Inc.	rue Notre-Dame-ouest, Victoriaville
<b>Ontario</b>	
Algoma Beverages Ltd.	253 Wellington St. W., Sault Ste. Marie
Bastien's Beverages	43 Whitewood Ave., New Liskeard
Beck Beverages Ltd.	1015 Mill Rd., Port Frances
Bell City Beverages Ltd.	242 Colborne St. W., Brantford
Bernard Beverages Ltd., The	2 Stewart St., Toronto
Beverage Cannery Ltd.	24 Fenmar Drive, Weston
Boorman's Beverages Ltd.	485 Reid St., Peterborough
Brant Beverages Ltd.	131 South Market St., Brantford
Brown's Beverages Ltd.	220 Bay St., Gravenhurst
Canada Dry Bottling Co. (Kingston) Ltd.	Gardener's Rd., Kingston
Canada Dry Bottling Co. (Kirkland Lake) Ltd.	107 Second St., Kirkland Lake
Canada Dry Bottling Co. (Windsor) Ltd.	2310 Walker Rd., Windsor
Canada Dry Bottling Co. (Sudbury) Ltd.	97 St. George St., Sudbury
Canada Dry Bottling Co. (London) Ltd.	25 Base Line Rd. W., London
Canada Dry Ltd.	2 Champagne Dr., Downsview
Carm's Beverages	48 Parker St., Belleville
Chapleau Beverages Ltd.	26 Connaught St., Chapleau
Chocolate Soldier (Ontario) Ltd.	43 Baseline Rd. W., London
Clearwater Beverages Ltd.	444-6th Ave. S. Kenora
Coca-Cola Ltd.	174 Sidney St., Belleville
Coca-Cola Ltd.	20 Marell St., Brantford
Coca-Cola Ltd.	1575 Barton St. E., Hamilton
Coca-Cola Ltd.	111 Railway St., Kingston
Coca-Cola Ltd.	1570 King St. E., Kitchener
Coca-Cola Ltd.	1140 Dundas St. E., London
Coca-Cola Ltd.	2158 Main St., Niagara Falls
Coca-Cola Ltd.	605 Bronson Ave., Ottawa
Coca-Cola Ltd.	781 Lansdowne St. W., Peterborough
Coca-Cola Ltd.	314 Memorial Ave., Port Arthur
Coca-Cola Ltd.	46 Overlea Blvd. & 81 Torrance Ave., Toronto
Coca-Cola Ltd.	1650 Howard Ave., Windsor
Cormac, A.V. & Son Beverages	93 Church St., Parry Sound
Cornwall Bottling Works (1964) Ltd.	113 Amelia Ave., Cornwall
Credit Valley Bottling Works	85 Mountain View Rd., Georgetown
Crown Syphon Bottling Works	1657 Grand Marais Rd., Windsor
Crush Beverages Ltd.	1600 O'Connor Drive, Toronto
Crush Beverages Ltd.	100 Sunrise Ave., Toronto
Crush Beverages Limited	22 Aberdeen St., Ottawa
Curtis Beverages Ltd.	425 West St. S., Orillia
Cynar Dry Co. Ltd.	6 Eugene St., Toronto
Dominion Dry Ginger Ale Co. Ltd.	105 Manning Ave., Toronto
Dominion Seven-Up Co. Ltd.	205 Richmond Rd., Ottawa
Dominion Seven-Up Co. Ltd.	12 Cranfield Rd., Toronto
Doran's Beverage Co. Ltd.	1201 Cameron St., Port William
Doran's Brewery Ltd.	319 Algonquin Blvd., Timmins
Double Cola Canada Ltd.	11 Cobourg St., Stratford
Dr. Pepper Co.	207 Queen Quay W., Toronto
Elder's Beverages Ltd.	671 Montreal St., Kingston
Erie Beverage Ltd.	71 Park Ave. E., Chatham
Eabeco (Huron) Limited	658 Erie St., Stratford
Fortier Beverages Limited	158-2nd, Cochrane
Garland Beverages Ltd.	Lorne & Olive Sts., North Bay
Georgian Hay Beverages	298 Hurontario St., Collingwood
Geraldton Bottling Co.	639 Second Ave. N., Geraldton
Giesbrechts Ltd.	Peterborough
Gills Beverages Ltd.	10 Maple St., Smiths Falls
Hambly's Beverages Ltd.	385 Bloor St. W., Oshawa
Harriston Kist Beverages Ltd.	Webb St., Harriston
Hires Bottling Co. (Niagara) Ltd.	101 A Lakeport Rd., St. Catharines
Horsman, Chas. L. & Son	41 Pellissier St., Campbellford
Husky Beverages Ltd.	5 McCamus Ave., Kirkland Lake
International Beverage Ltd.	59-63 Markham St., Toronto
Irish Dry Beverages Ltd.	11 Lake Port Rd., St. Catharines
Kapuskasing Beverages Ltd.	Henderson & Kolb, Kapuskasing
Kist Beverages (St-Catharines)	84 Pelham Rd., St. Catharines
Kist Canada Ltd.	11 Cobourg St., Stratford
Kitchener Beverages Ltd.	310 Fairway Rd., Kitchener
Lakewood Beverages	452-3rd St. North, Kenora
Lindsay Soda Water Ltd.	10 Caroline St., Lindsay
London Bottling Co. Ltd.	317 Adelaide St. S., London
Loudon Brothers Ltd.	Main St., Geraldton
Magda Soda Water Mfgs.	521 Keele St., Toronto
MacDonald & Son (North Bay) Ltd.	495 Oak St. W., North Bay
MacDonald & Son (Kirkland Lake) Ltd.	Pine St., New Liskeard
MacDonald & Son (Timmins) Ltd.	Main St., South Porcupine
Mandel's Beverages Ltd.	76 Talbot St., Essex
Marsh, N.S. Ltd.	Stewart & Farris, Fort Frances
Millar's Beverages	R.R. No. 2, Renfrew
Mio Mfg. Ltd.	30 Arrow Rd., Weston
Muir Beverages Ltd.	291 Coleman St., Belleville
Munro Bottling Co.	456 Tremont St. W., Windsor

LIST OF ESTABLISHMENTS CLASSIFIED TO THIS INDUSTRY, 1966 - Continues

Name	Location
<b>Ontario - Concluded</b>	
Moran Beverages Ltd.	58 Rodman St., St. Catharines
National Dry Ltd., (Brand Wishingwell)	305 Richmond St., London
Nehi Canada Limited	860 North Line Rd., Toronto
Niagara Dry Beverages Ltd.	1730 Perry St., Niagara Falls
Niagara Dry Beverages Ltd.	1100 Burlington St. E., Hamilton
Nickel City Beverages Ltd.	1552 Fairburn St., Sudbury
Nipigon Bottling Works	Nipigon
Northern Bottling (Sudbury) Ltd.	381 Pine St., Sudbury
Northern Lights Beverages Ltd.	10 Cobalt St., Cobalt
Nu-Grape (Toronto) Ltd.	1100 Queen St. W., Toronto
Nu-Jersey Creme Co. Ltd.	229 Manning Ave., Toronto
Orange Crush Bottling Works	111 Baldwin Ave., Cornwall
Orangeville Bottling Works Ltd., The	26 Fourth Ave., Orangeville
Ottawa Valley Pure Spring Beverages Ltd.	627 Nelson St., Pembroke
Parisien Beverages (1960) Ltd.	Saunders Drive, Cornwall
Penetang Bottling Co. Ltd.	Main St., Pentanguishene
Pepsi-Cola Canada Ltd.	1435 Weston Rd., Toronto
Pepsi-Cola Canada Ltd.	330 Conventry Rd., Ottawa
Port Perry Beverages Ltd.	Port Perry
Private Brands Beverages Ltd.	844 Bathurst St., Toronto
Punch Dry Beverages Ltd.	61 Oxford St., Toronto
Red Lake Bottling Works	Red Lake
Reinhart's Beverages	12 James St., Guelph
Renfrew Bottling Works Ltd.	483 Liger St., Renfrew
Riverdale Beverages Ltd.	183 Erie Ave., Brantford
Robertson's Beverages	Homewood Ave., Mount Forest
St. Clair Beverages Ltd.	124 Proctor St., Sarnia
Sarnia Beverages Ltd.	137 Indian Rd., Sarnia
Seven-Up Bottling Co.	131 North Archibald St., Fort William
Seven-Up Bottling Co. (Windsor) Ltd.	970 Mercer St., Windsor
Seven-Up (Ontario) Ltd.	Ann & Victoria Sts., Barrie
Seven-Up (Ontario) Ltd.	119 Station St., Belleville
Seven-Up (Ontario) Ltd.	80 Glow Ave., Hamilton
Seven-Up (Ontario) Ltd.	Oxford St. & Seven-Up Ave., London
Sia Beverages Ltd.	78 Summit Ave., Toronto
Silver Lake Beverage Co. Ltd.	1035 Railway St., Kenora
Smith Beverage Ltd.	750 Farewell St., Oshawa
Smith Falls Bottling Works Ltd.	52 Abbot St., Smiths Falls
Snell's Beverages	43 Park St., Chatham
Soo Falls Brewing Co. Ltd.	503 Bay St., Sault Ste. Marie
Star Beverages Ltd.	79A Queen St., Kirkland Lake
Star Bottling Works Ltd.	252 Regent St., Sudbury
Stinson, E.H. & Co.	20 Dominion St., Alexandria
Statford Kist Beverage	541 Douro St., Stratford
Sunnyside Beverage Co.	1068 Queen St. W., Toronto
Superior Bottling Co.	211 Southern Ave., Fort William
Taylor's Soft Drinks Ltd.	957 - 4th Ave. E., Owen Sound
Thomson Beverages Ltd.	1701 - 3rd Ave. E., Owen Sound
Trent Beverages	550 Gilchrist St., Peterboro
Tuckey Beverages Ltd.	451 Main St., Exeter
Twin City Bottling Co.	701 Harold Crescent, Fort William
Uxbridge Beverages Ltd.	119 Franklin St., Uxbridge
Vernors Bottling Co. (London) Ltd.	43 Baseline Rd. W., London
Vernor's Ginger Ale Ltd.	1699 Northway Ave., Windsor
Wilson, Charles Ltd.	519 Sherbourne St., Toronto
Windsor Beverages	1291 Albert St., Windsor
Wynola Corporation Ltd.	1100 Queen St. W., Toronto
Zip Beverage Co. of Canada Ltd.	1068 Queen St., Toronto
<b>Manitoba</b>	
Arctic Beverages Ltd.	314 Green St., Flin Flon
Arctic Drink Mfg. Co.	862 Selkirk Ave., Winnipeg
Bell Bottling Co. Ltd.	1087 Selkirk Ave., Winnipeg
Beverage Services Ltd.	1228 Victoria Ave. E., Brandon
Blackwoods Beverages Ltd.	1850 Ellice Ave., St. James
Canada Dry Ltd.	521 Golapic St., Winnipeg
Coca-Cola Ltd.	1331 Inkster Blvd., Winnipeg
Crush Beverages Ltd.	590 King Edward St., Winnipeg
Dauphin Beverages Ltd.	13 Second Ave. S.W., Dauphin
Northland Beverages Ltd.	26 North Ave., Flin Flon
Northwest Beverages Ltd.	2510 Park Ave., Brandon
Northwest Beverages Ltd.	19 Memorial Blvd., Dauphin
Pepsi-Cola Canada Ltd.	1099 King Edward St., Winnipeg
Portage Soda Water Works Ltd.	60 Tupper St. N., Portage la Prairie
Selkirk Beverages Ltd.	474 Main St., Selkirk
<b>Saskatchewan</b>	
Canada Dry Bottling Co. (Saskatoon) 1960 Ltd.	2311 Faithful Ave., Saskatoon
Conora Beverages	108 Norway Rd., Conora
Coca-Cola Ltd.	1736 Cornwall St., Regina
Coca-Cola Ltd.	265 - 3rd Ave. N., Saskatoon
Hill Mel Beverage Co. Ltd.	2100 - 1st Ave., Regina
Jackson Bottling Co. Ltd., The	264 River St. W., Moose Jaw

LIST OF ESTABLISHMENTS CLASSIFIED TO THIS CLASSIFIED TO THIS INDUSTRY, 1966 - Concluded

Name	Location
<b>Saskatchewan - Concluded</b>	
Laings Beverages (1962) Ltd.	13 - 1st Ave., Weyburn
Maple Leaf Beverages	1022 - 103rd St., North Battleford
Nipawin Beverages	Nipawin
P.A. Bottlers Ltd.	85 - 11th St. N.W., Prince Albert
Pachal's Beverages Ltd.	57 Agricultural Ave., Yorkton
Polar Beverages Ltd.	Chaplin St. & 12th St. West, Swift Current
Rainbow Bottling Works	Nipawin
Regina Bottlers Ltd.	Montreal St. & 11th Ave., Regina
Rose Beverages (1964) Ltd.	301 - 13th St. W., Prince Albert
Scott National Company Limited	51 High St., Moose Jaw
Seven-Up (Saskatoon) Ltd.	202 Ave. C. South, Saskatoon
Standard Mineral Water Works Ltd.	1371 - 103rd St., North Battleford
Starlite Bottlers Ltd.	229 Ave. 1 South, Saskatoon
Swift Current Bottling Works Ltd.	1301 Begg St. W., Swift Current
Watt, G. & J. Co. Ltd.	2023 Ottawa St., Regina
York Beverages Ltd.	180 Broadway Ave. W., Yorkton
<b>Alberta</b>	
Blue Label Bottling Co. Ltd.	727 - 42nd Ave. S.E., Calgary
Canada Dry Ltd.	10309 - 81st Ave., Edmonton
Chinook Bottling Ltd.	2907 Second Ave. S., Lethbridge
Coca-Cola Ltd.	6708 McLeod Trail, Calgary
Coca-Cola Ltd.	10555 Kingsway Ave., Edmonton
Dominion Bottling Ltd.	9930 - 78th Ave., Edmonton
Drumheller Bottling Works Ltd.	360 Railway Ave., Drumheller
Grand Soft Drink Co. Ltd.	5337 - 52nd Ave., St. Paul
Grimshaw Beverages Ltd.	Grimshaw
Highland Distributors Ltd.	2102 - 50th St. S.E., Calgary
Jubilee Beverages Ltd.	5428 - 43rd St., Red Deer
Lethbridge Bottling Co. Ltd.	237 - 12th St., Lethbridge
Northern Bottling Ltd.	Grand Prairie
Pass Bottling Co. Ltd.	Victoria St., Blairmore
Pepsi-Cola Canada Ltd.	12250 - 142nd St., Edmonton
Polar Aerated Water Works Ltd.	129 - 3rd Ave. E., Calgary
Prairie Rose Mfg. Co. Ltd.	9611 - 104th Ave., Edmonton
Purity Bottling Ltd.	1421 - 3rd Ave. S., Lethbridge
Red Deer Bottling Co. Ltd.	4601 Gaetz Ave., Red Deer
Roses Ice Cream Ltd.	9902 - 109th Ave., Grande Prairie
St. Paul Beverages Ltd.	5001 - 52nd St., St. Paul
Scott National Company Limited	Railway St., Medicine Hat
Shamrock Bottling Works Ltd.	172 Altwana Drive, N.E., Medicine Hat
Superior Beverages Ltd.	877 - 14th St. S.W., Medicine Hat
Vermilion Beverages Ltd.	Vermilion
<b>British Columbia</b>	
Canada Dry Ltd.	2777 Kingsway, Vancouver
Caribon Dry Ltd.	405 - 2nd Ave., Prince George
Coca-Cola Ltd.	1818 Cornwall St., Vancouver
Coldspring Mission Beverages Ltd.	6632 Clover, Milner
Crystal Spring Beverage Co. Ltd.	540 John St., Victoria
Dawson Creek Beverages Ltd.	709 - 100 B. Ave., Dawson Creek
Goodwill Bottling Ltd.	35 Erie St., Victoria
Crayson's Beverages Ltd.	105 - 4th Ave., Chilliwack
Kamloops Bottling Works Ltd.	289 W. Victoria St., Kamloops
Kelowna Beverages Ltd.	1341 Ellis, Kelowna
Lakeshore Bottling Co. Ltd.	555 Okanagan Ave. E., Penticton
Mac's Beverages	270 Front St., Penticton
McCulloch's Distributors Ltd.	3400 Coldstream Ave., Vernon
Nanaimo Bottling Ltd.	70 Mill St., Nanaimo
North Star Bottling Ltd.	344 West 2nd Ave., Prince Rupert
Okanagan Beverages Limited	1083 Richter St., Kelowna
Paul's Beverages	2900 - 28th St., Vernon
Pepsi-Cola Canada Ltd.	3525 Lougheed Highway, Vancouver
Revelstoke Bottling Works	1001 Charles St., Revelstoke
Roses Ice Cream Ltd.	1420 - 2nd Ave., Prince George
Selkirk Soft Drinks Ltd.	Fernie Hwy., Cranbrook
Seven-Up (Vancouver) Ltd.	1875 Boundary Rd., Vancouver
Shasta Beverages Ltd.	1360 Vulcan Way, Vancouver
Silver King Beverages Ltd.	301 Vernon St., Nelson
Stubby Products Ltd.	6329 Berksford St., Burnaby
Totem Beverages Ltd.	4554 Lazelle Ave., Terrace
Victoria Beverages Ltd.	2941 Bridge St., Victoria
Wometco (B.C.) Limited	1818 Cornwell Ave., Vancouver
<b>Yukon</b>	
Norshland Beverages (1956) Ltd.	Corner 4th Ave., & Black St., Whitehorse
Whitehorse Beverages (1961) Ltd.	Whitehorse
<b>Northwest Territories</b>	
Petersen & Auger Ltd.	Yellowknife











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