CATALOGUE No.



COTTON YARN AND CLOTH MILLS 1960

Formerly Published as "Cotton Textile Industries".

Note: Statistics on the cotton thread industry and miscellaneous cotton goods formerly included in this publication have been transferred to other publications. See preface for details.

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SYMBOLS

The interpretation of the symbols used in the tables throughout this publication is as follows:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- P preliminary figures.
- revised figures.

EXPLANATORY NOTES

This report is one in a series of about 140 publications which present the results of the 1960 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. Adoption of the revised Standard Industrial Classification for 1960 compilations has necessitated changes in titles of many reports in this annual series. The content of many industries has also been affected (see following note on Industrial Classification).

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1960 are as follows:

Period Covered

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

Establishment

Data for the annual census is collected on an establishment basis. A firm with more than one plant is required to file a report for each plant. In most cases an establishment is a complete factory; sometimes, however, a plant is divided into two or more establishments when it carries out operations classifiable to different industries and when separate accounting records are available. Usually the statistics for an establishment relate only to the manufacturing activities. Other activities such as construction at the plant by its own employees, wholesale or retail activities carried on at the plant location, etc., are not included. Plants engaged solely in repair work (except in the case of furniture. shipbuilding, boat building, aircraft and railway rolling stock industries) are not included but plants occupied in assembling parts into complete units are included.

Employees

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level, and clerical employees. Working owners and partners are also included in this category.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, ware-

housing and delivery staffs. Employees on new construction work, in retail or wholesale operations, on outside piece work etc. are not included.

Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to calendar years whether or not some establishments reported other data on a financial year basis.

Salaries and Wages

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included but not their withdrawals for income tax. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used, (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the works, including freight, duty, etc.

Materials and Supplies Used

Figures represent quantities and laid-down cost values, at the works, of materials and supplies actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other 'manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants or reporting companies for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

Factory Shipments

Factory shipments refer to shipments of goods made from own materials either in the reporting plant or by other manufacturers on the basis of a charge to the reporting plant for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm are included. Goods bought or received as transfers

and resold without further processing are not included. Values are computed on f.o.b. plant or plant warehouse basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding, aircraft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

Inventories

Values represent the book values of manufacturing inventories owned and held at the reporting plant. Figures include inventories held in warehouses or selling outlets which have been included with plant operations for purposes of reporting shipments.

Value added by Manufacturing

Figures are computed from value of shipments plus or minus changes in inventories of finished goods and goods in process less cost of materials, fuel and electricity. This figure is sometimes referred to as net production.

Standard Industrial Classification

The revised Standard Industrial Classification which has been introduced with the 1960 Census of Manufactures provides for a breakdown of the universe into 140 industries arranged in 20 major groups compared with 135 industries in 17 major groups in the old classification which was used in the compilations for the years 1949 to 1959 inclusive. It incorporates changes considered desirable on the basis of experience in using the earlier classification as well as those which take account of changes in the structure of Canadian industries associated with the rapid developments of the past decade. Full details are contained in the Standard Industrial Classification Manual, Catalogue No. 12-501, which is available from either the Queen's Printer or the Dominion Bureau of Statistics. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

Many industries remain unchanged in the new classification but in many instances there have been substantial changes in content because of the shifting of establishments from one industry to another or in re-grouping of establishments. Where

changes have occurred the principal statistics for 1957, 1958 and 1959 have been re-compiled to provide data on a basis comparable with those for 1960.

Short Forms

Between 1949 and 1957, in an effort to ease the reporting burden for smaller firms, a short form was used asking for the total value of shipments only or, in a few cases where losses of detail were significant, for quantities and values of principal products. For purposes of publication, missing data were estimated on the basis of appropriate ratios. In general the cut-off point for these short forms was set at \$50,000 value of shipments. About 40% of the total number of establishments reported on the short form and accounted for less than 3 per cent of the total value of shipments.

In 1958, in order to establish a new base year, the small firms were asked to report all items of principal statistics together with some detail on materials and products.

For the 1959 Census, the short form was used again, but further steps were taken to ease the respondents' burden. First, the general limit for short forms was raised to \$100,000 value of shipments. In addition, a new intermediate form was developed. This form is a shortened version of the long form in that most of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between \$100,000-\$500,000 value of shipments, but in the case of both the short and intermediate forms there were lower cut-offs for a number of industries in which the smaller firms accounted for a larger share of total shipments. On the other hand, limits were raised where this could be done without a significant loss of coverage. On most of the short forms for 1959, in addition to total value of shipments, data on principal products were requested. In a few industries, where loss of employment and earnings data were considered too large because of higher cut-offs, a question on total payroll was placed on the short form. This practice was followed again in 1960.

The intermediate and long forms provide complete data for the compilation of all elements of principal industry statistics and the details of materials and products. The one-page short form, although containing data on principal products and total value of shipments, does not request information on other elements of principal statistics such as value of inventories, materials, fuel and electricity and, in most cases, employment and salaries and wages, nor does it contain detailed data on volume and value of materials used. For purposes of compiling aggregates of principal statistics by industry and by geographic location, the missing data for each establishment were estimated for 1959 by using, in general, ratios based on the change in the value of shipments between 1958 and 1959. The proportion of the estimated data was generally less than 5 per cent of the total in each category of principal statistics.

¹ To arrive at the National Accounts concept of ''gross domestic product at factor cost'', it would be necessary to subtract also the cost of office supplies used, advertising, insurance and other goods and services obtained from other businesses. Data on these inputs are not collected on the annual Census of Manufactures. Value added figures for ''The primary industries and construction'' are published in D.B.S. publication 61-202, Survey of Production.

COTTON YARN AND CLOTH MILLS

1960

For the Census of Industry survey year 1960, the Bureau adopted a new Standard Industrial Classification. The adoption of this new classification brought about very little change to this industry, apart from a slight one in name, as a scrutiny of the revised Principal Statistics in Table 1 will show.

However, major changes were made to the two other industries, previously forming part of the Cotton Textile Industries report. The Cotton Thread Industry was absorbed into a new industry known as Thread Mills which also comprises those firms making synthetic thread, previously included in the Synthetic Textiles and Silk Industry: this new industry will form the subject of a separate report, catalogue number 34-220, for 1960 onwards. The Miscellaneous Cotton Goods Industry, also previously included in this report, was disbanded with most of the firms therein being transferred to one of two new industries created in the new classification, i.e. either to Fibre Preparing Mills or to Pressed and Punched Felt Mills.

For the above reasons, this report will only deal with Cotton Yarn and Cloth Mills defined as comprising "Establishments primarily engaged in spinning, twisting, winding or spooling cotton yarn and in weaving fabrics wholly or mainly of cotton such as duck, sheetings, prints, towellings, bedspread fabrics, table damask, drapery and upholstery fabrics.

In 1960, factory shipments by Cotton Yarn and Cloth Mills were valued at \$209,502,785 f.o.b. plant, \$8,409,945 or 3.9 per cent lower than the \$217,912,730 value of shipments reported in 1959. However, when account is taken of the \$2,154,288 increase in plant inventories of goods in process and of finished goods, the value of production was set at \$211,657,073, an amount 2.9 per cent below the comparable 1959 total of \$217,931,449.

In the combined Cotton Textile Industries report for previous years, the number of cotton bale openings was given in the general introduction to the report. Since these are considered to relate largely to this industry under review, they are given immediately below and it will be noted that they reflect the generally lower level of activity during 1960 as compared to 1959. However, they do show an upward trend towards the end of the year and this is reflected in preliminary figures for the first half of 1961, available at the time of writing, which indicate a continuation of this trend.

Cotton Bale Openings

	1958	1959	1960
January	29, 454	30,080	26,454
February	27, 318 27, 305	31,561 34,173	28, 341 33, 266
April	28,642	35,007	28,051
May	27, 582 26, 678	29,978 30,642	29, 269 28, 108
July	18,670	18, 327	17, 134
August	27, 645	28, 160	27,922
September	33, 184	29,691	28,630
October	32, 348	29,735	29,113
November	30,560	28, 458	31, 248
December	28,072	26, 764	29,009
Totals	337,458	352,576	336, 545

The number of persons employed by the industry continued to drop, totalling 16,841 in 1960, as opposed to 18,204 in 1959. Their earnings, however, declined very slightly, being \$53,287,430 in 1960 as against \$53,313,482 in 1959.

Establishments numbered 42, four less than in 1959. Their distribution was; I in New Brunswick, 1 in Nova Scotia, 21 in Quebec and 19 in Ontario. Once again the producers in Quebec led the field, accounting for 73.1 per cent of the industry's shipments and for 72.2 per cent of its employment.

Shipments of broadwoven fabrics, the leading commodity, totalled 372,175,624 linear yards valued at \$118,249,944 compared to shipments in 1959 of 374,007,594 yards worth \$117,181,870. These fabrics

were responsible for 56.4 per cent of the total value of factory sales made by the industry in 1960. Factory shipments of all-cotton fabrics amounted to 367,558,605 linear yards with a value f.o.b. plant of \$109,258,924; and, of this amount, grey cotton fabrics were responsible for 202,382,524 linear yards valued at \$49,354,614. However, these same grey fabric shipments included 120,939,467 yards sent to other mills for processing into printed and dyed cotton fabrics, etc. Other cotton broadwoven fabrics shipments comprised 34,005,915 linear yards of bleached fabric; 67,548,625 linear yards of piece dyed; and a combined total of 63,621,541 linear yards of printed and painted, and yarn and stock dyed fabrics. Other items contained in the broadwoven fabrics total were rayon, nylon, mixture fabrics, draperies and upholstering materials. It will be noted that these fabric shipments in Table 4 are shown in both linear and square yards and that no poundage figure is published as in previous years, Beginning with 1961, these shipments will be shown in square yards only and the poundage data will again be collected.

In 1960, tire fabric shipments amounted to 22,994,762 pounds, as against 29,043,808 pounds in 1959, with a factory sales value of \$20,723,593 as compared to \$27,174,826 the year before. It was also possible to publish a breakdown of these shipments for the first time. Shipments of sales yarn

were valued at \$34,970,688 in 1960 as against \$36,025,778 in 1959.

Raw cotton, the industry's main material, was used to the extent of 158,642,100 pounds (162,098,012 pounds in 1959), valued at \$40,322,417 (\$41,922,581 in 1959). Domestic grey cotton fabrics, not made by the plant reporting, were used in the amount of 120,939,467 linear yards worth \$29,360,495. The consumption of imported grey fabrics, all kinds, was valued at \$4,031,495. Further details of products shipped and materials used are to be found in Tables 4, 5 and 7 of this report.

Certain changes, relating largely to the changes in import classification effective April 1, 1960, have been made in the import data presented in Table 10. Total imports increased from a revised 1959 total of \$138,100,020 to \$150,360,690 in 1960 with a marked increase in raw cotton imports from 157,870,000 pounds worth \$43,079,361 in 1959 to 171,152,400 pounds valued at \$49,928,292 in 1960. Exports, shown in Table 11, climbed sharply from \$3,191,215 in 1959 to \$8,812,381 in 1960 with noticeable increases in exports of cotton rags and waste, of cotton duck, and of cotton fabrics, n.o.p.

As given in Table 15, capital, repair and maintenance expenditures in 1960 were slightly higher than in 1959 with the emphasis apparently switching from capital expenditures to those on repair and maintenance.

TABLE 1. Principal Statistics, 1928 - 60

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production ¹
	numi	per			dollars		
1928 ² 1929 ² 1930 1932 1933 1934 1935	38 36 33 35 37 36 35	21, 615 20, 221 16, 999 15, 092 16, 095 18, 106 18, 121	17,688,791 16,671,787 13,004,793 11,684,979 11,749,286 13,768,278 13,206,265	2,019,353 1,968,069 1,627,005 1,510,756 1,813,508 1,979,009 1,876,331	44,704,779 43,133,575 27,975,574 19,158,046 26,456,914 33,132,480 33,689,873	32,495,450 33,140,121 19,090,299 17,886,568 22,909,206 26,195,001 23,812,460	79, 219, 582 78, 241, 765 48, 692, 878 38, 555, 370 51, 179, 628 61, 306, 490 59, 378, 664
1936 1937 1938 1939 1940 1941	35 36 37 36 37 39 40	17, 910 19, 160 18, 049 19, 723 23, 616 26, 375 25, 796	14, 218, 231 16, 350, 956 14, 639, 317 16, 733, 206 23, 110, 839 27, 178, 142 29, 304, 427	1,955,949 2,069,230 1,981,861 2,578,193 3,111,019 2,997,845 3,238,546	37, 042, 911 42, 063, 654 29, 902, 346 35, 527, 356 53, 958, 165 69, 284, 679 80, 629, 998	26,636,505 27,980,994 25,171,408 32,279,911 46,320,684 56,138,488 58,030,976	65, 635, 365 72, 113, 878 57, 055, 615 70, 385, 460 103, 389, 868 128, 421, 012 141, 899, 520
1943	40 41 41 41 45 47 53	23, 526 21, 900 21, 646 20, 662 24, 089 24, 813 25, 178	28, 146, 211 27, 865, 543 28, 020, 333 29, 090, 343 35, 444, 413 45, 955, 981 49, 363, 696	3, 095, 541 3, 159, 409 3, 027, 647 2, 859, 753 3, 212, 283 3, 638, 827 3, 626, 212	80,663,290 66,948,167 66,528,980 62,495,630 99,599,159 119,738,802 124,685,279	43,121,043 46,599,735 45,126,175 44,473,067 55,460,989 80,069,272 83,063,026	126, 879, 874 116, 707, 311 114, 682, 802 109, 828, 450 158, 272, 431 203, 446, 901 211, 384, 517
1950 1951 1952 1953 1954 1955	51 54 57 54 50 50	26, 967 27, 632 22, 969 23, 178 19, 865 21, 537 21, 939	55, 220, 043 58, 734, 833 53, 705, 770 55, 036, 540 49, 447, 295 56, 411, 050 59, 458, 812	4,238,517 4,049,203 3,952,725 3,977,209 3,719,258 4,083,766 4,224,024	157, 835, 813 172, 443, 466 143, 584, 722 132, 917, 545 119, 204, 720 149, 561, 429 144, 017, 345	95,309,562 97,158,451 78,954,978 73,326,204 ³ 70,729,737 77,291,220 87,365,325	257, 383, 892 273, 651, 120 226, 492, 425 210, 220, 958 194, 691, 131 229, 684, 041 236, 360, 054
19574		-11					T, SF
Canada	50	21,095	57,180,924	4,461,061	129, 817, 598	• •	218, 732, 173
Quebec Ontario Other provinces	20 26 4	13,732 6,831 532	36,897,490 18,966,588 1,316,846	2, 940, 381 1, 375, 709 144, 971	92, 183, 240 35, 409, 984 2, 224, 374	• • • •	150, 132, 810 63, 902, 146 4, 697, 217
19584							
Canada	48	19, 434	53, 514, 574	4, 422, 251	124, 740, 866	79, 580, 664	210, 291, 534
Quebec Ontario Other provinces ⁵	20 24 4	12,549 6,233 652	34,376,744 17,506,101 1,631,729	2,905,402 1,331,856 184,993	89,388,078 32,723,217 2,629,571	50, 091, 081 26, 358, 007 3, 131, 576	143,506,795 61,415,961 5,368,778
19594							
Canada	46	18,204	53, 313, 482	4, 285, 497	129, 837, 403	83, 808, 549	217, 912, 730
Quebec Ontario Other provinces ⁵	20 22 4	12, 222 5, 310 672	36,093,951 15,608,141 1,611,390	2,879,139 1,223,312 183,046	93, 479, 391 33, 591, 321 2, 766, 691	55, 351, 195 24, 957, 737 3, 499, 617	148,912,331 62,539,750 6,460,649
19604							/= U, U =
Canada	42	16,841	53, 287, 430	4, 161, 082	121, 345, 889	86, 150, 102	209, 502, 785
Quebec Ontario Other provinces ⁶	21 19 2	12, 155	39, 177, 217 14, 110, 213	3,041,958 1,119,124	90, 395, 991 30, 949, 898	59, 978, 534 26, 171, 568	153, 164, 147 56, 338, 638

Beginning with 1953 the value of factory shipments has been collected instead of the gross value of production.
 Includes oilcloths and linoleums.
 Because of insufficient inventory data in 1953, this figure has been calculated from value of factory shipments and is, therefore, only approximate to true "Value added by manufacture".
 Presented on the new classification basis for 1957 to 1960, inclusive, involving a minor change in the 1957 data and no changes in the 1958 and 1959 data from that previously published.
 Other provinces include: Nova Scotia, 1 establishment; New Brunswick, 2 establishments; British Columbia, 1 establishment

tablishment.

6 Other provinces include: Nova Scotia, 1 establishment; New Brunswick, 1 establishment.

TABLE 2. Comparison of Principal Statistics, 1959 and 1960

Item	1959	1960	+Increase -Decrease	
Establishments reporting	46	42	- 4	
Supervisory and office employees: Total Male Female Total salaries	3, 140 2, 139 1, 001 13, 516, 750	2, 805 1, 936 869 12, 853, 869	- 335 - 203 - 132 - 662,881	
Production workers: Monthly average Male Female Total wages \$	15,064 10,062 5,002 39,796,732	14, 036 9, 650 4, 386 40, 433, 561	- 1,020 - 413 - 610 + 636,829	
Cost of fuel and electricity\$	4, 285, 497	4, 161, 082	- 124, 41	
Cost of materials used\$	129, 837, 403	121, 345, 889	-8, 491, 51	
Value of factory shipments\$	217, 912, 730	209, 502, 785	-8, 409, 945	

TABLE 3. Inventories, 1 1960

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
		dol	lars	
Opening: ² Quebec Ontario Other provinces	9, 708, 184 3, 865, 076	10, 437, 256 2, 180, 077	21, 564, 576 5, 875, 445	41, 710, 016 11, 920, 5 98
Canada	13, 573, 260	12,617,333	27, 440, 021	53, 630, 614
Closing: Quebec Ontario Other provinces	8, 738, 960 4, 547, 978	10, 244, 170 3, 295, 542	22, 009, 998 6, 661, 932	40, 993, 128 14, 505, 452
Canada	13, 286, 938	13, 539, 712	28, 671, 930	55, 498, 580

¹ Book value of all manufacturing inventories held at plant and plant warehouses.
² The opening inventory for 1960 differs from the closing inventory published for 1959 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1960.

TABLE 4. Factory Shipments Made by Cotton Yarn and Cloth Mills, 1960

Principal products	Quar	Selling value at factory	
	linear yards	square yards	\$
Broadwoven fabrics: All cotton:			
Grey¹ Bleached Biece dyed	202, 382, 524 34, 005, 915 67, 548, 625	229, 179, 023 37, 046, 397 74, 605, 467	49, 354, 614 11, 417, 575 28, 091, 094
Printed and painted Yarn and stock dyed Fabrics of filament yarns and cotton	63, 621, 541	69, 389, 157	20, 395, 641
Fabrics of filament yarns and cotton All other fabrics	2, 804, 738 1, 812, 281	3, 954, 508 2, 940, 580	6, 280, 119 2, 710, 901
Totals	372, 175, 624	417, 115, 132	118, 249, 944

See footnotes at end of table.

TABLE 4. Factory Shipments Made by Cotton Yarn and Cloth Mills, 1960 - Concluded

Principal products			Quantity	Selling value at factory
				\$
oven goods:				
Tire fabrics:	11.		10 005 500	10 500 000
Rayon	lb.		16, 625, 798	12, 563, 982 8, 114, 879
Nylon			6, 305, 819	44, 732
Other	dos		63, 145 26, 779	1, 182, 390
Quilts, bedspreads, etc., all cotton Pillowslips and sheets ²	doz.		20, 113	8, 610, 963
Towels:				0,010,300
Terry	doz		1, 049, 573	5, 083, 057
Plain		1		
Huck	0.0	13	298, 102	703, 505
Terry bath mats	6.2	1	6, 419	82,846
Terry face cloths	6.6		1, 035, 541	1, 054, 883
Other terry woven goods			1,000,011	3
Blankets (including crib)				3
Towelling*				3
Other woven goods				8, 311, 071
Total woven goods				45, 752, 308
arms spun for sale:				
All cotton:				
Grey knitting	lb.		13, 924, 785	10, 539, 759
other singles	4.6		11, 980, 787	7,697,060
" other plied	6.6		13, 939, 418	9, 101, 714
Coloured, knitting	0.0		2, 062, 013	2, 062, 049
other	4.6	1	_,,	
Pleached, knitting	4.6	1	1 005 100	1 004 510
other	4.6	16	1, 925, 138	1,864,712
All other	4.4	17		
Cotton and wool mixed:				
Grey	4.1	1	81, 028	94, 146
Bleached and coloured	8.6	1	01, 020	94, 140
Spun rayon	4.4	1	714, 173	450, 220
Mixtures with spun rayon	4.6	1		
All other yarns	4.0		2,496,950	3, 161, 028
rapping twine	4.8	1	4 000 004	4 400 004
her twines, lines, rope and cordage	6.6	15	4, 900, 664	4, 138, 964
otton waste sold	11		23, 659, 979	1, 758, 238
ll other products				4, 001, 669
ustom-processing receipts				630, 974
Total factory shipments				209, 502, 785
Total factory surplients			0.00	200, 302, 103

¹ It should be noted that in 1960 a total of 120,939,467 yards of this grey cotton went to other mills for further

Processing.

For factory shipments of pillowslips and sheets in all industries, see General Review of Textile Mills, Table 15.

Included in "Other woven goods". For factory shipments of "Blankets, etc." in all industries, see Table 8.

See footnote 2, Table 5.

TABLE 5. Supplementary Breakdown, by Constructions, of Broadwoven Cotton Fabrics, 19601

Item	Net yardage	Item	Net yardage
1. Corduroy 2. Bedsheeting 3. Pillow cotton 4. Towelling ² 5. Fine yarn fabrics (chiefly combed) 6. Broadcloth, carded 7. Print cloth types 8. Ounce ducks 9. All other ducks and allied fabrics	5, 480, 961 5, 551, 869 7, 713, 954 8, 590, 602 5, 844, 229 10, 635, 923	14. Cottonade, pants coverts	113, 787, 797
10. Coarse goods and industrial sheetings 11. Drills and twills 12. Denim 13. Flannels and flannelettes (napped)	40, 190, 962 23, 149, 194 25, 673, 647	Total	246, 619, 138

¹ Includes grey, bleached, printed and painted, piece dyed and stock dyed fabrics less duplicating figures of

120,939,467 yards. See Table 4.

'In addition to the towelling reported under Broadwoven Fabrics, shipments of other towelling were reported under "Other woven goods". Total factory shipments of towelling were 9,571,123 yards.

'Included in all other total of 113,787,797 net yards.

'Of this total, 10,451,929 yards were produced from imported grey fabrics.

TABLE 6. Total Yarns Spun, 1960

	Pounds					
	Under 20's	20's to 39's	40's and fine			
all cotton	79, 798, 016	53, 319, 491	5, 485, 877			
ll other	5, 437, 123	835, 936	10,505			
Totals	85, 235, 139	54, 155, 427	5, 496, 382			

Note: Includes yarn spun for sale as given in Table 4. and yarn spun for use in the establishment reporting, or as custom work.

TABLE 7. Materials Used, 19601

Principal materials		Quantity		Cost value at factory
				\$
fibres:				
	lb.	158, 642, 100		40, 322, 417
Cotton waste	11	7,979,506 506,472		1, 302, 295 609, 720
Wool, raw, wool-tops, waste, etc.	11	2, 205, 600		619, 900
All other fibres	**	2,004,814		866, 166
arns, Canadian, not made by plant reporting:				
All cotton:				
Grey	6.6	9, 789, 562		5, 382, 061
Coloured	6.6	21,503		21,419
Bleached	6.6	152,700		122,702
Mercerized	1 6	45,976		54, 9 56
Cotton and wool mixed: Grey	66	27.177		38,005
Synthetic (continuous filament)	4.6	22, 455, 972		16, 816, 357
Spun rayon (including spun rayon mixtures)	6.6	663, 379		424, 995
Lurex	6.6	3, 261		18, 468
Other	44	528, 814		814, 951
arns, imported:				
Grey cotton	6.6]		
Bleached mercerized and coloured cotton	66	3, 335, 715		2, 317, 714
Synthetic (continuous filament)	6.6			
Other yams	4.6			
abrics, Canadian, not made by plant reporting:				
All cotton, grey	lb.	37, 006, 885	1	29, 360, 495
	yd.	120, 939, 467	15	
Other				649,031
abrics, imported:				
All cotton, grey		3, 846, 640	}	3,620,114
Other	yd.	10, 451, 929	1	411.381
				222,002
hread: Cotton	lh	32, 761		43.054
Other	101	10,650		11, 495
arch and sizing materials	1h	9,632,311		1.065.932
hemicals, dyestuffs and oils	IU.	9,034,311		5, 229, 067
ools, tubes and cones of paper				446, 505
Il other materials and supplies				1,923,908
cocessing and finishing by other mills				872, 331
acking and shipping materials				1,924,035
perating, maintenance and repair supplies		***		6,056,415
Total				121, 345, 889
10tal				1~1, 545, 665

¹ No detailed information on materials used was collected from firms generally reporting value of shipments of less than \$500,000. The total estimated value of materials used by these firms was \$420,000 in 1960: this amount has been included in ''All other materials and supplies''.

TABLE 8. Factory Shipments of Blankets, Slumber Throws and Auto Rugs in All Industries, 1959 and 1960°

		1959		1960 ^p			
	Quantity		Quantity Selling value at factory		Quantity		
	pounds	pairs	\$	pounds	pairs	\$	
Blankets: All wool	1,086,215	155,685	2,213,403	689,485	128,573	1,697,712	
thetic yarns	3,332,303 2,094,248	650,745 1,239,735	3,837,119 3,041,994	3,052,557 2,435,731	602,990 868,027	4,023,412 1,831,156	
	пцп	nber		numl	ber		
Slumber throws		331 982	56,055 116,938	7,8		49,899 208,707	
Total shipments			9, 265, 509			7,810,886	

¹ Crib blankets, all types: and all other household blankets except those of pure cotton.

TABLE 9. Total Canadian Factory Shipments of Cotton Broadwoven Fabrics, 1955-60°

	Pounds		ear yards	Value	A significant part of the yardage shown in col. 2 went to other mills for further processing as follows:
Unbleached or grey:				\$	
1955 1956 1957 1958 1959	76,670,130 77,459,324 71,867,840 67,090,877 69,454,628	214 200 191	,168,347 ,923,209 ,079,297 ,880,164 ,957,482	54, 144, 870 56, 059, 370 49, 910, 435 47, 022, 920 48, 940, 894	135, 416, 671 118, 843, 684 110, 191, 238
	square yards				
1960	229, 179, 023	202	,382,524	49,354,614	120, 939, 467
	Pounds		Line	ar yards	Value
					\$
Bleached or white: 1955 1956 1957 1958 1959	10,69 13,23 11,90 10,92	7,875 3,071		37,575,547 42,297,046 38,270,542 35,301,955	11,390,718 13,998,847 12,459,318 10,795,673
	square yard	S			
1960	37,04	6, 397		34,005,915	11, 417, 575
In the state of th	Pounds				
Piece dyed:				100	
1955 1956 1957 1958 1959	29,68 24,38 22,11 20,70 21,67	0,012 9,899 8,035		95, 922, 208 75, 810, 196 70, 727, 389 66, 698, 318 71, 445, 461	34,030,633 26,619,761 23,953,290 22,924,481 24,598,571
	square yard	s		200 000	
1960	74,60			67,548,625	28,091,094

¹ The yarn and stock dyed and the printed and painted series, previously shown in this table, have been discontinued since the data are confidential from 1955 onwards.

² Figures are confidential.

TABLE 10. Imports of Raw Cotton, Yarns, Piece Goods, etc. (not including Wearing Apparel)
1959 and 1960

		19	59	19	60
Items		Quantity	Value	Quantity	Value
and an analysis of the sale		164	\$		\$
aw and unmanufactured:	,	455 050 000	10.050.004	454 450 400	40 000 00
Raw cotton 11 Cotton linters and fibres n.o.p. Batts, batting and wadding of cotton 6	D.	157,870,000 29,947,610 963,641	43,079,361 1,462,829 506,686	171, 152, 400 21, 434, 824 745, 329	49,928,29 1,174,01 434,90
arn, thread, cord and twine:					
Yams, cotton, singles, fi.o.p. Yams, cotton, n.o.p. Crochet and knitting cotton, n.o.p. Cords and twines, cotton, n.o.p. Cotton yams, covered with metallic strip (tinsel thread)	e 6 e 5 e 6 e 6 e 6 e 7 e 8	733,493 929,058 2,309,701 105,996 479,384 18,052 239,498	579,486 657,970 1,701,556 192,381 388,787 36,240 376,177	201,128 545,491 435,450 127,688 429,435 7,053 44,807	171,07 356,77 306,95 261,51 349,59 17,68 81,71
embroidery cottons ¹	6.6	1,546,533	1,932,937	399, 116	520,84
Yarns, cotton, coarser than 40's but finer than 20's	3 6	7, 567	19,929	1,463	7, 17
singles, for thread and knitting and embroidery cot- tons ¹	6.6	514,875	391,453	118,546	101,96
Yarns, cotton, singles, not finer than 20's2	4 6	• • •		951,339 1,772,502	669,54 1,277,88
arms, cotton, singles, 40 s and inner-	6 6		* * *	1,065,539	1,188,77
tains, cutton, oneu-				2,953,016 34,451	3,028,60 52,77
ece goods:					
Woven fabrics, cotton printed, dyed or coloured, n.o.p.,	e)	29, 154, 393	41,379,797	31,204,631	45,479,84
per pouru	63	2,376,020	1,571,182	3,396,083	2,236,46
Voven fabrics, cotton printed, dyed or coloured, n.o.p., valued at less than 50 cents per pound	16	1,420,926	632, 864	1,317,903	587, 68
Woven fabrics, cotton defilms "Handkerchief cotton, bleached mercerized nor Woven fabrics, cotton, not bleached mercerized nor	2.4	2, 239, 309 39, 486	1,527,221 47,174	2,440,709 14,779	1,716,61 24,11
coloured, n.o.p. Canton flannels, sheetings and pillow cotton; plain shirtings, cambrics, longcloths, nainsooks, flannel-	9 6	16,983,082	10,288,484	14,494,887	9,173,74
ettes and saxonies, not coloured	6 6	2,374,374 136,209	2,403,074 97,547	3,037,779 136,231	3,001,11 100,94
coroarea	4.4	473,540	586,509	608, 954	749,96
not coloured	0 6	509,793 3,807,501	591,154 3,320,464	746,601 2,825,998	917, 79 2, 530, 16
count Voven fabrics, cotton, with cut pile, n.o.p.	6.6	459,970 146,598	1,454,845 303,864	449,358 3,423,333	1,440,49 4,320,99
bons	44	121, 427	460,820	115,328	428,78
Sabardines, cotton '		1,014,348	1,433,054	1,073,565	1,570,17
average yam count	4.6	35,018	130, 343	-	
synthetic textile fibre		2,200,109	2,878,591	militage	
Voven fabric, cotton, for covering books	46	171,253 282,221	181,584	87,740 290,841	97,72
Lace and embroideries, cotton, coloured, for clothing '	66	34,686	173, 995	41,688	202,34
umproideries, collon, n.o.b.	44	18,699 45,798	100,011 127,425	21,115 46,856	104,18 123,88
White cotton, bobbinet, plain, in the weby	d.	83,301	23,446	40,550	12,95

See footnotes at end of table.

TABLE 10. Imports of Raw Cotton, Yarns, Piece Goods, etc. (not including Wearing Apparel), 1959 and 1960 - Concluded

Years	1	959	19	960
Items	Quantity	Value	Quantity	Value
		\$		\$
Manufactures, n.o.p.;				
Bags, new, cotton lb.	75,000	54, 891	76,744	73, 719
Belting, cotton, for machinery	156,934	298, 477	200,842	363, 155
rugs, nor similar articles	1, 148, 351	931, 942	1, 245, 419	1,015,119
Braided wick for sanctuary lamps, candles or tapers	4.4	32, 546		36.782
Curtains, cotton, n.o.p. lb.	98, 759	188, 348	82, 909	162, 216
Wash cloths and bath mats, cotton	585,036	710, 204	660,698	744, 580
Tray cloths, table cloths, napkins, dresser scarves "	556,026	833, 839	470,704	770,755
Handkerchiefs, cotton	639,991	1, 182, 909	434, 169	967, 298
Ladder tapes and braided cords, for venetian blinds	10,542	14, 654	11,029	14.850
Quilts and counterpanes, cotton	1,048,885	1, 276, 523	1,062,372	1, 290, 467
Pillow cases, cotton	950.737	936, 652	914.689	975, 577
Sheets, cotton	1,782,031	1,796,756	1. 458, 757	1,621,827
Towers, cotton	3,061,893	3, 133, 659	2,717,364	2, 844, 633
Cotton manufactures, n.o.p.	2, 033, 676	2, 623, 818	2, 291, 267	2,729,855
Totals		138, 100, 020	•••	150, 360, 690

¹ Discontinued after March 31, 1960. ² From April 1, 1960.

TABLE 11. Exports of Cotton Products (not including Wearing Apparel), 1959 and 1960

****		19	59	19	60
Items .		Quantity	Value	Quantity	Value
			\$		\$
Cotton thread and yarn	lb.	44, 915	109,466	93, 705	29,635
Cotton rags and waste	cwt.	73, 487	712, 332	181. 787	3, 132, 285
Cotton duck	yd.	37, 461	36. 576	914, 610	746, 998
Cotton fabrics coated	**	61, 683	30.569	25,529	19, 403
Cotton fabrics, n.o.p.	4.4	5, 615, 187	1, 904, 293	16,005,801	4, 403, 771
Surgical and sanitary supplies of cotton			181, 251		97,853
Cotton blankets, bedspreads and quilts			68, 967	۰.۰	99.043
Cotton sheets and pillow cases	-1	0 0	1, 373		3, 871
Cotton towels and wash cloths			45, 214		120, 102
Cotton manufactures, n.o.p.		• 0	101, 174	0 0	159, 420
					8, 812, 381
Totals			3, 191, 215		

TABLE 12. Employees and their Earnings, by Provinces, 1959 and 1960

	Employees					Earnings			
	and	visory office oyees		uction kers	Total	Supervisory and office	Production workers	Total	
	Male	Female	Male	Female		employees	WOIREIS		
			number				dollars		
1959									
Quebec	1,635	706	6,954	2,927	12, 222	10,336,480	25, 757, 471	36,093,951	
Ontario	491	287	2,712	1,820	5,310	3,089,764	12,518,377	15,608,141	
Other provinces ¹	13	8	396	255	672	90,506	1,520,884	1,611,390	
Canada	2, 139	1,001	10,062	5,002	18, 204	13,516,750	39, 796, 732	53, 313, 482	
1960									
Quebec	1,618	674	7, 157	2,706	12, 155	10, 463, 292	28,713,925	39, 177, 217	
Other provinces ²	318	195	2, 493	1,680	4, 686	2, 390, 577	11,719,636	14, 110, 213	
Canada	1,936	869	9,650	4,386	16,841	12,853,869	40, 433, 561	53, 287, 430	

¹ Includes one establishment in Nova Scotia, two in New Brunswick, and one in British Columbia.
² Includes one establishment in Nova Scotia, and one in New Brunswick.

TABLE 13. Production Workers by Months, 1960

	Male	Female
	nun	ber
January	8,620	4, 173
Pebruary	9,253	4, 275
March	10,074	4,534
April	9,660	4,490
Лау	9,939	4,578
fune	9,800	4,472
uly ,	9,675	4, 267
lugust	9,637	4, 296
September	9,608	4, 345
October	9,766	4,400
November ,	9,860	4,423
December	9,878	4,390
fonthly average ¹	9,650	4.386

¹ The number of production workers, by months, was collected only for establishments generally reporting value of shipments of \$500,000 and over. For establishments reporting value of shipments of less then \$500,000 no data on the number of workers were collected. The average was estimated by using the change in value of shipments to arrive at the value of the payroll which was then used in conjunction with estimated average earnings to arrive at the number of workers. This estimated number of workers was then included in each month's total.

TABLE 14. Machinery, Equipment and Spinning Hours, 1960

	Num	ber
Cards in place Combers Spindles in place: Spinning (frame) Twisting and doubling Braiders	797, 110,	
	Automatic	Non- automatic
	num	ber
Looms in place: From 28 to 32 inches wide '' 33 to 36 '' '' '' 37 to 41 '' '' '' 42 to 46 '' '' '' 47 to 68 '' '' '' 69 to 90 '' '' More than 90 '' ''	289 415 4,032 3,343 2,977 1,488 400	1 131 59
Total looms in place	12, 944	201
Narrow fabric looms	255	39
Jacquard machines in place on above looms	317	122
Dobbles in place on above looms	804	20
	Nun	nber
Possible spinning spindle hours for the year, estimated on a normal single shift basis: Frame	1, 588,	852,654
Actual spinning spindle hours during the year: Frame	3, 437,	913, 216

TABLE 15. Capital, Repair and Maintenance Expenditures, 1948-60

		Capi	tal expendit	ures		and mainter expenditures	nance		oital, repair nance expen	
	Year	Con- struction	Machinery and equipment	Sub- total	Con- struction	Machinery and equipment	Sub- total	Con- struction	Machinery and equipment	Total
					thou	sands of dol	lars			
1948		1, 895	8,862	10. 757	1, 373	4,497	5, 870	3, 268	13, 359	16,627
1949	.,	1,754	7, 059	8,813	1, 729	4, 211	5,940	3, 483	11, 270	14, 753
1950	4-1-14-11-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1	1, 991	8, 055	10,046	1,467	4,940	6, 407	3, 458	12, 995	16, 453
1951	**************************	2,902	9, 137	12, 039	1, 586	5, 353	6,939	4, 488	14, 490	18,978
1952	.),,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	1,885	6, 582	8, 467	1,706	5, 584	7, 290	3,591	12, 166	15,757
1953	.,	922	3, 282	4, 204	1, 152	5, 605	6,757	2,074	8,887	10,961
1954	******************************	445	1,597	2, 042	979	4,792	5, 771	1,424	6, 389	7,813
1955		1, 547	4,872	6,419	1,047	5, 287	6, 334	2,594	10, 159	12,753
1956	141419191111111111111111111111111111111	2, 678	9, 525	12, 203	1,710	5, 362	7,072	4, 388	14, 887	19, 275
1957	************************	3, 273	9,747	13, 020	1,319	5, 292	6,611	4,592	15, 039	19,631
1958		675	3, 473	4, 148	1, 189	5, 278	6, 467	1,864	8, 751	10,615
1959		1,040	4,625	5,665	1, 328	4, 526	5, 854	2, 368	9, 151	11,519
1960P		847	4, 734	5, 581	1, 593	5, 094	6,687	2, 440	9,828	12, 268

TABLE 16. Principal Statistics according to Type of Ownership, 1959 and 1960

Type of ownership	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost of materials used	Value of factory shipments
	nun	ber		doll	ars	
1959						
Individual ownership	2	} 23	33,500	3,650	42, 500	102, 688
Incorporated companies	43	18, 181	53, 279, 982	4,281,847	129,794,903	217, 810, 042
Totals	46	18, 204	53, 313, 482	4, 285, 497	129, 837, 403	217, 912, 730
1960						
Individual ownership	2 2	} 24	48, 585	2,400	909, 395	1, 115, 288
Incorporated companies	38	16, 817	53, 238, 845	4, 158, 682	120, 436, 494	208, 387, 497
Totals	42	16,841	53, 287, 430	4, 161, 082	121,345,889	209, 502, 785

TABLE 17. Principal Statistics grouped according to Size of Establishments, 1959 and 1960

Establishments with factory shipments of	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value of factory shipments
	nun	nber		dol	lars	
1959						
Under \$10,000	1	1				
\$ 10,000-\$ 24,999 25,000- 49,999	1 2	24	34,500	3,800	43,000	104,875
50,000- 99,999 100,000- 199,999	1 2	} 55	118,546	15,777	126, 465	368, 462
500,000- 999,999	3	176	545,677	41,453	1, 267, 469	2,260,650
1,000,000- 4,999,999	23	6, 144	17, 204, 098	1, 245, 738	29, 946, 322	61, 766, 977
5,000,000 and over	13	10, 990	31,041,278	2, 978, 729	98, 454, 147	153, 411, 766
Head offices		815	4,369,383			y 0 m
Totals	46	18, 204	53, 313, 482	4, 285, 497	129, 837, 403	217, 912, 730
1960						
10,000-\$ 24,999	1	1				
25,000 - 49,999	1	21	31,500	2, 400	45,000	92, 843
50,000- 99,999	1					
100,000 - 199,999 500,000 - 999,999	1 4	347	988, 984	40,733	1, 636, 648	3, 077, 622
1,000,000- 4,999,999	21	4, 434	13, 290, 812	1, 080, 298	28, 301, 814	53, 251, 906
5,000,000 and over	13	11, 292	34,754,510	3,037,651	91,362,427	153,080,41
Head offices		747	4, 221, 624		* # *	
Totals	42	16, 841	53, 287, 430	4, 161, 082	121, 345, 889	209, 502, 78

TABLE 18. Fuel and Electricity, 1960

Kind	Quantity	Cost at plant
		\$
. Establishments reporting commodity detail:		
Bituminous coal;		
(a) From Canadian mines ton	71,852	818,413
(b) Imported	17, 248	201,126
Anthracite coal	5, 181	60, 264
Gasoline (including gasoline used in cars and trucks) Imp. gal.	6,774	2,635
Fuel oil including kerosene or coal oil	5,829,496	472, 500
Gas (a) Liquefied petroleum gases	154, 487	32,713
(b) Other manufactured gas	-	_
(c) Natural gas	7,295	7, 243
Electricity purchased kwh.	369,786,503	2,369,239
Steam purchased pound	37,012,662	188,699
Estimate for establishments for which no data were collected:2		
Cost of fuel and electricity		8, 250
. All establishments:		1-11-
Total cost of fuel and electricity	4 4 6	4, 161, 082

Establishments generally reporting value of shipments of \$500,000 and over.
 Establishments generally reporting value of shipments less than \$500,000.

List of Cotton Yarn and Cloth Mills, 1960

Name	Address
Nova Scotia:	
Cosmos Imperial Mills Limited	. Water Street, Yarmouth
New Brunswick:	
Marysville Mills (Div. of the Hamilton Cotton Co. Ltd.)	Marysville
Quebec:	
Au Terroir Enr.	. 2495 St. Joseph Street, St. Hyacinthe
Canadian Corduroy Limited	. St. Hyacinthe
Dominion Textile Co. Ltd., (Cotton Mills)	. Magog
Dominion Textile Co. Ltd., (Print Works)	. Magog
Dominion Textile Company, Ltd.	. Montmorency Village
Dominion Textile Company, Ltd., (Merchants Branch)	. 3970 St. Ambroise Street, Montreal
Dominion Textile Company, Ltd., (Mount Royal Branch)	. 5524 St. Patrick Street, Montreal
Dominion Textile Company Ltd., (St. Anns Branch)	. 2618 Notre-Dame Street, E., Montreal
Dominion Textile Company, Ltd., (Sherbrooke Branch)	. Sherbrooke
Dominion Textile Company, Ltd.	. 575 Des Ecoles St., Drummondville
Edmond Mills, Ltd., The	. 225 St. Charles Street, S., Granby
Fireside Fabrics (Canada) Ltd.	. 2101 St. Lawrence Blvd., Montreal
Goodyear Cotton Co. of Canada, Ltd.	. St. Hyacinthe
Halifax Corduroy Ltd.	. Lachine
Montreal Cottons Limited, The	. Dufferin Road, Valleyfield

List of Cotton Yarn and Cloth Mills, 1960 - Concluded

Name	Address
Quebec - Concluded:	
Olympia Corduroy Limited	343 Notre-Dame Street, E., Montreal
Rubyco Mills Ltd.	3340 Notre-Dame Street, E., Montreal
Wabasso Cotton Co. Ltd.	6th Ave., Grand'Mère
Wabasso Cotton Company, Ltd.	Shawinigan Falls
Wabasso Cotton Company, Ltd., (Mercerising Division)	768 St. Maurice St., Three Rivers
Wabasso Cotton Campany, Ltd.	768 St. Maurice St., Three Rivers
Ontario:	
Avalon Fabrics Ltd.	500 Ontario St., Stratford
Burrow's Textile Co. Ltd.	47 Neeve St., Guelph
Caldwell Linen Mills Limited	Iroquois
Curl Brothers Textiles (Canada)	334 Lauder Avenue, Toronto
Dominion Fabrics, Ltd.	Dunnville
Dominion Yarns Limited	Welland
Firestone Textiles Ltd.	Woodstock
Glendale Spinning Mills, Ltd.	Glendale Ave., Hamilton
Hamilton Cotton Co. Ltd., The	Dundas
Hamilton Cotton Co. Ltd., The	304 Mary Street N., Hamilton
Hamilton Cotton Co. Ltd., The	Woodbridge
La France Textiles Canada, Ltd.	Woodstock
Lancaster Weaving Mills, Ltd.	130 Birch Ave., Kitchener
Monarch Knitting Co. Ltd., The (Spinning Division)	Ajax
Stauffer-Dobbie, Ltd.	Water Street North, Galt
Talbot and Talbot	49 Eugene St., Toronto
Trent Cotton Company, Ltd., The	Trenton
Wabasso Co. Ltd., (Empire Cotton Division)	Welland
Waterloo Textiles Ltd.	Hespeler

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