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DEPARTMENT OF TRADE AND COMMERCE

DOMINION BUREAU OF STATISTICS CENSUS OF INDUSTRY

> REPORT on the

COTTON TEXTILE INDUSTRY

DOMINION BUREAU OF STATISTICS PROPERTY OF THE LI BRARY

in CANADA 1929

INCLUDING -

- Cotton Yarn and Cloth
 Cotton Thread
 Cotton Eatting and Wadding

- 4. Cotton Wool and Waste
- 5. Cotton Textiles n.e.s.

Published by Authority of the Hon. H. H. Stevens, M.P., Minister of Trade and Commerce

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1931

34-208 SAVADA CAMADA

DEPARTMENT OF TRADE AND COMMERCE DOMINION BUREAU OF STATISTICS CENSUS OF INDUSTRY OTTAWA, CANADA

Dominion Statistician: Chief, Industrial Census: R.H. Coats, B.A., F.S.S., (Hon.), F.R.S.C. J.O. Macpherson.

THE COTTON TENTILE INDUSTRY IN CANADA, 1929.

Ottawa. November, 1930.

The report on the Cotton Textile Industry in Canada for the calendar year 1929 is herewith presented. The industry is divided into five distinct sections classified according to products manufactured as follows:-

- 1. Cotton Yarn and Cloth.
- 2. Cotton Thread.
- 5. Cotton Batting and Wadding.
- 4. Cotton and Wool Waste. 5. Cotton Goods, W.E.S.

The number of plants in operation in each of the above named sections is summarized by provinces in the accompanying table.

Provinces	Cotton Yarn and Cloth	Cotton Thread	Cotton Batting and Wadding	Cotton and Wool Waste	Cotton Goods, N.E.S.	Total Cottor Textile Group
C.LYATA	No. 35	No. 6	110. 8	No. 7	No. 23	No. 80
Nova Scotia New Branswick Quebec Ontario Other	17 14	3 3	7 7 7 7 5 .	- 3 3	- 9 12	1 4 35 37
Frow nees 1/		_	-	1	2	

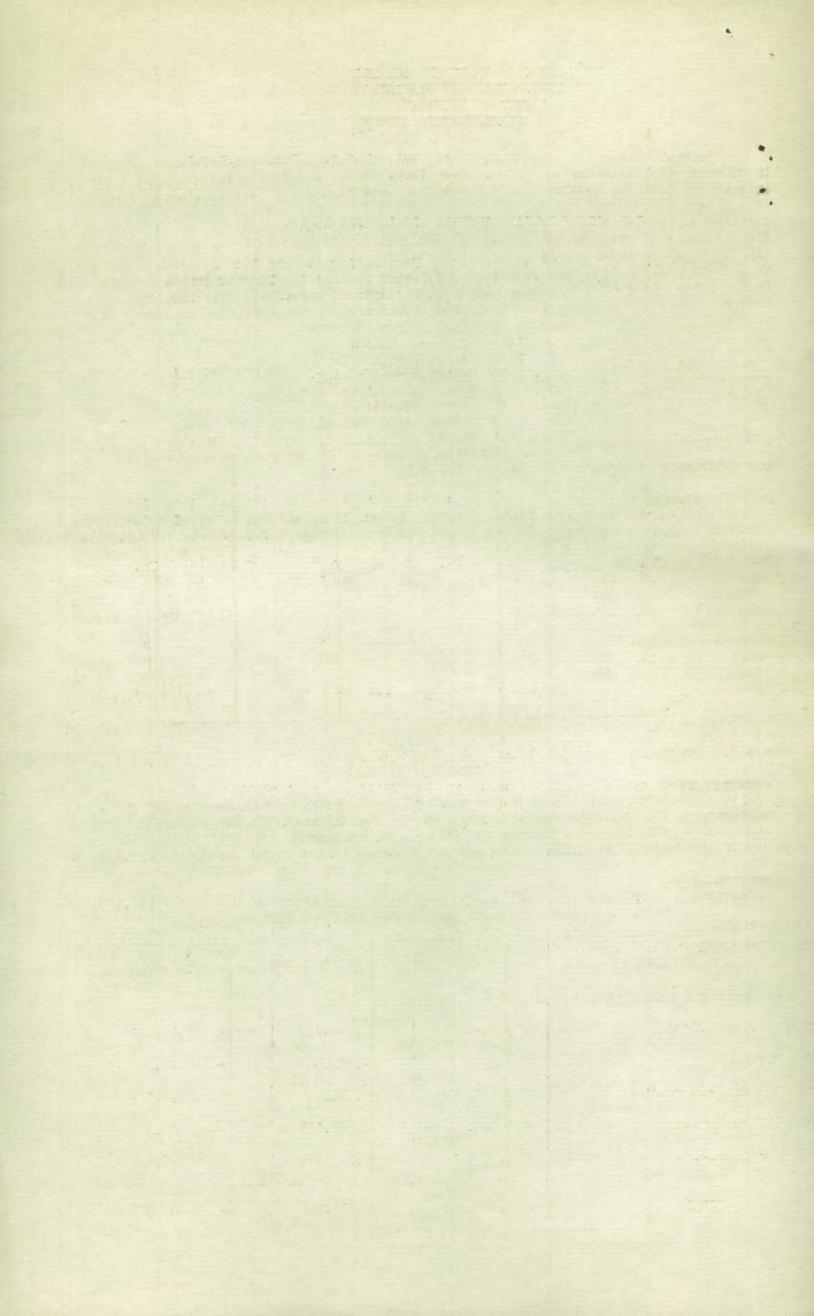
^{1/} Includes British Columbia, Manitoba and Alberta.

General Statistics.

Comparative statistics of the value of production for each section for the calendar years 1928 and 1929 are presented below. The value in the cotton yarn and cloth section decreased during the year by \$977.817, cotton thread by \$143.397, cotton batting and radding by \$485.794, whilst small increases appear in the cotton and wool waste section and the cotton goods, n.e.s. section, amounting to \$59.938 and \$146.494 respectively.

Value of Products in each section compared for 1928 and 1929.

Sections of the Industry	1928	1929	<pre> Increase Decrease </pre>
	\$	\$	\$
Cotton yarn and cleth	79,219,532	78,241,765	- 977,817
Cotton thread	4,464,981	4,321,584	- 143,397
Cotton batting and wadding	3.297,549	2,711,855	- 485,794
Cotton and wool maste	2,535,246	2,645,184	<i>‡</i> 59,938
Cotton goods, n.e.s.	2,013.074	2,159,568	<i>₹</i> 146,494
TOTAL	91,450,532	90,079,956	- 1,400,576



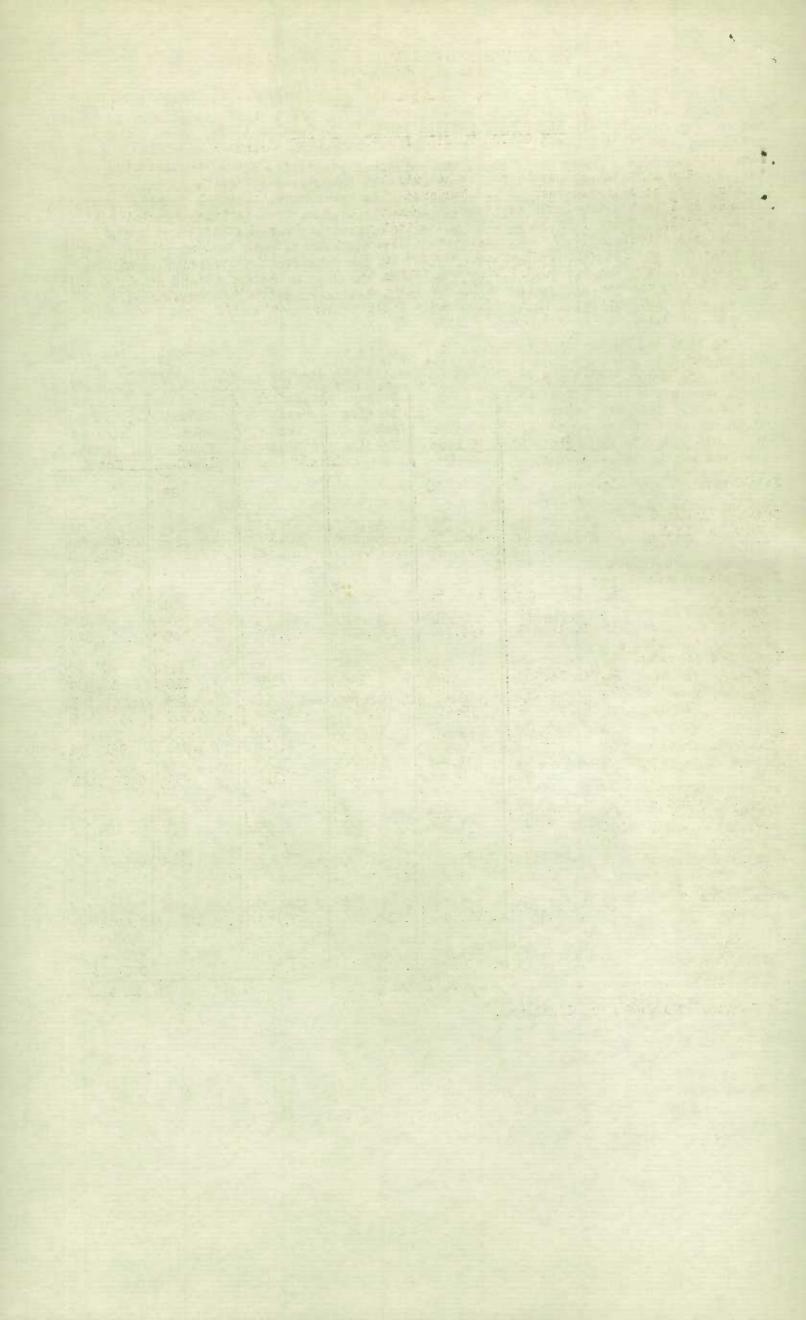
THE COTTON TEXTILE INDUSTRY IN CANADA, 1929.

The next summary table shows the principal statistics for each section of the industry for the calendar year 1929. Compared with the statistics for 1928 there was an increase of 1 in the total number of establishments in the five sections comprising the cotton textile industry, of \$4,532,750 in capital investment, of 14 in the number of salaried employees, of \$50,129 in the cost of electricity purchased and of \$173,858 in the net value of production. Decreases appear in the amounts paid for salaries of (\$75,153] and in wages of \$855,363, of 1,377 in the number of wage earning employees, of \$126,560 in the cost of fuel, of \$1,574,434 in the cost of materials and of \$1,400,576 in the cross value of production. Power installation increased by 154 units but decreased by 2,100 in horse power capacity.

Principal statistics of the cotton textile industry by sections, 1929.

	Cotton Yarn and Cloth 1/	Cotton Thread	Cetton Batting and Wadding	Cotton and Wool Waste	Cotton Goods N.E.S.	Total
Establishments	No. 35	6	8	7	23	80
Capital invested - Fixed capital Working capital	\$58,728,799 \$36,813,520	1,689,357 2,500,773	1,095,763	507,190 615,628	439,894 924,236	52,461,003 42,524,044
Employees on salari Mala Female Salaries	No. 575 No. 120	73 29 195.720	50 25 1 9 5,520	20 9 65,737	52 34 150,005	770 217 2,2 1 9,829
Employees on wages Hale Female Tairs	No. 11,369 No. 8,159 \$ 15,059,444	190 488 493,519	136 94 222,745	158 77 232,182	110 325 325,218	11,963 9,143 16,333,108
Cost of fuel	\$ 926,757	28,967	15,570	8,514	11,550	991,358
Cost of electricity	\$ 1,041,312	35,448	11,692	7,390	7,959	1,103,801
Power installed - Units Capacity	No. 4,035 E.P. 98,510	301 1,965	96 665	58 1,051	7 9 524	4,569 102,715
Cost of materials	\$ 43,133,575	2,025,955	1,523,288	1,936,230	1,261,764	49,980,812
Gross value of products	\$ 78,241,765	4,321,584	2,711,855	2,645,184	2,159,568	90,079,956
Net value of products	\$ 35,108,190	2,295,629	1,088,567	708,954	897,804	40,099,144

^{1/} Includes Oilcloths and linoleums.



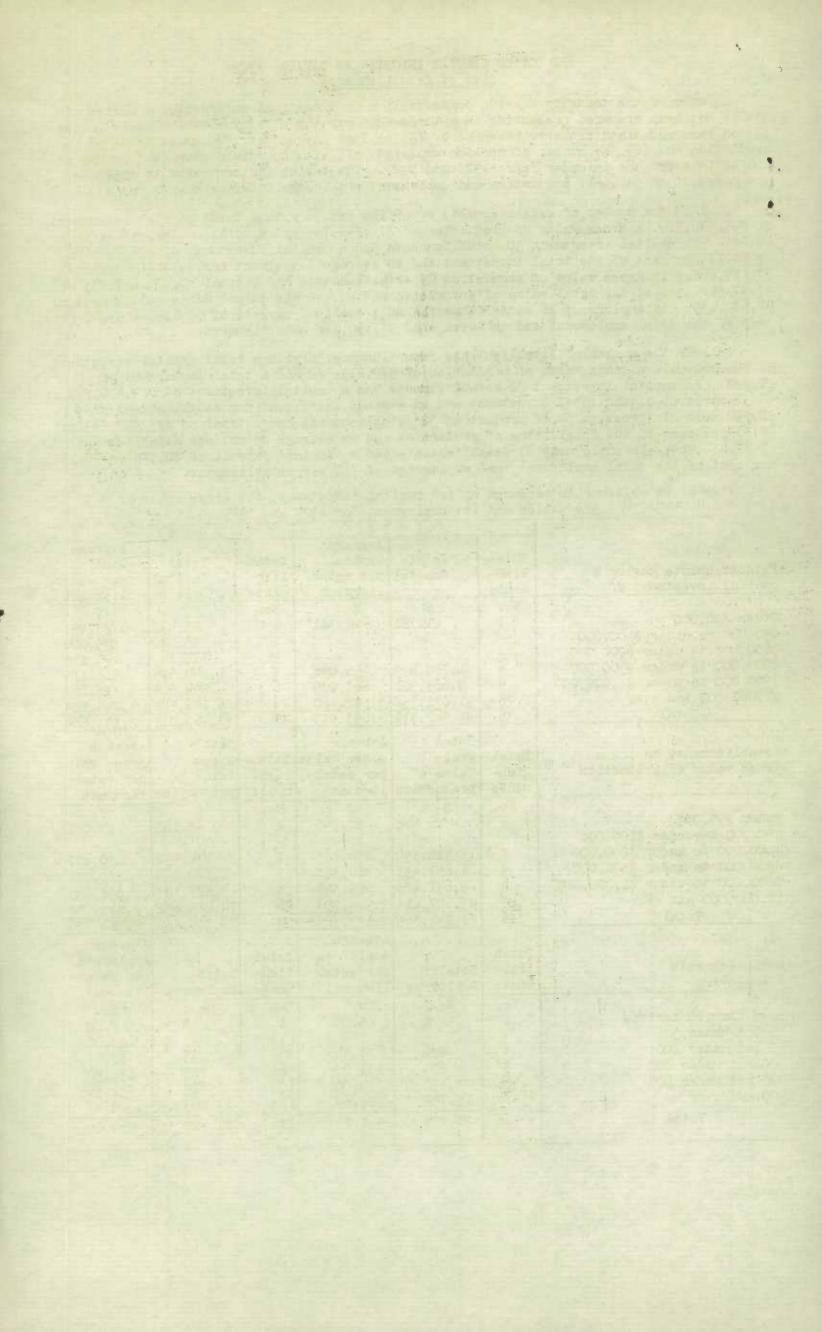
In view of the tendency towards concentration in industrial enterprise, a series of tables has been prepared presenting in a three-fold way the size of establishments in the cotton yarn and cloth industry measured by (a) capital investment, (b) gross value of production and (c) the number of persons employed, all within certain specified groups or limitations for the calendar years 1928 and 1929. The tables further serve to indicate the movement of capital, production and employment within the industry.

In 1929 the number of establishments reporting was 36 with a total capital investment of \$95,542,319, a gross value of production of \$78,241,765 and a total employment of 20,221. In capital investment 30 establishments had a capital investment of \$93,740,059 or 98.11 per cent of the total investment and an average investment per establishment of \$3,124,668. In gross value of production 29 establishments had a total of \$76,245,039 or 97.45 per cent of the total value of production and an average output per establishment of \$2,629,139. In employment 26 establishments had a combined payroll of 19,185 or 94.86 per cent of the total employment and an average of 737.90 per establishment.

In 1928 the number of establishments reporting was 38 with a total capital investment of \$90,960,011, a gross value of production of \$79,219,582 and a total employment of 21,622. In capital investment 32 establishments had a capital investment of \$89,420,843 or 98.31 per cent of the total investment and an average investment per establishment of \$2,794,401. In gross value of production 32 establishments had a total of \$77,902,849 or 98.34 per cent of the total value of production and an average output per establishment of \$2,434,464. In employment 27 establishments had a combined payroll of 20,578 or 95.17 per cent of the total employment, and an average of 762 per establishment.

Size of establishments measured by (a) capital investment, (b) gross value of production and (c) employment for 1928 and 1929.

producti	production and (c) employment for 1928 and 1929.								
		19			1928				
			Average			Average			
	Estab-	Total	Capital	Estab-	Total	Capital			
Establishments having a	lish-	Capital		lish-	Capital	per estab-			
capital investment of	ments		lishment	ments		lishment			
	No.	\$	\$	No.	\$	\$			
Under \$50,000	1	21,781	21,781	1	23,498				
\$50,000 to under \$100,000	-	-	1/13-	1	95,000				
\$100,000 to under \$200,000	-	-		1	175,145				
\$200,000 to under \$500,000	5	1,780,479		3 6	1,245,525				
\$500,000 to under \$1,000,000	4	2,668,301			4,294,003				
\$1,000,000 and over	26	91,071,758		26	85,126,840				
Total	36	95,542,319	2,053,953	38	90,960,011	2,393,684			
		Total	Average		Total	Average			
Establishments having a	Estab-	gross	gross value		gross	gross value			
gross value of production	lish-	Value of	per estab-	lish-	Value of	per estab-			
of	ments	production.	lishment	ments	production	lishment			
	No.	\$	\$	No.	\$	\$			
Under \$50,000	1	26,945	26,945	2	46,142	23,071			
\$50,000 to under \$100,000	-	-	-	-	-	-			
\$100,000 to under \$200,000	5	312,350		1	130,497				
\$200,000 to under \$500,000	4	1,657,431		3 6	1,140,094	380,031			
\$500,000 to under \$1,000,000	4	2,637,426			3,887,157	647,859			
\$1,000,000 and over	25	93,607,613	2,944,304	26	74,015,692				
Total	36	78,241,765	2,173,383	38	79,219,582	2,084,726			
			Average			Average			
	Estab-		employees	Estab-		employees			
Establishments	lish-	Total	per estab-	ligh-	Total	per estab-			
employing	ments	Employees	lishment	ments	Employees	lishment			
	No.	No.	No.	No.	No.	No.			
Less than 20 persons	1	g	8.00	1	8	8.00			
20 but under 50	-	-	-	1	20	20.00			
50 but under 100	3 6	226	75.34	3 6	233	77.67			
100 but under 200	1	804	134.00		783	130.50			
200 but under 500	10	3,430	343.00	10	3,315	331.50			
500 and over	16	15,755	984.69	17	17.263	1,015.47			
Total	36	20,223	561.70	38	21,622	569.00			



THE COTTON TEXTILE INDUSTRY IN CAMADA, 1929.

SECTION I. COTTON YARNS AND CLOTH.

The number of operating plants in this section reporting to the Bureau in 1929 mas 50 of which 17 were in the province of Quebec, 14 in Ontario, 4 in New Brunswick and 1 in Nova Scotia. In order that there may be no disclosure of individual statistics the figures for New Brunswick and Nova Scotia are shown throughout the report under the head of "Maritime Provinces."

Principal Statistics Compared

A comparison of the principal statistical items for the calendar years 1928 and 1929 is presented in Table I. A decrease in the gross value of production during 1929 amounting to \$977,817, and decreases in wage-earning employees of 1,374 and in wages of \$882,372, are the outstanding features of the year's operations.

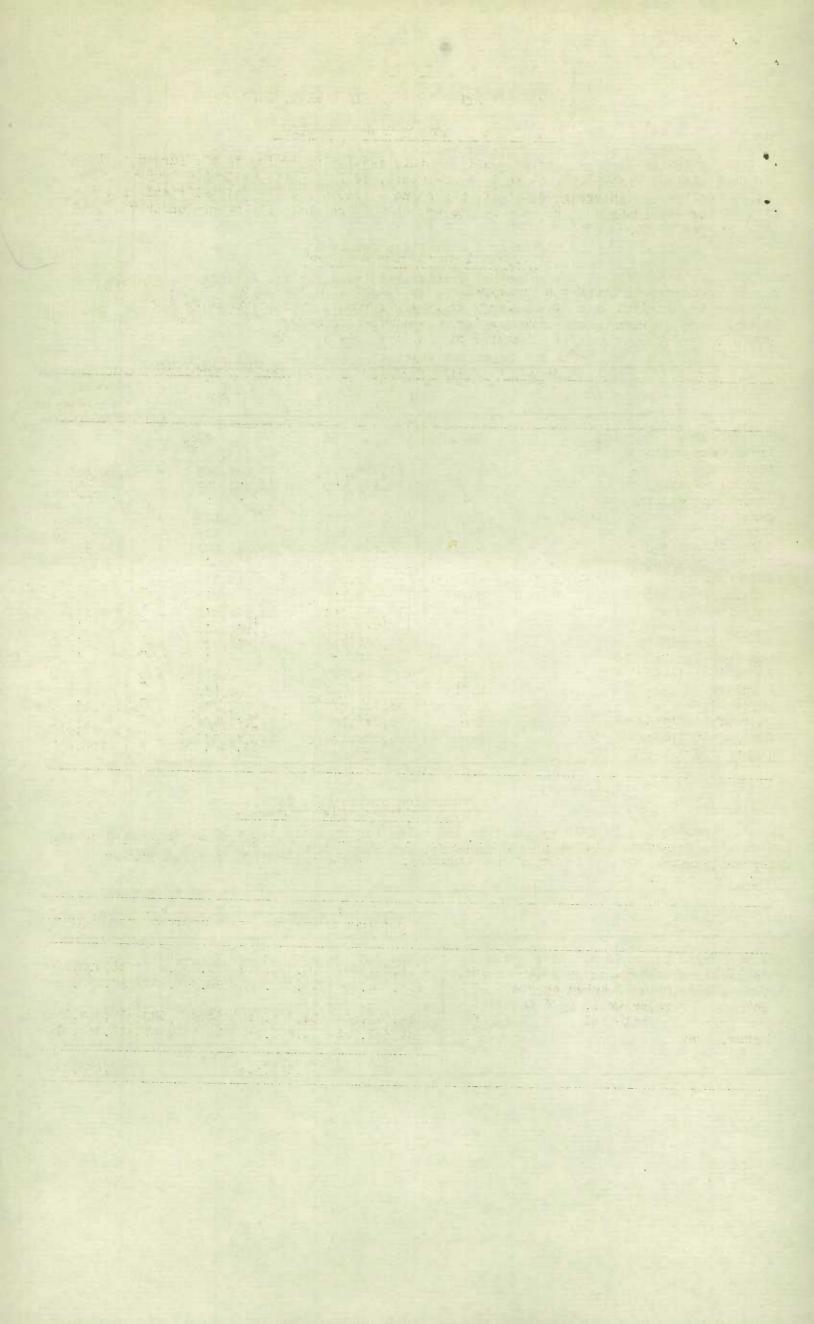
Table I. Principal statistics compared, 1928 and 1929.

10010 1	, IIIIoipai e	tatistics compar	su, loco and la	040.	
		1929	1928	1	/Increase
Establishments reporting	No.	36	38	_	2
Capital invested -					
Fixed capital	\$	58,728,799	57,528,243	1	1,200.556
Working capital	*	36,813,520	33,431,768	1	3,381,752
Employees on salaries -					,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
Malo	No.	575	593	-	18
Female	No.	120	127		7
Total salaries	\$	1,612,847	1,749,021	-	136,174
Employees on wages (average) -					
Male	No.	11,369	12,139	-	770
Female	No.	8,159	8,763		604
Total wages	d:	15,059,444	15,941,816		882,372
Cost of fuel	*	926,757	1,062,438	-	135.681
Cost of electricity	*	1,041,312	956,915	+	84,397
Power installed -					
Units	No.	4,035	3,918	1	117
Capacity	H.P.	98,510	100,880	_	2,370
Cost of materials	Ç.	43,133,575	44,704,779	-	1,571,204
Gross value of products	***	78,241,765	79,219,582	-	977,817
Net value of products	\$	35,108,190	34,514,803	+	593,3817

Production Statistics, 1929.

Production in 1929 by quantity and value for the main items of production in the cotton yarn and cloth section of the industry, are compared with 1928 in the summary which follows:-

I : .ms		1	9 2 8	192	9
1.5200		Quantity	Value	Quantity	Value
Cotton fabrics unbleached or grey Cotton fabrics, printed, dyed and coloured	Yds. 11 Lb.	112,570,402		90,987,851 83,845,889	12,072,844
			59,863,811		52,285,112



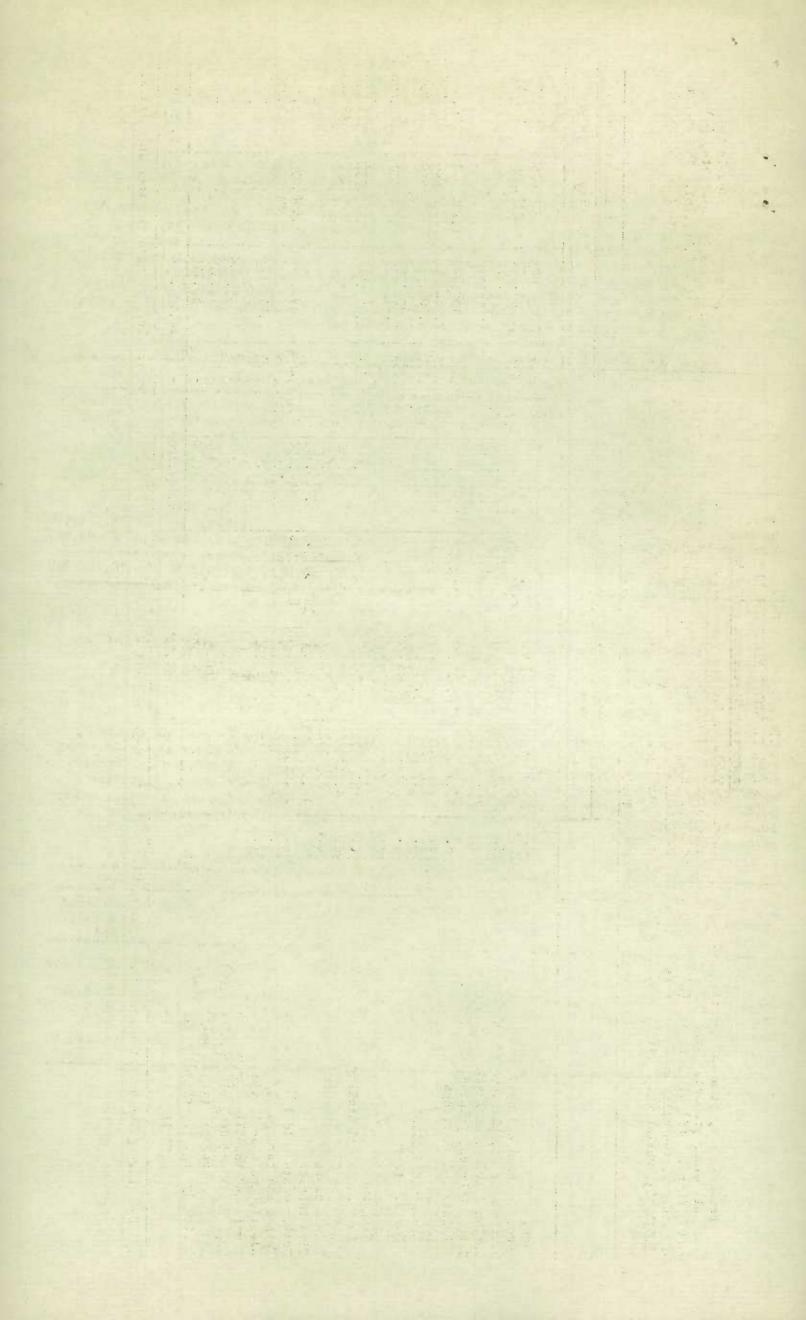
SHE COTTON TEXTILS INDUSTRY IN CANADA, 1979. SECTION I. COTTO: YARDS AND GLOUB

Freduction Statistics - Cent'd

Production by classes, quantity and value are shown in Table 2, for the calendar year 1929. Some of the principal products included in the item 'All other products" were (a) floor and table cilcloths and lineleum, (b) congoleum art rugs, (c) tapestries and draperies (d) blankets, (e) narrow fabrics, (f) hammocks and (g) wash cloths and bibs, whose total value in the year covered by this report amounted to \$10,749,767. The output of quebec cotton mills shows an increase in value of \$2,602,05) when compared with the output in 1920, Ontario shows a decreased value of output of \$3,031,063, whilst the Maritime Provinces (New Brunswick and Nova Scotia) also show a decreased value of \$545,013.

		Table 1. F	roduction by	provinces,	1929.				
		CANA	DA	Quebe	C	Onta	rio	Maritime F	rovinces
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
			ŝ	propriette filosofie en esta de la filita de la companie	1	-1-5	, \$		&
Yarn, grey	Lo.	24.590,927	10.044.910	19,279,993	7,039,931	4,484,919	1,852,803	826,015	352,176
Yarn, bleached and dyed	lb.	4,691,747		2,577,340	1,035,965		813,261	231,256	76,857
Cotton fabrics, blacked or white	yd.	83,400,967			11,325,039		977,095	-	_
Cotton fabrics, unbleached or gray	11		12,072,844		10,953,811		1,119,033	an	-
Cotton fabrics, printed, dyed, etc		7-,7-1,-7-		- ,,-,,,	,,,,,,,,,,,	4,132,734	-,,,-55		
Prints and shirtings	yd.	46,749,293	8.324.461	43,773,867	7,841,641	1,724,822	305,942	1,230,604	176,878
Denims	yd.	9,115,061			26,745	6,095,271	1,362,492	2,898,020	611,755
Ducks and drills	yd.	9,789,638				6,142,170	1,808,519	3,647,468	1,708,956 +
Ducks, other	16.	767,033			ga.	767,038	329,826	-	- '5
Flammelettes 1/	yd.	9,573,457			510		1,279,749	6,204,011	948,890 1
Ginghams	yd.	3,367,351				-	-	3,367,351	435,085
Cuttonades and ticking	yd.	5,702,711	1,582,902		7,566	4,387,625	1,053,766	1,267,152	521,570
Not specified	yd.	4,171,669					-	445,625	149.523
Cheese cloth	yd.	538,723			34,620			-	-
Tire fabrics	1b.	18,535,363	8,466,342	18,535,363	8,466,342		-	-	86
Sotton waste sold 1/	lb.	14.053,870		8,323,728			196,248	1 1,586,856	05,926
Twines and cordage 1/	lb.	4,334,580	1		1,237,044	1,750,219	666,515	71,746	23,217
Elastic and non-elastic webbing 1/	1b.	932,776		46,569	40,564	886,207	1,075,446	-	-
Towels and towelling (value only)			527,641		145,042		387,599	_	-
Tapestries and draperies (value only)		-	403,961		306,005		97,956	-	gp4
All other products (value only)	-	-	9,166,865		8,547,486		619,379	-	-
Custom dyeing, bleaching, etc.	-	-	59,175		1,000		58,175	-	-
TOTAL	-	-	78,241,765	-	59,147,128		14,003,804	-	5,090,833
							-		

^{1/} Data here given do not necessarily represent the total Canadian production of these commodities since they are also produced in other industries.



THE OUTTON TEXTILE INDUSTRY IN CANADA, 1929. SECTION I. COTTON YARNS AND CLOTH

Capital Investment

The amount of capital invested in the cotton yarn and cloth section is shown by provinces in Table 3. Fixed capital including land, buildings, machinery and tools inoresed from \$57,528,243 in 1928 to \$58,728,779 in 1929, an increase of 2.08 per cent. Morking capital which comprises materials on hand, finished products on hand, stocks in process, fuel and miscellaneous supplies, cash, trading and operating accounts, etc., increased from \$33,431,768 in 1928 to \$36,813,520 in 1929, or about 10.11 per cent. Fixed capital investment in the cotton mill industry which in 1920 constituted 55.5 per cent of the total of capital had in ten years ending 1929 increased to 61.5 per cent with a corresponding decrease of working capital from 44.5 per cent in 1920 to 38.5 per cent in 1929. The distribution of capital by provinces in 1929 shows Quebec with 68.06 per cent, Ontario 22.95 per cent and the Maritime Provinces 8.99 per cent.

Table S Capital	invested in the c	sotton yarn and elo	th section, 1929.	
	Fixed Capital	Capital		
Provinces	Land, buildings, machinery and tools	Materials and stocks on hand, fuel and miscellaneous supplies	Cash trading and operating accounts, etc.	Total Capital
Quebec Ontario Maritime Provinces	\$ 42,548,226 11,279,647 4,900,926	\$ 13,446,210 3,346,923 1,142,275	9,032,311 7,301,075 2,544,726	\$ 65,026,747 21,927,645 8,5 87,927
Canada Potal	58,728,799	17,935,408	18,878,112	95,542,319

Employment Statistics

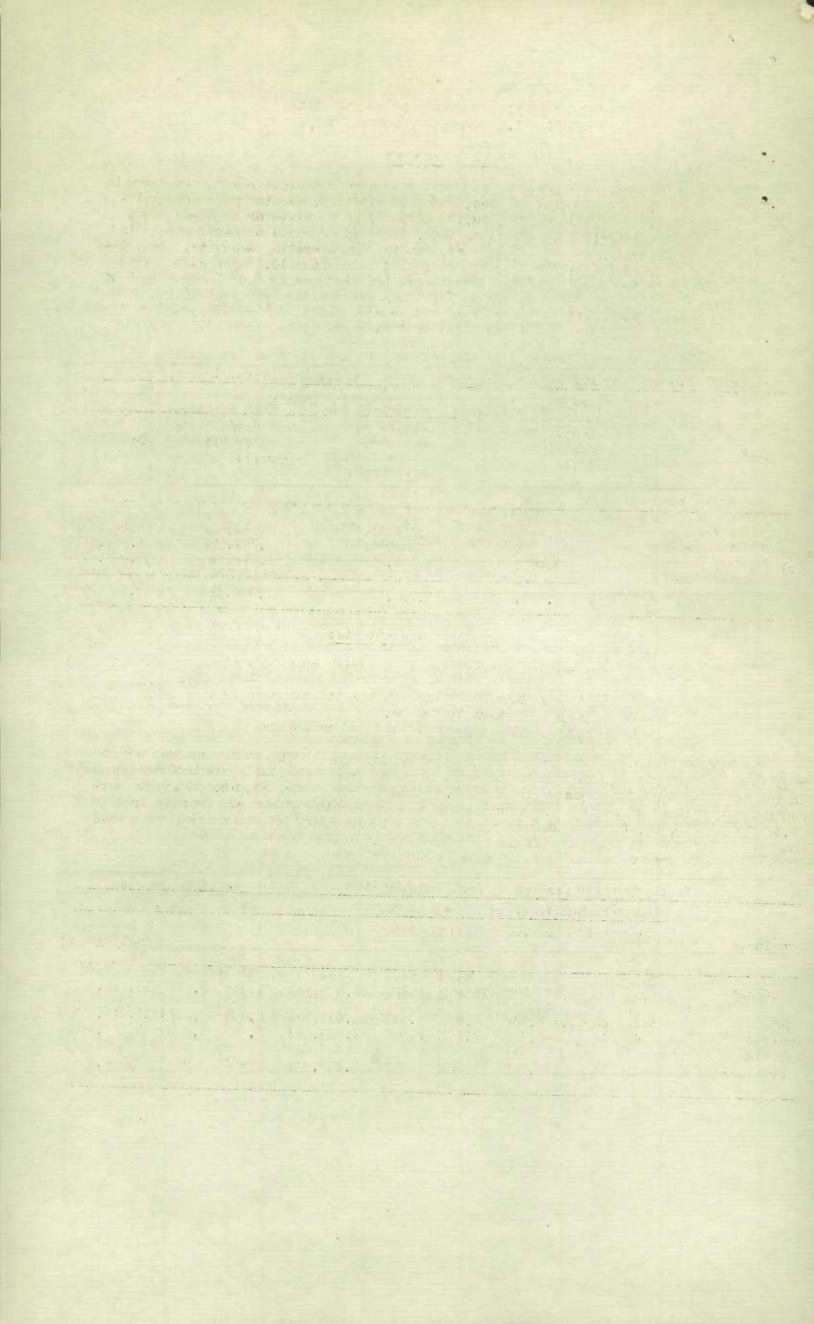
Statistics of employment are presented in a series of tables with relation to -

Table 4. (a) Employment by number, sex and remuneration.

Table 4. (b) Employment by months. Table 4. (c) Working time of plants and employees.

Table 4(a) shows the number of persons employed according to sex and salary or wage payments for the Dominion and the provinces. Compared with 1928 there was a decrease in the total number of persons employed of 1,399, and a decrease of \$1,018,546 in the payments for salaries and wages. The average salary irrespective of age or sex rose from \$2,365 in 1927 to \$2,429 in 1928, but fell to \$2,320 in 1929, whilst the average wage paid increased from \$755 in 1927 to \$762 in 1928 and \$771 in 1929. This increase was due to improved conditions in the operating time of plants as compared with 192%.

T	able 4	a). E	imployees b	y sex,	remunera	tion and pro	vinces,	1929.	
	Sala	aried E	mployees	Wa	ge-Earne	rs	Total	l Employ	ees
Provinces	Wale	Female	Salaries	Male	Female	Wages	Male	Female	Salaries and Wages Paid
CANADA	No. 575	No. 120	1,612,847	No. 11,369	No. 8,159	\$ 15,059,444	No. 11,944	No. 8,279	18,672,291
Cuebec Ontario Waritime	94		1,162,839 342,262			10,051,733 3,559,048	8,406 2,545	1	
Provinces	40	10	107,746	953	939	1,448,663	993	949	1,586,409



THE COTTON TEXTILE INDUSTRY IN CANADA, 1929. SECTION I. COTTON YARNS AND CLOTH

Employment Statistics - Cont'd.

Table 4(b) given statistics of employment for each month of the year by number and sex. The month of maximum employment in 1929 was April when 11,913 males and 8,628 females were entered on the payroll whilst the month of minimum employment was December when there were 10,643 males and 7,739 females on the payrolls. The average monthly employment for the year was 11,369 males and 8,157 females or a total of 19,528. The average employment by months in the tables of this report is the sum of the averages of individual plants based on the number of months in actual operation and not the averages for the calendar year.

Table 4(b). Employment by months, 1929.

Months	s Male Female Months		Male No.	Female No.	
January	11,360	7,850	July	11,511	8,313
Pebruary	11.081	7,746	August	11,338	8,171
March	11,439	7,896	September	11.003	8,037
April	11,913	8,628	October	11,189	8,223
May	11,550	8,518	November	11,204	8,210
June	11,651	8,530	December	10,643	7,739
		otal employmer	nt by months	135,882	97,861
	I	verage monthly	employment	11,369	8,159

The working time of plants and employees is shown in Tables 4(c) and 4(d). The operating time of plants whether on full time, part time or idle and the average of each per plant is presented comparatively for the calendar years 1928 and 1929 for month of highest employment in Table 4(c). The working time of employees is shown by the number of hours worked per day or shift and per week in Table 4(d). Operating time of plants shows a decrease when compared with 1928 of 23.54 days represented by the difference in the time that plants were idle. The average operating time of each plant for full and part time was 258.20 days in 1929 and 281.74 days in 1928. The average daily hours of labour rose from 9.81 in 1928 to 9.82 in 1929 and the weekly hours from 52.20 in 1928 to 52.28 in 1929.

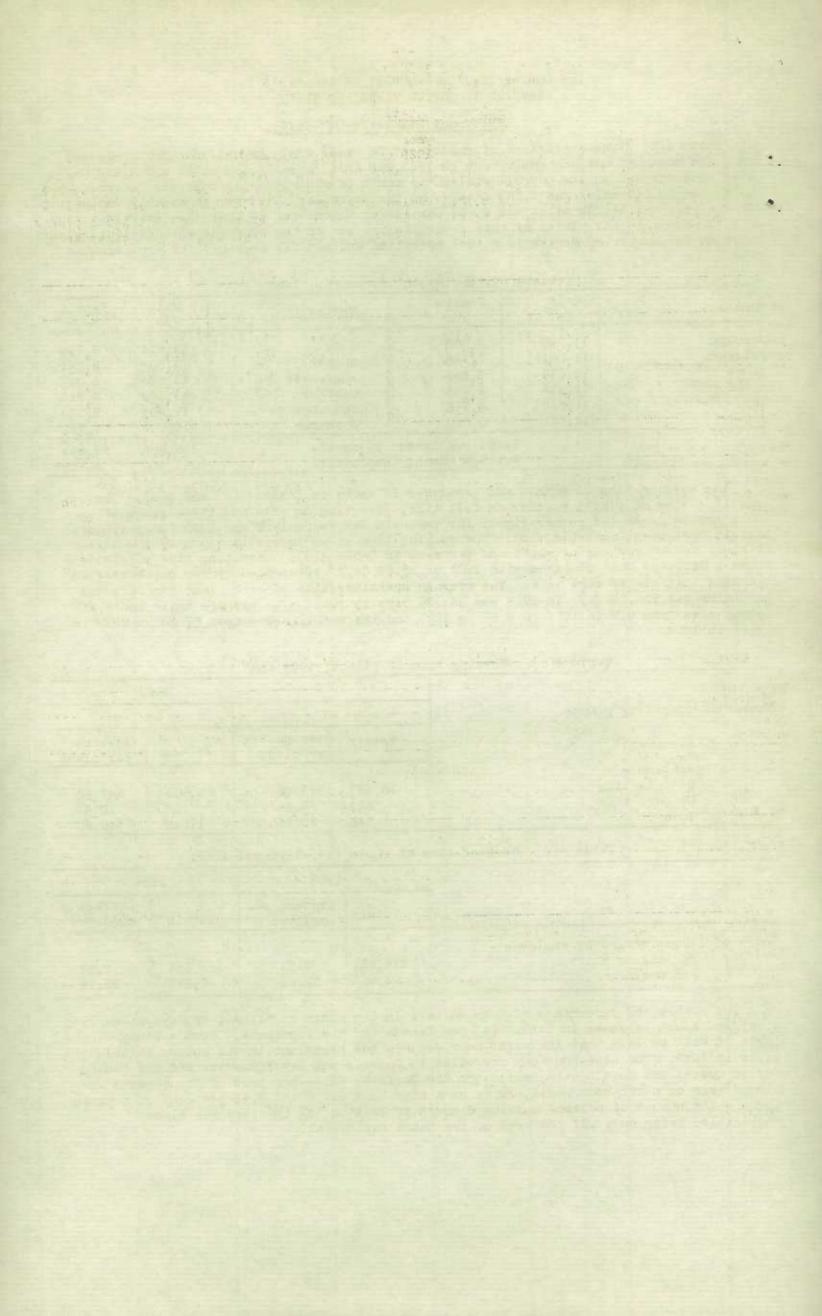
Table 4(c). Working time of plants, 1928 and 1920.

]	1929		
Number of operating plants		38	36	
	Totals	Average per plant	Totals	Average per plant
Days in operation - On full time On part time Idle	10,377 329 846	273.08 8.66 22.26	8,911 384 1,649	247.53 10.67 45.80

Table 4(d). Working time of employees, 1928 and 1929.

	1928		1929	
	Totals	Average per employee	Totals	Average per employee
Hours of labour worked by employee -		44		
Per day or shift	214,524	9.81	213,551	9.82
Per week	1,983	52.20	1,882	52.28

The number and percentage of wage earners in the month of highest employment working specified hours is shown in Table 5(a) for Canada and the provinces. From a study of the Table it will be seen that the eight-hour day was not prevalent in the cotton textile mills in 1929. The nine-hour day prevailed in Ontario and New Brunswick and the ten-hour day in Quebec and Nova Scotia, while for the Dominion 68.94 per cent of the persons employed were on a ten-hour basis, 22.54 on a nine-hour basis and 8.41 per cent on over 10 hours. The number of persons working 8 hours or less in the industry was almost negligible, being only .11 per cent of the total employment.



THE COTTON TEXTILE INDUSTRY IN CANADA, 1929 SECTION 1. COTTON YARNS AND CLOTH

Employment Statistics - Cont'd.

. Table 5(a). Hours worked by wage-earners in month of highest employment, 1929.

Provinces	Wage-earners in month of highest Percentage of wage-earners employment working per day of working per day of										
1,01,000	8 hours or less		10 hours	Over 10 hours	8 hours		10 hours	Over 10 hours			
	No.	No.	No.	No.	P.C.	P.C.	P.C.	P.C.			
CANADA	25	4,904	15,000	1,830	.11 '	22.54	68.94	8.41			
Nova Scotia New Frunswick Queboc	- - 24	952 711	319 752 12,610	- 18 1,455	-	55.28 4.81	100.00 43.67 85.20	1.04			
Ontario	1	3,241	1,319		.02	65.90	26.83				

The number of hours worked per day in the month of highest employment and the standard working hours per week are shown by provinces in Table 5(b). It should be noted that whilst the statistics relating to hours of labour in columns 1, 2 and 3 are based on figures compiled for the month of highest employment, those in columns 4 and 5 represent the total and average of standard weekly hours of labour for the number of establishments reporting to the Bureau. For this reason the relation between daily and weekly hours of labour is to some extent impaired. The average daily hours of labour on the above basis was for the Dominion 9.82 whilst the average standard weekly hours worked out at 52.28 per plant.

Table 5(b). Hours of labour per day and per week, 1929.

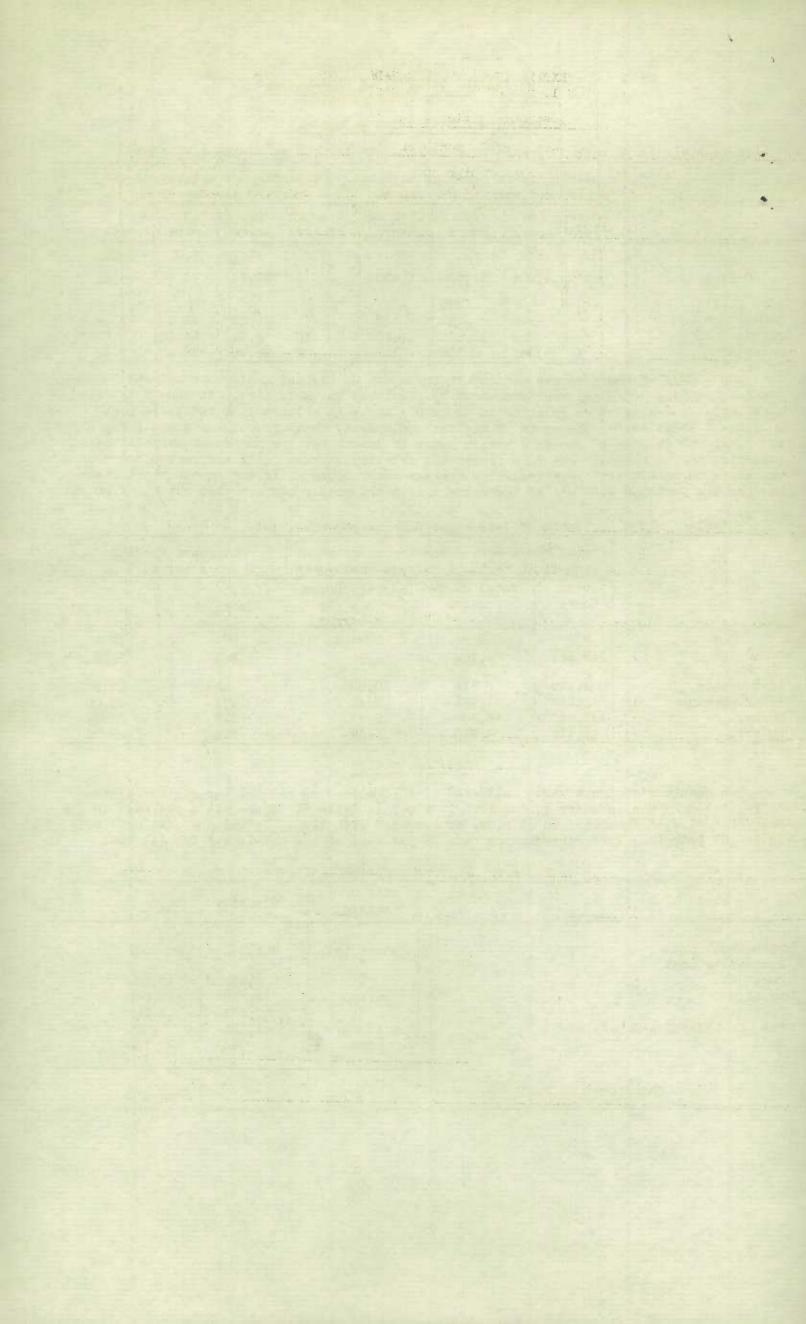
			number of wage- ghest employment	Standard working hours per wesk		
	Total hours	Total Wage- earners	Average hours per day per wage-earner	Total	Average	
	No.	No.	No.	No.	No.	
CANADA	213,551	21,759	9.82	1,882	52,28	
Nova Scotia New Brunswick	3,190 16,277	319 1,722	10.00	55 172	55.00 43.00	
Quebec Ontario	147,969 46,115	14,800 4,918	9.99 9.38	922 733	54.24 52.36	

Fuel Consumption

The quantity and cost value delivered at the factory or mill of the various classes of fuel used by the industry during 1929 is shown in Table 6. There was a decrease in the cost of fuel used amounting to \$135,681 as compared with 1928. Bituminous coal continues to be the principal fuel representing over 97 per cent of the total cost for all fuel

Table 6. Fuel consumption, 1929.

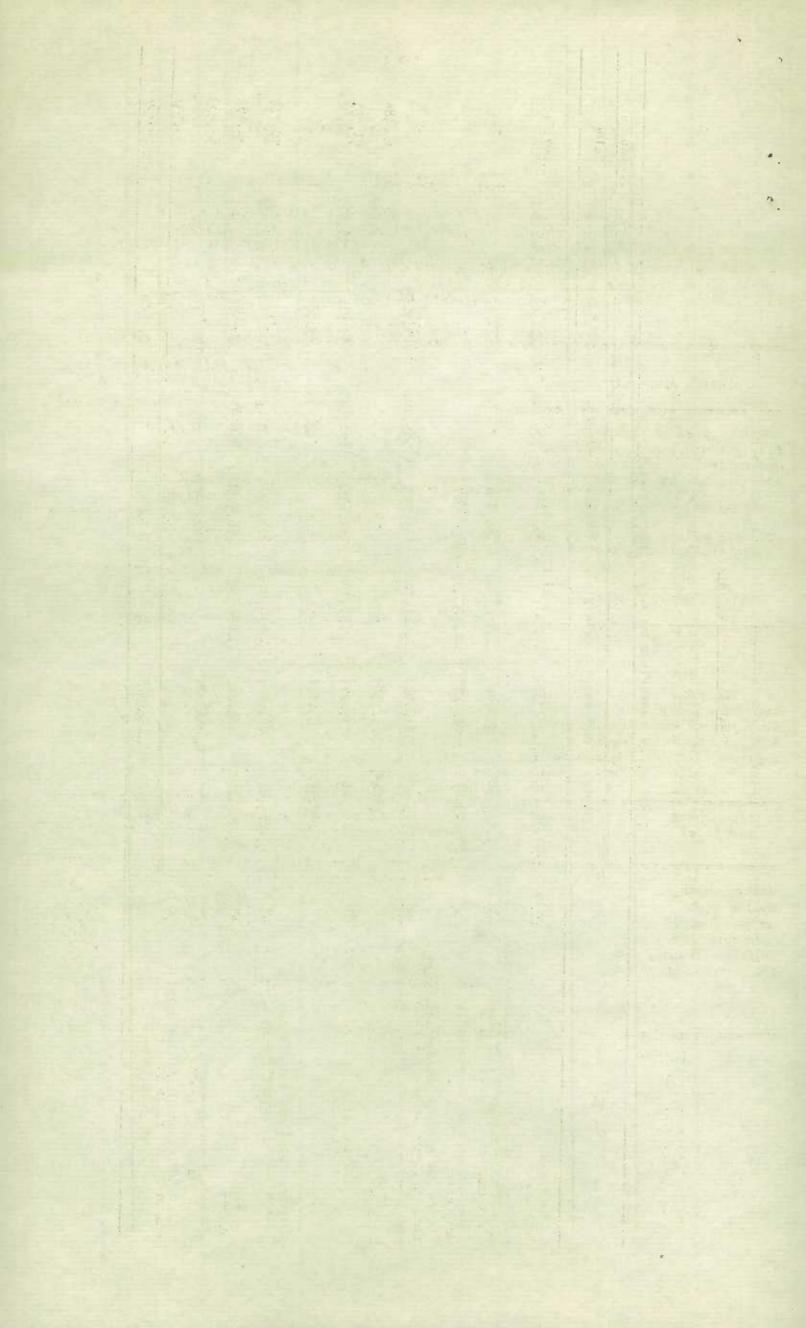
Table o. ruel c	onsumption, 19	69.	
Rinds of fuel	Unit of measure	Quantity	Value
Bituminous coal Anthracite coal Coke Gasoline Fuel oils Gas, artificial and natural Wood	short ton gallon m.c. ft. cord	151,142 2,952 31,755 56,563 1,623 40	902,067 10,361 6,546 5,907 1,716 160
Total Cost of Fuel		-	926,757



Materials Useu, 1929.

The quantity and cost value of materials used in the mills or factories producing cotton yarns and cloth, is shown in Table 7 for Canada and the provinces. There was a decrease in the total cost of materials as compared with 1920 of \$1,571,204.

			7 Materia	1						
haterials		UAN	ADA	quebec		Cntario		Maritime Provinces		
		Quantity	Cost Value	quantity	Cost Value	Quantity	Cost Value	quantity C	ost Value	
Cotton rew	lb.	119,570,064	24,861,570	84,013,745	17,871,767	24,926,819	4,882,585	10,629,500	2,107,215	
Dyed, bleached or other treated cotton not made in the establishment	lb.	1,744,300	156,988	1,744,300	156,988	-	an an	ger .	-	
Grey cotton made in own mills	yd.	54,213,775	6,858,277	54,213,775	6,858,277	-	-	- 1	-	
Yarns not made in the establishment - Cotton	lb.	3,653,280	1,512,848	1,267,789	531,323	2,385,491	981,525			
Silk	n	2,064	12,364	465	-	•		2,064	12,384	9
Artificial silk	14	496,463	579,227	265,798	381,235	192,686	159,911	37,979	38,081	
Other	17	40,488	5,764	-		40,488	5,784	Tildu -	-	
Cotton waste, not made in the establishment	96	5,990,022	829,988	1,978,883	253,508	3,228,639	500,761	782,500	75,719	
Starch	11	5,449,292	278,222	3,804,745	196,395	990,671	49,136	653,876	32,691	
Chemicals and dyestuffs	-	_	1,456,019	_	1,167,369	600	195,122		93,528	
All other materials (value only)	3)	_	6,582,268	_	5,371,025	00	826,212	-	385,031	115
Total Cost Value			43,133,575	-	32,707,807		7,601,036		2,744,652	



THE CCTTON TEXTILE INDUSTRY IN CANADA, 1929. SECTION 1. COTTON YARN AND CLOTH

Power Installation

The classes of power employed in the industry in the Dominion during 1929 are presented in Table 8, by the number of units in each class and the horse power capacity according to manufacturer's rating. The increase in electric power over 1928 consisted of 3 motors with an increased horse power capacity of 66. The cost of electricity purchased during the year was \$1,041,312 or/\$24 per M.p. purchased. The number of boilers installed was 148 with a horse power capacity of 25,974.

Table 8. Power installed, 1929.

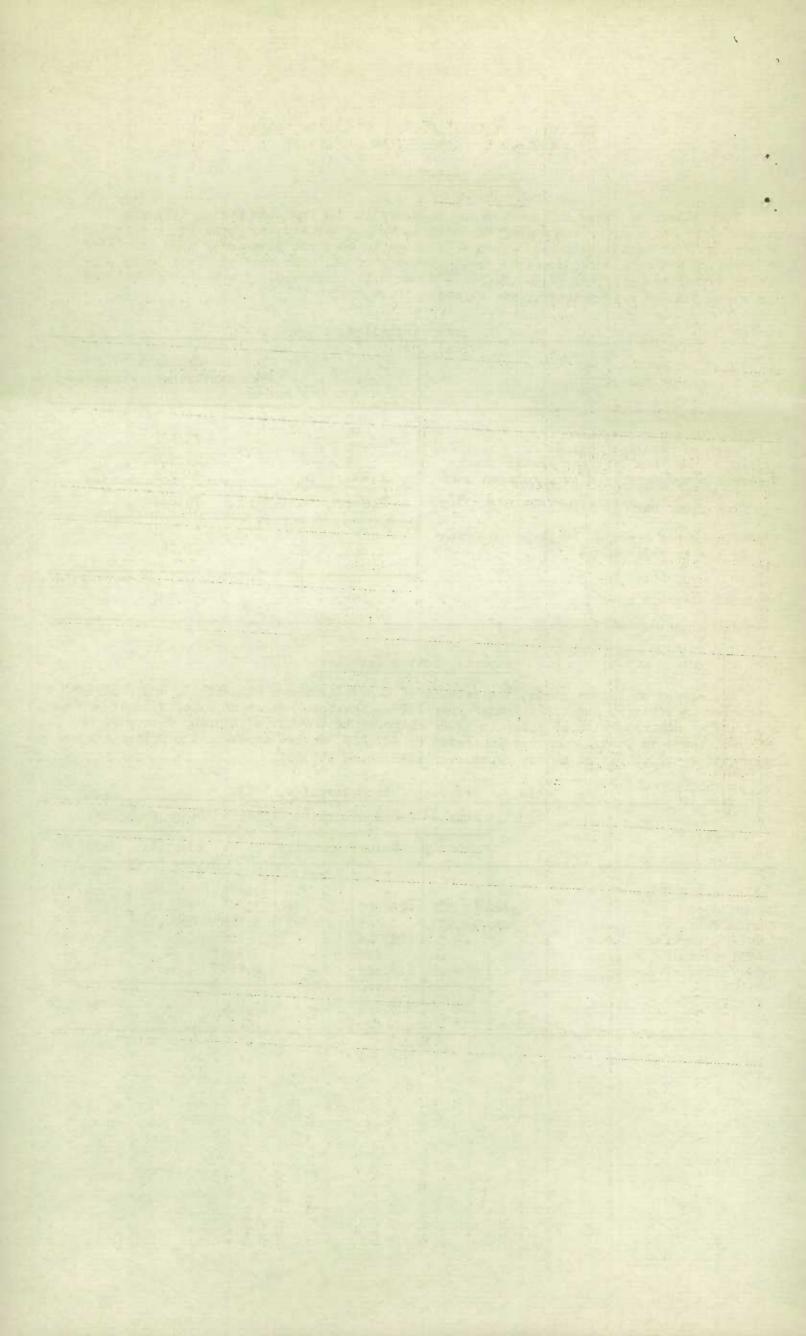
Classes of Power	Number of units	H.P. according to Manufacturers' rating
Steam engines and turbines Oil, gas and gasoline engines Hydraulic turbines or water wheels Electric motors operated by purchased power	45 6 53 1,985	12,097 30 24,420 41,674
Total power used in manufacturing Electric motors operated by power generated by the establishments	2,089	20,289
Total electric motors	3,931	61,963

Exports, Cotton Textiles

The export of cotton goods, the produce of Canada is shown by articles and principal countries in Table 9, for the calendar year 1929. The total value of exports in 1929 was \$812,127 as compared with \$874,428 in 1928. Exports to the United Kingdom decreased by \$93,151, those to Other Countries increased by \$61,228, whilst those to the United States decreased by \$30,378, the **ne**t decrease over 1928 being \$62,301.

Table 9. Exports, Cotton Textiles, 1929.

Articles		United	United Kingdom		tates	Other Countries		
AI CICIES	Quantity	Value	Quantity	Value	Quantity	Value		
			4	cwt.	\$		\$	
Cotton waste	cwt.	-	-	158	1,862	252	2,390	
Cotton duck	yds.	56,717	29,906	346	1,925	445,187	228,172	
Cotton fabrics	yds.	13,937	2,341	12,264	4,146	350,074	48,873	
Cotton underwear	and a	-	32,736	400	335	-	160,616	
Cotton clothing, n.o.p.	-		298	-	1,946;	-	70,481	
Other mfrs. of cotton, n.o.p.	-	-	138,364	-	9,388		78,348	
Total Value of Exports	-	-	203,645		19,602	-	588,880	



Imports, Cotton Textiles

The quantity and value of cotton textiles imported for consumption in Canada during the calendar year 1929 is shown in Table 10 by articles and principal countries. The total value of imported cotton textiles rose from \$55,859,967 in 1926 to \$55,917,714 in 1927, and to \$61,136,040 in 1928 an increase of \$5,210,326 over the preceding year. Imports from the United Kingdom in 1928 decreased by \$501,671 and from Other Countries by \$507,790, whilst from the United States they increased by \$6,307,795.

Articles		United Ki	ngdom	United S	tates	Other Cou	ntries	Total All	Countries
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
EMPRESA DE LA COMPONICIONA DELICONA DE LA COMPONICIONA DE LA COMPONICIONA DE LA COMPONICIONA DELICONA DELICONA DE LA COMPONICIONA DE LA COMPONICIO			့်		\$		\$		\$
and partly manufactured materials -	100								
Cotton, raw not dyed	lb.	137,178	40,985	135,905,306	26,501,578	204,218	41,059	136,296,702	26,503,62
Cotton linters, n.o.p.	lb.	-	-	12,369,919	772,259	74,823	3,919	12,444,742	776,17
Linters of cotton for manufacture of									
blotting paper, etc.	lb.	4,701	1,046	110,605	8,241	-	-	115,306	9,28
Batts, batting and sheet wadding, n.o.p.	lb.	2,232	411	359,129	64,627	8,426	1,902	369,787	66,94
Carded sliver wholly of cotton, not									
bleached, etc.	lb.	-		-	-	- 1	-		-
Cotton pull imported by mfrs. for own us	e lb.	-	-	1,506,715	174,497	-	-	1,506,715	174,49
Rovings, yarns & warps not more than No. 2	0 lb.	8,316	6,791	39,873	18,336	-	-	48,189	25,12
Yarns & warps from No. 20 to not exceedi							46		
No. 40	lb.	31,863	18,539	116,368	46,342	-	-	148,231	64.88
Yarns & warps of cotton exceeding No. 40	lb.	721,451	526,197	54,603	49,727		-	776,054	575,92
Rovings, yarns and warps, including						DALLA LIBIT			
thread n.o.p.	lb.	149,273	72,390	497,119	292,220	36,774	16,223	683,166	380,83
Cotton warps		-	-	-	-	-	_	-	5
Crochet and knitting cotton, n.o.p.	lb.	800	1,314	4,558	5,823	66,052	114,754	71,410	121,89
Cords and twine, cotton, n.o.p.	lb.	120,729	25,914	182,566	79,292	12,438	1,578	315,735	106,68
Sewing cotton thread on spools			3,404		48,396		14,842	3-21132	66,64
Cotton yarns covered with metallic strip			3,		10,570				
known as tinsel			-342	_	40,801	_	11,023		52,16
KHOWH AD VINDOL			3.2		10,001		1 12,023		16,20
		-							
		4			PARTIE LE			1 2 2 2 2 1 1 1	
		1							
		1					and the second s		

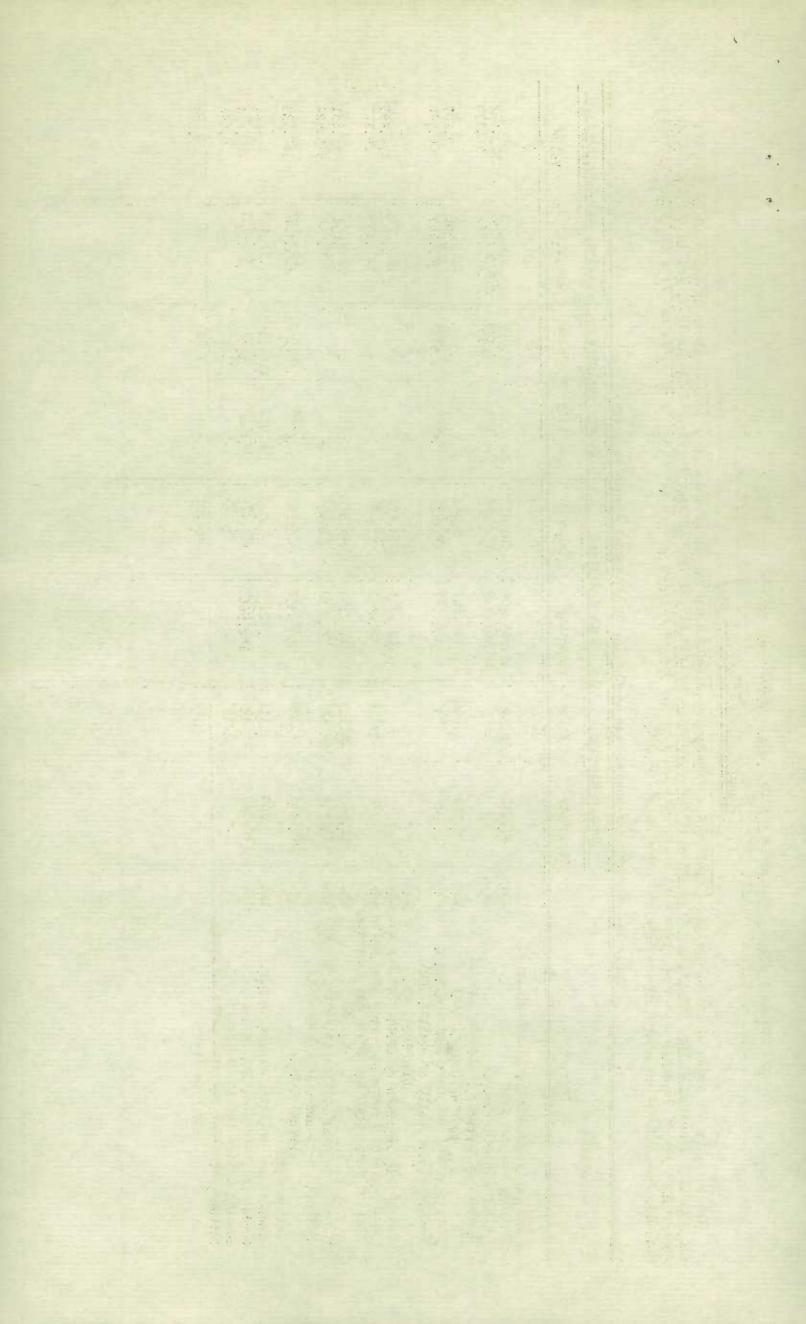
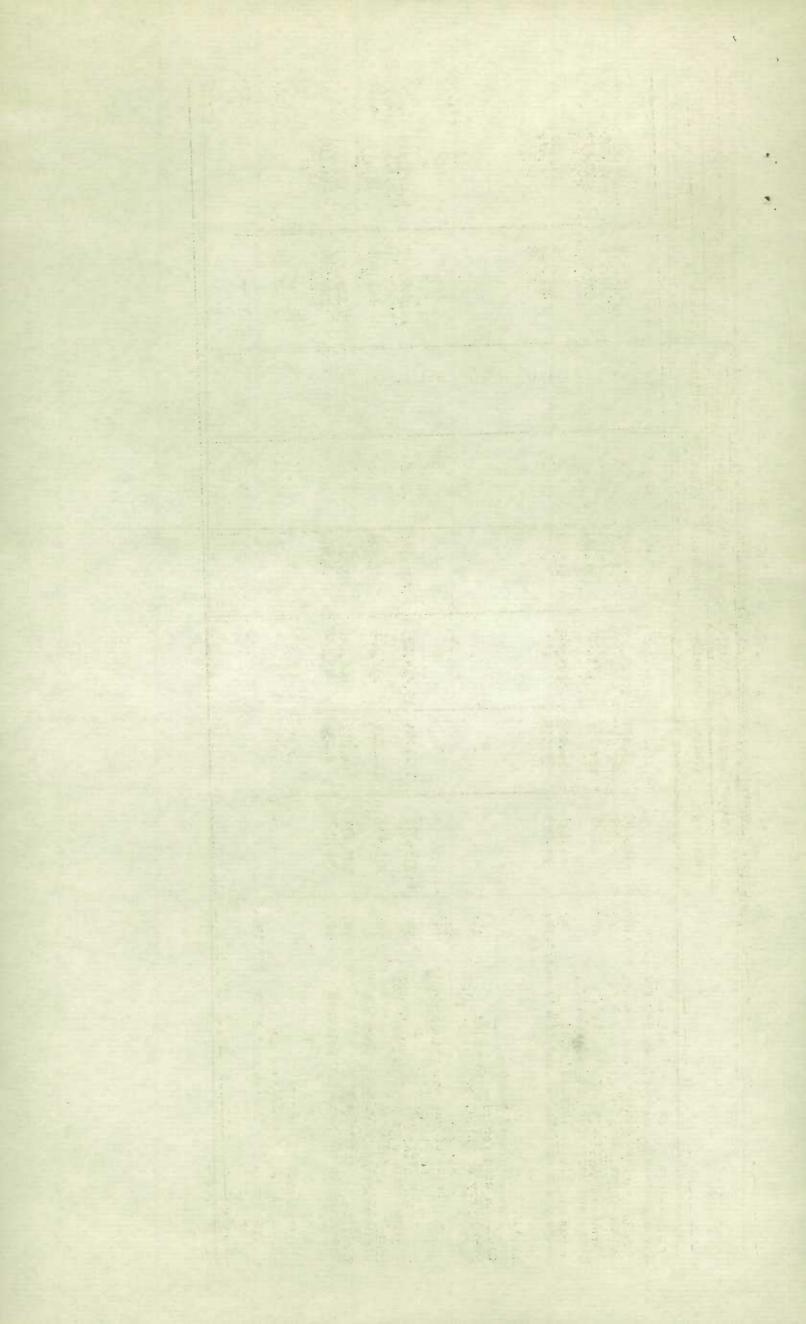


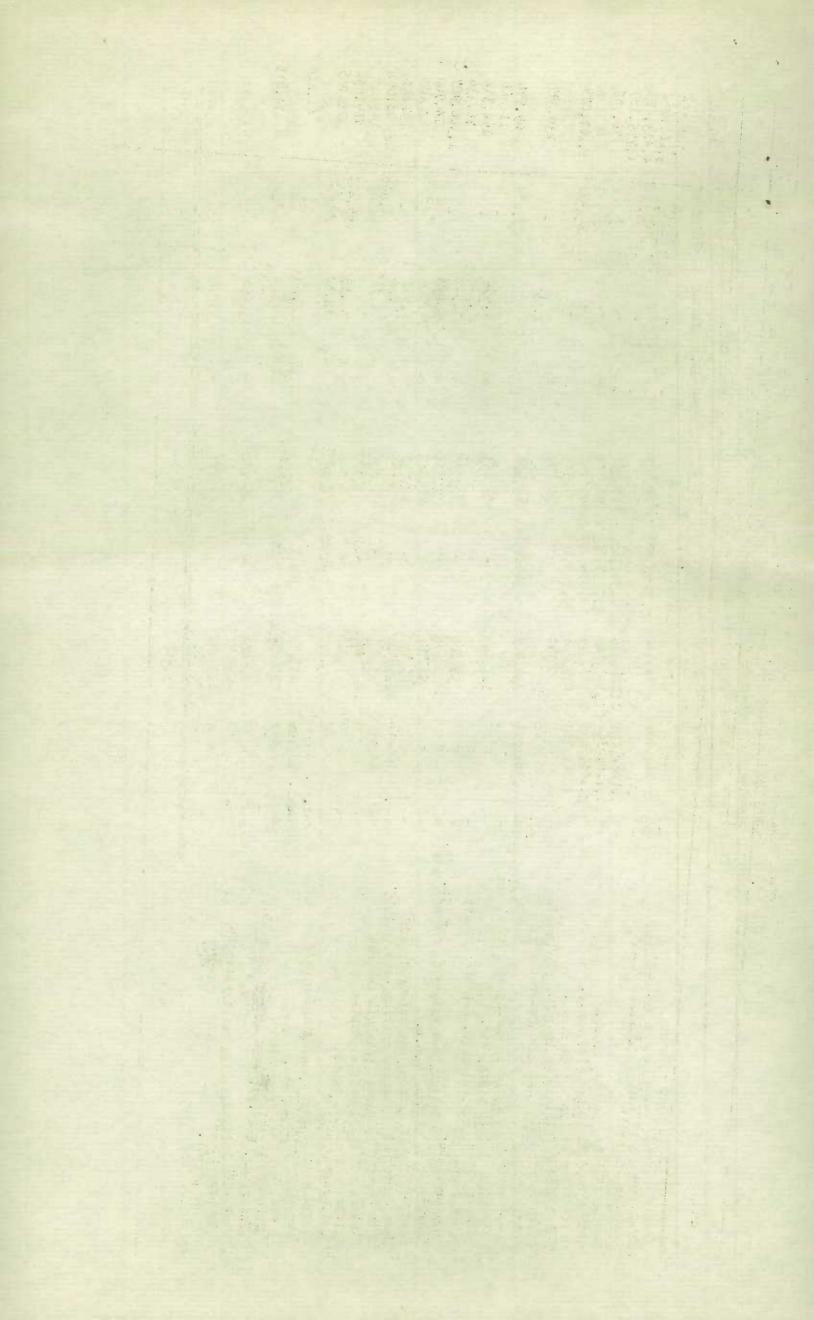
Table 10. Imports for consumption in Canada, by Principal Countries, 1929. Cont'd.

		United	Kingdom	United	States	Other On	intries	Total Al	1 Countries
Articles		Quantity	Value	Quantity	Value	Quantity	Value	Quanti.ty	Value
			-		\$		į.		\$
Yarns and warps, mercerized, No. 40 and finer Cotton yarns, singles 21's and 40's Sewing cotton thread, yarns, etc. Yarns and warps for mfr. of tapes,	lb. lb. lb.	258,147 114,744 341,126	215,674 70,241 299,156	2,213,208 9,495 257,428	1,975,697 7,672 236,352			2,471,407 125,559 600,470	2,191,435 78,865 538,683
braids, etc. Yarns and warps, No. 80 and finer, etc.	1b.	40,637 24,085	16,009 35,575	165,491	93,237	-		206,428 24,085	109,342 35,575
Wholly manufactured goods -									
Cloth as used for binding books Duck, grey or white, over 8 oz. per	lb.	-	-	-	-	-		-	-
sq. yd. woven fabrics of cotton, not bleached	yd.		-	-		-			
mercerized, etc. Canton flannels, shirtings, etc. not	yd.	6,335,341	752,103	35,479,795	4,455,744	-		41,884,847	5,223,510
coloured Flain shirtings, cambrics etc. not	yd.	428,498	110,729	231,840	23,858		-	661,406	134,701
coloured Towelling in the web, not coloured	yd.	605,474	86,013	606,840 43,548	100,184			1,229,211	188,331 14,107
								VIII WE WIT	



THE COTTON TEXTILE INDUSTRY IN CAMEDA. SECTION I. COTTON YARN AND CLOTH, 1929.

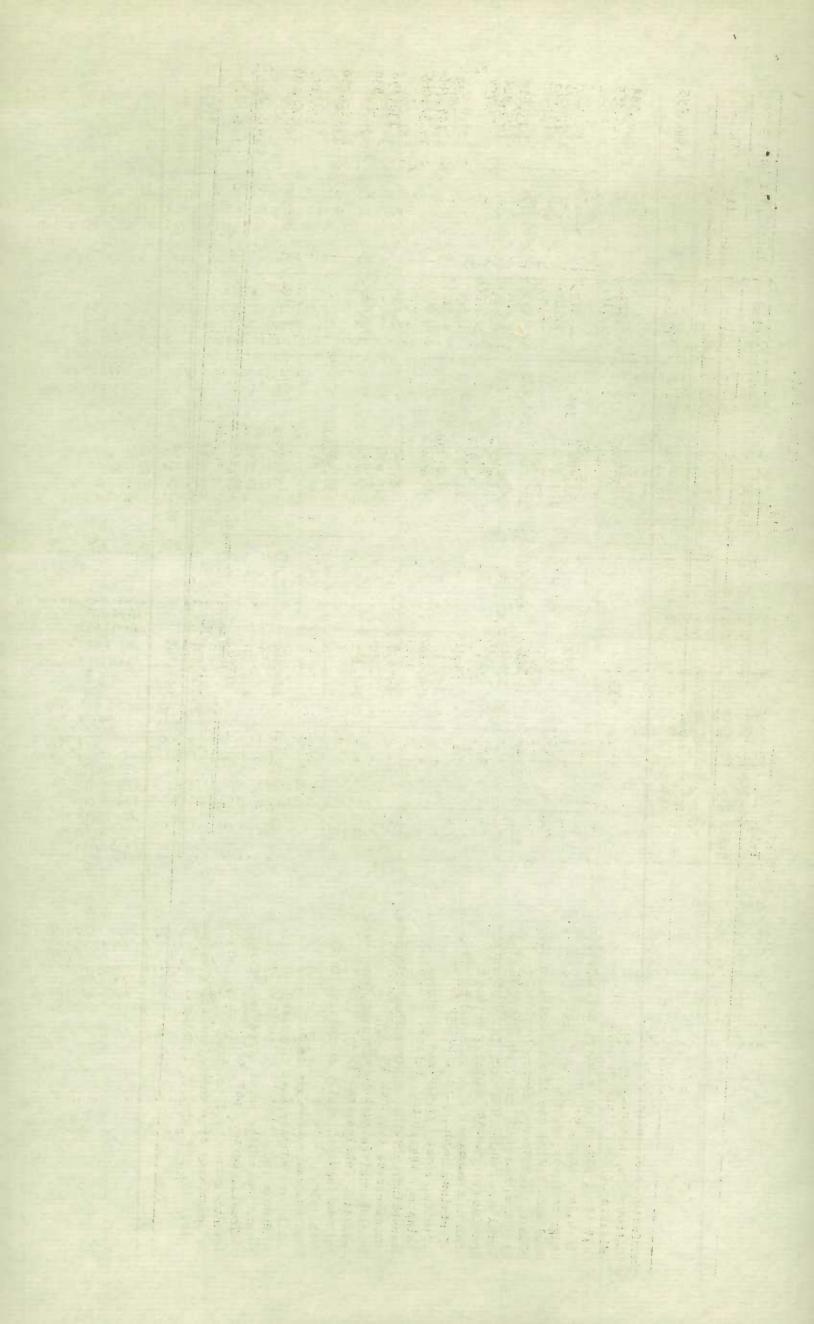
nufactures of cotton - Cont's. Voiles, scrims, lawns, etc., not coloured woven fabrics of cotton, bleached, etc.,	yd.	Unite	ed Kingdom Value	Unit quantity:	ed States	Other C	ountries	Total all	Countries
nufactures of cotton - Cont's. Voiles, scrims, lawns, etc., not coloured Woven fabrics of cotton, bleached, etc.,	vá	Quantity	Value	mantitui					
Voiles, scrims, lawns, etc., not coloured woven fabrics of cotton, bleached, etc.,	vá			quantitoy,	Value	Quantity	Value	<i><u><u><u>uantity</u></u></u></i>	Value
Voiles, scrims, lawns, etc., not coloured woven fabrics of cotton, bleached, etc.,	vá	,	ఫ		Ş		\$		4
woven fabrics of cotton, bleached, etc.,		111,207	10,337	253,403	24,703	_	_	303,336	46,601
								3 3,33	
not coloured	11	6,878,418	1,046,776	8,394,007	677,294	_	-	15,565,764	1,784,366
Cotton fabrics, printed, n.o.p.		8,178,499	1,569,348	13,235,123		-	-	22,095,391	3,865,262
Cotton fabrics, piece dyed, n.o.p.		11,716,038		9,858,254			-	23,251,629	4,413,415
Cotton fabrics, yarn dyed, n.o.p.		3,141,360	613,288	3,545,148	797,545	-		7,634,092	1,775,189
woven cotton fabrics for the mfr. of corsets		-	796	- 1	76,189	-	-	-	76,985
moven fabrics with cut pile (velveteens,						· ·			
etc.\ n.o.p.	yd.	1,363,854	731,005	370,967	283,970	- 11	-	2,059,974	1,287,079
woven or braided fabrics, wholly of cotton, not			Falsa le la						
exceeding 12" in width, etc.	-	_	127,708	<u> </u>	101,053	1	1,556	-	230,397
woven fabrics, not coloured, for mfr. of type-									
writer ribbons	-	-	55,000	-	10,590	-	**	-	65,590
Embroideries of cotton, not coloured, for mfr. etc		-	298	-	1,536	- 1	9,432	-	11,266
Embroideries, cotton, n.o.p.	-		57,781		10,015		94,516	-	162,312
Lace, wholly of cotton, not coloured, etc.	-	-	25,990	- H	22,836	-	27,512	-	76,338
Lace, bobbinet, nets and netting, etc., n.o.p.	-	-	629,983	-	307,121	- 1	423,803	•	1,360,907
white cotton bobbinet, plain in the web	yd.	64,852	13,873	9,511	1,027	- !	-	74,363	14,900
Blouses and shirt waists, cotton	-	-	499	-	7,378	-	-	-	7,877
Collars and cuffs, cotton	-	-	21,360	-	8,048	-	7,724	-	37,132
Corsets of cotton	no.	46	117	4,362	6,960	460	984	4,868	8,061
Socks and stockings, wholly or in part of						1			
vegetable fibre, etc.	doz.pi	d. 18,106		369,521	491,159	277,574	230,594	665,201	769,030
Shirts, not knitted, cotton	doz	2,899	38,254	9,803	76,031	730	12,580	13,432	126,865
Underwear, knitted, valued at 90¢ per 1b.,					M. E. L. L.				
or less	delle	-	784	-	26,962	-	13,468	- 1111	41,214
Underwear, knitted, valued at more than									
90¢ per 1b.	-	-	23,291	2 7	41,796	-	9,728	-	74,815



THE COTTON TEXTILE INDUSTRY IN CAMADA. SECTION I COTTON YARN AND CLOTH, 1929.

Pable 10.- Imports for consumption. Cont'd.

		United	Kingdon	United	l States	Other Co	ountries	Totals all	Countries
Articles		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
anufactures of cotton - Cont'd.									
Cotton clothing, n.o.p.		-	433,972	- 0	920,160	-	246,323		1,600,455
Fillets of cotton and rubber, not exceeding									
7" wide, etc.	-	-	gas .	-	-	_	-		
Bags, seamless, cotton	-	-	550		33,982	-	212	-	34,74
Bags made by the use of the needle, n.o.p.	-	974	653		107,640	-	17,162		125,45
Belting, machinery, cotton	-	-	34,923	-	49,339	-			84,262
Blankets, household only, wholly of cotton	No.	25,597	19,499	247,523	185,089	196,462	122,295	469,582	326,88
Boot, shoe, shirt and stay laces of cotton	-	-	1,744	-	29,747		22,164	-	53,65
Braids, fringes and tassels, cotton	-	-	7,358	-	53,372		6,833		67,56
Braided candlewick when imported by mfrs.			,,5,		73,3		, 33		
of wax candles	-	-	992		11,190	-	1,628		13,81
Curtains, woven, plain, not coloured	_	-	13,637	-	7,527		4,820	-	25,98
Curtains, cotton, n.o.p.	-		254,110		82,981		182,666	-	519,75
Diapers, traycloths, tablecloths, bath mats,									
napkins, etc.	-		63,750	-	8,090		9,254		81,09
Seamless cotton duck in circular form, etc.			1,838		145,928		-	= 1	147,76
Handkerchiefs, cotton		_	842,385		9,791		379,889		1,232,06
Knitted fabrics, wholly of cotton, in the			0,2,507		/, / /		317,007		-, -, -, -,
web. etc.					138,496				138,49
Mantle stocking for gas light					24,538				24,53
quilts and counterpanes of cotton	Hallis .				27,730			Community.	2,,,,
not coloured	No.	73,533	144,868	11,506	14,281	960	1,709	85,999	160,85
Sheets and pillow cases of cotton, plain,	140.	(2,733)	144,000	11,,000	17,201	700	1,10/	0),///	100,0)
not coloured			438,631		14,248		2,183		455,06
Towels, cotton, not coloured	_		46,623	in the state of	72,176		3,238		122,03
Articles made from woven fabrics, wholly or			40,023	1	[2,1]4		3,230		122,03
partially mfd. wholly of cotton		_	706,781	i	וארני פסט ד	ar lead the		_	2 512 45
partially mid. wholly of cotton			100,101		1,592,234				2,512,45
Total cotton and its products	-	-	12,643,463	_	45,230,164	- 11	-	-	61,481,85



THE COTTON TEXTILE INDUSTRY IN CANADA, 1929.

SECTION 11. COUTON THREAD Size of Establishments

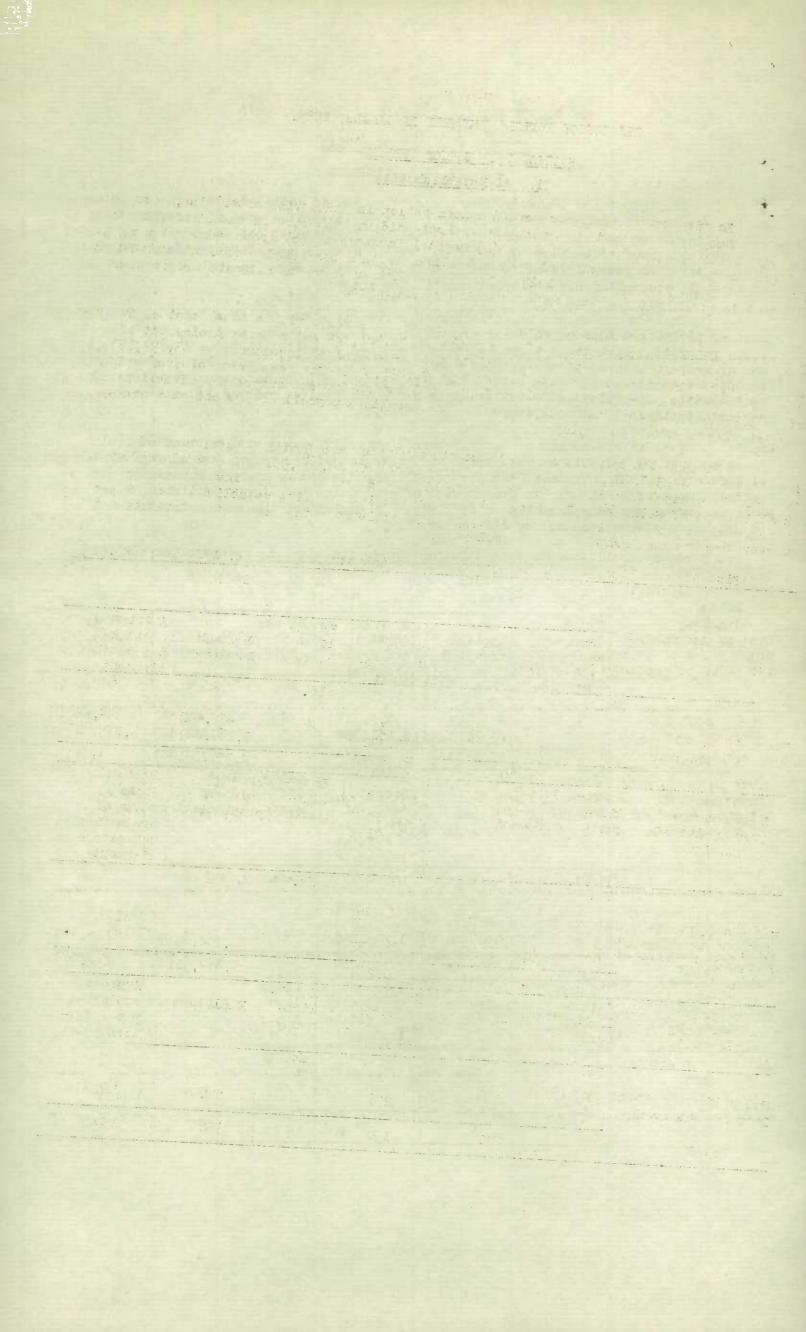
In view of the tendency toward concentration in industrial enterprise, a series of tables has been prepared presenting in a three-fold way the size of establishments in the cotton thread industry measured by (a) capital investment, (b) gross value of production and (c) the number of persons employed, all within certain specified groups or limitations for the calendar years 1928 and 1929. The tables further serve to indicate the movement of capital, production and employment within the industry.

In 1929 the number of establishments reporting was 6 with a total capital investment of \$1,190,130 a gross value of production of \$4,321,534 and a total employment of 700. In capital investment three establishments had a capital investment of \$3,694,177 and an avarage investment per establishment of \$1,231,392. In gross value of production the five establishments had a total of \$4,316,553 and an average output per establishment of \$863,331. In employment/establishments had a combined payroll of 780 and an average per establishment of 130 employees.

In 1928 the number of ostablishments reporting was 5 with a total capital investment of \$4,357.721, a gross value of production of \$4,464,981 and a total employment of 752. In capital investment the five establishments had an average investment per establishment of \$871,544. In gross value of production the five establishments had an average output per establishment of \$892,996. In employment the same establishments had an average per establishment of 150 employees.

Size of establishments in the Cotton thread industry, by groups, 1928 and 1929.

		1929			1928	
Measured by pepital	Estab- lish- ments	Cemital invested	Average capital per estab- lishment	Estab- lish- ments	Capital invested	Average capital per estab-
Application (for a second-station application of the classical transformation (for the	No.	\$	\$	No.	\$	\$
Under \$500,000 \$500,000 and over	3	495,953 3,694,177	165,318 1,231,392	2 3	488,892 3,868,829	244, 446 1,289,610
To tal	6	ь, 190, 130	698,355	5	4,357,721	871,544
Measured by	Estao- lish- ments	Gross value of production	Average Gross value of production per estab- lishment	Estab- lish- ments	Gross value of production	Average Gross value of production per estab- lishment
	No.	\$	\$	No.	439	\$
Under \$50,000 \$200,000 to \$500,000 \$500,000 and over	1 3 2	4,951 1,264.073 3,052,580	421,358 1,526,290	15	4,451,981	892,916
Total	6	11,321,584	720,254	5	4,464,981	892,995
Measured by employment	Estab- lish- monts	Employees	Average employees per estab- lishment	Estab- lish- ments	Employees	Average employees per estab- lishment
	No.	1,00	No,	No.		
Under 100 Over 100 employees	2	229 551	57 276	5	752	150
Total	6	780	130	5	752	150



THE COTTON TEXTILE INDUSTRY IN CANADA, 1929.

SECTION 11. COTTON THREAD

Statistics relating to the Cotton Thread Industry are presented in Section 11 of the report. Six establishments reported in 1929, 3 of which were located in the province of Quebec and 3 in the province of Ontario. In order that information concerning individual plants may not be disclosed it has been found necessary to combine the statistics of the provinces. A summery of the principal statistics of the industry is presented in Table 1, for the calendar years 1928 and 1929.

Table 1. Principal statistics of the cotton thread industry, 1928 - 1929.

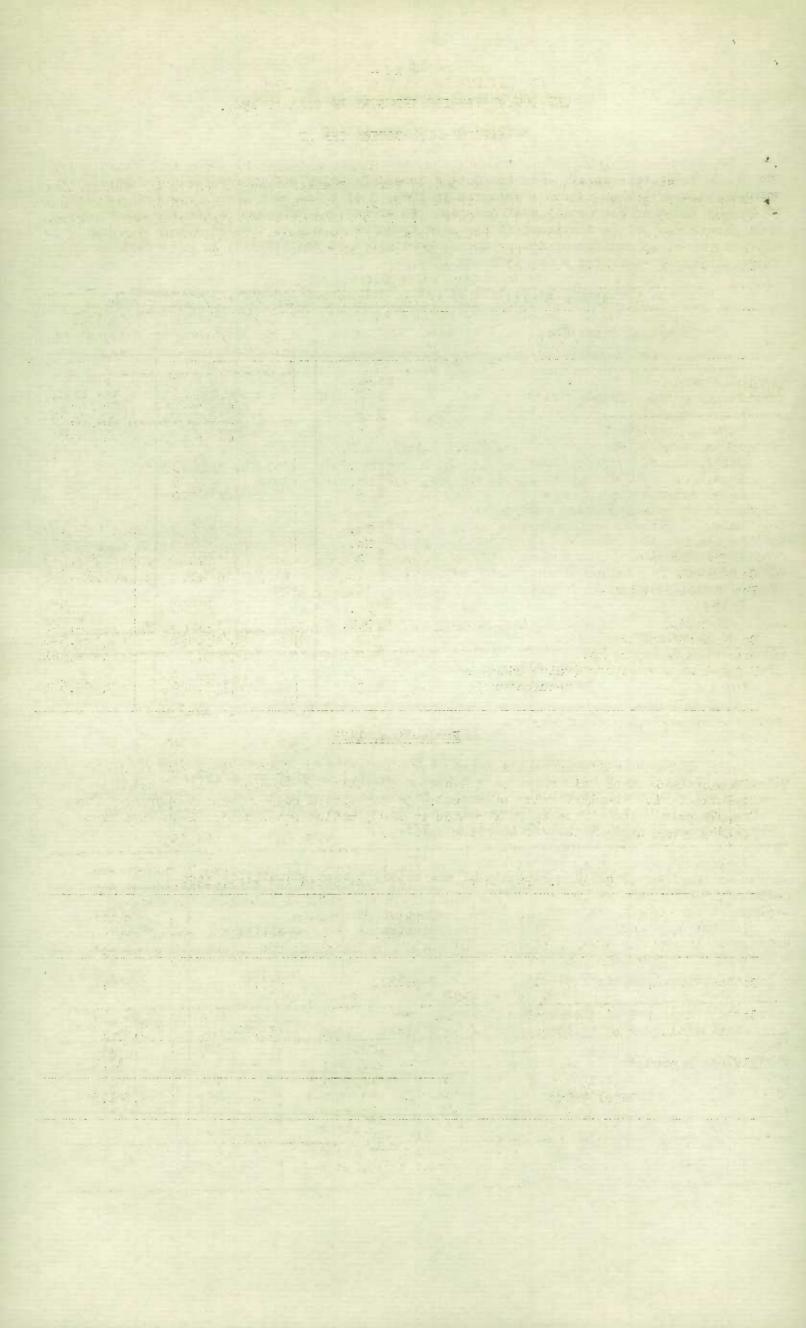
Principal Statistics		1929	1928
Establishments Capital invested - Total Fixed capital Working capital Employees on salaries -	No. \$ \$	4, 190, 130 1,689,357 2,500,773	4,357,721 1,690,694 2,567,027
Male Female Total salaries Employees on wages, average number -	No. No.	73 29 195, 720	66 27 186,740
Male Female Fotel wages Cost of fuel	No. No. \$	190 488 493,519 28,967	184 475 501,615 22.969
Fower installation - Units Capacity Cost of materials Gross value of products Net value of products (value added by manufacture)	No. H.P. \$ \$	301 1,965 2,025,955 4,321,584 2,295,629	274 1,829 1,969,340 4,464,981 2,495,641

Production, 1929

The quantity and selling value of the products of the cotton thread industry are given in Table 2 of this report. A decrease amounting to \$143,397 will be noted in comparison with the 1928 value of output. Cotton thread sold by weight decreased from 261,921 pounds in 1928 to 259,772 pounds in 1929, whilst spool cotton increased from 516,035 gross in 1928 to 535,700 gross in 1929.

Table 2. Products of the cotton thread industry, 1929.

	Unit of measure	Quantity	Selling Value
Cotton thread, sewing by weight	pounds	259,772	420,8 ₅₅
Cotton thread, sewing on spools including crochet cotton	gross	535,700	3,8 85,455
All other products		-	15,274
Total Value		gunh	4,321,584



- 17 THE COTTON TEXTILE INDUSTRY IN CANADA, 1929 SECTION 11. COTTON THREAD

Capital Investment

The amount of capital invested in the cotton thread industry is shown in Table 3 under two heads (a) fixed capital, represented by land, buildings, machinery and tools and (b) working capital comprising materials and stocks on hand, fuel and miscellaneous supplies on hand and cash, trading and operating accounts, etc. Capital investment decreased during 1929 by \$157,591 or approximately 3.8 per cent. Of this amount, fixed capital shows a decrease of \$1,337, whilst working capital decreased by \$166,254.

Table 3. Capital invested, 1929.

	Fixed Capital	Fixed Capital Working Capital		Total	
	Land, buildings, machinery and tools	Materials and stocks on hand, fuel and miscellaneous supplies, etc.	Cash, trading and operating accounts, etc.	Capital Invest- ment	
CANADA	\$ 1,68 9,3 57	\$ 1,734,887	765,886	\$ 4,190,130	

Employment Statistics

Statistics of employment are presented under the three following heads in Table 4

(a) Employment by number, sex and remuneration.

(b) Employees by months.

(c) Working time of plants and employees.

The number of persons employed on salaries and wages according to sex, are presented in table 14 (a) for the calendar years 1929 and 1928. There was an increase in total employment of 28 and also in the amount paid for salaries and wages of \$884. The average annual salary, regardless of sex, Jell from \$2,008 in 1928 to \$1,919 in 1929, whilst the average annual wage paid, fell from \$761 in 1928 to \$728 in 1929.

Table 4(a). Employees, Salaries and Wages, 1928 and 1929.				
Classes of Employees		1929	1928	
Salaried employees, total -				
Male	No.	73	66	
Female	No.	29	27	
Total salaries	\$	195,720	186,740	
Employees on wages, average number -				
Male	No.	190	184	
Tomale	No.	488	475	
Total wages	\$	493,519	501,615	
Total Employees -				
Male	No.	263	250	
Female	No.	517	502	
Salaries and wages	\$	689,239	688,355	

Employment by months:- Table 4(b) gives the statistics of employees by number and sex as on the 15th of each month or nearest representative date. Employment was at the maximum in the month of May and at the minimum in the month of December, the average employment throughout the year being 190 males and 488 females.

The average employment by months in the tables of this report is the sum of the average of individual plants, based on the number of months in actual operation and not the average for the calendar year.

Table 4(b). Employment by months, 1929.

	Male	Female		Male	Female
yon th	No.	No.	Month	No.	No.
January	192	501	July	189	495
February	192	492	August	186	491
March.	190	490	September	184	480
April	200	500	October	191	485
iay	194	509	November	186	479
June	192	474	December	181	445
	<u> 1</u>	otal employme	ent by months	2,277	5,841
	Averag	e employment	during year	190	488

All March Covers and a second of the second Arminer II. Halling The state of the s 47.292.4 1. . Aci. . allin. 770,5 01.5 148.0

THE COTTON TEXTILE INDUSTRY IN CANADA, 1929.

SECTION II. COTTON THREAD

Employment Statistics - Continued.

Working time: The time in which plants operated during the year whether on full time, part time or were idle, together with the hours of labour worked by employees per day or shift and per week, is shown in Table 4(c). The time lost through plants being idle fell from 62 days in 1928 to 10 days in 1929, the average operating time of plants showing a rise of 2 days per plant. The working time of employees shows no variation from the preceding year, the daily rate being 8.90 hours and the weekly rate 47.50 hours.

Table 4(c). Working time of plants and employees, 1929.

Number of establishments reporting	6	
	Totals	Averages
Days in operation during the year - On full time On part time Idle	1,650 164 10	275.00 27.34 1.66
Hours worked by employees - Per day or shift Per week	6,460 285	8.90 47.50

The number and percentage of wage-earners in the month of highest employment working specified hours is shown in Table 4(d). The eight hour day prevailed in Ontario and the nine hour day in Quebec. Less than one per cent of the employees worked over nine hours per day in the Dominion.

Table 4(d) .- Hours worked by wage-earners in month of highest employment, 1929.

	Wage-earners in month of highest employment working per day of			1	age of was	-aa	`S	
Prevince	8 hours	9 hours	10 hours	Over 10 hours	8 hours or less	9 hours	10 hours	Over 10 hours
CANADA Quebec Ontario	No. 81 - 81	No. 640 566 74	No. 1 1	No. 4 2 2	p.c. 11.16 51.59	p.c. 88.15 99.47 47.13	p.c. .14 .18	p.c. .55 .35 1.27

The number of hours worked per day in the month of highest employment and the standard working hours per week are shown by provinces in Table 4(e). It should be noted that whilst the statistics relating to hours of labour in columns 1, 2 and 3 are based on figures compiled for the month of highest employment, those in columns 4 and 5 represent the total and average of standard weekly hours of labour for the number of establishments reporting to the Pureau. For this reason the relation between daily and weekly hours of labour is to some extent impaired. The average daily hours of labour on the above basis was for the Dominion 8.90, whilst the average standard weekly hours worked out at 47.50 per plant.

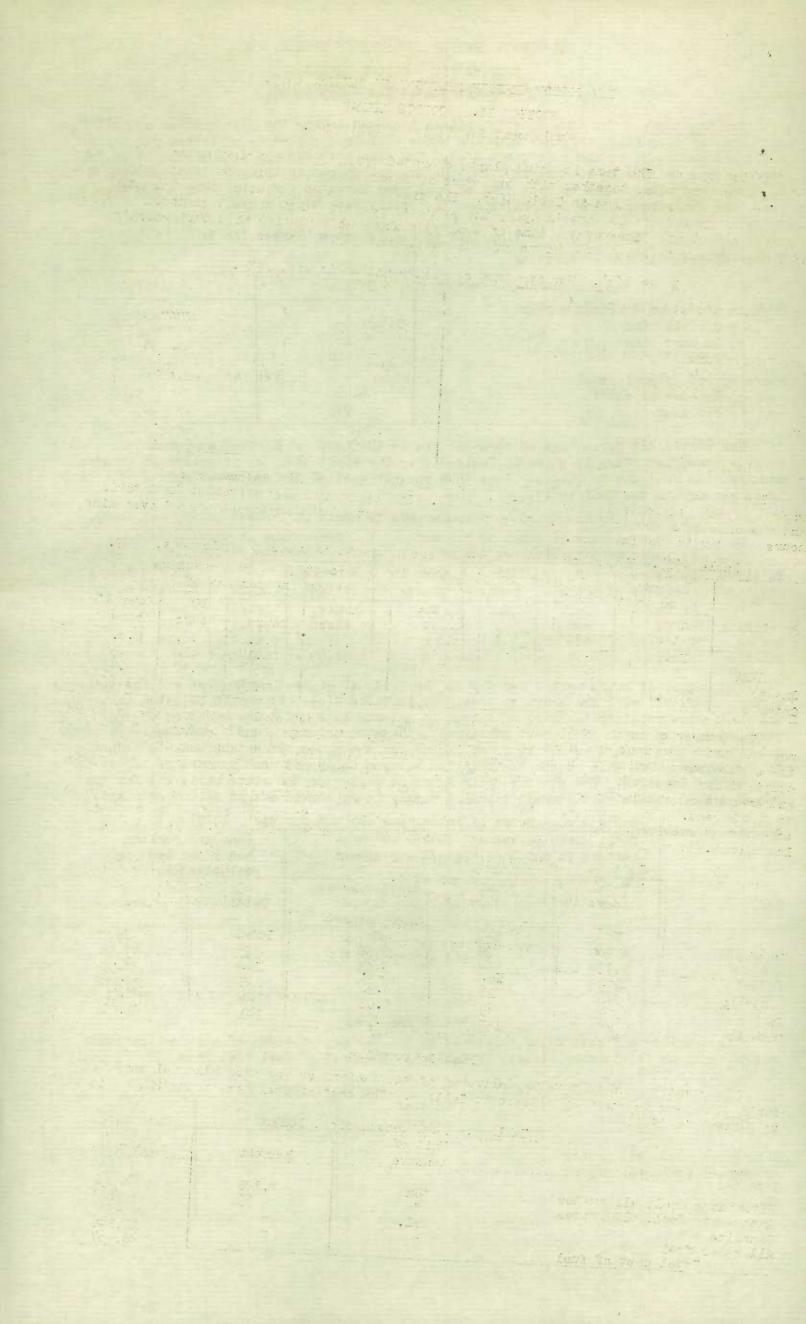
Table 4(e) .- Hours of labour per day and per week, 1929.

		hours worked and number of wage- ers in month of highest employment hours per week per establishment			
Province	Fotal hours	Total wage-earners	Average hours per day per wage-earners	Total	Average
CANADA Quebec Ontario	No. 6,460 5,125 1,335	No. 726 569 157	No. 8.90 9.01 3.50	No. 285 144 141	No. 47.50 48.00 47.00

Fuel Consumption

The quantity and cost value delivered at the factory or works of all fuel consumed during the year is shown by classes in Table 5. The cost of fuel rose from \$22,969 in 1928 to \$28,967 in 1929.

Table 5 Fuel consumption, 1929.				
	Unit of			
Classes of fuel	measure	Quantity	Cost Value	
Bituminous coal, all grades Anthracite coal, all grades	ton	2,728	\$ 17,051 760	
Gasoline	gal.		22 216	
All other fuel Total cost of fuel			11,146 28,967	



THE COTTON TEXTILE INDUSTRY IN CAMADA, 1929.

SECTION II. COTTON THREAD

Power Installation

Power installation in the cotton thread industry is shown in table 6, by classes, number of units in each class and the horse power capacity according to manufacturers! rating. The cost of electricity purchased during the year was \$35,448 which is equivalent to \$13.04 per h.p. for the horse power purchased.

The number of boilers installed for all purposes was 6 with an estimated horse power capacity of 765.

Table 6. Power installation, 1929.

Classes of power	Number of units	Horse power according to manufacturers rating
Steam engines and turbines	-	
Electric motors operated by purchased power	301	1,965
Total power for manufacturing purposes	301	1,965

Materials Used

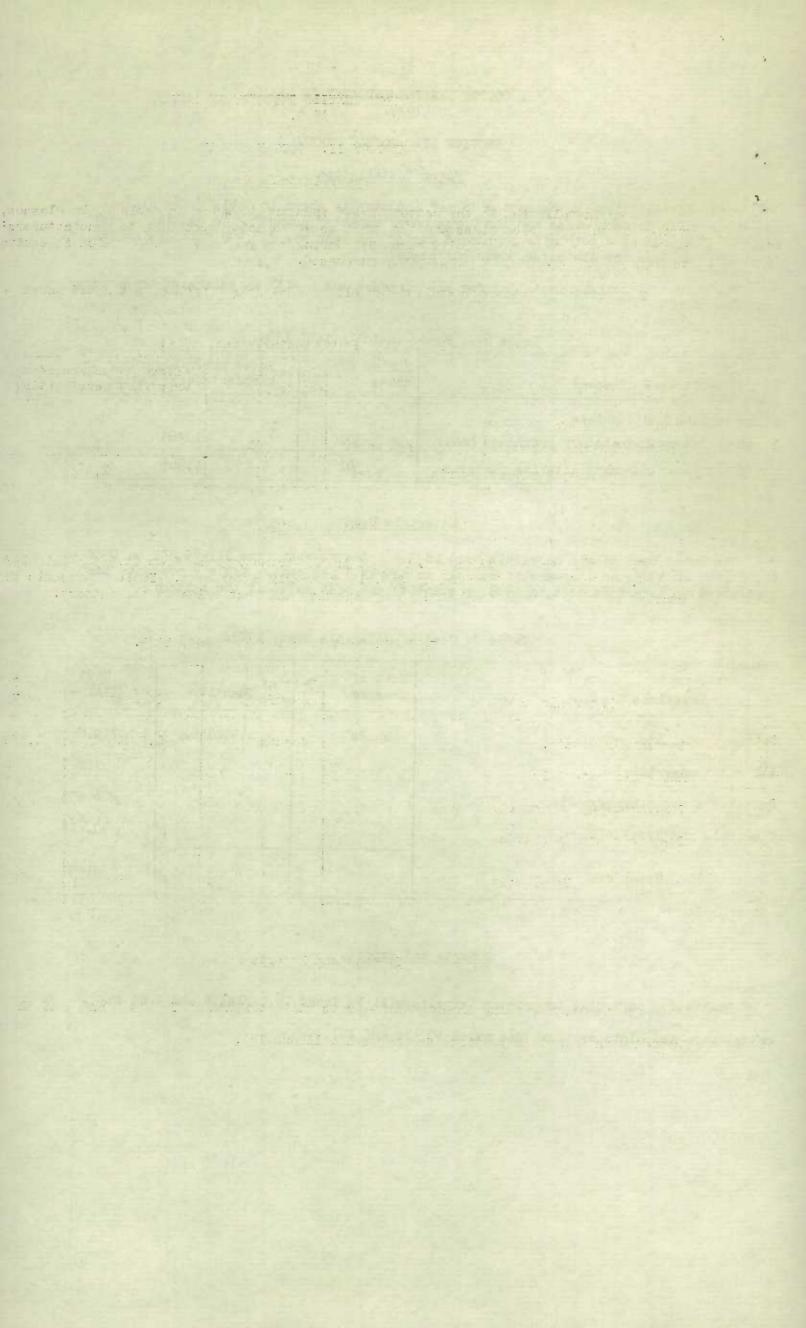
The total cost of all materials used in the industry rose from \$1,969,340 in 1928 to \$2,025,955 in 1929, an increase of \$56,615 or nearly 3 per cent. Table 7 presents the statistics of materials used in 1929 by quantity and cost value at the factory.

Table 7. Cost of materials used, 1929.

Materials used	Unit of measure	Quantity	Cost Value
Cotton yarns, etc.	pounds	1,988,561	1,770,663
All other materials	_	_	7,877
Containers and other supplies	-	-	206,803
Chemicals and dyestuffs	-	-	40,612
Total cost	-		2,025,955

Imports and Exports

Statistics regarding imports and exports will be found in Tables 8 and 9 of the cotton yarn and cloth section (See pages 10, 11 and 12).



THE COTTON TEXTILE INDUSTRY IN CANADA, 1929. SECTION III. COTTON BATTING AND WADDING

Size of establishments

In view of the tendency toward concentration in industrial enterprises a series of tables has been prepared presenting in a three-fold way the size of establishments in the Cotton Batting and Wadding industry measured by (a) capital investment, (b) gross value of production and (c) the number of persons employed, all within certain specified groups of limitations for the calendar years 1928 and 1929. The tables further serve to indicate the movement of capital, production and employment within the industry.

In 1928 the number of establishments reporting was eight with a total capital investment of \$2,822,676, a gross value of production of \$3,197,649 and a total employment of 311. In capital investment five establishments had a capital investment of \$2,635,586 or 93 per cent of the total investment and an average investment per establishment of \$527,117. In gross value of production five establishments had a total of \$3,114,648 or 97 per cent of the total value of production and an average output per establishment of \$622,929. In employment five establishments had a combined payroll of 288 or 92.6 per cent of the total employment, and an average employment per establishment of 57.

In 1929 the number of establishments reporting was eight with a total capital investment of \$2,765,650, a gross value of production of \$2,711,855 and a total employment of 305. In capital investment five establishments had a capital investment of \$2,599,576 or 94 per cent of the total investment and an average investment per establishment of \$519,915. In gross value of production 5 establishments had a total of \$2,633,417 or 97.1 per cent of the total value of production and an average output per establishment of \$526,683. In employment 5 establishments had a combined payroll of 282 or 92.4 per cent of the total employment, and an average employment per establishment of 56.

Size of establishments in the Cotton Batting and Wadding Industry by groups, 1928 and 1929.

		1928 and	1929.			
		1928			1929	
	Estab-	Capital	Average	Estab-	Capital	Average
Measured by Capital	lish-	invest-	capital	lish-	invest-	Capital
investment	ments	ment	per estab-	ments	ment	per estab-
			lishment			lishment
	No.	\$	\$	No.	\$	\$
Under \$100,000	3	187,090	62,363	3	166,074	55,358
\$100,000 to under \$500,000	3 3 2	1,010,592	336,864	3 3 2	897,633	299,211
\$500,000 and over	8	1,624,994	812,497	8	1,701,943	850,972
Total	0	2,822,675	352,834	0	2,765,650	345,706
			Average			Average
Measured by gross value	Estao-	Gross	output		Gross	output
of production	lish-	value of	per estab-		value of	per estab-
	ments	production			production	lishment
	No.	\$	\$ (67	No.	\$ 70 1170	\$ 3116
Under \$100,000	3	83,001	27,667	3 4	75,438	26,146
\$200,000 to under \$500,000	2	1,286,211	428,737	1	1,671,723	417.931
Over \$500,000		1,823,437	914,218		961,694	961,694
Cotal	8	3,197,649	399,706	8	2,711,855	338,982
			Average			Average
	Estab-		employees	Estab-	Total	employees
Measured by	lish-	Total	per estab-	lish-	Employ-	per estab-
employment	ments	Employees	lishment	ments	ees	lishment
	No.	No.	No.	No.	No.	No.
Under 20 employees	3	23	g	3	23	8
20 to under 50	3	117	39		125	42
50 and over	2	171	86	3 2	157	78
Jo 0.552		-	-		-51	
Total	8	311	39	g	305	38
10 4 COM			1		1	
	-		1			

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THE COTTON TEXTILE INDUSTRY IN CANADA, 1929. SECTION III. COTTON BATTING AND WADDING

Statistics of the Batting and Wadding industry in Canada are presented in Section III of this report comprising the operations of 8 individual firms, 3 of which are situated in the province of Quebec and 5 in Ontario. To prevent disclosure of statistics relating to individual firms, certain items of production have been grouped under the head of "all other products." The value of production rose from \$1,771,676 in 1925 to \$2,404,251 in 1926 and \$3,095,304 in 1927 and to \$3,197,649 in 1928 but fell to \$2,711,855 in 1929, a decrease in the last named period of \$485,794, or more than 15.2 per cent.

Table 1. Products of the Cotton Batting and Wadding Industry, 1929.

Kind	Unit of measure	Quantity	Value
Cotton batts, batting and wadding 1/ (Including absorbent cotton, etc.) Hospital supplies 2/ (value only) All other products 3/	lbs.	7,289,240	\$ 1,007,374 1,382,841 321,640
Total value of products	-		2,711,855

- 1/ Includes batting, wadding, auto batts, absorbent cotton, flock and cotton wastes, jute and jute paddings, etc.
- 2/ Includes absorbent gauzes, medicated plasters, sanitary towels, surgical bandages and other hospital supplies.
- 3/ Includes talcum powder, liquid soaps and disinfectant, mattresses, cushions and all other products.

Capital Investment

The amount of capital invested in this section of the cotton textile industry is shown in Table 2 for the provinces and the Dominion under two heads:- fixed capital, comprising land, buildings, machinery and tools and working capital, comprising materials and supplies on hand, finished products, fuel, cash trading and operating accounts, etc. There was a decrease in total investment of \$57,026 or 2.02 per cent; in working capital of \$69,517 or 4 per cent, whilst in fixed capital there was an increase of \$12,491 or 1.16 per cent.

Table 2. Capital Investment, 1929.

		Working	Cenital	
Provinces	Fixed Capital	Waterials and stocks on hand, fuel, etc.	Cash, trading and operating accounts, etc.	Total Capital
	\$	\$	\$	\$
Quebec	719,048	515.907	538,447	1,773,402
Ontario	376,715	282,514	333,019	992,248
CANADA, Total	1,095,763	798,421	871,466	2,765,650

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THE COTTON TEXTILE INDUSTRY IN CANADA, 1929. SECTION III. COTTON BATTING AND WADDING

Employees, Salaries and Wages

Tables 3, 4 and 5 present statistics of employment under the following heads:

(3) Employees by classes of employment, sex and remuneration.
(4) Employment by months.

(5) Working time of plants and employees.

The number of persons employed is shown by classes, sex and remuneration in Table 3. The total number at employment was 305 and the total salary and wage bill amounted to \$413.265. The number of employees decreased by 6 or nearly 2 per cent, whilst salaries and wages decreased by \$8,936 or over 2 per cent.

Table 3 (a) .- Employment by sex and remuneration, 1929.

	Employees by	Employees by Number		
Classes of employees	Male	Female	and Wages	
Salaried employees Employees on wages (average number)	50 136	25 94	\$ 195,520 222,745	
Total	186	119	418,265	

Table 3 (b) .- Employment by provinces, 1929.

	Employees		Total Salaries
	Male	Female	and Wages
			\$
nebec ntario	10 1 85	69 50	218,848
CANADA, Total	186	119	418,265

Statistics of employment by months are presented in Table 4 for persons employed on wages. The month of highest employment was March, whilst that of lowest employment was the month of June, the average monthly employment throughout the year being 230, of whom 136 were males and 94 females. The average employment by months in the tables of this report is the sum of the averages of individual plants, based on the number of months in actual operation and not on the average for the calendar year.

	Male	Female	by months, 1929	Male	Female	
Month	No.	No.	Month	No:	No.	
January	139	91	July	125	93	
February	149	83	August	123	97	
Harch	155	91	September	125	98	
April	11171	95	October	133	95	
May	11/14	99	November	134	105	
June	121	94	December	127	94	
	Average	Total employment by months 1,619 Average monthly employment during year 136				

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THE COTTON TEXTILE INDUSTRY IN CANADA, 1929. SECTION III. COTTON BATTING AND WADDING

Employment, Salaries and Wages - Cont'd.

• The working time of plants and of employees is shown in Table 5. Operating time of plants is shown under three heads as full time, part time and idle, whilst that of employees is shown by the number of hours worked per day and per week.

Table 5. Working time of plants and employees, 1929.

Number of plants reporting	8			
	Totals	Averages		
Days in operation - On full time On part time Idle	2,142 157 133	26 7.7 5 19.62 16.63		
Hours worked by employees - Per day or shift Per week	2,565 410	9·33 51·25		

The number and percentage of wage-earners in month of highest employment working specified hours is shown in Table 5(a) for each province and the Dominion. The prevailing hours of labour in this industry was the 10 hour day for the province and the Dominion.

Table 5(a). Hours worked by wage-earners in month of highest employment, 1928.

emprojiment, 1)co.								
	Wage-earners in month of highest employment working per day of -					Percentage of wage-earners working per day of -		
Province	8 hours	9	10	Over	8 hours	9	10	Over
	or less	hours	hours	10 hours	or less	hours	hours	10 hours
CANADA	53	82	133	7	19.27	29.82	48.37	2.51:
Quebec Ontario	12 41	74 74 74	90 43	7	8.22	30.14 29.46	61.64 33.33	5.43

The number of hours worked per day in the month of highest employment and the standard working hours per week are shown by provinces in Table 5(b). It should be noted that whilst the statistics relating to hours of labour in columns 1, 2 and 3 are based on figures compiled for the month of highest employment, those in columns 4 and 5 represent the total and average of standard weekly hours of labour for the number of establishments reporting to the Bureau. For this reason, the relation between daily and weekly hours of labour is to some extent impaired. The average daily hours of labour on the above basis was for the Dominion 9.33, whilst the average standard weekly hours worked out at 51.25 per plant.

Table 5(b). Hours of labour per day and per week, 1929.

		s worked and m rs in month of ment	Standard working hours per week		
	Total hours	Total wage-earners	Average hours per day for wage- earners	Total	Averages
	No-	No.	No.	No.	No.
CANADA	2,565	275	9.33	410	51.25
Quebec	1,392	146	9.53	152	50.67
Ontario	1,173	129	9.09	258	51.60

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THE COTTON TEXTILE INDUSTRY IN CANADA, 1929. SECTION III. COTTON BATTING AND WADDING

Fuel Consumption

The fuel consumed by the industry consisted of coal of the bituminous type amounting during 1929 to 2,191 tons valued at \$14,922, fuel oil totalling 4,467 gallons, worth \$480, and gas of all kinds totalling 194 M. cubic feet worth \$168. Compared with 1928 there was an increase in the cost of fuel of \$953.

Power Installation

All of the power used in the industry was of electrical origin, and comprised 96 motors operated by purchased power having a rated horse-power capacity of 665. The cost of electricity purchased fell from \$12,044 in 1928 to \$11,692 in 1929, or a difference of 56 cents per rated horse power.

Materials Used

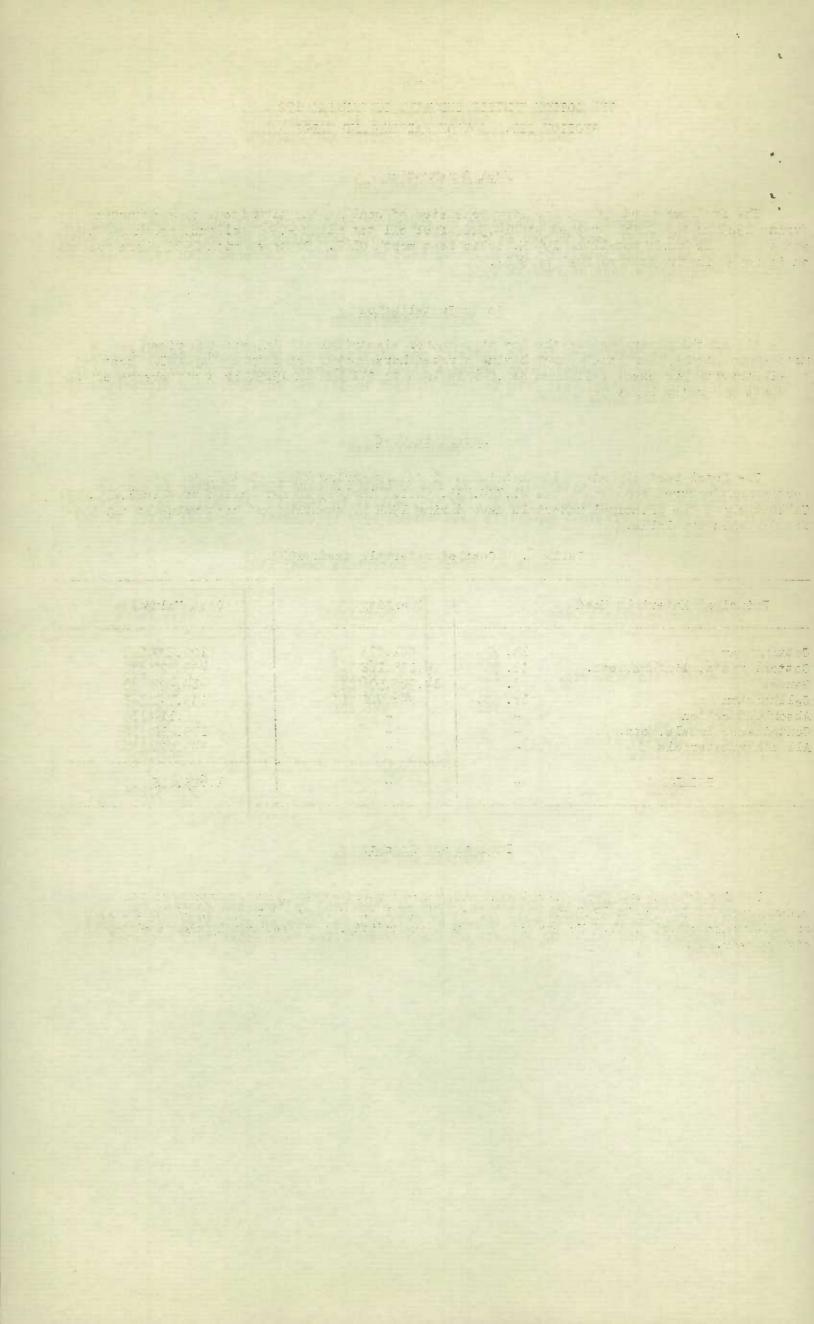
The total cost of materials used in the industry during 1928, whether in raw or partly manufactured condition, was \$1,734,335, whilst in 1929 it had fallen to \$1,623,288. Table 6 shows the principal materials used during 1929 by quantity and cost value at the factory when available.

Table 6. Cost of materials used, 1929.

Principal Materials Used		Quentity	Cost Value
Cotton, raw Cotton, waste, linters, etc. Gauzes Cellucotton Absorbent cotton Containers, labels, etc. All other materials	1b. 1b. yd. 1b.	881,873 5,135,168 14,925,076 846,821	\$ 100,588 403,832 414,495 135,741 39,114 179,712 349,806
TOTAL		1	1,623,288

Imports and Exports

The imports of surgical dressings, such as absorbent cotton, and gauzes, for consumption in Canada in 1929 were valued at \$573,271 as compared with \$794,083 in 1928 or a decrease of \$220,812. No exports of these commodities were separately reported in either year.



THE COTTON TEXTILE INDUSTRY IN CANADA, 1929. SECTION III. COTTON BATTING AND WADDING

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Cotton, waste, linters, etc.	lb.	5,135,168	403,832
Gauzes	yd.	14,925,076	414,495
Cellucotton	lb.	846,821	135,741
Absorbent cotton	-	-	39,114
Containers, labels, etc.	-		179,712
All other materials	-	-	349,806
TOTAL		- And	1,623,288

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THE COTTON TEXTILE INDUSTRY IN CANADA, 1929.

SECTION IV. COTTON AND WOOL MASTE

Size of Establishments

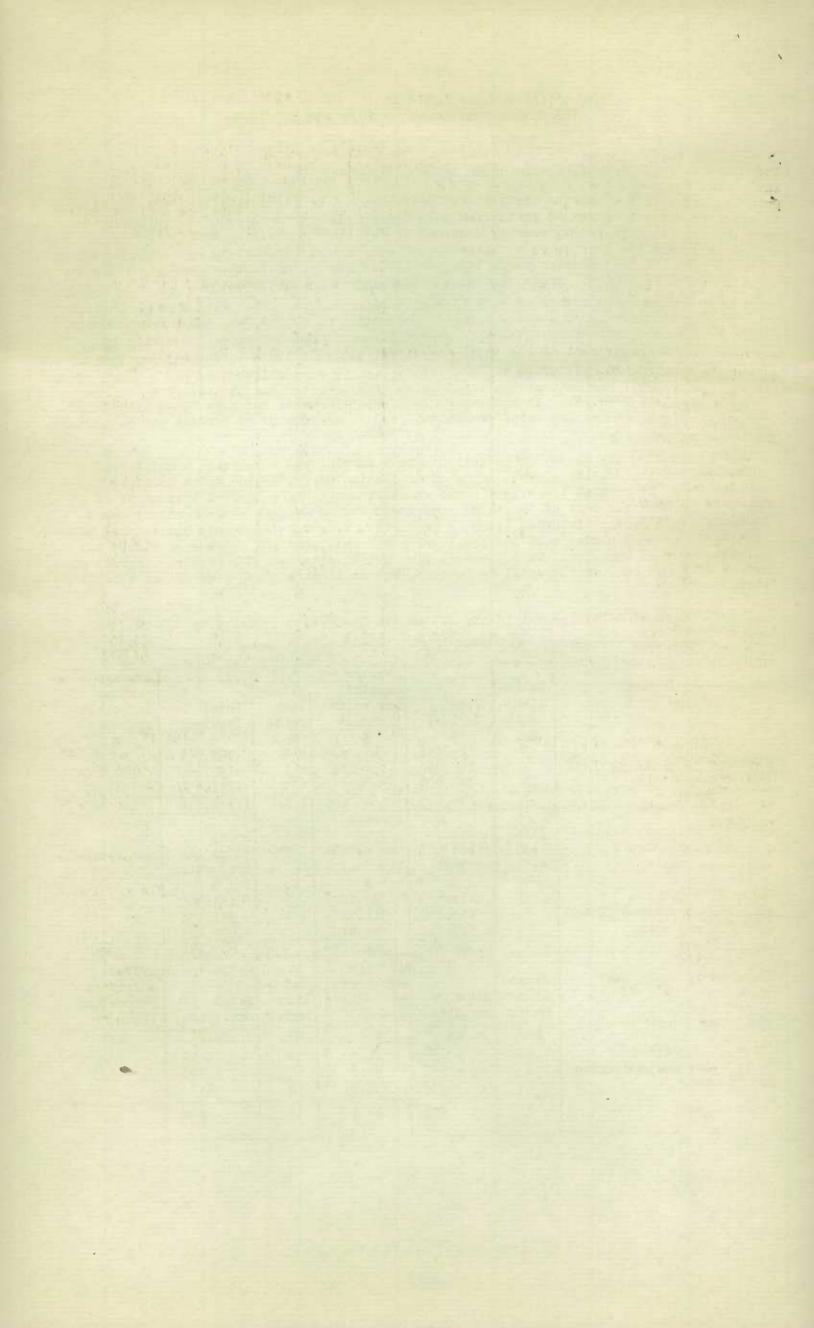
In view of the tendency toward concentration is industrial enterprise, a series of tables has been prepared presenting in a three-fold way the size of establishments in the cotton and wool waste industry measured by (a) capital investment, (b) gross value of production and (c) the number of persons employed, all within certain specified groups or limitations for the calendar years 1928 and 1929. The tables further serve to indicate the movement of capital, production and employment within the industry.

In 1928 the number of establishments reporting was seven with a total capital investment of \$1,148,423, a gross value of production of \$2,585,246, and a total employment of 311. In capital investment four establishments had a capital investment of \$1,022,172 or 39 per cent of the total investment and an average investment per establishment of \$255,518. In gross value of production five establishments had a total of \$2,473,607 or 95.7 per cent of the total value of production and an average output per establishment of \$494,721. In employment four establishments had a combined payroll of 277 or 59.1 per cent of the total employment, and an average of 59 persons per establishment.

In 1929 the number of establishments reporting was seven with a total capital investment of \$1,122,518, a gross value of production of \$2,545,184 and a total employment of 254. In capital investment three establishments had a capital investment of \$924,514 or 82.4 per cent of the total investment and an average investment per establishment of \$308,271. In gross value of production five stablishments had a total of \$2,510,779 or 94.9 per cent of the total value of production and an average output per establishment of \$502,156. In employment five establishments had a combined payroll of 245 or 92.8 per cent of the total employment, and an average of 45 persons per establishment.

Size of establishment in the Jotton and Wool Waste Industry by

groups, 1928 and 1929.						
		1023			1929	
			Average			Average
Measured by Capital	Estab-		capital	Estab-		capital
investment	lish-	Total	per estab-	lish-	Total	per estab.
	ments	Japital	lishment	ments	Capital	lishment
** 1 ***********	No.	\$	\$	No.	\$	\$ 507
Under: \$100,000	3 2	125,951	41,984		198,004	149,501
\$100,000 to under \$200,000	2	245,263		1 2	132,260	132,260
\$200,000 and over Total	7	774,209	387,105	7	792,554	396,277
rotar		1,40,42)	Average	1	1,122,010	
Measured by gross value	Estab-	Gross	output	Estab-	Gross	Average
or production	lish-	value of	per estab-	lish-	value of	per estab-
or production	ments	production	rise	ments	production	lishment
	No.	\$	\$	No.	\$	3
Under \$100,000	2	111,639		2	134,405	67,203
\$100,000 to under \$500,000	3	933,860	311,287		831,350	277,117
\$500,000 and over	2	1,539,717	769,873	3/2	1,679,429	839,714
Total	7	2,5\$5,246	359,321	7	2,645,184	377,885
			Average			Average
Measured by employment	Estab-		employees	Estab-		employees
	lish-	Total	per estab-	lish-	Total	per estab-
	ments	empl6yees	lishment .	ments	employees	lishment
	No.	No.	No.	Ho.	No.	No.
Under 20 employees	3	7,4	11.3	2	19	9.5
20 to under 100 employees	3	140	45.7	5	245	19.0
100 and over	1	137	137.0			-
Total	7	311	75.7	7	264	37.7



THE COTTON TEXTILE INDUSTRY IN CANADA, 1929. SECTION IV. COTTON AND WOOL WASTE

The statistics of the cotton and wool waste section of the "Cotton Textile Industry" is presented below for the calendar year 1929. Reports were received from 7 individual concerns, 3 of which were in the province of Quebec, 3 in the province of Ontario, and 1 in the province of British Columbia. A summary of the principal statistics is shown in table 1 for the calendar years 1928 and 1929. In this table it will be noted that the principal increases over 1928 appear in the items of materials and products, whilst labor and its charges show decreases.

Table 1. Frincipal statistics, Cotton and Wool Waste Industry, 1923 and 1919.

		1923	1929		crease cr crease over 1927
Establishments reporting	No.	7	7		_
Capital invested - Fixed capital Vorking capital Employees on salaries -	\$ 5	539,072 609,351	507,190 615,628	7	31,8 82 6,277
Male Female Total salaries	No.	20 8 67,927	20 9 65,737	+	1 2,190
Employees on wages - Male Female	No.	179 104	158		21 27
Motal wages Cosv of fuel Power installed -	\$ 5	244,218 8,956	232,182 8,514	-	12,036 442
Units Capacity Cost of materials Value of products Value added by manufacture	No. p. 69-69-69	59 1,096 1,914,870 2,535,246 670,376	58 1,051 1,936,230 2;645,184 708,954	- - + + +	1 45 21,360 59,938 38,578

Production

The quantity and selling value at the factory of the principal items of production are shown in Table 2. The value of production by provinces was \$2,049.450 for Ontario, \$557,792 for Quebec and \$37,942 for British Columbia. The total quantity of wasto whether of cotton or wool or both increased from 14,479,650 pounds in 1928 to 16,363,745 pounds in 1929, while the value increased from \$1,683,744 in 1928 to \$1,855,138 in 1929.

Table 2. Production of Cotton and Wool Waste, 1929.

Trois C. Tioure ofor	14016 2. If otto to to to the most week to the					
	Unit of measure	Quantity	Selling Value			
			\$			
Cotton waste Wool waste Cotton and wool waste Wiping Tags All other products	pounds # # -	2,9 ⁴ 3,873 712,017 13,307,855	303,098 158,231 1,394,809 659,005 130,041			
Total value of Products	-	_	2,645,184			

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THE COTTON THITTLE INJUSTRY IN CANADA, 1929. SECTION IV. COTTON AND WOOL WASTE

Capital Invested

The amount of capital invested in the industry in the calendar year 1929 is shown by provinces in Table 5. Fixed capital in the Dominion decreased from \$539,072 in 1923 to \$507.190 in 1929, whilst in the same period working capital increased from \$609,351 to \$615,628. Ontario shows an increase of \$2,969 in total investment, and Quetec a decrease of \$20,984.

Table 3. Cepital investment by provinces, 1929.

Table 5. depital invastment by provinces, 1925.							
	Fixed Capital	Forking Capi	tal	Total Capital			
Provinces	Land, buildings machinery and tools	Materials on hand, stocks in process, fuel and finished products on hand.	Cash, trading and operating accounts and bills receivable				
	\$	\$	\$	\$			
Quebas	70,568	69,037	33,489	173,094			
Ontario	427,230	325,842	171,742	924,814			
British Columbia	9,792	9.673	5,845	24,910			
CANADA, Total	507,190	404,552	211,076	1,122,818			

Employment Statistics

Statistics of employment are presented in Tables 4, 5 and 6 under the three following headings: (a) employees by number, sex and remuneration, (b) employment by months and (c) working time of plants and employees.

The number of persons employed, by sex and remuneration is shown by provinces in Table 4. Compared with 1928 there was an increase in the number of salaried employees of 1, and a decrease in salaries paid of \$2,190. Tage earners decreased by 48 in number whilst wage payments also decreased from \$244,213 in 1928 to \$232,182 in 1929 or nearly 5 per cent.

Table 4. Employees by number, sex and remuneration, 1929.

	Employees on Salaries				Employees on Vages			Totals		
	Male	Female	Motal Salaries	liele	Female	Total Wages	Male	Female	Salaries & Weges	
	No.	No.	\$	No.	No.	\$	No.	No.	\$	
Quebec	g	7	26,628	Jt5	6	43,336	50	10	69,964	
Ontario	12	5	39,109	111	71.	182,976	123	76	222,085	
British Columbia	_	jandy	•	5	-	5,870	5	-	5,870	
CANADA	20	a	65,737	1.58	77	232,182	178	86	297,919	

THE COTTON TEXTILE INDUSTRY IN CANADA, 1929.

SECTION IV. COTTON AND WOOL WASTE

Employment Statistics

Employees by months. Table 5 shows the number of wage earners on the payroll at the 15th of each month or nearest representative date, together with totals and averages. Employment was steady throughout the year as indicated by the slight variation between the monthly figures and the annual average, being at its maximum in February and its minimum in November. The monthly average of employment in this table is the sum of the averages of individual plants based on the number of months in actual operation and not for the calendar year.

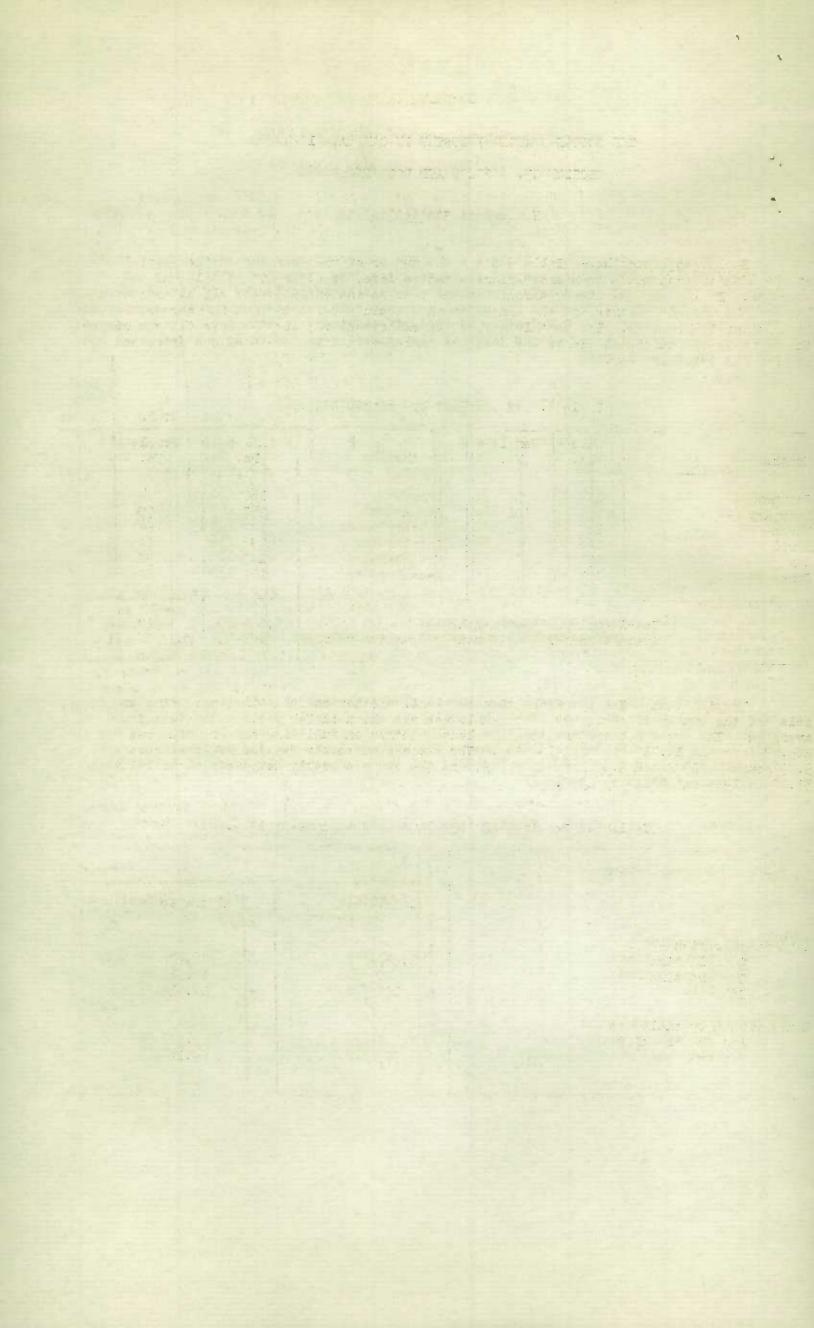
Table 5. Employment by months, 1929.

Months	Male No.	Female No.	Months	Male No.	Female No.
January February March April May June	174 172 167 166 171 163	97 101 81 81 78 72	July August September October November December	160 167 149 136 125 132	84 75 65 69 58 58
Tota Aver	1,882 158	9 19 77			

Working time.— The operating time of plants whether on full time, part time or idle end the number of hours worked by employees are shown in Table 6, by totals and averages. The average operating time of plants whether on full time or part time was 259.29 days and 14.71 days of idle time. The average hours per day per employee were 9.09 rours in 1928 and 9.58 hours in 1929, and the average weekly hours of labour being 51.29 in 1928 and 54.14 in 1929.

Table 6. Working time of plants and employees, 1929.

Number of establishments		7
	Totals	Averages
Days in operation - Cn full time On part time Idle	1,935 90 103	276.43 12.86 14.71
Hours worked by employees - Per day or shift Per week	2,770 379	9.58 54.14



THE COTTON TEXTILE INDUSTRY IN CANADA, 1929

SECTION IV. COTTON AND WOOL WASTE

Employment Statistics-Cont'd.

The number and percentage of wage-earners in month of highest employment working specified hours is shown in table 6(a) by provinces. The 8 hour day prevailed in British Columbia, and the 10 hour day in Ontario and Quebec. Less than 2 per cent of the exployees worked more than a ten hour day.

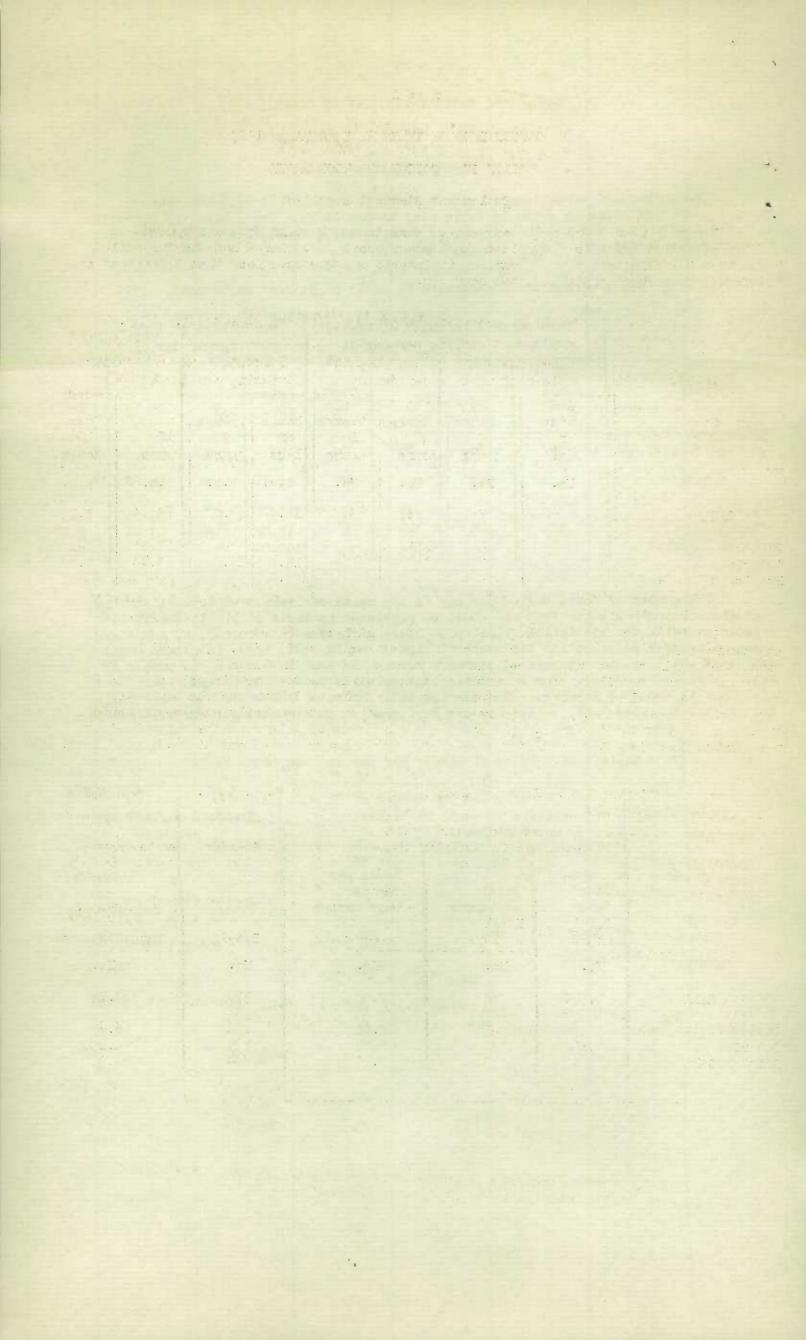
Table 6(a). Hours worked by wage-earners in month of highest employment, 1929.

	Wage-earners in month of highest employment working per day of -				Percentage of wage-earners working per day of -			
Province	8 hours or less	9 hours	10 hours	Over 10 hours	hours or less	9 hours	10 hours	Over 10 hours
	No.	No.	No.	No.	p.c.	p.c.	p.c.	p.c.
CANADA	40	43	201	5	13.84	14.88	69.55	1.73
Quebec Ontario British Columbia	- 3 5 5	43	57 144	5	15.42 100.00	18.94	100.00 63.44	2.20

The number of hours worked per day in the month of highest employment and the standard working hours per week are shown by provinces in table 6(b). It should be noted that while the statistics relating to hours of labour in column 1, 2, and 3 are based on figures compiled for the month of highest employment, those in column 4 and 5 represent the total and average of standard weekly hours of labour for the number of establishments reporting. For this reason the relation between daily and weekly hours of labour is somewhat impaired. The average daily hours of labour on the above basis was for the Dominion 9.58, whilst the standard weekly hours worked out at 54.14 per plant.

Table 5(b). Hours of labour per day and per week, 1929.

Province		rs worked and ers in month o employment	Standard working hours per week		
	Total Total hours employees		Average hours per day per wage-earner	Total	Average per Establishment
	No.	No.	No.	No.	No.
CANADA	2,770	289	9.58	379	54.14
Quebec Ontario British Columbia	570 2,160 40	57 227 5	10.00 9.51 8.00	170 165 44	56.67 55.00 44.00



THE COTTON TEXTILE INDUSTRY IN CANADA, 1929. SECTION IV. COTTON AND WOOL WASTE

Fuel Consumption

Table 7 shows the consumption of fuel by classes, quantity and cost value delivered at the factory or works. Coal is the only fuel reported and shows a decrease in quantity and value over 1928 amounting to 78 tons and \$442.

Table 7. Fuel consumption by classes, 1929.

Kinds of fuel	Unit of measure	Quantity	Cost value delivered at work
Bituminous coal, all grades Anthracite coal, all grades	ton	1,310	8,514
Total Value			8,514

Power Installation

The only power reported in the cotton and wool waste industry in 1929 was that of electric motors operated by purchased power. There were 58 motors of 1,051 horse power capacity in 1929 as compared with 59 motors of 1,096 horse power in 1928. The cost of electricity purchased during the year was \$7,390.

Materials Used

The total cost at the factory of all materials used in the industry in 1929 was \$1,936,230 as shown in Table 8.

Table 8. Materials used, 1929.

Kinds of materials	Unit	Quanti ty	Cost Value	
Wastes of cotton, wool, jute, etc. Rags of cotton and wool, etc. All other materials	lbs. lbs.	15,372,890	\$ 1,215,254 660,436 60,540	
Total cost of materials	-		1,936,230	

Imports and Exports

The quantity and value of cotton waste and wool waste imported into Canada for consumption during the calendar year 1929 was as follows:

		Quantity	Value \$	
Cotton waste	1b.	3,032,952	231,664	
Wool waste	1b.	34,207	18,298	
Rags and waste	cwt.	557,313	2,598,960	

The only item exported was cotton waste of which 410 cwts. were exported of the value of \$4,252 principally to the United States.

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THE COTTON TEXTILE INDUSTRY IN CANADA, 1929. SECTION V. COTTON TEXTILES, M.E.S.

Size of Establishments

In view of the tendency toward concentration in industrial enterprise a series of tables has been prepared presenting in a three-fold way the size establishments in the Cotton goods, n.e.s. industry measured by (a) capital investment, (b) gross value of production and (c) the number of persons employed, all within certain specified groups or limitations for the calendar years 1923 and 1929. The tables further serve to indicate the movement of capital, production and employment within the industry.

In 1928 the number of establishments reporting was 21 with a total capital investment of \$1,163,466 a gross value of production of \$2,013,074 and a total employment of 460. In capital investment seven establishments had a capital investment of \$692,000 or 76.7 per cent of the total investment and an average investment per establishment of \$127,430. In gross value of production eight establishments had a total of \$1,509,722 or 75 per cent of the total value of production and an average output per establishment of \$188,715. In employment eight establishments had a combined payroll of 363 or nearly 79 per cent of the total employment of 45.4 per establishment.

In 1929 the number of establishments reporting was 23 with a total capital investment of \$1,364,130, a gross value of production of \$2,159,568 and a total employment of 517. In capital investment four establishments had a capital investment of \$841,069 or 61.7 per cent of the total investment and an average investment per establishment of \$210,267. In gross value of production four establishments had a total of \$1,033,151 or 47.9 per cent of the total value of production and an average output per establishment of \$258,288. In employment four establishments had a combined payroll of 198 or 57.6 per cent of the total employment, and an average employment of 74.50 per establishment.

Size of establishments in the Cotton goods, n.e.s. Industry by groups, 1928 and 1929. 1928 1929 Estab-Average Estab-Average Measured by capital capital capi tal lish-Total lish-Total investment capital per estabments Capital per estabments lishment lishment \$ No. \$ \$ No. 277,475 245,586 18,498 271,457 227,601 114 15 Under \$50,000 19,390 61,397 56,900 4 \$50,000 to under \$100,000 4 4 \$200,000 to under \$500,000 664,408 221,469 841,069 210,267 3 1,364,130 21 1,163,466 55,403 23 59,310 Total Total Estab-Total Average Es tab-Average lishgross output output Measured by gross value lishgross of production ments value of per estabments value of per estabproduction lishment production lishment No. \$ \$ \$ NO. \$ 128,818 12,382 82,804 11,829 10 Under \$50,000 213,380 784,219 71,127 \$50,000 to under \$100,000 6 420,548 70,091 36 130,703 667,420 133,484 53 \$100,000 to under \$200,000 280,767 258,283 \$200,000 to under \$500,000 842,302 4 1,033,151 2,159,568 97,894 21 95,861 23 Total 2,013,074 Average Average Estab-Estabemployees To tal lish-Total lish employees Heasured by employment employees per estabments employees per estabments lishment lishment No. No. No. No. No. No. 7.46 16 124 7.75 13 97 Under 20 employees 53 20 but under 50 50 but under 100 134 34 95 31,67 26.80 298 74.50 229 75.33 460 22.48 21 21.90 23 Total 517

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THE COTTON TEXTILE INDUSTRY IN CANADA, 1929. SECTION V. COTTON TEXTILES, N.E.S.

The statistics of all other cotton textiles not elsewhere specified are shown by provinces in the following table. 23 establishments reported during 1929 as compared with 21 establishments in 1928. A comparative summary of the principal statistics of industry included in this section is found in Table 1. Increases will be noted in all items of the table, mainly due to the increased number of establishments reporting in 1929.

Table 1. Principal statistics of the Cotton Textile industry, n.e.s. 1928 and 1929.

Lyth Chian Lyth) .						
		1928	1929	/ Increases - Decreases		
Establishments reporting	No.	21	23	7 2		
Capital invested on- Pixed capital Torking capital	\$ \$	361,568 801,898	439,894 924,236	78.326 7 1.22.338		
Employees on salaries -	No.	39 19	52 3)4	7 13 7 15 7 52.810		
Total salaries Employees on wages -	\$	97,195	150,005			
Males Fenales Total wages	No. No.	86 316 2 67 ,7 20	110 32 <u>5</u> 325,218	7 24 7 57,498		
Cost of fuel Power installation	\$ \$	8,938	11,550	+ 2,612 + 10		
Units Capacity Cost of materials	No. H.P.	69 346 1,231,9 22	79 524 1,261,764	7 178 7 29,842		
Gross value of products Value added to manufacture	69 69 69 5	2,013,07 ¹⁴ 781,152	2,159,558 897,804	146,494 4 116,652		

Production

The quantity and value of manufactured products in this section of the cotton textile industry is shown by provinces in Table 2. The total value of products for the year amounted to \$2,159,568 of which Ontario contributed \$1,388,035, Quebec \$750,267 and Manitoba \$5,150 and Alberta \$16,116.

Table 2. Production of Cotton textiles, n.e.s. 1929.

Products	Quebec	Ontario, Manitoba and Alberta	CAMADA
	Value	Velue	Value
	\$	\$	Ş
Comforters, all kinds 1/ Quilted linings and pads Cotton belting 1/ Cushicts and pillows 1/ Wiping rags 1/ Tailors trinmings Canvas fronts Cotton mops Tire, type and other covers All other products, and repair work	92,950 117,120 	418,470 5,974 136,426 265,150 235,000 115,410 232,871	511,420 117,120 5,974 173,266 338 150 107,523 397,066 42,500 115,410 351,139
Total	750,267	1.409,301	2,159,568

[/] Data here given do not necessarily represent the total Canadian production of these commedities since they are also produced in other industries.

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THE COTTON TEXTILE INDUSTRY IN CAMADA, 1929. SECTION V. COTTON TEXTILES, N.E.S.

Capital Investment

The amount of capital invested in the reclassified industry is shown by items in Table 3. Fixed capital which includes land, buildings, machinery, etc. totalled \$439.894 in 1929 and working capital including materials and stocks on hand, finished products on hand, fuel, miscellaneous supplies and cash, trading and operating accounts totalled \$924,236 making a total investment of \$1,364,130 of which Ontario provided 50.19 per cent Quebec 48.28 per cent Alberta 1.38 and Manitoba 1/6 of one per cent.

Table 3. Capital investment by provinces, 1929.

	Fixed	Working Capi		
Provinces	Capital	Materials on hand etc.	Cash, trading and operating accounts, etc.	Total Capital
	\$	\$	\$	\$
Quebed Ontario, Manitoh	183,377	116,552	358,631	658,560
and Alberta	256,517	270,581	178,472	705,570
OANADA	439,894	387,133	537,103	1,364,130

Employment Statistics

The statistics relating to employment in the industry are presented under three separate heads in Tables, 4, 5, 6(a), 6(b), 6(c) and 6(d). Table 4 shows the number of persons employed by classes, sex and remuneration within provinces. The industry provided employment to 521 persons, 86 of which were salaried employees and 435 were wage-earners. The amount paid to salaried employees totalled \$150,005 and to wage-earners \$325,218 or a grand total for all employees of \$475,223.

Table 4, Employees by classes, sex and remuneration, 1929

Provinces	aces Salaried Employees			Wage-earners			Total Employees		
	Male	Female	Total Salaries	Male	Female	Total Wages	Male	Female	Total Salaries and Wages
Quebec Ontario, Manitoba	No. 23	No. 17	\$ 69,130	No. 37	No. 155	121,650	No. 60	No. 170	\$ 190 ,7 80
and Alberta	29	17	50,875	73	172	203,568	102	189	284,443
CAMADA	52	34	150,005	110	325	325,218	162	359	475,223

Table 5 presents statistics of employment by number and sex for each month of the year together with totals and averages of monthly employment during the year. Employment reached the maximum in March and April with 443 on the payrolls and the minimum in January and July with 412 employees. The average of monthly employment used in this table is the sum of the averages of individual plants based on the actual months in operation and not for the calendar year.

Table 5. Employment by months, 1929. Male Female Male Female Months No. No . Months No. 99 313 January July 99 313 107 109 February 324 August 325 107 March 112 331 317 September April 111 332 323 323 October 111 May 106 November 106 319 June 317 31.5 99 December 104 Total employment by months 1,270 3.852 Average monthly employment during year 107 35/1

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THE COTTON TEXTILE INDUSTRY IN CANADA, 1929

12

SECTION V. COTTON TEXTILES, N.E.S.

Employment Statistics - Cont'd.

Working time of plants and employees is presented in Tables 6 (a) and 6 (b). The operating time of plants is shown under three heads - full time, part time and idle. It will be noted that plants were open for business on whole or part time a total of 289.74 days and idle for 14.26 days in 1929, as compared with 271.29 days and 32.71 days in the preceding year. Hours of labour by employees also increased from 8.54 hours per day in 1928 to 9.23 hours in 1929, whilst weekly hours of labour fell from 47.81 in 1925 to 47.65 hours in 1929.

Table 6 (a). Operating time of Plants and Employees, 1929.

Number of establishments reporting	23			
	Totals	Averages		
Days in operation - On full time On part time Idle	5,710 954 328	248.26 41.48 14.26		

Table 5 (b). Hours of Lebour of Employees in month of highest employment, 1929.

	Totals	Averages
Hours of labour worked by employees - Per day or shift Per week	4,647 1,096	9.24 47.65

The number and percentage of wage-earners in month of highest employment working specified hours is shown in table 6 (c). The eight hour day prevailed in Manitoba and Alberta, and the nine hour day in Ontario and Quebec. Less than 25 per cent worked 10 hours or over.

Table 5 (c). Hours worked by wage-earners in month of highest camployment, 1929

The state of the s								
Provinces	Wage-earners in month of highest employment working per day of			Percentage of wage-earners working per day of				
	S hours or less	9 hours	10 hours	Over 10 hours	8 hours or less	9 hours	10 hours	Over 10 hours
	No.	No.	No.	No.	p.c.	p.c.	p.c.	p.c.
CATATA	28	350	80	45	5.56	69.58	15.91	8.95
Qu.ebec	2	125	38	45	-95	59 - 52	18.10	21 .43
Ontario	20	221	42		7.07	78.09	14.84	-
Maritoba	1	-	-		100.00	_	and	- Band
Alterta	5	4	-	-	55.56	74.74	-	-

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THE COTTON TENTILE INDUSTRY IN CANADA, 1929.

SECTION V. COMMON TENTILES, M.E.S.

Employment Statistics - Contid.

The number of hours worked per day in the month of highest employment and the standard working hours per week are shown by provinces in table 5 (c). It should be noted that whilst the statistics relating to hours of labour in column 1, 2 and 3 are based on figures compiled for the month of highest employment, those in column 4 and 5 represent the total and average of standard weekly hours of labour for the number of establishments reporting. For these reasons the relation between daily and weekly hours of labour is to some extent impaired. The average daily hours of labour on the above basis was for the Dominion 9.24 whilst the standard weekly hours worked out at 47.65 per plant.

Table 6 (d). Hours of labour per day and per week, 1929.

Provinces		ers worked hers in mo employm	Standard working hours per week		
	Total hours	Total wage- earners	Average hours per day per wage-carner	Total	Average
CATADA Quebec Ontario Manitoba Alberta	No. 4,647 1,994 2,569 8 76	No. 503 210 283 1	No. 9.24 9.49 9.08 8.00 8.44	No. 1,096 443 533 20 50	47.65 49.22 48.58 20.00 50.00

Fuel Consumption

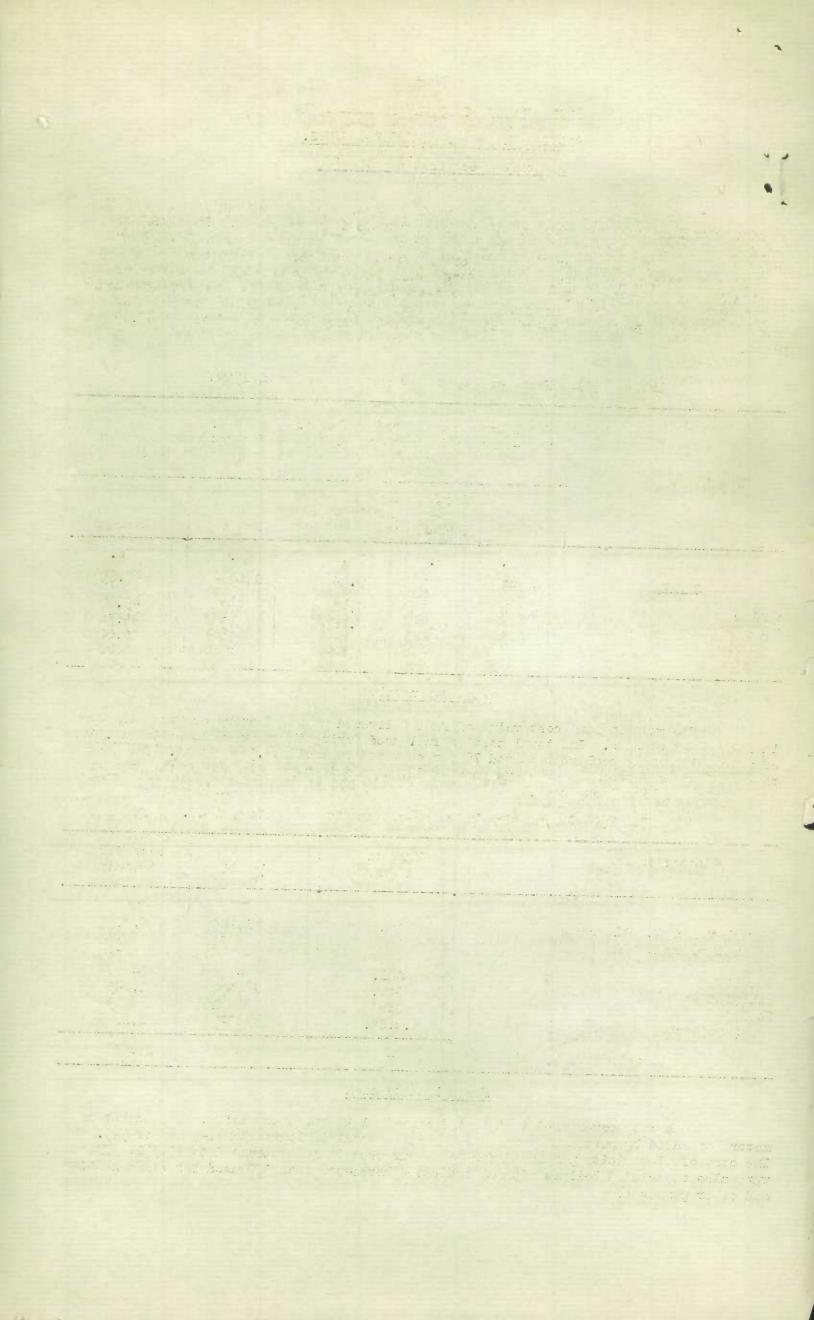
The quantity and cost value of fuel delivered at the factory or works is shown in Table 7 by classes. The total cost of fuel used during the year amounted to \$11.550, of which bituminous coal represented 70 per cent and fuel oil 14.3 per cent. The cost of fuel increased from the previous year by \$2,612 and is accounted for by the greater consumption of bituminous coal:

Table 7. Fuel Consumption by classes, quantity and value, 1929.

Classes of fuel	Unit of moasure	Quantity	Cost Value at works
Bituminous coal, all grades Anthracite coal, all grades Coke Gasoline Oil (fuel) Wood Gas (artificial and natural)	ton ton ton Gal. Gal. cord m.c.ft.	1,125 51 6 16,399 1 2,749	\$ 8,085 569 78 1,649 9 1,160
Total cost of fuel used			11,550

Power Installation

The only power used in this industry in 1929 was electricity. The number of motors operated by purchased power was 78 with a total indicated horse-power of 399. The cost of electricity purchased for power purposes in 1928 amounted to \$7,971. There were also reported 5 boilers with an indicated horse-power of 370 used for steam heating and other purposes.



THE COTTON TEXTILE INDUSTRY IN CANADA, 1929.

SECTION V. COTTON TEXTILES, N.E.S.

Employment Statistics - Cont'd.

Materials Used.

The cost value of all kinds of materials used during 1929 totalled \$1,261,764. Of this total Quebec contributed \$407,351, Ontario \$337,588 and Manitoba and Alberta \$16,325. Table 8 gives the quantity and value of the principal materials used in 1929.

Table 8. Materials used by quantity and cost value, 1929.

Principal Classes of Materials	Unit of measure	Quantity	Co st Value
Silks, Satins and Sateens Linen, canvas, jute and cotton goods, n.s. Cotton duck Cotton cloth Canvas (hair) Selicia Cotton wadding, filling and waste Feather filling Felt Cotton yarn Mop yarn Mags and mill ends All other materials (value only)	Yards Founds Yards " " Pounds Pounds Pounds fi #	209,816 6,799 1,071,720 221,117 41,739 819,556 117,225 49,073 132,700 2,823,377	\$ 130,467 251,672 3,060 109,921 66,335 7,592 131,900 77,160 9,250 14,890 27,025 196,176 236,316
Total cost of materials	-	And the second s	1,261,764

Imports and Exports

The imports of items coming under this classification are shown below for the calendar year 1929 by value only, quantities not being available. The total value of imports was \$700,182 of which \$618,422 came from the United Kingdom, \$77,368 from the United States and \$3,892 from Other Countries. (See also Table 9 p. 10.)

Imports of Cotton Goods, n.e.s., by Countries, 1929.

Articles	United Kingdom	United States	Other Countries	Total
Cotton belting Eedspreads and quilts Sheets and pillow cases of cotton	\$ 34,923 144,868 438,631	\$ 14,281 14,248	\$ - 1,709 2,183	\$ 84,262 160,858 455,062
Total value of Imports	618,422	77,868	3,892	700,182

No exports of commodities coming under this classification are separately reported in the trade returns.

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COTTON YARN AND CLOTH

NOVA SCOTIA

Comos, Imperial Mills Ltd.,

Water St.,

Yarmouth

NEW BRUNSWICK

Caladian Cottons, Ltd. Canadian Cottons, Ltd. Cornwell & York Cotton Mills Co. Ltd.,

23 Wall St.,

Marysville Milltown St. John

QUEBEC

Sharbrooke Jotton Co. Ltd. Goodrear Cotton Co. of Canada Ltd., Deminion Textile Co. Ltd., Dominion Textile Co. Ltd:, Dominion Textile Co. Ltd. (Colonial Mill)
Dominion Textile Co. Ltd. (Hochelaga Branch) Dominion Textile Co. Ltd., (Merchants Branch)
Dominion Textile Co. Ltd. (St. Anns Branch)
Dominion Textile Co. Ltd. (Mt. Royal Branch) Deminion Taxtile Co. Ltd., Montreal Cottons, Ltd. The Shawinigan Cottons. Ltd., The Wabasso Cotton Co. Ltd. Drummondwille Cotton Co. Ltd. Filature Provinciale Ltée. Congoleun Canada, Ltd., Dominion Cilcloth & Linoleum Co. Ltd.

Pacific St.,

Main St.,

Montmorent
458 St. Ambroise St. Montreal
3340 Notre Dame St. E. Montreal
76 St. Ambroise St. Montreal
1522 Notre Dame St. E. Montreal
Cote St. Paul Montreal
Wings Park Kings Park Dufferin Rd.,

St. Maurice St.,

1270 St. Patrick St. 2192 St. Catherine St.E. Montreal

Sherbrooke St. Hyacinthe Magog Montmorency Falls Verdun Valleyfield Shawinigan Falls
Three Rivers Drummondville Laurier Montreal

ONTARIO

Canadian Cottons, Ltd. (Canada Mill) Canadian Cottons, Ltd. (Dundas Mill) Canadian Cottons, Ltd. (Stormont Mill) Canal on Cottons, Ltd. Demirior Textile Co. Ltd., Moedic, Co. Ltd., J.R. Empire Cotton Wills, Ltd., Glendale Spinning Mills, Ltd., The Hamilton Cotton Co. Ltd., The Cosmos Imperial Mills, Ltd., The Recent Mnitting Mills Ltd., Stauffer-Dobbie, Ltd., Dominion Fabrics, Ltd. Dominion Yams. Ltd.

429 James St. N. Cataraqui St., Sanford Ave., Box 758, Queen St., Welland
Glendale Ave. Hamilton
304 Mary St., Sherman Ave. N. 2 Huskisson St., 160 N. Water St.

Cornwall Cornwall Cornwall Hamilton Kingston Eamilton Quelph Galt Dunnville Welland

COTTON THREAD

QUEBEC

American Thread Co. of Canada, Ltd. Cotton Chreads, Ltd. Canadian Spool Cotton Co.

2375 Aird Ave. Mai sonneuv 1625 Delorimier Ave. Montreal Mai sonneuv 421 Pie lx Ave.

Mai sonneuve Mai sonneuve

ONTARIO

T. Enton Co. Ltd. The Bell Thread Co. Ltd.

National Thread Co.,

190 Yonge St. dor. Huron St. & Minto

260 Spadina Ave.

Ave. Hamilton Toronto

