

## SYNTHETIC TEXTILE MILLS

1963


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## SYNTHETIC TEXTILE MILLS

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#### Abstract

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing yarns and broad woven goods of synthetic textile fibres, including glass fibres. This industry includes establishments primarily engaged in manufacturing yarns and broad woven goods of natural silk. It also includes establishments engaged in the extrusion of synthetic textile filaments".

The Synthetic Textile Mills industry has two branches, to the first of which belong the producers of synthetic filament yarns and of staple fibres. These firms are too few and their activities too varied to permit a separate, detailed statistical analysis without divulging particulars of individual establishments. The production of textile filament yarns by the seven firms reporting this commodity in 1963 was $82,473,067$ pounds compared to the figure of $62,104,004$ pounds in 1962. The second branch of the industry consists of establishments manuacturing smun yarn and fahrias. This report covers the 


 1963 was higher than in 1962 . Tables 0 and 7 present, respectively, the materials used in manufacturing and the shipments of goods of own manufacture by the industry in 1962 and 1963. However, the information given in the latter table has been somewhat abridged in order to present in Table 8 A the important data covering the shipments of broadwoven synthetic fabrics by all industries for both 1962 and 1963. These all-industry shipments are further broken by type and construction for these two years in Table 8B. Tables 9 A and 9 B present, respectively, as detailed information as possible covering the yarn spun in 1963 by this industry and by all the important primary textile industries.

A list of the establishments classified to the industry in the 1963 survey will be found at the end of this report.

## SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:
.. figures not available.
... figures not appropriate or not applicable.

- nil or zero.
- amount too small to be expressed.
p preliminary figures.
${ }^{5}$ revised ligures.
$x$ confidential to meet secrecy requirements of the Statistics Act.

TABLE 1A. Principal Statistics classified by Provimce, 1962 and 1963

| $\begin{aligned} & \text { Year } \\ & \text { sand } \\ & \text { proviace } \end{aligned}$ | Estab-lishments | Manulacturing activity |  |  |  |  |  |  | Total activity |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Production sand related workers |  |  | Cost of fuel and clec. tricity | Cogt of materlals and supplies | Value of shipments of goods of own manutacture | Value <br> added | Working awners and partners |  | Total employees |  | Total value added |
|  |  | Number | Manhours paid | Wages |  |  |  |  | Number | Withdrawsls | Number | $\begin{gathered} \text { Salarles } \\ \text { and } \\ \text { wages } \end{gathered}$ |  |
|  | No. |  | ${ }^{\circ} 000$ |  |  | \$'000 |  |  |  | \$000 |  |  |  |
| Totels ............................... | 57 | 12,214 | 27,059 | 39.957 | 5,056 | 121.993 | 250.478 ${ }^{\text {r }}$ | 121.614 ${ }^{7}$ | x | * | 15,910 | 58,826 | 122,367 ${ }^{\text {r }}$ |
| Newfoundland ........................... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Prince Edward Island ................ | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Nove Scotia ............................. | 1 |  |  |  |  |  |  |  |  |  |  |  |  |
| New Brunswick ........................ | - | 8,890 | 18,904 | 25,394 | 2,405 | 85,094 | 154, 081 | 88. 750 | - | - | 11,020 | 37.500 | 69,480 |
| Quebec ..................................... | 39 |  |  |  |  |  |  |  |  |  |  |  |  |
| Ontarto ................................... | 21 |  |  |  |  |  |  |  |  |  |  |  |  |
| Manitoba .................................. | - |  |  | 18.777 |  | 55.872 | 129.595 ${ }^{\text {r }}$ | $71.98{ }^{5}$ |  |  |  |  | $72.10{ }^{\text {r }}$ |
| Saskatchewan ........................... | - | 4,444 | 9.603 | 18,77 | 2,914 | 55,872 | 129, 395 | 71.987 | - | - | 5.761 | 26.525 | 12, 107 |
| Alberta ...................................... | 1 |  |  |  |  |  |  |  |  |  |  |  |  |
| British Columbla ....................... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Yukonand Northwest Terrltories | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Totals ............................. | 62 | 13, 134 | 28,507 | 44,171 | 5,318 | 140,967 | 283, $676^{\text {r }}$ | 140, $737^{7}$ | - | - | 16.781 | 64,025 | 141.587 |
| Newfoundland .......................... | - | - | - | - | - | - | - | $\div$ | - | - | - | - | - |
| Prince Edward Island ................ | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Nova Scotla ............................. | 1 | x | I | * | x | $x$ | x | I | - | - | x | x | * |
| New Brunswick ......................... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Quebec ..................................... | 38 | 9.382 | 20,951 | 29,659 | 2.881 | 103.237 | 184.765 | 81,744 | - | - | 11.747 | 41.703 | 82.071 |
| Ortarlo ................................... | 20 | x | x | x | x | x | x | x | - | - | x | x | $\times$ |
| Menitoba .................................... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Saskatchewan .......................... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Alberta .................................... | 1 | $\pm$ | x | x | x | * | x | x | - | - | x | x | $x$ |
| British Columblia ....................... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Yukonand Northwest Territorles | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Totuls | 60 | 13,974 | 30, 888 | 50, 202 | 5,801 | 163,057 | 332,409 | 164,987 | - | - | 17,762 | 76,857 | 185,210 |

TABLE 1 B. Principal Statistics classified by Size Groups based on Shipments of Goods of Own Manufacture, 1862 and 1963

| Size groud | EstabHsho ments | Manufacturing activity |  |  |  |  |  |  | Total activity |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Production and related warkers |  |  | Cast offuel and electricliy | $\begin{gathered} \text { Cost of } \\ \text { materials } \\ \text { and } \\ \text { supplies } \end{gathered}$ | Vajue of shipments of goods of own mant facture | Value added | Working owners and partaers |  | Total employees |  | Total value added |
|  |  | Number | Manhours paid | Wages |  |  |  |  | Number | Wisthdrawals | Number | Salaries and wages |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Under \$10,000 | - | - | - | - | - | - | - | - | - | - | - | - | - |
| $\begin{array}{ll} 10,000 \text { to } \$ & 24,999 \\ 25,000: " & 49,999 \\ 50,000 \% & 99,999 \end{array}$ | 4 | 34 | 81 | 94 | 7 | 192 | 442 | 239 | - | - | 41 | 139 | 239 |
| 100,000 '" 199,999 …..... |  |  |  |  |  |  |  |  |  |  |  |  |  |
| $200,000^{\prime \prime}$ 499,999 <br> 500,000 "........... <br> 999,999  | 9 | 209 631 | 436 1.342 | 592 1,549 | 30 193 | 1,860 3,812 | 3, 431 6,970 | 1,508 3,116 | - | - | 235 723 | 757 2,043 | 1,510 3,238 |
| 1,000,000 ${ }^{10}$ 4,999,999 | 27 | 4,005 | 8,938 | 11,238 | 846 | 44,552 | 72, 049 | 27, 118 | - | = | 4, 621 | 14, 281 | 28,440 |
| 5,000,000 and over | 13 | 8,255 | 17.709 | 30,698 | 4,244 | 90,551 | 200. $783{ }^{5}$ | 108, $756^{\circ}$ | - | - | 10,588 | 42,811 | 108,351 ${ }^{\text {r }}$ |
| Head offlces, sales offices and auxiliary units |  |  |  |  |  |  |  |  |  | ... | 573 | 3, 963 | (192) |
| Totals | 62 | 13,134 | 28,507 | 44, 171 | 5,318 | 140,967 | 283, 676 | 140, $737^{\text {r }}$ | - | - | 16,781 | 64,025 | 141,587 ${ }^{\text {r }}$ |
| 1963 |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Under \$10,000 | - | - | - | - | - | - | - | - | - | - | - | - | - |
| \$ 10,000 to \$ 24,999 | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 25,000 " 49,999 ........... | - | - | = | - | - | - | - | - | - | - | - | - |  |
| 50,000 "\% 99,999 …...... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 100.000 ". 199.999 - ......... | - | 33 | 759 | 978 | 112 |  |  | 2, $\overline{000}$ | - |  |  |  |  |
| 200,000  <br> 500,000 "1 <br> 499,999  | 12 5 | 330 490 | 759 1.036 | 978 1.229 | 112 109 | 2,319 2,018 | 4, 627 4,253 | 2,000 | - | - | 388 541 | 1.338 1.452 | 2,025 |
| 1,000,000 - 4.999 .999 ........... | 28 | 3,808 | 8,433 | 11,611 | 824 | 45,884 | 74, 792 | 29,371 | - | - | 4,469 | 15, 078 | 29,388 |
| 5,000,000 and over .................. | 15 | 9,346 | 20,659 | 36, 383 | 4, 756 | 114.837 | 248, 737 | 131,392 | - | - | 11.908 | 49,891 | 131.776 |
| Head offices, sales offices and auxiliary unita. |  |  |  |  |  |  |  |  | -. | -.. | 456 | 3,098 | (196) |
| Touals | 60 | 13,974 | 30, 888 | 50,202 | 5,801 | 165, 057 | 332,409 | 164,987 | - | - | 17,762 | 70,85 | 165,210 |

TABLE 1 C. Principhl Statistes chaskifled hy She fromps based on shanfacturing Value Added, 1962 and 1963


TABLE 1 D. Principal Statistics classified by Slze Groups besed on Total value Added, 1962 and 1963


TABLE 1 E. Principal Statistics classified by Slze Groups based on Total Employed, 1962 and 1963


TABLE 1 F. Primeipal Statistics classified by Type of Organization, 1962 and 1963


TABLE 2. Industry Output, Input and Value Added, 1962 and 1963


TABLE 3. Employment and Payroll, 1962 and 1963


TABLE 3A. Production and Related Workers, - Manufacturing Activity, by Months, 1962 and 1983

| Month | Establishmente reporting monthly detail |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | 1982 |  | 1963 |  |
|  | Male | Female | Male | Ferale |
|  | number |  |  |  |
| January | 10,068 | 2. 705 | 10.578 | 2.967 |
| February | 10,225 | 2,745 | 10.728 | 2,991 |
| March | 10.188 | 2,770 | 10, 687 | 3,026 |
| Aprid ........................................................................................................................................ | 10,212 | 2,768 | 10.718 | 3, 063 |
| May | 10,281 | 2,757 | 10,780 | 3, 069 |
| June ....................................................................................................................................... | 10,232 | 2,694 | 10, 805 | 3, 079 |
|  | 10,275 | 2. 691 | 10,506 | 2,850 |
| August | 10,405 | 2,800 | 11, 088 | 3. 060 |
| September | 10,481 | 2,885 | 11,024 | 3, 069 |
| October .......................................................................................................................................... | 10,531 | 2.889 | 11, 139 | 3,072 |
| November ............................................................................................................................. | 10,551 | 2,858 | 11,297 | 3, 108 |
| December .............................................................................................................................. | 10.528 | 2,805 | 11, 437 | 3,084 |
| Average for establishments reporting moathiy detall (collected only for large establishments).. | 10,353 | 2,781 | 10,916 | 3. 058 |
| Average for small establishments (only annual averages collected) ....................................... | . ${ }^{\text {. }}$ | *. | ... | $\cdots$ |
| Average for all establishments .............................................................................................. | 10,353 | 2,781 | 10.916 | 3. 058 |

TABLE 4. Industry Inventories, 1963

| Province |
| :--- |

TABLE 5. Purchased Fuel and Electricity Used in Manufacturing Activity, 1962 and 1863

| Description |
| :--- |

TABLE 6. Materlals and Supplies - Manufacturing Activity, 1962 and 1963

| Description |  | 1962 |  | 1963 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Quantity | Cost | Quantity | Cost |
|  |  |  | \$'000 |  | \$'000 |
| 1. Materials used: |  |  |  |  |  |
| Wool tops and broken tops (clean weight) .............................................................. | 1 l. | 1,245,462 | 1. 248 | 919,918 | 1,297 |
| Raw cotton ................................................................................................................ | * | 4,634,490 | 1,271 | 4, 577, 218 | 1,354 |
| Rayon staple fibre, tow and tops ......................................................................... | - | 21,557,871 | 6,888 | 23.284,846 | 7,244 |
| Nylon staple fibre, tow and tops | " | 969,304 | 1,056 | 1,636.362 | 1.763 |
| Acrylic staple fibre, tow and tops | 0 | 3.893.869 | 3.875 | 3,555.596 | 4.147 |
| Polyester staple fibre, tow and tops | " | 1,046,533 | 1. 246 | 1.577. 174 | 1,830 |
| Other raw stock .................................................................................................. |  | . | 8.910 | * . | 9.823 |
| Yams: |  |  |  |  |  |
| Filament yams: |  |  |  |  |  |
| Real silk ..................................................................................................... | lb. | 44,211 | 229 | 42,075 | 242 |
| Acetate rayon .............................................................................................. | * | 13,496,762 | 9,855 | 13,932,636 | 9,514 |
| Other rayon .................................................................................................. | - | 2,908, 064 | 3. 168 | 3, 125, 401 | 2.701 |
| Nylon ............................................................................................................ | - | 9,769,076 | 18.091 | 11,282,990 | 20,730 |
| Polyester ......................................................................................................... | * | 1,027,661 | 1,686 | 1, 354, 298 | 2,482 |
| Gless | " | 2,153,647 | 1,360 | 2,271, 113 | 1,305 |
| Other tilament yams | " | 1.234, 136 | 1.730 | 1.187,063 | 1,394 |
| Spun yarns: |  |  |  |  |  |
| cotton: |  |  |  |  |  |
| Natural or grey ...................................................................................... | $\cdots$ | 4.854.010 | 4,185 | 5, 385, 363 | 4. 553 |
| Bl eached or coloured ................................................................................. | * | 675,908 | 601 | 241,617 | 282 |
| Hayon | - | 4. 292, 339 | 2. 992 | 5,982,856 | 4,381 |
| Spun yarn wholly of man-made İbre, n.e.s. | $\because$ | 2,888, 318 | 2,168 | 1,574, 468 | 1.586 |
| Spun yam containing wool | " | 1,183,840 | 1,575 | 167.449 | 282 |
| Spun yam containing cotton and no wool | - | 91,819 | 98 | 80,639 | 122 |
| Other spun yarn ......................................................................................................... | " | 608,558 | 469 | 2.452.159 | 2,601 |
| Rubber and spandex yam .................................................................................. | - | 223. 772 | 662 | 250.604 | 741 |
| Broadwoven fabrics purchased for further processing: |  |  |  |  |  |
| Fabrlcs, Canadian (not made by reporting plant): |  |  |  |  |  |
| Man-made containing flament yams | sq. yd. | 528. 450 | 284 | 2,065,000 | 842 |
| Other man-made fabrics ................................................................................... | - | 27.500 | 30 | 491.212 | 1.956 |
| Frbrics, imported: |  |  |  |  |  |
| Man-made containing flament yams ............................................................. | " | 972.601 | 520 | 6.510 .322 | 3,263 |
| Other man-made fabrics ................................................................................... | -* | 62.578 | 33 | 1. 361.300 | 642 |
| Silk, wool and cotton fabrics (Canadian and imported) ......................................... | 0 | 353.888 | 164 | 2,393, 130 | 726 |
| Oils .......................................................................................................................... |  | - | 265 | - | 420 |
| Chemicals and dyestuffs ....................................................................................... |  | -. | 33.048 | -.. | 38.712 |
| All other materials and components used ${ }^{1}$............................................................... |  | ... | 18,118 | - | 22,597 |
| 2. Containers and other packaging materials and supplies used .................................. |  | $\cdots$ | 2,726 | *** | 3,264 |
| 3. Operating, maintenance and repait supplies used (excluding tuel) ........................... |  | $\cdots$ | B. 989 | . $\cdot$ | 10,048 |
| 4. Ammunt paid out to others for work done on materials owned by establisbments ....... |  | -•• | 3,424 | $\cdots$ | 1,910 |
| Iotals ........................................................................................................ |  | $\cdots$ | 140, 967 | -•• | 165, 057 |

'No detailed information on materials used was collected from small establishments, the estimated costs for wbich are included here. These estlmaled costs were $\$ 900,380$ in 1962 and $\$ 791,158$ in 1963.

TABLE 7. Shipments of Goods of Own Manufacture, 1962 and 1963

| Description | 1962 |  | 1963 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Velue | Quantity | Value |
|  |  | \$000 |  | *'000 |
| 1. Products: |  |  |  |  |
| Broadwoven mynthetic tabrics: |  |  |  |  |
| Pile fabrics .............................................................................................. 80. yds. | 30.968, 803 | 29,623 | 37, 201, 331 | 35, 420 |
| Apparel fabrics (except pile fabrlcs)........................................................... | 119, 420, 083 | 64,663 | 132, 313,467 | 76,612 |
| All other \abrics ${ }^{1}$........................................................................................ | -.. | 10,389 | ... | 13. 162 |
| Filament yarns (not thrown) ............................................................................ ${ }^{\text {a }}$ Ib, | 72.602.175 | 78,940 | B0, 741,983 | 83,976 |
| Filament yerns thrown: |  |  |  |  |
| Stretch yarns ................................................................................................... ${ }^{\text {. }}$ | 4,067,679 | 11,668 | 6,862,215 | 16.314 |
| Textured yarns | 1,687, 982 | 4.943 | 2,327,552 | B,696 |
| Other thrown yams | 3,572,544 | 4.474 | 3,860,367 | 3.900 |
| Spun yarns: |  |  |  |  |
| Machine knitting ............................................................................................ | 7, 202, 866 | 11,512 | 7.846, 033 | 13,937 |
| Weaving yarns and other yarns (except for knitting) ....................................... | 11, 495, 127 | 6,760 | 13,369, 153 | 9. 230 |
| Staple flbre and tow (except clgarette tow) ...................................................... | 44, 464,481 | 21.762 | 50, 807, 224 | 23, 076 |
| Waste ............................................................................................................. . | B. 431.449 | 1.075 | 9, 200, 989 | 2,113 |
| Als other products ................................................................................................. | "', | 35,723 | $\cdots$ | 46,978 |
| 2. Amountrecelved in payment for work done on materials and products owned by others | -•• | 1.314 | $\cdots$ | 1,990 |
| Lessadjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above | * | 1. $171^{\text {r }}$ | " ${ }^{\text {a }}$ | (992) |
| Total adjusted value off shipments and work done .......................................... | $\cdots$ | 283,676 ${ }^{\text {r }}$ | . . | 332,409 |

${ }^{1}$ Includes broadwoven silk fabrics, broad elastic fabrics, all types; and knitted fabrics.

TABLE 8. Shipments of Selected Goods of Own Manufacture - All Industries, 1962 and 1963 (Includes shipments from other industrles which manufacture, as a secondary activity, the commodities listed)

## A. Broadwoven Synthelic Fabrics

| Description | 1962 |  | $1963{ }^{\text {p }}$ |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Quantity | Value |
|  | sq. yds. | \$000 | 8q. yds. | \$000 |
| Pile fabrics, furnishing and industrial fabrics and ald non-apparel fabrics | 32,019, 213 | 31.488 | 38, 507, 595 | 37,518 |
| Apparel tabrics (except pile fabrics): Wholly of filament yarns: |  |  |  |  |
|  |  |  |  |  |
| Fabrics over $85 \%$ viscose and/or acetate rayon | 61.820.761 | 24,517 | 58,558, 427 | 22,917 |
| Fabrics over 85\% nylon ............... | 7.758. 237 | 6,346 | 9, 619,580 | 8, 144 |
| Fabrics over $65 \%$ polyester fibre | 3, 445,687 |  |  |  |
| Other fabrics wholly of tllament yarns ........................................................................... | 1,819,358 | 1,033 | 5,722,654 | 4,556 |
| Wholly of spun yarns (may contain cotton): |  |  |  |  |
| Fabrics over $85 \%$ viscose and/or acetate rayon | 13, 741, 957 | 8,565 | 28,578, 704 | 15,418 |
| Other spun yarn fabrics countaining $40 \%$ or more polyester fibre | 2, 915, 846 | 2,563 |  |  |
| Other spun yarn fabrics | 3,601, 369 | 2,078 | 7,897. 953 | 6,267 |
| Mixtures of fllament and spun yarns: |  |  |  |  |
| Fabrics over $85 \%$ viscose and/or acetate rayon | 7, 177,527 | 4.387 | 1 | 1 |
| Filament yarn and cotton mtxture tabrlcs ...................................................................... | 12, 076, 148 | 8. 228 | 12,673,922 | 9.227 |
| Other mixtures of filament and spun yarn fabrics ........................................................... | 8, 202, 690 | 6, 402 | 14, 028, 794 | 13,075 |
| Total shipments | 154, 578, 795 | 98, 051 | 175, 587, 629 | 117, 122 |

[^0]TABLE. 8. Shipments of Sefected Goods of Own Manufacture - All Industries, 1962 and 1963 B. Broadwoven Synthetic Fabrics by Type and Construction

| Description | 1962 |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Viscose and/or fayon acetate over $85 \%$ | Nylon and nylon mixtures | Polyester and polyester mixtures | All other | Total |
|  | square yards |  |  |  |  |
| Dress fabrics | 19, 771, 039 | 828,637 | 608, 711 | 7, 506,989 | 28,715, 376 |
| Lingerie fabrics | 2,063,477 | 297. 121 | 1,459,444 | 1,077,280 | 4.897, 322 |
| Lining fabrics | 35,407, 456 | 93,635 | 31.199 | 10,021 | 35, 542, 311 |
| Neckwear fabrics | 1, 141, 000 | - | - | - | 1,141, 000 |
| Other apparel tabrics | 24, 357, 273 | 10,735, 153 | 4, 262, 179 | 12,908, 968 | 52, 263, 573 |
| Plie tabrics | 612,847 | 504, 246 | - | $2,280,876$ | 3,397, 971 |
| Upholstery, drapery and sllp cover fabrics; except pile ......................... | 10,911, 890 | 347, 393 | 684, 754 | 6, 722,186 | 18,666, 223 |
| Other furnisbing and industrial fabrics ............................................... | 3,407,664 | 1, 129,462 | 270,690 | 5, 147, 203 | 9, 855,019 |
| Totals ............................ ............................................................ | 97,672,646 | 13, 935,649 | 7,316,977 | 35, 853, 523 | 154, 578, 785 |
|  | 1963 |  |  |  |  |
|  |  |  | square yards |  |  |
| Dress fabrics ........................................................................................... | 19,239, 171 | 315, 462 | 1,604,534 | 6,459,918 | 27,619,085 |
| Lingerie tabrics | 1.489, 100 | 294,318 | 562, 490 | 335, 052 | 2, 680,980 |
| Linlag labrics ................................................................................... | 53, 993, 210 | 72,397 | 19,043 | 647,680 | 54, 732,330 |
| Neckwear labrics | 543.442 | - | - | - | 543.442 |
| Other apparel fabrics | 10,562.993 | 22,871, 195 | 7,094,601 | 7,912,185 | 48,440,954 |
| Plle tabrtcs ................................................................................................ | 1,443,543 | 1,527,732 | 56,300 | 1, 167,321 | 4, 194,896 |
| Upholstery, drapery and sly cover fabrics; except pile ......................... | 13,818,672 | 1,085,557 | 934, 192 | 8,041,188 | 23, 879,609 |
| Other furnishing and industrial fabrics ................................................. | 5.137.796 | 1,462,614 | 15,888 | 6.880, 055 | 13, 496, 353 |
| Totals ............................................................................................. | 106,227,927 | 27, 629,275 | 10, 287, 048 | 31, 443, 378 | 175, 587, 629 |

TABLE 9A. Total Yarns Spun, Whetber Produced for Own Use, for Sale or on Commission, 1963

|  | Descripution | Quantity |
| :---: | :---: | :---: |
|  |  | 1 h. |
| Yarn spun: |  |  |
| Wholly of cotton | ...................................... | * |
| Cotton blends | ..... | 1,430,240 |
| wool mixtures. | -... | 1,712,419 |
| Wholly ot one man-made fibre | ....... | 19,904, 151 |
| Man-made tibre blends |  | 1,694,630 |
| All other yarns. | ........... | 20, 030, 530 |
| Total | ................................. | 44,771,970 |

${ }^{2}$ Includes total yarn spun by the Syntbetic Textile Malls Industry only.
${ }^{2}$ Included in "All other yarns".

TABLE 9 B. Total Yarns Spun, in All Industries, ${ }^{2}$ Whether Produced for 0 wn Use, for Sale or on Commission, 1963

| Description | Quantity |
| :---: | :---: |
|  | 1 b . |
| Yarn spun: |  |
| Wholly of cotton | 171,879,534 |
| Cotton blends | 1,430,240 |
| Whoily of wool | 11,607, 228 |
| Wool mixtures.... | 24, 189, 480 |
| Wholly of one man-made tibre |  |
| Men-made fibre blends | 24.379, 928 |
| All other yarns (including mohair mixtures, alpacs, etc, )... | 22, 295, 283 |
| Total | 255, 781, 693 |

[^1]
## TABLE 10. Mechanical Equipment, 1963

|  | 1963 |
| :---: | :---: |
|  | nunke: |
| Spindles: |  |
| Throwing. | 60,600 |
| Winding ... | 11,987 |
| Doubling and twisting | 71,239 |
| Spinning | 126.502 |
| Re-drawing | 3.344 |
| Reeling ....... | 2. 213 |
| Cone winding | 19,445 |
| Quill winding | 3,268 |
| All other | 18,844 |
| Warpers | 591 |
| Cards | 1.322 |
| Slashers | 42 |
| Looms: |  |
| 40 inches and under | 135 |
| 41.48 inches | 802 |
| 49-56 inches | 2,085 |
| 57 inches and over | 3,089 |
| Velvet. | 91 |
| Jacquard machines in place on the above looms | 322 |
| Dobbies in place on the above looms. | 4.162 |
| Braiding machines | 5 |
| Knituing machines | 18 |
| Stratchers | 23 |

List of Establishments classified to This Industry, 1963


| Name | Location |
| :---: | :---: |
| Nove Scous: <br> (Formex Co. of Canada Div.) Husck Canada Ltd. | Kentville |
| Quebec: |  |
| Associated Textiles of Canada. Limited. | 2177 Masson St., Montreal |
| Associated Textiles of Canada, Limited. | St. Martin St., Louiseville |
| Bruck Mills Limited | Depot St., Cowansville |
| Bruck Mills Limited | 100 Woodward Ave., Sherbrooke |
| Bruck Mills Limited | 130 Grégoire St. St. Johns |
| Canadian Celanese Limited | Coaticook |
| Canadian Celanese Limited. | Drummondville |
| Canadian Celanese Limited. | 7260 st. Urban St. . Montreal |
| Canadian Celanese Limited. | Sorel |
| Canadian Celanese Limited. | 2162 Ave., St. Laurent, Plessisvilie |
| Chemcell Fibres Ltd. ... | 550 Normandie Blvd., St-Jean |
| Collins \& Aikman of Canada Led. | Farnham |
| Coliins \& Aikman of Cenada Led. | 142 St. Peter St., St. John's |
| Consolidated Textiles Limited | Joilette |
| Consolidated Textiles Limited, | St. Hyacinthe |
| Dionne Spinning Mills Company | St. George, West |
| Domil Led. | Sherbrooke |
| Domil Ltd. | St. Ambroise St. Montreal |
| Doric Textile Mills Lid. | 300 St . Louis, St ; ithel |
| Dow Chemicais of Canada Ltd. | Box 920, Richmot. |
| Dufresne Yarns Limited. | Sutton |
| Duplan of Canada Lid. | 33-4th St., Montimgiiy |

List of Establishments classified to This Industry, 1963 - Concluded

| Name | Location |
| :---: | :---: |
| Quebec - Concluded: |  |
| Hafner Fabrics of Canada Lid. | Racine St., Granby |
| Ibervilte Drapery Mills Limited | 64-4th Avenue, lbervilie |
| La Salle Blanket Co. Lid. | Cap St-ignace, Montmagny |
| Malibu Fabrics of Canada Ltd. | 353 Richmond St., Montreal |
| Mantex Ltd. | 201 St. Louis, St-Jean |
| Martin Co. Lid.. J.B. | 445 St. James St., St. John's |
| Montrea! Throwing Co, Led. | Jacqueline St., Rigaud |
| Moose River Milis Led. | Acton Vale |
| Rayonese Textile Co. Ltu. | 680 Mgr . Dubois. St-Jerôme |
| Rose-Tex Milis Lid. | 416 St . Luc, Magog |
| Sauquoit Ltd......... | 185 St. Hubert. Granby |
| Templon Spinniag Milis (Canada) Led. | St. Henri \& Laferte Sts., Drummondvilie |
| Thor Mills Limited.. | 110 Robinson St., Granby |
| Walnut Products Corp. | 38 Royal St. Farnham |
| Yarntex Corporation Ltd. | Sutton |
| Zephyr Textiles LImited | St. Paul St., Ormstown |
| Ontario: |  |
| Burrday Lid. | 51 Rose St., Gall |
| Bay Mills. Lid. | Fourth St., Midland |
| Canadian Celanese Ltd. | 268 Grand River Ave., Brantford |
| Canadian Industries Limited. | Millhaven |
| Canadian Synthetic Flbres Ltd. | 395 Franklin Blvd., Galt |
| Cullins \& Alkman ot Canada Lid. | 500 Ontario St., Stratford |
| Cumrtaulds (Canada) Limited | Montreal Rd., Cornwall |
| Tawbarn (Camada) Ltd. | Prince Charles Rd., Brantford |
| Diominion Sllk Mills Limated | 2 Mark St. Toronto 2 |
| T1u Pont Co. of Canada Letd. | Box 2100, Kingston |
| Piberglas Canada Limited. | 247 York Rd., Guelph |
| - iultex Co. Ltd........... | St. Andrews St., Galt |
| Granatstein \& Sons Ltd., M. | 488 Wellington St. W., Toronto |
| La France Textiles Canada Ltd. | Dundas St. Woodstock |
| Lancaster Weaving Mills Ltd. | 130 Birch St., Kitchener |
| LIncoln Fabrics Ltd. | 63 Lakeport fld., Port Daihousie Ward, St. Catharines |
| Newlands \& Company Let. | 104 Water St. Galt |
| North American Worsted Led. | 89 Tycos Drive, Toronto |
| Resin-Tex Limated, | 100 Rtordan St., St. Catharines |
| Riverside Yarns, Limited | 15 Melville St. . Gait |
| Alberta: |  |
| (Canadian Celanese Co. Div.) Chemcell (1963) Ltd. | Box 99, Edmonton |

# CONCEPTS AND DEFINITIONS 

Census of Manufactures

## General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 ( 3 digit) industries, 18 are further broken down into 58 ( 4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 178 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the establishment (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than $\$ 100,000$; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s). (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufactuing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 140 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures: (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the various 1963 reports reflect the complete implementation of these changes and enable comparisons to be made with the years 1961 and 1962. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which havd been developed as part of a general programme to achieve a fully integrated system of economic statistics.

## Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":
" The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

> Materials and supplies used
> Goods purchased for resale as such
> Fuel and power consumed
> Number of employees and salaries and wages
> Man-hours worked and paid
> Inventories
> Shipments or sales."

Each establishment is required to report on all the activities carried out within it's accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour
force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

## Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc, are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments of sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the ""Major group" statistics (2 digit level) according to the following rules:
(a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry ( 3 or 4 digit) as the establishment;
(b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the
firm, when all establishments are in the same industry ( 3 or 4 digit). When establishments of such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry ( 3 ot 4 digit) level in all cases will be left free of these company-wide data.

## Employees

(a) Production and related workers-Manufacturing activity
In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. Production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual fulltime employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holldays, etc.). In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

## (b) Production and related workers - Non-manufacturing activities

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside plece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

## (c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vicepresidents, comptrollers, secretaries, treasurers,
etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising. credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

## (d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

## (e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

## Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners defined as amounts withdrawn by owners of partners for normal living expenses excluding withdrawals for payment of income tax.

## Salaries and Wages

Salaries and wages refet to gross earnings of employees before deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages, bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any
other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar yeat.

## Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

## Materials and Supplies

## (a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items of physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received 13 transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assuts accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.
(b) Non-manufacturing activities

## 1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

## 2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of purchased machinery and equipment. Also included is the cost of office supplies not chargeable to
fixed assets accounts and the cost of such other items of materials and supplies used as food. beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

## Shipments

## (a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repais Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

## (0) Shipments of goods of own manufacture

These figures represent shipments of goods hade from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity are collected by means of the Commodity questionnaire referred to earlier. Such shipments together
with shipments of goods of own manufacture of establlshments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

## (c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or recelved as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

## (d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for companyoperated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

## Inventories

(a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the
receipt or revsea data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.
(b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses of selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

## Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of materials and fuel and electricity consumed from the value of production (value of shipments adjusted for changes in the value of inventories of finished goods and goods in process).
(b) By non-manufacturing activities

The figures are compiled by deducting the the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods
purchased for re-sale) and the cost of other materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.
(c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DRS publication Catalogue No. 61-202, "'Survey of Production'.


[^0]:    ${ }^{2}$ Confidential: Included in the same category under "Whaliy of spun yarns (may contain cotton)."

[^1]:    ${ }^{1}$ Includes total yarn spun by the Cotton Yarn and Cloth Milis, the Wool Milis, the Synthetic Textile Milis, and the Hosiery and Knitting Mils industries.

