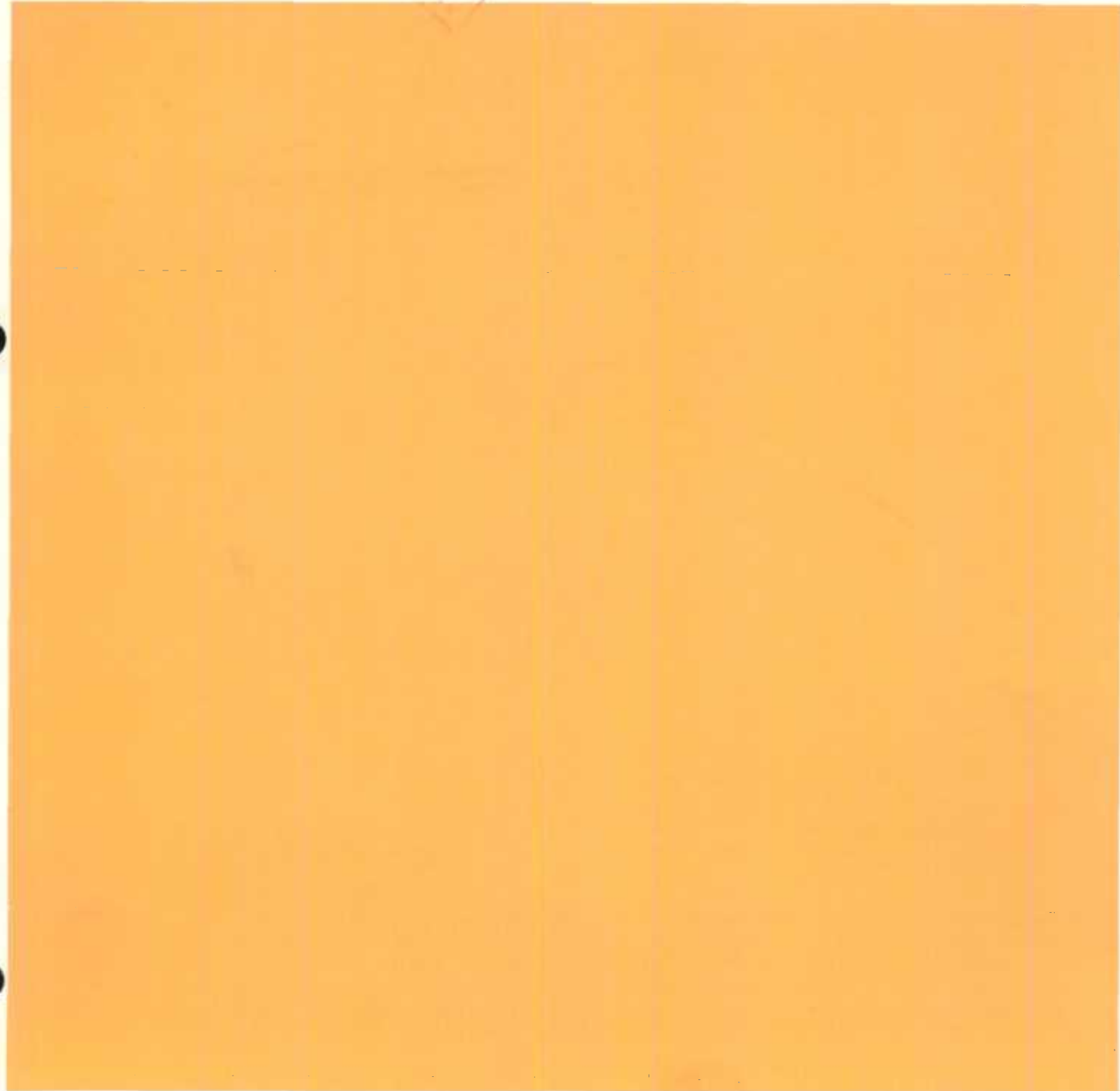


Dairy products industry

1974

Industrie laitière

1974



Industrie laitière

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DAIRY PRODUCTS INDUSTRY

INDUSTRIE LAITIÈRE

1974

ANNUAL CENSUS
OF MANUFACTURES

RECENSEMENT ANNUEL
DES MANUFACTURES

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DAIRY PRODUCTS INDUSTRY

S.I.C. 104

INDUSTRIE LAITIÈRE

C.A.É. 104

1974

Definition of Industry

Establishments primarily engaged in processing raw milk and cream. Important products of this industry are pasteurized packaged fluid milk and cream; cheese - natural, process, paste, spreads and curds; milk or cream - condensed, evaporated or powdered; creamy butter, butter oil and whey butter; ice cream, ice cream mix and ice cream novelties; frozen desserts such as sherbets and ices. Establishments that pasteurize and package milk are included in this industry whether or not they sell the milk at retail. Establishments primarily engaged in purchasing packaged milk for resale to consumers are classified in Industry No. 631 - Food Stores. Establishments primarily engaged in buying milk for resale to processors are classified in Industry No. 614 - Wholesalers of Food.

Developments

In 1974, the industry had 557 establishments, which was a net decrease of 89 from the 1973 total of 646 establishments. Summary comparisons of selected factors between 1973 and 1974 show:

Manufacturing Activity - Activité manufacturière:

Value of shipments - Valeur des livraisons	+ 21.4%
Value of production - Valeur de la production	+ 22.2%
Cost of raw materials - Coût des matières premières	+ 24.1%
Cost of containers - Coût des contenants	+ 25.7%
Value added - Valeur ajoutée	+ 15.7%

Employment and Payroll - Effectifs et rémunérations:

Administrative staff - Personnel administratif	- 1.5%
Average salary of administrative staff - Rémunération moyenne du personnel administratif	+ 11.8%
Sales staff - Personnel de vente	- 3.7%
Average salary of sales staff - Rémunération moyenne du personnel de vente	+ 12.7%
Production workers - Travailleurs de la production	- 1.4%
Average hourly rate of production workers - Taux horaire moyen des travailleurs de la production	+ 14.2%

Trends

In summary, between 1970 and 1974 selected ratios in manufacturing activity show the following trends:

Définition de l'industrie

Établissements dont l'activité principale est la transformation de crème et de lait crus. Les principaux produits des établissements classés à cette rubrique sont le lait et la crème pasteurisés et conditionnés; le fromage naturel et fondu, la crème de fromage, le fromage à tartiner et les fromages frais; le lait et la crème concentrés, traités par évaporation ou en poudre, le beurre laitier, le beurre fondu, le beurre de petit lait; les crèmes glacées, les préparations pour crème glacée et les crèmes glacées de fantaisie; les desserts congelés tels que sorbets et glaces. Les établissements qui pasteurisent et conditionnent du lait sont classés à cette rubrique, qu'ils vendent leur lait au détail ou non. Les établissements dont l'activité principale est l'achat de lait conditionné en vue de la revente aux consommateurs sont classés à la rubrique 631 (Magasins d'alimentation). Les établissements dont l'activité principale est l'achat de lait en vue de la revente aux transformateurs sont classés à la rubrique 614 (Grossistes en alimentation).

Développements

En 1974, cette industrie comptait 557 établissements, il y a eu une diminution nette de 89 contre le total de 646 établissements en 1973. Les tendances suivantes se dégagent de certaines données de 1973 et de 1974:

Tendances

Les pourcentages ci-dessous indiquent sommairement l'évolution de l'activité manufacturière entre 1970 et 1974.

Ratios	1970	1971	1972	1973	1974
	per cent - pourcentage				
Raw materials: Production	65.5	65.4	66.1	66.9	67.0
Matières premières: Production					
Containers: Production	6.0	6.1	6.2	6.1	6.3
Contenants: Production					
Value added: Production	25.3	25.5	24.8	24.2	22.9
Valeur ajoutée: Production					
Production wages: Production	6.0	6.0	6.0	5.8	5.3
Salaires à la production: Production					
Production wages: Value added	23.6	23.5	24.1	24.0	23.3
Salaires à la production: Valeur ajoutée					

TABLE 1. PRINCIPAL STATISTICS, 1969-1974
 TABLEAU 1. STATISTIQUES PRINCIPALES, 1969-1974

Year and province — Année et province	Estab- lish- ments — Éta- blisse- ments	Manufacturing activity - Activité manufacturière							Total activity - Activité totale			
		Production and related workers — Travailleurs de la production et assimilés			Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies — Coût des matières et four- nitures	Value of shipments of goods of own manu- facture — Valeur des livraisons de produits de propre fabrication	Value added — Valeur ajoutée	Working owners and partners — Propriétaires et associés actifs	Employees — Salariés		Value added — Valeur ajoutée
		Number — Nombre	Man- hours paid — Heures-hommes payées	Wages — Salaires						Number — Nombre	Salaries and wages — Traitements et salaires	
			'000			\$'000					\$'000	
1961												
1965												
1966
1967												
1968												
1969	958	14,443	31,293	77,961	22,546	990,079	1,356,453	343,233	209	31,230	185,467	378,701
1970	880	14,083	30,557	81,587	21,943	999,080	1,369,206	346,014	184	30,657	196,934	389,144
1971	809	13,846	29,937	88,174	22,554	1,074,377	1,463,218	375,700	152	29,855	207,161	428,498
1972	731	13,710	29,410	94,634	23,052	1,163,721	1,573,723	392,058	127	28,947	219,113	439,955
<u>1973</u>												
Newfoundland - Terre-Neuve ...	8	104	230	644	304	5,085	8,301	2,905	-	246	1,593	3,374
Prince Edward Island - île- du-Prince-Edouard	16	154	327	812	220	10,547	13,850	2,998	3	272	1,581	3,207
Nova Scotia - Nouvelle-Écosse	24	506	1,094	3,044	914	32,667	47,297	13,798	2	1,248	9,442	15,781
New Brunswick - Nouveau- Brunswick	27	321	686	1,977	618	19,383	28,605	8,699	3	903	6,338	10,127
Québec	162	4,637	10,087	35,805	8,725	524,442	671,510	141,651	39	7,783	62,491	163,582
Ontario	234	4,592	9,634	35,357	8,359	454,717	603,735	142,517	37	9,965	85,838	155,978
Manitoba	45	599	1,267	4,234	1,179	45,136	63,672	17,002	2	1,394	10,900	18,955
Saskatchewan	30	545	1,148	3,848	1,145	27,579	42,235	14,099	1	1,406	10,414	17,182
Alberta	72	981	2,038	7,184	1,482	75,331	109,628	33,203	12	2,568	20,701	35,271
British Columbia - Colombie- Britannique	28	678	1,447	7,119	1,387	86,238	127,072	40,180	1	2,034	21,184	43,551
Yukon and Northwest Terri- tories - Yukon et Terri- toires du Nord-Ouest	-	-	-	-	-	-	-	-	-	-	-	-
Total	646	13,117	27,959	100,004	24,332	1,281,124	1,715,904	417,053	100	27,819	230,781	467,409
<u>1974</u>												
Newfoundland - Terre-Neuve ...	8	103	218	774	301	6,353	10,917	4,366	-	250	2,406	4,915
Prince Edward Island - île- du-Prince-Edouard	16	156	333	994	345	13,207	16,679	3,391	2	275	1,967	3,773
Nova Scotia - Nouvelle-Écosse	18	513	1,095	3,591	1,341	42,121	58,800	15,868	2	1,443	11,817	18,006
New Brunswick - Nouveau- Brunswick	22	283	610	2,054	662	23,562	33,967	9,735	3	842	6,705	11,240
Québec	147	4,868	10,586	41,901	13,142	680,917	850,723	161,279	30	8,049	74,540	191,046
Ontario	200	4,350	9,075	37,932	9,740	538,910	696,299	159,806	25	9,273	88,681	179,758
Manitoba	38	551	1,171	4,427	1,195	51,021	70,777	19,146	2	1,302	11,572	21,726
Saskatchewan	18	472	955	3,870	1,238	34,501	50,212	14,974	-	1,347	11,585	17,654
Alberta	62	950	2,054	8,407	1,621	90,014	132,384	41,927	9	2,504	22,789	42,970
British Columbia - Colombie- Britannique	27	687	1,422	8,707	1,711	109,808	162,249	51,941	1	2,031	24,713	54,784
Yukon and Northwest Terri- tories - Yukon et Terri- toires du Nord-Ouest	-	-	-	-	-	-	-	-	-	-	-	-
Total	556	12,933	27,520	112,657	31,295	1,590,415	2,083,009	482,434	74	27,316	256,774	543,873
Percentage change - Taux de variation:												
1972-1973	- 11.6	- 4.3	- 4.9	+ 5.7	+ 5.6	+ 10.1	+ 9.0	+ 6.4	- 21.3	- 3.9	+ 5.3	+ 4.3
1973-1974	- 13.9	- 1.4	- 1.6	+ 12.7	+ 28.6	+ 24.1	+ 21.4	+ 15.7	- 26	- 1.8	+ 11.3	+ 19.2

TABLE 4. INVENTORIES, 1974
TABLEAU 4. STOCKS, 1974

Province	Manufacturing activity - Activité manufacturière				Non- manufacturing activity - Activité non-manufac- turière
	Materials, supplies, etc. - Matières, fournitures, etc.	Goods in process - Produits en cours	Finished products of own manufacture - Produits finis de propre fabrication	Total	Products or materials purchased for resale - Produits ou matières achetées pour la vente
book value - \$'000 - valeur comptable					
Opening - Ouverture:					
Newfoundland - Terre-Neuve	295	-	163	458	148
Prince Edward Island - Île-du-Prince-Édouard	450	17	940	1,408	336
Nova Scotia - Nouvelle-Écosse	1,035	2	1,209	2,247	644
New Brunswick - Nouveau-Brunswick	632	24	356	1,012	784
Québec	39,649	251	18,617	58,517	3,694
Ontario	10,020	11,126	17,220	38,366	2,992
Manitoba	1,159	2	1,179	2,340	834
Saskatchewan	924	35	1,151	2,110	828
Alberta	2,112	30	3,403	5,545	1,206
British Columbia - Colombie-Britannique	2,662	14	2,940	5,616	1,910
Yukon and Northwest Territories - Yukon et Territoires du Nord-Ouest ..	-	-	-	-	-
Total	58,938	11,502	47,178	117,618	13,336
Closing - Fermeture:					
Newfoundland - Terre-Neuve	385	5	261	651	223
Prince Edward Island - Île-du-Prince-Édouard	690	38	1,184	1,912	297
Nova Scotia - Nouvelle-Écosse	1,521	3	1,738	3,261	559
New Brunswick - Nouveau-Brunswick	768	3	369	1,140	809
Québec	54,447	295	23,188	77,930	7,211
Ontario	14,334	12,510	27,992	54,836	4,098
Manitoba	1,523	4	1,762	3,289	937
Saskatchewan	1,409	55	1,633	3,097	1,191
Alberta	3,321	82	4,530	7,932	1,009
British Columbia - Colombie-Britannique	3,794	11	4,154	7,959	2,449
Yukon and Northwest Territories - Yukon et Territoires du Nord-Ouest ..	-	-	-	-	-
Total	82,192	13,005	66,810	162,007	18,833

TABLE 5. PURCHASED FUEL AND ELECTRICITY USED, 1973 AND 1974
TABLEAU 5. COMBUSTIBLE ET ÉLECTRICITÉ ACHETÉS ET UTILISÉS, 1973 ET 1974

Description	1973			1974		
	Quantity - Quantité		Cost - Coût	Quantity - Quantité		Cost - Coût
	short tons - tonnes courtes	metric tonnes métriques	\$'000	short tons - tonnes courtes	metric tonnes métriques	\$'000
Coal and coke - Charbon et coke	1,080	980	28	696	631	18
	cubic feet '000 pieds cubes	cubic metres '000 mètres cubes		cubic feet '000 pieds cubes	cubic metres '000 mètres cubes	
Natural gas - Gaz naturel	4,482,131	126 920	2,360	4,098,652	116,061	2,735
	'000 gallons '000 litres	'000 litres		'000 gallons '000 litres	'000 litres	
Gasoline - Essence	19,177	87 180	8,263	18,529	84 235	9,555
Kerosene, stove oil (No. 1 fuel oil) - Kérosène, mazout pour poêles (mazout n° 1)	1,712	7 783	334	1,218	5 537	332
Diesel oil - Huiles diesel	1,091	4 960	466	1,453	6 605	774
Light fuel oil (Nos. 2 and 3) - Mazouts légers (nos 2 et 3)	8 298	37 723	1,621	7 142	32 468	2,035
Heavy fuel oil (Nos. 4, 5 and 6) - Mazouts lourds (nos 4, 5 et 6)	24,573	111 711	2,966	26,906	122 317	5,968
Liquefied petroleum gases (propane, butane, etc.) - Gaz de pétrole liquéfiés (propane, butane, etc.)	6,468	29 404	1,265	6,998	31,814	2,125
	'000 kWh			'000 kWh		
Electricity purchased (include service charge) - Électri- cité achetée (y compris le coût de service)	490 996		7,011	511 023		7,011
Other fuel (include steam purchased) - Autres combustibles (indiquer vapeur achetée)		18	...		18
Fuel and electricity - Total - Du combustible et de l'élec- tricité		24,332	...		31,395

Note: '000 litres = 1 cubic metre. - Nota: '000 litres = 1 mètre cube.

TABLE 6. MATERIALS AND SUPPLIES - MANUFACTURING ACTIVITY, 1973 AND 1974

TABLEAU 6. MATIÈRES ET FOURNITURES - ACTIVITÉ MANUFACTURIÈRE, 1973 ET 1974

Description	1973		1974		
	Quantity	Cost	Quantity	Cost	
	Quantité	Coût	Quantité	Coût	
		\$'000		\$'000	
Large establishments reporting detail - Grands établissements déclarant en détail:					
Materials used - Matières utilisées:					
Milk raw: from own herd, farmers direct and receiving stations - Lait nature; de votre troupeau, des patrons (fermiers) et des stations d'arrivage	lb. - liv	13,433,015,647	821,560	13,332,515,265	1,004,431
Milk; from all other sources - Lait reçu de toutes autres sources	"	687,590,240	35,360	581,189,689	41,521
Cream; from own herd, farmers direct and receiving stations - Crème; de votre troupeau, des patrons (fermiers) et des stations d'arrivage	lb. b.f. - liv g.b.	53,884,837	39,024	43,861,970	34,941
Cream; from all other sources - Crème; reçue de toutes autres sources	"	34,902,692	29,008	37,111,239	35,517
Butter, creamery for use in manufacturing - Beurre de beurrerie pour usage dans la fabrication	lb. - liv	18,221,217	12,925	19,079,946	16,252
Butter for re-working (rechurning of butter solids) - Beurre à remalaxer (remalaxage des solides de beurre)	"	53,329,052	36,011	56,171,221	42,504
Butter oil - Huile de beurre	"	226,014	204	458,754	436
Cheese, cheddar for use in manufacturing - Fromage, cheddar pour usage dans la fabrication	"	80,732,948	52,786	83,766,159	65,879
Cheese other than cheddar - Fromage, autre que le cheddar	"	17,004,105	11,624	18,762,692	14,689
Whole milk - Lait entier:					
Condensed - Condensé	"	11,047,473	2,878	11,856,180	3,942
Powder - En poudre	"	1,134,780	488	1,550,949	844
Buttermilk - Lait de beurre:					
Liquid - En liquide	"	1,963,903	4	19,409,237	491
Powder - En poudre	"	799,807	258	367,346	156
Skim milk - Lait écrémé:					
Liquid - En liquide	"	229,316,912	5,358	168,657,174	5,317
Condensed - Condensé	"	10,347,117	1,896	13,710,526	4,260
Evaporated - Évaporé	"	8,835,762	2,409	10,786,432	1,735
Powder - En poudre	"	42,573,924	15,111	43,808,208	21,566
Whey - Petit lait:					
Liquid - En liquide	"	71,322,826	262	163,820,037	480
Condensed - Condensé	"	10,585,785	445	15,408,882	795
Evaporated - Évaporé	"	22,492,606	742	25,608,000	1,024
Powder - En poudre	"	11,610,958	785	12,203,250	1,396
Whey butter - Beurre de petit lait	lb. - liv	1,709,417	1,175	2,146,784	1,516
Whey cream - Crème de petit lait	lb. b.f. - liv/ g.b.	2,344,460	1,569	2,395,469	1,744
Casein, dry - Caséine séchée	lb. - liv	1,789,703	1,244	3,113,564	2,926
Gelatine - Gélatine	"	427,445	411	410,722	819
Stabilizers (food) - Stabilisants (pour aliments)	"	1,447,070	1,290	1,948,456	1,864
Salt (sodium chloride) - Sel (chlorure de sodium)	"	16,608,427	412	18,586,643	530
Sugar granulated, cane and beet - Sucre granulé, canne et betterave	"	86,596,108	12,140	74,677,798	23,567
Sugar, invert (sugar solid basis) - Sucre inverté (base sucre solide)	"	3,177,306	315	672,001	222
Sugar, liquid sucrose (sugar solid basis) - Sucre liquide, saccharose, (base sucre solide)	"	34,056,032	3,776	34,876,623	8,623
Lactose	"	1,187,700	216	1,117,551	249
Glucose (including industrial corn syrup) - Glucose (y compris sirop de maïs industriel)	"	26,199,809	2,710	37,277,812	5,632
Other sweetening agents - Autres agents édulcorants	"	6,769,352	803	5,281,956	1,034
Artificial sweetening agents - Agents édulcorants artificiels	"	25,924	5	45,213	11
Bottle fountain syrups and ice cream toppings - Sirops et garnitures pour rafraîchissements	gal - gal	223,440	378	157,444	415

TABLE 6. MATERIALS AND SUPPLIES - MANUFACTURING ACTIVITY, 1973 AND 1974 - Concluded

TABLEAU 6. MATIÈRES ET FOURNITURES - ACTIVITÉ MANUFACTURIÈRE, 1973 ET 1974 - fin

Description	1973		1974		
	Quantity	Cost	Quantity	Cost	
	Quantité	Coût \$'000	Quantité	Coût \$'000	
Chocolate coatings - Enrobages de chocolat	lb. - liv	3,367,147	1,071	3,050,985	1,594
Chocolate; bakers or confectioner - Chocolat; boulangers ou confiseurs	"	2,340,260	672	1,862,856	766
Cocoa and chocolate powder - Cacao et chocolat en poudre	"	3,718,511	1,703	3,732,190	2,044
Cocoa butter - Beurre de cacao	"	4,684	1	-	-
Caramel	"	-	-	100,073	30
Food colourants - Colorants pour aliments	"	306,250	322
Eggs - Oeufs:					
Fresh - Frais	doz. - douz	19,856	8	-	-
Frozen - Congelés	lb. - liv	2,582,400	1,209	2,544,462	1,625
Powdered - En poudre	"	35,385	48	34,230	61
Fruits, fresh - Fruits frais	"	11,761,755	4,066	10,862,518	4,523
Fruits, dried - Fruits secs	"	867,215	287	1,478,813	638
Extracts, essence and flavouring - Extraits, essences et aromates	2,172	...	2,521
Nuts, all kinds - Noix de toutes sortes	716	...	720
Fruit drink - Boisson au fruit:					
Orange concentrate - Concentré d'orange	lb. - liv	1,144,297	626	985,227	582
Powders - En poudre	"	188,345	100	160,773	83
Crystals - En cristaux	"	650,340	260	679,616	319
Fruit juice concentrate - Jus de fruit concentré:					
Orange	gal. - gal	303,357	1,421	324,135	1,416
Grape - Raisin	"	29,889	165	27,584	163
Blended - Mélange	"	64,494	596	203,427	1,114
Ice cream mix - Mélange pour crème glacée	"	622,153	1,357	495,086	1,231
Rennet - Présure	lb. - liv	449,929	1,104	519,689	1,377
All other - Tous autres	29,237	...	52,574
Small establishments not reporting detail - Petits établissements ne déclarant pas en détail	9,239	...	8,288
Containers and other packaging materials and supplies used - Contenants et autres matières et fournitures d'emballage utilisés:					
Bottling expenses - Dépenses pour bouteilles: Include breakage, loss or refunds, write-offs, inventory shortages, etc.; exclude actual cost of new bottles - Inclure bris, pertes ou remboursements, défalcatation, déficit d'inventaire, etc.; exclure prix réel des bouteilles neuves	2,386	...	3,461
Corrugated boxes and cartons - Boîtes et cartons en carton ondulé	14,283	...	17,878
Folding and set-up (rigid) boxes, paperboard - Boîtes pliantes et montées (rigides) en carton	7,297	...	9,387
Cans, metal - Cannelles en métal	11,966	...	13,353
Cardboard milk containers - Contenants en carton (pour le lait)	26,130	...	32,503
Plastic containers, all types - Contenants en plastique, toutes sortes	10,440	...	13,031
Plastic bags - Sacs en plastique	6,582	...	8,523
Plastic sheets and rolls - Feuilles et rouleaux en plastique	3,435	...	5,376
Labels, tags and printed wrappers - Étiquettes et emballages imprimés	8,258	...	9,224
Paper, all kinds - Papier, tous genres	1,234	...	2,429
All other - Tous autres	13,581	...	17,526
Operating, maintenance and repair supplies used (excluding fuel) - Fournitures d'exploitation, d'entretien et de réparation utilisées (sans le combustible)	22,823	...	27,074
Amount paid out to others for work done on materials owned by establishments - Montant versé à d'autres pour travail exécuté sur des matières appartenant aux établissements	868	...	1,129
Total	1,281,124	...	1,590,413

TABLE 7. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1973 AND 1974

TABLEAU 7. LIVRAISONS DE PRODUITS DE PROPRE FABRICATION, 1973 ET 1974

Description	1973		1974		
	Quantity - Quantité	Value - Valeur \$'000	Quantity - Quantité	Value - Valeur \$'000	
Large establishments reporting detail - Grands établissements déclarant en détail:					
Products - Produits:					
Butter and cheese - Beurre et fromage:					
Butter, creamery - Beurre de beurrierie	1b. - liv	256,447,954	184,679	231,541,386	193,013
Butter oil - Huile de beurre		(1)	(1)	(1)	(1)
Butter oil, whey - Huile de beurre, de petit lait		(1)	(1)	(1)	(1)
Butter re-worked - Beurre remalaxé	1b. - liv	53,475,212	38,014	54,831,733	44,904
Cheese, Canadian Cheddar, all forms, solid and curd - Fromage, cheddar canadien, toutes formes, en meules et grain	"	200,552,377	139,403	218,427,506	180,881
Cheese, other than cheddar, made from whole milk - Fromage, autre que le cheddar, fait de lait entier	"	54,118,957	37,515	56,776,142	49,063
Spread cheese - À tartiner		(1)	(1)	(1)	(1)
Cheese, cream - Fromage à la crème		(1)	(1)	(1)	(1)
Cheese, cottage, creamed - Fromage, cottage, crème ajoutée	1b. - liv	40,280,667	15,772	38,998,648	18,461
Cheese, cottage, not creamed - Fromage, cottage, crème non ajoutée	"	4,218,504	1,716	5,372,660	2,973
Cheese, skim milk - Fromage de lait écrémé	"	3,110,021	2,008	3,538,148	2,969
Process cheese, base - Fromage refait, à base de:					
Cheddar base - Fromage cheddar		(1)	(1)	(1)	(1)
Other whole milk cheese - Autre fromage fait de lait entier		(1)	(1)	(1)	(1)
Sour cream - Crème sure		-	-	-	-
Skim milk powder - Lait écrémé, en poudre		-	-	-	-
Milk and cream - Lait et crème:					
Milk, inter-branch transfers - Lait, transferts entre succursales	gal. - gal	81,068,910	75,585	58,175,851	70,298
Milk, sold to all others - Lait vendu à tous autres clients	"	408,057,236	527,250	434,646,583	645,689
Reconstituted milk - Lait reconstitué	"	1,170,983	1,541	1,471,370	2,257
Cream, inter-branch transfers - Crème, transferts entre succursales	1b. b.f. - 11v g.b.	9,225,511	11,552	6,917,966	10,194
Cream sold to others - Crème vendue à tous autres clients	"	34,385,962	66,529	36,586,386	74,440
Cream, in aerosol cans - Crème en bombes aérosols		(1)	(1)	(1)	(1)
Sour cream - Crème sure	1b. b.f. - 11v g.b.	2,305,444	6,389	3,234,304	9,112

See footnote(s) at end of table. - Voir note(s) à la fin du tableau.

TABLE 7. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1973 AND 1974 - Continued
 TABLEAU 7. LIVRAISONS DE PRODUITS DE PROPRE FABRICATION, 1973 ET 1974 - suite

Description	1973		1974		
	Quantity - Quantité	Value - Valeur \$'000	Quantity - Quantité	Value - Valeur \$'000	
Process cheese, base - Concluded - Fromage refait, à base de - fin:					
Ice cream, exclude that made from purchased mix - Crème glacée (sauf celle faite de mélange acheté)	gal. - gal	50,776,536	91,751	49,590,659	112,013
Ice cream made from purchased mix - Crème glacée faite de mélange acheté		(1)	(1)	(1)	(1)
Ice cream novelties - Nouveautés de crème glacée	18,534	...	23,827
Ice cream mix, made and sold as mix - Mélange pour crème glacée, fabriqué et vendu comme mélange	gal. - gal	4,164,875	9,085	5,993,652	13,533
Ice milk - Lait glacé	"	887,925	1,899	1,001,456	2,182
Ice milk novelties - Fantaisies de lait glacé	"	928,284	2,652	927,198	3,435
Whole milk products - Produits du lait entier:					
Condensed milk, case goods - Lait condensé, en boîtes	lb. - liv	31,298,528	6,883	65,921,963	10,079
Condensed milk, bulk goods - Lait condensé, en vrac	"				
Evaporated milk, case goods - Lait évaporé, en boîtes	"	238,760,430	50,174	228,492,870	59,999
Evaporated milk, bulk goods - Lait évaporé, en vrac	"				
Whole milk, powder, spray process - Lait en poudre, procédé à la vaporisation	lb. - liv	7,387,100	3,335	5,619,290	3,127
Instant milk powder - Lait en poudre instantané		(1)	(1)	(1)	(1)
Miscellaneous products of a variable fat content (whole milk pow- der less than 26% canned cream, cream powder, partly-skimmed evaporated milk, baby foods, etc.) - Divers produits d'une ten- neur variable de gras (lait entier en poudre de moins de 26 %, crème en boîtes, crème en poudre, lait évaporé en partie écré- mé, aliments pour bébé, etc.)	4,568	...	5,399
Concentrated milk by-products - Sous-produits concentrés du lait:					
Skim milk, condensed - Lait écrémé, condensé	lb. - liv	5,340,224	944	3,194,826	1,028
Skim milk, evaporated - Lait écrémé, évaporé	"	21,716,595	3,294	10,361,606	2,963
Skim milk powder, spray process - Lait écrémé en poudre, procédé à la vaporisation	"	287,672,065	103,324	249,795,747	125,471
Skim milk powder, roller process - Lait écrémé en poudre, procédé au cylindre	lb. - liv	2,682,291	846	4,311,363	2,244
Instant skim milk powder - Lait écrémé instantané	"	32,785,064	15,911	40,734,280	25,733
Whey and skim milk powder blends - Petit lait et lait écrémé en poudre, mélanges	"	6,614,839	1,296	10,389,044	3,271
Buttermilk powder - Lait de beurre en poudre	"	8,590,833	2,396	6,021,296	2,430
Casein, green - Caséine verte		-	-	-	-
Casein, dried - Caséine séchée		(1)	(1)	(1)	(1)
Caseinate - Caséinate		(1)	(1)	(1)	(1)
Lactose		(1)	(1)	(1)	(1)
Whey butter - Beurre de petit lait	lb. - liv	6,102,318	4,058	6,258,653	4,584
Whey cheese - Fromage de petit lait	"	719,003	456	(1)	(1)
Whey cream - Crème de petit lait	lb. b.f. - liv g.b.	2,837,398	1,893	3,067,970	2,261
Whey, condensed - Petit lait condensé		(1)	(1)	(1)	(1)
Whey, evaporated - Petit lait évaporé		(1)	(1)	(1)	(1)
Whey powder - Petit lait en poudre	lb. - liv	71,433,252	4,215	71,734,994	8,094

See footnote(s) at end of table. - Voir note(s) à la fin du tableau.

TABLE 7. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1973 AND 1974 - Concluded

TABLEAU 7. LIVRAISONS DE PRODUITS DE PROPRE FABRICATION, 1973 ET 1974 - fin

Description	1973		1974	
	Quantity Quantité	Value Valeur \$'000	Quantity Quantité	Value Valeur \$'000
Other products - Autres produits:				
Dairy powders with fat additives (feed) - Poudres de laiterie additionnées de graisse (pour aliments d'animaux):				
Skim milk base - Base, lait écrémé	ton - tonne			
Whey base - Base, petit lait	6,996	4,007	5,157	3,375
Malted milk mix - Mélange pour lait malté	gal. - gal	124,924	136,563	380
Milk shake mix - Préparation pour lait moussé	"	1,991,596	2,263,447	4,561
Milk sherbets - Sorbets au lait	"	1,192
Water ices - Glaces à l'eau	"	4,888
Yogurt - Yogourt	gal. - gal	2,953,427	3,023,364	15,275
Egg-nog - Lait de poule (egg-nog)	"	536,048	677,841	2,019
Orange juice, reconstituted (single strength) - Jus d'orange, reconstitué à la teneur originale	"	2,043,117	2,474,252	4,055
Fruit drink - Orange - Boisson à l'orange	"	2,208,038	2,473,914	3,256
Fruit drink, all other - Autres boissons aux fruits	"	2,987,229	1,682,316	2,236
Chocolate drink - Breuvage au chocolat	"	13,841,871	14,149,092	26,266
Buttermilk - Lait de beurre	"	4,575,479	6,504,483	5,573
Skim milk - Lait écrémé	"	41,428,887	29,021,152	24,529
All other products - Tous autres produits	...	208,548	...	286,509
Amount received in payment for work done on materials and products owned by others - Montant reçu en paiement de travail exécuté sur des matières et produits appartenant à d'autres	...	304	...	353
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above - Moins rectification pour tenir compte de la valeur des taxes de vente, des droits d'accise et des frais de transport vers l'extérieur qui n'ont pu être déduits de chacun des produits décrits ci-dessus	...	(27,925)	...	(26,139)
Adjusted value of shipments and work done - Valeur rectifiée des livraisons et du travail exécuté	...	1,704,019	...	2,072,231
Small establishments not reporting detail - Petits établissements ne déclarant pas en détail	...	11,885	...	10,778
Adjusted value of shipments and work done - Total - Valeur rectifiée des livraisons et du travail exécuté	...	1,715,904	...	2,083,009

(1) Confidential; included in "All other products". For missing selected commodities, see Table 10. - Confidentiel; compris sous "Tous autres produits". Voir le tableau 10 pour les articles omis.

TABLE 8. SHIPMENTS OF SELECTED GOODS OF OWN MANUFACTURE - ALL INDUSTRIES, 1969 - 1974

TABLEAU 8. LIVRAISONS DE CERTAINS PRODUITS DE PROPRE FABRICATION - TOUTES INDUSTRIES, 1969 - 1974

(Includes shipments of establishments classified to other industries which manufacture, as a secondary activity, the commodities listed)

(Comprend les livraisons des établissements classés dans d'autres industries qui, à titre d'activité secondaire, fabriquent les marchandises énumérées)

Year Année	Butter, creamery Beurre		Cheese, Canadian cheddar Fromage, cheddar canadien		Milk - Lait			
	lb. - liv	\$'000	lb. - liv	\$'000	Inter-branch transfers Transferts entre succursales		Sold to all others Vendu à tous autres	
					gal. - gal	\$'000	gal. - gal	\$'000
1969	343,613,242	226,132	173,918,809	81,827	63,108,131	43,834	410,998,713	431,646
1970	318,968,537	211,119	169,495,968	82,362	74,805,599	50,404	399,454,725	430,080
1971	280,728,615	189,214	183,292,606	106,697	63,819,745	51,852	410,143,148	464,357
1972	283,885,586	197,095	204,802,337	130,772	69,264,767	58,960	419,756,932	483,427
1973	256,447,954	184,679	200,552,377	139,403	81,068,910	75,585	408,057,236	527,250
1974	231,541,386	193,013	218,923,445	181,299	58,175,851	70,298	434,646,583	645,689
	Ice cream Crème glacée		Ice cream mix Mélange pour crème glacée		Cream - Crème			
	gal. - gal	\$'000	gal. - gal	\$'000	Inter-branch transfers Transferts entre succursales		Sold to all others Vendue à tous autres	
					lb. b.f. liv g.b.	\$'000	lb. b.f. liv g.b.	\$'000
1969	43,191,889	71,877	5,724,047	9,880	8,866,548	7,684	37,991,453	59,366
1970	46,160,306	78,743	4,170,923	7,569	8,624,159	7,839	34,561,762	59,447
1971	49,101,750	85,224	3,961,868	7,765	8,816,432	8,492	34,243,364	60,039
1972	51,556,376	90,063	6,020,744	10,208	9,904,082	10,458	33,174,456	60,502
1973	50,776,536	91,751	5,925,482	10,279	9,225,511	11,552	34,385,962	66,529
1974	49,590,659	112,013	6,558,721	14,804	6,917,966	10,194	36,586,386	74,440

TABLE 9. SHIPMENTS OF SELECTED GOODS OF OWN MANUFACTURE - ALL INDUSTRIES, 1974

(Includes shipments from other industries which manufacture as a secondary activity, the commodities listed)

No.	Description	Canada		Quantity - Quantité				
		Quantity Quantité	Value Valeur	Newfoundland Terre-Neuve	Prince Edward Island Île-du-Prince- Édouard	Nova Scotia Nouvelle- Écosse	New Brunswick Nouveau- Brunswick	
			\$'000					
<u>Milk, cheese and ice cream:</u>								
1	Butter, creamery	lb.	231,541,386	193,013	-	2,643,663	771,853	2,236,307
2	Butter, reworked	"	54,831,733	44,904	-	x	x	963,793
3	Cheese, Canadian cheddar	"	218,923,445	181,299	-	x	x	-
4	Cheese, other than cheddar	"	56,776,142	49,063	-	-	-	-
5	Process cheese	"	130,441,564	122,282	-	-	-	-
6	Cottage cheese, creamed	"	38,998,648	18,461	-	-	x	-
7	Cottage cheese, not creamed	"	5,372,660	2,973	-	x	x	-
8	Cheese, skim milk	"	3,538,148	2,969	-	-	-	-
9	Ice cream, exclude that made from purchased mix ...	gal.	49,590,659	112,013	x	x	2,479,791	1,743,544
10	Ice cream mix made and sold as mix	"	6,558,721	14,804	x	-	x	53,456
11	Ice cream made from purchased mix	"	x	x	-	-	x	x
12	Yogurt	"	3,023,364	15,275	-	-	x	-
13	Whey butter	lb.	6,258,653	4,584	-	x	-	-
<u>Concentrated whole milk products:</u>								
14	Condensed milk, case and bulk	lb.	65,921,963	10,079	-	x	-	-
15	Evaporated milk, case and bulk	"	228,492,870	59,999	-	x	-	-
16	Malted milk, mix	gal.	136,563	380	-	-	-	-
17	Miscellaneous products of a variable fat content (whole milk powder less than 26 % canned cream, partly skimmed evaporated milk, baby foods, etc.).	lb.	21,527,416	5,399	-	x	-	-
<u>Concentrated milk by-products:</u>								
18	Condensed skim milk	lb.	3,194,826	1,028	-	-	-	-
19	Evaporated skim milk	"	10,361,606	2,963	-	-	-	-
20	Skim milk powder, spray process	"	249,795,747	125,471	-	x	-	-
21	Skim milk powder, roller process	"	4,311,363	2,244	-	-	x	x
22	Buttermilk powder	"	6,021,296	2,430	-	-	-	x
23	Casein, green	"	-	-	-	-	-	-
24	Casein, dried	"	x	x	-	-	-	-
25	Whey powder	"	71,734,996	6,070	-	-	x	-
<u>Milk and cream sold:</u>								
26	Milk; transfers to other branches of your firm	gal.	58,175,851	70,298	-	-	x	x
27	Milk, sold to all others	"	434,646,583	645,689	1,935,444	3,124,332	16,321,090	11,688,732
28	Cream; transfers to other branches of your firm ...	lb. b.f.	6,917,966	10,194	-	-	102,247	-
29	Cream, sold to all others	"	36,586,386	74,440	x	x	587,473	254,403
30	Skim milk	gal.	29,021,152	24,529	x	x	883,934	x
31	Buttermilk	"	6,504,483	5,573	-	187,184	99,485	x
32	Whey cream	lb. b.f.	3,067,970	2,261	-	-	x	-
<u>Miscellaneous products:</u>								
13	Chocolate drink	gal.	14,149,092	26,266	x	x	733,914	x

TABLEAU 9. LIVRAISONS DE CERTAINS PRODUITS DE PROPRE FABRICATION - TOUTES INDUSTRIES, 1974

(Comprend les livraisons d'autres industries qui, à titre d'activité secondaire, fabriquent les marchandises énumérées)

Quantity - Quantité						Description	N ^o	
Québec	Ontario	Manitoba	Saskatchewan	Alberta	British Colombia - Colombie- Britannique			
						<u>Beurre, fromage et crème glacée:</u>		
112,885,500	72,331,140	9,403,274	x	17,967,759	x	liv	Beurre de beurrerie	1
37,103,764	13,188,652	x	-	x	-	"	Beurre rémalaxé	2
119,114,833	78,602,254	7,543,108	x	4,785,132	x	"	Fromage; cheddar canadien	3
12,408,437	40,639,512	x	x	x	x	"	Fromage; autre que le cheddar	4
x	x	-	-	x	-	"	Fromage refait	5
1,661,937	15,552,850	2,723,818	x	6,011,423	9,256,331	"	Fromage; cottage, crème ajoutée	6
x	1,819,381	1,124,215	x	x	x	"	Fromage; cottage, crème non ajoutée	7
x	x	-	-	-	-	"	Fromage; de lait écrémé	8
13,146,993	14,293,642	3,358,001	x	5,126,293	5,902,422	gal	Crème glacée (sauf celle faite de mélange acheté)	9
2,121,356	1,043,430	910,093	x	994,623	899,397	"	Mélange pour crème glacée	10
x	x	-	-	x	-	"	Crème glacée faite de mélange acheté	11
1,610,889	595,232	x	x	233,748	413,663	"	Yogourt	12
x	4,621,315	-	-	-	-	liv	Beurre de petit lait	13
						<u>Produits concentrés du lait entier:</u>		
x	27,851,467	x	-	x	-	liv	Lait condensé; en boîtes et en vrac	14
x	x	-	-	x	x	"	Lait évaporé; en boîtes et en vrac	15
x	x	-	x	x	x	gal	Mélange pour lait malté	16
x	19,607,641	-	-	x	-	liv	Divers produits d'une teneur variable de gras (lait entier en poudre de moins de 26 %, crème en boîtes, lait évaporé en partie écrémé, ali- ments pour bébé, etc.).	17
						<u>Sous-produits concentrés du lait:</u>		
x	x	-	-	-	x	liv	Lait écrémé; condensé	18
x	7,507,482	-	-	x	x	"	Lait écrémé; évaporé	19
180,415,541	52,060,311	x	x	x	x	"	Lait écrémé en poudre-procédé à la vaporisation ...	20
x	-	-	-	x	-	"	Lait écrémé en poudre-procédé au cylindre	21
2,260,313	x	x	x	x	x	"	Lait de beurre en poudre	22
x	-	-	-	-	-	"	Caséine, verte	23
x	-	-	-	-	-	"	Caséine, séchée	24
36,604,745	32,812,194	x	x	x	x	"	Petit lait, en poudre	25
						<u>Lait et crème vendus:</u>		
4,149,311	25,823,070	7,566,067	x	x	x	gal	Lait transféré à d'autres succursales de votre établissement.	26
121,850,256	166,534,305	13,547,661	15,234,656	34,226,367	50,183,740	"	Lait vendu à tous autres clients	27
x	3,367,161	1,424,232	x	x	x	liv g.b.	Crème transférée à d'autres succursales de votre établissement.	28
11,297,456	18,917,784	827,637	668,190	1,629,639	2,365,542	"	Crème vendue à tous autres clients	29
16,377,373	7,566,115	745,742	843,309	1,135,809	1,070,000	gal	Lait écrémé	30
823,290	3,830,169	287,014	x	347,564	506,314	"	Lait de beurre	31
359,945	2,452,616	x	-	x	-	liv g.b.	Crème de petit lait	32
						<u>Produits divers:</u>		
2,801,780	6,585,439	462,862	629,022	1,240,118	1,181,217	gal	Boisson au chocolat	33

TABLE 10. DELIVERIES OF MILK AND CREAM TO THE DAIRY PRODUCTS INDUSTRIES, 1969-1974

TABLEAU 10. LIVRAISONS DE LAIT ET DE CRÈME AUX INDUSTRIES LAITIÈRES, 1969-1974

Year — Année	Milk received from own herds, farmers direct and receiving stations — Lait reçu de propres troupeaux, des fermiers et des stations d'arrivage		Milk received from other sources — Lait reçu de toutes autres sources		Cream received from own herds, farmers direct and receiving stations — Crème reçue de propres troupeaux, des fermiers et des stations d'arrivage		Cream received from other sources — Crème reçue de toutes autres sources	
	lb. - liv	\$'000	lb. - liv	\$'000	lb. b.f. — liv g.b.	\$'000	lb. b.f. — liv g.b.	\$'000
1969	13,319,339,118	620,594	980,723,405	39,700	91,356,652	60,131	26,471,317	19,971
1970	12,852,999,049	622,513	712,958,471	29,669	83,251,238	55,228	22,878,635	17,376
1971	12,697,089,386	650,114	977,699,184	46,968	72,907,738	49,366	25,546,546	20,131
1972	13,353,239,849	731,191	849,360,618	39,128	63,501,119	43,857	32,096,237	26,346
1973	13,433,015,647	821,560	687,590,240	35,360	53,884,837	39,024	34,902,692	29,008
1974	13,332,515,265	1,004,431	581,189,689	41,521	43,861,970	34,941	37,111,239	35,517

TABLE 11. EQUIVALENTS AND CONVERSION FACTORS FOR DAIRY PRODUCTS

TABLEAU 11. ÉQUIVALENTS ET FACTEURS DE CONVERSION POUR LES PRODUITS LAITIERS

Product — Produit	Per cent - Butterfat — Pourcentage - Gras de beurre	Quantity - Per 100 lb. whole milk — Quantité - par 100 livres lait entier
Butter - Beurre	81.0	4.3 lb. - livres
Butter oil - Huile de beurre	99.7	3.5 "
Cheese, Canadian cheddar - Fromage, cheddar canadien	34.0	9.0 "
Cheese, creamed - Fromage à la crème	32.0	9.7 "
Cream powder - Crème en poudre	73.5	4.8 "
Ice cream - Crème glacée	11.0	5.9 gal. - gal
Ice cream - Crème glacée	11.0	18.5 lb. - livres
Ice cream mix - Mélange pour crème glacée	11.0	11.0 "
Milk whole - Lait entier	3.5	100.0 "
Milk whole, condensed - Lait entier condensé	8.0	43.5 "
Milk whole, evaporated - Lait entier évaporé	8.0	43.5 "
Milk whole, powdered - Lait entier en poudre	27.0	12.5 "
Milk malted - Lait malté	7.5	40.0 "
Skim milk - Lait écrémé0	96.0 " (app.)
	Unit - Unité	Conversion factor — Facteur de conversion
Buttermilk, condensed - Lait de beurre, condensé	1 lb. - livre	3 lb. buttermilk - livres lait de beurre
Buttermilk powder - Lait de beurre, en poudre	1 "	12 " " " " " "
Casein - Caséine	1 "	40 " skim milk - " lait écrémé
Cheese, cottage - Fromage, cottage	1 "	7 " " " " " "
Lactose	1 "	22 " whey - " petit lait
Process cheese - Fromage refait	1 "	0.7 " cheddar cheese - " fromage cheddar
Skim milk, condensed - Lait écrémé, condensé	1 "	3 " skim milk - " lait écrémé
Skim milk, evaporated - Lait écrémé, évaporé	1 "	3 " " " " " "
Skim milk, powder - Lait écrémé, en poudre	1 "	11 " " " " " "
Whey powder - Petit lait en poudre	1 "	20 " whey - " petit lait
Buttermilk - Lait de beurre	1 gal. - gal	10.4 lb. - livres
Cream - Crème	1 "	9.6 "
Milk - Lait	1 "	10.3 "
Skim milk - Lait écrémé	1 "	10.4 "
Whey - Petit lait	1 "	10.2 "
Ice cream - Crème glacée	1 "	5.5 "

ESTABLISHMENTS CLASSIFIED IN 1974 TO SIC 104
DAIRY PRODUCTS INDUSTRY
SHOWING EMPLOYMENT SIZE RANGES (*)

ESTABLISHMENTS CLASSIFIED IN 1974 A CAG 104
INDUSTRIE LAITIERE
DONNANT L'EMPLOI PAR TRANCHE DE TAILLE (*)

NEW BRUNSWICK -- NOUVEAU BRUNSWICK

TOBIQUE VIEW DAIRY LTD, PO, PLASTER ROCK, EOJ 1W0 (03)
GRAY S VELVET ICE CREAM CO LTD, 115 WATER ST, CAMPBELLTON, E3N 3G4 (04)

QUEBEC

ABBAYE CISTERCIENNE NOTRE-DAME DU LAC, 1600 CHEMIN D OKA, OKA CTE DEUX MONTAGNES, JON 1E0 (04)
ANTOINID & NDEL BOIVIN, ANSE A BENJAMIN, BAGOTVILLE CTE CHICOUTIMI, G7H 5B4 (01)
ALCIDE BERGERON ENRG, CP, DOSQUET CTE LOTBINIERE, G0S 1M0 (01)
BERGERON & FRERES ENRG, CP, ST ANTOINE TILLY CTE LOTBINIERE, G0S 2C0 (03)
BEURRERIE LAFRENIERE LTEE, CP, LAVERLOCHERE CTE TEMISCAMINGUE, JOZ 2P0 (04)

THE BORDEN COMPANY LTD, (LAITERIE BROOKSIDE STE FOY-QUEBEC), 1275 LAWRENCE AVE E, DON MILLS, M3A 1C5 (04)
CAPNATION COMPANY LIMITED, (SHERBROOKE PLANT), 4174 DUNDAS ST W, TORONTO, M8X 1X3 (05)
CHAMPLAIN INDUSTRIES (1962) LTD DIV OF BROOK BOND CANADA LTD, CP, STANBRIDGE STATION CTE MISSISSQUOI, JOJ 2J0 (05)
M EMILE CLERMONT, P O, ST BONIFACE VILLAGE CTE ST MAURICE, GOX 2X0 (02)
SOC CO-OP AGRICOLE DE NOTRE DAME DU LAC, 64 RUE COMMERCIALE, NOTRE DAME DU LAC CTE TEMISCOUATA, GOL 1X0 (01)

CO-OPERATIVE AGRICOLE DE GRANBY, (HUNTINGDON), 10 RUE LAVAL, GRANBY, J2G 7G1 (03)
CO-OP AGRICOLE DU BAS ST LAURENT, 68 RUE ST JEAN BAPTISTE, BIC, GOL 1B0 (04)
CO-OP AGRICOLE DU BAS ST LAURENT, (TROI PISTOLE), 68 ST JEAN BAPTISTE, BIC CD RIMOUSKI, GOL 1B0 (04)
CO-OP AGRICOLE DU BAS ST LAURENT, (AMQUI), 68 ST JEAN BAPTISTE, BIC CD RIMOUSKI, GOL 1B0 (04)
SOC CO-OP AGRICOLE, CP, PIERREVILLE CTE YAMASKA, JOG 1J0 (01)

SOC CO-OP AGRICOLE DE BEURRERIE, CP, ST GUILLAUME D UPTON CTE YAMASKA, JOC 1L0 (04)
CO-OPERATIVE AGRICOLE DE GRANBY, (WEEDON), 10 RUE LAVAL, GRANBY, J2G 7G1 (04)
CO-OPERATIVE AGRICOLE DE GRANBY, (PLESSISVILLE), 10 RUE LAVAL, GRANBY, J2G 7G1 (04)
CO-OPERATIVE AGRICOLE DE GRANBY, (ST AIME), 10 RUE LAVAL, GRANBY, J2G 7G1 (03)
SOC COOP AGRICOLE FORT RICHELIEU, 186 RUE PROVOST, SOREL, J3P 1R5 (04)

COOPERATIVE AGRICOLE REGIONALE DE PAPINEAU, (USINE - PLAISANCE), C P, PLAISANCE CTE PAPINEAU, JOV 1S0 (04)
SOC CO-OP AGRICOLE DES PRODUCTEURS DE LAIT, PO, ST CELESTIN CTE NICOLET, JOC 1G0 (01)
CO-OPERATIVE AGRICOLE DE GRANBY, (LOUISEVILLE), 10 RUE LAVAL, GRANBY, J2G 7G1 (04)
SOC CO-OP AGRICOLE D ALMA, 805 RUE HARVEY OUEST, ALMA, G8B 5V6 (04)
CO-OPERATIVE AGRICOLE DE GRANBY, (LAWRENCEVILLE), 10 RUE LAVAL, GRANBY, J2G 7G1 (04)

CO-OPERATIVE AGRICOLE DE GRANBY (LAITERIES), 10 RUE LAVAL, GRANBY, J2G 7G1 (07)
SOC CO-OP AGRICOLE DE SACRE COEUR DE JESUS, CP, SACRE COEUR DE JESUS CTE SAGUENAY, G0T 1Y0 (01)
CO-OP AGRICOLE DU BAS ST LAURENT, (RIMOUSKI), 68 ST JEAN BAPTISTE, BIC CD RIMOUSKI, GOL 1B0 (04)
COOPERATIVE AGRICOLE DE LA COTE SUD, 1ST ALEXANDRE, CP, ST ALEXANDRE DE KAMOURASKA, GOL 2G0 (04)
CO-OPERATIVE AGRICOLE DE GRANBY, (JOLIETTE), 10 RUE LAVAL, GRANBY, J2G 7G1 (05)

CO-OPERATIVE AGRICOLE DE GRANBY, (BON CONSEIL), 10 RUE LAVAL, GRANBY, J2G 7G1 (06)
CO-OPERATIVE AGRICOLE DE GRANBY, (GRANTHAM), 10 RUE LAVAL, GRANBY, J2G 7G1 (04)
SOCIETE CO-OPERATIVE AGRICOLE DE CHICOUTIMI, (CHICOUTIMI PLANT), BLVD LAMARCHE, CHICOUTIMI, G7H 5B4 (05)
CO-OPERATIVE AGRICOLE DE GRANBY, (LA PERADE), 10 RUE LAVAL, GRANBY, J2G 7G1 (05)
SOC CO-OP AGRICOLE, CP 508, ST GABRIEL DE BRANDON, JOK 2N0 (01)

CO-OP LAITIERE DU SUD DE QUEBEC, 187 BOUL BEGIN CP 160, STE CLAIRE CTE DORCHESTER, GOR 2V0 (05)
ASSOCIATION COOPERATIVE LAITIERE DU SAGUENAY LAC ST-JEAN, (NO HERBERTVILLE), PO, ST BRUND CTE LAC ST JEAN, GOW 2L0 (03)
ASSOCIATION COOPERATIVE LAITIERE DU SAGUENAY LAC ST-JEAN, (ST JEROME), CP 190 DESBIENS, CTE LAC ST JEAN, GOW 1N0 (03)
ASSOCIATION COOPERATIVE LAITIERE DU SAGUENAY LAC ST-JEAN, CP 190 DESBIENS, CTE LAC ST JEAN, GOW 1N0 (03)
ASSOCIATION COOPERATIVE LAITIERE DU SAGUENAY LAC ST-JEAN, (NORMANDINI), CP 190 DESBIENS, CTE LAC ST JEAN, GOW 1N0 (04)

SOC CO-OP DE LA MAURICIE, P D, SHAWINIGAN FALLS, G9N 6T7 (03)
D COUTURE & FILS INC, 1055 RUE DU MARCHE CENTRAL, MONTREAL, H4N 1K3 (06)
CREMERIE BOUCHARO LTD, PO BOX 5 - 699 RUE DUFFERIN, GRANBY, J2G 8C9 (02)
CREMERIE CASAVANT LTEE, 861 ROUTE NATIONALE NO 1, ST CESAIRE CTE ROUVILLE, JOL 1T0 (03)
LA CREMERIE DE KINGSEY FALLS ENR, CP, KINGSEY FALLS CTE DRUMMOND, JOA 1B0 (01)

CREMERIE LORANGER, P O, ST-ETIENNE DES GRES CTE ST-MAURICE, GOX 2P0 (01)
CREMERIE ST FIDELLE INC, CP, ST FIDELLE CTE CHARLEVOIX, G0T 1T0 (03)
CREMERIE ST GERARD INC, 2700 RANG SUD, ST-GERARD MAGELLA CTE L ASSOMPTION, JOK 3P0 (03)
CREMERIE ST-GREGOIRE INC, 1800 PORT ROYAL, BECAMCOUR CTE NICOLET, GOX 1B0 (04)
CREMERIE ST-JANVIER, (ATHANASE PLANT), 222 RUE DE L EGLISE, ST JANVIER CTE TERREBONNE, JON 1L0 (01)

CREMERIE ST-JEROME LIMITEE, P O, ST-JEROME, J7Z 5T6 (04)
CREMERIE DES TROIS RIVIERES LTEE, 700 RUE RADISSON, TROIS RIVIERES CTE ST MAURICE, G9A 2E1 (06)
LA CREMERIE UNIC LTEE, CP, AMQUI CTE MATAPEDIA, GOJ 1B0 (04)
CREMERIE UNION INC, 1200 RUE GAUTHIER, TROIS RIVIERES CTE ST-MAURICE, G8Z 1Y5 (04)
CREMERIE VAUDREUIL ENRG ERNEST L ECUYER, CP, ST LAZARE STATION CTE VAUDREUIL, GOR 3J0 (01)

CRESCENT CHEESE CO LTD, 100 STINSON AVENUE, ST-LAURENT, H4N 2E8 (05)
DALPE & FRERE CIE, CP, VERCHERES VILLAGE CTE VERCHERES, JOL 2R0 (04)
DELISLE YOGOURT LTEE, 100 RUE DE LAUZON, BOUCHERVILLE, J4B 1E6 (06)
DI-PALMA & FILS LTEE, CP 83, ST LEBLOIRE CTE BAGOT, JOH 1R0 (01)
DOMINION DAIRIES LIMITED, (ELMHURST DAIRY DIV), 235 WALMER RD, TORONTO, M5R 2Y1 (07)

ROLAND L ETOILE, R R 1, GREENLAY CTE RICHMOND, JOB 1V0 (01)
LA FERME DU LAC AYLMEYER LTEE, 1010 BLVD STE MARTHE, THEODORO MINES, G6G 4J4 (04)
FERME ST-LAURENT LTEE, 6720 RUE GARNIER, MONTREAL, H2G 3A4 (06)
FERME TRUDEL INC, 555 BOUL LAFLECHE, HAUTERIVE CTE SAGUENAY, G5C 1C4 (02)
FROMAGERIE ERMITTE, CP, ABBAYE ST BENOIT DU LAC CTE BROME, JOB 2M0 (03)

FROMAGERIE MARCEL LEMAIRE, CP, ST CYRILLE DE WENDOVER CTE DRUMMOND, JOC 1M0 (03)
FROMAGERIE VICTORIA ENR, 85 RUE AQUEDEC, VICTORIAVILLE, G6P 1M2 (02)
LES FROMAGES GEMME INC, CP, MARIEVILLE CTE ROUVILLE, JOL 1J0 (03)
GUARANTEED PURE MILK CO LTD, 1025 AQUEDUCT ST, MONTREAL, H3G 2G4 (06)

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QUEBEC
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JERSEY BRAND PRODUCTS REG O, 2875 LAURIER STREET E, MONTREAL, H1Y 1Z3 (02)
J J JOUBERT LIMITEE, (MONTREAL), 333 BOUL LEBEAU, MONTREAL, H4N 1S3 (07)
J J JOUBERT LIMITEE, (NICOLET), 1275 LAWRENCE AVE E, DON MILLS, M3A 1C5 (03)
KRAFT FOODS LIMITED, (MOUNT ROYAL), PO BOX 6118, MONTREAL, H3C 3J3 (09)
J YVAN LABERGE, 684 RUE STE-GENEVIÈVE, CHICOUTIMI NORD, G7G 2E6 (01)

LACTANTIA LTEE, CP, VICTORIAVILLE CTE ARTHABASKA, G6P 6S3 (05)
LIONEL LAFRENIERE, P O, ST LOUIS DE NEDELEC, J0Z 3R0 (01)
LAITERIE AUTHIER LTEE, 527 RUE COMIE, GRANBY, J2G 3W7 (04)
LAITERIE BAIE DES HA HA LTEE, PO, BAGOTVILLE CTE CHICOUTIMI, G7H 5B4 (03)
LAITERIE BELANGER & FILS LTEE, 968 BOUL PAQUETTE, MONT LAURIER CTE LABELLE, J9L 1L8 (02)

LAITERIE CHAGNON LTEE, RUE LEWIS OUEST, WATERLOO, JOE 2N0 (03)
LAITERIE CHALIFOUX, R R 1, ST PIERRE DE SOREL, J3P 5N5 (03)
LAITERIE CHARLEVOIX, CP, BAIE ST PAUL CTE CHARLEVOIX OUEST, GOA 1B0 (01)
LAITERIE CHATEAU DAIRY LTEE, 625 RUE GEORGES, BUCKINGHAM, J8L 2E1 (04)
LAITERIE CHEZ-NDUS LTEE, C P, ST RAYMOND CTE PORTNEUF, GOA 4G0 (03)

LAITERIE DE CHOIX INC, CP, AMQUI CTE MATAPEDIA, GOJ 1B0 (05)
LAITERIE CITE LIMITEE CITY DAIRY LIMITED, 275 BLVD HAMEL, QUEBEC, G1R 4J6 (06)
LAITERIE DE COATICOOK LTEE, P O, COATICOOK CTE STANSTEAD, J1A 2S7 (02)
LAITERIE COWANSVILLE CIE LTEE, 419 RUE SUD, COWANSVILLE CTE MISSISSQUOI, J2K 2X6 (03)
LAITERIE DALLAIRE LTEE, 700 AVE D ALLAIRE, ROUYN CTE TEMISCAMINGUE, J9X 4V9 (06)

LAITERIE DOLBEAU LTEE (A TREMBLAY), CP, DOLBEAU CTE LAC ST JEAN OUEST, GOW 3A0 (04)
LAITERIE ETCHEMIN, CP 99, STE GERMAINE CTE DORCHESTER, GOR 1S0 (03)
LAITERIE J V GOUGEON INC, P O, RICHELIEU CTE ROUVILLE, J3L 4A9 (03)
LAITERIE DE KENOGAMI LTEE, 140 RUE NELSON, KENOGAMI CTE CHICOUTIMI, G7X 1Y8 (03)
LA LAITERIE LAMONTAGNE LTEE, 59 RUE STE JEANNE D ARC, JONQUIERE, G7X 3M8 (05)

LAITERIE LAMOTHE ET FRERES LTEE, 950 RUE SAINT-PIERRE, DRUMMONDVILLE, J2C 3Y2 (04)
LAITERIE LAVAL LTEE, 875 - 4EME AVENUE, LIMOULOU QUEBEC, G1J 3A6 (07)
LAITERIE LEMAY, RR 1 LEMAY, BRUNNSBURG, JOV 1A0 (02)
LAITERIE LEVEILLE INC, 153 RUE TURGEON, STE THERESE, J7E 3J2 (06)
LAITERIE MAGOG DAIRY INC, 650 RUE GEORGES, MAGOG, J1X 1G5 (04)

LAITERIE MALARTIC ENRG, BP 718, MALARTIC CTE ABITIBI, JOY 1Z0 (02)
LAITERIE MASKOUTAINE INC, 2875 RUE NELSON CP 428, ST HYACINTHE, J2S 7B8 (04)
LAITERIE DE MATANE INC, AVENUE DESJARDINS, MATANE, G4W 3M5 (04)
LAITERIE MODERNE DE BERTHIERVILLE LTEE, 581 RUE MONTCALM, BERTHIERVILLE CTE BERTHIER, JOK 1A0 (03)
LAITERIE MONT ST BRUND DAIRY INC, 57 OUEST RUE RABASTALIERE, ST BRUND CTE CHAMBLY, J3V 1Y7 (04)

LAITERIE MONT ST-HILAIRE LTEE, 2760 AVENUE BOURDAGES, ST HYACINTHE, J2S 5S2 (04)
LAITERIE DES PRODUCTEURS, 1126 BLVD MANSEAU, JOLIETTE, J6E 3G8 (03)
LAITERIE ROBERVAL LTEE, 150 RUE AUGER, ROBERVAL, G8H 1C4 (02)
LAITERIE ROYOLA ENR, CP, ST JOSEPH CTE BEAUCE, GOS 2V0 (01)
LAITERIE SAMOISETTE LTEE, P O BOX 577, ST JEAN, J3B 6Z8 (04)

LAITERIE STE-ANNE ENRG, CP, STE ANNE DE BEAUPRE CTE MONTMORENCY, GOA 3C0 (02)
LAITERIE ST-FELICIEEN, CP, ST FELICIEEN CTE LAC ST JEAN, GOW 2N0 (01)
LA LAITERIE ST GEORGES LTEE, 1175 BLVD OIONNE, VILLE ST GEORGES CTE BEAUCE, G5Y 5C3 (04)
LAITERIE LA TUQUE LTEE, 647 RUE ST LOUIS, LA TUQUE CTE LAVIOLETTE, G9X 2X8 (04)
LAITERIE TURMEL INC, CP, STE-MARIE CTE BEAUCE, GOS 2Y0 (03)

LAITERIE VICTO INC, 65 RUE ST JEAN BAPTISTE, VICTORIAVILLE CTE ARTHABASKA, G6P 4E4 (04)
J AURELE LANDREVILLE, 109 RUE STE-LOUISE, ST JEAN DE MATHA CTE JOLIETTE, JOK 2S0 (01)
A LANQUETTE, C P, ST ALBAN CTE PORTNEUF, GOA 3B0 (02)
LIBERTY BRAND PRODUCTS INC, 1425 PROVENCHER, VILLE BROSSARD, J4W 1Z3 (04)
LOWE DAIRY LTD LAITERIE LOWE LTEE, PO, LACHUTE CTE ARGENTEUIL, J8H 3X1 (05)

MONTREAL CASEIN CO LTD, 5500 RUE CHAPLEAU, MONTREAL, H2G 2E4 (04)
MONTREAL MILK PRODUCERS CO-OP, 6200 BLVD PELLETIER, BROSSARD, J4W 1L4 (05)
ALBERT PERRON INC, PO BOX 26, ST PRIME CTE ROBERVAL, GOW 2W0 (03)
S PLANTE, CP, STE-JULIE DE VERCHERES, JOL 2C0 (01)
PRODUITS CAILLETTE INC, CP, MASKINONGE VILLAGE CTE MASKINONGE, JOK 1N0 (05)

LES PRODUITS LAITIERS ASTON INC, CP, ST LEONARD O ASTON CTE NICOLET, JOL 1M0 (04)
PRODUITS LAITIERS MARIEVILLE LTEE, 100 STINSON BOUL, VILLE ST LAURENT, H4N 2E8 (04)
LES PRODUITS LAITIERS J A BARIBEAU LTEE, CP, ST MAURICE CTE CHAMPLAIN, G0X 2X0 (02)
LES PRODUITS LUSSIER LTEE, 2875 RUE NELSON, ST HYACINTHE, J2S 7B8 (02)
LES PRODUITS PRINCESSE ENRG, (HENRI PROVENCHER), PO, PRINCEVILLE CTE ARTHABASKA, G6P 6S3 (01)

LES PRODUITS REGAL LTEE, 338 CYR, THETFORD MINES, G6G 5T3 (04)
M REAL PROULX, C P, ST-GEORGE DE WINDSOR CTE RICHMOND, JOA 1J0 (01)
PURETEST DAIRY LTD, 999 ST MARTIN, VILLE DE LAVAL, H3J 1W9 (04)
PURITY ICE CREAM COMPANY LIMITEO, 1076 MOUNTAIN ST, MONTREAL, H3G 1Y7 (04)
QUEBEC LAIT INC, (POUPART), 11400 ALBERT HUDDON, MONTREAL, H1G 3J7 (07)

QUEBEC LAIT INC, (LECLERC GRANBY), 11400 ALBERT HUDDON, MONTREAL, H1G 3J7 (05)
QUEBEC LAIT INC, (VILLE O ANJOU), 11400 ALBERT HUDDON, MONTREAL, H1J 3J7 (05)
QUEBEC LAIT INC, (LECLERC SHEP BROOKE EMPLO) SEULEMENT, 11400 ALBERT HUDDON, MONTREAL, H1G 3J7 (04)
QUEBEC-LAIT INC, (MONTREAL NORD INCLUANT HQ), 11400 ALBERT HUDDON, MONTREAL, H1G 3J7 (06)
QUYON FARMERS CO-OP, C P, QUYON CTE PONTIAC, JOX 2V0 (02)

REGO LTEE, 893 RUE SAINT-PIERRE, DRUMMONDVILLE, J2C 3X8 (04)
ANDRE ROY, 220 PRINCIPALE CP 173, ST JACQUES CTE MONTCALM, JOK 2R0 (01)
GIUSEPPE SAPUTO & FIGLI LTEE, 8500 - 8EME AVENUE, VILLE ST-MICHEL, H1Z 2W4 (05)
M MAURICE ST LAURENT LTEE, CP, ST BRUND CTE LAC ST JEAN, GOW 2L0 (03)
SUTTON MILK PRODUCTS LTD, CP, SUTTON CTE BROME, JOE 2K0 (04)

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QUEBEC
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SYNDICAT GILBERT, CP, ST JOSEPH DE BEAUCE, G05 2Y0 (02)
VERMETTE & FILS LTEE, (BEAUCEVILLE PLANT), CP, BEAUCEVILLE OUEST CTE BEAUCE, G05 1A0 (05)
VERMETTE & FILS LTEE, (ST AGAPIT PLANT), CP, ST AGAPIT CTE LOTBINIERE, G05 1Z0 (05)

ONTARIO
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ALGOMA CO-OP CREAMERY CO LTD, RR 2, BRUCE MINES, P0R 1C0 (01)
ALGOMA DAIRY OF CHAPLEAU LTD, PO BOX 114, CHAPLEAU, P0M 1K0 (02)
ALLISTON CREAMERY & DAIRY LTD, 14 DOMINION ST, ALLISTON, L0M 1A0 (04)
ALPEX DAIRIES LTD, 56 HEWITT AVE, TORONTO, M6R 1Y3 (01)
ARCHERS DAIRY LTD, BOX 445, KIRKLAND LAKE, P2N 3J1 (04)

ARTHUR & GRAND VALLEY DAIRY, P O, ARTHUR, N0G 1A0 (02)
ATWOOD CHEESE CO, RR 1, ATWOOD, N0G 1B0 (03)
AULT FOODS LIMITED, (WINCHESTER-PLANTS), BOX 30, WINCHESTER, K0C 2K0 (05)
AVONDALE DAIRY LTD, STEWART ROAD RR 2, ST CATHARINES, L2R 6P8 (06)
AYLMER DAIRY LTD, 420 TALBOT STREET EAST, AYLMEY, N5H 1J5 (03)

BADEN CHEESE LTD, P O, BADEN, N0B 1G0 (03)
BALDERSON CHEESE LTD, PO, BAIDERSDN, K0G 1A0 (04)
THE BECKER MILK CO LTD, (SCARBOROUGH), 671 WARDEN AVE, SCARBOROUGH, M1L 3Z7 (07)
BELLE VALLEE CREAMERY, P O, BELLE VALLEE, P0J 1A0 (02)
THE BEULAH CO-OPERATIVE BUTTER & CHEESE CO, RR 5, MADOC, K0K 2K0 (03)

BLACK RIVER CHEESE CO, (PLANT AT RR 2 MILFORD), RR 3, PICTON, K0K 2T0 (02)
BLANSHARD & NISSOURI CHEESE & BUTTER CO LTD, RR 3, ST MARYS, N0M 2V0 (02)
BLUE RIBBON DAIRY SUNRIDGE LTD, MAIN ST, SUNDRIDGE, P0A 1Z0 (01)
BLYTH DAIRY, BOX 2, BLYTH, N0M 1H0 (01)
THE BORDEN COMPANY LTD, (INGERSOLL), 1275 LAWRENCE AVE E, DON MILLS, M3A 1C5 (05)

THE BORDEN COMPANY LTD, (LONDON PURE MILK DIVISION), 1275 LAWRENCE AVE E, DON MILLS, M3A 1C5 (05)
THE BORDEN COMPANY LTD, (BELMONT DIVISION), 1275 LAWRENCE AVE E, DON MILLS, M3A 1C5 (05)
THE BORDEN COMPANY LTD, (DAIRY DIVISION - OTTAWA), 1275 LAWRENCE AVE E, DON MILLS, M3A 1C5 (06)
THE BORDEN COMPANY LTD, (TORONTO DIVISION & ORILLIA), 1275 LAWRENCE AVE E, DON MILLS, M3A 1C5 (07)
BRANT DAIRY COMPANY LIMITED, 368 DALHOUSIE ST, BRANTFORD, N3S 3W0 (04)

BRIARS DAIRY LIMITED, P O, SUTTON WEST, L0E 1R0 (03)
BRIGHT CHEESE & BUTTER MFG CO LTD, RR 1, BRIGHT, N0J 1B0 (03)
BROCKE BOND FOODS LTD, (BLACK DIAMOND CHEESE - DIVISION), PO BOX 1, BELLEVILLE, K8N 3R0 (07)
BROOKSIDE-PRICE S DAIRY LIMITED, 817 DIVISION ST, KINGSTON, K7K 4C2 (05)
BRUM S DAIRY LTD, 631 BRUHAM AVE, PEMBROKE, K8A 4Z8 (04)

CAMERONS DAIRY LTD MR G I CAMERON MGR, CORNWALL CENTRE ROAD, CORNWALL, K6H 5R8 (04)
CANADA DAIRIES CORP ORATION LTD, RR 1, BURGESSVILLE, N0J 1C0 (03)
CANADA PACKERS LIMITED, (DAIRY PRODUCTS - HARRISTON), 95 ST CLAIR AVE W, IMPERIAL LIFE BLDG TORONTO, M4V 1N6 (06)
CARMi CUSTOM FOODS LIMITED, PO BOX 735, MORRISBURG, K0C 1X0 (02)
CARNATION COMPANY LIMITED, (AYLMER PLANT), 4174 DUNDAS ST W, TORONTO, M8X 1X3 (05)

CENTRAL MFG CHEESE & BUTTER CO, BOX 21, STIRLING, K0K 3E0 (01)
CENTRAL SMITH CREAMERY, RR 2, PETERBOROUGH, K9J 6X3 (02)
CENTRESIDE DOUGLAS DAIRY LTD, 61 LORNE ST N, RENFREW, K7V 1K8 (03)
CHRISTIES DAIRY LTD, 64 KING ST, BEAMSVILLE, L0R 1B0 (04)
CIP FOODS LTD, (ALEXANDRIA PLANT), 4174 DUNDAS ST W, TORONTO, M8X 1X3 (06)

CLARK DAIRY LTD, 861 CLYDE AVE, OTTAWA, K1Z 5A4 (06)
CLOVER HILL DAIRY, P O, GORE BAY, P0P 1H0 (01)
CLOVER MEADOW CREAMERY LTD, 740 DUFFERIN ST, TORONTO, M6H 3K6 (03)
COCHRANE S DAIRY LTD, P O, RUSSELL, K0A 3B0 (04)
COMMUNITY DAIRY OF KAPUSKASING LTD, 37 RIVERSIDE DRIVE, KAPUSKASING, P5N 1A7 (03)

MALCOLM CONDENSING CO LTD, P O, ST GEORGE, N0E 1N0 (05)
COPPER CLIFF DAIRY LTD, 58 BALSAM ST, COPPER CLIFF, P0M 1N0 (04)
COW & GATE (CANADA) LIMITED, (NAPANEE BRANCH), 108 DAIRY AVE, NAPANEE, K7R 1M6 (04)
COW & GATE (CANADA) LIMITED, (GANANOQUE PLANT), WATER ST, GANANOQUE, K0H 1R0 (05)
COW & GATE (CANADA) LIMITED, (CONDENSERY), 198 PEARL ST EAST, BROCKVILLE, K6V 5W3 (05)

NELSON S DAIRY LTD, 28 ARROW RD, WESTON, M9M 2L7 (03)
DAIRYBEST PRODUCTS LTD, STATION F, THUNDER BAY, P7C 4V3 (03)
DAIRYLAND FOODS LTD, (SPENCERVILLE PLANT), RR 3, SPENCERVILLE, K0E 1X0 (02)
DARIGOLD PRODUCTS LTD, 550 SPEERS ROAD, OAKVILLE, L6K 2G3 (04)
DOMINION DAIRIES LIMITED, (TORONTO PLANT & SALES OUTLETS), 235 WALMER ROAD, TORONTO, M5R 2Y1 (07)

DOMINION DAIRIES LIMITED, (PRODUCERS DAIRY DIV-OTTAWA), 235 WALMER RD, TORONTO, M5R 2Y1 (06)
DONLANDS DAIRY LIMITED, 266 DONLANDS AVE, TORONTO, M4J 3R4 (07)
DORCHESTER UNION CHEESE FACTORY, RR 1, DORCHESTER, N0L 1G0 (01)
EARLTON CREAMERY LTD, PO BOX 70, EARLTON, P0J 1E0 (01)
EGANVILLE CREAMERY LTD, P O, EGANVILLE, K0J 1T0 (04)

THE ELDORADO C & B CO-OPERATIVE, P O, ELDORADO, K0K 1Y0 (03)
EMPIRE CHEESE & BUTTER CO-OP, RR 5, CAMPBELLFORD, K0L 1L0 (02)
EPLITT DAIRIES COMPANY LTD, (ICE CREAM DIVISION), BOX 338, NEW LISKEARD, P0J 1P0 (04)
EPLITT DAIRIES COMPANY LTD, (CREAMERY DIVISION), BOX 338, NEW LISKEARD, P0J 1P0 (01)
EVERGREEN CHEESE CO LTD, RR 2, STIRLING, K0K 3E0 (02)

FAIRHOLME DAIRY LTD, ALBERT ST, CLINTON, N0M 1L0 (01)
FARQUHAR S DAIRY, (ESPAÑOLA BRANCH), BOX 519, LITTLE CURRENT, P0P 1R0 (03)
FISHER S DAIRY LIMITED, 38 COVERT ST, COBBOURG, K9A 2L6 (03)

ESTABLISHMENTS CLASSIFIED IN 1974 TO SIC 104
DAIRY PRODUCTS INDUSTRY
WORKING EMPLOYMENT SIZE RANGES (*)

ETABLISSEMENTS CLASSIFIES EN 1974 A CAE 104
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DONNANT L'EMPLOI PAR TRANCHE DE TAILLE (*)

ONTARIO

FLOWERLEA DAIRY CO-OPERATIVE, 6 PARK ST, BRAMPTON, L6X 1T8 104)
FORFAR DAIRY LIMITED, RR 1, ELGIN, K0G 1E0 102)
FORT FRANCES DAIRY LTD, 811 COLONIZATION RD, FORT FRANCES, P9A 2T3 103)
FOXBOARD CHEESE CO LTD, RR 1, CORBYVILLE, K0K 1V0 103)
BEN GILL CHEESE & BUTTER CO-OP, RR 3, DEMORESTVILLE, K0K 1W0 101)

GLENCOE CHEESE LIMITED, PO, ST ANDREWS WEST, K0C 2A0 103)
GLENVILLE FARMS DAIRY LTD, (NEWMARKET & GRAVENHURST), 499 DAVIS DRIVE, NEWMARKET, L3Y 2P1 104)
WALTER GLITZ CHEESE LTD, P O, MILVERTON, N0K 1M0 103)
GOS & GRIS CHEESE LIMITED, RR 1, HANNON, L0R 1P0 103)
GRAHAM CREAMERY LTD, P O, ALEXANDRIA, K0C 1A0 103)

GRAND CHEESE CO LTD, 175 MILVAN DR, WESTON, M9L 1Z8 104)
GREEN-VALE DAIRIES LTD, 3156 DUNDAS ST W, TORONTO, M6P 2A1 103)
GROVE SIDE DAIRY LTD, P O, DRYDEN, P8N 2Y6 104)
HAGERSVILLE CREAMERY, P O, HAGERSVILLE, N0A 1H0 101)
HAROLD CHEESE MANUFACTURING CO, RR 5, STIRLING, K0K 3E0 102)

HARROWSMITH CHEESE FACTORY LIMITED, PO BOX 38, HARROWSMITH, K0H 1V0 104)
THE HARWOOD CO-OP CREAMERY CO LTD, P O, HARWOOD, K0K 2H0 103)
HEWITTS DAIRY LTD, 128 KING ST EAST, HAGERSVILLE, N0A 1H0 102)
BIRD S HILL DAIRY PRODUCTS LTD, 62 BRISBANE RD, DOWNSVIEW, M3J 2K2 103)
IDEAL DAIRY PRODUCTS LTD, 390 RITSON RD N, OSHAWA, L1G 5R1 105)

INTERNATIONAL CHEESE CO, 67 MULOCK AVE, TORONTO, M6N 3C5 102)
J B JACKSON LTD, 172 UNION ST, SIMCOE, N3Y 2A8 105)
JOSS SWISS CHEESE FACTORY, R R 4, CAMPBELLFORD, K0L 1L0 101)
KAWARTHA DAIRY LTD, P O, BOBCAYGEON, K0M 1A0 103)
KELLOUGH BROS DAIRY LTD, PO BOX 751, THUNDER BAY F, P7C 1C8 104)

KLOMP-WAKEFIELD DAIRIES LIMITED, STATION F, THUNDER BAY, P7C 4V3 104)
KORMAN S DAIRY LIMITED, 230 WILSON AVE, TIMMINS, P4N 2T4 104)
KRAFT FOODS LIMITED, (INGLESIDE-PLANT), PO BOX 6118, MONTREAL, H3C 3J3 106)
KRAFT FOODS LIMITED, (WOLFE ISLAND PLANT), PO BOX 6118, MONTREAL, H3C 3J3 104)
KRAFT FOODS LIMITED, (WILLIAMSTOWN PLANT), PO BOX 6118, MONTREAL, H3C 3J3 105)

LAITERIE BERGERON, CP 613, HEARST, P0L 1N0 101)
LAKEFIELD CREAMERY & DAIRY LTD, REID ST, LAKEFIELD, K0L 2H0 102)
LAKEVIEW JERSEY DAIRY LIMITED, 26 SETTERINGTON ST, LEAMINGTON, N8H 1T2 104)
LAKEVIEW PURE MILK DAIRY LTD, (BARRIE-MIDLAND-COLLINGWOOD), 185 OUNLOP ST, BARRIE, L4N 1B4 106)
LAURENTIAN VIEW DAIRY LIMITED, P O, DEEP RIVER, K0J 1P0 103)

LAW LEA FOODS CO-OPERATIVE LIMITED, (WESTON-W STOCK-SEAFORTH), 100 CLAYSON ROAD, WESTON, M9M 2G7 106)
LAW LEA FOODS CO-OPERATIVE LIMITED, (TARA E CHESLEY), PO, TARA, N0H 2N0 105)
LAW LEA FOODS CO-OPERATIVE LIMITED, (GUELPH & WINGHAM), 21 SPEEDVALE AVE W, GUELPH, N1H 1J5 105)
LEVACK DAIRY LTD, 63 LEVACK DRIVE, LEVACK, P0M 2C0 101)
LEWIS DAIRY LTD, R R 3, KINGSVILLE, N0R 1H0 103)

M C DAIRY LTD, 212 MAVETY ST, TORONTO, M6P 2M2 102)
MANDEL BROS CREAMERY LTD, 29 BALDWIN ST, TORONTO, M5T 1L1 102)
MANNINA CHEESE MFG, 1555 CRAWFORD AVE, WINDSOR, N8X 2A9 102)
MAPLE DALE CHEESE LIMITED, RR 1, PLAINFIELD, K0K 2V0 103)
MAPLE LANE DAIRY LTD, 37 LANCASTER ST, KITCHENER, N2H 1M2 106)

MAPLE LEAF DAIRY (1973) LTD, 175 MAIN ST, WEST LORNE, N0L 2P0 103)
MAPLETON C & B CO LTD, R R 8, ST THOMAS, N5P 3T3 101)
MAYPOLE DAIRY LTD, 2769 DUNDAS STREET WEST, TORONTO, M6P 1Y4 103)
MCKENZIE DAIRIES LTD, BOX 549, PORT ELGIN, N0H 2C0 103)
MEDWAY CREAMERY LTD, R R 3, ILBERTON, N0M 2A0 102)

MILLBANK CHEESE & BUTTER LTD, P O, MILLBANK, N0K 1L0 104)
MOHAWK CREAMERY LTD, 75 ERIE AVE, BRANTFORD, N3S 2G1 102)
MOLESWORTH CHEDDAR CHEESE, RR 1, LISTOWEL, N0G 3A0 101)
MONCRIEF S DAIRY CO LTD, 641 CHARLOTTE ST W, PETERBOROUGH, K9J 2X2 103)
MOUNTAIN VIEW CHEESE FACTORY LTD, RR 7 (ROSSMORE), BELLEVILLE, K8N 4Z7 101)

NATIONAL CHEESE CO LTD, 170 RAYETTE ROAD, CONCORD, L4K 1B1 105)
NESTLE (CANADA) LTD, (INGERSOLL-CHEESE), 1185 EGLINTON AVE EAST, DON MILLS, M3C 3C7 105)
NEW DUNDEE CREAMERY LTD, P O, NEW DUNDEE, N0B 2E0 105)
NEW RIVERVIEW CHEESE CO LTD, RR 2, ST EUGENE, K0B 1P0 103)
NORTH BAY PURE MILK DAIRY LTD, 352 MCINTYRE ST E, NORTH BAY, P1B 1C8 104)

OAK GROVE CHEESE FACTORY LTD, P O, NEW HAMBURG, N0B 2G0 103)
OAKVILLE DAIRY CO OPERATIVE LTD, 196 SOUTH SERVICE RD, OAKVILLE, L6K 2H3 104)
ONTARIO MILK PRODUCTS SPECIALTIES, 55 INGERSOLL RD, WOODSTOCK, N4S 2R1 101)
OXFORD DAIRY (WOODSTOCK) LTD, 225 NORWICH AVE, WOODSTOCK, N4S 3V8 104)
PALM DAIRIES LIMITED, (THUNDER BAY PLANT), 640 BALMORAL ST, STATION F THUNDER BAY, P7C 4V3 105)

PALM DAIRIES LIMITED, (SUDBURY PLANT), P O BOX 546 - 500 BARRYDOWNNE RD, SUDBURY, P3A 3T3 105)
PALMERSTON CREAMERY & DAIRY, NORMAN ST, PALMERSTON, N0G 2P0 102)
PARON CHEESE CO LTD, RR 1, HANNON, L0R 1P0 102)
PEEBLES PRODUCTS LTD, PO BOX 189, CORNWALL, K6H 5S7 104)
THE PEEL CREAMERY, 69 QUEEN ST W, BRAMPTON, L6Y 1M2 102)

PEMBROKE CREAMERY LTD, 292 TRAFALGAR ROAD, PEMBROKE, K8A 5A8 101)
PETERSON ICE CREAM CO, MILL ST, ALMONTE, K0A 1A0 102)
PINE GROVE FARM INC, BOX 730, LAKEFIELD, K0L 2H0 102)
PINE RIVER CHEESE & BUTTER CO-OP, RR 4, RIPLEY, N0G 2R0 103)
PLUM HOLLOW CHEESE & CREAM CO-OP LTD, RR 2, ATHENS, K0E 1B0 101)

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PURITY DAIRIES LTD, (WINDSOR & LONDON), 235 WALMER ROAD, TORONTO, M5R 2Y1 (05)
PURITY DAIRY (SARNIA) LTD, 110 EAST ST S, SARNIA, N7T 3R1 (05)
QUALITY CHEESE PRODUCE, 55 OSSINGTON AVE, TORONTO, M6J 2Y9 (01)
GLEN RAE DAIRY LTD, 98 KING ST W, BOWMANVILLE, L1C 1R4 (04)
THE REID S DAIRY CO LTD, 17 PARKER ST, BELLEVILLE, K8P 1C9 (04)

ROGERS DAIRY LTD, 1699 DUNDAS STREET W, TORONTO, M6K 1V2 (03)
ROMAN CHEESE PRODUCTS LTD, 4916 MONTROSE ROAD S, NIAGARA FALLS, L2H 1K5 (03)
ROYAL OAK DAIRY LTD, 225 EAST AVE N, HAMILTON, L8L 5J4 (06)
RYLSTONE CHEESE & BUTTER CO-OP LTD, RR 2, CAMPBELLFORD, K0L 1L0 (01)
SALERNO DAIRY PRODUCTS LTD, 20 MORLEY STREET, HAMILTON, L8H 3R7 (04)

J M SCHNEIDER FOOD CORPORATION, 1ST ISIDORE DE PRESCOTT, 320 COURTLAND AVENUE, KITCHENER, N2G 2V9 (04)
J M SCHNEIDER FOOD CORPORATION, (WELLESLEY PLANT), RR 2, WELLESLEY, N0B 2Y0 (04)
SCOLLIE S DAIRY & LOCKER SERVICE LTD, 640 WATERLOO ST, STATION F THUNDER BAY, P7E 2C5 (03)
SEAFORTH CREAMERY CO LTD, MAIN STREET, SEAFORTH, N0K 1W0 (03)
SHELVOCK DAIRY LTD, 71 SULLIVAN AVE, THROLO, L2V 2Y9 (04)

SILANI SWEET CHEESE LTD, RR 2, SCHOMBERG, LOG 1T0 (03)
DAITER S SILVERTHORN DAIRY LTD, 6 KENDRA CRESCENT, TORONTO, M6M 1C4 (04)
SILVERWOOD INDUSTRIES LIMITED, (DUPONT & DAVENPORT), 588 DUPONT ST, TORONTO, M6G 1Z1 (07)
SILVERWOOD INDUSTRIES LIMITED, (ORILLIA PLANT), 78 WEST ST SOUTH, ORILLIA, L3V 5G4 (04)
SILVERWOOD INDUSTRIES LIMITED (CHATHAM & KINGSVILLE), (WINDSOR & LASALLE), 1999 HURON LINE, WINDSOR, N9A 6N4 (06)

SILVERWOOD INDUSTRIES LIMITED, (WOODSTOCK BRANCH), 695 CANTERBURY ST, WOODSTOCK, N4S 4L3 (03)
SILVERWOOD INDUSTRIES LIMITED, (PETERBOROUGH PLANT), 378 AYLMER STREET, PETERBOROUGH, K9H 3V8 (06)
SILVERWOOD INDUSTRIES LIMITED, (NORTH BAY PLANT), 1180 CASSELLS ST, NORTH BAY, P1B 4B6 (04)
SILVERWOOD INDUSTRIES LIMITED (LONDON BRANCH), PO BOX 2185, LONDON, N6A 4E5 (07)
SILVERWOOD INDUSTRIES LIMITED, (LUCKNOW & ELMIRA BRANCHS), HAVELOCK ST, LUCKNOW, N0G 2H0 (04)

SILVERWOOD INDUSTRIES LIMITED, (KITCHENER BRANCH), 63 COURTLAND AVENUE E, KITCHENER, N2G 2T6 (06)
SILVERWOOD INDUSTRIES LIMITED, (NORSEMAN ST-TORONTO), 190 NORSEMAN STREET, TORONTO, M8Z 2R4 (06)
SMITH S DAIRY (ARNPRIOR) LTD, DANIEL ST, ARNPRIOR, K7S 3H1 (03)
SMITH S DAIRY LTD, 3 APPLE STREET, BROCKVILLE, K6V 4X5 (05)
SMITHS FARM DAIRY (BARRIE) LIMITED, 45 PENETANG ST, BARRIE, L4M 1V5 (03)

SOO DAIRIES LIMITED, 280 MCNABB ST, SAULT STE MARIE, P6B 1Y6 (05)
SPATARO CHEESE PRODUCTS LIMITED, RR 1, COOKSTOWN, L1L 1L6 (01)
ST ALBERT CO-OP CHEESE MFG ASS, P O, ST ALBERT, R0A 3G0 (02)
STACEY BROS LTD, PO BOX 130, MITCHELL, N0K 1N0 (05)
STEENS DAIRY LIMITED, 76 MAIN ST, ERIN, N0B 1T0 (03)

THE STIRLING CREAMERY LTD, (STIRLING BRANCH), 1 FRONT STREET, STIRLING, K0R 5B0 (05)
STONEY CREEK DAIRIES LTD, 135-137 KING ST EAST, STONEY CREEK, L8C 1L4 (05)
STOUFFVILLE CREAMERY CO, P O, STOUFFVILLE, L0H 1L0 (01)
SUNDERLAND CREAMERY, P O, SUNDERLAND, L0C 1H0 (03)
SUNNYSIDE DAIRY CO LTD, 24 SEVENTH ST, WELLAND, L3B 5B7 (04)

SUNRISE DAIRY, 289 JOSEPHINE STREET, WINGHAM, N0G 2W0 (01)
TAVISTOCK UNION CHEESE & BUTTER LTD, HOPE ST, TAVISTOCK, N0B 2R0 (03)
THE TEESWATER CREAMERY LIMITED, CLINTON ST, TEESWATER, N0G 2S0 (05)
TEMISKAMING DAIRIES LTD, 230 WILSON AVE, TIMMINS, P4N 2T3 (04)
THORNLDE CHEESE FACTORY LTD, BOX 23, THORNLDE, P0J 1S0 (02)

TWIN PINES DAIRY CO LTD, 636 AYLMER AVE, WINDSOR, N9A 1V1 (04)
UNION STAR CHEESE FACTORY LTD, RR 1, DOUGLAS, K0J 1S0 (01)
UNIONDALE CHEESE FACTORY, RR 1, LAKESIDE, N0M 2G0 (02)
VACATIONLAND DAIRY CO-OPERATIVE LTD, 1220 NINTH ST N, KENORA, P9N 2T7 (03)
WAGG S LTD, P O, MINDEMOYA, P0P 1S0 (03)

WALLACE CHEESE & BUTTER, RR 3, LISTOWEL, N4W 3G8 (01)
WARKWORTH CHEESE CO LTD, P O, WARKWORTH, K0K 3K0 (03)
W W WEBER LIMITED, (CASWELL DAIRY), 473 NORFOLK ST N, SIMCOE, N3Y 4L5 (05)
WESTERN CREAMERY COMPANY LIMITED, 62 BRISBANE ROAD, DOWNSVIEW, M3J 2K2 (04)
WILMOTS DAIRY (1967) LTD, BATH ROAD, KINGSTON, K7L 4V5 (05)

WILTON DAIRY COMPANY LTD, RR 2, DOESSA, K0H 2H0 (01)
CHARLES YEATES & COMPANY LIMITED, (ROYAL DAIRY & ICE CREAM CO), 10 PAISLEY STREET, GUELPH, N1H 2N6 (05)

MANITOBA

ASHERN CREAMERY, P O, ASHERN, R0C 0E0 (01)
BEAUSEJOUR CREAMERY CO LTD, P O, BEAUSEJOUR, R0E 0C0 (01)
BOTHWELL CO-OP DAIRY SOCIETY LTD, PO 119, NEW BOTHWELL, R0A 1C0 (03)
CHATFIELD CREAMERY, P O, CHATFIELD, R0C 0N0 (01)
CRESCENT CREAMERY LIMITED, (WINNIPEG PLANT INCLUDE H O), 542 SHERBURN ST, WINNIPEG, R3G 2K7 (06)

THE ERIKSDALE CREAMERY & LOCKER CO LTD, P O, ERIKSDALE, R0C 0W0 (02)
FISHER BRANCH CREAMERY CO LTD, P O, FISHER BRANCH, R0C 0Z0 (01)
FRASERWOOD CREAMERY LTD, P O, FRASERWOOD, R0C 1A0 (01)
LAKELAND DAIRIES LTD, 424 EVELINE STREET, SELKIRK, R1A 1N9 (03)
LUCERNE FOODS LIMITED, (ICE CR & CHEESE CUTTING ST JAMES), 840 CAMBIE ST, VANCOUVER, V6B 4J2 (03)

LUCERNE FOODS LIMITED, (MILK PLANT ST JAMES), 840 CAMBIE ST, VANCOUVER, V6B 4J2 (04)
MANCO CHEESE LIMITED, 570 ROSEBERRY STREET, WINNIPEG, R3H 0T2 (03)
MANITOBA DAIRY & POULTRY CO-OP LTD, (ROSS BURN), 570 ROSEBERRY STREET, WINNIPEG, R3H 0T2 (02)
MANITOBA DAIRY & POULTRY CO-OP LTD, 570 ROSEBERRY STREET, WINNIPEG, R3H 0T2 (04)

ESTABLISHMENTS CLASSIFIED IN 1974 TO SIC 104
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MANITOBA

MANITOBA DAIRY & POULTRY CO-OP LTD, (ROBLIN), 570 ROSEBERRY STREET, WINNIPEG, R3H 0T2 (01)
MANITOBA DAIRY & POULTRY CO-OP LTD, (GLENELLA), 570 ROSEBERRY STREET, WINNIPEG, R3H 0T2 (01)
MANITOBA DAIRY & POULTRY CO-OP LTD, (ERIKSON), 570 ROSEBERRY STREET, WINNIPEG, R3H 0T2 (01)
MANITOBA DAIRY & POULTRY CO-OP LTD, (SWAN RIVER), 570 ROSEBERRY STREET, WINNIPEG, R3H 0T2 (01)
MANITOBA DAIRY & POULTRY CO-OP LTD, (DAUPHIN), 570 ROSEBERRY STREET, WINNIPEG, R3H 0T2 (04)

MANITOBA DAIRY & POULTRY CO-OP LTD, (WINKLER), 570 ROSEBERRY STREET, WINNIPEG, R3H 0T2 (04)
MANITOBA DAIRY & POULTRY CO-OP LTD, (BRANDON), 570 ROSEBERRY STREET, WINNIPEG, R3H 0T2 (05)
MANITOBA DAIRY & POULTRY CO-OP LTD, (ELKHORN), 570 ROSEBERRY STREET, WINNIPEG, R3H 0T2 (01)
MODERN DAIRIES (BRANDON) LTD, (MELITA PLANT), PO BOX 428, MELITA, R0M 1L0 (02)
MODERN DAIRIES (FLIN FLON) LTD, (FRECHETTE S DAIRY), P O, THE PAS, R9A 1K2 (03)

MODERN DAIRIES (FLIN FLON) LTD, (FLIN FLON), P O, FLIN FLON, R8A 1M5 (04)
MODERN DAIRIES LIMITED, (CRYSTAL CITY - PLANT), P O, CRYSTAL CITY, R0K 0N0 (03)
MODERN DAIRIES LIMITED, (ST CLAUDE PLANT), P O, ST CLAUDE, R0G 1Z0 (04)
MODERN DAIRIES (BRANDON) LTD, (BRANDON PLANT), 315 COLLEGE AVE, BRANDON, R7A 1E7 (05)
MODERN DAIRIES LIMITED, (ST BONIFACE INCL HO), 738 ST JOSEPH ST, ST BONIFACE, R2H 3A3 (07)

NEEPAWA CREAMERY LTD, MILL & 5TH STS, NEEPAWA, R0J 1H0 (03)
THE NORTH STAR CO-OP CREAMERY ASS N LTD, P O, ARBORG, R0C 0A0 (04)
NOTRE DAME CREAMERY, P O, NOTRE DAME DE LOURDES, R0G 1M0 (02)
PEOPLES CO-OPERATIVE LIMITED, (WINNIPEG & MINNEBOSAI), 610 DUFFERIN AVE, WINNIPEG, R2W 2Z2 (06)
ROYAL DAIRIES LIMITED, 842 CAMBRIDGE ST, WINNIPEG, R3M 3H4 (04)

SILVERWOOD INDUSTRIES LIMITED, (WINNIPEG PLANT), 1525 BUFFALO PLACE, WINNIPEG, R3T 3Y3 (06)
ST BONIFACE CREAMERY LTD (GRUNTHAL BRANCH), (MEDO-LANO DAIRY PRODUCTS DIV), PO BOX 35, ST BONIFACE, R3C 2G1 (04)
SUPERIOR CHEESE (CANADA) LTD, 122 MCFADDEN AVE, WINNIPEG, R2C 3E5 (04)
VITA CO-OPERATIVE LTD (CREAMERY), (VITA PLANT), P O BOX 129, VITA, R0A 2K0 (02)

SASKATCHEWAN

BELL S DAIRY LTD, 104 MAIN STREET PO BOX 190, MELVILLE, S0A 2P0 (04)
CYPRESS HILLS CHEESE LTD, PO BOX 894, SWIFT CURRENT, S9H 3W8 (03)
DAIRY PRODUCERS CO-OPERATIVE LIMITED, (N BATTLEFORD & MEADOW LAKE), PO BOX 560, REGINA, S4P 3A5 (04)
DAIRY PRODUCERS CO-OPERATIVE LIMITED, (YORKTON-NORQUAY-LANGENBURG-WADENA), (FOAM LAKE-BRODAOV)EW -MODSOMIN), PO BOX 560 REGINA S4P 3A5 (06)
DAIRY PRODUCERS CO-OPERATIVE LIMITED, (REGINA-ALBERT & HALIFAX STS), PO BOX 560, REGINA, S4P 3A5 (06)

DAIRY PRODUCERS CO-OPERATIVE LIMITED, (SASKATOON 501-23STREET W), P O BOX 560, REGINA, S4P 3A5 (05)
DAIRY PRODUCERS CO-OPERATIVE LIMITED, (LLOYDMINSTER & UNITY-PROVOST), PO BOX 560, REGINA, S4P 3A5 (04)
DAIRY PRODUCERS CO-OPERATIVE LIMITED, (SWIFT CURRENT), PO BOX 560, REGINA, S4P 3A5 (05)
DAIRY PRODUCERS CO-OPERATIVE LIMITED, (PRINCE ALBERT-15TH ST & 16TH W), P O BOX 560, REGINA, S4P 3A5 (05)
DAIRY PRODUCERS CO-OPERATIVE LIMITED, (WEYBURN & CARLYLE), PO BOX 560, REGINA, S4P 3A5 (04)

DAIRY PRODUCERS CO-OPERATIVE LIMITED, (MELFORT NIPAWIN TISDALE HUMBOLDT), PO BOX 560, REGINA, S4P 3A5 (04)
DAIRY PRODUCERS CO-OPERATIVE LIMITED, SASK QNT AVE - BROADWAY & ROSTERN, PO BOX 560, REGINA, S4P 3A5 (07)
DAIRY PRODUCERS CO-OPERATIVE LIMITED, (MOOSE JAW & ASSINIBOIA), PO BOX 560, REGINA, S4P 3A5 (04)
HUDSON BAY DAIRY, P O, HUDSON BAY, S0E 0Y0 (02)
PALM DAIRIES LIMITED, (REGINA & MOOSE JAW), MCINTYRE & SEVENTH AVENUE, REGINA, S4P 2Z4 (05)

PALM DAIRIES LIMITED, (SASKATOON PLANT), 52D-46 ST E - BOX 409, SASKATOON, S7K 1X5 (05)
SILVERWOOD INDUSTRIES LIMITED, (REGINA PLANT), SMITH & SOUTH RLWY ST, REGINA, S4P 2Z4 (06)
SOURIS VALLEY CREAMERY LTD, BOX 280, ESTEVAN, S4A 2A3 (03)

ALBERTA

AVALON CHEESE (ALBERTA) LIMITED, 8420-26 STREET SOUTH-EAST, CALGARY, T2C 1C7 (02)
BURNS FOODS LIMITED, (CALGARY), PO BOX 1300, CALGARY, T2P 2L4 (01)
CARDSTON CO-OP LTD, P O, CARDSTON, T0K 0K0 (02)
CARNATION COMPANY LIMITED, (WETASKIWIN PLANT), 4174 DUNDAS ST W, TORONTO, M8X 1X3 (04)
CENTRAL ALBERTA DAIRY POOL (OLDS BRANCH), (EMPLOYMENT ONLY), PO BOX 550, RED DEER, T4N 5G4 (02)

CENTRAL ALBERTA DAIRY POOL (ALPHA MILK CO-FLUID MILK), (RED DEER), PO BOX 550, RED DEER, T4N 5G4 (04)
CENTRAL ALBERTA DAIRY POOL (RIMBEY BRANCH), (EMPLOYMENT ONLY), PO BOX 550, RED DEER, T4N 5G4 (01)
CENTRAL ALBERTA DAIRY POOL (BROOKS BRANCH), (EMPLOYMENT ONLY), PO BOX 550, RED DEER, T4N 5G4 (02)
CENTRAL ALBERTA DAIRY POOL (ALPHA MILK CO-FLUID MILK OIV), (CALGARY), 4311-12 STREET NORTH E, CALGARY, T2E 4P9 (06)
CENTRAL ALBERTA DAIRY POOL (PONOKA BRANCH), (EMPLOYMENT ONLY), PO BOX 550, RED DEER, T4N 5G4 (02)

CENTRAL ALBERTA DAIRY POOL (STETTLER BRANCH), (EMPLOYMENT ONLY), PO BOX 550, RED DEER, T4N 5G4 (03)
CENTRAL ALBERTA DAIRY POOL (GAETZ AVE REG 457), PO BOX 550, RED DEER, T4N 5G4 (05)
CENTRAL ALBERTA DAIRY POOL (COALDALE BRANCH), (EMPLOYMENT ONLY), PO BOX 550, RED DEER, T4N 5G4 (02)
CENTRAL ALBERTA DAIRY POOL (ALIX BRANCH), (EMPLOYMENT ONLY), PO BOX 550, RED DEER, T4N 5G4 (03)
CENTRAL ALBERTA DAIRY POOL (ROCKY MOUNTAIN HOUSE BRANCH), (EMPLOYMENT ONLY), PO BOX 550, RED DEER, T4N 5G4 (02)

CENTRAL PEACE DAIRIES LTD, (RYCROFT & HIGH PRAIRIE), BOX 37, RYCROFT, T0H 3A0 (04)
CLARESHOLM DAIRY, BOX 1116, CLARESHOLM, T0L 0T0 (01)
COCHRANE CREAMERY LTD, BOX 365, COCHRANE, T0L 0W0 (01)
DONALDA CO-OP CREAMERY ASSN LTD, P O, DONALDA, T0B 1H0 (02)
DUTCH DAIRY FARMS LTD, (BASHAW PLANT), P O, BASHAW, T0B 0H0 (03)

F E FOLKERTS & SONS FARM MADE CHEESE, P O, RAINIER, T0J 2H0 (01)
FOOTHILLS CREAMERY LTD, (CASTOR), 4207-16TH STREET SE, CALGARY, T2G 3S2 (01)
FOOTHILLS CREAMERY LTD, (CALGARY), 4207-16TH STREET S E, CALGARY, T2G 3S2 (02)
GLENDON CREAMERY, P O, GLENDON, T0A 1P0 (01)

ESTABLISHMENTS CLASSIFIED IN 1974 TO SIC 104
DAIRY PRODUCTS INDUSTRY
SHOWING EMPLOYMENT SIZE RANGES (*)
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ETABLISSEMENTS CLASSIFIES EN 1974 A CAE 104
INDUSTRIE LAITIERE
DONNANT L'EMPLOI PAR TRANCHE DE TAILLE (#)
=====

ALBERTA

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INDEPENDENT CREAMERIES LIMITED (INNISFAIL & LACOMBE), BOX 5112 - 49TH AVENUE, INNISFAIL, T0M 1A0 (03)
INDEPENDENT CREAMERIES LIMITED, (LACOMBE), BOX 5112 - 49TH AVENUE, INNISFAIL, T0M 1A0 (02)
LUCERNE FOODS LIMITED, (ICE CREAM PLANT EDMONTON), 840 CAMBIE ST, VANCOUVER, V6B 4J2 (04)
LUCERNE FOODS LIMITED, (MILK PLANT EDMONTON), 840 CAMBIE ST, VANCOUVER, V6B 4J2 (04)
MERRY DAIRY, P O, WHITECOURT, T0E 2L0 (02)

NEAPOLIS DAIRY PRODUCTS CO, P O, DIDSBURY, T0M 0W0 (01)
NESS DAIRY, P O, CAMROSE, T4Y 1X1 (02)
NORTHERN ALBERTA DAIRY POOL LTD, (EVANSBURG), BOX 367, EDMONTON, T5J 2J8 (04)
NORTHERN ALBERTA DAIRY POOL LTD, (BARRHEAD-ONOWAY-SANGUO0), BOX 367, EDMONTON, T5J 2J8 (04)
NORTHERN ALBERTA DAIRY POOL LTD, (WESTLOCK), BOX 367, EDMONTON, T5J 2J8 (03)

NORTHERN ALBERTA DAIRY POOL LTD, (ANDREW), BOX 367, EDMONTON, T5J 2J8 (01)
NORTHERN ALBERTA DAIRY POOL LTD, BOX 367, EDMONTON, T5J 2J8 (07)
NORTHERN ALBERTA DAIRY POOL LTD, VEGREVILLE-HOLDEN-MANNVILLE-VICKING, BOX 367, EDMONTON, T5J 2J8 (04)
NORTHERN ALBERTA DAIRY POOL LTD, (VERMILION & WAINWRIGHT), BOX 367, EDMONTON, T5J 2J8 (03)
NORTHERN ALBERTA DAIRY POOL LTD, (GRANDE PRAIRIE), BOX 367, EDMONTON, T5J 2J8 (03)

NORTHERN ALBERTA DAIRY POOL LTD, (CAMROSE & DAYSLAND), BOX 367, EDMONTON, T5J 2J8 (04)
NORTHERN ALBERTA DAIRY POOL LTD, (BONNYVILLE), BOX 367, EDMONTON, T5J 2J8 (03)
NORTHERN ALBERTA DAIRY POOL LTD, (PEACE RIVER), BOX 367, EDMONTON, T5J 2J8 (03)
NORTHERN ALBERTA DAIRY POOL LTD, (ATHABASCA), BOX 367, EDMONTON, T5J 2J8 (01)
NORTHERN ALBERTA DAIRY POOL LTD, (THORSBY), BOX 367, EDMONTON, T5J 2J8 (03)

NORTHERN ALBERTA DAIRY POOL LTD, (METASKIWIN), BOX 367, EDMONTON, T5J 2J8 (03)
NORTHERN ALBERTA DAIRY POOL LTD, (ST PAUL), BOX 367, EDMONTON, T5J 2J8 (03)
PALM DAIRIES LIMITED, (EDMONTON PLANT), PO BOX 127, EDMONTON, T5J 2H9 (07)
PALM DAIRIES LIMITED, (CALMAR BRANCH), PO BOX 127, EDMONTON, T5J 2H9 (01)
PALM DAIRIES LIMITED, (LETHBRIDGE & MED HAT), 516-5TH AVENUE SOUTH, LETHBRIDGE, T1J 0T8 (05)

PALM DAIRIES LIMITED, (CALGARY PLANT), 1939 CENTRE AVE SE, CALGARY, T2E 0A8 (07)
PALM DAIRIES LIMITED, (TOFIELD BRANCH), PO BOX 127, EDMONTON, T5J 2H9 (02)
PASS DAIRY LTD, P O, BELLEVUE, T0K 0C0 (02)
SCARDILLO BROS CO LTD, 4715-40TH AVENUE, METASKIWIN, T9A 0A4 (02)
SILVERWOOD INDUSTRIES LIMITED, (CALGARY), BOX 6776 POSTAL STATION D, CALGARY, T2P 2E8 (07)

SILVERWOOD INDUSTRIES LIMITED, (LETHBRIDGE & FORT MACLEOD), BOX 6776 POSTAL STATION D, CALGARY, T2P 2E8 (05)
SILVERWOOD INDUSTRIES LIMITED, (UNION MILK DIV-MEDICINE HAT), BOX 6776 POSTAL STATION D, CALGARY, T2P 2E7 (04)
SILVERWOOD INDUSTRIES LIMITED, (EDMONTON PLANT), 109TH STREET & 10TH AVENUE, EDMONTON, T5J 2S6 (07)
SUNALTA DAIRY LTD, 695 CHARLOTTE STREET, PINCHER CREEK, T0K 1W0 (02)
SUNDRE CREAMERY LTD, P O, SUNDRE, T0M 1X0 (01)

SYLVAN LAKE CREAMERY LTD, P O, SYLVAN LAKE, T0M 1Z0 (01)
U I O CHEESE FACTORY CO-OP ASSN LTD, PO BOX 1099, GLENWOODVILLE, T0K 2R0 (02)
WESTLAND DAIRIES LIMITED, 5015 - 42ND STREET, LLOYDMINSTER, T9V 0A1 (01)

BRITISH COLUMBIA -- COLOMBIE BRITANNIQUE

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AVALON CHEESE LIMITED, 5805 WALES ROAD, VANCOUVER, V5R 3N5 (02)
AVALON DAIRY LTD, 5805 WALES RD, VANCOUVER, V5R 3N5 (02)
DAVENPORT ICE & ICE CREAM, PO BOX 404, NANAIMO, V9R 5L3 (01)
DUTCH DAIRY FARMS LTD, (ARMSTRONG INCL HEAD OFFICE), P O, ARMSTRONG, V0E 1B0 (04)
FRASER MAID DAIRY PRODUCTS LTD, 473 - 3RD AVENUE, PRINCE GEORGE, V2L 3C1 (03)

FRASER VALLEY MILK PRODUCERS ASSN, PO BOX 9100, VANCOUVER, V6B 4G4 (08)
FRASER VALLEY MILK PRODUCERS ASSN, (ABBOTSFORD), PO BOX 9100, VANCOUVER, V6B 4G4 (05)
FRASER VALLEY MILK PRODUCERS ASSN, (SARDIS), PO BOX 9100, VANCOUVER, V6B 4G4 (06)
FRASER VALLEY MILK PRODUCERS ASSN, (COURTENAY), PO BOX 9100, VANCOUVER, V6B 4G4 (04)
FRASER VALLEY MILK PRODUCERS ASSN, (KITIMAT), PO BOX 9100, VANCOUVER, V6B 4G4 (03)

ISLAND FARMS DAIRIES CO-OP ASSN, 2220 DOWLER PLACE P O BOX 38, VICTORIA, V8W 2M1 (05)
LITTLE MOUNTAIN DAIRY LTD, MONTPOSE AVE, ABBOTSFORD, V2S 4N6 (03)
LUCERNE FOODS LIMITED, (MILK PLANT BURNABY), 840 CAMBIE ST, VANCOUVER, V6B 4J2 (05)
LUCERNE FOODS LIMITED, (ICE CREAM PLANT VANCOUVER), 840 CAMBIE ST, VANCOUVER, V6B 4J2 (03)
MCKINNGNS DAIRY LTD, RR 2, PORT ALBERNI, V9Y 7L6 (03)

MILUM DOMINION DAIRY LTD, PO BOX 6776 POSTAL STN D, CALGARY, T2P 2E8 (03)
NORTHERN ALBERTA DAIRY POOL LTD, (DAWSON CREEK - BC), 10531-102ND STREET, EDMONTON, T5H 2T4 (03)
NORTHERN ALBERTA DAIRY POOL LTD, (FORT ST JOHN - BC), 10531-102ND STREET, EDMONTON, T5H 2T4 (03)
PALM DAIRIES LIMITED, (VANCOUVER & KAMLOOPS), 3333 MAIN ST, VANCOUVER, V5V 3M8 (06)
PALM DAIRIES LIMITED, (NELSON & TRAIL), 711 RADIO AVENUE, NELSON, V1L 3L2 (04)

PALM DAIRIES LIMITED, (PRINCE GEORGE PLANT), 350D - 18TH AVENUE, PRINCE GEORGE, V2N 1A9 (04)
PALM DAIRIES LIMITED, (VICTORIA-DUNCAN-NANAIMO), PO BOX 727, VICTORIA, V8W 2P9 (04)
PURITY DAIRY LTD, (CRANBROOK BC-PLANT), BOX 1354, CALGARY, T2P 2L2 (03)
SHUSWAP OKANAGAN DAIRY INDUSTRIES CO-OP ASSN, (SALMON ARM), 3204-27TH AVENUE WEST, VERNON, V1T 1R8 (03)
SHUSWAP OKANAGAN DAIRY INDUSTRIES CO-OP ASSN, 3204-27TH AVENUE WEST, VERNON, V1T 1R8 (06)

SILVERWOOD INDUSTRIES LIMITED, (NORTH WESTERN CREAMERY DIVISION), 1015 YATES ST, VICTORIA, V8V 3M5 (05)
SILVERWOOD INDUSTRIES LIMITED, (JERSEY FARMS DIVISION), 3277 CAMBIE ST, VANCOUVER, V5Z 2W3 (06)

(*) EMPLOYMENT SIZE RANGE CODES
CODES DES TRANCHES DE TAILLE DE L'EMPLOI

CODE	NUMBER OF EMPLOYEES NOMBRE DE SALARIES	CODE	NUMBER OF EMPLOYEES NOMBRE DE SALARIES
(01)	0-4	(07)	200-499
(02)	5-9	(08)	500-999
(03)	10-19	(09)	1,000-1,499
(04)	20-49	(10)	1,500-2,499
(05)	50-99	(11)	2,500-4,999
(06)	100-199	(12)	5,000-





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