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## CANADA

## DEPARTMENT OF TRADE AND COMMERCE Iotheave DOMINION BUREAU OF STATISTICS <br> CENSUS OF INDUSTRY

## REPORT

## ON THE

## DYEING \& FINISHING OF TEXTILE GOODS

## IN

CANADA

1934

# DEPARTMENT OF TRADE AND COMMERCE <br> DOMINION BUREAU OF STATISTICS <br> GENERAL IKANUFACTURES BRAIVCH <br> OTTANA .. CAINADA 

Dominion Statistician:
Acting Chief, General Manufactures Branch: A. Coats, LL.D., F.R.S.C., F.S.S. (Hono).

## DYEING AND FINISHING OF TEXTILE GOODS IN CANADA, 1934.

In 1934 reports were received from twenty-four establishments engaged in the dyeing and finishing of textile goods. These include only those establishments whose occupation is primarily the dyeing and finishing of such goods, and does not include textile manufacturers who operate a dyeing and finishing plant or department in connection with their own manufacturing. The capital invested in these twenty-four establishments in 1934 amounted to $\$ 5,397,621$. Employment was furnished to 940 persons who were paid the sum of $\$ 931,721$ in salaries and wages, while the gross value of the work performed amounted to $\$ 3,778,652$ 。

This industry is confined to the provinces of Ontario, Quebec and Nova Scotia. Ontario with fifteen establishments employed 503 persons, while Quebec with nine establishments and Nova Scotia with one together employed 437. Ontario employed 47.5 per cent of the capital and 53.4 per cent of the total number of employees.

Conditions in this industry improved materially during 1934. Compared with the previous year the number of employees was increased by seventy six or 8.8 per cent, while the total paid in salaries and wages was $\$ 76,970$ or 9 per cent higher. The gross value of the work performed by these establishments was $\$ 3,778,652$, an increase of $\$ 603,603$ or 19 per cent over the value in 1933 . The value added by the work performed, however, increased by only $\$ 304,068$, this being due to an increase of $\$ 299,535$ in the cost of materials. The cepital invested shows a slight decline of $\$ 230,185$ or 4.2 per cent of which $\$ 152,841$ was in the form of fixed capital such as buildings, machinery, etc., and $\$ 77,344$ working capital.

The gross value of the work performed in 1934 amounted to $\$ 3,778,652$ of which $\$ 2,108,717$ or approximately 55 per cent was connected with the dyeing and finishing of textiles. The dyeing and finishing of yarns amounted to $\$ 1,190,062$ or 31 per cent, while the printing and painting of fabric and all other work totalled $\$ 479873$. The various items are shown in detail in table 3 .

As indicated in table 7 there is little or no seasonal variation in employment in this industry. The great majority of the wage-earners are male and numbered 650 or 81 per cent in 1934, while the female wage earners totalled 142. The average wage was $\$ 789$ as compared to $\$ 777$ in 1933 , but the average salary dropped from $\$ 2,1.54$ in that year to $\$ 2,069$ in 1934.

## DYEING AND FINISHING OF TEXTILE GOODS IN CANADA, 1934.

Table 1. - Principal Statistics, 1927-1934.


1932

| CANADA $\ldots .$. | 19 | $4,688,350$ | 762 | 804,100 | 619,662 | $2,537,348$ | $1,917,686$ |
| ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: |
| Ontarí $\ldots \ldots$ | 12 | $2,021,370$ | 383 | 435,930 | 276,124 | $1,171,486$ | 895,362 |
| Quebec $\ldots .$. | 7 | $2,666,980$ | 379 | 368,170 | 343,538 | $1,365,862$ | $1,022,324$ |

1933

| CANADA $\ldots .$. | 22 | $5,627,806$ | 864 | 854,751 | $1,204,498$ | $3,175,049$ | $1,970,551$ |
| ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: |
| Ontario $\ldots \ldots$ | 14 | $2,823,141$ | 472 | 474,791 | 911,387 | $2,030,753$ | $1,119,366$ |
| Quebec. $\ldots .$. | 8 | $2,804,665$ | 392 | 379,960 | 293,111 | $1,144,296$ | 851,185 |

## 1934

CANADA .... 24
5,397,621 940
931,721 1,504,033 3,778,652 2,274,619
Ontario ...... 15
2,564,157 503
514,660 1,161,499 2,416,080 1,254,581
Quebec and
Nove Scotia
9
2,833,464 437
$417,061 \quad 342,5341,362,572 \quad 1,020,038$

DYEING AND FINISHING OF TEXTILE GOODS IN CANADA. 1934.

Table 2. - Comparison of Principal Statistics, 1933 and 1934.

+ Increase
Items
1933
1934
- Decrease

Establishments reporting ......... No.
Capital invested ..................... \$
Employees on salaries -


Female ............................ No.
Total salaries ............... \$
Employees on wages -
Monthly average ............... No.
Male ............................ No.
Female ........................... No.
Total wages ..................... \$
\$
Power equipment -
Units ...................................
Horse-power capacity ........ H.P.
Cost of fuel and electricity .... \$
Cost of materials used ........... \$
Gross value of work performed ... \$
Value added by work performed ...

| 22 | 24 | + | 2 |
| ---: | ---: | ---: | ---: |
| $5,627,806$ | $5,397,621$ | - | 230,185 |
|  |  |  |  |
| 132 | 148 | + | 16 |
| 98 | 113 | + | 15 |
| 34 | 35 | + | 1 |
| 284,437 | 306,311 | + | 21,874 |


| 732 | 792 | + | 60 |
| ---: | ---: | ---: | ---: |
| 594 | 650 | + | 56 |
| 138 | 142 | + | 4 |
| 570,314 | 625,410 | + | 55,096 |


| 600 | 728 | + | 128 |
| ---: | ---: | ---: | ---: |
| 3,358 | 3,931 | + | 573 |
| 176,208 | 231,637 | $+55,429$ |  |
| $1,204,498$ | $1,504,033$ | $+299,535$ |  |
| $3,175,049$ | $3,778,652$ | $+603,603$ |  |
| $1,370,551$ | $2,274,619$ | $+304,068$ |  |

DYEING AND FINISHING OF TEXTILE GOODS IN CANADA, $1934^{\circ}$

Table 3. - Value of Work Performed, 1933 and 1934

| Principal Items | Unit of Measure | 1933 |  | 1934 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Quantity | Value at Plant | Quantity | Value at Plant |
|  |  |  | * |  | \$ |
| Dyeing and finishing of textile fabrics - |  |  |  |  |  |
|  |  |  |  |  |  |  |
| Silk, real ......... | Yards | 2,939,072 | 319,913 | 3,516,043 | 397,503 |
| Silk, artificial ... |  | 1,887,467 | 137,076 | 3,109,646 | 190,223 |
| Cotton ............. | " | 9,643,881 | 200,088 | 8,876,258 | 205,687 |
| Wool ................. | " | 5,027,847 | 636,566 | 4,927,209 | 627,519 |
| Other, not specified | - | 5,027, | 584,552 | , | 687,785 |
| Dyeing and finishing of yarns .. |  |  |  |  |  |
|  |  |  |  |  |  |  |
| Cotton 00.0.0.0.0. | Pounds |  |  |  |  |
| Silk, artificial ... | " | 326,656 | 20,782 | 40,189 | 10,089 |
| Wool ................ | " | 94,591 | 13, 637 | 353,267 | 50,328 |
| All other .......... | - | - | 22,216 |  | 13,896 |
| Printing and painting on textile fabrics .... | Yards | 2,834,127 | 268,124 | 2,978,676 | 250,941 |
| Dyeing and finishing of |  |  |  |  |  |
| other products, hosiery, |  |  |  |  |  |
| braids and rubberizing, |  |  |  |  |  |
| mercerizing and water |  |  |  |  |  |
| proofing of fabrics .o. | - | - | 49,711 |  | 134,003 |
| Bleaching, shrinking |  |  |  |  |  |
| TOTAL VALUE OF |  |  |  |  |  |
| WORK PERFORMED .....0.0. | - | $\sim$ | 3,175,049 | - | 3,778,652 |

## DYEING AND FINISHING OF TEXTILE GOODS IN CANADA, 1934.

Table 4o- Materials Used, 1933 and 1934.

| Principal Materials | 1933 |  |  | 1934 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Unit of Measure | Quantity | Cost Value at Plant | Quantity | Cost Value at Plant |
|  |  |  | \% |  | \$ |
| Aniline and other dyes ... |  |  |  |  |  |
| Sulphur colours | Pounds | 35,740 | 8,202 | 117,175 | 72,035 |
| Direct colours ...... | , | 40, 819 | 39,661 | 53,024 | 54,476 |
| Indirect colours .o. | $\square$ | 29,192 | 20,863 | 12,786 | 12,543 |
| Acid or basic colours | " | 109,500 | 81,490 | 126,700 | 85,513 |
| Other colours and dyes | 3 | 95,804 | 65,102 | 35,734 | 18,001 |
| Alum . Unable to show  <br> Common salt (sodium 86,384 <br> 1,176  |  |  |  |  |  |
| Common selt (sodium chloride) | " | 1,217,811 | 9,493 | 1,719,970 | 11,257 |
| Chloride of lime | " | - | , | 17,004 | 392 |
| Glauber ${ }^{\text {s }}$ selt | $\pi$ | 1,082,521 | 12,661 | 605,690 | 7,527 |
| Sode ash ................. | " | 310,073 | 6,197 | 497,328 | 10,255 |
| Soaps .0.0.000000.0.0.0 | " | 445,361 | 29,410 | 600,639 | 39,025 |
| Starch .o..............0.0. | " | 178,165 | 7,877 | 191,120 | 10,019 |
| Other weighting materials |  | - | 17,466 |  | 32,176 |
| Liquid anmonia 000000 | Pounds | 53,986 | 2,216 | 65,786 | 2,586 |
| Liquid chlorine | " | 6,332 | 588 | 150,104 | 5,495 |
| Gasoline and benzine 000 | Gallons | 4,076 | 1,111 | 404 | 112 |
| Alcohol .000.0.0.0.0.0.0 | Prfo Gal. | 341 | 228 | 325 | 224 |
| Hydrogen peroxide 0.000 | Pounds | 62,919 | 14,779 | 61,279 | 14,115 |
| Sulphuric acid $66^{\circ}$ Bé .o | " | 291,33? | 4,549 | 213,488 | 4,113 |
| Acetic actd 00000000000 | " | 82,639 | 6,350 | 71,347 | 6,204 |
| Formic acid 00.0 .0 .0 | * | 46,992 | 7,398 | 49,914 | 6,621 |
| Muriatic acta | " | 486,278 | 4,024 | 346,757 | 5,267 |
| Sulphonated 0ils 0.00000 | " | 9,857 | 10,886 | 16,203 | 16,731 |
| Carborl tetrachloride 0.0 | \% | 16,574 | 1,500 | 8,675 | 805 |
| Tin tetrachloride ...... | " | 693,613 | 77,983 | 459,414 | 125,7\%2 |
| Tri-sodium phosphate Other chemicals not |  |  |  | 14,034 |  |
| Other chemicals, not specified | - |  | 55,237 | , | 141, 17.18 |
| Rubberizing materials .0 | -- | - | 64,534 | - | 6,9\%5 |
| All other materials 000 | - | - | 625,340 | - | 790,018 |
| Packing and shipping materials | .- | . | 28,912 | - | 22,32? |
| $\qquad$ <br> TOTAL COST OF <br> MATERTALS USED | - |  | 1,204,498 | - | 1,504:033 |

DYEING AND FINISHING OF TEXTILE GOODS IN CANADA, 1934.

Table 5. - Capital Invested, 1927-1934.

| Year and Provinces | Fixed <br> Capital | Working Capital |  |  | Total Capital |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Land, buildings, iixtures. machinery, tools, etc. | Materials on hand, Stocks in process, Fuel and Mis cellaneous supplies, etc. | Inventory value of finished products on hand | Cash, bills and accounts receivable, Prepaid expenses, etc. |  |
|  | \$ | \$ | \$ | \$ | \$ |
| 1927 | 3,347,225 | 293, |  | 407,988 | 4,048,487 |
| 1928 | 3,537,793 | 314, |  | 426,309 | 4,278,726 |
| 1929 ............ | 3,618,696 | 366, |  | 463,370 | 4,448,419 |
| 1930 ........... | 3,492,301 | 342, |  | 429,681 | 4,264,823 |
| 1931 ........... | 3,867,232 | 284,422 | 14,989 | 538,753 | 4,705,396 |
| 1932 |  |  |  |  |  |
| CANADA | 3,768,817 | 236,501 | 10,742 | 672,290 | 4,688,350 |
| Ontario ........ | 1,778,948 | 87,933 | 9,372 | 145,117 | 2,021,370 |
| Quebec ......... | 1,989,869 | 148,568 | 1,370 | 527,173 | 2,666,980 |
| 1933 |  |  |  |  |  |
| CANADA | 4,153,111 | 565,897 | 55,039 | 853,759 | 5,627,806 |
| Ontario ........ | 2,060,495 | 396,875 | 46,039 |  |  |
| Quebec ......... | 2,092,616 | 169,022 | 9,000 | $534,027$ | $2,804,665$ |
| 1934 |  |  |  |  |  |
| CANADA ...... | 4,000,270 | 471,319 | 61,262 | 864,770 | 5,397,621 |
| Ontario ........ | 1,892,374 | 264,814 | 49,292 | 357,677 | 2,564,157 |
| Quebec and Nova Scotia | 2,107,896 | 206,505 | 11,970 | 507,093 | 2,833,464 |

## - 7 - <br> DYEING ANB FINISHING OF TEXTILE GOODS IN CANADA. 1934.

Table 6. - Employees by Sex and Remuneration, 1933 and 1934.
1933
1934

| laried Employees - |  |  |
| :---: | :---: | :---: |
| Total ............................. No. | 132 | 148 |
| Male ............................. No. | 98 | 113 |
| Female ........................... No. | 34 | 35 |
| Total salaries .................. \$ | 284,437 | 306,311 |
| Wage-earners - |  |  |
| Monthly average .................. No. | 732 | 792 |
| Male .............................. No. | 594 | 650 |
| Female ........................... No. | 138 | 142 |
| Total wages ....................... \$ | 570,314 | 625,410 |
| Total Employees - |  |  |
| Total ............................... | 864 | 940 |
| Male ............................. No. | 692 | 763 |
| Female ........................ No. | 172 | 177 |
| Total salaries and wages ........ \$ | 854,751 | 931,721 |

Table 7. - Monthly Employment of Wage-earners, 1932-1934.

| Months | Male | Female | Total | Male | Female | Total | Male | Female | Total |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | No. | No. | No. | No. | No. | No. | No. | No. | No. |
| January ....... | 565 | 93 | 658 | 571 | 110 | 681 | 646 | 140 | 786 |
| February ...... | 574 | 102 | 676 | 575 | 139 | 714 | 669 | 147 | 816 |
| March ........ | 594 | 105 | 699 | 589 | 147 | 736 | 653 | 145 | 798 |
| April ......... | 575 | 98 | 673 | 573 | 144 | 717 | 654 | 146 | 800 |
| May .0.0......0 | 558 | 94 | 652 | 577 | 143 | 720 | 637 | 145 | 782 |
| June | 545 | 88 | 633 | 582 | 138 | 720 | 605 | 135 | 740 |
| July .0.0.0.... | 530 | 87 | 617 | 582 | 137 | 719 | 625 | 134 | 759 |
| August ....... | 541 | 87 | 628 | 600 | 139 | 739 | 686 | 134 | 820 |
| September ..... | 557 | 96 | 653 | 621 | 137 | 758 | 670 | 136 | 806 |
| October | 546 | 95 | 641 | 632 | 138 | 770 | 635 | 139 | 774 |
| November ...... | 531 | 94 | 625 | 602 | 147 | 749 | 666 | 145 | 811 |
| December | 515 | 87 | 602 | 606 | 138 | 744 | 654 | 147 | 801 |
| MONTHLY AVERAGE | 554 | 94 | 648 | 594 | 138 | 732 | 650 | 142 | 792 |

## DYEING AND FINISHING OF TEXTILE GOODS IN CANADA, 1934.

Table 8, - Number of Wage earners in Month of Highest Fmployment and Their Regular Hours of Work in 1933 and 1934.

| Number of Hours Worked per Week | Number of Employees |  | Number of Hours Worked per Week | Number of Employees |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1933 | 1934 |  | 1933 | 1934 |
| 40 hours or less | 58 | 87 | 51. 53 hours | 69 | 74 |
| 41-43 hours ... | 13 | 18 | 54 hours | 11 | 7 |
| 44 hours | 30 | 42 | 55 hours | 263 | 263 |
| $45 \cdots 47$ hours ... | 62 | 71 | 56.59 hours | 41 | 49 |
| 48 hours | 29 | 38 | 60 hours | 32 | 8 |
| 49-50 hours | 148 | 246 | Over 60 hours | 102 | 19 |

The above table does not inzlude overtime.

Table 9 - Power Installation, 1933 and 1934. 19331193

| Classes of Power | Number of Units | Manufacturers? Rating of Horse-power Capacity | Number of Units | Manufacturers? Rating of Horse power Capacity |
| :---: | :---: | :---: | :---: | :---: |
| Steam engines and steam turbines ............... | 2 | 170 | 5 | 116 |
| Electric motors operated by purchased power .o. | 598 | 3,288 | 723 | 3,815 |
| TOTAL POWER USED <br> IN MANUFACTURING | 600 | 3,458 | 728 | 3,931 |
| Boiler installation .... | 26 | 4, 408 | 31 | 4 ¢ 726 |

## DYEING AND FINISHING OF TEXTILE GOODS IN CANADA, 1934.

Table 10. - Consumption of Fuel and Electricitye 1933 and 1934.

| Kinds of Fuel |  | 1933 |  | 1934 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Unit of Measure | Quantity | Cost Value at Factory | Quantity | Cost Value at Factory |
|  |  |  | \$ |  | \$ |
| Coal - | Ton |  |  |  |  |
| Bituminous ......... | (2000 Lb.) | 19,370 | 121,598 | 27,601 | 174,931 |
| Anthracite |  | 2,408 | 10,138 | 1,350 | 6,075 |
| Wood ................. | Cord | , | , | 2 | 14 |
| Gas, manufactured .... | Mcu。ft. | 632 | 779 | 1,102 | 1,028 |
| Gas, natural ........ | " | 4,153 | 3,121 | 2,187 | 1,647 |
| Other fuel ........... | - | , | , | , | 1,261 |
| TOTAL COST OF FUEL | - | - | 135,636 | - | 184,956 |
| Electricity purchased (including service charges) | Kw. H. | 2,356,435 | 40,572 | 3,424,024 | 46,681 |
| TOTAL COST OF FUEL AND ELECTRICITY | - | - | 176,208 | - | 231,637 |

APPENDIX

NOVA SCOTIA
Yarmouth Dye Works,

Art Fabric Printing Company, Canada Pad and Sponging Limited, Dominion Silk Dyeing \& Finishing Company,

Limited,
Dominion Silk Printing Limited, Franco Canadian Dyers Limited, Jas. Fraser \& Sons, Globe Hat Works Limited, Holdsworth Company Limited,

Aberfoyle Mamufacturing Company, Ammann Dye Works, Armstrong Dye Work
R. H. Comey \& Company Limited, Griffin Dyeing Company Limited,

Yarmouth.

## QUEBEC

757 Vitre Street, Montreal.
460 St. Catherine Street West, Montreal.
35 Heriot Street, Drumondville.
Heriot Street, Drummondville.
145 Cousins Street, St. John's.
52 Nazareth Street, Montreal.
74 Turgeon Street, Montreal.
2070 Favard Street, Montreal.

## ONTARIO

Metcaife Street, Guelph。 231 Front Street East, Toronto. Wentworth Street North, Hamiliton.
68 Claremont Street, Toronto.
225 Sterling Road, Toronto.

| ONTARIO $-\left(\right.$ Concl ${ }^{\text {P }}$ d $)$ |  |
| :---: | :---: |
| Guaranty Silk Dyeing \& Finishing Company, | 30 Phelps Street, St。Catharines. |
| Holdsworth \& Company, | 7 Ontario Street, Toronto. |
| Hughes \& Company, | 786 King Street West, Toronto. |
| Dyers and Rubberizers Limited, | 1127 Dundas Street East, London. |
| Novelty Textile Printing Works, | 119 Pearl Street, Toronto. |
| W. Robinson \& Son, Converters Limited, | Woodbridge. (H.O. .-. 55 Wellington Street, Toronto). |
| Sumit Dyeing Company Limited, | 590 King Street West, Toronto, |
| The Barrie Glove \& Knitting Company Ltd, | 40 Ontario Street South, Kitchener. |
| The Cobourg Dyeing Company Limited, | William Street, Cobourg. |
| Toronto Dyeing \& Finishing Works, | 356-370 Dufferin Street, Toronto. | 000 $\qquad$

