DEPARTMENT OF TRADE AND COMMERCE

## CANADA

 DOMINION BUREAU OF STATISTICS+     + Industry and Merchandising Division ++ +


## GENERAL MANUFACTURES SECTION

REPORT

## ON THE

## DYEING \& FINISHING OF TEXTILE GOODS

## IN

## CANADA

1947

## CENNFLL HANUFACTURES SNCTICN

 OITTAWA - CANADADominion Statistician:
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## DYEING AND FINISHING OF TEXCILE GOODS IN CANADA, 1947.

In 1947 reports were received from 44 establishments engaged in the dyeing and finishing of textile goods. These include only those establishments whose occupation is primarily the dyeing and inishing of such goods, and do not include textile manufacturers who operate a dyeing and finishing plant or department in connection with their own manufacturing operations. Employment was furnished to 2,418 persons who were paid the sum of $\$ 4,504,975$ in salaries and wages. The gross value of the work performed amounted to $\$ 10,484,634$ and the value added by manufacture totalled $\$ 7,513,908$.

The industry is confined to the provinces of Ontario and quebec. Ontario with seventeen establishments employed 990 persons, while quebec with twenty-seven establish. ments reported 1,428 persons. Quebec with over 59 per cent of the employees and about 60 per cent of the value of production is the most important centre of the industry.

This industry operated at a substantially higher level of production during 1947 which is reflected in an increase of 230 in the number of persons employed and $\$ 1,095,586$ in the salaries and wages paid. There was also an increase of $\$ 1,277,390$ or 13.9 per cent in the value of work performed.

The gross value of worik performed in 1947 amounted to $\$ 10,484,634$ of which $\$ 6,440,732$ or 61 per cent was represented by dyeing and finishing of textile fabrics. Printing and painting of textile fabrics amounted to $\$ 1,657,497$ while other products reported consisting of dyeing and finishing of yarns, rubberising, bleaching, etc. totalled $\$ 2,386,405$. Details of production are given in table 3 .

As indicated in table 8 , there is iittle or no seasonal variation in employment in this industry. The great majority of the wageoarners are male and numbered 1.672 , or 84 per cent of the total wage earners in 1947 while the female wage-earners totalled 320. The average annual wage was $\$ 1,603$, compared to $\$ 1,311$ in 1946 , while the average salary rose from \$2, 91.5 in that year to 3,076 in 1947.

DYEING AND FINISHING OF TEXTILE GOODS IN CANADA, 1947
Table 1. - Principal Statistics, 1946 and 1947.

| Year and Provinces | Estab-lishments | Capital <br> Invested | Total <br> Em- <br> ployees | Total <br> Salaries <br> and Wages | Cost of Materials Used | Gross Value of work performed |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | No. | \$ | No. | \$ | \$ | \$ |
| 1933 | 22 | 5,627,806 | 864 | 854,751 | 1,204,498 | 3,175,049 |
| 1934 | 24 | 5,397,621 | 940 | 931,721 | 1,504,033 | 3,778,652 |
| 1935 | 23 | 5,257,029 | 997 | 1,008,600 | 1,560,868 | 4,004,734 |
| 1936 | 25 | 5,261,555 | 1,025 | 973,797 | 1,422,656 | 3,568,362 |
| 1937 | 26 | 5,051,200 | 1,071 | 1,019,391 | 1,535,898 | 3,794,316 |
| 1938 | 25 | 5,207,949 | 980 | 958,698 | 1,208,261 | 3,330,280 |
| 1939 | 26 | 5,997,687 | 1,082 | 1,150,668 | 1,667,878 | 3,927,468 |
| 1940 | 28 | 5,335,344 | 1,210 | 1,379,114 | 2,010,841 | 4,885,038 |
| 1941 | 29 | 6,570,684 | 1,587 | 1,919,906 | 3,226,086 | 7,237,318 |
| 1942 | 42 | 7,618,643 | 1,693 | 2,274,715 | 2,799,331 | 8,096,566 |
| 1943 | 40 | 7,897,269 | 1,656 | 2,446,760 | 2,981,932 | 9,008,917 |
| 1944 | 40 | Not Collected | 1,667 | 2,516,012 | 1,266,430 | 6,951,347 |

1945

| CANADA $\ldots$ | 40 | Not | 1,922 | $2,923,684$ | $1,581,984$ | $8,331,308$ |
| :---: | :---: | :---: | ---: | ---: | ---: | ---: |
| Ontario $\ldots .$. | 16 | colleated | 933 | $1,446,019$ | 723,716 | $4,087,961$ |
| Quebec $\ldots$. | 24 | in 1945 | 989 | $1,477,665$ | 858,268 | $4,243,347$ |


| CANADA ... | 41 | Not | 2,188 | 3,409,389 | 1,790,674 | 9,207,244 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Ontario | 17 | collected | 952 | 1,573,693 | 680,150 | 3,726,026 |
| Quebec | 24 | in 1946 | 1,236 | 1,835,696 | 1,110,524 | 5,481,218 |
| 1947 |  |  |  |  |  |  |
| CANADA | 44 | Not | 2,418 | 4,504,975 | 2,156,938 | 10,484,634 |
| ontario | 17 | collected | 990 | 1,978,330 | 812,083 | 4,232,653 |
| Quebec | 27 | in 1947 | 1,428 | 2,526,645 | 1,344,855 | 6,251,981 |

The decline in the value of materials used and the vilue of work performed aince 194:
is dueto char : $:=$ the method of compilation. The value of materials purchased on own accours was eliminated from both the value of materials used as well as the products made, the amount received for processing such materials only being considered as the value of products made.

## DYEING AND FINISHING OF TEXTILES GOODS IN CANADA, 1947

Table 2. - Comparison of Principal Statistics, 1946 and 1947.


Table 4. - Materials Used, 1946 and 1947

| Principal Materials | Unit of Measure | 1946 |  | 1947 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Quant ity | Cost Value at Plant | Quantity | Cost Value at Plant |
|  |  |  | \$ |  | \$ |
| Aniline and other dyes - |  |  |  |  |  |
| sulphur colours ........ | Pound | 228,640 | 216,048 | 266,302 | 241,966 |
| Direct colours .o....... | * | 153,547 | 203,319 | 190,020 | 278,861 |
| Indirect colours | - | 114,719 | 121,345 | 106,116 | 94,131 |
| Acid or basic colours. | " | 92,882 | 112,201 | 108,850 | 131,084 |
| Other colours and dyes | " | 128,318 | 185,576 | 84,453 | 164,064 |
| Alum .................... | * | 93,921 | 1,808 | 93,721 | 1,741 |
| Epsom salts .............. | " | 49,169 | 1,526 | 75,427 | 2,001 |
| Common salt | $\cdots$ | 3,745,026 | 24,695 | 4,619,015 | 31.733 |
| Chloride of lime ......... | " | 10,100 | 293 | 318,264 | 6,930 |
| Gauber's salt | " | 1,551,058 | 24,906 | 1,577,194 | 22,777 |
| Soda ash | $\cdots$ | 730,686 | 15,859 | 739,040 | 16.458 |
| Soaps ....................... | " | 687,875 | 91,380 | 736,153 | 108,722 |
| Starch ................... | " | 181,604 | 10,697 | 361,939 | 36,645 |
| Other weighting materials | - | - | 14,268 | - | 15,016 |
| Liquid ammonia ........... | Pound | 92,905 | 3,152 | 85,559 | 3,028 |
| Liquid chlorine | $\cdots$ | 223,949 | 6,970 | 272,811 | 11,884 |
| Gasoline and benzine ..... | Gellom | 15,806 | 5,430 | 21,067 | 7,219 |
| Alcohol | Prio Gal. | 6,025 | 6,493 | 3,196 | 3,481 |
| Hydrogen peroxide. | Pound | 106,430 | 21,249 | 201,690 | 40,554 |
| Sulphuric acid $66^{\circ} \mathrm{Be} \ldots$. | - | 518,435 | 9,454 | 697,488 | 15,188 |
| Acetic acid | " | 273,179 | 23,014 | 313,119 | 26,706 |
| Formic acid | " | 26,507 | 4,668 | 24,247 | 4,224 |
| Murlatic acid | * | 235,318 | 5,686 | 251.629 | 6,192 |
| Sulphonated olls | $\cdots$ | 81,534 | 13,561 | 154,272 | 29,536 |
| Carbon tetrachloride | " | 2,140 | 211 | 3,246 | 310 |
| Trisodium phosphate | * | 16,875 | 818 | 38,008 | 2,137 |
| Caustic soda | $\stackrel{ }{ }$ | 278,669 | 11,439 | 396,377 | 15,023 |
| Other chemicals, not <br> spectified <br> 401, 490 <br> 637.678 |  |  |  |  |  |
| Rubberizing materials ... | - | - | 113 | $\bigcirc$ | 1,503 |
| All other materials ...... | - | - | 184,095 | - | 107,242 |
| packing and shipping mat orials | * | - | 68,910 | - | 92,924 |
| TORAL COST OF Mitherlalis |  |  |  |  |  |
| USED . .................. | * | - | $1.790,674$ | - | $2,156.938$ |

## DYEING AND FINISHING OF THXIILB GOODS IN CANADA, 1947

Table 5. - Capital Invested, 1933 to 1943

| Year and Provinces | Fixed Capital | Forking Capital |  | $\begin{aligned} & \text { Total } \\ & \text { Capital } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: |
|  | Land, buildings, fixtures, machinery, tools and ot her equipment | Inventory Value of materials in hand, stocks in process, finished products, fuel and miscellaneous supplies on hund | Operating Capital (cash, bills and accounts receivable, Prepaid Expenses, etc.) |  |
|  | \$ | \$ | \$ | \$ |
| 1933 | 4,153,111 | 620,936 | 853,759 | 5,627,806 |
| 1934 | 4,000,270 | 532,581 | 864,770 | 5,397,621 |
| 1935 | 3,927,789 | 424,633 | 904,607 | 5,257,029 |
| 1936 | 4,102,636 | 415,576 | 743,343 | 5,261,555 |
| 1937 | 4,046,792 | 531,197 | 473,211 | 5,051,200 |
| 1938 | 4,423,174 | 349,257 | 435,518 | 5,207,949 |
| 1939 | 4,394,957 | 810,849 | 791,881. | 5,997,687 |
| 1940......... | 3,055,095 | 1,235,536 | 1,044,713 | 5,335,344 |
| $1941 \ldots \ldots$ | 3,744,753 | 1,869,662 | 956,269 | 6,570,684 |
| 1942 | 4,076,504 | 1,856,558 | 1,685,581 | 7,618,643 |
| 1943 |  |  |  |  |
| CANADA .... | 4,052,124 | 1,993,304 | 1,851,841 | 7,897,269 |
| Ontario ....... | 2,31.9,822 | 1,526,117 | 1,176,115 | 5,022,054 |
| Quebec and Nova |  |  |  |  |
|  |  |  |  | 2,875,215 |

(Capital Statistics not collectad since 1943)

## DYEING AND FINISHING OF TEXIIIE GOODS IN CANADA, 1947

Table 6。 - Principal statistics of the Dyeing and Finishing of Textile Goods in Canada for 1946 and 1947, Grouped According to the Size of Establishment.

| Establishments having | Estab- | Em- | Salaries | Cost of | Gross |
| :---: | :---: | :---: | :---: | :---: | :---: |
| a production of | lish- | ployees | and Nages | Materials | Value of |
|  |  |  |  |  | used |


| Under \$5,000 | - |  | - | - |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| \$5,000 to \$25,000 | 6 | 25 | 40,343 | 18,606 | 118,143 |
| \$25,000 to \$50,000 | 10 | 132 | 215,765 | 9,218 | 351,374 |
| \$50,000 to \$100,000 | 6 | 85 | 162,017 | 104,472 | 425,471 |
| \$100,000 to \$500,000 | 14 | 869 | 1,368,876 | 626,743 | 3,535,237 |
| $\$ 500,000$ to $\$ 1,000,000$ <br> $\$ 1,000,000$ and over | $\begin{aligned} & \text { 3) } \\ & \text { 2) } \end{aligned}$ | 1,077 | 1,622,388 | 1,031,635 | 4,777,019 |
| TOTAL | 41 | 2,188 | 3,409,389 | 1,790,674 | 9,207,244 |
| 1947 |  |  |  |  |  |
| Under \$5,000 | - | - |  |  |  |
| \$5,000 to \$25,000 | 5 | 29 | 40,351 | 6,459 | 96,401 |
| \$25,000 to \$50,000 | 8 | 91 | 171,136 | 12,060 | 291,352 |
| \$50,000 to \$ $\$ 100,000$ | 12 | 282 | 514,684 | 171,791 | 911,070 |
| \$100,000 to \$500,000 | 13 | 755 | 1,381,079 | 625,305 | 3,535,926 |
| $\$ 500,000$ to $\$ 1,000,000$. $\$ 1,000,000$ and over .... | 6) | 1,261 | 2,397,725 | 1,341,323 | 5,649,885 |
| TOTAL | 44 | 2,418 | 4,504,975 | 2,156,938 | 0,484,634 |

Table 7. - Fmployees by Sex and Remuneration, 1946 and 1947
1946
1947

Salaried Employees -


## Wage-earners -



Total employees -


## DYEING AND FINISHNG OF 'IEXIILE GOODS IN CANADA, 1947.

Table 8. - Monthly Employment of Wage-eamers, 1945 to 1947

| Months | 1945 |  |  |  | 1946 |  | 1947 |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Male | Female | Total | Male | Femalo | Total | Mal e | Female | Total |
|  | No. | No. | No. | No. | No. | No. | No. | No. | No. |
| January ... | 1,114 | 362 | 1,476 | 1,349 | 365 | 1,714 | 1,593 | 335 | 1,928 |
| February . | 1,099 | 384 | 1.483 | 1,408 | 424 | 1,832 | 1,610 | 335 | 1,945 |
| March | 1,086 | 411 | 1,497 | 1,438 | 423 | 1,861 | 1,675 | 335 | 2,010 |
| April ....。 | 1,053 | 580 | 1,633 | 1,431 | 428 | 1,859 | 1,645 | 344 | 1,989 |
| May ....... | 1,045 | 651 | 1,696 | 1,433 | 400 | 1,833 | 1,650 | 337 | 1,987 |
| June ...... | 1,110 | 621 | 1,731 | 1,409 | 406 | 1,815 | 1,453 | 293 | 1,746 |
| July ..... | 1,118 | 584 | 1,702 | 1,437 | 393 | 1,830 | 1,662 | 310 | 1,972 |
| August .... | 1,122 | 514 | 1,636 | 1,470 | 367 | 1,837 | 1,676 | 303 | 1,979 |
| Sept ember. | 1,171 | 402 | 1,573 | 1,491 | 354 | 1,845 | 1,712 | 308 | 2,020 |
| October | 1,189 | 378 | 1,567 | 1,532 | 363 | 1,895 | 1,752 | 319 | 2,071 |
| November | 1,233 | 385 | 1,618 | 1,559 | 389 | 1,948 | 1,799 | 312 | 2,111 |
| December . | 1,241 | 382 | 1,623 | 1,540 | 359 | 1,899 | 1,818 | 313 | 2,131 |
| MONLHLY |  |  |  |  |  |  |  |  |  |
| AVERAGE | 1,133 | 472 | 1,605 | 1,461 | 390 | 1,851 | 1.672 | 320 | 1,992 |

Table 9. - Power Equipment, 1946 and 1947.

| Classes of Power | 1946 |  | 1947 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Number of Units | Manufacturers rating of Horse-Power Capacity | Number of Units | Manufacturer rating of Horse-Power Capacity |
| Steam engines and steam turbines |  |  |  |  |
| In use | 7 | 245 | 6 | 166 |
| Idle | - | - | 2 | 80 |
| Gasoline, Ges and oil engines |  |  |  |  |
| other than Diesel engines - |  |  |  |  |
| In use | - | - | - | - |
| Idle | 1 | 70 | 2 | 77 |
| Electric motors operated by purchased power - |  |  |  |  |
| In use .... | 1.459 | 5,490 | 1,881 | 6,805 |
| Idle | 77 | 421 | 133 | 674 |
| HOIAL FOVER USIED IN |  |  |  |  |
| MANUTAC IURING ................. | 1,544 | 6,226 | 2,024 | 7,802 |
| Boiler installation - |  |  |  |  |
| In use | 22 | 6,555 | 25 | 5,635 |
| Idle | 7 | 750 | 6 | 600 |
| Miotor generator sets .... $k_{0} \mathrm{v}_{\text {a }} \mathrm{a}_{\text {。 }}$ |  |  |  |  |
| In use | 3 | 232 | 8 | 589 |
| Idle | - | - | 1 | 300 |

## DESTNG AND FINISHING OF TEXTILE GOODS IN CANADA， 1947.

＇rable 10．－Consumption of Fuel and Electricity， 1946 and 1947.

| Kinds of Fuel | Unit of Measure | 1946 |  | 1947 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Quantity | Cost value at Factory | Quantity | Cost value at Factory |
|  |  |  | \＄ |  | \＄ |
| Coal－ | Ton |  |  |  |  |
| Bituminous | （2，000 1b， | 50，984 | 456，436 | 55，674 | 530，725 |
| Anthracite |  | 113 | 1，356 | 90 | 1，169 |
| Wood | Cord | 5 | 30 | －－ |  |
| Fuel 0 il | Imp．Gal． | 1，130，862 | 77.745 | 1，623，499 | 175，535 |
| Gasoline，including gas oline used in cars and |  |  |  |  |  |
| Ges |  |  |  |  | ，108 |
| Manufactured | M cu．ft． | 620 | 942 | 3，061 | 3，100 |
| Natural． | $\cdots$ | 310 | 287 | 460 | 419 |
| Other Fuel | $\cdots$ | $\cdots$ | 1，667 | $\bigcirc$ | 8，253 |
| TOTAL COST OF HUEL ． | － | $\infty$ | 544，808 | － | 725，309 |
| Blectricity purchased（in－ <br> cluding service charges | Kw。 ${ }^{\text {H }}$ | 7，081，371 | 85，790 | $6,715,409$ | 88，479 |
| TOIAL COSI OF FUEL AND ET mCTRICITY |  |  |  |  |  |
| ELECTRICITY ．．．．．．．．．． | － | － | 630，598 | － | 813，788 |

## APPENDIX

## QUEBEC

Atlas Sponging Inco，
Barrette，Paul，
Canadian Sponging Co．，Ltd．
Canadian Miaster Prints Ltd。，
Chryssolar Ltd。
City Sponeing Inc．，
Commercial Dyers and Bleachers，
Consolidated Piece Dyers Ltd。，
（Holdsworth Montreal Division）
Dominion Burlington Mill
Dominion Silk Dyeing and Finishing Co．，Ltdo， Dominion Silk Printing Lta．
Eterna lextile Printing Reg ${ }^{\text {do。 }}$
Fraser ${ }^{\circ}$ s Dye Works，
Franco－Canadian Dyers Ltdo．
Globe Processing Ltd。
Globe Sponging Works， Gordon Textile Dyers， Hughes and CO o． Kendex Mfgo Co． $\operatorname{Reg}^{9} \mathrm{~d}_{\circ}$ 。 London Sponging Inc．， Manufacturers Sponging Works Ltd。，

372 St．Catherine St．West，Montreal 12 Monk ist．，Longueuil
460 St．Catherine St．West，Montreal
425－2lst Ave．，Lachine，Que．
425 River St．Verdun，Que．
372 st．Catherine St．West，Montreal
5176．Henri Julien it．，Montreal
480 Ash Ave．，Montreal
4790 st Ambroise St。，Montreal
35 Heriot St。，Drummondville Heriot st．o．Drummondville
9500 Sto Lawrence Blvd．，Montreal
6901 Jeaune Mance St．，Mont real
159 Cousins St。，St。Johns
74 Turgeon St．，Montreal
3575 St。Lawrence Blvdo，Montreal
9075 Urbain St．Montreal
2050 Bleury sto，Montreal
140 Mercier sto St．Johns
440 Ontario st。West，Montreal
10 Ontario st．West，Mont real

## DYEING AND FLINLNHLNG UN TRXPILE GOODS T：CANADA， 1947.

APYENDIX

## QUEBEC（Conc．）

Pinatel Piece Dye Works Ltd．， Pugach Sponging Works， St。Luke Industries Ltd． Textile Colouring Inc． l＇extile Processors Keg ${ }^{\circ} \mathrm{d}_{0}$ 。 Valley Dyeing and Finishing Co．o Ltd．。

## ONTARIO

Adam Cloth Finishing Co．，Ltd．， Aberfoyle Manufacturing Co．of Canada Ltd．。． Armstrong Dye works．
Berrie Glove \＆Knitting Co．Dtd． Consolidated Piece Dyers Ltd．， Consolidated Fiece Dyers Ltd．， Farquhar Textile Printing Co． Guaranty Silk Dyeing \＆Finishing Co． Holdsworth \＆Co． Hughes \＆Co．
Kroy Unshrinkable Wools，Ltd。， R．W，Mathewman \＆Sons． Novelty Textile Printing Works． Robinson Cotton Mills，Ltd。，

Summit Dyeing Coos Ltdo． Toronto Dyeing \＆Finishing Norks， Trenton Dyeing \＆Finishing Co。 Ltdo．

Joliette，Que。
987 Cote St．，Montreal
425 River Ave。，Verdun
425 Kiver St．，Section M1，Verdun
2050 Bleury St．${ }^{2}$ Montreal
Edmond 3 t．，Valleyfield

126 Wellingt on St．West，Toronto 69 Metcalfe Street，Guelph 84 Simcoe Street ：Test，Hamilton 40 Ontario Street South，Kitchener William Street，Cobourg 347－9 Carlaw Avenue，Toronto 107 Front，Toronto 40 Phelps itreet．3t．Catharine 7 Ontario Street，Toronto 786 King street West，Toronto 70 Crawford 5 t．．Toronto 227 Sterling Road，Toronto 119 Pearl Street，＇I＇oronto Woodbridge，（H．U．－ 183 George Si．． Toronto 2）．
590 King street West，Toronto 356－370 Dufferin Street，Toronto Film street，Trenton。

