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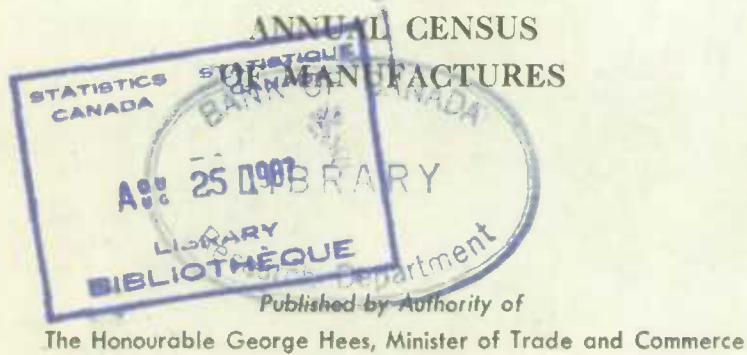
ANNUAL

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# CONFECTIONERY MANUFACTURERS 1960

Formerly The Confectionery Industry



DOMINION BUREAU OF STATISTICS

Industry and Merchandising Division

October 1962  
6522-520

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**SYMBOLS**

The interpretation of the symbols used in the tables throughout this publication is as follows:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- † revised figures.



## EXPLANATORY NOTES

This report is one in a series of about 140 publications which present the results of the 1960 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. Adoption of the revised Standard Industrial Classification for 1960 compilations has necessitated changes in titles of many reports in this annual series. The content of many industries has also been affected (see following note on Industrial Classification).

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1960 are as follows:

### Period Covered

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

### Establishment

Data for the annual census is collected on an establishment basis. A firm with more than one plant is required to file a report for each plant. In most cases an establishment is a complete factory; sometimes, however, a plant is divided into two or more establishments when it carries out operations classifiable to different industries and when separate accounting records are available. Usually the statistics for an establishment relate only to the manufacturing activities. Other activities such as construction at the plant by its own employees, wholesale or retail activities carried on at the plant location, etc., are not included. Plants engaged solely in repair work (except in the case of furniture, shipbuilding, boat building, aircraft and railway rolling stock industries) are not included but plants occupied in assembling parts into complete units are included.

### Employees

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level, and clerical employees. Working owners and partners are also included in this category.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, ware-

housing and delivery staffs. Employees on new construction work, in retail or wholesale operations, on outside piece work etc. are not included.

Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to calendar years whether or not some establishments reported other data on a financial year basis.

### Salaries and Wages

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included but not their withdrawals for income tax. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

### Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used, (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the works, including freight, duty, etc.

### Materials and Supplies Used

Figures represent quantities and laid-down cost values, at the works, of materials and supplies actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants or reporting companies for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

### Factory Shipments

Factory shipments refer to shipments of goods made from own materials either in the reporting plant or by other manufacturers on the basis of a charge to the reporting plant for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm are included. Goods bought or received as transfers



and resold without further processing are not included. Values are computed on f.o.b. plant or plant warehouse basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding, aircraft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

### **Inventories**

Values represent the book values of manufacturing inventories owned and held at the reporting plant. Figures include inventories held in warehouses or selling outlets which have been included with plant operations for purposes of reporting shipments.

### **Value added by Manufacturing**

Figures are computed from value of shipments plus or minus changes in inventories of finished goods and goods in process less cost of materials, fuel and electricity. This figure is sometimes referred to as net production.<sup>1</sup>

### **Standard Industrial Classification**

The revised Standard Industrial Classification which has been introduced with the 1960 Census of Manufactures provides for a breakdown of the universe into 140 industries arranged in 20 major groups compared with 135 industries in 17 major groups in the old classification which was used in the compilations for the years 1949 to 1959 inclusive. It incorporates changes considered desirable on the basis of experience in using the earlier classification as well as those which take account of changes in the structure of Canadian industries associated with the rapid developments of the past decade. Full details are contained in the Standard Industrial Classification Manual, Catalogue No. 12-501, which is available from either the Queen's Printer or the Dominion Bureau of Statistics. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

Many industries remain unchanged in the new classification but in many instances there have been substantial changes in content because of the shifting of establishments from one industry to another or in re-grouping of establishments. Where

<sup>1</sup> To arrive at the National Accounts concept of "gross domestic product at factor cost", it would be necessary to subtract also the cost of office supplies used, advertising, insurance and other goods and services obtained from other businesses. Data on these inputs are not collected on the annual Census of Manufactures. Value added figures for "The primary industries and construction" are published in D.B.S. publication 61-202, *Survey of Production*.

changes have occurred the principal statistics for 1957, 1958 and 1959 have been re-compiled to provide data on a basis comparable with those for 1960.

### **Short Forms**

Between 1949 and 1957, in an effort to ease the reporting burden for smaller firms, a short form was used asking for the total value of shipments only or, in a few cases where losses of detail were significant, for quantities and values of principal products. For purposes of publication, missing data were estimated on the basis of appropriate ratios. In general the cut-off point for these short forms was set at \$50,000 value of shipments. About 40% of the total number of establishments reported on the short form and accounted for less than 3 per cent of the total value of shipments.

In 1958, in order to establish a new base year, the small firms were asked to report all items of principal statistics together with some detail on materials and products.

For the 1959 Census, the short form was used again, but further steps were taken to ease the respondents' burden. First, the general limit for short forms was raised to \$100,000 value of shipments. In addition, a new intermediate form was developed. This form is a shortened version of the long form in that most of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between \$100,000-\$500,000 value of shipments, but in the case of both the short and intermediate forms there were lower cut-offs for a number of industries in which the smaller firms accounted for a larger share of total shipments. On the other hand, limits were raised where this could be done without a significant loss of coverage. On most of the short forms for 1959, in addition to total value of shipments, data on principal products were requested. In a few industries, where loss of employment and earnings data were considered too large because of higher cut-offs, a question on total payroll was placed on the short form. This practice was followed again in 1960.

The intermediate and long forms provide complete data for the compilation of all elements of principal industry statistics and the details of materials and products. The one-page short form, although containing data on principal products and total value of shipments, does not request information on other elements of principal statistics such as value of inventories, materials, fuel and electricity and, in most cases, employment and salaries and wages, nor does it contain detailed data on volume and value of materials used. For purposes of compiling aggregates of principal statistics by industry and by geographic location, the missing data for each establishment were estimated for 1959 by using, in general, ratios based on the change in the value of shipments between 1958 and 1959. The proportion of the estimated data was generally less than 5 per cent of the total in each category of principal statistics.

## USE OF MODIFIED FORMS FOR CONFECTIONERY MANUFACTURERS

1960

Explanatory notes on page 4 contain comments on the background and composition of the short, medium and long type forms used in the annual surveys. Generally, for Confectionery Manufacturers the following cut-off ranges applied; short forms where value of shipments was less than \$100,000; medium for respondents who had shipments of \$100,000 up to \$500,000; and long forms for shipments of \$500,000 and over. Each type of form

contained adequate coverage for shipments quantity and value figures. The medium form requested quarterly figures on production workers and excluded quantity data for fuel and electricity. The short form had no accommodation for reporting cost/quantity data for raw materials, fuel, electricity and monthly numbers of production workers. The following tabular illustration shows the general effect of the modified forms.

Establishments reporting on	Number of establishments	Percentage of total number of establishments	Value of factory shipments	Percentage of total value of factory shipments
			\$	
Long forms .....	56	25.5	129,861,703	90.9
Medium forms .....	37	16.8	9,348,913	6.5
Short forms .....	127	57.7	3,753,240	2.6
<b>Total establishments .....</b>	<b>220</b>	<b>100.0</b>	<b>142,963,856</b>	<b>100.0</b>

From the analysis in the foregoing table, it is apparent that approximately 75 p.c. of the respondents received the modified forms yet their aggregate value of shipments accounted for less than 10 p.c. of the industry total. Establishments reporting on

short forms, for shipments value, had less than 3 p.c. of the total. These figures indicate that the use of modified forms had little effect on the essential operational coverage of Confectionery Manufacturers.

COMPTON'S MANUFACTURING

1941

THE COMPTON MANUFACTURING COMPANY

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# CONFECTIONERY MANUFACTURERS

1960

The 1960 statistics in this report (formerly the Confectionery Industry) have been compiled on the basis of the Standard Industrial Classification—revised, 1960. Since implementation of the new S.I.C. has resulted in changes in the content of this industry, principal statistics for 1957, 1958 and 1959 have been recompiled on the revised basis for the purpose of comparability. It is noted however that the changes in the industry resulting from the revision in reclassification have not been significant.

In 1961 there was a general increase in all principal statistics. The selling value of factory shipments was \$142,963,856, an increase of 5 per cent over the previous year. The value added by manufacture increased by 11 per cent to \$70,432,168.

The following facts should be noted in considering the detail of the historical series on this industry. In 1932, firms manufacturing ice-cream only were transferred from this industry to Dairy Products. In 1946, firms were instructed to omit all sales staff and warehouse employees who were not directly employed in the manufacturing plant. Some firms had previously reported all their sales and

warehousing employees located throughout Canada. Beginning in 1949 firms in Newfoundland are included.

In 1955 manufacturers whose main products are roasted peanuts or ready-to-eat popcorn were added to Confectionery Manufacturers in accordance with Standard Industrial Classification recommendations. Formerly these firms had been compiled with Miscellaneous Food Manufacturers.

Of the 220 establishments reporting in 1960, there were 90 in Ontario and they accounted for more than 58 per cent of the total value of shipments. Quebec ranks second with 72 establishments producing almost 30 per cent.

Figures for "Value added by manufacture" are obtained by subtracting cost of materials used and cost of fuel and electricity from value of production. In 1952 and 1953 value of shipments was used since the value of production could not be ascertained. In 1954 and 1955 value of production was computed by using the value of shipments plus or minus the increase or decrease in finished goods inventory. For 1956 and later years, the change in "Goods in process" inventory was also taken into account.

**TABLE 1. Principal Statistics of Confectionery Manufacturers, 1936-59**

Basis: Standard Industrial Classification in use prior to 1960

Year	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost at works of materials used	Value added by manufacture	Selling value of factory shipments
	number				dollars		
1936	162	6,883	6,537,206	..	14,107,401	..	28,332,752
1937	187	7,181	6,872,343	..	15,526,472	..	30,404,741
1938	191	7,365	7,157,332	..	14,783,586	..	30,489,803
1939	180	7,323	7,302,146	..	14,736,648	..	31,800,157
1940	169	7,818	7,883,859	..	18,176,777	..	36,572,108
1941	168	8,869	9,203,153	..	24,319,933	..	46,741,633
1942	166	8,146	9,350,042	..	25,032,295	..	47,329,886
1943	175	8,042	9,589,227	..	25,911,899	..	49,321,215
1944	182	8,341	10,206,634	..	28,108,323	..	52,980,025
1945	190	8,118	10,254,257	..	27,325,076	..	51,908,339
1946	195	7,858	10,295,159	..	28,544,992	..	52,078,273
1947	194	9,345	12,718,309	806,720	40,556,696	35,491,447	76,854,863
1948	196	10,076	15,227,428	935,236	56,396,133	45,354,894	102,686,263
1949	208	10,317	17,107,649	1,021,265	51,001,165	47,401,925	99,424,355
1950	207	10,854	18,451,058	1,110,302	54,520,295	49,223,151	104,853,748
1951	195	8,821	16,867,348	1,114,168	48,795,224	40,311,474	90,220,866
1952	182	9,285	18,703,410	1,122,591	52,891,618	44,341,932	98,356,141
1953	187	9,358	20,197,150	1,141,600	53,265,893	44,375,451	98,782,944
1954	190	8,803	19,729,208	1,129,825	56,319,009	46,492,747	103,314,610
1954 <sup>r</sup>	226	9,335	20,998,402	1,223,670 <sup>r</sup>	62,658,381	50,823,498 <sup>r</sup>	114,078,846
1955	227	9,124	21,293,169	1,257,700	61,152,885	50,347,912	112,630,426
1956	229	9,706	23,399,965	1,356,088	62,858,163	54,617,727	119,455,419
1957	213	10,020	25,169,106	1,494,587	68,862,131	63,879,118	133,719,169
1958	210	9,770	26,362,140	1,494,736	73,712,223	66,012,005	140,707,096
1959	212	9,488	27,175,724	1,473,427	70,742,851	63,384,986	136,555,219

TABLE 2. Principal Statistics by Provinces, 1957-60

Basis: Standard Industrial Classification revised, 1960

Province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Selling value of factory shipments
	number		dollars				
<b>1957</b>							
<b>Canada</b> .....	<b>214</b>	<b>9,990</b>	<b>25,107,119</b>	<b>1,493,551</b>	<b>69,021,684</b>	..	<b>133,447,233</b>
Quebec .....	59	2,786	7,500,649	408,147	21,658,094	..	41,827,920
Ontario .....	93	5,246	13,906,540	793,965	38,961,915	..	76,944,159
British Columbia .....	32	299	698,936	67,872	1,670,263	..	2,878,058
All other provinces .....	30	1,659	3,000,994	223,567	6,731,412	..	11,797,096
<b>1958</b>							
<b>Canada</b> .....	<b>211</b>	<b>9,738</b>	<b>26,284,219</b>	<b>1,490,865</b>	<b>73,781,948</b>	..	<b>140,317,926</b>
Quebec .....	63	2,758	7,787,832	419,904	23,032,508	..	44,542,874
Ontario .....	88	5,059	14,445,506	813,027	42,088,255	..	80,592,414
British Columbia .....	30	270	739,656	58,710	1,825,869	..	3,125,724
All other provinces .....	30	1,651	3,311,225	199,224	6,835,316	..	12,056,914
<b>1959</b>							
<b>Canada</b> .....	<b>213</b>	<b>9,457</b>	<b>27,099,251</b>	<b>1,472,512</b>	<b>70,659,159</b>	..	<b>135,984,343</b>
Quebec .....	66	2,621	7,826,177	422,982	21,998,019	..	40,387,066
Ontario .....	88	4,992	15,060,042	815,829	39,935,510	..	80,226,627
British Columbia .....	29	282	838,020	49,136	1,821,575	..	3,363,473
All other provinces .....	30	1,562	3,375,012	784,565	6,904,055	..	12,007,177
<b>1960</b>							
<b>Canada</b> .....	<b>220</b>	<b>9,614</b>	<b>28,204,538</b>	<b>1,516,265</b>	<b>71,990,802</b>	<b>70,432,168</b>	<b>142,963,856</b>
Quebec .....	72	2,760	8,372,478	465,624	22,678,406	21,031,181	43,215,009
Ontario .....	90	5,154	15,719,012	834,673	40,624,718	41,727,610	83,237,419
British Columbia .....	28	279	871,512	45,961	1,611,499	1,447,760	3,045,235
All other provinces .....	30	1,421	3,241,536	170,007	7,076,179	6,225,617	13,466,193

TABLE 3. Inventory Values, 1960

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total inventory
	dollars			
<b>Opening inventory<sup>1</sup></b>				
<b>Canada</b> .....	<b>13,585,173</b>	<b>2,640,945</b>	<b>5,796,252</b>	<b>22,022,370</b>
Quebec .....	4,940,251	1,073,433	1,733,504	7,747,188
Ontario .....	7,594,419	1,228,860	3,020,596	11,843,875
British Columbia .....	412,788	1,688	130,952	545,428
All other provinces .....	637,715	336,964	911,200	1,885,879
<b>Closing inventory</b>				
<b>Canada</b> .....	<b>14,604,346</b>	<b>2,426,225</b>	<b>6,986,351</b>	<b>24,016,922</b>
Quebec .....	5,722,467	973,789	2,793,350	9,489,606
Ontario .....	7,802,751	1,112,462	3,086,576	12,001,789
British Columbia .....	430,043	1,673	190,952	622,668
All other provinces .....	649,085	338,301	915,473	1,902,859

<sup>1</sup> The opening inventory for the current year differs from the closing inventory published last year due to transfers, discards, corrections, or addition of new firms.



TABLE 4. Principal Statistics grouped according to the Number of Employees 1957 and 1960

	Estab-lish-ments	Em-ployees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number		dollars			
<b>1957</b>						
Under 5 employees .....	102	226	351,860	31,093	761,436	1,463,765
5 to 14 employees .....	45	367	818,214	62,934	1,963,298	3,704,547
15 " 49 " .....	30	762	1,851,234	136,692	6,099,274	9,775,235
50 " 99 " .....	15	981	2,341,965	170,179	5,335,648	11,281,354
100 " 199 " .....	11	1,685	4,562,694	251,204	14,739,443	29,969,674
200 " 499 " .....	6	1,879	4,441,659	238,900	11,752,804	21,218,890
500 and over " .....	5	4,090	10,739,493	602,549	26,369,781	56,033,768
<b>Totals .....</b>	<b>214</b>	<b>9,990</b>	<b>25,107,119</b>	<b>1,493,551</b>	<b>69,021,684</b>	<b>133,447,233</b>
<b>1960</b>						
Under 5 employees .....	102	220	383,579	32,815	798,832	1,492,628
5 to 14 " .....	46	334	858,138	52,894	1,954,223	3,619,500
15 " 49 " .....	38	1,010	2,789,727	182,026	8,352,607	14,345,206
50 " 99 " .....	10	683	1,870,296	112,318	4,118,844	9,785,513
100 " 199 " .....	12	1,764	5,115,859	284,167	14,067,942	27,137,743
200 " 499 " .....	7	1,985	5,899,537	256,221	13,816,572	28,257,978
500 and over " .....	5	3,618	11,287,402	595,824	28,881,782	58,325,288
<b>Totals .....</b>	<b>220</b>	<b>9,614</b>	<b>28,204,538</b>	<b>1,516,265</b>	<b>71,990,802</b>	<b>142,963,856</b>

TABLE 5. Principal Statistics grouped according to Size of Establishments, 1957 and 1960

Establishments reporting shipments of	Estab-lish-ments	Em-ployees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number		dollars			
<b>1957</b>						
Under \$10,000 .....	49	71	68,346	8,540	91,437	195,803
\$ 10,000 to \$ 24,999 .....	46	138	228,648	18,017	368,042	755,461
25,000 " 49,999 .....	21	119	228,608	13,985	376,117	743,684
50,000 " 99,999 .....	21	195	380,544	24,242	741,420	1,453,635
100,000 " 199,999 .....	20	315	680,406	68,685	1,505,494	2,754,743
200,000 " 499,999 .....	21	751	1,733,937	126,426	3,749,903	6,847,889
500,000 " 999,999 .....	11	631	1,495,112	104,546	4,995,116	8,180,109
1,000,000 " 4,999,999 .....	17	2,918	7,316,183	402,124	20,588,024	39,182,357
5,000,000 and over .....	8	4,852	12,975,335	726,986	36,606,131	73,333,552
<b>Totals .....</b>	<b>214</b>	<b>9,990</b>	<b>25,107,119</b>	<b>1,493,551</b>	<b>69,021,684</b>	<b>133,447,233</b>
<b>1960</b>						
Under \$10,000 .....	53	78	86,476	9,984	123,228	261,790
\$ 10,000 to \$ 24,999 .....	41	127	215,606	17,691	331,149	693,579
25,000 " 49,999 .....	24	125	280,463	18,879	435,992	833,848
50,000 " 99,999 .....	17	97	266,233	20,347	594,686	1,102,236
100,000 " 199,999 .....	20	326	837,618	56,252	1,381,772	2,769,855
200,000 " 499,999 .....	28	877	2,190,425	129,803	4,864,701	9,183,231
500,000 " 999,999 .....	10	653	1,744,548	113,134	4,551,227	7,975,800
1,000,000 " 4,999,999 .....	17	2,516	6,934,034	331,724	16,126,536	32,907,196
5,000,000 and over .....	10	4,815	15,649,135	818,451	43,581,511	87,236,321
<b>Totals .....</b>	<b>220</b>	<b>9,614</b>	<b>28,204,538</b>	<b>1,516,265</b>	<b>71,990,802</b>	<b>142,963,856</b>

**TABLE 6. Principal Statistics of the Chewing Gum Compared with Other Confectionery Commodities, 1960**

Items	Chewing gum	Confectionery including cocoa and chocolate	Total
Establishments ..... No.	7	213	220
Employees on salaries:			
Male ..... "	57	736	793
Female ..... "	63	587	650
Salaries paid ..... \$	685,478	5,859,743	6,545,221
Employees on wages:			
Male ..... No.	202	3,350	3,552
Female ..... "	227	4,392	4,619
Wages paid ..... \$	1,318,060	20,341,257	21,659,317
Fuel and electricity ..... \$	109,891	1,406,374	1,516,265
Cost of materials ..... \$	4,597,875	67,392,927	71,990,802
Selling value of shipments ..... \$	13,466,760	129,497,096	142,963,856
Value added by manufacture ..... \$	8,684,897	61,747,271	70,432,168

**TABLE 7. Principal Statistics classified according to Type of Ownership, 1957 and 1960**

Type	Estab-lish-ments	Total employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Value of shipments
	number			dollars		
<b>1957</b>						
Incorporated .....	99	9,391	24,036,313	1,404,953	66,852,497	129,219,116
Partnership .....	30	256	489,830	39,441	1,062,825	2,127,171
Individual .....	85	343	580,976	48,657	1,106,362	2,100,946
<b>Canada</b> .....	<b>214</b>	<b>9,990</b>	<b>25,107,119</b>	<b>1,493,551</b>	<b>69,021,684</b>	<b>133,447,233</b>
<b>1960</b>						
Incorporated .....	107	9,130	27,209,088	1,447,976	70,035,140	139,217,037
Partnership .....	27	230	529,490	33,018	936,393	1,956,542
Individual .....	86	254	465,960	35,271	1,019,269	1,790,277
<b>Canada</b> .....	<b>220</b>	<b>9,614</b>	<b>28,204,538</b>	<b>1,516,265</b>	<b>71,990,802</b>	<b>142,963,856</b>

TABLE 8. Factory Shipments of Products made in Confectionery Manufacturers, 1960

Items of production	Quantity	Value of shipments f.o.b. plant
		\$
Chewing gum .....	box 17,690,710	12,664,388
Cocoa powder:		
(a) for sale .....	1	1
(b) for own use .....	2	—
Food drink powders .....	lb. 5,553,442	2,645,488
Cocoa butter:		
(a) for sale .....	2	2
(b) for own use .....	2	—
Chocolate sweetened:		
(a) Dark chocolate, for sale .....	lb. 4,686,230	1,845,169
(b) Dark chocolate, for own use .....	" 5,023,996	—
(c) Light chocolate, for sale .....	" 4,571,728	1,782,195
(d) Light chocolate, for own use .....	" 11,870,648	—
(e) Ice cream chocolate, for sale .....	2	2
Confectionery, penny goods (1 gross=3.1 lbs. in 1958, 3.2 lbs. in 1959) gross	4,574,783	3,986,463
Chocolate confectionery .....	1	1
(a) Chocolates in bulk .....	1	1
(b) Chocolate bars less than ten cents, moulded (1 doz.=0.6 lb. in 1960) .....	doz. 8,713,907	3,348,039
(c) Chocolate bars less than ten cents, chocolate-covered (1 doz.=0.7 lb. in 1960) .....	" 8,178,772	3,030,840
(d) Chocolate bars ten cents, moulded (1 doz.=1.2 lb. in 1960) .....	" 17,908,442	13,342,264
(e) Chocolate bars ten cents, chocolate-covered (1 doz.=1.4 lb. in 1960) .....	" 20,111,972	14,657,613
(f) Chocolate bars over ten cents, (1 doz.=2.7 lbs. in 1960) .....	" 1,442,211	2,632,687
(g) Chocolates boxed and packaged .....	16 23,576,855	15,663,252
(h) Moulded chocolate novelties, including seasonal novelties .....	" 3,306,891	2,631,708
Sugar confectionery .....	" 91,802,332	27,312,752
(a) in bulk .....	2	2
(b) in bars (1 doz.=1.1 lb. in 1960) .....	doz. 2,352,117	1,480,617
(c) in packages .....	1	1
Toffees:		
(a) in bulk .....	1	1
(b) in packages .....	1	1
Caramels:		
(a) in bulk .....	1	1
(b) in packages .....	1	1
Marshmallows:		
(a) in bulk .....	1	1
(b) in packages .....	1	1
Popcorn confectionery .....	lb. 3,646,807	1,480,529
Lozenges .....	" 1,756,126	372,719
Bakery products (cake) .....	2	2
Nuts:		
Salted nuts, (almonds, walnuts, etc.) .....	lb. 5,848,051	4,358,746
Peanuts salted .....	" 17,928,960	5,859,386
Nuts, chocolate or candy-coated .....	" 1,477,340	929,423
Ice cream .....	2	2
All other products <sup>3</sup> .....	—	50,352,330
<b>Total</b> .....	—	<b>142,963,856</b>

<sup>1</sup> Confectionery industry shipments withheld in order to show all-industry shipments in "General Review of Foods and Beverages," and "General Review of Manufacturing Industries," and 1961 "Confectionery" report.

<sup>2</sup> Confidential; included with "All other products."

<sup>3</sup> Includes: macaroni, mincemeat, peanut butter, syrups, and other cocoa and chocolate preparations.



TABLE 9. Factory Shipments of Major Confectionery Products, All Industries, 1959

Items of production	Made in the confectionery industry		Made in other industries		Made in all industries	
	Quantity	Value of shipments f.o.b. plant	Quantity	Value of shipments f.o.b. plant	Quantity	Value of shipments f.o.b. plant
	lb.	\$	lb.	\$	lb.	\$
Chewing gum .....	14,753,955	12,391,497	—	—	14,753,955	16,902,191
Cocoa powder:						
(a) For sale .....	1	1	1	1	5,558,757	3,117,001
(b) For own use .....	1	—	—	—	1	—
Food drink powders .....	4,265,125	2,094,634	10,872,864	5,015,357	15,137,989	7,109,991
Cocoa butter:						
(a) For sale .....	1	1	—	—	1	1
(b) For own use .....	1	—	—	—	1	—
Chocolate sweetened:						
(a) Dark chocolate, for sale .....	3,728,894	1,718,664	—	—	3,728,894	1,718,664
(b) Dark chocolate, for own use .....	5,796,754	—	—	—	5,796,754	—
(c) Light chocolate, for sale .....	3,721,395	1,695,417	—	—	3,721,395	1,695,417
(d) Light chocolate, for own use .....	1	—	—	—	1	—
(e) Ice cream chocolate, for sale .....	963,121	253,995	—	—	963,121	253,995
Confectionery, penny goods .....	14,459,506	4,038,009	—	—	14,459,506	4,038,009
Chocolate confectionery .....	1	1	1	1	105,598,089	59,745,886
(a) In bulk .....	1	1	1	1	17,387,886	7,516,768
(b) In bars .....	63,034,101	35,462,163	—	—	63,034,101	35,462,163
(c) Boxed and packaged .....	22,527,824	14,862,445	—	—	22,527,824	14,862,445
(d) Moulded novelties .....	2,584,631	1,859,080	—	—	2,584,631	1,859,080
(e) Other .....	—	—	63,647	45,430	63,647	45,430
Sugar confectionery .....	91,277,732	26,730,949	8,298,095	2,325,560	99,575,827	29,056,509
(a) In bulk .....	1	1	1	1	41,319,466	9,977,178
(b) In bars .....	3,035,795	1,291,515	—	—	3,035,795	1,291,515
(c) In packages .....	1	1	1	1	35,098,990	11,997,910
(d) Toffee .....	1	1	1	1	5,659,118	2,131,376
(e) Marshmallow .....	1	1	1	1	8,527,464	2,048,598
(f) Lozenges .....	1,838,811	391,817	—	—	1,838,811	391,817
(g) Caramels .....	1	1	1	1	4,096,183	1,218,115
Popcorn confectionery .....	3,879,716	1,737,984	1,081,506	485,980	4,961,222	2,223,964
Nuts:						
Salted nuts (almonds, walnuts, etc.)	5,711,989	4,010,437	741,851	536,241	6,453,840	4,546,678
Peanuts, salted .....	15,698,718	5,829,506	7,591,681	2,223,229	23,290,399	8,052,635
Nuts, chocolate or candy-coated .....	1	1	1	1	1,827,618	993,462
Ice cream .....	1	1	1	1	38,236,652	63,503,437

<sup>1</sup> Confidential, figures included in "All-industry" total where possible.

TABLE 10. Production of Confectionery in Canada, 1932 - 59

(Includes production in all industries)

Year	Confectionery, all kinds		Year	Confectionery, all kinds	
	Quantity	Value		Quantity	Value
	lb.	\$		lb.	\$
1932	96,846,459	18,448,004	1949 <sup>2</sup>	142,610,024	47,251,881
1933	88,580,862	16,894,743	in doz. bars	53,922,312	28,778,929
1934	109,674,071	20,126,127	1950 <sup>2</sup> in pounds	138,439,822	49,190,512
1935	117,357,709	20,420,039	in doz. bars	64,116,901	29,309,961
1936	122,618,410	22,404,663	1951 <sup>2</sup> in pounds	124,287,513	42,754,294
1937	129,731,004	24,861,138	in doz. bars	41,431,579	23,077,667
1938	138,326,173	25,193,414	1952 <sup>2</sup> in pounds	133,429,564	45,757,870
1939	140,716,161	27,138,223	in doz. bars	44,928,403	25,806,845
1940	154,522,427	29,949,580	1953 <sup>2</sup> in pounds	134,015,198	46,296,613
1941	187,155,079	38,233,080	in doz. bars	48,214,315	25,925,308
1942	177,933,887	39,021,817	1954 <sup>2</sup> in pounds	133,988,478	45,650,973
1943	174,547,932	40,352,368	in doz. bars	52,564,638	29,892,209
1944	185,260,561	43,379,685	1955 <sup>2</sup> in pounds	135,571,198	46,327,513
1945	154,488,891	41,888,259	in doz. bars	46,947,595	27,726,979
1946 <sup>1</sup>	151,363,133	41,510,004	1956 in pounds	200,314,724	81,199,703
1947 <sup>1</sup>	182,806,032	58,078,331	1957 " "	212,897,843	91,960,092
1948 <sup>2</sup> in pounds	110,122,424	38,940,163	1958 " "	216,976,694	98,483,574
in doz. bars	62,118,495	35,061,865	1959 " "	224,594,644	95,064,368

<sup>1</sup> In 1946 and 1947, conversion factor used in converting bars to pounds was 1½ pounds for one dozen bars. Previous to 1946, 1¼ pounds were used.

<sup>2</sup> As the chocolate and sugar confectionery bars vary in weight, it was difficult to find a suitable conversion factor; therefore, confectionery in pounds is given separately from confectionery in bars.

TABLE 11. Materials Used, 1960

Class of materials	Quantity	Cost value
		\$
Baking powder	lb. 5,189	916
Bicarbonate of ammonia	—	—
Butter	lb. 661,069	423,499
Cacao beans	" 29,197,923	9,315,594
Carbonate of ammonia	—	—
Chicle and chicle substitute	lb. 2,426,031	1,153,719
Chocolate, sweetened, dark and light	" 4,619,874	1,884,441
Cocoa powder, unsweetened	" 4,345,671	1,094,216
Cocoa and chocolate preparations, n.o.p.	" 3,277,792	642,286
Cocoa butter	" 10,012,335	6,101,631
Cocoa butter substitute	" 1,241,336	299,732
Cocoanut shredded	" 1,832,699	341,224
Cooking oils:		
(a) Corn	" 397,593	83,894
(b) Cocoanut	" 1,700,340	388,767
(c) Cottonseed	" 203,289	42,080
(d) Other cooking	" 863,633	207,863
Corn for popping	" 2,109,634	155,021
Corn syrup	" 14,567	1,835
Cream	gal. 83,802	147,464
Cream, powdered	lb. 1,912	1,644
Cream of tartar and substitutes	" 15,305	5,430
Eggs, in shell	doz. 13,390	5,356
Eggs, frozen	lb. 122,692	39,103

See note at end of table.

TABLE 11. Materials Used, 1960 - Concluded

Class of materials	Quantity	Cost value
		\$
Egg powder, (dried yolks, albumen, etc.) .....	lb. 88,625	97,092
Eggs, liquid, not frozen .....	-	-
Extracts, essences, etc. ....	-	1,119,050
Flour:		
(a) Hard wheat (bread flour) .....	cwt. 73,659	356,549
(b) Soft wheat (cake flour) .....	" 10,660	58,070
(c) Soya .....	lb. 19,100	1,325
Fruits:		
(a) Dried fruits (raisins, currants, etc.) .....	" 1,600,128	403,557
(b) Fresh fruits all kinds .....	" 127,603	25,334
(c) Jams, jellies and marmalades .....	" 273,569	62,264
(d) Preserved and canned, other .....	" 1,305,996	285,330
Gelatine .....	" 289,195	186,652
Glucose .....	" 45,791,213	3,206,506
Honey .....	" 72,971	11,579
Lard .....	" 109,309	16,245
Lecithin .....	" 323,615	52,961
Malt extract and syrups .....	" 48,407	9,265
Margarine .....	" 11,640	1,520
Milk, condensed .....	" 19,267,754	2,043,701
Milk, fresh and skim .....	gal. 724,145	108,824
Milk, powdered .....	lb. 3,536,546	670,601
Molasses .....	" 1,980,348	52,931
Nuts (walnuts, almonds, pecans, etc.):		
Shelled .....	" 6,146,405	3,416,964
Peanuts:		
(a) Green .....	" 26,467,922	3,300,467
(b) Roasted .....	" 4,507,965	818,529
Salt .....	" 758,360	16,250
Shortening .....	" 1,409,430	340,847
Sodium bicarbonate (baking soda) .....	" 42,344	2,191
Spices .....	" 3,009	2,030
Starch:		
(a) Corn .....	" 2,303,270	184,233
(b) Potato .....	" 18,500	2,411
(c) Moulding .....	" 1,279,457	102,224
Sugar:		
(a) Cane and beet .....	" 129,327,413	9,402,821
(b) Corn and dextrose .....	" 1,832,170	192,438
(c) Invert .....	" 1,487,054	123,350
Syrups .....	gal. 728	3,065
Yeast:		
Ordinary .....	lb. 76,219	13,419
Packing materials:		
(a) Waxed wrappers .....	...	787,033
(b) Cartons and shipping containers .....	...	2,031,913
(c) Cardboard cake and candy boxes .....	...	4,673,858
(d) Cellulose film .....	...	2,726,440
(e) Other coverings and containers .....	...	6,395,401
All other ingredients and supplies .....	...	4,754,662
Operating maintenance and repair supplies .....	...	1,604,805
<b>Total value<sup>1</sup></b> .....	...	<b>71,990,802</b>

<sup>1</sup> Does not include office supplies used which amounted to \$315,621.

**Note:** No detailed information on materials used was collected from firms generally reporting value of shipments of less than 100,000 dollars. The total estimated value of materials used by these firms was \$1,982,719 and this amount is included in "All other ingredients and supplies".



TABLE 12. Production Workers by Months, 1960

	Establishments reporting monthly detail <sup>1</sup>		Establishments reporting quarterly detail <sup>2</sup>	
	Male	Female	Male	Female
January .....	3,043	3,682		
February .....	3,063	3,762		
March .....	2,996	3,696	273	425
April .....	2,917	3,493		
May .....	2,982	3,465		
June .....	2,982	3,492	292	374
July .....	2,999	3,402		
August .....	3,229	4,196		
September .....	3,468	4,799	370	539
October .....	3,444	4,713		
November .....	3,350	4,644		
December .....	3,112	3,858	289	425
Average for establishments reporting monthly detail .....			3,133	3,936
Average for establishments reporting quarterly detail .....			308	442
Average estimated for small establishments <sup>3</sup> .....			111	241
Average for all establishments .....			3,552	4,619

<sup>1</sup> The number of production workers, by months, was collected only for establishments generally reporting value of shipments of \$500,000 and over.

<sup>2</sup> The number of production workers, by quarters, was collected only for establishments generally reporting value of shipments between \$100,000 and \$500,000.

<sup>3</sup> For establishments generally reporting value of shipments of less than \$100,000, no data on number of workers were collected. Reported value of payrolls was used in conjunction with estimated average earnings to arrive at average number of production workers.

TABLE 13. Employees and their Earnings, by Provinces, 1959 and 1960

	Supervisory and office employees			Production workers (monthly averages)			Total employees and total earnings		
	Male	Female	Salaries	Male	Female	Total wages	Male	Female	Salaries and wages
	number		\$	number		\$	number		\$
1959									
Canada .....	836	619	6,170,469	3,490	4,512	20,928,782	4,326	5,131	27,099,251
Quebec .....	225	142	1,834,339	1,137	1,117	5,991,838	1,362	1,259	7,826,177
Ontario .....	447	393	3,373,027	1,808	2,344	11,687,015	2,255	2,737	15,060,042
British Columbia .....	34	20	211,248	87	141	626,772	121	161	838,020
All other provinces .....	130	64	751,855	458	910	2,623,157	588	974	3,375,012
1960									
Canada .....	793	650	6,545,221	3,552	4,619	21,659,317	4,345	5,269	28,204,538
Quebec .....	271	150	2,062,359	1,163	1,176	6,310,119	1,434	1,326	8,372,478
Ontario .....	384	418	3,594,626	1,864	2,488	12,124,386	2,248	2,906	15,719,012
British Columbia .....	33	19	212,258	102	125	659,254	135	144	871,512
All other provinces .....	105	63	675,978	423	830	2,565,558	528	893	3,241,536

TABLE 14. Imports of Cocoa, Chocolate, etc., Specified Years, 1932-1960

Year	Cocoa beans not roasted		Cocoa butter		Cocoa, paste or liquor, not sweetened		Cocoa, paste or liquor, sweetened		Cocoa or chocolate in powdered form	
	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
	lb.	\$	lb.	\$	lb.	\$	lb.	\$	lb.	\$
1932	17,915,800	958,585	2,476,868	312,732	21,492	5,816	71,690	12,073	1,907,809	129,976
1933	23,925,000	1,112,838	2,102,684	243,392	17,823	5,375	12,526	2,740	1,248,818	97,469
1937	24,549,000	2,419,643	2,419,269	593,942	9,032	1,542	36,883	7,722	1,476,706	124,113
1939	29,425,500	1,529,787	3,786,715	519,051	10,832	1,697	64,394	8,983	2,929,950	216,159
1944	47,086,500	3,624,020	258,770	69,521	-	-	5,330	977	-	-
1945	51,249,100	3,816,594	224,490	69,027	12,000	2,387	13,100	2,478	190	49
1946	60,679,200	5,581,638	1,164	473	25,440	5,311	51,000	11,798	41,220	4,884
1948	39,264,200	14,789,877	1,737,605	1,561,831	3,307	1,584	104,576	36,708	-	-
1949	40,691,400	10,177,672	5,591,997	3,429,628	229,014	60,066	288,979	91,128	255,496	63,795
1950	39,561,800	10,716,583	6,629,058	4,006,024	1,063,311	202,783	270,538	84,760	2,506,775	587,685
1951	26,024,200	9,501,985	1,721,109	1,065,921	1,377,919	323,119	110,868	43,245	2,288,196	641,251
1952	28,627,800	9,558,094	5,140,474	3,211,173	3,155,211	798,684	244,066	91,150	4,645,012	1,162,303
1953	32,725,800	9,825,956	6,422,687	4,199,897	3,055,601	656,224	319,866	111,553	5,799,657	1,337,796
1954	30,069,700	15,615,040	6,023,683	5,669,854	2,663,840	891,131	897,000	255,649	7,043,994	2,042,729
1955	27,799,400	11,583,846	5,532,516	3,818,231	3,218,645	1,193,814	478,511	199,420	7,418,016	2,703,940
1956	28,062,200	7,480,526	5,840,201	2,754,437	4,230,214	1,283,461	313,840	92,355	5,256,408	1,812,371
1957	30,017,100	6,976,359	8,726,671	5,175,985	2,495,074	460,989	273,819	88,609	6,558,852	1,654,507
1958	24,318,400	10,269,978	8,313,159	7,258,348	3,182,979	766,287	280,046	107,558	5,794,335	1,600,127
1959	27,906,500	9,663,602	9,773,076	7,002,089	2,697,898	583,252	276,284	103,336	6,066,981	1,642,139
1960	33,895,200	9,103,449	8,972,117	5,058,802	2,982,679	812,456	206,157	71,693	4,564,682	1,085,814
	Cocoa or chocolate n.o.p.		Chicle or sappato gum, crude		Confectionery, coated with or containing chocolate		Sugar candy and confectionery of all kinds, n.o.p.			
	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value		
	lb.	\$	lb.	\$	lb.	\$	lb.	\$		
1932	108,010	12,499	703,504	265,829	301,322	66,910	2,629,049	401,246		
1933	29,785	5,788	1,026,368	283,529	154,005	39,159	2,827,253	353,679		
1937	103,108	19,586	599,819	200,285	477,008	105,606	4,761,728	581,882		
1939	164,979	22,470	784,836	257,396	470,124	99,647	3,167,887	400,057		
1944	-	-	1,539,355	1,042,731	586	389	78,204	14,006		
1945	207	84	1,310,086	953,143	88,908	20,136	2,084,259	365,274		
1946	109,624	22,065	1,352,070	1,263,577	152,948	34,227	6,224,017	1,023,770		
1948	379,789	69,648	2,077,477	1,467,558	940,094	406,868	3,923,872	945,481		
1949	593,827	175,433	1,620,812	1,023,501	1,346,238	568,102	3,800,138	889,286		
1950	1,353,729	420,866	1,895,446	1,005,521	8,515,848	3,123,768	8,440,645	1,776,020		
1951	559,827	157,574	1,642,215	989,995	4,509,624	1,828,166	9,246,518	2,018,090		
1952	775,568	200,653	1,399,552	794,269	6,964,021	2,750,422	14,887,454	3,013,015		
1953	1,078,449	275,004	1,099,662	575,868	7,993,887	3,141,149	14,261,828	3,016,596		
1954	2,252,732	661,438	1,201,842	828,533	7,833,205	3,261,720	13,554,821	2,812,877		
1955	1,358,747	384,238	703,039	422,608	8,199,534	3,495,457	16,999,823	3,604,075		
1956	1,660,463	406,986	902,448	575,783	8,621,448	3,687,435	16,893,538	3,720,941		
1957	4,683,474	998,258	1,151,282	738,509	9,790,408	4,128,841	17,634,460	3,904,369		
1958	5,852,320	1,362,445	718,053	377,209	11,445,931	4,690,124	21,241,553	4,749,704		
1959	8,077,771	1,704,515	1,320,185	909,409	12,260,166	5,026,418	22,818,109	5,086,957		
1960	10,479,001	2,081,080	727,672	356,308	13,757,902	5,400,554	26,468,377	5,991,607		

TABLE 15. Exports of Candy Confectionery, etc., Specified Years 1932 - 60

Year	Candy, n.o.p. includes coated and chocolate stock		Confectionery, n.o.p.		Chewing gum	
	Quantity	Value	Quantity	Value	Quantity	Value
	lb.	\$	lb.	\$	lb.	\$
1932	613,553	144,155	-	31,444	-	59,531
1933	513,590	113,403	-	27,909	-	64,419
1937	932,222	176,522	-	240,035	-	76,766
1939	831,745	167,765	-	37,501	-	90,128
1944	11,942,259	3,236,751	-	152,482	-	272,272
1945	16,975,925	4,991,571	-	161,345	-	407,336
1946	3,919,400	1,278,615	-	85,950	-	239,675
1948	2,559,122	998,928	-	115,084	-	138,965
1949	577,100	234,872	-	57,204	-	15,565
1950	58,010	26,659	-	41,222	-	5,126
1951	194,653	74,977	-	56,726	-	11,766
1952	170,230	62,769	-	50,574	-	6,758
1953	148,879	58,875	-	69,369	-	35,039
1954	162,985	67,147	-	111,757	-	2,412
1955	214,525	83,257	-	158,223	-	5,784
1956	164,496	66,418	-	155,247	-	12,353
1957	191,973	72,940	-	73,505	-	17,419
1958	199,133	83,061	-	60,447	-	24,438
1959	163,018	65,944	-	137,375	-	20,069
1960	494,497	238,392	-	203,415	-	46,742

TABLE 16. Consumption of Fuel and Electricity, 1960

Kind	Quantity	Cost at plant
		\$
1. Establishments reporting commodity detail: <sup>1</sup>		
Bituminous coal:		
(a) From Canadian mines .....	ton 964	13,771
(b) Imported .....	" 19,205	227,794
Sub-bituminous coal (from Alberta mines only) .....	-	-
Anthracite coal .....	ton 2,073	30,379
Lignite coal .....	" 682	3,905
Coke .....	" 19	598
Gasoline (including gasoline used in cars and trucks) .....	Imp. gal. 301,036	115,417
Fuel oil including kerosene or coal oil .....	" 2,536,337	239,495
Wood .....	cord 8	120
Gas (a) Liquefied petroleum gases .....	Imp. gal. 21,138	6,512
(b) Other manufactured gas .....	-	-
(c) Natural gas .....	Mcf. 52,614	60,315
Other fuel .....	-	-
Electricity purchased .....	kwh. 56,330,234	594,216
Steam purchased .....	-	-
2. Establishments reporting group detail: <sup>2</sup>		
Cost of fuel .....	...	90,757
Cost of electricity .....	...	50,562
3. Estimate for establishments for which no data were collected: <sup>3</sup>		
Cost of fuel and electricity .....	...	82,424
4. All establishments:		
Total cost of fuel and electricity .....	...	1,516,265

<sup>1</sup> Establishments generally reporting value of shipments of \$500,000 and over.

<sup>2</sup> Establishments generally reporting value of shipments between \$100,000 and \$500,000.

<sup>3</sup> Establishments generally reporting value of shipments of less than \$100,000.



## Directory of Confectionery Manufacturers, 1960

## Index to Principal Products

C - Cocoa  
 CH - Chocolate  
 CB - Cocoa Butter  
 CF - Confectionery (except chocolate bars)  
 BR - Chocolate bars, solid or coated

CG - Chewing Gum  
 IC - Ice Cream Cones  
 I - Ice Cream  
 P - Popcom

B - Biscuits  
 N - Nuts all kinds  
 PB - Peanut Butter  
 O - Other (bakery products, etc.)

Name of firm	Address	Main products
<b>Newfoundland:</b>		
Case Bros. Ltd.	377 Hamilton Avenue, St. John's	CF
<b>Nova Scotia:</b>		
Demetre, James E.	Springhill	CF
Johnston's Candy Limited	Hantsport	CF
MacDonald, C.N.	R.P.1 Falmouth	CF
Moirs Limited	128 Argyle Street, Halifax	CF, B, O, BR
Melanson, Louis A., Co.	Church Point	CG
Roberton, W.C.	22 King Street, Truro	CF
<b>New Brunswick:</b>		
Ganong Brothers Limited	St. Stephen	CF, BR
Kennedy Bros Sugar Bowl	290 Prince Edward Saint John	CF
La Salle Confections Ltd.	Shediac	CF
<b>Quebec:</b>		
Allen-Crawford, Ltd. c/o Salada Shirriff Horsey Ltd.	3187 St. James St. W., Montreal	CH, CF, C
Arvaisis Gerard	Louiseville	CF
Bedard & Donaldson Ltée	315, 15 Ieme rue, Québec	CF
Bélanger, L.H. & Cie-Ltée	591 Ash Ave., Montreal	CF
Berthierville Candy	RR No. 1 Berthierville	CF
Best Candy Reg'd	4583 Breboeuf Montreal	CF
Bonbons Belvedair Candies Enrg	St- Pascal-de-Kamouraska	P
Bonbons Denis Enrg	203 Ave. Proulx St-Hyacinthe	CF
Bonbons Idéal	Roxton Falls	CF
Bonbons Jacalin Enrg.	81 Orphelinat Giffard	CF
Bonbons Léonie	1512 de-la-Montagne, Montreal	CF
Bonbons Michele	Chandler	CF
Bonbons Yolande Ltée	41 des Industries, Lévis	CF
Buffet Metropolitan	811 Est, rue Bélanger, Montreal	N
Carmella Candy Mfg. Co.	11 Notre Dame St., Montreal	N
Charmaine Candy Co.	843 Church Ave., Verdun	CF
Chocolates G.H. Enrg.	24 de la Bastille, Quebec	CF
Chocolates Havana Enrg.	34 St-Charles, Loretteville	CF
Chocolats Francois	65 Blvd Lemoigne, Longueuil	CF, BR
Confiserie d'Art Ménager	St. Césaire	CF
Confiserie Febert	938 Duhud Montreal	CF
Coronet	5188 Queen Mary, Montreal	CF
Dagenals & Frères	2191 Beaudoin, Montreal	CF
Diana Candy Manufacturers	6744 (Rear) St. Vallier St., Montreal	CF
Dufresne, H., & Cie Ltée	5577 rue St. Dominique, Montreal	CF
Expert Candy Mfg. Ltd.	3615 Industrial Blvd., Montreal North	CF
Fournier & Frère	616 St. Vallier St. West, Quebec	CF
French Boy Popcom Reg'd	1258 St. Catherine St. E., Montreal	P, N
Fry Cadbury Limited	2025 Masson St., Montreal	C, CH, CF, CB, N, BR
Gagnon Guy	Bic.	CF
General Foods Limited	3510 Albert St., Montreal	C, CH, CB, CF.
Guay, George	7148 Boyer, Montreal	CF, N
Henry & Sons Inc.	Montnagny	CF
Hooper, O.C. & Co.	125-21st Ave., Lachine	C
Kerhulu Inc.	22 de la Fabrique, Québec	CF, B, O, N
Kilspy Kemels (Canada) Ltd.	550 Marie de l'Incarnation, Quebec	N
La Compagnie Jean & Charles	1240 Belanger Est, Montreal	CF
Lalumière & Frère	2229, rue St. Catherine Est, Montreal	CF, N
LaRose Confections Ltd.	5 Commissioners St. W., Montreal	CF
Laura Secord Candy Shops Limited	869 Viger Avenue, Montreal	CF, N, P, B, BR
Leeds Candy Corp	525 Richmond St. Montreal	CF
Les Entreprises Boivin Enrg	380 1/2 Ave Tachereau Quebec	CF
Les produits Laurentiens Enrg	Notre-Dame-des-Laurentides	CF
Lowney, The Walter M., Company, Limited	350 Inspector Street, Montreal	CB, CH, CF, P, BR
Mary Lee Candies Ltd.	1896 Orleans St., Montreal	CF, N, BR
Mikey Popcom Enrg	534 Forest Joliette	P
Modern Popcom Company	3170 Ontario E., Montreal	P
Morico Food Products Ltd	7471-18th Ave. Ville St-Michel	C
Morrow's Nut House	1013 Ste. Catherine St. W., Montreal	N
Nass Joseph	301 Scott St-Jérôme	CF
National Dried Fruit Co. Ltd.	416 Bonsecour St., Montreal	N, P, B
National Licorice Company	4211 Rouen Street, Montreal	CF
Original Turkish Delight Co. Ltd.	5818 St. Lawrence Blvd., Montreal	CF, N
Paramount Candy Ltd.	2159 Valois, Montreal	CF
Park Ave. Chocolate Co.	5427 Park Ave. Montreal	CF
Penny Jane Candy Ltd.	2165 Madison, Montreal	CF
Pépin & St. Germain Ltée	4058 Parthenais St., Montreal	CF
Pure Chocolate Novelties Reg'd	2319 Jean Talon Est, Montreal	CF
Quebec Popcom Inc.	1090 Vincent Massey, Quebec	P
Regent Chocolates Ltd.	2950 Nelson St. Hyacinthe	CF
Renée Bonbons	6575 Blvd. Monk, Montreal	CF
Rto Mints Ltd.	Bldv Royal Trois-Rivières	CF
Roux Jean-Paul	R.R. No. 1, Victoriaville	CF
Sacharen Brothers	20 Henry IV Street, Montreal	CF, BR

Directory of Confectionery Manufacturers, 1960 - Continued

Name of firm	Address	Main products
<b>Quebec - Concluded:</b>		
St. Lawrence Candy Company	1580 Sanguinet St., Montreal	CF
Splendid Chocolates	5392 Park Ave., Montreal	CF
Stilwell's Homemade Candies Reg'd	5123 Wellington, Verdun	CF
Vallancourt Limitée	1691 Dorion Street, Montreal	CF
Verdon D. Limited	480, rue Caron, Quebec	CF, N, P, BR
Viau Limited	4951, rue Ontario Est, Montreal	CF, CH, N
World Wide Gum Company Limited	175 Park Avenue, Granby	CG
Zakab, George & Sons Ltd.	9149 St. Lawrence Blvd., Montreal	N, PB
<b>Ontario:</b>		
Adams Brands Ltd.	40 Bertrand Ave. Scarborough	CG, CF
Allan Candy Co. Limited	Aldershot	CF
Arlene Sweets	R.R. No. 1, Weston	CF
Armitage, Candy Co.	859 Lansdowne Ave., Toronto	CF
Atlas Candy Mfrs.	832 Dovercourt Rd., Toronto	CF
Balmer, H.D., Limited	22 Geary Avenue, Toronto	CF
Beaver Specialty	25 Church St., Toronto	N
Be-Bel Nut Shop	214A King St. W., Chatham	P, N
Bigham's Limited	144 Thames St., Ingersoll	CF
Brown, Ollin, Candies	88 Wellington St., Stratford	CF
Ca-Ko. Cake Decorations	1043 Weston Rd., Toronto	CF
Caledonia Candy Co.	Caledonia	CF
Candyland Co. Ltd.	957 Roselawn Ave., Toronto	CF
Cook Chocolate Canada Ltd.	36 Saskatoon St. Campbellford	BR
Coyles Products Ltd.	260 Tilson Ave. Tillsonburg	CF
Dairy Maid Chocolates Ltd.	143 Tycos Drive Toronto	CF, BR
Dare Foods Ltd.	84 Jackson St. East, Hamilton	CF
Dominion Candy Co.	64 Golden Ave., Toronto	CF
Eddie's Home Made Candy	356 Elgin St., Ottawa	CF, N
The T. Eaton Company Limited	Louisa Street, Toronto	CF, N, BR
Fleer Limited	115 Scardale Don Mills	CG
Gelman, Ben	283 Dalhousie St., Ottawa	CF, N
Glendale Candy Co.	Bothwell	CF
Hamilton Chewing Gum Ltd.	455 Cumberland Ave., Hamilton	CG
Herb Little	180 David St. Kitchener	CF
Hook, The Harry, Company	60 Roselawn Ave. Toronto	CF
Hosack Candies	Victoria	CF
Johnson's Candies	106 South Christina St., Sarnia	CF
Johnson's Candy	719 Peel St., Woodstock	CF
Kemper's Chocolates	Victoria St. New Hamburg	BR
Kerr Brothers Ltd.	30 Zorra Ave., Toronto	CF, BR
Krispack Limited	358 Dufferin St., Toronto	N
Laing & Sons Ltd.	169 King William St., Hamilton	CF
Laing, W.J.	465 Cumberland Ave., Hamilton	CF, N
Lauder, Chas., & Co.	265 Queen Street, E., Toronto	CF, N
Laura Secord Candy Shops Ltd.	60 Bathurst Street, Toronto	CF, N, PB, BR
Lieberman's Splendid Chocolates	1274 Eglinton W. Toronto	CF
Life Savers Limited	100 Cumberland Ave., Hamilton	CF
McCormick's Limited	1156 Dundas Street East, London	CF, N, BR
Macari Brothers	1029 Weston Rd., Toronto	CF
Manning Brothers Limited	28 Mill St. Orangeville	CF, P
Mayfair Confections	598 The Queensway, Toronto	CF, BR
Maynards (Canada) Ltd.	1 Scarsdale Rd., Don Mills	CF
Mays, P.A.	260 King St., W. Chatham	CF
Morrow's Nut House	130 1/2 Sparks St., Ottawa	CF, N
National Nut Co. of Canada Ltd.	1220 Birchmount Rd., Scarborough	N
Neilson, Wm., Limited	277 Gladstone Ave., Toronto	C, CH, CF, 1, BR
Niagara Cream Confections	226 Belview Ave., Hamilton	CF
Nightingale Candy Co.	45 Hyde Ave. Toronto	CF
North American Candy Co.	127 Loretta, Ottawa	CF
Nut Club, The	100 Downie St., Stratford	N, P
Nut House, The	419 Ouellette Ave., Windsor	CF, N, P
Nut House, The	219 Princess St., Kingston	P, N, CF
Nut House, The	227 Front St., Belleville	P, N, CF
Olsen R.H. & Co.	21 Union St., Brockville	CF
O-Pee-Chee Company Limited	430 Adelaide Street, London	CG, P
Parkhurst Products Limited	96 Paton Rd., Toronto	CG, CF
Patterson Chocolates	951 Queen Street West, Toronto	CF, CH, BR, N
Pine Nut Shop, The	909 Belmont Ave. W., Kitchener	N
Planter's Nut & Chocolate Co. Ltd.	672 Dupont St., Toronto	N, PB, P
Prosperity Candy Kitchen	86 Simcoe St., Oshawa	CF
Purly Popcorn Co. Limited	Canmotor Ave., Toronto	P
Rankin's Stratford	81 Ontario Street, Stratford	CF
Red Spot, The Nut Co. Ltd.	25 Jarvis St., Toronto 1	N, CF
Rendezvous Snack Bar	280 Woolwich St., Guelph	CF
Rhem Candy Co.	R.R. 1, Burlington	CF
Richie's Candies	847 Lake Shore Road, New Toronto	CF, N, P
Robinson, Ernest G., Ltd.	301 Lansdowne Avenue, Toronto	CF, N, BR
Rowntree Company Limited	72 Sterling Road, Toronto	CH, CF, CB, BR
Ryan's Candy Co.	725 Dupont Street, Toronto	CF
Schneider's Reliable Sweets	Rockwood	CF, N
Shelpak Food Co.	2229 Dawlish Ave. Niagara Falls	N
Short's Home-Made Candy	199 Bank Street, Ottawa	CF
Stiles'n Chuckles Limited	162 Weber St. E., Kitchener	CH, CF, N, BR
Super Pufft Popcorn Ltd.	121 Shelbourne St., Toronto	P
Sweet Shop	6 Beckwith St. E., Smiths Falls	CF
Tilbest Food Ltd.	372 Wharmcliffe Rd. S. London	CF, N, PB
Toronto Toffee Company	354 King St. W., Toronto	CF
Universal Confectionery Ltd.	158 Spruce St., Ottawa	P, N
Uptown Nut Shop	808 1/2 Yonge St., Toronto	N





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FOODS AND BEVERAGES

Directory of Confectionery Manufacturers, 1960 - Concluded

Name of firm	Address	Main products
<b>Ontario - Concluded:</b>		
Vair's Candies	323 Talbotts St., St. Thomas	CF
Van Kirk Chocolate Corporation Ltd.	381 College St., Toronto	CF, CH, N, BR
Walkers Candies	574 Goyeau Street, Windsor	CF
Watson, Robert, Company, Limited	363 Sorauren Avenue, Toronto	CF, N
Weese's Candy Store	392 Front St., Belleville	CF, N
Wel's Candy Co.	157 Erie St. E., Windsor	CF, N
Weston George, Ltd.	30-38 Colborne St. Brantford	CF, BR
Willards Chocolate Company Limited	443 Wellington Street, W. Toronto	CF, CH, BR
Wrigley, Wm. Jr. Company, Limited	235 Carlaw Avenue, Toronto	CG
Yates Candy Company	90 Sherbourne Street, Toronto	CF
York Candy	1550 Queen St. W., Toronto	CF
<b>Manitoba:</b>		
Bond & Ronald Ltd.	690 McGee Street, Winnipeg	CF
Consolidated Candy Company Ltd.	932 Sherbrooke St., Winnipeg	CF
Del Confectionery Ltd.	336 Portage Avenue, Winnipeg	CF
The T. Eaton Company, Ltd.	Portage Ave., Winnipeg	CF, N
Elkun Candy Co.	258 Dufferin Ave., Winnipeg	CF, N
Galpern, L. Candy Company	165 McDermott St., Winnipeg	CF, BR
Guland, C.E.	674 Sargent Avenue, Winnipeg	CF, P
Johnson Nut Company	440 Don Ave., Winnipeg	N
Park Candy Kitchen	498 Portage Ave. Winnipeg	CF
Paulin Chambers Co. Ltd.	311 Ross Ave., Winnipeg	CF, P, BR
Progress Candy Company	209 Jarvis Avenue, Winnipeg	CF
Service Confections Ltd.	243 Lillac St., Winnipeg	P
Weinschenker, B. and Sons Candy Company	401 Flora Avenue, Winnipeg	CF
<b>Saskatchewan:</b>		
Cudmore, J.G.	19 Block, Hamilton Street, Regina	P
<b>Alberta:</b>		
Bridgeman's Chocolate Shop	1247 1st W. Calgary	CF
Commercial Candy Works	809A Second Ave., E., Calgary	CF
Olivier, G.F.	1005A First St. W., Calgary	CF
Pavey Candies Ltd.	8232-103rd St., Edmonton	CF
<b>British Columbia:</b>		
Burbank Candies Ltd.	2765 W. 4th Ave. Vancouver	CF
Debrett Limited	234 E 14th Ave., Vancouver	CF
Forrester, H.G.	675 Granville Street, Vancouver	CF, N
Grant's Candies Ltd.	1836 E. Hastings St., Vancouver	P
Harlan Fairbanks Co. Ltd.	1972 West 4th St., Vancouver	P
Honeyland Candies	2005 Victoria Dr., Vancouver	CF
Irving's Good Candies Ltd.	3770 W. 10th Ave., Vancouver	CF, N
Jill Cookies Limited	468 Kingsway, Vancouver	CH
Lee's Candies	4363 W. 10th Ave., Vancouver	CF
Lowe Harvey	Box 290 Duncan	CF
Manning Limited	302 McKenzie Ave., Revelstoke	CF
Margo's Chocolates & Candies	912 Government St., Victoria	CF
McKillop, Candy Co.	1520 Venables St., Vancouver	CF
Munro, C.J. Ltd.	2404 Main St., Vancouver	CF
Nabob Foods Ltd.	1106 Mainland Street, Vancouver	CF, BR
Nom Wah	216 Powell St., Vancouver	N
Nut House, The, Ltd.	234 East 14th Ave., Vancouver 10	P, N
Park Lane Confections	2700B West Broadway, Vancouver	CF
Pine Tree Nut Co. Ltd.	1074 Hamilton, Vancouver	N
Roger's Chocolates	913 Government Street, Victoria	N
Seaforth Candy Co. Ltd.	2954 Commercial Drive, Vancouver	CF
Shaw's Candies Ltd.	Kelowna	CF, N
Skowski, P. and Son	648 Kingsway, Vancouver	CF
Sinclair Brothers Ltd.	310 Cordova Street, W. Victoria	CF
Stevenson's Chocolates	725 Yates Street, Victoria	CF
Stone Candy Cane Co.	352 Kingsway, Vancouver	CF
Victoria Confections	859 Viewfield Rd., Victoria	CF
Welch's Limited	814 Robson Street, Vancouver	CF, P
Wiper's English Sweet Shops	892 Denman St., Vancouver	CF