34-206

Published by Authority of the Rt. Hon. C. D. Howe, M.P.,
Minister of Trade and Commerce

#### CANADA

DEPARTMENT OF TRADE AND COMMERCE PROPERTY OF THE

+ + + Industry and Merchandising Division + + +

**GENERAL MANUFACTURES SECTION** 

REPORT

ON THE

DYEING & FINISHING OF TEXTILE GOODS

IN

CANADA

1947



OTTAWA 1949 OF STATISTICS

84.206

#### DEPARTMENT OF TRADE AND COMMERCE DOMINION BUREAU OF STATISTICS CENERAL MANUFACTURES SECTION OTTAWA - CANADA

Dominion Statistician:
Director, Industry and Merchandising Division:
Chief. General Manufactures Section:

Herbert Marshall W. H. Losee A. Cohen

### DYEING AND FINISHING OF TEXTILE GOODS IN CANADA, 1947.

In 1947 reports were received from 44 establishments engaged in the dyeing and finishing of textile goods. These include only those establishments whose occupation is primarily the dyeing and finishing of such goods, and do not include textile manufacturers who operate a dyeing and finishing plant or department in connection with their own manufacturing operations. Employment was furnished to 2,418 persons who were paid the sum of \$4,504,975 in salaries and wages. The gross value of the work performed amounted to \$10,484,634 and the value added by manufacture totalled \$7,513,908.

The industry is confined to the provinces of Ontario and Quebec. Ontario with seventeen establishments employed 990 persons, while Quebec with twenty-seven establishments reported 1,428 persons. Quebec with over 59 per cent of the employees and about 60 per cent of the value of production is the most important centre of the industry.

This industry operated at a substantially higher level of production during 1947 which is reflected in an increase of 230 in the number of persons employed and \$1,095,586 in the salaries and wages paid. There was also an increase of \$1,277,390 or 13.9 per cent in the value of work performed.

The gross value of work performed in 1947 amounted to \$10,484,634 of which \$6,440,732 or 61 per cent was represented by dyeing and finishing of textile fabrics. Printing and painting of textile fabrics amounted to \$1,657,497 while other products reported consisting of dyeing and finishing of yarns, rubberising, bleaching, etc. totalled \$2,386,405. Details of production are given in table 3.

As indicated in table 8, there is little or no seasonal variation in employment in this industry. The great majority of the wage-earners are male, and numbered 1,672, or 84 per cent of the total wage earners in 1947 while the female wage-earners totalled 320. The average annual wage was \$1,603, compared to \$1,311 in 1946, while the average salary rose from \$2,915 in that year to 3,076 in 1947.

Table 1. - Principal Statistics, 1946 and 1947.

Year and Provinces	Estab- lish- ments	Capital Invested	Total Em- ployees	Total Salaries and Wages	Cost of Materials Used	Gross Value of work performed
	No.	\$	No.	\$	\$	\$
1933 1934 1935 1936 1937 1938 1939 1940 1941	22 24 23 25 26 25 26 28 29	5,627,806 5,397,621 5,257,029 5,261,555 5,051,200 5,207,949 5,997,687 5,335,344 6,570,684 7,618,643	864 940 997 1,025 1,071 980 1,082 1,210 1,587 1,693	854,751 931,721 1,008,600 973,797 1,019,391 958,698 1,150,668 1,379,114 1,919,906 2,274,715	1,204,498 1,504,033 1,560,868 1,422,656 1,535,898 1,208,261 1,667,878 2,010,841 3,226,086 2,799,331	3,175,049 3,778,652 4,004,734 3,568,362 3,794,316 3,330,280 3,927,468 4,885,038 7,237,318 8,096,566
1943 1944	40 40	7,897,269 Not Collected in 1944	1,656 1,667	2,446,760 2,516,012	2,981,932 1,266,430	9,008,917 6,951,347
CANADA	40	Not	1,922	2,923,684	1,581,984	8,331,308
Ontario Quebec	16 2 <b>4</b>	collected in 1945	933 989	1,446,019 1,477,665	723,716 858,268	4,087,961 4,243,347
CANADA	41	Not	2,188	3,409,389	1,790,674	9,207,244
Ontario	17 24	collected in 1946	952 1,236	1,573,693 1,835,696	680,150 1,110,524	3,726,026 5,481,218
1947						
CANADA	44	Not	2,418	4,504,975	2,156,938	10,484,634
Ontario	17 27	collected in 1947	990 1,428	1,978,330 2,526,645	812,083 1,344,855	4,232,653 6,251,981

The decline in the value of materials used and the value of work performed since 1944 is due to a change in the method of compilation. The value of materials purchased on own account was eliminated from both the value of materials used as well as the products made, the amount received for processing such materials only being considered as the value of products made.

Table 2. - Comparison of Principal Statistics, 1946 and 1947.

Items		1946	1 9 4 7	+ Increase - Decrease
Establishments reporting	No.	41	44	+ 3
Employees on salaries -				
Total	No.	337	426	+ 89
Male	No.	220	278	+ 58
Female	No.	117	148	
Total salaries	\$	982,316	1,310,499	+ 328,183
Employees on wages -				
Monthly average	No.	1,851	1,992	+ 141
Male	No.	1,461	1,672	
Female	No.	390	320	
Total wages	\$	2,427,073	3,194,476	+ 767,40
Power equipment -				
Units	No.	1,544	2,024	+ 480
Horse-power capacity	H.P.	6,226	7,802	+ 1,576
Cost of fuel and electricity	\$	630,598	813,788	+ 183,190
Cost of materials used	\$	1,790,674	2,156,938	+ 366,264
Gross value of work performed	\$	9,207,244	10,484,634	+ 1,277,390
Value added by manufacture	\$	6,785,972	7,513,908	+ 727,936
Table 3 Va	lue of W	ork Performed, 19	946 and 1947	
		1 9	4 6	1 9 4 7
Principal Items		Valu		Value
		at pl	Lant	at plant
		*		\$
Dyeing and finishing of				
textile fabrics		5,65	3,800	6,440,732
Dyeing, finishing and				
mercerizing of yarns		640	0,709	916,803
Printing and painting				
on textile fabrics		1,64	3,544	1,657,497
Dyeing and finishing of				
other products		15	4,219	150,740
Rubberizing, mercerizing				
and waterproofing fabrics		35	8,026	267,565
Bleaching, shrinking, sponging		Pi C	COAC	1 051 007
and all other work		75	6,946	1,051,297
TOTAL VALUE OF WORK PERFORM	TOTAL STATE OF THE	0.00	7,244 1	0,484,634

Table 4. - Materials Used, 1946 and 1947

Principal Materials	Unit of	1 9	4 6	1 9	4 7
	Measure	Coat Wel		Quantity	Cost Value at Plant
			\$		\$
Aniline and other dyes =					
Sulphur colours	Pound	228,640	216,048	266,302	241,966
Direct colours	00	153,547	203,319	190,020	278,861
Indirect colours	99	114,719	121,345	106,116	94,131
Acid or basic colours	49	92,882	112,201	108,850	131,084
Other colours and dyes	17	128,318	185,576	84,453	164,064
Alum	40	93, 921	1,808	93,721	1,741
Epsom salts	10	49,169	1,526	75,427	2,001
Common salt	10	3,745,026	24,695	4,619,015	31,733
Chloride of lime	11	10,100	293	318,264	6,930
Glauber's salt	77	1,551,058	24,906	1,577,194	22,777
Soda ash	न	730,686	15,859	739,040	16,438
Soaps	89	687,875	91,380	736,153	108,722
Starch	99	181,604	10,697	361,939	36,645
Other weighting materials	extp		14,268		15,016
Liquid ammonia	Pound	92,905	3,152	85,559	3,028
Liquid chlorine	86	223, 949	6,970	272,811	11,884
Gasoline and benzine	Gallon	15,806	5,430	21,067	7,219
Alcohol	Prf. Gal.	6,025	6,493	3,196	3,481
Hydrogen peroxide	Pound	106,430	21,249	201,690	40,554
Sulphuric acid 66° Be	99	518,435	9,454	697,488	15,188
Acetic acid	19	273,179	23,014	313,119	26,706
Formic acid	17	26,507	4,668	24,247	4,224
Murlatic acid	27	235,318	5,686	251,629	6,192
Sulphonated oils	17	81,534	13,561	154,272	29,536
Carbon tetrachloride	**	2,140	211	3,246	31.0
Trisodium phosphate	19	16,875	818	38,008	2,137
Caustic soda	19	278,669	11,439	396,377	15,023
Other chemicals, not					
specified	⇔	-	401,490		637,678
Rubberizing materials	<b>©</b>	600	113	0	1,503
All other materials			184,095	0	107,242
Packing and shipping			,		
materials	CA		68,910	٥	92,924
BORLY GOTTO OF MARTINE					
TOPAL COST OF MATERIALS			2 800 034		0 3 5 2 2 5
USED assessment assessment			1,790,674	-	2,156,938

# Table 5. - Capital Invested, 1933 to 1943

	Fixed Capital	Working C	apital	
Year and Provinces	Land, buildings, fixtures, machinery, tools and other equipment	Inventory Value of materials in hand, stocks in process, finished products, fuel and miscellaneous supplies on hand	Operating Capital (cash, bills and accounts receivable, Prepaid Expenses, etc.)	Total Capital
	\$	\$	\$	\$
1933	4,153,111	620,936	853,759	5,627,806
1934	4,000,270	532,581	864,770	5,397,621
1935	3,927,789	424,633	904,607	5,257,029
1936	4,102,636	415,576	743,343	5,261,555
1937	4,046,792	531,197	473,211	5,051,200
1938	4,423,174	349,257	435,518	5,207,949
1939	4,394,957	810,849	791,881.	5,997,687
1940	3,055,095	1,235,536	1,044,713	5,335,344
1941	3,744,753	1,869,662	956,269	6,570,684
1942	4,076,504	1,856,558	1,685,581	7,618,643
1943				
CANADA	4,052,124	1,993,304	1,851,841	7,897,269
Ontario	2,31.9,822	1,526,117	1,176,115	5,022,054
Quebec and Nova Scotia	1,732,302	467,187	675,726	2,875,215

(Capital Statistics not collected since 1943)

Table 6. - Principal Statistics of the Dyeing and Finishing of Textile Goods in Canada for 1946 and 1947, Grouped According to the Size of Establishment.

Establishments having a production of -	Estab- lish- ments	Em- ployees	Salaries and Wages	Cost of Materials used	Gross Value of Production
1 9 4 6					
Under \$5,000	cm			90 - 15-0-1	
\$5,000 to \$25,000	6	25	40,343	18,606	118,143
\$25,000 to \$50,000	10	132	215,765	9,218	351,374
\$50,000 to \$100,000	6	85	162,017	104,472	425,471
\$100,000 to \$500,000	14	869	1,368,876	626,743	3,535,237
\$500,000 to \$1,000,000	3)				
\$1,000,000 and over	2)	1,077	1,622,388	1,031,635	4,777,019
TOTAL	41.	2,188	3,409,389	1,790,674	9,207,244
1 9 4 7					
Under \$5,000	_	4-17-4	50		
\$5,000 to \$25,000	5	29	40,351	6,459	96,401
\$25,000 to \$50,000	8	91	171,136	12,060	291,352
\$50,000 to \$100,000	12	282	514,684	171,791	911,070
\$100,000 to \$500,000	13	755	1,381,079	625,305	3,535,926
\$500,000 to \$1,000,000	6)				
\$1,000,000 and over	)	1,261	2,397,725	1,341,323	5,649,885
TOTAL	44	2,418	4,504,975	2,156,938	10,484,634
					4.00
Table 7	Employees	by Sex and	Remuneration		4.7
Taking a second			1	9 4 6	1947
Colomical Dunlaman					
Salaried Employees =			Mo	337	426
Total				220	278
Female				117	148
Total salaries				82,316	1,310,499
TOTAL SALALIOS	0000000000	00000000	Ψ .	05,010	1,010,433
Wage-earners -					
Monthly average			No.	1,851	1,992
Male				1,461	1,672
Female				390	320
Total wages				27,073	3,194,476
Total employees -					
Total			No	2,188	2 410
Male				,	2,418
Female				507	1,950
Total salaries and				09,389	4,504,975

Table 8. - Monthly Employment of Wage-earners, 1945 to 1947

Months		1 9 4 5			1 9 4 6			1947	
	Male	Female	Total	Male	Female	Total	Mal e	Female	Total
	No.	No.	No.	No.	No.	No.	No.	No.	No.
January	1,114	362	1,476	1,349	365	1,714	1,593	335	1,928
February	1,099	384	1,483	1,408	424	1,832	1,610	335	1,945
March	1,086	411	1,497	1,438	423	1,861	1,675	335	2,010
April	1,053	580	1,633	1,431	428	1,859	1,645	344	1,989
May	1.045	651	1,696	1,433	400	1,833	1,650	337	1,987
June	1,110	621	1,731	1,409	406	1,815	1,453	293	1,746
July	1,118	584	1,702	1,437	393	1,830	1,662	310	1,972
August	1,122	514	1,636	1,470	367	1,837	1,676	303	1,979
September .	1,171	402	1,573	1,491	354	1,845	1,712	308	2,020
October	1,189	378	1,567	1,532	363	1,895	1,752	319	2,071
November	1,233	385	1,618	1,559	389	1,948	1,799	312	2,111
December	1,241	382	1,623	1,540	359	1,899	1,818	313	2,131
MONTHLY									
AVERAGE	1,133	472	1,605	1,461	390	1,851	1,672	320	1,992

	Table 9.	- Power	Equipment	1946	and 1947.
--	----------	---------	-----------	------	-----------

	1	9 4 6	1	9 4 7
Classes of Power	Number of Units	Manufacturers rating of Horse-Power Capacity	Number of Units	Manufacturers rating of Horse-Power Capacity
Steam engines and steam turbines In use	7	245	6 2	166 80
In use	1	70	2	77
In use	1,459	5,490	1,881	6,805
Idle	77	421	133	674
TOTAL POWER USED IN MANUFACTURING	1,544	6,226	2,024	7,802
Boiler installation -				AND THE RESERVE OF THE PARTY OF
In use	22	6,555	25	5,635
Idle	7	750	6	600
Motor generator sets k.v.a.				
In use	3	232	8	389
Idle	-		1	300

Table 10. - Consumption of Fuel and Electricity, 1946 and 1947.

W. 3	Unit of	1	1946 1947			
Kinds of Fuel	Measure	Quantity	Cost value at Factory	Quantity	Cost value at Factory	
			\$		\$	
Coal -	Ton					
Bituminous	(2,000 lb.)	50,984	456,436	55,674	530,725	
Anthracite	19	113	1,356	90	1,169	
Wood occommon occommon	Cord	5	30	çidə	-	
Fuel Oil	Imp. Gal.	1,130,862	77,745	1,623,499	175,535	
Gasoline, including gas-						
oline used in cars and						
trucks	11 11	20,574	6,345	18,212	6,108	
Cas ⇔		,	9 - 20		0,200	
Manufactured	M cu. ft.	620	942	3,061	3,100	
Natural	17 17 17	310	287	460	419	
Other Fuel	CD	<b>13</b>	1,667	=	8,253	
TOTAL COST OF FUEL .	0	-	544,808	=	725,309	
Electricity purchased (in-						
cluding service charges	Kw. H.	7,081,371	85,790	6,715,409	88,479	
TOTAL COST OF FUEL AND						
			630 500		91 3 700	
ELECTRICITY	-		630,598	ex-	813,788	

### APPENDIX

#### QUEBEC

Atlas Sponging Inc., Barrette, Paul, Canadian Sponging Co., Ltd., Canadian Master Prints Ltd., Chryssolar Ltd., City Sponging Inc., Commercial Dyers and Bleachers, Consolidated Piece Dyers Ltd., (Holdsworth Montreal Division) Dominion Burlington Mill Dominion Silk Dyeing and Finishing Co., Ltd., Dominion Silk Printing Ltd., Eterna Textile Printing Reg'd., Fraser's Dye Works, Franco-Canadian Dyers Ltd., Globe Processing Ltd., Globe Sponging Works, Gordon Textile Dyers, Hughes and Co., Kendex Mfg. Co. Reg'd., London Sponging Inc., Manufacturers Sponging Works Ltd.,

372 St. Catherine St. West, Montreal 12 Monk St., Longueuil 460 St. Catherine St. West, Montreal 425-21st Ave., Lachine, Que. 425 River St., Verdun, Que. 372 St. Catherine St. West, Montreal 5176 Henri Julien St., Montreal 480 Ash Ave., Montreal

4790 St. Ambroise St., Montreal
35 Heriot St., Drummondville
Heriot St., Drummondville
9500 St. Lawrence Blvd., Montreal
6901 Jeanne Mance St., Montreal
159 Cousins St., St. Johns
74 Turgeon St., Montreal
3575 St. Lawrence Blvd., Montreal
9075 Urbain St., Montreal
2050 Bleury St., Montreal
140 Mercier St., St. Johns
440 Ontario St. West, Montreal
10 Ontario St. West, Montreal

#### APPENDIX

## QUEBEC (Conc.)

Pinatel Piece Dye Works Ltd.,
Pugach Sponging Works,
St. Luke Industries Ltd.,
Textile Colouring Inc.,
Textile Processors Regod.,
Valley Dyeing and Finishing Co., Ltd.,

Joliette, Que.
987 Cote St., Montreal
425 River Ave., Verdun
425 River St., Section Ml, Verdun
2050 Bleury St., Montreal
Edmond St., Valleyfield

#### ONTARIO

Adam Cloth Finishing Co., Ltd.,
Aberfoyle Manufacturing Co. of Canada Ltd.,
Armstrong Dye Works,
Barrie Glove & Knitting Co., Ltd.,
Consolidated Piece Dyers Ltd.,
Consolidated Piece Dyers Ltd.,
Farquhar Textile Printing Co.,
Guaranty Silk Dyeing & Finishing Co.,
Holdsworth & Co.,
Hughes & Co.,
Kroy Unshrinkable Wools, Ltd.,
R. W. Matthewman & Sons,
Novelty Textile Printing Works,
Robinson Cotton Mills, Ltd.,

Summit Dyeing Co., Ltd.,
Toronto Dyeing & Finishing Works,
Trenton Dyeing & Finishing Co., Ltd.,

126 Wellington St. West, Toronto 69 Metcalfe Street, Guelph 84 Simcoe Street West, Hamilton 40 Ontario Street South, Kitchener William Street, Cobourg 347-9 Carlaw Avenue, Toronto 107 Front, Toronto 40 Phelps Street, St. Catharine 7 Ontario Street, Toronto 786 King Street West, Toronto 70 Crawford St., Toronto 227 Sterling Road, Toronto 119 Pearl Street, Toronto Woodbridge, (H.O. = 183 George St., Toronto 2) 590 King Street West, Toronto 356-370 Dufferin Street, Toronto Film Street, Trenton.

