

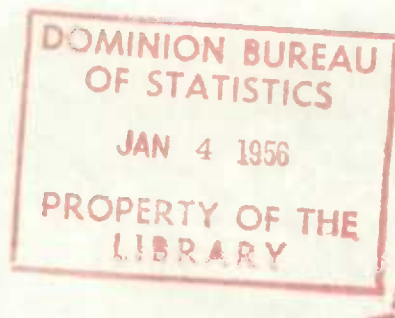
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CANADA

THE CONFECTIONERY INDUSTRY

1954



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NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: **Volume I**—The Primary Industries, including mining, forestry and fisheries; **Volume II**—Manufacturing; **Volume III**—Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

- I—General Review of the Manufacturing Industries, \$1.50
- II—The Manufacturing Industries of Canada, (7 sections, as follows:)
 - Section A. Summary for Canada, 25¢
 - Section B. Atlantic Provinces, 25¢
 - Section C. Quebec, 25¢
 - Section D. Ontario, 25¢
 - Section E. Prairie Provinces, 25¢
 - Section F. British Columbia, 25¢
 - Section G. The Manufacturing Industries of Canada, Regional Distribution, 75¢
- III—Foods and Beverages
- IV—Tobacco and Tobacco Products
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- XI—Printing Trades
- XII—Iron and Steel Products
- XIII—Transportation Equipment
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- XVI—Non-metallic Mineral Products
- XVII—Products of Petroleum and Coal
- XVIII—Chemicals and Allied Products
- XIX—Miscellaneous Manufactures

The present report belongs in Part III, Foods and Beverages. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

- A—General Review, 25¢
- B—The Slaughtering and Meat Packing Industries, 25¢
- C—The Dairy Products Industry, 25¢
- D—The Fish Processing Industry, 25¢
- E—The Fruit and Vegetable Preparations Industry, 25¢
- F—The Flour Milling Industry, 25¢
- G—The Prepared Breakfast Foods Industry, 25¢
- H—The Feeds Industry, 25¢
- I—The Biscuit Industry, 25¢
- J—The Bread and Other Bakery Products Industry, 25¢
- K—The Carbonated Beverages Industry, 25¢
- L—The Distilling Industry, 25¢
- M—The Brewing Industry, 25¢
- N—The Wine Industry, 25¢
- O—The Confectionery Industry, 25¢
- P—The Sugar Refining Industry, 25¢
- Q—The Macaroni and Kindred Products Industry, 25¢
- R—The Miscellaneous Food Preparations Industry, 25¢
- S—The Canned Foods Summary, 25¢

THE CONFECTIONERY INDUSTRY

1954

Beginning in 1952, the Bureau changed its policy with regard to the collection of statistics on the production of manufactured goods. Firms in several industries, where year-end inventory changes were known to be insignificant, were requested to report value of shipments f.o.b. plant instead of gross value of production. This change-over should result in better consumption data and should, eventually, provide industry with better statistics for economic analysis.

The following facts should be considered when the detail of the historical series on this Industry is considered. In 1932, firms manufacturing ice-cream only were transferred from this Industry to that of Miscellaneous Dairy Products. In 1945 the production of ice cream cones was included. In 1946, firms were instructed to omit all sales staff and warehouse employees who were not directly employed in the manufacturing plant. Some firms had previously reported all their sales and warehousing employees located throughout all of Canada.

Beginning in 1949 firms in Newfoundland are included. However, since there is only one establishment reporting from that province, the figures have been included with those of Nova Scotia and New Brunswick.

Table 1 shows principal statistics for significant years since 1932, and Table 2 provides provincial breakdown for the current and previous year. Since the close of the war this industry has shown considerable fluctuation. While 1953 showed very little change from 1952, 1954 showed an increase of 4.6% in value of shipments and 5.7% in cost of materials, while labour costs decreased 2.3% and fuel 1%.

Of the 190 establishments reporting 77 were located in Ontario and accounted for more than half of the value of shipments. Quebec ranks second with 51 establishments producing over 33% of the total.

In 1954 statistics on Inventory values were collected for the first time in this survey. The results are shown in Table 4.

TABLE 1. Principal Statistics of the Combined Biscuit and Confectionery Industries, Specified Years 1932-1954¹

Year	Establishments	Capital invested	Employees	Salaries and wages	Cost of materials used	Gross value of products
	No.	\$	No.	\$	\$	\$
1932	262	45,402,886	10,526	9,425,498	15,594,694	37,386,093
1933	236	41,410,901	9,891	8,114,234	15,725,547	35,176,094
1937	223	38,565,652	11,879	10,892,004	24,351,815	49,475,403
1939	216	37,858,363	12,152	11,748,656	22,846,696	51,301,152
1944	219	—	14,260	17,325,577	42,475,278	86,011,499
1945	231	—	13,952	17,428,577	41,715,991	84,627,083
1946	237	—	13,043	16,651,490	43,982,673	86,714,459
1948	245	—	15,747	24,169,366	82,292,096	154,095,691
1949	260	—	17,032	27,716,295	79,563,050	159,060,064
1950	254	—	17,169	29,343,054	84,848,619	169,788,351
1951	241	—	14,997	28,788,021	83,658,833	162,120,444
1952	229	—	15,466	31,721,301	88,145,255	174,006,241 ²
1953	234	—	16,139	34,468,905	87,869,150	174,298,352 ²
1954	233	—	15,039	33,705,770	90,618,475	174,431,223 ²

1. Profits or losses cannot be estimated from census figures as no data are collected for certain expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

2. Beginning in 1952 gross value of production is replaced by gross value of shipments f.o.b. plant (see text above).

TABLE 2. Principal Statistics of the Confectionery Industry, 1932-1954¹

Year	Estab- lish- ments	Capital invested	Em- ployees	Earnings	Cost of fuel and electricity	Cost at works of materials used	Value added by manufacture ³	Selling value of factory shipments
	No.	\$	No.	\$	\$	\$	\$	\$
1932	230	28,820,840	6,363	5,972,558		9,973,206		23,414,897
1933	202	27,036,211	6,240	5,311,202		10,096,556		21,815,124
1937	187	26,150,199	7,181	6,872,343	Not available	15,526,472	Not available	30,404,741
1939	180	25,725,707	7,323	7,302,146	before 1947	14,736,648	before 1947	31,800,157
1944	182	—	8,341	10,206,634		28,108,323		52,980,025
1945	190	—	8,118	10,254,257		27,325,076		51,908,339
1946	195	—	7,858	10,295,159		28,544,992		52,078,273
1948	196	—	10,076	15,227,428	935,236	56,396,133	45,354,894	102,686,263
1949	208	—	10,317	17,107,649	1,021,265	51,001,165	47,401,925	99,424,355
1950	207	—	10,854	18,451,058	1,110,302	54,520,295	49,223,151	104,853,748
1951	195	—	8,821	16,867,348	1,114,168	48,795,224	40,311,474	90,220,866
1952	182	—	9,285	18,703,410	1,122,591	52,891,618	44,341,932	98,356,141 ²
1953	187	—	9,358	20,197,150	1,141,600	53,265,893	44,375,451	98,782,944 ²
1954	190	—	8,803	19,729,208	1,129,825	56,319,009	46,492,747	103,314,610 ²

1. Profits or losses cannot be estimated from census figures as no data are collected for certain expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

2. Beginning in 1952, gross value of production is replaced by gross value of shipments f.o.b. plant (see text).

3. Figures for value added by manufacture are obtained by subtracting the cost of materials used, including fuel and electricity, from the value of production. For 1952 and 1953 value added figures are obtained by subtracting cost of materials, fuel and electricity from SHIPMENTS. For 1954 value of production was obtained from value of shipments by adding or subtracting the change in finished goods inventory, and then deducting cost of materials, fuel and electricity.

TABLE 3. Principal Statistics by Provinces, 1953 and 1954

Province	Estab- lish- ments	Em- ployees	Earnings	Cost of fuel and electricity	Cost at works of materials used	Value added by manufacture	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$	\$
1953							
Canada	187	9,358	20,197,150	1,141,600	53,265,893	44,375,451	98,782,944
Quebec	51	2,629	5,824,637	307,742	17,150,117	14,333,662	31,791,521
Ontario	77	4,854	10,977,938	627,920	29,584,044	24,926,076	55,138,040
All other provinces	59	1,875	3,394,575	205,938	6,531,732	5,115,713	11,853,383
1954							
Canada	190	8,803	19,729,208	1,129,825	56,319,009	46,492,747	103,314,610
Quebec	51	2,523	6,037,339	315,659	18,971,951	15,040,631	34,366,186
Ontario	77	4,525	10,404,842	617,305	30,526,066	26,371,403	57,006,961
All other provinces	62 ¹	1,755	3,287,027	196,861	6,820,992	5,080,713	11,941,463

1. Newfoundland 1, Nova Scotia 6, New Brunswick 4, Manitoba 11, Saskatchewan 1, Alberta 6, British Columbia 33.

TABLE 4. Inventory Values, 1954

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total inventory
	\$	\$	\$	\$
Opening	8,024,859	2,066,369	4,936,757	15,027,985
Closing	11,807,523	2,847,379	5,563,728	20,218,630

TABLE 3. Principal Statistics of the Chewing Gum Industry Compared with Other Confectionery Commodities 1954

Items		Chewing gum	Confectionery including cocoa and chocolate	Total
Establishments	No.	6	184	190
Employees on salaries:				
Male	"	51	1,055	1,106
Female	"	57	429	486
Salaries paid	\$	510,076	3,250,769	3,760,845
Employees on wages:				
Male	No.	164	3,045	3,209
Female	"	247	4,241	4,488
Wages paid	\$	872,986	15,095,377	15,968,363
Fuel and electricity	\$	61,389	1,068,436	1,129,825
Cost of materials	\$	4,042,407	52,276,602	56,319,009
Selling value of shipments	\$	9,901,841	93,412,769	103,314,610
Value added by manufacture	\$	5,881,704	40,611,043	46,492,747

TABLE 6. Principal Statistics Grouped According to Size of Establishments, 1953 and 1954

Size of establishment groups according to value of shipments	Establishments	Employees	Salaries and wages	Cost of materials used	Value of shipments
	No.	No.	\$	\$	\$
1953					
Under \$50,000	107	367	539,199	801,323	1,663,639
\$50,000 to \$99,999	18	169	314,618	666,693	1,249,544
\$100,000 to \$499,999	30	953	1,787,588	3,242,824	6,488,946
\$500,000 to \$999,999	11	791	1,670,970	4,252,468	8,509,812
\$1,000,000 and over	21	7,078	15,884,775	44,302,585	80,871,003
Canada	187	9,358	20,197,150	53,265,893	98,782,944
1954					
Under \$10,000	54	85	85,046	113,704	242,177
\$10,000 to \$24,999	36	121	186,857	272,640	563,952
\$25,000 to \$49,999	23	147	249,095	400,144	795,149
\$50,000 to \$99,999	15	143	275,645	574,008	1,119,408
\$100,000 to \$499,999	30	873	1,592,484	3,152,932	6,240,522
\$500,000 to \$999,999	10	761	1,599,730	3,989,839	6,952,226
\$1,000,000 and over	22	6,673	15,740,351	47,815,742	87,401,176
Canada	190	8,803	19,729,208	56,319,009	103,314,610

TABLE 7. Principal Statistics Classified According to Type of Ownership, 1953 and 1954

Type	Establishments	Total employees	Salaries and wages	Cost of materials	Value of shipments
	No.	No.	\$	\$	\$
1953					
Incorporated	88	8,832	19,356,810	51,583,390	95,482,199
Partnership	25	202	353,610	727,520	1,467,953
Individual	74	324	486,730	954,983	1,832,792
Canada	187	9,358	20,197,150	53,265,893	98,782,944
1954					
Incorporated	86	8,266	18,869,511	54,458,352	99,894,959
Partnership	27	225	380,948	864,695	1,644,054
Individual	77	312	478,749	995,962	1,775,597
Canada	190	8,803	19,729,208	56,319,009	103,314,610

TABLE 8. Factory Shipments of Products Made in the Confectionery Industry, 1953 and 1954

Items of production	Unit of measure	1953		1954	
		Quantity	Value of shipments f.o.b. plant	Quantity	Value of shipments f.o.b. plant
			\$		\$
Chewing gum	box	13,358,390	8,621,910	13,838,868	9,385,179
Cocoa powder:					
(a) for sale.....	lb.	7,276,579	3,530,035	7,408,097	4,345,895
(b) for own use	"	1	—	1	—
Cocoa butter:					
(a) for sale.....	lb.	777,496	544,228	553,782	531,957
(b) for own use	"	3,188,273	—	1,176,666	—
Chocolate sweetened:					
(a) Dark chocolate, for sale	lb.	5,803,328	2,374,552	5,843,548	3,087,629
(b) Dark chocolate, for own use	"	3,003,634	—	2,893,305	—
(c) Light chocolate, for sale.....	"	4,683,734	1,841,384	3,417,098	1,726,478
(d) Light chocolate, for own use	"	8,456,033	—	6,334,587	—
(e) Ice cream chocolate, for sale.....	"	1,074,665	329,401	1,169,500	359,118
Confectionery, penny goods	gross	3,345,248	2,814,804	3,685,622	2,913,981
Chocolate confectionery:					
(a) Chocolate in bulk	lb.	15,576,789	6,982,259	13,458,238	6,365,336
(b) Chocolate bars less than ten cents, moulded	doz.	10,832,901	4,283,767	8,728,606	3,157,872
(c) Chocolate bars less than ten cents, chocolate-covered confectionery bars	"	12,582,155	4,905,477	10,682,714	3,439,726
(d) Chocolate bars ten cents, moulded	"	7,166,065	4,742,887	10,160,964	7,002,145
(e) Chocolate bars ten cents, chocolate-covered confectionery bars	"	12,407,640	8,018,370	16,712,109	11,333,292
(f) Chocolate bars over ten cents.....	"	3,205,837	3,002,315	3,702,251	3,739,767
(g) Chocolates boxed and packaged.....	lb.	22,340,495	13,269,639	19,980,952	12,602,707
(h) Moulded chocolates novelties, including seasonal novelties.....	"	2,512,087	1,810,823	2,477,297	1,582,385
Sugar confectionery:					
(a) in bulk	lb.	43,235,868	10,301,348	38,024,850	9,186,015
(b) in bars	doz.	2,019,717	972,492	2,577,770	1,219,183
(c) in packages	lb.	18,454,630	6,573,014	24,371,889	7,509,555
Toffees:					
(a) in bulk	lb.	365,183	121,066	530,284	171,645
(b) in packages	"	2,132,551	683,084	2,998,716	1,179,310
Marshmallows:					
(a) in bulk	lb.	289,607	81,882	409,581	99,074
(b) in packages	"	4,870,670	1,306,610	5,163,313	1,410,959
Popcorn confectionery	"	2,887,697	1,469,336	2,286,338	1,242,481
Lozenges	"	1,496,948	298,559	1,731,192	436,402
Other bakery products (cake).....	—	—	2,440,144	—	1,391,759
Salted nuts, (almonds, walnuts, etc.)	lb.	191,084	168,627	234,607	161,897
Peanuts, salted.....	"	1,000,446	285,348	936,168	331,278
Ice cream	gal.	1	1	1	1
All other products ²	—	—	7,009,583	—	7,401,585
Total	—	—	98,782,944	—	103,314,610

1. Fewer than three firms reporting; included with all other products.

2. Includes: macaroni, mincemeat, peanut butter, syrups, and "other" cocoa and chocolate preparations.

TABLE 9. Production of Confectionery in Canada, 1932-1953

(Includes production in all industries)

Year	Confectionery all kinds		Year	Confectionery, all kinds	
	Quantity	Value		Quantity	Value
	lb.	\$		lb.	\$
1932.....	96,846,459	18,448,004	1946 ¹	151,363,133	41,510,004
1933.....	88,580,862	16,894,743	1947 ¹	182,806,032	58,078,331
1934.....	109,674,071	20,126,127	1948 ² in pounds.....	110,122,424	38,940,163
1935.....	117,357,709	20,420,039	in doz. bars.....	62,118,495	35,061,865
1936.....	122,618,410	22,404,663	1949 ² in pounds.....	142,610,024	47,251,881
1937.....	129,731,004	24,861,138	in doz. bars.....	53,922,312	28,778,929
1938.....	138,326,173	25,193,414	1950 ² in pounds.....	138,439,822	49,190,512
1939.....	140,716,161	27,188,223	in doz. bars.....	64,116,901	29,309,961
1940.....	154,522,427	29,949,580	1951 ² in pounds.....	124,287,513	42,754,294
1941.....	187,155,079	38,233,080	in doz. bars.....	41,431,579	23,077,667
1942.....	177,933,887	39,021,817	1952 ² in pounds.....	133,429,564	45,757,870
1943.....	174,547,932	40,352,368	in doz. bars.....	44,928,403	25,806,845
1944.....	185,260,561	43,379,685	1953 ² in pounds.....	134,015,198	46,296,613
1945.....	154,488,891	41,888,259	in doz. bars.....	48,214,315	25,925,308

1. In 1946 and 1947, conversion factor used in converting bars to pounds was 1½ pounds for one dozen bars. Previous to 1946, 1 3/8 pounds was used.

2. As the chocolate and sugar confectionery bars vary in weight, it was difficult to find a suitable conversion factor; therefore, confectionery in pounds is given separately from confectionery in bars.

TABLE 10. Materials Used, 1953 and 1954

Class of materials	Unit of measure	1953		1954	
		Quantity	Cost value	Quantity	Cost value
			\$		\$
Baking powder.....	lb.	17,523	2,675	16,320	2,559
Bicarbonate of ammonia.....	"	1,583	229	1,024	157
Butter.....	"	789,730	474,241	707,350	409,988
Cacao beans.....	"	29,183,016	9,354,764	26,714,179	11,487,306
Carbonate of ammonia.....	"	350	66	916	126
Chicle and chicle substitute.....	"	1,080,450	689,546	1,273,186	734,153
Chocolate, sweetened, dark and light.....	"	6,041,804	2,446,999	5,317,258	2,544,817
Cocoa powder, unsweetened.....	"	702,798	214,122	1,282,820	501,574
Cocoa and chocolate preparations, n.o.p.....	"	801,164	214,260	1,186,832	287,087
Cocoa butter.....	"	6,409,752	4,275,146	5,451,745	5,156,463
Cocoa butter substitute.....	"	678,357	224,735	1,939,834	539,712
Cocoa nut shredded.....	"	1,651,772	304,855	1,424,051	267,061
Cooking oils:					
(a) Corn.....	lb.	61,053	12,793	79,378	17,328
(b) Coconut.....	"	648,551	149,851	966,553	214,746
(c) Cottonseed.....	"	10,886	2,186	1,029	285
(d) Other cooking.....	"	1,469,744	342,020	731,912	174,799
Corn for popping.....	"	1,536,946	168,439	1,411,984	113,619
Corn syrup.....	"	7,034	810	5,524	1,082
Cream.....	gal.	248,101	704,334	269,403	766,678
Cream, powdered.....	lb.	13,919	11,337	11,796	8,874
Cream of tartar and substitutes.....	"	19,137	6,689	19,948	6,464
Eggs, in shell.....	doz.	8,874	4,541	6,400	2,377
Eggs, frozen.....	lb.	635,042	243,070	407,465	148,075
Egg powder, (dried yolks, albumen, etc.).....	"	83,450	149,390	76,183	127,705
Eggs, liquid, not frozen.....	"	-	-	-	-
Extracts, essences, etc.....	Value only	-	1,022,100	-	1,048,733
Flour:					
(a) Hard wheat (bread flour).....	bbl.	26,050	248,965	20,924	203,815
(b) Soft wheat (cake flour).....	"	19,173	186,391	9,188	80,645
(c) Soya.....	lb.	37,900	2,711	52,460	4,241
Fruits:					
(a) Raisins, currants.....	"	1,068,408	161,978	834,218	126,201
(b) Other dried fruits.....	"	688,819	163,412	572,217	167,177
(c) Fresh oranges and lemons.....	doz.	14,388	5,703	5,299	2,766
(d) Fresh, other.....	lb.	50,503	8,161	127,628	40,336
(e) Jams, jellies and marmalades.....	"	230,623	34,869	234,168	33,746
(f) Preserved and canned, other.....	"	919,693	286,714	556,181	206,934

TABLE 10. Materials Used, 1953 and 1954 - Concluded

Class of materials	Unit of measure	1953		1954	
		Quantity	Cost value	Quantity	Cost value
		\$		\$	
Gelatine	lb.	284,867	209,152	301,014	212,692
Glucose	"	41,003,395	3,051,349	41,226,025	3,009,379
Honey	"	48,660	7,564	48,500	7,994
Lard	"	194,788	33,872	21,576	5,192
Lecithin	"	81,848	17,196	168,803	51,455
Malt extract and syrups	"	62,754	10,973	60,196	10,828
Margarine	"	37,579	6,202	37,636	5,826
Milk, condensed	"	17,013,560	1,948,703	16,843,569	1,910,945
Milk, fresh and skim	gal.	146,475	42,610	929,640	280,713
Milk, powdered	lb.	3,860,054	680,242	1,545,295	327,362
Molasses	"	1,713,016	55,568	1,822,157	58,402
Nuts (walnuts, almonds, pecans, etc.):					
Shelled	lb.	2,433,377	1,280,411	2,270,595	1,175,710
Peanuts:					
(a) Green	lb.	6,604,428	982,780	7,996,038	1,226,646
(b) Roasted	"	3,058,546	476,581	1,207,575	218,007
Salt	lb.	455,960	6,910	455,338	8,084
Shortening	"	1,327,114	323,060	994,309	242,526
Sodium bicarbonate (baking soda)	"	56,015	2,295	58,319	2,588
Spices	"	12,046	5,896	12,127	6,206
Starch:					
(a) Corn	lb.	1,391,487	117,793	1,604,145	134,098
(b) Potato	"	23,284	2,674	27,470	2,288
(c) Moulding	"	1,145,750	91,855	883,203	72,700
Sugar:					
(a) Cane and beet	lb.	109,407,350	9,015,390	109,398,124	8,347,899
(b) Corn and cerelose	"	202,611	21,067	434,754	43,482
(c) Invert	"	1,077,305	99,842	1,064,266	96,140
Syrups	gal.	3,236	8,087	3,856	2,910
Yeast:					
Ordinary	lb.	105,162	18,555	54,843	10,174
Packing materials:					
(a) Waxed wrappers	-	-	967,104	-	1,085,217
(b) Cartons and shipping containers	-	-	1,670,455	-	1,992,212
(c) Cardboard cake and candy boxes	-	-	2,346,119	-	2,340,540
(d) Cellulose film	-	-	896,013	-	1,230,383
(e) Other coverings and containers	-	-	4,656,442	-	4,408,946
All other ingredients and supplies	-	-	2,095,031	-	2,363,836
Total value	-	-	53,265,893	-	56,319,009

TABLE 11. Production Workers by Months, 1953 and 1954

Months	1953			1954		
	Male	Female	Total	Male	Female	Total
Number						
January	3,193	4,671	7,864	3,079	4,388	7,467
February	3,264	4,800	8,064	3,165	4,515	7,680
March	3,190	4,570	7,760	3,152	4,477	7,629
April	3,126	4,325	7,451	3,071	4,256	7,327
May	3,067	4,199	7,266	3,035	3,985	7,020
June	3,074	4,338	7,412	3,060	4,015	7,075
July	3,073	4,159	7,232	2,954	3,764	6,718
August	3,329	4,708	8,037	3,308	4,668	7,976
September	3,659	5,768	9,427	3,512	5,184	8,696
October	3,750	6,234	9,984	3,607	5,408	9,015
November	3,652	5,929	9,581	3,470	5,089	8,559
December	3,333	4,657	7,990	3,072	4,015	7,087
Average monthly employment	3,308	4,864	8,172	3,209	4,488	7,697

TABLE 12. Estimated Capital, Repair and Maintenance Expenditures, 1948-1954

(Thousands of dollars)

	Capital expenditures			Repair expenditures			Capital and repair expenditures		
	Con- struction	Machinery	Sub Total	Con- struction	Machinery	Sub Total	Con- struction	Machinery	Total
	\$	\$	\$	\$	\$	\$	\$	\$	\$
1948	637	2,805	3,442	390	1,179	1,569	1,027	3,984	5,011
1949	539	3,023	3,562	272	1,175	1,447	811	4,198	5,009
1950	794	2,685	3,479	307	1,261	1,568	1,101	3,946	5,047
1951	1,328	2,575	3,903	262	1,153	1,415	1,590	3,728	5,318
1952	144	1,914	2,058	319	1,287	1,606	463	3,201	3,664
1953	477	2,000	2,477	287	1,136	1,423	764	3,136	3,900
1954	690	2,529	3,219	274	1,215	1,489	964	3,744	4,708

Statistics from "General Assignments Branch".

TABLE 13. Imports of Cocoa, Chocolate, etc., Specified Years, 1932-1954

	Cocoa beans not roasted		Cocoa butter		Cocoa, paste or liquor, not sweetened		Cocoa, paste or liquor, sweetened		Cocoa or chocolate in powdered form	
	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
	lb.	\$	lb.	\$	lb.	\$	lb.	\$	lb.	\$
1932	17,915,800	958,585	2,476,868	312,732	21,492	5,816	71,690	12,073	1,907,809	129,976
1933	23,925,000	1,112,838	2,102,684	243,392	17,823	5,375	12,526	2,740	1,248,818	97,469
1937	24,549,000	2,419,643	2,419,269	593,942	9,032	1,542	36,883	7,722	1,476,706	124,113
1939	29,425,500	1,529,787	3,786,715	519,051	10,832	1,697	64,394	8,983	2,929,950	216,159
1944	47,086,500	3,624,020	258,770	69,521	-	-	5,330	977	-	-
1945	51,249,100	3,816,594	224,490	69,027	12,000	2,387	13,100	2,478	190	49
1946	60,679,200	5,581,638	1,164	473	25,440	5,311	51,000	11,798	41,220	4,884
1948	39,264,200	14,789,877	1,737,605	1,561,831	3,307	1,584	104,576	36,708	-	-
1949	40,691,400	10,177,672	5,591,997	3,429,628	229,014	60,066	288,979	91,128	255,496	63,795
1950	39,561,800	10,716,583	6,629,058	4,006,024	1,063,311	202,783	270,538	84,760	2,506,775	587,685
1951	26,024,200	9,501,985	1,721,109	1,065,921	1,377,919	323,119	110,868	43,245	2,288,196	641,251
1952	28,627,800	9,558,094	5,140,474	3,211,173	3,155,211	798,684	244,066	91,150	4,645,012	1,162,303
1953	32,725,800	9,825,956	6,422,687	4,199,897	3,055,601	656,224	319,866	111,553	5,799,657	1,337,796
1954	30,069,700	15,615,040	6,023,683	5,669,854	2,663,840	891,131	897,000	255,649	7,043,994	2,042,729

TABLE 13. Imports of Cocoa, Chocolate, etc., Specified Years 1932-1934 - Concluded

Year	Cocoa or chocolate n.o.p.		Chicle or sappato gum, crude		Confectionery, coated with or containing chocolate		Sugar candy and confectionery of all kinds, n.o.p.	
	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
	lb.	\$	lb.	\$	lb.	\$	lb.	\$
1932	108,010	12,499	703,504	265,829	301,322	66,910	2,629,049	401,246
1933	29,785	5,788	1,026,368	283,529	154,005	39,159	2,827,253	353,679
1937	103,108	19,586	599,819	200,285	477,008	105,606	4,761,728	581,882
1939	164,979	22,470	784,836	257,396	470,124	99,647	3,167,387	400,057
1944	—	—	1,539,355	1,042,731	586	389	78,204	14,006
1945	207	84	1,310,086	953,143	88,908	20,136	2,084,259	365,274
1946	109,624	22,065	1,352,070	1,263,577	152,948	34,227	6,224,017	1,023,770
1948	379,789	69,648	2,077,477	1,467,558	940,094	406,868	3,923,872	945,481
1949	593,827	175,433	1,620,812	1,023,501	1,346,238	568,102	3,800,138	889,286
1950	1,353,729	420,866	1,895,446	1,005,521	8,515,848	3,123,768	8,440,645	1,776,020
1951	559,827	157,574	1,642,215	989,995	4,509,624	1,828,166	9,246,518	2,018,090
1952	775,568	200,653	1,399,552	794,269	6,964,021	2,750,422	14,887,454	3,013,015
1953	1,078,449	275,004	1,099,662	575,868	7,993,887	3,141,149	14,261,828	3,016,696
1954	2,252,732	661,438	1,201,842	828,533	7,833,205	3,261,720	13,554,821	2,812,877

TABLE 14. Exports of Candy Confectionery, etc., Specified Years 1932-1954

Year	Candy, n.o.p. includes coated and chocolate stock		Confectionery, n.o.p.		Chewing gum	
	Quantity	Value	Quantity	Value	Quantity	Value
	lb.	\$		\$		\$
1932	613,553	144,155	—	31,444	—	59,531
1933	513,590	113,403	—	27,909	—	64,419
1937	932,222	176,522	—	240,035	—	76,766
1939	831,745	167,765	—	37,501	—	90,128
1944	11,942,259	3,236,751	—	152,482	—	272,272
1945	16,975,925	4,991,571	—	161,345	—	407,336
1946	3,919,400	1,278,615	—	85,950	—	239,675
1948	2,559,122	998,928	—	115,084	—	138,965
1949	577,100	234,872	—	57,204	—	15,565
1950	58,010	26,659	—	41,222	—	5,126
1951	194,653	74,977	—	56,726	—	11,766
1952	170,230	62,769	—	50,574	—	6,758
1953	148,879	58,875	—	69,369	—	35,039
1954	162,985	67,147	—	111,757	—	2,412

Directory of Firms in the Confectionery Industry, 1954

Index to Principal Products

C - Cocoa
 CH - Chocolate
 CB - Cocoa Butter
 CF - Confectionery

CG - Chewing Gum
 IC - Ice Cream Cones
 I - Ice Cream
 P - Pop Corn

B - Biscuits
 O - Other (bakery products)

Name of firm	Address	Main products
Newfoundland:		
Case Bros.	377 Hamilton Avenue, St. John's	CF
Nova Scotia:		
Demetre, James E.	Springhill.....	CF
De Wolfe, T.P., & Son Ltd.....	Yarmouth.....	CF
Johnston's Candy Limited.....	Hantsport.....	CF
Moirs Limited.....	128 Argyle Street, Halifax	CF, B
Melanson, Louis A., Co.....	Church Point.....	CG
Robertson, W.C.	22 King Street, Truro.....	CF
New Brunswick:		
Ganong Brothers Limited.....	St. Stephen	CF
Cray, George W.	P.O. Box 87, Bathurst.....	CF
Philips, T.J.....	429 Main St., Saint John.....	CF
White, Mrs. Frank	239 Wentworth Street, Saint John.....	CF
Quebec:		
Allan, C.S., & Company Limited.....	3187 St. James St. W., Montreal.....	CF, P
Almar Chocolates Ltd.....	4307 Clark St., Montreal.....	CF
Arne de Bruxelles Sucer.....	1516 Sherbrooke St. W., Montreal.....	CF
Barcan Sweets Ltd.	1435 St. Alexander St., Montreal.....	CF
Bédard & Donaldson Ltée.....	Breakeyville.....	CF
Bédinger, L.H., & Cie, Ltée.....	591 Ash Ave., Montreal.....	CF
Bonbons du Chatel.....	762 St. Pierre, Montreal	CF
Bonbons Fleur de Lys.....	68 rue St.-Georges, Lévis.....	CF
Bonbons Idéal.....	Roxton Falls.....	CF
Bonbons Léonie	1512 de la Montagne, Montreal.....	CF
Bonbons Yolande Ltée.....	41 des Industries, Lévis.....	CF
Caramel Corn Crispies.....	403 St. Catherine St. W., Montreal.....	P
Carmella Candy Mfg. Co.....	11 Notre Dame St., Montreal.....	CF
Charmaine Candy Co.....	843 Church Ave., Verdun	CF
Chocolates Havana Enrg.	St. Pierre Charlesbourg.....	CF
Confiserie d'Art Ménager.....	St. Césaire	CF
Diana Candy Manufacturers.....	6744 rear St. Vallier St., Montreal.....	CF
Dufresne, H., Company Ltd.....	5577 St. Dominique St., Montreal.....	CF
Expert Candy Company	10324 Blvd. St. Michel, Montreal North	CF
Federal Confectionery, Inc.	991 Cote St., Montreal.....	CF
Fournier & Frère.....	616 St. Vallier St. West, Quebec.....	CF
Fry Cadbury Limited	2025 Masson St., Montreal	C, CH, CF, CB
General Foods Limited	3510 Albert St., Montreal	C, CH, CB
Guay, Georges.....	7148 Boyer, Montreal.....	CF
Herbert, A.....	938 Duluth Est, Montreal	CF
Hooper, D.C. & Co.	125 21st Ave., Lachine.....	C
Kambly (of Switzerland) Canada, Ltd.....	Nelson St., St. Hyacinthe	CF, B
Kony Enrg.....	675 1st Ave., Quebec.....	CF
La Compagnie Jean & Charles	9160, rue Lajeunesse, Montreal.....	CF
Lalumière & Frère	2229, rue St. Catherine Est, Montreal.....	CF
LaRose Confections Ltd.	5 Commissioners St. W., Montreal.....	CF
Laura Secord Candy Shops Limited.....	869 Viger Avenue, Montreal.....	CF
Les Industries C.I. Lachance Inc.....	263 rue St. Paul, Québec	CF
Lowney, The Walter M., Company, Limited	350 Inspector Street, Montreal.....	CB, CF, P
Mary Lee Candies Ltd.	1896 Orleans St., Montreal.....	CF
Mercier, A.	4654 Papineau Ave., Montreal.....	CF
Modern Popcorn Company	1446 City Hall Avenue, Montreal.....	P
National Licorice Company.....	4211 Rouen Street, Montreal.....	CF
Original Turkish Delight Co. Ltd.....	5818 St. Lawrence Blvd., Montreal.....	CF
Paramount Candy Co. Reg'd.	1310 E. Mount Royal Ave., Montreal.....	CF
Pépin & St. Germain Ltée.....	4058 Parthenais St., Montreal.....	CF
Phillé Chocolates.....	40 Navy Bldg., St. Hyacinthe	CF
Roselyne Bonbons	4774 rue Papineau, Montreal	CF
Sacharen Brothers.....	20 Henry IV Street, Montreal	CF
St. Lawrence Candy Company.....	1580 Sanguinet St., Montreal	CF

Directory of Firms in the Confectionery Industry, 1954 - Continued

Name of firm	Address	Main products
Quebec - concluded:		
Stilwell's Homemade Candies Reg'd.	5123 Wellington St., Verdun	CF
Vaillancourt Limitee	1691 Dorion Street, Montreal	CF
Verdon D. Limited	15, rue Caron, Québec	CF
Viau Limited	4951, rue Ontario Est, Montreal	CF
World Wide Gum Company Limited	175 Park Avenue, Granby	CG
Ontario:		
Adams Brands Ltd.	14 Dickens St., Toronto	CG, CF
Allan Candy Co. Limited	Aldershot	CF
Allan's Chocolate Novelties Limited	155 Catherine St. N., Hamilton	CF
Arlene Sweets	R. R. No. 1, Weston	CF
Armitage, Candy Co.	859 Lansdowne Ave., Toronto	CF
Atlas Candy Mfrs	823 Dovercourt Rd., Toronto	CF
Balmer, H. B., Limited	22 Geary Avenue, Toronto	CF
Beech-Nut Company of Canada Ltd.	100 Cumberland Ave., Hamilton	CF
Bighams, Limited	144 Thames St., S. London	CF, I
Birrell's Candy	R. R. No. 1, Niagara Falls	CF
Blue Ribbon Ltd.	381 College St., Toronto	C, CH, CF, CB
Boomers, Limited	131 King Street, London	CF
Brown, Olin, Candies	88 Wellington St., Stratford	CF
Connaty, James, Limited	Uxbridge	CF
Dairy Maid Chocolates Ltd.	83 Duke St., Toronto	CF, CH
Dominion Candy Co.	12 Kensington Ave., Toronto	CF
Eddie's Home Made Candy	356 Elgin St., Ottawa	CF
The T. Eaton Company Limited	Louisa Street, Toronto	CF
Emid, Farris, Company	130 1/2 Queen St. E., Toronto	CF
Gelman, Ben	283 Dalhousie St., Ottawa	CF
Glendale candy Co.	Bothwell	CF
Hamilton Chewing Gum Ltd.	455 Cumberland Ave., Hamilton	CG
Harry's Candies (R.H. Olsen Co.)	21 Union St., Brockville	CF
Holly Maid Candies Ltd.	373 Eglinton Ave., W. Toronto	CF
Hodgins, L. J.	3291 Dundas St., Toronto	CF
Hook, The Harry, Company	60 Roselawn Avenue, Toronto	CF
Howe Candy Co. Limited	84 Jackson Street E., Hamilton	CF
Jamieson's Candies	106 South Christina St., Sarnia	CG
Johnson's Candy	719 Peel St., Woodstock	CF
Kerr Brothers	30 Zorra Ave., Toronto	CF
King, Harry	377 Dundas St., Woodstock	CF, I
Lain, W. J.	465 Cumberland Ave., Hamilton	CF
Lauder, Chas., & Co.	265 Queen Street, E., Toronto	CF
Laura Secord Candy Shops Ltd.	60 Bathurst Street, Toronto	CF
Life Savers Limited	100 Cumberland Ave., Hamilton	CF
Loblaw Groceries Company Limited	Fleet & Bathurst St., Toronto	CF, O
Lynett Bros. Ltd.	297 Kipling Ave. S., Toronto 14	CF
McCormick's Limited	1156 Dundas Street East, London	CF
Maple Leaf Candy Shop	28 Garden Street, Guelph	CF
Mayfair Confections	598 The Queensway, Toronto	CF
Mays, J.X.	260 King St., W. Chatham	CF
Miller, H. W.	375 Wellington St., Kitchener	CF
Neilson, Wm., Limited	277 Gladstone Ave., Toronto	C, CH, CF, I
Nightingale Candy Co.	2252 Bloor St. W., Toronto	CF
Old English Sweetmeats	378 Parliament Street, Toronto	CF
Olympia Tea Room	106 Kent Street, W. Lindsay	CF, I
O-Pee-Chee Company Limited	430 Adelaide Street, London	CG, P
Parkhurst Products	96 Paton Rd., Toronto	CG
Par-tee Confectionery Co.	Mount Forest	P
Patterson Chocolates	951 Queen Street West, Toronto	CF, CH
Prosperity candy Kitchen	86 Simcoe St., Oshawa	CF
Purity Popcorn Co. Limited	Canmotor Ave., Toronto	P
Rankin's., Stratford	81 Ontario Street, Stratford	CF, I
Rhem Candy Co.	R. R. 1, Burlington	CF
Richie's Candies	106 Lake Shore Road, Mimico	CF
Robertson Brothers Limited	6 Ripley Ave., Toronto	CF, P
Robinson, Ernest G., Ltd.	301 Lansdowne Avenue, Toronto	CF
Rowntree Company Limited	72 Sterling Road, Toronto	C, CH, CF, CB
Ryan's Candy Co.	872 Dufferin Street, Toronto	CF
Schneider's, Reliable Sweets	Rockwood	CF
Short's Home-Made Candy	199 Bank Street, Ottawa	CF
Smiles'n Chuckles Limited	162 Weber St. E., Kitchener	CF
Sugar Bowl, The,	209 King St. E., Hamilton	CF
Thompson Confections	Church St., St. Mary's	P
Tiffany Confections Limited	325 James Street N., Hamilton	CF
Toronto Candy Company	568 Dundas St. W., Toronto	CF

Directory of Firms in the Confectionery Industry, 1934 - Concluded

Name of firm	Address	Main products
Ontario - concluded:		
Union Candy Company	123 Denison Ave., Toronto	CF
Universal Confectionery Co.	86 Duke St. Ottawa	CF, P
Walkers Candies	574 Goyeau Street, Windsor	CF
Watson, Robert, Company, Limited	363 Sorauen Avenue, Toronto	CF
Wel's Candy Co.	157 Earle St. E., Windsor	CF
Weston George, Ltd.	30-38 Colborne St. Brantford	CF
Willards Chocolates (Canadian Food Products Ltd.)..	443 Wellington Street, W. Toronto	CF, CH
Wrigley, Wm. Jr. Company, Limited	235 Carlaw Avenue, Toronto	CG
Yates Candy Company	90 Sherbourne Street, Toronto	CF, O
Van Kirk Chocolate Corporation Ltd.	301 King St. E., Toronto	CF, CH, B
Weese's Candy Store	392 Front St., Belleville	CF
Zipman's CandyShop	311 Dalhousie St., Ottawa	CF
Manitoba:		
Bond & Ronald Ltd.	690 McGee Street, Winnipeg	CF
Consolidated Candy Company Ltd.	932 Sherbrooke St., Winnipeg	CF
Del Confectionery Ltd.	455 Portage Avenue, Winnipeg	CF, I
The T. Eaton Company, Ltd.	234 Donald Street, Winnipeg	CF
Elkin Candy Co.	258 Dufferin Ave., Winnipeg	CF
Galpern, L. Candy Company	165 McDermott St., Winnipeg	CF
Gulland, C. E.	1909 Portage Avenue, Winnipeg	CF
Park Candy Kitchen	561 Portage Avenue, Winnipeg	CF
Paulin Chambers Co. Ltd.	311 Ross Ave., Winnipeg	CF, P
Progress Candy Company	209 Jarvis Avenue, Winnipeg	CF
Weinshenker, B., Candy Company	401 Flora Avenue, Winnipeg	CF
Taylor, W. A., & Co.	135 Provencher Ave, St. Boniface	CF
Saskatchewan:		
Cudmore, J. G.	19 Block, Hamilton Street, Regina	CF
Alberta:		
The Chocolate Shop	1217 - 1st Street West, Calgary	CF
Commercial Candy Works	809 A Second Ave., E., Calgary	CF
I. Kesnick Confectionery	1401 - 11th St. W., Calgary	CF
Noble Candy Co. Ltd.	1820 - 9th Ave., E., Calgary	CF
Olivier, G. F.	1005 A First St. W., Calgary	CF
British Columbia:		
Burbank Candies	2765 W. 4th Ave., Vancouver	CF
Lilly Burgess	712 Pine St., Victoria	CF
Debrett Limited	234 E. 14th Ave., Vancouver	CF
The T. Eaton, Co. Ltd.	515 West Hastings St., Vancouver	CF
Forrester, H. G.	675 Granville Street, Vancouver	CF
Grant's Candies Ltd.	1836 E. Hastings St., Vancouver	CF
Harlan Fairbanks Co. Ltd.	1972 West 4th St., Vancouver	P, O,
Honeyland Candies	2005 Victoria Dr. Vancouver	CF
Irving's Good Candies Ltd.	3770 W. 10th Ave., Vancouver	CF
Jean Fraley Chocolates	916 Douglas St., Victoria	CF
Lee's Candies	4363 W. 10th Ave., Vancouver	CF
Lees, Harold, A.	643 Yates Street, Victoria	CF
Mainland Confectionery Co. Ltd.	1146 Commercial Drive, Vancouver	CF
Manning's Limited	302 McKenzie Ave., Revelstoke	CF
Marles Candies	1505 Commercial Drive, Vancouver	CF
McDonald's Fine Chocolates	754 Robson St., Vancouver	CF
McKillop, Candy Co.	1520 Venables St., Vancouver	CF
Nabob Foods Division Kelly Douglas & Co. Ltd.	1106 Mainland Street, Vancouver	CF, O
Okanagan Fruit Specialties Ltd.	540 Cawston Ave., Kelowna	CF
Park Lane Confections	2700B West Broadway, Vancouver	CF
Peggy, Page Candies	615 Fort St. Victoria	CF
Rochon's (B.C.) Limited	685 Alpha Street, Victoria	CF
Roger's Chocolates	913 Government Street, Victoria	CF
Seaforth Candy	2954 Commercial Drive, Vancouver	CF
Shaw's Candies Ltd.,	Kelowna	CF
Sikorski, P. and Son	646 Kingsway, Vancouver	CF
Sinclair Brothers Ltd.	310 Cordova Street, W. Victoria	CF
Stevenson's Chocolates	725 Yates Street, Victoria	CF
Superior Confectionery	Duncan	CF
Victoria Confections	414 Skinner St., Victoria	CF
Welch's Limited	814 Robson Street, Vancouver	CF
Wiper's English Sweet Shops	5579 Dunbar St., Vancouver	CF
Ziegler Chocolate Shop	977 Granville Street, Vancouver	CF, P

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