

32-213 C3

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CANADA



THE CONFECTIONERY INDUSTRY 1953



Published by Authority of
The Right Honourable C. D. Howe, Minister of Trade and Commerce

DOMINION BUREAU OF STATISTICS
Industry and Merchandising Division
Foods and Beverages Section

6513-573
31-12-54

Price 25 cents

Vol. 2—Part III—O-1

NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: **Volume I**—The Primary Industries, including mining, forestry and fisheries; **Volume II**—Manufacturing; **Volume III**—Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

I—General Review of the Manufacturing Industries. \$1.50

II—The Manufacturing Industries of Canada, (7 sections, as follows:)

Section A. Summary for Canada, 25¢

Section B. Atlantic Provinces, 25¢

Section C. Quebec, 25¢

Section D. Ontario, 25¢

Section E. Prairie Provinces, 25¢

Section F. British Columbia, 25¢

Section G. The Manufacturing Industries of Canada,
Regional Distribution, 75¢

III—Foods and Beverages

IV—Tobacco and Tobacco Products

V—Rubber Products

VI—Leather Products

VII—Textiles

VIII—Wood and Paper Products

IX—Printing Trades

X—Iron and Steel Products

XI—Transportation Equipment

XII—Non-ferrous Metal Products

XIII—Electrical Apparatus and Supplies

XIV—Non-metallic Mineral Products

XV—Products of Petroleum and Coal

XVI—Chemicals and Allied Products

XVII—Miscellaneous Manufactures

The present report belongs in Part III, Foods and Beverages. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

A—General Review, 25¢

B—The Slaughtering and Meat Packing, and Sausage and Sausage Casings Industries, 25¢

C—The Dairy Products Industry, 25¢

D—The Fish Processing Industry, 25¢

E—The Fruit and Vegetable Preparations Industry, 25¢

F—The Flour Milling Industry, 25¢

G—The Prepared Breakfast Foods Industry, 25¢

H—The Feeds Industry, 25¢

I—The Biscuit Industry, 25¢

J—The Bread and Other Bakery Products Industry, 25¢

K—The Carbonated Beverages Industry, 25¢

L—The Distilling Industry, 25¢

M—The Brewing Industry, 25¢

N—The Wine Industry, 25¢

O—The Confectionery Industry, 25¢

P—The Sugar Refining Industry, 25¢

Q—The Macaroni and Kindred Products Industry, 25¢

R—The Miscellaneous Food Preparations Industry, 25¢

S—The Canned Foods Summary, 25¢

THE CONFECTIONERY INDUSTRY

1953

Beginning in 1952, the Bureau changed its policy with regard to the collection of statistics on the production of manufactured goods. Firms in several industries, where year-end inventory changes were known to be insignificant, were requested to report value of shipments f.o.b. plant instead of gross value of production. This change-over should result in better consumption data and should, eventually, provide industry with better statistics for economic analysis.

The original industry known as Biscuits, Confectionery, Cocoa and Chocolate was discontinued following the 1946 report, and in 1947 two new industries made their appearance namely (a) the Biscuit Industry, and (b) the Confectionery Industry. This industrial classification was made to keep data in line with the standard classification of industry which was set up about that time and which separated the biscuit and ice cream cone industry from that of confectionery, cocoa, chocolate and chewing gum. The historical series of principal statistics for the combined group are included in Table 1 below.

The following facts should be considered when the detail of the historical series on this Industry is considered. In 1932, firms manufacturing ice-cream only were transferred from this Industry to that of Miscellaneous Dairy Products. In 1945 the production of ice cream cones was included. In 1946, firms were instructed to omit all sales staff

and warehouse employees who were not directly employed in the manufacturing plant. Some firms had previously reported all their sales and warehousing employees located throughout all of Canada. Beginning in 1949 firms in Newfoundland are included. However, since there is only one establishment reporting from that province, the figures have been included with those of Nova Scotia and New Brunswick.

Table 2 shows principal statistics for the Confectionery Industry since 1932, and Table 3 gives provincial breakdown for current and previous years. From the close of the war until 1952 each year's data have shown considerable fluctuation over the previous year. In 1953, however, there was very little change from 1952. Slight increases are shown in shipments (.4%), cost of materials (.7%) fuel and electricity (1.7%) with the sharpest rise occurring in labour costs (8.0%).

Of the 187 establishments reporting 77 were located in Ontario and accounted for more than half of the value of shipments. Quebec ranks second with 51 establishments producing over 30% of the total.

In 1953 statistics on power equipment and fuel consumption were collected for the first time since 1948. Comparison of the statistics for these two years is shown in Tables 14 and 15.

TABLE 1. Principal Statistics of the Combined Biscuit and Confectionery Industries, 1932-1953¹

Year	Establishments	Capital invested	Employees	Salaries and wages	Cost of materials used	Gross value of products
	No.	\$	No.	\$	\$	\$
1932	262	45,402,886	10,526	9,425,498	15,594,694	37,386,093
1933	236	41,410,901	9,891	8,114,234	15,725,547	35,176,094
1934	237	40,476,440	10,304	8,862,934	18,257,191	40,076,917
1935	234	37,779,319	10,446	9,315,563	19,231,189	41,197,833
1936	206	39,802,756	11,201	10,101,275	22,191,155	46,051,641
1937	223	38,565,652	11,879	10,892,004	24,351,815	49,475,403
1938	226	38,253,958	12,133	11,387,597	23,005,548	49,717,409
1939	216	37,858,363	12,152	11,748,656	22,846,696	51,301,152
1940	204	40,170,966	12,737	12,622,627	27,921,859	58,718,262
1941	204	45,453,147	14,423	14,811,636	37,132,251	74,514,061
1942	202	45,205,955	13,724	15,443,400	38,428,657	76,869,436
1943	211	45,319,223	13,590	16,038,887	39,346,522	80,261,546
1944	219	—	14,260	17,325,577	42,475,278	86,011,499
1945	231	—	13,952	17,428,577	41,715,991	84,627,083
1946	237	—	13,043	16,651,490	43,982,673	86,714,459
1947	238	—	14,277	19,405,242	59,203,795	116,937,642
1948	245	—	15,747	24,169,366	82,292,096	154,095,691
1949	260	—	17,032	27,716,295	79,563,050	159,060,064
1950	254	—	17,169	29,343,054	84,848,619	169,788,351
1951	241	—	14,997	28,788,021	83,658,833	162,120,444
1952	229	—	15,466	31,721,301	88,145,255	174,006,241 ²
1953	234	—	16,139	34,468,905	87,869,150	174,298,352 ²

1. Profits or losses cannot be estimated from census figures as no data are collected for certain expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

2. In 1952 and 1953 data, gross value of production is replaced by gross value of shipments f.o.b. plant (see text above).

TABLE 2. Principal Statistics of the Confectionery Industry, 1932-1953¹

Year	Establishments	Capital invested	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Gross value of products
	No.	\$	No.	\$	\$	\$	\$
1932	230	28,820,840	6,363	5,972,558		9,973,206	23,414,897
1933	202	27,036,211	6,240	5,311,202		10,096,556	21,815,124
1934	201	25,905,170	6,436	5,822,274		11,772,503	25,271,527
1935	199	25,057,259	6,320	5,961,596		11,957,957	25,181,696
1936	162	26,827,109	6,883	6,537,206		14,107,401	28,332,752
1937	187	26,150,199	7,181	6,872,343		15,526,472	30,404,741
1938	191	26,050,548	7,365	7,157,332	Not available	14,783,586	30,489,803
1939	180	25,725,707	7,323	7,302,146	before	14,736,648	31,800,157
1940	169	27,843,173	7,818	7,883,859	1947	18,176,777	36,572,108
1941	168	32,591,162	8,869	9,203,153		24,319,933	46,741,633
1942	166	33,049,675	8,146	9,350,042		25,032,295	47,329,886
1943	175	32,796,221	8,042	9,589,227		25,911,899	49,321,215
1944	182	—	8,341	10,206,634		28,108,323	52,980,025
1945	190	—	8,118	10,254,257		27,325,076	51,908,339
1946	195	—	7,858	10,295,159		28,544,992	52,078,273
1947	194	—	9,345	12,718,309	806,720	40,556,696	76,854,863
1948	196	—	10,076	15,227,428	935,236	56,396,133	102,686,263
1949	208	—	10,317	17,107,649	1,021,265	51,001,165	99,424,355
1950	207	—	10,854	18,451,058	1,110,302	54,520,295	104,853,748
1951	195	—	8,821	16,867,348	1,114,168	48,795,224	90,220,866
1952	182	—	9,285	18,703,410	1,122,591	52,891,618	98,356,141 ²
1953	187	—	9,358	20,197,150	1,141,600	53,265,893	98,782,944 ²

1. Profits or losses cannot be estimated from census figures as no data are collected for certain expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

2. In 1952 and 1953 data, gross value of production is replaced by gross value of shipments f.o.b. plant (see text).

TABLE 3. Principal Statistics by Provinces, 1952 and 1953

Province	Establishments	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Value of shipments
	No.	No.	\$	\$	\$	\$
1952						
Canada	182	9,285	18,703,410	1,122,591	52,891,618	98,356,141
Quebec	46	2,552	5,220,704	314,276	16,011,135	30,718,903
Ontario	73	4,792	10,182,047	630,908	30,403,755	55,795,434
All other provinces	63	1,941	3,300,659	177,407	6,476,728	11,841,804
1953						
Canada	187	9,358	20,197,150	1,141,600	53,265,893	98,782,944
Quebec	51	2,629	5,824,637	307,742	17,150,117	31,791,521
Ontario	77	4,854	10,977,938	627,920	29,584,044	55,138,040
All other provinces	59 ¹	1,875	3,394,575	205,938	6,531,732	11,853,383

1. Newfoundland 1, Nova Scotia 8, New Brunswick 3, Manitoba 11, Saskatchewan 1, Alberta 5, British Columbia 30.

TABLE 4. Principal Statistics of the Chewing Gum Industry Compared with Other Confectionery Commodities 1953

Items		Chewing gum	Confectionery including cocoa and chocolate	Total
Establishments	No.	6	181	187
Employees on salaries:				
Male	"	52	583	635
Female	"	57	494	551
Salaries paid	\$	515,813	3,439,909	3,955,722
Employees on wages:				
Male	No.	155	3,153	3,308
Female	"	228	4,636	4,864
Wages paid	\$	849,429	15,391,999	16,241,428
Fuel and electricity	"	56,056	1,085,544	1,141,600
Cost of materials	"	3,842,161	49,423,732	53,265,893
Gross value of products	"	9,164,298	89,618,646	98,782,944

TABLE 5. Principal Statistics Grouped According to Size of Establishments, 1952 and 1953

Size of establishment groups according to value of shipments	Establishments	Employees	Salaries and wages	Cost of materials used	Value of shipments
	No.	No.	\$	\$	\$
1952					
Under \$50,000	104	334	436,656	667,812	1,388,204
\$ 50,000 to \$ 99,999	17	164	288,152	603,297	1,109,132
\$ 100,000 to \$499,999	29	999	1,684,953	2,943,780	6,141,210
\$ 500,000 to \$999,999	10	677	1,413,068	4,030,012	7,799,098
\$1,000,000 and over	22	7,111	14,880,581	44,646,717	81,918,497
Canada	182	9,285	18,703,410	52,891,618	98,356,141
1953					
Under \$50,000	107	367	539,199	801,323	1,663,639
\$ 50,000 to \$ 99,999	18	169	314,618	666,693	1,249,544
\$ 100,000 to \$499,999	30	953	1,787,588	3,242,824	6,488,946
\$ 500,000 to \$999,999	11	791	1,670,970	4,252,468	8,509,812
\$1,000,000 and over	21	7,078	15,884,775	44,302,585	80,871,003
Canada	187	9,358	20,197,150	53,265,893	98,782,944

TABLE 6. Principal Statistics Classified According to Type of Ownership, 1952 and 1953

Type	Establishments	Total employees	Salaries and wages	Cost of materials	Value of shipments
	No.	No.	\$	\$	\$
1952					
Incorporated	82	8,753	17,934,765	51,266,255	95,225,203
Partnership	20	194	286,571	682,926	1,356,844
Individual	80	338	482,074	942,437	1,774,094
Canada	182	9,285	18,703,410	52,891,618	98,356,141
1953					
Incorporated	88	8,832	19,356,810	51,583,390	95,482,199
Partnership	25	202	353,610	727,520	1,467,953
Individual	74	324	486,730	954,983	1,832,792
Canada	187	9,358	20,197,150	53,265,893	98,782,944

TABLE 7. Shipments of Products Made, 1952 and 1953

Items of production	Unit of measure	1952		1953	
		Quantity	Value of shipments f.o.b. plant	Quantity	Value of shipments f.o.b. plant
			\$		\$
Chewing gum.....	box	12,880,232	8,470,309	13,358,390	8,621,910
Cocoa powder:					
(a) for sale.....	lb.	7,834,494	3,805,728	7,276,579	3,530,035
(b) for own use.....	"	2	-	2	-
Cocoa butter:					
(a) for sale.....	lb.	1,035,507	649,040	777,496	544,228
(b) for own use.....	"	3,005,857	-	3,188,273	-
Chocolate sweetened:					
(a) Dark chocolate, for sale.....	lb.	6,753,731	2,847,794	5,803,328	2,374,552
(b) Dark chocolate, for own use.....	"	3,890,713	-	3,003,634	-
(c) Light chocolate, for sale.....	"	4,614,153	1,560,961	4,683,734	1,841,384
(d) Light chocolate, for own use.....	"	7,111,989	-	8,456,033	-
(e) Ice cream chocolate, for sale.....	"	1,070,830	336,998	1,074,665	329,401
Confectionery, penny goods.....	gross	3,657,140	3,065,854	3,345,248	2,814,804
Chocolate confectionery: ¹					
(a) Chocolate in bulk.....	lb.	16,248,310	6,969,275	15,576,789	6,982,259
(b) Chocolate bars less than ten cents, moulded.....	doz.	12,596,395	5,958,948	10,832,901	4,283,767
(c) Chocolate bars less than ten cents, chocolate-covered confectionery bars.....	"	14,428,889	6,158,516	12,582,155	4,905,477
(d) Chocolate bars ten cents, moulded.....	"	11,359,368	9,195,908	7,166,065	4,742,887
(e) Chocolate bars ten cents, chocolate-covered confectionery bars.....	"	3,747,968	3,201,574	12,407,640	8,018,370
(f) Chocolate bars over ten cents.....	"	20,543,693	11,862,797	3,205,837	3,002,315
(g) Chocolates boxed and packaged.....	lb.	1,775,871	1,252,913	22,340,495	13,269,639
(h) Moulded chocolates novelties, including seasonal novelties.....	"			2,512,087	1,810,823
Sugar confectionery:					
(a) in bulk.....	lb.	42,945,015	10,605,139	43,235,868	10,301,348
(b) in bars.....	doz.	2,795,783	1,291,899	2,019,717	972,492
(c) in packages.....	lb.	18,637,406	7,072,021	18,454,630	6,573,014
Toffees:					
(a) in bulk.....	lb.	463,439	147,525	365,183	121,066
(b) in packages.....	"	1,893,356	656,181	2,132,551	683,084
Marshmallows					
(a) in bulk.....	lb.	266,715	78,050	289,607	81,882
(b) in packages.....	"	4,677,770	1,447,823	4,870,670	1,306,610
Popcorn confectionery.....	"	2,244,081	1,129,412	2,887,697	1,469,336
Lozenges.....	"	1,486,060	299,912	1,496,948	298,559
Other bakery products (cake).....	-	-	2	-	2,440,144
Salted nuts, (almonds, walnuts, etc.).....	lb.	170,609	173,246	191,084	168,627
Peanuts, salted.....	"	952,553	312,623	1,000,446	285,348
Ice cream.....	gal.	1,428,203	2,754,789	2	2
All other products ³	-	-	7,050,906	-	7,009,583
Total	-	-	98,356,141	-	98,782,944

1. Some of the 1952 figures were revised, and replace those previously published in the 1952 report.

2. Fewer than three firms reporting; included with all other products.

3. Includes: macaroni, mincemeat, peanut butter, syrups, and "other" cocoa and chocolate preparations.

TABLE 8. Production of Confectionery in Canada, 1932-1953
(Includes production in all industries)

Year	Confectionery all kinds		Year	Confectionery, all kinds	
	Quantity	Value		Quantity	Value
	lb.	\$		lb.	\$
1932	96,846,459	18,448,004	1946 ¹	151,363,133	41,510,004
1933	88,580,862	16,894,743	1947	182,806,032	58,078,331
1934	109,674,071	20,126,127	1948 ² in pounds	110,122,424	38,940,163
1935	117,357,709	20,420,039	in doz. bars	62,118,495	35,061,865
1936	122,618,410	22,404,663	1949 ² in pounds	142,610,024	47,251,881
1937	129,731,004	24,861,138	in doz. bars	53,922,312	28,778,929
1938	138,326,173	25,193,414	1950 ² in pounds	138,439,822	49,190,512
1939	140,716,161	27,188,223	in doz. bars	64,116,901	29,309,961
1940	154,522,427	29,949,580	1951 ² in pounds	124,287,513	42,754,294
1941	187,155,079	38,233,080	in doz. bars	41,431,579	23,077,667
1942	177,933,887	39,021,817	1952 ² in pounds	133,429,564	45,757,870
1943	174,547,932	40,352,368	in doz. bars	44,928,403	25,806,845
1944	185,260,561	43,379,685	1953 ² in pounds	134,015,198	46,296,613
1945	154,488,891	41,888,259	in doz. bars	48,214,315	25,925,308

1. In 1946 and 1947, conversion factor used in converting bars to pounds was 1½ pounds for one dozen bars. Previous to 1946, 1 3/8 pounds was used.

2. As the chocolate and sugar confectionery bars vary in weight, it was difficult to find a suitable conversion factor; therefore, confectionery in pounds is given separately from confectionery in bars.

TABLE 9. Materials Used by Quantity and Cost Value 1952 and 1953

Class of materials	Unit of measure	1952		1953	
		Quantity	Cost value	Quantity	Cost value
			\$		\$
Albumen	lb.	29,711	64,012	46,307	83,463
Baking powder	"	17,913	2,964	17,523	2,675
Bicarbonate of ammonia	"	1,932	305	1,583	229
Butter	"	613,625	373,677	789,730	474,241
Cocoa beans	"	28,923,670	9,962,564	29,183,016	9,354,764
Carbonate of ammonia	"	1,616	234	350	66
Chicle and Chicle substitute	"	1,003,182	709,610	1,080,450	689,546
Chocolate, sweetened, dark and light	"	5,477,763	2,272,084	6,041,804	2,446,999
Cocoa powder, unsweetened	"	1,497,688	428,820	702,798	214,122
Cocoa and chocolate preparations, n.o.p.	"	858,034	245,922	801,164	214,260
Cocoa butter	"	5,843,314	3,923,111	6,409,752	4,275,146
Cocoa butter substitute	"	1,021,638	335,346	678,357	224,735
Cocoanut shredded	"	1,674,064	311,963	1,651,772	304,855
Cooking oils:					
(a) Corn	lb.	59,204	12,244	61,053	12,793
(b) Cocoanut	"	731,080	161,756	648,551	149,851
(c) Cottonseed	"	13,587	2,548	10,886	2,186
(d) Other cooking	"	1,121,905	231,859	1,469,744	342,020
Corn for popping	"	1,240,040	120,477	1,536,946	168,439
Corn syrup	"	11,307	1,365	7,034	810
Cream	gal.	255,468	792,316	248,101	704,334
Cream, powdered	lb.	12,016	10,773	13,919	11,337
Cream of tartar and substitutes	"	1,632	933	19,137	6,689
Eggs, in shell	doz.	3,221	1,598	8,874	4,541
Eggs, frozen	lb.	471,866	171,195	635,042	243,070
Egg powder, (dried yolks, albumen, etc.)	"	60,435	92,225	37,143	65,927
Eggs, liquid, not frozen	"	215,321	50,094	-	-
Extracts, essences, etc.	Value only	-	999,522	-	1,022,100
Flour:					
(a) Hard wheat (bread flour)	bbl.	30,800	315,852	26,050	248,965
(b) Soft wheat (cake flour)	"	10,376	108,946	19,173	186,391
(c) Soya	lb.	46,728	3,499	37,900	2,711
Fruits:					
(a) Raisins, currants	"	891,174	139,729	1,068,408	161,978
(b) Other dried fruits	"	681,946	154,755	688,819	163,412
(c) Fresh oranges and lemons	doz.	16,156	6,160	14,388	5,703
(d) Fresh, other	lb.	317,956	119,120	50,503	8,161
(e) Jams, jellies and marmalades	"	243,273	39,507	230,623	34,869
(f) Preserved and canned, other	"	443,695	139,619	919,693	286,714

TABLE 9. Materials Used by Quantity and Cost Value, 1952 and 1953 - Concluded

Class of materials	Unit of measure	1952		1953	
		Quantity	Cost value	Quantity	Cost value
			\$		\$
Gelatine	lb.	270,997	221,779	284,867	209,152
Glucose	"	39,320,479	3,102,306	41,003,395	3,051,349
Honey	"	57,527	9,015	48,660	7,564
Lard	"	239,129	32,236	194,788	33,872
Lecithin	"	108,574	23,701	81,848	17,196
Malt flour	"	31,102	5,540	—	—
Malt extract and syrups	"	53,123	9,173	62,754	10,973
Margarine	"	34,119	6,036	37,579	6,202
Milk, condensed	"	12,635,800	1,697,219	17,013,560	1,948,703
Milk, fresh and skim	gal.	213,700	59,384	146,475	42,610
Milk, powdered	lb.	3,653,177	715,456	3,860,054	680,242
Molasses	"	2,167,115	83,191	1,713,016	55,568
Nuts (walnuts, almonds, pecans, etc.):					
Shelled	lb.	2,136,543	1,119,743	2,433,377	1,280,411
Peanuts:					
(a) Green	lb.	8,008,619	1,216,641	6,604,428	982,780
(b) Roasted	"	1,084,128	196,851	3,058,546	476,581
Salt	lb.	438,035	7,589	455,960	6,910
Shortening	"	1,350,175	317,360	1,327,114	323,060
Sodium bicarbonate (baking soda)	"	55,590	2,301	56,015	2,295
Spices	"	17,970	8,325	12,046	5,896
Starch:					
(a) Corn	lb.	1,406,376	125,167	1,391,487	117,793
(b) Potato	"	24,175	2,960	23,284	2,674
(c) Moulding	"	679,538	56,269	1,145,750	91,855
Sugar:					
(a) Cane and beet	lb.	113,726,199	9,615,369	109,407,350	9,015,390
(b) Corn and cerelose	"	838,760	75,488	202,611	21,067
(c) Invert	"	772,684	73,567	1,077,305	99,842
Syrups	gal.	8,065	10,711	3,236	8,087
Yeast:					
Ordinary	lb.	125,094	24,137	105,162	18,555
Packing materials:					
(a) Waxed wrappers	—	—	1,009,250	—	967,104
(b) Cartons and shipping containers	—	—	1,413,291	—	1,670,455
(c) Cardboard cake and candy boxes	—	—	2,431,099	—	2,346,119
(d) Cellulose film	—	—	1,349,251	—	896,013
(e) Other coverings and containers	—	—	3,469,167	—	4,656,442
All other ingredients and supplies	—	—	2,095,342	—	2,095,031
Total value	—	—	52,891,618	—	53,265,893

TABLE 10. Monthly Employment of Wage-earners, 1952 and 1953

Months	1952			1953		
	Male	Female	Total	Male	Female	Total
	No.	No.	No.	No.	No.	No.
January	3,352	4,721	8,073	3,193	4,671	7,864
February	3,339	4,730	8,069	3,264	4,800	8,064
March	3,242	4,554	7,796	3,190	4,570	7,760
April	3,053	4,149	7,202	3,126	4,325	7,451
May	3,128	4,298	7,426	3,067	4,199	7,266
June	3,098	4,221	7,319	3,074	4,338	7,412
July	2,987	4,053	7,040	3,073	4,159	7,232
August	3,242	4,760	8,002	3,329	4,708	8,037
September	3,539	5,423	8,962	3,659	5,768	9,427
October	3,676	5,945	9,621	3,750	6,234	9,984
November	3,559	5,805	9,364	3,652	5,929	9,581
December	3,260	4,924	8,184	3,333	4,657	7,990
Average monthly employment	3,291	4,787	8,078	3,308	4,864	8,172

TABLE 11. Estimated Capital, Repair and Maintenance Expenditures, 1947-1954
(Thousands of dollars)

Year	Capital expenditures			Repair expenditures			Capital and repair expenditures		
	Construction	Machinery	Sub Total	Construction	Machinery	Sub Total	Construction	Machinery	Total
	\$	\$	\$	\$	\$	\$	\$	\$	\$
1947	1,460	3,320	4,780	467	1,435	1,902	1,927	4,755	6,682
1948	969	4,266	5,235	593	1,793	2,386	1,562	6,059	7,621
1949	809	4,537	5,346	408	1,764	2,172	1,217	6,301	7,518
1950	794	2,685	3,479	307	1,261	1,568	1,101	3,946	5,047
1951	1,329	2,575	3,904	262	1,153	1,415	1,591	3,728	5,319
1952	144	1,914	2,058	319	1,287	1,606	463	3,201	3,664
1953 ¹	516	1,847	2,363	271	953	1,224	787	2,800	3,587
1954 ²	943	1,444	2,387	221	967	1,188	1,164	2,411	3,575

1. Preliminary.

2. Forecast.

Statistics from "General Assignments Branch".

TABLE 12. Imports of Cocoa, Chocolate, etc., 1932-1953

Year	Cocoa beans not roasted		Cocoa butter		Cocoa, paste or liquor, not sweetened		Cocoa, paste or liquor, sweetened		Cocoa or chocolate in powdered form	
	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
	lb.	\$	lb.	\$	lb.	\$	lb.	\$	lb.	\$
1932	17,915,800	958,585	2,476,868	312,732	21,492	5,816	71,690	12,073	1,907,809	129,976
1933	23,925,000	1,112,838	2,102,684	243,392	17,823	5,375	12,526	2,740	1,248,818	97,469
1934	20,516,700	1,109,672	2,177,868	267,841	15,628	3,187	16,682	4,202	916,043	93,577
1935	23,961,400	1,276,942	1,964,588	261,588	16,083	3,671	92,673	16,101	887,792	89,626
1936	35,769,700	2,328,332	3,473,501	578,198	30,153	4,414	172,560	25,450	1,103,191	99,468
1937	24,549,000	2,419,643	2,419,269	593,942	9,032	1,542	36,883	7,722	1,476,706	124,113
1938	23,616,200	1,279,066	3,981,481	593,046	20,356	2,904	37,414	6,957	2,526,783	166,522
1939	29,425,500	1,529,787	3,786,715	519,051	10,832	1,697	64,394	8,983	2,929,950	216,159
1940	34,252,800	2,070,793	4,951,210	672,249	7,015	1,075	63,977	8,605	1,920,093	184,432
1941	55,200,700	3,812,190	1,304,526	295,433	1,594	290	1,420	299	94,759	9,665
1942	42,727,700	3,710,004	322,197	86,392	—	—	—	—	185	18
1943	31,602,200	2,451,501	670	373	—	—	—	—	30	22
1944	47,086,500	3,624,020	258,770	69,521	—	—	5,330	977	—	—
1945	51,249,100	3,816,594	224,490	69,027	12,000	2,387	13,100	2,478	190	49
1946	60,679,200	5,581,638	1,164	473	25,440	5,311	51,000	11,798	41,220	4,884
1947	34,164,900	7,138,157	922	700	1,870	406	406,540	156,235	71,123	8,869
1948	39,264,200	14,789,877	1,737,605	1,561,831	3,307	1,584	104,576	36,708	—	—
1949	40,691,400	10,177,672	5,591,997	3,429,628	229,014	60,066	288,979	91,128	255,496	63,795
1950	39,561,800	10,716,583	6,629,058	4,006,024	1,063,311	202,783	270,538	84,760	2,506,775	587,685
1951	26,024,200	9,501,985	1,721,109	1,065,921	1,377,919	323,119	110,868	43,245	2,288,196	641,251
1952	28,627,800	9,558,094	5,140,474	3,211,173	3,155,211	798,684	244,066	91,150	4,645,012	1,162,303
1953	32,725,800	9,825,956	6,422,687	4,199,897	3,055,601	656,224	319,866	111,553	5,799,657	1,337,796

TABLE 12. Imports of Cocoa, Chocolate, etc., 1932-1953 - Concluded

Year	Cocoa or chocolate n.o.p.		Chicle or sappato gum, crude		Confectionery, coated with or containing chocolate		Sugar candy and confectionery of all kinds, n.o.p.	
	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
	lb.	\$	lb.	\$	lb.	\$	lb.	\$
1932.....	108,010	12,499	703,504	265,829	301,322	66,910	2,623,049	401,246
1933.....	29,785	5,788	1,026,368	283,529	154,005	39,159	2,827,253	353,679
1934.....	32,434	5,850	829,692	201,629	214,880	49,400	3,866,253	444,050
1935.....	40,337	6,942	1,042,141	243,739	232,813	52,759	3,801,952	470,335
1936.....	13,204	3,247	1,018,961	245,124	450,171	89,791	4,149,846	482,288
1937.....	103,103	19,586	599,819	200,285	477,008	105,606	4,761,728	581,882
1938.....	97,072	16,520	398,374	138,014	634,975	123,907	4,024,312	467,355
1939.....	164,979	22,470	784,336	257,396	470,124	99,647	3,167,887	400,057
1940.....	98,933	12,112	1,472,508	600,925	272,247	67,044	1,791,934	297,924
1941.....	32,309	2,245	1,870,234	333,946	40,741	12,883	878,879	157,988
1942.....	376	543	1,187,399	607,210	3,106	1,391	41,103	7,947
1943.....	45	14	1,323,174	759,334	10	11	3,411	1,508
1944.....	—	—	1,539,355	1,042,731	586	389	78,204	14,006
1945.....	207	84	1,310,086	953,143	88,908	20,136	2,084,259	365,274
1946.....	109,624	22,065	1,352,070	1,263,577	152,943	34,227	6,224,017	1,023,770
1947.....	491,630	110,174	1,898,165	1,661,897	1,304,791	449,805	11,565,967	2,055,274
1948.....	379,789	69,648	2,077,477	1,467,558	940,094	406,868	3,923,872	945,481
1949.....	593,827	175,433	1,620,812	1,023,501	1,346,238	568,102	3,800,138	889,286
1950.....	1,353,729	420,866	1,895,446	1,005,521	8,515,848	3,123,768	3,440,645	1,776,020
1951.....	559,827	157,574	1,642,215	989,995	4,509,624	1,828,166	9,246,518	2,018,090
1952.....	775,568	200,653	1,399,552	794,269	6,964,021	2,750,422	14,887,454	3,013,015
1953.....	1,078,449	275,004	1,099,662	575,868	7,993,887	3,141,149	14,261,828	3,016,696

TABLE 13. Exports of Candy Confectionery, etc., 1932-1953

Year	Candy, n.o.p. includes coated and chocolate stock		Confectionery, n.o.p.		Chewing gum	
	Quantity	Value	Quantity	Value	Quantity	Value
	lb.	\$		\$		\$
1931.....	1,010,076	265,083	—	35,423	—	87,813
1932.....	613,553	144,155	—	31,444	—	59,531
1933.....	513,590	113,403	—	27,909	—	64,419
1934.....	489,735	111,614	—	63,081	—	63,954
1935.....	509,097	111,495	—	105,671	—	64,357
1936.....	716,954	142,328	—	135,863	—	177,970
1937.....	932,222	176,522	—	240,035	—	76,766
1938.....	759,308	150,969	—	271,014	—	129,117
1939.....	831,745	167,765	—	37,501	—	90,128
1940.....	1,443,347	281,222	—	32,896	—	59,980
1941.....	2,511,483	548,175	—	58,093	—	82,490
1942.....	4,166,248	1,108,980	—	70,963	—	147,377
1943.....	9,285,771	2,436,747	—	141,705	—	233,798
1944.....	11,942,259	3,236,751	—	152,482	—	272,272
1945.....	16,975,925	4,991,571	—	161,345	—	407,336
1946.....	3,919,400	1,278,615	—	85,950	—	239,675
1947.....	6,708,179	1,337,008	—	168,714	—	913,955
1948.....	2,559,122	998,928	—	115,084	—	138,965
1949.....	577,100	234,372	—	57,204	—	15,565
1950.....	58,010	26,659	—	41,222	—	5,126
1951.....	194,653	74,977	—	56,726	—	11,766
1952.....	170,230	62,769	—	50,574	—	6,758
1953.....	148,979	58,875	—	69,369	—	35,039

TABLE 14. Power Equipment, 1948 and 1953

	1948		1953	
	No. of units	Manufacturers' rating of horse-power capacity	No. of units	Manufacturers' rating of horse-power capacity
Steam engines:				
In use	13	1,655	7	583
Idle	3	450	—	—
Gasoline and oil engines:				
In use	—	—	9	18
Idle	—	—	7	18
Electric motors:				
In use	4,465	20,290	6,448	23,388
Idle	257	1,361	298	1,537
Total power available	4,738	23,756	6,769	25,544
Boilers (for power purposes only):				
In use	37	5,086	22	4,145
Idle	3	310	2	185
Motor generator sets:				
In use	5	36	3	66

TABLE 15. Fuel Consumption, 1948 and 1953

	Unit of measure	1948		1953	
		Quantity	Cost at plant	Quantity	Cost at plant
			\$		\$
Bituminous coal:					
(a) Canadian	ton	5,959	69,579	6,993	94,849
(b) Imported	"	20,991	229,041	18,728	218,062
Sub-bituminous coal (from Alberta mines only)	ton	26	420	18	284
Anthracite coal	"	395	6,817	354	4,533
Lignite coal	"	623	4,552	1,430	7,964
Coke	"	284	5,071	413	6,954
Gasoline	imp. gal.	152,256	52,320	274,077	98,916
Kerosene	"	1,513	330	653	128
Fuel oil	"	1,297,222	155,560	1,499,052	174,942
Wood	cords	145	1,752	302	3,554
Gas:					
(a) Liquefied petroleum	imp. gal.	not available		36,458	8,579
(b) Other manufactured	1,000 cu. ft.	142,317	112,642	65,488	83,713
(c) Natural	" "	7,518	3,878	3,347	2,328
Other fuel	—	—	3,177	—	2,009
Electricity purchased	k.w.h.	27,352,750	290,097	32,975,979	434,785
Total cost of fuel and electricity	—	—	935,236	—	1,141,600

Directory of Firms in the Confectionery Industry, 1953

Index to Principal Products

C - Cocoa
CH - Chocolate
CB - Cocoa Butter

CF - Confectionery
CG - Chewing Gum
IC - Ice Cream Cones

I - Ice Cream
P - Popcorn
B - Biscuits

Name of firm	Address	Main products
Newfoundland:		
Case Bros.	379 Hamilton Avenue, St. John's	CF
Nova Scotia:		
Briggs and Scott	Lower Truro	CF
Clover Candies Ltd.	579 Prince St., Truro	CF
Demetre, James E.	Springhill	CF
De Wolfe, T.P., & Son Ltd.	Yarmouth	CF
Johnston's Candy Limited	Hantsport	CF
Moirs Limited	128 Argyle Street, Halifax	CF, B
Melanson, Louis A., Co.	Church Point	CG
Robertson, W.C.	22 King Street, Truro	CF
New Brunswick:		
Ganong Brothers Limited	St. Stephen	CF
Philips, T.J.	429 Main St., Saint John	CF
White, Mrs. Frank	239 Wentworth Street, Saint John	CF
Quebec:		
Allan, C.S., & Company Limited	3187 St. James St. W., Montreal	CF, P
Almar Chocolates Ltd.	4307 Clark St., Montreal	CF
Anne de Bruxelles Sucer	1516 Sherbrooke St. W., Montreal	CF
Bedard & Donaldson Ltée	Breakeville	CF
Belanger, L.H., & Cie-Ltée.	591 Ash Ave., Montreal	CF
Belley, J.C., Ltée.	6526 Blvd. St. Laurent, Montreal	CF, C
Bonbons du Chatel	762 St. Pierre, Montreal	CF
Bonbons Fleur de Lys	68 rue St.-Georges, Levis	CF
Bonbons Ideal	Roxton Falls	CF
Bonbons Leonie	1512 de la Montagne, Montreal	CF
Caramel Corn Crispies	403 St. Catherine St. W., Montreal	P
Carleton Candy Corp.	Chateauguay	CF
Carmella Candy Mfg. Co.	11 Notre Dame St., Montreal	CF
Charmaine Candy Co.	843 Church Ave., Verdun	CF
Chocolates Havana Enrg.	St. Pierre Charlesbourg	CF
Diana Candy Manufacturers	6744 rear St. Vallier St., Montreal	CF
Dufresne, H., Company Ltd.	5577 St. Dominique St., Montreal	CF
Expert Candy Company	10324 Blvd. St. Michel, Montreal North	CF
Federal Confectionery, Inc.	991 Cote St., Montreal	CF
Fournier & Frère	616 St. Vallier St. West, Quebec	CF
Fry Cadbury Limited	2025 Masson St., Montreal	C, CH, CF, CB
General Foods Limited	3510 Albert St., Montreal	C, CH, CB
Guay, Georges	7148 Boyer, Montreal	CF
Herbert, A.	938 Duluth Est, Montreal	CF
Hooper, D.C. & Co.	200 George St., Lachine	C
Kambly (of Switzerland) Canada, Ltd.	Nelson St., St. Hyacinthe	CF
Kony Enrg.	5 rue des Bains, Quebec	CF
La Compagnie Jean & Charles	9160, rue Lajeunesse, Montreal	CF
Lalumière & Frère	2229, rue St. Catherine Est, Montreal	CF
LaMarquise de Paris	40 rue Cloutier, Loretteville	CF
LaRose Confections Ltd.	5 Commissioners St. W., Montreal	CF
Laura Secord Candy Shops Limited	869 Viger Avenue, Montreal	CF
Les Industries G.I. Lachance Inc.	263 rue St. Paul, Québec	CF
Lowney, The Walter M., Company, Limited	350 Inspector Street, Montreal	C, CB, CF, P
Marquis Chocolates	404 Notre Dame St. W., Montreal	CF
Mary Lee Candies Ltd.	1896 Orleans St., Montreal	CF
Mercier, A.	4654 Papineau Ave., Montreal	CF
Modern Popcorn Company	1446 City Hall Avenue, Montreal	P
National Licorice Company	4211 Rouen Street, Montreal	CF
Original Turkish Delight Co. Ltd.	5818 St. Lawrence Blvd. Montreal	CF
Paramount Candy Co. Reg'd	1310 E. Mount Royal Ave., Montreal	CF
Pepin & St. Germain Ltée	4058 Parthenais St., Montreal	CF
Philié Chocolates	40 Navy Bldg., St. Hyacinthe	CF
Roselynnne Bonbons	4774 rue Papineau, Montreal	CF
Sacharen Brothers	20 Henry IV Street, Montreal	CF
St. Lawrence Candy Company	1580 Sanguinet St., Montreal	CF

Directory of Firms in the Confectionery Industry, 1953 - Continued

Name of firm	Address	Main products
Quebec—concluded		
Stilwell's Homemade Candies Reg'd.	5123 Wellington St., Verdun	CF
Vaillancourt Limitee	1691 Dorion Street, Montreal	CF
Verdon, D. Limitee	15, rue Caron, Québec	CF
Viau Limitee	4951, rue Ontario Est, Montreal	CF
World Wide Gum Company Limited	175 Park Avenue, Granby	CG
Ontario:		
Adams Brands Ltd.	14 Dickens St., Toronto	CG, CF
Allan's Candy Co. Limited	Aldershot	CF
Allan's Chocolate Novelties Limited	155 Catherine St. N., Hamilton	CF
Arlene Sweets	R. R. No. 1, Weston	CF
Armitage, Candy Co.	859 Lansdowne Ave., Toronto	CF
Atlas Candy Mfrs.	823 Dovercourt Rd., Toronto	CF
Balmer, H. B., Limited	22 Geary Avenue, Toronto	CF
Beech-Nut Company of Canada Ltd.	100 Cumberland Ave., Hamilton	CF
Bighams, Limited	144 Thames St., S. London	CF, I
Birrell's Candy	R. R. No. 1, Niagara Falls	CF
Blue Ribbon Ltd.	381 College St., Toronto	C, CH, CF, CB
Boomers, Limited	131 King Street, London	CF
Borden Company, Limited	Norwich	CF
Brown, Olin, Candies	88 Wellington St., Stratford	CF
Connaty, James, Limited	Uxbridge	CF
Dairy Maid Chocolates Ltd.	83 Duke St., Toronto	CF, CH
Dominion Candy Co.	12 Kensington Ave., Toronto	CF
Eddie's Home Made Candy	356 Elgin St., Ottawa	CF
The T. Eaton Company Limited	Louisa Street, Toronto	CF
Emid, Farris, Company	130½ Queen St. E., Toronto	CF
Gelman, Ben	283 Dalhousie St., Ottawa	CF
Hamilton Chewing Gum Ltd.	455 Cumberland Ave., Hamilton	CG
Harry's Candies (R.H. Olsen Co.)	21 Union St., Brockville	CF
Holly Maid Candies Ltd.	373 Eglinton Ave., W. Toronto	CF
Hodgins, L. J.	3291 Dundas St., Toronto	CF
Hook, The Harry, Company	60 Roselawn Avenue, Toronto	CF
Horncastle, Clifford (The Sugar Bowl)	209 King St. E., Hamilton	CF, I
Howe Candy Co. Limited	84 Jackson Street E., Hamilton	CF
Hunt's Limited	67 Walker Ave., Toronto	CF
Jamieson's Candies	106 South Christina St., Sarnia	CF
Kerr Brothers	30 Zorra Ave., Toronto	CF
King, Harry	377 Dundas St., Woodstock	CF, I
Laing, W. J.	465 Cumberland Ave., Hamilton	CF
Lauder, Chas., & Co.	265 Queen Street, E., Toronto	CF
Laura Secord Candy Shops Ltd.	60 Bathurst Street, Toronto	CF
Life Savers Limited	100 Cumberland Ave., Hamilton	CF
Little Candy Shop	Queen Street, St. Mary's	CF
Loblaw Groceteria Company Limited	Fleet & Bathurst Sts., Toronto	CF
Lynett Bros. Ltd.	Kipling Ave., Islington	CF
McCormick's Limited	1156 Dundas Street East, London	CF
Maple Leaf Candy Shop	28 Garden Street, Guelph	CF
Mayfair Confections	598 The Queensway, Toronto	CF
Mays, J.X.	260 King St., W. Chatham	CF
Miller, H. W.	375 Wellington St., Kitchener	CF
Neilson, Wm., Limited	277 Gladstone Ave., Toronto	C, CH, CF, I
Nightingale Candy Co.	2252 Bloor St. W., Toronto	CF
Old English Sweetmeats	378 Parliament Street, Toronto	CF
Olympia Tea Room	106 Kent Street, W. Lindsay	CF, I
O-Pee-Chee Company Limited	430 Adelaide Street, London	CG, P
Parkhurst Products	96 Paton Rd., Toronto	CG
Patterson Chocolates	951 Queen Street West, Toronto	CF, CH
Purity Popcorn Co. Limited	148 Ossington Avenue, Toronto	P
Rankin's., Stratford	81 Ontario Street, Stratford	CF, I
Rhem Candy Co.	R. R. 1, Burlington	CF
Richie's Candies	106 Lake Shore Road, Mimico	CF
Robertson Brothers Limited	6 Ripley Ave., Toronto	CF, P
Robinson, Ernest G., Ltd.	301 Lansdowne Avenue, Toronto	CF
Rowntree Company Limited	72 Sterling Road, Toronto	C, CH, CF, CB
Ryan's Candy Co.	872 Dufferin Street, Toronto	CF
Schneider's, Reliable Sweets	Rockwood	CF
Short's Home-Made Candy	199 Bank Street, Ottawa	CF
Smiles'n Chuckles Limited	162 Weber St. E., Kitchener	CF
Thompson Confections	Church St., St. Mary's	P
Tiffany Confections Limited	325 James Street N., Hamilton	CF
Toronto Candy Company	568 Dundas St. W., Toronto	CF



Directory of Firms in the Confectionery Industry, 1953 - Concluded

Name of firm	Address	Main products
Ontario - concluded		
Union Candy Company	123 Denison Ave., Toronto	CF
Universal Confectionery Co.	86 Duke St. Ottawa	CF, P
Walkers Candies	574 Goyeau Street, Windsor	CF
Watson, Robert, Company, Limited	363 Sorauren Avenue, Toronto	CF
Wel's Candy Co.	157 Erie St. E., Windsor	CF
Weston George, Ltd.	34 Colborne St. Brantford	CF
Williards Chocolates Limited	443 Wellington Street, W. Toronto	CF, Ch
Wrigley, Wm. Jr. Company, Limited	235 Carlaw Avenue, Toronto	CG
Yates Candy Company	90 Sherbourne Street, Toronto	CF
Van Kirk Chocolate Corporation Ltd.	301 King St. E., Toronto	CF, CH, B
Weese's Candy Store	392 Front St., Belleville	CF
Zipman's Candy Shop	309 Dalhousie St., Ottawa	CF
Manitoba:		
Bond & Ronald Ltd.	690 McGee Street, Winnipeg	CF
Consolidated Candy Company Ltd.	932 Sherbrooke Ave., Winnipeg	CF
Del Confectionery Ltd.	455 Portage Avenue, Winnipeg	CF, I
The T. Eaton Company, Ltd.	234 Donald Street, Winnipeg	CF
Elkin Candy Co.	258 Dufferin Ave., Winnipeg	CF
Galpern, L. Candy Company	165 McDermott St., Winnipeg	CF
Gulland, C. E.	1909 Portage Avenue, Winnipeg	CF
Park Candy Kitchen	561 Portage Avenue, Winnipeg	CF
Paulin Chambers Co. Ltd.	311 Ross Ave., Winnipeg	CF, P
Progress Candy Company	209 Jarvis Street, Winnipeg	CF
Weinshenker, B., Candy Company	401 Flora Avenue, Winnipeg	CF
Saskatchewan:		
Cudmore, J. G.	19 Block, Hamilton Street, Regina	CF
Alberta:		
The Chocolate Shop	1217-1st Street West, Calgary	CF
Commercial Candy Works	809A Second Ave., E., Calgary	CF
I. Kesnick Confectionery	1401-11th St. W., Calgary	CF
Noble Candy Co. Ltd.	1920-9th Ave. E., Calgary	CF
Olivier, G. F.	1005A First St. W., Calgary	CF
British Columbia:		
Burbank Candies	2765 W. 4th Ave., Vancouver	CF, P
Lily Burgess	712 Pine St., Victoria	CF
Debrett Limited	234 E. 14th Ave., Vancouver	CF
The T. Eaton, Co. Ltd.	515 West Hastings St., Vancouver	CF
Forrester, H. G.	675 Granville Street, Vancouver	CF
Grant's Candies Ltd.	1836 E. Hastings St., Vancouver	CF
Honeyland Candies	2005 Victoria Dr. Vancouver	CF
Irving's Good Candies Ltd.	3770 W. 10th Ave., Vancouver	CF
Jean Fraley Chocolates	916 Douglas St., Victoria	CF
Lee's Candies	4363 W. 10th Ave., Vancouver	CF
Lees, Harold, A.	643 Yates Street, Victoria	CF
Mainland Confectionery Co. Ltd.	1146 Commercial Drive, Vancouver	CF
Manning's Limited	302 McKenzie Ave., Revelstoke	CF
Marles Candies	1505 Commercial Drive, Vancouver	CF
McDonald's Fine Chocolates	754 Robson St., Vancouver	CF
McKillop, Candy Co.	1520 Venables St., Vancouver	CF
Nabob Foods Division Kelly Douglas & Co. Ltd.	1106 Mainland Street, Vancouver	CF
Park Lane Confections	2700B West Broadway, Vancouver	CF
Peggy, Page Candies	615 Fort St. Victoria	CF
Rochon's (B.C.) Limited	685 Alpha Street, Victoria	CF
Roger's Chocolates	913 Government Street, Victoria	CF
Seaforth Candy	2954 Commercial Drive, Vancouver	CF
Sikorski, P. and Son	646 Kingsway, Vancouver	CF
Sinclair Brothers Ltd.	310 Cordova Street, W. Victoria	CF
Stevenson's Chocolates	725 Yates Street, Victoria	CF
Superior Confectionery	Duncan	CF
Victoria Confections	414 Skinner St., Victoria	CF
Welch's Limited	814 Robson Street, Vancouver	CF
Wiper's English Sweet Shops	5579 Dunbar St., Vancouver	CF
Ziegler Chocolate Shop Ltd.	977 Granville Street, Vancouver	CF, P