DEPARTMENT OF TRADE AND COMMERCE DOMINION BUREAU OF STATISTICS

## CENSUS OF INDUSTRY

## GENERAL MANUFACTURES BRANCH

## REPORT

## ON THE

## DYEING \& FINISHING OF TEXTILE GOODS

## IN

CANADA

1942


# DEPARTMENT OF TRADE AND COMMERCE DOMINION BURSAU OF STATISTICS GENERAL MANJFACTURES BRANCH <br> OTTAFA - CANADA 

Dominion Statistician:

Chief, General Manufsctures Branch: | S. A. Cudmore, M.A. (Oxon.), F.S.S., F.R.S.C. |
| :--- |
| A. Cohen, B.Com. |

## DYEING AND FINISHING OF TEXIILE COODS IN CANADA, $19 / 2$

In 1942 reports were recelved from forty-two establishment. engaged in the dyeing and finishing of textile goods. These include only those establishments whose occupation is primarily the dyeing ond finishing of such goods, and do not include textile menufacturers who operate a dyeing and finiching plant or department ir connection mith their own manufacturing operations. The capital invested in these forty-two estaklishments in 1942 amounted to $47,618,643$. Pmployment was furnished to 1,693 persons who vere paid the sum of $\$ 2,274,715$ in salaries and wages. The gross value of the work performed amounted to $\$ 8,096,566$ and the value edded by work performed totalled $\$ 4,830,037$.

This industry is confined to the Provinces of Ontario, Quebec and Nove Scotia. Ontario with eighteen establishments, employed 823 persons, while Cuebec, with twenty-two establishments, and Nova Scotia, with two together employed 870. Onterio employed over 63 per cent of the capitel and almost 49 percent of the total number of employees.

This industry operated at a considerably higher level in 1942. Compared With the previous year there pas an increase of 8859,248 or nearly 12 per cent in the velue of work performed, with in incresse of $\$ 1,233,181$ or 34 per cent in the value added by work performed. Reflected in the incressed output was the increase of 105 in the number of persons employed and $\$ 354,809$ in the amount of salaries and wages paid. The capital invested was elso \$1,047,959 higher.

The gross value of the work performed in 1942 amounted to $\$ 8,096,566$ of which $\$ 4,107,958$ or approximately 50 per cent, was represented by the dyeing and finishing of textile fabrics. The dyeing and finishing of yarns amounted to $\$ 2,407,472$ or 30 per cent, while the printing and painting of fabric and all other work totalled $\$ 1,581,136$. The various items are show in detail in table 3.

As indicated in table 8, there is little or no seasonal variation in employment in this industry. The great majority of the wage-earners are male, and numbered 1,117 or 80 per cent of the total in 1942 while the fomale wage-earners totallod 274. The average annual wages was $\$ 1,098$ compered to $\$ 967$ in 1941 while the average salary rose from $\$ 2,356$ in that year to $\$ 2,474$ in 1942.

## DYEING AND FINISHING OF TEXTILE COODS IN CANADA, 1942

Table 1. - Principel Stetistics, 1929 to 1942

| Year and Provinces | Estab-lishments | Capitel <br> Invested | Total <br> Em- <br> ployees | Total Salaries and Wages | Cost of Materials Used | ```Gross Value of Work Performed``` |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | No. | \$ | No. | \$ | \$ | $\stackrel{4}{4}$ |
| 1929 | 17 | 4,448,419 | 967 | 1,021,752 | 1,053,505 | 3,517,507 |
| 1930 | 19 | 4,264,823 | 847 | 891,822 | 611,772 | 2,776,784 |
| 1931 | 19 | 4,705,396 | 847 | 945,002 | 754,646 | 2,893,333 |
| 1932 | 19 | 4,688,350 | 762 | 804,100 | 619,662 | 2,537,348 |
| 1933 | 22 | 5,627,806 | 864 | 854,751 | 1,204,498 | 3,175,049 |
| 1934 | 24 | 5,397,621 | 940 | 931,721 | 1,504,033 | 3,778,652 |
| 1935 | 23 | 5,257,029 | 997 | 1,008,600 | 1,560,868 | 4,004,734 |
| 1936 | 25 | 5,261,555 | 1,025 | 973,797 | 1,422,656 | 3,568,362 |
| 1937 | 26 | 5,051,200 | 1,071 | 1,019,391 | 1,535,898 | 3,794,316 |
| 1938 | 25 | 5,207,949 | 980 | 958,698 | 1,208,261 | 3,330,280 |
| 1939 | 26 | 5,997,687 | 1,082 | 1,150,668 | 1,667,878 | 3,927,468 |

## 1940

| CANADA $\ldots \ldots$ | 28 | $5,335,344$ | 1,210 | $1,379,114$ | $2,010,841$ | $4,885,038$ |
| ---: | ---: | ---: | ---: | ---: | ---: | ---: |
| Ontario ....... <br> Quebec and Nova <br> Scotia...... | 19 | $3,683,023$ | 695 | 884,700 | $1,599,378$ | $3,308,038$ |

## 1941

| CANADA $\ldots \ldots$ | 29 | $6,570,684$ | 1,587 | $1,919,906$ | $3,226,086$ | $7,237,318$ |
| ---: | ---: | ---: | ---: | ---: | ---: | ---: |
| Ontrio $\ldots \ldots$ 17 <br> Quebec and Nova  <br> Scotia $\ldots \ldots$ $4,367,560$ <br> 12 $2,203,124$ | 828 | $1,152,712$ | $2,587,881$ | $4,590,324$ |  |  |

## 1942

CANADA

Ontaric
4

Quebec and Nova
Scotia ....... 24
$7,618,643$
$4,838,426$
$2,780,217$
1,693
823
870

2,274,715
2,799,331
8,096,566
18
$2,780,217$
870

| $1,239,704$ | $2,143,302$ | $4,875,187$ |
| ---: | ---: | ---: |
| $1,035,011$ | 656,029 | $3,221,379$ |

NOTE: - Profits or losses cennot be estimeted from Census figures, as no deta are collected for certein expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

## DYEING AND FINISHING OF TEXTILE COODS IN CANADA, 1242

Toble 2. - Comparison of Principal Statistics, 1941 and 1942


Table 3. - Value of Work Performed, 1941 and 1942

| Principel Items | $\begin{aligned} & 1941 \\ & \text { Value } \\ & \text { at Plant } \end{aligned}$ | $\begin{aligned} & \frac{19.42}{\text { Value }} \\ & \text { at Plant } \end{aligned}$ |
| :---: | :---: | :---: |
| Dyeing and finishing of textile fabrics -$3,765,650$$4,107,958$ |  |  |
|  |  |  |
| Dyeing, finishing and |  |  |
| Printing and painting on textile fabrics | 571,976 | 712,492 |
| Dyeing and finishing of other products | 111,810 | 193,424 |
| Rubberizing, mercerizing and waterproofing fabrics | 35,143 | 86,611 |
| Blesching, shrinking and sponging | 207,180 | 588,609 |
| TOTAL VALUE OF MORK PERFORMED | 7,237,318 | 8,096,566 |

## DYEING AND FINISHING OF TEXTILE GOODS IN CANADA, 1942

Table 4. - Materials Used, 1941 and 1942

| Principal Materials | Unit of Measure | 1941 |  | 1942 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Quantity | Cost Value at Plant | Quantity | Cost Value at Plant |
|  |  |  | \$ |  | \$ |
| Aniline and other dyes - |  |  |  |  |  |
| Sulphur colours,......... | Pound | 233,452 | 208,844 | 211,178 | 201,063 |
| Direct colours .......... |  | 135,286 | 105,244 | 94,264 | 86,582 |
| Indirect colours | " | 17,645 | 19,284 | 47,536 | 54,337 |
| Acid or basic colours ... | \% | 37,358 | 42,386 | 52,112 | 61,548 |
| Other colours and dyes.. | " | 145,511 | 162,358 | 87,594 | 87,189 |
| Alum ................... | n | 72,696 | 1,344 | 68,968 | 1,637 |
| Epsom salts | " | - - |  | 88,010 | 2,094 |
| Common salt | n | 3,379,482 | 19,898 | 5,564,143 | 25,709 |
| Chloride of lime | n | 4,600 | 127 | 126,512 | 1,823 |
| Glauber's salt | " | 1,767,608 | 25,390 | 1,719,741 | 24,831 |
| Sode ash | n | 479,806 | 8,992 | 573,909 | 11,027 |
| Soaps | n | 571,523 | 53,177 | 691,213 | 85,437 |
| Starch | " | 337,229 | 19,715 | 477,997 | 24,526 |
| Other weighting materials.. | - | - | 12,459 | - | 2,350 |
| Liautd ammonia ............ | Pound | 85,290 | 3,116 | 59,038 | 2,108 |
| Liouid chlorine | $\stackrel{7}{ }$ | 117,236 | 5,325 | 23,779 | 4,273 |
| Gasoline and benzine | Gallon | 6,243 | 2,190 | 262 | 111 |
| Alcohol ................... | Prf.Gal. | 977 | 920 | 762 | 713 |
| Hydrogen peroxide | Pound | 107,908 | 22,009 | 96,473 | 19,411 |
| Sulphuric acid $66^{\circ}$ Bé | n | 546,992 | 12,136 | 451,159 | 9,049 |
| Acstac acid ................ | " | 174,275 | 13,427 | 209,706 | 14,267 |
| Formic, 201d |  | 40,161 | 6,322 | 20,541 | 3,713 |
| Muriatic acid | " | 100,925 | 2,268 | 350,876 | 8,336 |
| Sulphonated oils .......... | " | 93,005 | 19,045 | 48,743 | 10,416 |
| Carbon tetrachloride ...... | " | 9,602 | 823 | 8,081 | 810 |
| Trisodium phosphate | " | 53,914 | 1,284 | 21,050 | 1,125 |
| Caustic soda | " | 404,349 | 13,321 | 407,123 | 13,617 |
| Other ohemicals, not <br> specified |  |  |  |  |  |
| Rubberizing materisis | - | - | 5,495 | - | 1,383 |
| All other materials | - | - | 2,134,889 | - | 1,688,431 |
| Packing and shipping materials | - | - | 61,077 | - | 73,064 |

TOTAL COST OF MATEFIALS
USED .................

## DYFING AND FINISHING OF TEXTIL GOODS IN CANADA, 1942

Table 5. - Capital Invested, 1929 to 1942

|  | Fixed <br> Capital |  | TMorking Capital |
| :--- | :--- | :--- | :--- | :--- |

## 1940

## Canada $\ldots .$. Ontario ....... $\begin{array}{r}\text { Quebec and } \\ \text { Nove Scotia } \\ 1941\end{array}$

| CANADA $\ldots \ldots$. |
| :--- |
| Onterio $\ldots \ldots \ldots$ <br> Quebec and <br> Nova Scotia $\ldots$ |

## 1942

CANADA
4,076,504
Ontario $\ldots \ldots$...... 2,382,047
Cuebec and
Nove Scotis...
$1,694,457$

1,235,536
1,042,159
193,377
$1,869,662$
1,485,636
384,026
$1,856,558$
$1,386,811$
469,747

| $1,685,581$ | $7,618,643$ |
| ---: | ---: |
| $1,069,568$ | $4,838,426$ |
| 616,013 | $2,780,217$ |


| $1,044,713$ | $5,335,344$ |
| ---: | ---: |
| 623,082 | $3,683,023$ |
| 421,631 | $1,652,321$ |


| 956,269 | $6,570,684$ |
| :--- | :--- |
| 405,751 | $4,367,560$ |
| 550,518 | $2,203,124$ |

616,013 2,780,217

## DYEING AND FINISHING OF TEXTILE GOODS IN CANADA, 1942

Table 6. - Principal Statistics of the Dyeing and Finishing of Textile Coods in Canada, for 1941 and 1942. Grouped According to the Size of Establi shment.

| Establishments having $\varepsilon$ production of - | $\begin{aligned} & \text { Rstab- } \\ & \text { Iish- } \\ & \text { ments } \end{aligned}$ | Cepital Inverted | Employees | Salaries and Nages | Cost of Materials Used | Gross <br> Value of Production |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1941 | No. | \$ | No. | \$ | 1 | \$ |
| Under \$5,000 | 3 | 29,235 | 12 | 10,44.5 | 7,720 | 25,339 |
| \$5,000 50 \$25,000 | 4 | 61,983 | 26 | 31,134 | 9,748 | 69,704 |
| \$25,000 to \$50,000 | 5 | 374,448 | 48 | 63,318 | 26,387 | 171,132 |
| \$ 50,000 to $\$ 100,000$ | 4 | 291,699 | 97 | 102,815 | 77,434 | 299,683 |
| \$100,000 to \$500,000 ... | 10 |  |  |  |  |  |
| \$ $\$ 1,000000$ to $1,000,000$. | $\begin{aligned} & \text { 1) } \\ & \text { 2) } \end{aligned}$ | 5,813,319 | 1,404 | 1,712,194 | 3,104,797 | 6,671,460 |
| TOTAL | 29 | 6,570,684 | 1,587 | 1,919,906 | 3,226,086 | 7,237,318 |
| 1942 |  |  |  |  |  |  |
| Under \$5,000 | 2 | 7,125 | 4 | 1,060 | 789 | 6,122 |
| \$5,000 to \$25,000 | 11 | 152,381 | 53 | 59,801 | 18,714 | 142,195 |
| \$ 25,000 to $\$ 50,000$ | 10 | 204.700 | 119 | 171,071 | 14,919 | 344,184 |
| \$50,000 to \$100,000 | 3 | 390,017 | 61 | 64,623 | 67,360 | 247,049 |
| \$100,000 to \$500,000 ... | 13. | 2,910,091 | 859 | 1,150,683 | 620,739 | 3,316,927 |
| $\$ 500,000 \text { to } \$ 1,000,000$ \$1,000,000 and over ... | $\begin{aligned} & \text { 1) } \\ & \text { 2) } \end{aligned}$ | 3,954,329 | 597 | 827,477 | 2,076,810 | 4,040,089 |
| TOTAL | 42 | 7,618,643 | 1,693 | 2,274,715 | 2,799,331 | 8,096,566 |

Table 7. - Employees by Sex and Remuneration, 1941 and 1942
$1941 \quad 1942$
Selaried Employees -
Total .................................... No.

| 277 | 302 |
| ---: | ---: |
| 187 | 183 |
| 90 | 119 |
| 652,729 | 747,087 |

Wrge-earners
Monthly average . ................... No.
Mele.................................... No.
Femele . ............................. No.
Total wages .......................... \$
Total employees -
Totsl
No.
Male .................................... No.
Female .............................. No.
Total salaries and wages ........ \&

| 1,310 | 1,391 |
| ---: | ---: |
| 1,060 | 1,117 |
| 250 | 274 |
| $1,267,177$ | $1,527,628$ |
|  |  |
| 1,587 | 1,693 |
| 1,247 | 1,300 |
| 340 | 393 |
| $1,919,906$ | $2,274,715$ |

## DYEING AND FINISHING OF TEXTILE GOODS IN CANADR, 1942

$$
\text { Table 8. - Monthly Emploument of Wage-erners, } 1940 \text { to } 1942
$$

| Months | 1940 |  |  | 1941 |  |  |  | 1942 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Male | Female | Total | Nale | Female | Total | Male | Femele | Total |
|  | No. | No. | No. | No. | No. | No. | No. | No. | No. |
| Tamuery | 744 | 149 | 893 | 976 | 210 | 1,186 | 1,163 | 246 | 1,409 |
| February | 745 | 168 | 913 | 1,043 | 217 | 1,260 | 1,177 | 246 | 1,423 |
| March | 746 | 155 | 905 | 1,097 | 229 | 1,326 | 1,179 | 256 | 1,435 |
| April | 740 | 161 | 901 | 1,075 | 248 | 1,323 | 1,169 | 255 | 1.1424 |
| Møy | 715 | 162 | 877 | 1,025 | 246 | 1,271 | 1,140 | 262 | 1,202 |
| June | 693 | 161 | 854 | 1,017 | 240 | 1,257 | 1,084 | 246 | 1,330 |
| July | 871 | 170 | 1,041 | 1,052 | 243 | 1,295 | 1,073 | 264 | 1,337 |
| August | 933 | 165 | 1,098 | 1,702 | 262 | 1,364 | 1,075 | 273 | 1,34,8 |
| Septiember | 960 | 170 | 1,130 | 1,078 | 262 | 1,34,0 | 1,044 | 304 | 1,348 |
| October | 953 | 177 | 1,130 | 1,078 | 275 | 1,353 | 1,083 | 308 | 1,391 |
| November | 970 | 172 | 1,142 | 1,101 | 276 | 1,377 | 1,098 | 314 | 1,412 |
| December | 953 | 173 | 1,126 | 1,069 | 255 | 1,324 | 1,098 | 306 | 1,404 |
| MONTHLY |  |  |  |  |  |  |  |  |  |
| AVERAGE | 835 | 168 | 1,003 | 1,060 | 250 | 1,310 | 1,117 | 274 | 1,391 |

Tabl. 9. - Average Peekly Eomings and Number of Viage-camers in the Month cf Highest Employment with their Regular Hours of Work, 1941 and 1942

| Number of Hours Worked per Teek | Number of Employees |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Ma 10 |  | Femal |  |
|  | 1941 | 1942 | 1941 | 1942 |
| 30 hours or less | 48 | 80 | 9 | 20 |
| $31-43$ hours | 52 | 49 | 36 | 46 |
| 44 hours | 20 | 22 | 7 | - 7 |
| 45-47 hours | 92 | 93 | 34 | 48 |
| 48 hours | 34 | 54 | 7 | 11 |
| 49-50 hours | 73 | 101 | 27 | 1-46: |
| 51-54 hours | 167 | 160 | 45 | 46 |
| 55 hours. | 76 | 89 | 27 | 82 |
| 56-64 hours | 382 | 383 | 70 | 34 |
| 65 hours and over | 222 | 197 | 3 | -1 |
| Average hours per week | 55.7 | 54.3 | 50.4 | 48.5 |
| Average weekly earnings | \$20.63 | \$23.61 | \$15.17 | 15.20 |

## DYEING AND FINISHING OF TEXTILE COODS IN CANADA, 1942

Table 10. - Power Equipment, 1941 and 1942

| Clesses of Power | 1941 |  | 1242 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Number of Units | Manufacturers Fating of Horse-power Capacity | Number of Units | Manufacturers Rating of Horse-power Capacity |
| Steam engines and steam turbines In use ...................... | 3 | 65 | 6 | 210 |
| Gesoline, Gas and oil engines other than Diesel engines .... | 1 | 70 | 2 | 71 |
| Electric motorn operated by purchesed power - |  |  |  |  |
| In use | 1,060 33 | $\begin{array}{r} 4,800 \\ 87 \end{array}$ | $\begin{array}{r} 1,048 \\ 35 \end{array}$ | $\begin{array}{r} 4,178 \\ 217 \end{array}$ |
| TOTAL POTER USED IN MANUFACTUFING . | 1,097 | 5,022 | 1,091 | 4,676 |
| Boiler installation - |  |  |  |  |
| In use | 27 | 5,668 | 28 | 7,526 |
| Idle ..................... | 7 | 1,730 | 10 | 2,251 |

Table 11. - Consumption of Fuel and Electricity, 1941 and 1942

| Kinds of Fuel | 1941 |  | 1942 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Cost Value at Factory | Cuentity | Cost Velue at Factory |
|  |  | \$ |  | \$ |
| Coal - Ton |  |  |  |  |
| Bituminous ............. (2,000 lb.) | 48,489 | 329,797 | 52,685 | 384,621 |
| tenthracite | 2,228 | 15,151 | 561 | 3,955 |
| Wood .e.................... Cord | 8 | 64 | 4 | 40 |
| Fuel 0il ................. Imp. Gel. | 4,721 | 314 | 13,015 | 976 |
| Gasoline, including gesoline used in cars and trucks | 10,804 | 3,244 | 9,373 | 3,063 |
| Gas - | 10,804 |  | 9, | 3,063 |
| Manufactured ........... M cu. ft. | 621 | 815 | 454 | 552 |
| Natural ................ ${ }^{\text {" }}$ | 857 | 643 | 563 | 450 |
| Other Fuel | - | 276 | - | 754 |
| TOTAL COST OF POET.. | - | 350,304 | - | 394,411 |
| Electricity purchased (including service charges).. Kw. H. | ,477,077 | 64,072 | 6,022,596 | 72,787 |

TOTAL COST OF FUEL AND

## DYEING AND FINISHING OF TEXTILE GOODS IN CANADA, 1942

APPENDIX

NOVA SCOTIA

Maritime Textiles Ltd.
Yermouth Dye Works

Truro
Vancouver Street, Yermcuth North

## GUEBEC

372 St. Catherine St. Fiest, Montreal
360 Berri St., Montreal
460 St. Catherine St. West, Montreal
372 St. Catherine St. West, Montreal
360 Berri St., Nontreal
35 Heriot St., Drummondville
Heriot St., Drummondville
710 Notre Dame St. West, Montreal
6901 Jeanne Mance St., Montreal
159 Cousins St., St. John's
74 Turgeon Sit., Montreal
3575 St. Lawrence Blvd., Montreel
498 Ash Avenue, Montreal
2050 Bleury St., Montreal
440 Onterio St. West, Montreal
10 Onterio St. West, Montreal
3575 St. Lawrence Blvd., Montreal
3655 St. Lawrence Blvd., Montreal
1625 St. Luke St., Montreal
3138 Lasalle Blvd., Verdun
2050 Bleury St., Montreal
Edmond St., Valleyfield

Adem Cloth Finishing Co. Ltd.
Aberfoyle Manufacturing Co.
Armstrong Dye Torks
Parrie Glove \& Knitting Co. Ltd.
Cobourg Dyeing Co. Ltd.
Dyers \& Pubberizers, Ltd.
Farcuhar Toxtile Printing Co.
Frank P. Flake
Gueranty Silk Dyeing \& Finishing Co.
Holcsworth \& Co.
Foldsworth Co. Ltd.
Hughes \& Co.
F. W. Matthewman \& Sons

Nationel Tent and Aming Co. Ltd.
Novelty Textile Printing Torks
F. Robinson \& Son, Converters, Ltd.

Summit Dyeing Co. Ltd.
Toronto Dyeing \& Finishing Works
Trenton Dyeing \& Finishing Cc. Ltd.

126 Wellington St. West, Toronto
Metcalfe Street, Guelph
84 Simcoe Street West, Hamilton
40 Onterio Street South, Kitchener
William Street, Cobourg
251 Sorauren Avenue, Toronto
204 King Street Eest, Toronto
68 Claremont Street, Toronto
40 Phelps Street, St. Catherines
7 Ontario Street, Toronto
34.7-9 Carlaw Avenue, Toronto

786 King Street Mest, Toronto
227 Sterling Fosd, Toronto
251 Sorauren Ave., Toronto
119 Pearl Street, Toronto
Woodbridge, (H.O. - 55 Fiellington St., Toronto)
590 King Street Rest, Toronto 356-370 Dufferin Street, Torontc Film Street, Trenton.

