## CANADA

# DEPARTMENT OF TRADE AND COMMERCE 

DOMINION BUREAU OFF STATISTICS CENSUS OF IMDUSTRY

GENERAI MANUFACTURES BRANCH

## REPORT

## ON THE

## SILK INDUSTRY

## IN

CANADA

1935

# Published by Authonty of the HON W.D. EULFR. H.F <br> Minister of Tracie and Commerce. 



# DEPARTMENT OF TRADE AND COMMERCE <br> DOMINION BUREAU OF STATISTICS GNVERAL MANUFACTURES BRANCH <br> OTTAWA CANADA 

Dowinion Statisticlans
R．H．Coats，LJ．D．，F．R．S．C．，FoS．S．（Hon。）。
Chisef，General Manufactures Brawch：

A．Cohen，B．Com．

THE SILE TNDUSTPY IN CANADA， 1935.
The silk industcy in Canada is divided into two distinct branches－real silk and artificial．silk－but，owing to the fact that the manufacture of the latter is largely concentrated in a few establishments，it is necessary to combine these statistics in order to avoid disclosing indiridual information．It is also necessary to show production on rather broad lines，and some indiwidual items cannot be show at all but，have to be grouped with others，or under＂all other products＂if the disclosure of indivicual figures is to be avoided．

The outstanding feature of the textile situation in Canada was the spectarular expansion of the silk industry during the depression years，at a time when practically all other industries were experiancing a diminishing demand for their products．Wile other industiries had to struggle hard to regain the 1929 level of productiony this industury has aince then recorded an increase of 24 per cent in capital investment，131．per cent in number of employees， 119 per cent in salary and wage payments， 80 per cent in cost of materials used and 93 per cent in gross value of production．

In 1.935 the gross value of production was $\$ 28,045,340$ ，an increase over the 1934 figures of $\$ 2,1.66,281$ ar 8,3 per cent。 The amount of capital investment was $\$ 35,063,023_{\text {，an }}$ increase of $\$ 870,131$ or 2,5 per cent，omployment was furnished to 10,088 salaried employees and wage earners which was an fincrease of 868 persons or 9.4 per cent over the number furnished with employment in 1934，while $\$ 8,371,037$ was paid out in salaries and wages，which represented an increase of $\$ 835,065$ or 11 ， 1 per cent．The cost of raw and other material．s used amounting to $\$ 10,946$ ？ 799 ，increased by $\$ 1.392 .80$ or 14.5 per cent

In 1935 reports were recezved frow thirty three establishments．This was an increase of four over the number reporting the previous jear．．An increase of one occurred in the prowince of Ontamic where elsven astablishments were located in comparison with ten in 1934，the cemainirg rwenty iwo being located in Quebec．These two provinces ascounted for all manufarturing actirities in the silk industry．

The prinalpal items of production in 1935 were fabrics of real silk， artificial silk and real and arcifictal silk mixed，their combined production in 1935 amounting to 40,401 ， 988 yards worth $\$ 18,576,624_{3}$ which represented 655 per cent of the total value of production．The corresponding figures for 1934 were $33,974,597$ yards valued at $\$ 17,027,5 \% 8$ ore 65,8 per cent of the total．The 1935 production of real oblk fabrics was $9,983_{y} 397$ yards with a selling value at the factory of $\$ 4,678,798$ or an average prise of forty seven cents per yard．The corresponding price in 1934 was forty seven cents per yard．The production of all artificial silk fabrics in 1935 was $25,513_{9} 896$ yards with a factory selling value of $10,636,530$ ，or an average price of forty two cents pex yard，and this 1934 price was 48.5 cents per yard． Real and artificial silk mixtures to the extent，of $5,104,695$ yards were produced with a selling vaiue of $\$ 3,061,296$ ，or an average prise per yard of fifty－eight cents，the

## THE SILK INDUSTRY IN CANADA, 1935.

average price in 1934 being fifty-seven cents. The production of real and artificial silk yarns, threads, embroidery, etc., amounted to $8,977,644$ pounds warth $\$ 6,451,771$ in 1935 as against an output of $7,149,855$ nounds walued at $\$ 5,885,180$ in 1934 .

The principal aingle item of materials consumed in both 1934 and 1935 was raw silk, and in the latter year this consumption amounted to $1,184,535$ pounds costing \$1,795,291. The corresponding consumption in 1934 was 1,593,234 pounds valued at \$2,371,371. Yarns of all kinds were used to the extent of $5,143,058$ pounds costing $\$ 4,276,172$ and the 1934 iigures were $4,360,795$ prueds \& 3ting $\$ 3,191,327$. Chemicals of all kinds and dyes were used to the extent of $\$ 2,642,480$ in 1935 and $\$ 2,374,135$ in 1934. These items are shom in detail in table 4 of the report.

By referring to table 6 it will be observed that the bulk of production, capital investment and employment is accounted for by five and six establishments. In the case of production, five establishments had an output valued at $\$ 18,670,906$, or 66.6 per cent of the total value of production. $S i x$ establishments supplied $\$ 27,192,267$ of the total amount of capital investment, or 77,6 per cent of the total, while five establishments fumished employment to 6,524 persons, or 64.7 per cent of the total number given employment..

In 1935 the average number of wage-eamers showed an increase of 876 over 1934 and 2,063 over 1933. In 1935; December with 9,546 wage-aamers was the month of maximum employment, while January with 8,792 was the minimuro In 1934, May with 8,569 wage-oarners was the maximum month, while January with 8,038 was the minimum

Imports of real and artificial silk and their manufactures showed an incraase in 1935, the value in that year being $\$ 10,391,053$ as against a valuation of $\$ 9,341,640$ in 1934. Imports of real silk were $\$ 8,313,914$ in 1935 and $\$ 6,959,842$ in 1934; of artificial silk $\$ 2,077,139$ in 1935 and $\$ 2,381,798$ in 1934.

The exports of real and artificial silk and their manufactures show an increase in 1935 in which year the value was $\$ 2,790,523$, as compared to $\$ 2,179,657$ in 1934. The value of the real silk and its manufactures exported amounted to $\$ 2,271,484$ in 1935 as compared to $\$ 1,903,282$ in 1934, while the artificial silk and its manufactures were valued at $\$ 519,039$ in 1935 and $\$ 276,375$ in 1934 . All exports of real and artificial silk manufactures are shown in detail in table 14.

Table 10- Principal Statistics, 1918 to 1935.

| Year | Estab 1ishments | Capital <br> Invested | Enn <br> plogens | Salaries and Mages | Cost of Materials Used | Gross Value of Production |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | No. | \% | No. | \% | \% | - |
| 1918 | 7 | 2,890,431 | 975 | 438,695 | 1,436,229 | 2,451,220 |
| 1919 | 8 | 3,661,373 | 1,294 | t98,760 | 1,975,539 | 3,317,181 |
| 1920 | 5 | 4,901,679 | 1,165 | 8.7,440 | 3,438,792 | 5,376,751 |
| 1921 | 5 | 4,559,909 | 932 | 719,845 | 1,890,171 | 3,536,513 |
| 1922 | 7 | 4,618,448 | 1,467 | 1,236,130 | 2,267,250 | 4,675,205 |
| 1923 | 7 | 4,594,313 | 1,457 | 1,224,036 | 2,677,229 | 5,044,968 |
| 1924 | 10 | 5,744,502 | 1,270 | 978,686 | 2,486,845 | 4,381,234 |
| 1925 | 11 | 9,224,224 | 1,727 | 1,364,85? | 6, 361,035 | 5,483,363 |
| 1926 | 12 | 10,019,519 | 2,423 | 1,985,000 | 3,472,965 | 8,507,153 |

Table 1。 - Principal Statistics, 1918 to 1985. - (Concl'd.)

| Year and Provinces | Estab 11sh ments | Capital <br> Investod | $\begin{gathered} \text { Bme } \\ \text { plogees } \end{gathered}$ | Salaries and Wages | Cost of Matarials Used | Gross Value of Production |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |
|  |  | \% | No. |  |  |  |


| $\frac{1927}{\text { CANADA }} \ldots \ldots$. | 14 | $22,327,818$ | 2,890 | $2,539,971$ | $4,016,631$ | $9,570,917$ |
| :---: | ---: | ---: | ---: | ---: | ---: | ---: |
| Quebec $\ldots \ldots \ldots$ | 9 | $16,255,544$ | 1,412 | $1,010,972$ | $2,086,804$ | $4,154,444$ |
| Ontario $\ldots \ldots \ldots$ | 5 | $6,072,274$ | 1,478 | $1,328,999$ | $1,929,827$ | $5,416,473$ |

CANADA $\frac{1928}{} \quad 16$
Quebec ........... 9

| $26,159,703$ | 5,933 | $3,441,549$ |
| ---: | ---: | ---: |
| $17,068,670$ | 2,162 | $1,823,057$ |
| $9,091,033$ | 1,771 | $1,618,492$ |

4,638,717
10,897,275
17,068,670 2,162 1,823,057
2,402,285
4,998,758
2,236,452 5,898,535

## 1929

CANADA 23
Quebec ........... 12
Ontario ......... 11

| $28,278,657$ | 4,372 |
| ---: | ---: |
| $18,368,727$ | 2,569 |

3,825,796
6,091,124
14,476,080
18,368,727 2,569 2,132,391
3,320,406 8,327,576
2,770,718 6,148,504

1930
CANADA ...... 25
Quebec .......... 15
Ontario ........ 10

| $\frac{1981}{\text { CANADA }} \ldots \ldots$. | 23 |
| :---: | :---: |
| Quebec $\ldots \ldots \ldots$ | 13 |
| Ontario $\ldots . . . .$. | 10 |

CANADA 1932

Quebec ........... 15
Ontario .....e.e. 9

## 1933

CANADA.0.0.0. 29
Quebec ......... 20
Ontario ......... 9
CANADA 1954

Quebec.......... 19
Ontario ......... 10
$\begin{array}{rr}30,506,060 & 5,393 \\ 22,298,970 & 3,692 \\ 8,207,090 & 1,701\end{array}$
8,207,090
1,701

32,205,207
6,273
5,758,995
6,482,197
18,187,492
23,197,123
4,306
3,926,131
4,311,512
12,425,851
5,761,641

28,021,412
7,036 5,756,865
7,858,104
19,864,84:
19,449,406
4,907
2,129
1,922,009
5,629,907
2,228,197
13,844,98:
6,019,85

| $30,192,870$ | 7,801 | $6,138,532$ |
| ---: | ---: | ---: |
| $21,132,257$ | 5,512 | $4,132,769$ |
| $9,060,613$ | 2,289 | $2,005,763$ |

7,795,542
5,562,834
2,252,708
22,754,9f
$15,563,612$ 7,191,55?
$34,182,892$
$23,442,426$
$10,750,466$
9,220
6,654
7,535,972
9,553,932
7,147,587
25,879,059
18,092,687
2,406,345 7,786,372

1935
CANADA
33
Quebec.......... 22
Ontario
..........
11

## Table 2. - Comparison of Principal Statistics, 1934 and 1935.,

| Items | 1934 | 1935 | + Increase <br> - Decrease |
| :---: | :---: | :---: | :---: |
| Establishments reporting ...... Mo. | 29 | 53 | $\pm 4$ |
| Capital invested ............... | 34,192,892 | 35,063,023 | + 870,131 |
| Eraployees on salaries - 918 |  |  |  |
| Total ........................ No. | 912 619 | 904 593 | $\begin{array}{r} 8 \\ 26 \end{array}$ |
|  | 61.9 295 | 593 321 | $\begin{array}{r} 26 \\ +\quad 18 \end{array}$ |
| Total salaries ........... | 1,559,068 | 1,653,953 | + 94,885 |
| Employees on wages - 876 |  |  |  |
|  | 8,308 4,907 | 9,184 5,551 | 876 $+\quad 644$ |
|  | 4,907 3,401 | 5,551 3,635 | 644 $+\quad 232$ |
| Total wages .............. | 5,976,904 | 6,717,084 | + 740,180 |
| Por* equipment - |  |  |  |
| Units ...................... No. | 19,382 | 20, 1.09 | + 72? |
| Horsepower capacity ...... H.P. | 17,852 | 21,118 | + 3,286 |
| Cost of fuel and electricity :o | 831,896 | 931,738 | * 999842 |
| Cost of materials used ........ \$ | 9,553,932 | $10_{8} 946{ }_{y} 739$ | + 1,932,807 |
| Gross value of production ..... \$ | 25,879,059 | 28,045 340 | + 2,166,28I |
|  | 4 |  |  |

THE SILK INDUSTHX IN CANADA, 1935

Table 3. - Production, 1934 and 1935.
Principal Products
(x) Includes velvet.

Table 4. - Materials Used, 1934 and 1935.

| Principal Materials | Unit of Measure | 1934 |  | 1935 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Quantity | Cost Value at Factory | Quantity | Cost Value at Factory |
|  |  |  | \$ |  | - |
| Silk, raw .................................. | Pound | 1,593,234 | 2,371,371 | 1,184,535 | 1,795,291 |
| Yems - |  |  |  |  |  |
| Silk ................................... | " | 12,573 | 23,947 | 593,425 |  |
| Artificial silk ....................... | " | 3,350,285 | 2,629,965 | 3,722,419 | 2,695,351 |
| Spun silk ....e.e........................ | " | 79,508 | 91,929 | 52,505 | 96,308 |
| Cotton .................................. | " | 836,307 | 343,932 | 647,364 | 371,524 |
| Voollen .............................. | " | 869 | 1,166 | 19,221 | 33,365 |
| Worsted ................................. | " | 18,056 | 25,447 | 2,040 | 2,200 |
| A11 other .............................. | n | 63,197 | 74,941 | 106,094 | 132,969 |
| Aclds .0..................................... | - | - | 341,745 | - | 593,696 |
| Sodas .......................................... | - | - | 416,42? | - | 436,533 |
| Solvents .................................. | - | - | 266,160 | - | 18,829 |
| Bleaches ................................... | - | - | 1,812 | - | 1,818 |
| Divestuffs ................................... | - | - | 429,981 | - | 506,651 |
| Other chemicals and dres ............... | - | - | 918,010 | - | 1,284,953 |
| All other materials ..................... | - | - | 740,036 | - | 1:099,497 |
| Throwing, wesving and commission work .. | - | - | 19,700 | - | - |
| Dreing and printing charges ............ | - | - | 667,431 | - | 910,645 |
| Packing and shipping materisis ......... | - | - | 189,932 | - | 222,654 |
| TOTAL COST OF MATERIALS USED ...... | - | - | 9,553,932 | - | 10,946,739 |

Table 5. - Capital Invested, 1927 to 1935.

| Year and Provinces | Fixed Capital | Working Capital |  |  | Total Capital |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Land, buildings, fixtures, machinery, tools, etc | Materials   <br> on hand,  Cash, bills <br> Stocks in Inventory and accounts <br> process, velue of receivable, <br> Fuel and infished Prepaic <br> Mis. products expenses, <br> cellaneous on hand etc. <br> supplies,   <br> etc.   |  |  |  |
|  | \% |  | $\$$ | $\delta$ | 6 |
| 1927 | 13,348,083 | 2,600,098 |  | 6,379,637 | 22,327,818 |
| 1928 | 16,797,259 | 3,656,489 |  | 5,705,955 | 26,159,703 |
| 1929 ...... | 17,795,190 | 4,360,403 |  | 6,123,084 | 28,278,657 |
| 1950 ...... | 18,947,649 | 5,029,017 |  | 6,529,394 | 30,506,060 |
| 1931 | 21,754,419 | 2,365,627 | $2,151,167$ | 5,640,114 | 32,205,207 |
| 1932 | 18,151,911 | 2,763,269 |  | 4,995,065 | 28,021,412 |
| $1933$ |  |  |  |  |  |
| Quebec .... | 13,475,259 | $\begin{array}{r} 2,275,742 \\ 604,417 \end{array}$ | $\begin{aligned} & 786,162 \\ & 393,951 \end{aligned}$ | 4,595,114 | 21,132,257 |
| Ontario... | 5,368,974 |  |  | 2,693,271 | 9,060,613 |
| 1934 |  |  |  |  |  |
| CANADA | 22,247,906 | 2,669,821 | 2,247,379 | 7,027,786 | 34,192,892 |
| Quebec.... | 15,340,101 | 2,145,187 | 1,666,594 | 4,290,544 | 23,442,426 |
| Ontario | 6,907,805 | 524,634 | 580,785 | 2,737,242 | 10,750,466 |
| 1935 |  |  |  |  |  |
| CANADA. | 21,444,973 | 5,757,971 |  | 7,860,079 | 35,063,023 |
| Quebec .o.. | 14,952,340 | 4,387,414 |  | 4,319,688 | 23,639,442 |
| Ontario ... | 6,512,633 | 1,370,557 |  | 3,540,391 | 11,423,581 |

THE SILK INLUSTRY IN CANADA, 1935.

Table 6. - Sise of Establisbments, 1934 and 1935.

| Estabilshments having a Production of: - | 1934 |  |  | 1935 |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Estab 1ish ments | Total Production | Average <br> Production <br> per Estab. <br> lishment | Estab11sh ments | Total <br> Production | Average Froduction per Estab ilshment |
|  | No. | $t$ | $\$$ | No. | \% | \% |
| Under $\$ 200,000$ $\$ 200,000$ to under | 10 | 960,573 | 96,057 | 11 | 1,107,704 | 100,700 |
|  | 7 | 2,427, 944 | 346,849 | 11 | 3,854,187 | 350,381 |
| $\$ 500,000 ~ t o ~ u n d e r ~$ | 7 | 5,015,009 | 716,429 | 6 | 4,412,543 | 735,424 |
| \$1,000,000 and over. | 5 | 17,475,533 | 3,495,106 | 5 | 18,670,906 | 3,734,181. |
| TOTAL AND AVERAGE。 | 29 | 25,879,059 | 892,381 | 33 | 28,045,340 | 849.859 |
| Establishments having a Capital Investment of: | Establigh ments | Total. Capital | Average <br> Capital <br> per Estab <br> lishment | Estab 1ish ments | Total Capital | Average Capital per EstabIIshment |
|  | No. | \$ | \$ | No. | \$ | \% |
| Under \$200,000 *200,000 to under $\$ 500,000$ | 11 | 850,043 | $7 ? .276$ | 12 | 1,172,544 | 97.712 |
|  | 8 | 2,535,635 | 316.955 | 9 | 2,427,745 | 2697449 |
| \$500,000 to under |  |  |  |  |  |  |
| $\$ 1,000,000$ and over. TOTAL AND AVERACE. | 6 | 27,831,831 | 4,638,638 | 6 | $27,192,26 ?$ | 4.532,045 |
|  | 29 | 34,192,892 | 1,179,062 | 33 | 35, 063 , 025 | 1 ,062,516 |
| Establishments having an Average Employment of: - | Estab lish ments | Total Buployees | Average Employees per Estab il shment | Estab lishments | Total Employees | Average Empluyees per Estab Iishment |
|  | No. | No. | No. | No. | No, | No. |
| 20 to under 50 employees | 7 | 215 | 30.? | 10 | 355 | 35.5 |
| 50 to under 100 employees | 4 | 255 | 63.2 | 5 | 563 | 72.6 |
| 100 to under 200 employees | 7 | 1,049 | 149.0 8 | 6 | 886 | 1475 |
| 200 to under 500 emplosees | 6 | 1,547 | 157.8 | 7 | 1.9 960 | 280.0 |
| 500 employees and over | 5 | 6,156 | 1,231.2 | 5 | 6,524 | 1,304,8 |
| TOTAL AND AVERAGE. | 29 | 9,220 | 317.9 | 33 | 10,088 | 505.8 |

## THE SILK INDUSTRY IN CANADA, 1935.

Table ? - Bmployees by Sex and Remuneration and by Provinces, 1934 and 1935.
CANADA QUKBEC ONTARIO

## 1934

Salarted Raployees -

| Total | 912 | 748 | 164 |  |
| :--- | :--- | ---: | ---: | ---: |
| Male | 619 | 499 | 120 |  |
| Female | 293 | 249 | 44 |  |
| Total salaries | No.. |  |  |  |

Wage-arners -
Monthly average $., 2,0,200$. No
Male .0.0.2000.0.0.0.0.0.0. No。
Female ....................... No.
Total wages ..................

8,308
4,907
3,401
$5,976,904$
5,906
3,677
2,229
$3,897,838$

- 2,402

1,230
1,172

011 Employees
Total
9,220
5,526
3,694
Ferale :
Total salaries and wages. \$
7,535,972
$\begin{array}{rr}6,654 & 2,566 \\ 4,176 & 1,350 \\ 2,478 & 1,216 \\ 5,103,364 & 2,432,608\end{array}$
$\begin{array}{rr}6,654 & 2,566 \\ 4,176 & 1,350 \\ 2,478 & 1,216 \\ 5,103,364 & 2,432,608\end{array}$

1935
Salacled Employees -

|  | 904 | 721 | 183 |
| :---: | :---: | :---: | :---: |
| Male | 593 | 462 | 131 |
| Female ........0.0000. | 311 | 259 | 52 |
| Total salaries $000000 \ldots$ | 1,653,953 | 1,274,929 | 379,024 |

Wage eanners :


| No. | 9,184 |
| :--- | ---: |
| No. | 5,551 |
| No | 3,633 |
| $\$$ | $6,717,084$ |

6,379
4,101
2,278
2.805
3. 4.0

5,551
1,355
6,717,084
4,352,525
2,364,559
All Employees.
Total
No
Male ........0.0.0........ No.
Female ,0...................NO. No.
Total salarles and wages.

$$
\begin{array}{r}
10,088 \\
6,144 \\
3,944 \\
8,571,037
\end{array}
$$

| 7,100 | 2,988 |
| ---: | ---: |
| 4,563 | 1,581 |
| 2,537 | $1,40 ?$ |
| $5,627,454$ | $2,743,583$ |

## THE SILK INDUSTHX IN CANADA. 1935.

Table 8. - Monthly Employment of Wage-earners, 1933, 1934 and 1935.

| Months | 1933 |  |  | 1934 |  |  | 1935 |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Male | Female | Total | Male | Female | Total | Male | Female | Totel |
|  | No. | No. | No. | No. | No. | No. | No. | No. | No. |
| J anuary | 3,855 | 2,820 | 6,675 | 4,666 | 3.372 | 8,038 | 5,303 | 3,489 | 8,792 |
| February | 3,812 | 2,935 | 6,747 | 4,820 | 5,49? | ¢,311 | 5,416 | 3,535 | 8,951 |
| Maroh | 3,716 | 2,818 | 6,534 | 4,916 | 9 $5+2$ | ¢, 428 | 5,433 | 3,511 | 8,944 |
| April | 3,760 | 2,870 | 6,630 | 5,039 | 3,521 | 8,560 | 5,526 | 3,537 | 9,063 |
| May | 3,791 | 2,909 | 6,700 | 5,103 | 3,466 | 8,569 | 5,551 | 3,540 | 9,091 |
| June | 3,813 | 2,961 | 6,774 | 5,092 | 3,408 | 8,500 | 5,513 | 3,557 | 9,070 |
| July | 3,929 | 3,091 | 7,020 | 4,889 | 3,301 | 8,190 | 5,469 | 3,575 | 9,044 |
| August | 4,054 | 3,262 | 7,316 | 4,764 | 5,309 | 8,073 | 5,489 | 3,708 | 9,197 |
| September | 4,268 | 3,339 | 7,607 | 4,797 | 3,269 | 8,066 | 5,681 | 3,762 | 9,443 |
| October | 4,393 | 3,377 | 7,770 | 4,84? | 3,348 | 8,195 | 5,749 | 3,791 | 9,540 |
| November | 4,421 | 3,371 | 7,792 | 4,895 | 3,384 | 8,279 | 5,704 | 3,819 | 9,523 |
| December | 4,524 | 3,382 | 7,906 | 5,036 | 3,414 | 8,460 | 5,774 | 3,772 | 9,546 |
| MONTHLY AVERAGE | 4,026 | 3,095 | 7,121 | 4,907 | 3,401 | 8,308 | 5,551 | 3,633 | 9,184 |

Table 9. - Number of Wage-earners in Month of Highest Employment and Their Regular Hours of Work in 1934 and 1935.

| Number of Hours Worked per Week | Number of Employees |  | Number of Hours Worked per Neek | Number of Employees |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1934 | 1935 |  | 1934 | 1935 |
| 40 hours or less | 118 | 102 | 51--53 hours | 1,474 | 1,844 |
| 41-43 hours. | 63 | 102 | 54 hours | 128 | 60 |
| 44 hours | 36 | 59 | 55 hours | 2,732 | 2,858 |
| 45-47 hours | 181 | 118 | 56-59 hours . | 1,260 | 1,174 |
| 48 hours | 1,240 | 1,433 | 60 hours and over | 460 | 299 |
| 49-50 hours | 1,458 | 2,012 |  |  |  |

The above table does not include overtime.

Table 10. - Power Installation, 1934 and 1935.

| Classes of Power | 1934 |  | 1935 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Ordinarily in Use |  | Idle |  |
|  | Number of Units | Manufacturers? <br> Rating of Horsepower Capacity | Number of Units | Manufacturers ${ }^{\text { }}$ <br> Rating of Horsepower Capacity | Number of Units | Manufacturers? Rating of Horsepower Capacity |
| Steam engines and steam turbines on | 15 | 2,833 | 13 | 3,430 | 2 | 600 |
| Gasoline, gas and oll engines other than diesel | 2 | 325 | - | - | 1 | 125 |
| Electric motors operated by purchased power | 19,365 | 14,674 | 20,015 | 16,733 | 78 | 230 |
| TOTAL POWER USED IN MANUFACTURING $\qquad$ | 19,382 | 17,832 | 20,028 | 20,163 | 81 | 955 |
| Electric motors operated by power generated in the establishment.... | 470 | 850 | 817 | 2,264 | - | - |
| Total Electric <br> Motors | 19,835 | 15,524 | 20,832 | 18,997 | 78 | 230 |
| Boiler installation | 26 | 6,414 | 36 | 8,588 | - | - |

THE SILR INDUSTHX IN CANADA. 1955.

Table 11. - Consumption of Fuel and glectricity, 1934 and 1935.

| Kinds of Fuel | Unit of Measure | Quantity | Cost Value at Factory | Quantity | Cosi Value at Factory |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | \$ |  | + |
| Coal - | Ton |  |  |  |  |
| Bituminous ........ | (2000 Lbs..) | 30,838 | 186,179 | 30,002 | $170,812$ |
| Anthracite | . | 7,770 | 33,536 | 9,544 | $40,078$ |
| Lignite | * | 60 | 495 | - | - |
| Gasoline ............ | Inp: Gal. | 12,300 | 3,113 | 7,479 | 1,631 |
| Fuel or diesel ofl .. | " | 3,471,780 | 219,137 | 4,093,589 | 234,246 |
| Wood ..................0 | Cord | 60 | 116 | 164 | 301 |
| TOTAL COST OF <br> FUEL | $\cdots$ | $\cdots$ | 422:5? 5 | - | 44* , 068 |
| Electricity purchased (including service charges) | K\%or ${ }_{\text {\% }}$ | 62,276,972 | 389, 320 | 104 , 280 y 069 | 484,670 |
| TOTAL COST OF FUEL AND ELECTRICITY . | - | $\cdots$ | 831. 896 | - | 931,738 |

Table 12. $\quad$ Mechanical Equspment 1933, 1954 and 1935

|  | 1933 | 1934 | 1935 |
| :---: | :---: | :---: | :---: |
|  | No. | No. | No. |
| Spindles - |  |  |  |
| Throwing | 44, 830 | 52,022 | 51, 870 |
| Finding (raw silk only) .0.0.0.0.0.... | 39,051 | 38, 860 | 36,082 |
| Spinning and twisting ................. | 52,124 | 61,3 ? 1 | 54, $64 \%$ |
|  | 5,786 | 10,064 | 98471 |
|  | 566 | 53? | 665 |
|  | 15,216 | 18,31.6 | 17,614 |
|  | 5, 5 ? 9 | 7,127 | ?, 240 |
| Others, not specified .nno.0........... | 798 | 661 | - |
| Looms - (with or without Jacquard attachmant) - |  |  |  |
|  |  |  |  |
| 40 inch or under reed space | 428 | 5?5 | 476 |
| 0 ver 40 inch reed space | 2,5?2 | 2, 868 | 3, 384 |
|  | 81 | 91 | 98 |
| Velvet. | - |  | 44 |

Jacquard machines (include all, whether
operated with or disconnected from
100m8)

Table 12. - Mechanical Equipment, 1933, 1954 and 1955. - (Conal'd.)

|  | 1933 | 1934 | 1935 |
| :---: | :---: | :---: | :---: |
|  | No. | No. | No. |
| Braiding machines | 1,029 | 1,653 | 1,592 |
| Hosiery and lonttting machines | 210 | 168 | 210 |
| Redrawers | 280 | 298 | 518 |
| Other machinery - |  |  |  |
| Warpers .no.... | 44 | 79 | 103 |
| Cone winders | 145 | 239 | 181 |
| Winding frames | 84 | 183 | 243 |
| Stretchers .... | - | 6 | 15 |
| 111 other | 424 | 2,261 | 1,308 |

Tabie 13. - Imports of Real and Artificial Silk and Their Manufactures, 1934 and 1955.


THE SILK INDOSTHY IN CANADA, 1935.

Table 13. - Imports of Real and Artificial Silk and Their Manufactures, 1934 and 1935. - (Cont ${ }^{\circ}$ d.)
Unit of
Measure

REAL SILK AND MANUFACTURES -
Yams and warps, wholly of thrown silis in the gum,

Rovings, yarns and warps, wholly of spun ailk, generally know as schappe and bourette, not more advanced than singles,
 Pound 6,523 10,961

329
767

Rovings, yarns and warps, wholly or in part of silk, n.O. Po, including threads, cords or twlst for sewing, embroidering or other purposes ......................
Iarns and warps, wholly of thrown silk, in the gum, rovings, yarns and warps, wholly of spun silk, not coloured, imported by manupacturers for use exclusively in their own factories for knitting underwear, for weaving, or for the manufacture of silk thread.................................... Pound
Woven fabrice, wholly or in chief part by weight of silk, in the gum, not degumed or bleached, not less than 20 inches in width, weighing not more than 7 pounde per. 100 yards, imported for tise purpose of being degummed and finished in Canada ...... Yard
Woven fabrics, wholly or in part of silk, not to contain wool, not including fabrios in chief part by weight of artificial ailk, $n_{\circ} \circ o_{0} \ldots$ 437,641 330,842

422,247
312,794
Woven fabrics, wholly of silk, 26 inches in width or
less, $\mathrm{n}_{\circ} \mathrm{O}_{\circ} \mathbf{p}_{\text {。 }}$ $\qquad$

Table 13. - Imports of Real and Artificial Silk and Their Manufactures, 1934 and 1935. - (Cont'd.)

|  | Unit of Measure | 1 |  | 1 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Quantity | Value | Quantity | Value |
| REAL SILK AND MANUFACTURES - |  |  |  |  |  |
| Woven fabrics with cut pile, generally known as velvets and plushes, with pile wholly of silk or artificial silk, but not containing wool, axceoding 24 inches in width | Yard | 592,477 | 599,800 | 568,057 | 525,671 |
| Woven fabrics with cut pile, generally known as velvets and plushes, with pile wholly of silk or artificial silk, but not containing wool, 24 inches in width or less, $n_{0} 0_{0} p_{0}$ 。 | $\ldots$ | 111,209 | 56,505 | 116,424 | 55,580 |
| Woven fabrics not exceeding 12 inches in width, generally known as "ribbons", whether with out pile or not, wholly or in part of 311 k , but not containing wool |  |  | 70,335 |  | 67,573 |
| Bolting cloth, not made up. | - | - | 43,517 |  | 45,96? |
| Woven fabrics, of a kind not made in Canada, bol2y, or in chlef part, by weight of silk or artificial silk, or both, imported in the web in lengths of not less than 5 yards each by manufacturers of neckties, scarves or mufflers, for use exclusively in the manufacture of such articles in their own |  |  |  |  |  |
| factories .0.0.0.0.0.0.0.0 | - | - | 819,371 | - | 856,366 |

## THE SILK INDUSTRY IN CANADA, 1935.

Table 13. - Imports of Real and Artificial Silk and Their Manufactures, 1954 and 1935. - (Cont $\mathrm{d}_{\mathrm{c}}$ )

|  | Unit of Measure | 1934 |  | 1935 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Quantity | Value | Quantity | Value |
| REAL SILK AND MANUPACTURES |  |  | \$ |  | ¢ |

Woven fabrics, of a kind not made in Canaday wholly or in chief part by weight of silk or artificial silk, or both, or with warps; wholly of silk, and not exceeding
26 inches in widib and with at least one natural selvage fmported in the web in lengths of not less than ten yards each by manu facturers of umbrellas for use in the manufacture of umbrellas in their own factories
part of silk ..................co
Blouses and shirtwaists, silk Corsets of silk

Yard $0 \%$. " "
Shirts, silk
Socks and stockings, wholly or in part of silt .............. Do
Underwear, knitted, silk ..... Pound
Clothing; silk, $\boldsymbol{n}_{0} \mathbf{o}, \mathrm{p}_{0}$
Handkerchiefs, silk Oz。
n
Doz. Pr.

Articles made from woven fabrics and all textile manufactures, noo.p., of which silk is the component of ohief velue
$\pi$

$$
48,743
$$

67.053


8,847
813
346
648
193
$1,148,954$
50 ,886
29,261
879
$7,80 \%$
409
476
9,761
1,061
$9,18 ?$
29,261

116
9,655
11\%
$1_{9} 519$
385
8,122
220
911
11; 605

$$
\begin{array}{r}
1,061 \\
\hline
\end{array}
$$

1,290

$$
809,18 ?
$$

$\begin{array}{rr}977,510 & 676,549 \\ 60,91] & 31,464\end{array}$
60,91]
51,464

87,248
$33_{y} 164$
81.97 .5

33,054

## ARTIFICIAL SILK AND ITS

 MANUFACTURESRovings, yarns and warps, wholly of artificial silh, or similar synthetic fibres, produced by chemical processes, not more advanced than singles, not, coloured.

Pound
1,084,791 685, 310
1,009,996
621,595

THE SILX INDOSTRY IN CANADA, 1935.

Table 13. - Imports of Real and Artificial Silk and Their Manufactures: 1934 and 1935. - (Cont $\mathrm{d}_{v}$ )
ARTIFICIAL, SILK AND ITS
MANOFACIURES

Rovings, yarns and warps, wholly or in part of artificial silk or similar synthetie fibres, produced by chemical processes, n.o.po, including threads, cords or twist, for sewing, embrotdery cr cther purposes, not to contain silk ........................... Pound 102,415 106,853 125,599

117,798
Rovings, yarns and warps, wholly of spun artifictal. silk or similar synthetis fisbres, fcoduced by hemical frocesses; not coloured, imported by manufacturers for use excluss.vely in the manufacture of cut pile fabrics in their own factories (From April 18 1934)
Woven fabrecs, wholly or in part of artificial silk or similar synthetio fibres, produced by chemical
processas, not to contain wool, not including fabricis in chief part by weight of silk, $n$ oupu
Woven fabrics, not exceed ing twelve inches in width, generally known as "ribbons", whether with cut pile or nots wholly or in pari of artificial silk or similar synthetse fibres:, no: FFoduced by chemicai pruses.e., bui not conkaining sily or wool

79,061
59 2184

Knitted fabrics wholity or
in pari of artificial silh

## THE SILK INDUSTHY IN CANADA, 1935.

Table 15. - Imports of Real and Artificial Silk and Their Manufactures, 1934 and 1935. - (Concl ${ }^{8} \mathrm{~d}_{0}$ )
Unit of
Measure $\frac{1934}{\text { Quantity Value Quantity Value }}$

ARTIFICIAL SILK AND ITS LANUFACTURES -

Socks and stockings, wholly or in part of artificial silk or similar synthetic fibres, produced by chemical processes, but

| not containing silk | Dos. Pro | 530 | 2,536 | 415 | 1,832 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Corsets of artificial silk。 | 02 | 1,24] | 500 | 576 | 250 |
| Clothing and wearing apparel, chiefly of |  |  |  |  |  |
| artificial silk .......co. | * | 298,455 | 125,586 | 419,874 | 181,570 |
| Handkerchiefs, artificial silk | n | 5,973 | 1,366 | 4,959 | 1,073 |

Articles made from woven fabrics and all textile manufactures, noo. $p_{0}$, wholly or partially manufactured; of which the component of chief value is artificial silk or similar synthetic fibres, produced by $\begin{array}{lllllll}\text { chemicsl processes } \ldots .0 .000 & \text { M } & \text { 341,609 } & 48,952 & 399,999 & 62,394\end{array}$

Table 14. - Exports of Real and Artificial Silk and Their Manufactures, 1934 and 1935.


REAL SILK AND MANUFACTURES -


## THE SILK INDUSTFY IN CANADA，1985．

Table 14．－Exports of Real and Artificial Silk and Their Manufactures， 1934 and 1935．－（Concl＇d．）

|  | Unit of Measure | 1934 |  | 1935 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Quantity | Value | Quantity | Value |
| ARTIFICIAL SILK AND MANUFACTURES－ |  |  | \＄ |  | \＄ |
| Artificial silk underwear | － | － | 75，399 | － | 74，662 |
| Artificial silk and manufactures of， 1 obopo | － | － | 200，976 | － | 444，377 |

TOTAL EXPORTS OF REAL AND ARTIPICIAL SILK AND MANUFACTURES－


# APPENDIX Firms Engaged in the Silk Industry in Canada，1935． 

## QUEBEC

Acton Vale。
Cap de la Madeleine．
Costicook．
Cowansville．
Danville．
Drumnondville．
Drummondville。
Drunmondville．
Granby．
Granby。
Granby．
Loulseville．
Montmagry．
1455 Shearer Street，Montreal．
401 Marien Avenue，Montreal．
1470 Peel Street，Montreal．
St．Hy acin the。
St．Hyacin the。

THE SILK INDUSTF IN CANADA, 1955.

Pirms Bagaged in the Silk Industry of Canada, 1935 - - (Concluded)

Albert Godde Bedin Limited, Belding-Corticelli Limited, J. B. Martin Company Limited, Valleyfield Silk Mills Limited,

Slingsby Silks Limited, Courtaulds (Canada) Limited, Newlands \& Company Limited, Riverside Silk Mills Limited, . Gal. B. Bdmund David Silk Mills of Canada Limited, Hawkesbury. The Canada Hair Cloth Company Limited, Grouts: Limited, Dominion Silk Mills Limited, Dominion Rayon Feaving Compary Linited, L. \& L Textiles Limited, Silks Limited,

## QUEBEC - (Concl d. $\lambda$

St. Johns.
St. Johns.
St. Johns.
Valleyfield.

## ONTARIO

Brantford.
Cornwall.
Galt.
Galt.
St. Catharines.
Welland Avenue, St. Catharines. 2 Mark Street, Toronto.

## Leaside.

221 Sterling Road, Toronto.
201 Weston Road, Toronto.
$\qquad$ 00 $\qquad$


