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SYNTHETIC TEXTILE MILLS

1963

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Q-Quarterly

M - Monthly

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SYNTHETIC TEXTILE MILLS

1963

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing yarns and broad woven goods of synthetic textile fibres, including glass fibres. This industry includes establishments primarily engaged in manufacturing yarns and broad woven goods of natural silk. It also includes establishments engaged in the extrusion of synthetic textile filaments".

The Synthetic Textile Mills industry has two branches, to the first of which belong the producers of synthetic filament yarns and of staple fibres. These firms are too few and their activities too varied to permit a separate, detailed statistical analysis without divulging particulars of individual establishments. The production of textile filament yarns by the seven firms reporting this commodity in 1963 was 82,473,067 pounds compared to the figure of 62,104,004 pounds in 1962. The second branch of the industry consists of establishments manufacturing spun yarn and fabrics. This report covers the activities of the whole industry, i.e. those of the two branches on a combined basis.

As can be seen from most tables in this report, the activity within the industry in 1963 was higher than in 1962. Tables 6 and 7 present, respectively, the materials used in manufacturing and the shipments of goods of own manufacture by the industry in 1962 and 1963. However, the information given in the latter table has been somewhat abridged in order to present in Table 8 A the important data covering the shipments of broadwoven synthetic fabrics by all industries for both 1962 and 1963. These all-industry shipments are further broken by type and construction for these two years in Table 8 B. Tables 9 A and 9 B present, respectively, as detailed information as possible covering the yarn spun in 1963 by this industry and by all the important primary textile industries.

A list of the establishments classified to the industry in the 1963 survey will be found at the end of this report.

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- P preliminary figures.
- r revised figures.
- x confidential to meet secrecy requirements of the Statistics Act.

				Man	ufacturing	activity				1	Total acti	vity	
Year and	Estab- lish-		oduction a ated work		Cash of	Guntard	Value of		Working and pa	owners urtners		otal loyees	
province	ments	Number	Man- hours paid	Wages	Cost of fuel and elec- tricity	Cost of materials and supplies	shipments of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Total value added
	No.		'000			\$'000				\$'000		\$*(000
1961													
Totals	57	12,214	27, 059	39,957	5,056	121,993	250, 478 ^r	121, 614	x	х	15,910	58, 826	122, 367
													-
1962													
Newfoundland	-	-	940	-	-	_	-	-	-	-		-	-
Prince Edward Island	-	-	-	-	-	_	-	_	-	-	-	-	_
Nova Scotia	1	1											
New Brunswick		8,890	18,904	25,394	2, 405	85,094	<mark>154,</mark> 081	88, 750	-	-	11,020	37, 500	69, 480
Quebec	39	J											
Ontario	21	h											
Manitoba	-												
Saskatchewan	-	4,444	9,603	18,777	2,914	55,872	129, 595	71,987	-	-	5.761	26,525	72, 107
Alberta	1	J	-										
British Columbia	-	-	-	-	_	-	~	-	-	_	-	-	-
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	62	13, 134	28, 507	44, 171	5, 318	140, 967	283, 676	140, 737	-	-	16,781	64, 025	141, 587
			1	1					1				
1963									- - -				
Newfoundland	-	-	_		-	-	_	-	_	-	-	-	-
Prince Edward Island	-	-	_	-	_	-	_	_	_	-	_	-	_
Nova Scotia	1	x	x	х	x	x	x	x	-	-	x	x	x
New Brunswick	-	-	_	-	_	-	-	_	_	-	_	· -	-
Quebec	38	9, 382	20,951	29,659	2, 881	103.237	184,765	81,744	-	-	11,747	41, 703	82,071
Ontario	20	x	x	x	x	x	x	x	-	-	x	x	x
Manitoba	-	-	-		-	-	-	-	-	-	-	-	-
Saskatchewan	-	-	-the	-	-	-	-	-	-	-	-	-	~~
Alberta	I	х	x	х	х	x	x	x		-	x	x	x
British Columbia	-	-	-	-	_	-	-	-	-	-		-	-
Yukon and Northwest Territories		-	-	-	-		-	-	-	-	ques	-	-
Totals													

TABLE 1 A. Principal Statistics classified by Province, 1962 and 1963

-

WWWARD AND ST.				Man	ufacturing	activity					Total act	lvity	
Size group	Estab- lish- ments		oduction ated work		Cost of fuel and	Cost of materials	Value of shipments of goods	Value		owners artners		otal oyees	Total
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000			\$'000	*	3		\$'000		\$*	000
1962						1							
Under \$10,000 \$ 10,000 to \$ 24,999	-	-	-	-	-	-	-	-	-	-	-		
25,000 '' 49,999 50,000 '' 99,999 100,000 '' 199,999	4	34	81	94	7	192	442	239	Querre		41	139	239
200,000 '' 499,999 500,000 '' 999,999 1,000,000 '' 4,999,999	9 9 27	209 631 4,005	436 1,342 8,938	592 1,549 11,238	30 193 846	1,860 3,812 44,552	3,431 6,970 72,049	1,508 3,116 27,118	-		235 723 4,621	757 2,043 14,281	1,510 3,238 28,440
5,000,000 and over Head offices, sales offices and auxiliary units	13	8,255	17,709	30, 698	4,244	90, 551	200, 783*		-	-	10, 588 573	42, 841 3, 963	108, 351
Totals	62	13,134	28, 507	44, 171	5,318	140, 967	283, 676	140, 737		-	16, 781	64, 025	141, 587
1963													
Under \$10,000	_	_	-	-	-	-	_	_	_	-	_	i _	_
\$ 10,000 to \$ 24,999	-	-	-	-	-	_	-		-	_	-	-	_
25,000 ** 49,999	-	-		-	-	-	-	_	-	-		-	-
50,000 ** 99,999	-	-		-		-	-	-	-	_	-	_	_
100,000 '' 199,999 200,000 '' 499,999 500,000 '' 999,999 1,000,000 '' 4,999,999 5,000,000 and over	12 5 28 15	330 490 3,808 9,346	759 1,036 8,433 20,659	978 1,229 11,611 36,383	112 109 824 4,756	2,319 2,018 45,884 114,837	4,627 4,253 74,792 248,737	2,000 2,223 29,371 131,392	1111	1 1 1	388 541 4,469 11,908	1,338 1,452 15,078 49,891	2,025 2,217 29,388 131,776
Head offices, sales offices and auxiliary units					4 6 1						456	3,098	(196
Totals	60	13,974	30, 888	50, 202	5,801	165,057	332, 409	164, 987	-	-	17,762	70,857	165,210

TABLE 1 B. Principal Statistics classified by Size Groups based on Shipments of Goods of Own Manufacture, 1962 and 1963

TABLE 1C. Principal Statistics classified by Size Groups based on Manufacturing Value Added, 1962 and 1963

				Man	ufacturing	activity	N 11-			-	Potal act:	ivity	
Size group	Estab- lish- ments		oduction ated work		Cost of fuel and	Cost of materials	Value of shipments of goods	Value		owners artners		otal oyees	Total
	1001103	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	value added
	No.	-	'000		L	\$'000				\$'000		\$*0	00
1962													
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 '' 49,999 50,000 '' 99,999	4	26	57	69	8	352	512	153	-	-	31	107	152
100,000 '' 199,899 200,000 '' 499,999 500,000 '' 999,999 1,000,000 '' 4,999,999	9 10 18 14	280 497 1,962 3,799	629 1,075 4,396 8,212	780 1,256 5,714 11,200	67 164 442 917	2,422 8,499 22,791 41,382	4,002 11,720 36,420 69,312	1,486 3,350 13,436 27,135	-		310 593 2,256 4,525	912 1,834 7,127 14,759	1,487 4,520 13,425 27,372
5,000,000 and over Head offices, sales offices and auxiliary units	7	6, 570	14, 138	25, 151	3,721	65, 521	161, 710*	95,176*	-		8,493 573	35,322 3,963	94, 822 ^r (192)
Totals	62	13,134	28, 507	44, 171	5, 318	140, 967	283, 676"	140, 737	-	-	16, 781	64,025	141, 587'
1983			- 17										
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 '' 49,999	-	-	-	-	-		-	-	-	-	-	-	=
50,000 ** 99,999	} 8	194	444	579	57	1,739	3,033	982	-	_	224	735	1,012
100,000 '' 199,999 200,000 '' 499,999 500,000 '' 999,999 1,000,000 '' 4,999,999 5,000,000 and over Head offices, sales offices and	13 8 24 7	676 756 5,234 7,114	1,490 1,649 11,435 15,871	1,801 2,382 16,530 28,910	187 178 1,288 4,092	7,218 9,341 68,195 78,564	11,778 14,978 109,635 192,985	4,451 5,652 41,132 112,771	-		795 891 6, 195 9, 201	2,536 3,089 21,379 40,021	4,457 5,622 41,758 112,556
auxiliary units									***	* * *	456	3,098	(196)
Totals	60	13,974	30, 888	50, 202	5, 801	165,057	332,409	164, 987	-	-	17, 762	70, 857	165,210

TABLE 1 D. Principal Statistics classified by Size Groups based on Total Value Added, 1962 and 1963

		-		Mar	ufacturing	activity				Т	otal activ	ity	
Size group	Estab- lish-		ated worl		Cost of	Cost of	Value of shipments	243	Working owners and partners			otal oyees	Total
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	value added
	No.		'000			\$*000			1	\$'000		\$*0	00
1962								1					
Under \$10,000								1					
\$ 10,000 to \$ 24,999 25,000 '4 49,999	4	26	57	69	8	352	512	153	-	-	31	107	15
100,000 199,999 200,000 499,999	9	280 415	629 886	780 1,017	67 123	2,422 4,207	4,002 7,115	1, 488 2, 873	_	-	310 485	912 1,491	1,48
500,000 ' 999,999 1,000,000 ' 4,999,999 5,000,000 and over	18 15 7	1,962 3,881 6,570	4,396 8,401 14,138	5,714 11.439 25,151	442 958 3,721	22, 791 45, 675 65, 521	36,420 73,916 161,710 ^r	13,436 27,612 95,176	-	-	2,256 4,633 8,493	7, 127 15, 102 35, 321	13,42 28,90 94,82
Head offices, sales offices and auxillary units											573	3, 963	(19;
Totals	62	13, 134	28, 507	44, 171	5, 318	140,967	283, 676 ^r	140, 737	-	-	16, 78 1	64,025	141, 58
1963												_	
Under \$10,000	_	-		_	_	_		_				_	
\$ 10,000 to \$ 24,999	-	-	-	-	-	-	-		-	-	-	_	-
25,000 ** 49,999 50,000 ** 99,999	-	-	-	-	-		-			-	-	-	-
100,000 ** 199,999	8	194	444	579	57	1,739	3,033	982	-	-	224	735	1,013
200,000 ** 499,999 500,000 ** 999,999	13	676 844	1,490	1,801	187 197	7.218	11,778	4,451		-	795	2,536	4, 45
1,000,000 " 4,999,999 5,000,000 and over	23 7	5, 146 7, 114	11,236	16,269 28,910	1, 268	$10,363 \\ 67,173 \\ 78,564$	16, 974 107, 640 192, 985	6,656 40,127 112,771		-	1,006 6,080 9,201	3,518 20,950 40,021	6,61 40,76 112,55
auxiliary units											456	3.098	(19)
Totals	60	13, 974	30, 888	50,202	5,801	165,057	332, 409	164, 987	_	_	17, 762	70,857	165.216

TABLE 1 E. Principal Statistics classified by Size Groups based on Total Employed, 1962 and 1963

		-		Man	ufacturing	activity				Т	otal activ	rity	
Size group	Estab- lish-		oduction ated work		Cost of	Cost of	Value of shipments			owners artners		tal oyees	Total
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	value added
	No.		'000			\$'000				\$'000		\$*(000
1962				5									
Under 5 employed 5- 14 employed	} 4	26	57	69	8	352	512	153	mia		31	107	152
15- 49 ** 50- 99 ** 100-199 ** 200-499 ** 500 employed and over	11 14 12 12 9	285 859 1,320 2,897 9,747	603 1,938 2,969 6,472 16,469	832 2,321 3,967 8,629 28,353	47 253 290 789 3,931	2,623 12,404 20,153 34,641 70,794	4,742 19,621 30,734 56,347 171,719	2.071 7.016 11.061 20.783 99.652			317 990 1,550 3,446 9,874	1,027 3,051 5,147 11,376 39,353	2,073 7,154 12,178 20,932 99,289
Head offices, sales offices and auxiliary units		4.4.4					4 * *				573	3, 963	(192)
Totals	62	13, 134	28, 507	44, 171	5, 318	140,967	283, 676 ^r	140,737	-	-	16, 781	64, 025	141, 587'
1963													
Under 5 employed		-	-	-	-	-	_	_	-	_	_		_
5- 14 employed	12	294	665	947	48	4,675	7,604	2, 889	-	-	329	1, 196	2,881
50- 99 " 100-199 " 200-499 " 500 employed and over	16 11 13 8	976 1,244 3,495 7,965	2,226 2,773 7,814 17,409	2,941 4,073 11,155 31,084	371 277 881 4, 225	15,673 20,491 48,718 75,501	26, 147 32, 629 75, 962 190, 067	9,972 12,080 27,858 112,188		ente antre antre	1,205 1,499 4,024 10,249	4, 125 5, 608 13, 870 42, 960	9,907 12,719 27,882 112,017
auxiliary units	5.2.6										456	3,098	(196)
Totals	60	13, 974	30, 888	50, 202	5,801	165, 057	332, 409	164, 987		_	17, 762	70, 857	165, 210

				Man	ufacturing	activity				T	otal activ	rity	
Type of organization	Estab- lish-		oduction ated worl		Cost of		Value of shipments			owners artners		otal oyees	Total
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	value added
	No.	2	'000		1	\$'000	·	1.		\$'000		\$'(000
1962					1	Ì		1					
Individual ownerships	_	-	-	-	-	-	-	-	-	-	-	-	
Partnershlps	_	-	-	-	-	-	-	_	-	. –	_	_	_
Incorporated companies	62	13, 134	28, 507	44, 171	5, 318	140,967	283, 676	140,737			16, 208	60,061	141, 778 ^r
Cooperatives	-	-	-	-	-	-	-	-			-	-	-
Head Offices, sales offices and auxiliary units											573	3,963	(192)
Totals	62	13, 134	28, 507	44, 171	5, 318	140,967	283, 676	140, 737	-	-	16, 781	64, 025	141, 587
1963					= 190		1.112						
Individual ownerships	_	-	-	-	-	-	-	-	_	_	_	-	-
Partnerships	-	-	-	-	-	_	-	_	-	_	_	-	
Incorporated companies	60	13, 974	30,888	50,202	5,801	165,057	332, 409	164,987			17,306	67,759	165, 406
Cooperatives	_	-	_	_	-		_	_			_	-	-
Head offices, sales offices and auxiliary units											456	3,098	(196)
Totals	60	13.974	30,888	50, 202	5, 801	165,057	332, 409	164, 987	-	~	17, 762	70, 857	165,210

TABLE 1F. Principal Statistics classified by Type of Organization, 1962 and 1963

TABLE 2, Industry Output, Input and Value Added, 1962 and 1963

н — — — — — — — — — — — — — — — — — — —	Manufactu activit		Non-manuf activit	acturing ties	Tota activi	
	1962	1963	1962	1963	1962	1963
			\$'00	0		
Output				-		
. Shipments and other revenue	283,676"	332, 409	11,654	12, 891	295, 330 ^r	345, 300
Inventories - Goods of own manufacture:		-				
Add closing - Goods in process	15,634	16,782			15,634	16, 782
Finished goods	20, 100	22, 335			20,100	22, 335
Less opening - Goods in process	13,029	15, 313			13,029	15, 313
Finished goods	19,359	20,368			19, 359	20,368
2. Net inventory change	3, 346	3, 436			3, 346	3,436
3. Gross output (1 + 2)	287,022 ^r	335,845	11,654	12,891	298, 676"	348, 736
Input						
. Purchases of goods not of own manufacture			10, 208	11,483	10, 208	11, 483
Inventories - Goods not of own manufacture:						
Add opening			1, 374	2,036	1,374	2,036
Less closing			2,015	2, 515	2,015	2, 515
. Cost of goods sold (not of own manufacture)			9, 567	11,004	9, 567	11,004
3. Materials, supplies, components and semi-processed goods	140,967	165,057	1, 237	1,665	142, 204	i66 ,723
. Fuel and electricity	5, 318	5,801			5, 318	5, 801
. Gross input (5+6+7)	146, 285	170,858	10,804	12,669	157,069	183, 527
Census value added (3-8)	140,737 ^r	164,967	850	222	141, 587	165,210

Yukon and Northwest Territories

10, 916

3,058

59

4 2, 562

Totals

					Emplo	yees						Salari	es and w	Lges	
Year and		Product: related		1-1		inis- tive		les		tal	Product		Admin-	Sales	Total
province	Manufa	cturing	0	ther	and	office	distri	bution	empi	oyees	related	WOLFGLR	tive and	and distri- bution	salaries and wages
	Maie	Female	Male	Female	Male	Female	Male	Female	Male	Female	Manufac- turing	Other	office		
	1				num	ber							\$'000		
1962	1														
Newfoundland			-	-	-	-			-			0+0	-	-	-
Prince Edward Island	_	-		-	-	_	-	-	-		-	-		-	
Nova Scotia	1														
New Brunswick	> 6, 831	1,858	1	3	1,527	680	101	18	8,461	2, 559	25, 394	6	10,886	1, 214	37, 500
Quebec	U .			-											
Ontario	1										1				
Manitoba	10,041	723	30		923	266	74	24	4, 548	1, 213	18,777	159	6,972	617	26, 525
Saskatchewan						_									
Alberta	0							}							
British Columbia	-		-	-	-	-		-	-	-	-	-	-	-	-
Yukon and Northwest Terri-			_	_											
tories	10.252	0 701	31	3	2 450	946	175	- 40	-		44 171	-	17 050	1.00.0	04 008
Totals	10, 353	2,781	31	3	2,450	946	175	42	13,009	3,772	44,171	165	17,858	1,830	64, 025
1963															
Newfoundland	-	_	-		-	-	-	-	_	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	- 1	-	-	_		_			_	
Nova Scotia	x	x		-	x	x	х	x	x	x	x	-	х	х	x
New Brunswick	_			_	-	-	_	-	_	_	_	-	_	-	_
Quebec	7,286	2,096	-	4	1,615	652	86	8	8,987	2,780	29,659	7	11,002	1.036	41, 703
Ontario	x	x	х	- 1	x	x	х	x	x	x	x	x	x	x	x
Manitoba	-	_	_	-	- 1	-	-		-	- 1	-		-	-	-
Saskatchewan	-	-		-		-	-	-	-	-	-	_		-	-
Alberta	x	x	-	-	x	x	х	x	x	x	x	-	x	x	x
British Columbia	-		-	-	-	- 1			-	-	-	-	-	-	
Yukon and Northwest Terri-															

TABLE 3. Employment and Payroll, 1962 and 1963

TABLE 3 A. Production and Related Workers, - Manufacturing Activity, by Months, 1962 and 1963

926

193

44 13, 730 4, 032

50,202

322

18, 410

1,924

70,857

	Estat	lishments report	ing monthly det	ail
Month	196	2	196	3
	Male	Female	Male	Female
		numbe	T	
January	10,068	2, 705	10,576	2, 96
February	10, 225	2, 745	10,728	2, 99
Warch	10.188	2,770	10,687	3,02
April	10, 212	2, 768	10,718	3, 06
May	10, 281	2,757	10,780	3,06
June	10, 232	2,694	10,905	3, 075
July	10, 275	2.691	10,506	2,85
August	10, 405	2, 800	11,088	3,060
September	10, 4 8 I	2, 885	11,024	3,06
October	10, 531	2,889	11, 139	3,07
November	10,551	2,858	11, 297	3,10
December	10, 528	2, 805	11, 437	3, 08
Average for establishments reporting monthly detail (collected only for large establishments)	10, 353	2, 781	10,916	3, 05
Average for small establishments (only annual averages collected)				
Average for all establishments	10, 353	2, 781	10,916	3, 05

		Manuf	acturing		Non- manufacturing	
Province	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total manufacturing	Products or materials purchased for resale	Total inventories
			book val	ue \$'000		
Opening:						
Newfoundland	-	-	-	-	-	-
Prince Edward Island	-		-	-		-
Nova Scotia	x	x	x	x	x	x
New Brunswick	-	—	-	-	-	_
Quebec	10, 897	11, 721	12, 254	34,873	1, 208	36,081
Ontario	x	х	х	x	x	x
Manitoba	-	-			-	-
Saskatchewan	-	-	_	-		-
Alberta	x	x	х	х	x	x
British Columbia	-	-	-	-	-	-
Yukon and Northwest Territories	_		-	-		-
Totals	16,665	15, 313	20, 368	52, 346	2,036	54, 381
Closing:						
Newfoundland	-		-	-	-	-
Prince Edward Island		-	-		-	-
Nova Scotia	x	x	x	x	x	x
New Brunswick	-	- 1	-	-	-	-
Quebec	12, 898	13, 211	13,662	39,771	1,118	40, 889
Ontario	x	x	x	X	x	х
Manitoba	_	6448	-	-	_	-
Saskatchewan		-	-	-	-	-
Alberta	x	x	x	x	x	x
British Columbia	_		-	_	-	-
Yukon and Northwest Territories	-	_			-	-
Totals	20, 139	16, 782	22, 335	59, 256	2, 515	61,771

TABLE 4. Industry Inventories, 1963

TABLE 5. Purchased Fuel and Electricity Used in Manufacturing Activity, 1962 and 1963

	1962		1963	
Description	Quantity	Cost	Quantity	Cost
		\$'000		\$*000
. Large establishments which reported commodity detail:				
Bituminous coal:				
(a) From Canadlan minea ton	10.383	117	12,943	55
(b) Imported	8,232	112	7,821	107
Sub-bituminous coal (from Alberta mines only)	-	-	-	-
Anthracite coal	590	8	190	2
Lignite coal	-	-	_	-
Coke	-	-		-
Gasoline (including gasoline used in cars and trucks)	49, 565	19	46, 178	10
Fuel oil including kerosene or coal oil	36, 260, 999	2,749	41, 483, 794	3, 10
Wood cord	-	_	-	_
Gas:				
(a) Liquefied petroleum gases	282,358	38	310, 339	4
(b) Other manufactured gas	_	_	1,783	
(c) Natural gas	852, 348	222	873,867	24
Other fuel		-		3
Electricity purchased	292, 795, 748	2,005	327, 864, 248	3, 15
Steam purchased		29		1
2. Estimate for small establishments:			1	
Fuel and electricity	•••	19		
3. All establishments:		8 210		5,80
Total fuel and electricity used	* * *	5, 318		3, 80

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Ducadation		1962	1962		1963	
Description		Quantity	Cost	Quantity	Cost	
			\$'000		\$'000	
Materials used:	15	1 045 400	1 249	0.10, 0.19	1.9	
Wool tops and broken tops (clean weight)		1, 245, 462	1, 248	919,918	1, 2	
Raw cotton		4,634,490	1, 271	4, 577, 218	1, 3	
Rayon staple fibre, tow and tops	1	21, 557, 871	6,888	23, 284, 846	7, 3	
Nylon staple fibre, tow and tops		969, 304	1,056	1,636,362	1, '	
Acrylic staple fibre, tow and tops		3,893,869	3,875	3, 555, 596	4,	
Polyester staple fibre, tow and tops		1,046,533	1, 246	1, 577, 174	1,	
Other raw stock			8,910		9,	
Yams:						
Filament yarns:						
Real silk	lb.	44,211	229	42,075		
Acetate rayon	84	13,496,762	9,855	13, 932, 636	9,	
Other rayon	8.4	2,908,064	3, 168	3, 125, 401	2,	
Nylon	4.9	9,769,076	18,091	11, 282, 990	- 20,	
Polyester	6.6	1,027,661	1,686	1, 354, 298	2,	
Glass	48	2, 153, 647	1,360	2, 271, 113	1,	
Other filament yarns	44	1, 234, 136	1,730	1, 187, 063	1,	
Spun yarns;						
Cotton:						
Natural or grey	14	4,854,010	4, 185	5, 385, 363	4.	
Bleached or coloured		675,908	601	241,617		
Rayon	4.8	4, 292, 339	2,992	5,982,856	4,	
Spun yarn wholly of man-made fibre, n.e.s.		2,888,318	2, 168	1, 574, 468	1,	
Spun yarn containing wool	£1	1, 183, 840	1,575	167,449		
Spun yarn containing cotton and no wool		91,819	98	80,639		
Other spun yarn		608, 558	469	2, 452, 154	2.	
Rubber and spandex yarn	_	223, 77 2	662	250, 604		
Broadwoven fabrics purchased for further processing:		_				
Fabrics, Canadian (not made by reporting plant):		ł				
Man-made containing filament yams	sq. yd.	528,450	284	2,065,000		
Other man-made fabrics		27,500	30	491, 212	1.	
Fabrics, imported:						
Man-made containing filament yarns	44	972,601	520	6,510,322	3.	
Other man-made fabrics		62, 578	33	1, 361, 300		
Silk, wool and cotton fabrics (Canadian and imported)		353,888	164	2, 393, 130		
Oils			265			
Chemicals and dyestuffs			33,048		38.	
All other materials and components used ¹		* * *	18, 118		22,	
Containers and other packaging materials and supplies used			2,726		3,	
Operating, maintenance and repair supplies used (excluding fuel)			8,989		10,	
Amount paid out to others for work done on materials owned by establishments			3,424		1,	
Totals			140, 967		165,	

'No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. These estimaied costs were \$900,380 in 1962 and \$791,158 in 1963.

Description		1962		1963	
Description		Quantity	Value	Quantity	Value
			\$'000		\$'000
. Products:					
Broadwoven synthetic fabrics:					
Pile fabrics	sq. yds.	30, 968, 803	29.623	37, 201, 331	35.42
Apparel fabrics (except pile fabrics)		119, 420, 083	64,663	132, 313, 467	76.61
All other fabrics ¹			10, 389		13, 16
Filament yarns (not thrown)	1b.	72, 602, 175	78,940	80, 741, 983	83, 97
Filament yarns thrown:					
Stretch yarns		4, 067, 679	11.669	6,862,215	16.3
Textured yarns	44	1, 667, 982	4.943	2, 327, 552	8,6
Other thrown yarns	14	3, 572, 544	4,474	3, 860, 367	3, 90
Spun yarns:		1			
Machine knitting		7, 202, 866	11.512	7, 846, 033	13, 93
Weaving yarns and other yarns (except for knitting)		11, 495, 127	6,760	13, 369, 153	9, 2;
Staple fibre and tow (except cigarette tow)		44, 464, 481	21, 762	50, 607, 224	23, 0
Waste	**	5, 431, 449	1,075	9, 200, 989	2, 1
Ali other products			35, 723		46, 9
Amount received in payment for work done on materials and products owned by others	1.0		1,314		1, 91
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described					41 01
above			1, 171		(99
Total adjusted value of shipments and work done		4 0 0	283,676	Ξ	332, 40

TABLE 7. Shipments of Goods of Own Manufacture, 1962 and 1963

¹ Includes broadwoven silk fabrics, broad elastic fabrics, all types; and knitted fabrics.

TABLE 8. Shipments of Selected Goods of Own Manufacture - All Industries, 1962 and 1963 (Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

A. Broadwoven Synthetic Fabrics

Description	1962		1963 ^p	
	Quantity	Value	Quantity	Value
	sq. yds.	\$*000	sq. yds.	\$'000
Pile fabrics, furnishing and industrial fabrics and all non-apparel fabrics	32, 019, 213	31, 488	38, 507, 595	37, 51
upparel fabrics (except pile fabrics):				
Wholly of filament yarns;				
Fabrics over 85% viscose and/or acetate rayon	61, 820, 761	24, 517	58, 558, 427	22, 91
Fabrics over 85% nylon	7,758,237	6.346	9, 619, 580	8,14
Fabrics over 85% polyester fibre	3, 445, 687	2,466]	.,	
Other fabrics wholly of filament yarns	1, 819, 359	1,033	5, 722, 654	4,55
Wholly of spun yarns (may contain cotton):	-			
Fabrics over 85% viscose and/or acetate rayon	13, 741, 957	8, 565	28, 578, 704	15,41
Other spun yarn fabrics countaining 40% or more polyester fibre	2, 915, 846	2, 563]		
Other spun yarn fabrics	3,601,369	2,078	7, 897, 953	6, 26
Mixtures of filament and spun varns:				
Fabrics over 85% viscose and/or acetate rayon	7, 177, 527	4.387	1	1
Filament yarn and cotton mixture fabrics	12,076,149	8, 228	12,673,922	9, 22
Other mixtures of filament and spun yarn fabrics	8, 202, 690	6,402	14, 028, 794	13, 07
Total shipments	154, 578, 795	98,051	175, 587, 629	117, 12

¹ Confidential: Included in the same category under "Wholly of spun yarns (may contain cotton)."

Description	1962					
	Viscose and/or rayon acetate over 85%	Nylon and nylon mixtures	Polyester and polyester mixtures	All other	Total	
			square yards			
Dress fabrics	19,771,039	828,637	608, 711	7, 506, 989	28, 715, 376	
Ingerie fabrics	2,063,477	297, 121	1, 459, 444	1,077,280	4, 897, 322	
lining fabrics	35, 407, 456	93,635	31,199	10,021	35, 542, 311	
leckwear fabrics	i, 141, 000	-	-	and a second	1, 141, 000	
Other apparel fabrics	24, 357, 273	10, 735, 153	4, 262, 179	12, 908, 968	52, 263, 573	
lie fabrics	612, 847	504,246	-	2, 280, 876	3, 397, 971	
Jpholstery, drapery and sllp cover fabrics; except pile	10, 911, 890	347, 393	684, 754	6,722,186	18,666,223	
Other furnishing and industrial fabrics	3, 407, 664	1, 129, 462	270, 690	5, 147, 203	9,955,019	
Totals	97, 672, 646	13, 9 <mark>35, 64</mark> 9	7, 316, 977	35, 653, 523	154, 578, 795	
	1963					
			square yards			
Dress fabrics	19, 239, 171	315, 462	1,604,534	6, 459, 918	27,619,085	
Lingerie fabrics	1, 489, 100	294, 318	562, 490	335, 052	2, 680, 960	
Lining fabrics	53, 993, 210	72, 397	19,043	647,680	54, 732, 330	
Veckwear fabrics	543, 442	- 1	-	-	543, 44	
Other apparel fabrics	10, 562, 993	22, 871, 195	7, 094, 601	7, 912, 165	48, 440, 95	
Pile fabrics	1, 443, 543	1, 527, 732	56, 300	1, 167, 321	4, 194, 89	
Upholstery, drapery and slip cover fabrics; except pile	13, 818, 672	1,085,557	934, 192	8, 041, 188	23, 879, 60	
Other furnishing and industrial fabrics	5, 137, 796	1,462,614	15,888	6,880,055	13, 496, 35	
Totals	106, 227, 927	27, 629, 275	10, 287, 048	31, 443, 379	175, 587, 62	

TABLE 8. Shipments of Selected Goods of Own Manufacture – All Industries, 1962 and 1963 B. Broadwoven Synthetic Fabrics by Type and Construction

TABLE 9 A. Total Yarns Spun,¹ Whether Produced for Own Use, for Sale or on Commission, 1963

Description	Quantity
	lh,
arn spun:	
Wholly of cotton	2
Cotton blends	1, 430, 240
Wool mixtures	1, 712, 419
Wholly of one man-made fibre	19, 904, 151
Man-made fibre blends	1,694,630
Ail other yarns	20, 030, 530
Total	44, 771, 970

¹ Includes total yarn spun by the Synthetic Textile Mills industry only. ² Included in "All other yarns".

TABLE 9 B. Total Yarns Spun, in All Industries,' Whether Produced for Own Use, for Sale or on Commission, 1963

Description	Quantity
	1b.
arn spun:	
Wholly of cotton	171,879,534
Cotton blends	1, 430, 240
Whoily of wooi	11,607,228
Wool mixtures	24, 189, 480
Whoily of one man-made fibre	24, 379, 928
Ail other yarns (including mohair mixtures, alpaca, etc.)	22, 295, 283
Total	255, 781, 693

¹ Includes total yarn spun by the Cotton Yarn and Cloth Milis, the Wool Milis, the Synthetic Textile Mills, and the Hosiery and Knitting Mills industries.

TABLE 10. Mechanical Equipment, 1963

	1963
	nunker
pindles:	Contraction of the second second
Throwing	
Winding	11,987
Doubling and twisting	
Spinning	
Re-drawing	
Reeling	
Cone winding	
Quill winding	3, 268
All other	
Varpers	
ards	1,322
lashers	
ooms:	
40 inches and under	
41 - 48 inches	
49 - 56 inches	
57 inches and over	
Velvet	
acquard machines in place on the above iooms	
Dobbies in place on the above looms	4,162
Bralding machines	
nitting machines	18
tretchers	23

List of Establishments classified to This Industry, 1963

(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Name	Location		
Nova Scotla:			
(Formex Co. of Canada Div.) Huyck Canada Ltd.	Kentville		
Quebec:	a de la constante de		
Associated Textiles of Canada, Limited	2177 Masson St., Montreal		
Associated Textiles of Canada, Limited	St. Martin St., Louiseville		
Bruck Mills Limited			
Bruck Mills Limited	100 Woodward Ave., Sherbrooke		
Bruck Mills Limited			
Canadian Celanese Limited	Costicook		
Canadian Celanese Limited	Drummondville		
Canadian Celanese Limited	7260 St. Urban St., Montreal		
Canadian Celanese Limited			
Canadian Celanese Limited	2162 Ave., St. Laurent, Plessisville		
Chemcell Fibres Ltd.	550 Normandie Blvd., St-Jean		
Collins & Aikman of Canada Ltd.	Farnham		
Collins & Aikman of Canada Ltd.	142 St. Peter St., St. John's		
Consolidated Textiles Limited	Joliette		
Consolidated Textiles Limited	St. Hyacinthe		
Dionne Spinning Mills Company	St. George, West		
Domil Ltd.			
Domil Ltd,			
Doric Textile Mills Ltd.			
Dow Chemicais of Canada Ltd.	Box 920, Richmond		
Dufresne Yarns Limited			
Duplan of Canada Ltd.			



List of Establishments classified to This Industry, 1963 - Concluded

Name	Location	
uebec - Concluded:		
Hafner Fabrics of Canada Ltd.	Racine St., Granby	
Iberville Draperv Mills Limited		
La Salle Blanket Co. Ltd.		
Malibu Fabrics of Canada Ltd.		
Mantex Ltd.		
Martin Co. Ltd., J.B.		
Montreal Throwing Co. Ltd.		
Moose River Milis Ltd.		
Rayonese Textile Co. Ltd.		
Rose-Tex Milis Ltd.	416 St. Luc, Magog	
Sauquoit Ltd.		
Templon Spinning Mills (Canada) Ltd.		
Thor Mills Limited		
Walnut Products Corp.		
Yarntex Corporation Ltd.		
Zephyr Textiles Limited		
ntario:		
Barrday Ltd.		
Bay Mills, Ltd.		
Canadian Celanese Ltd,	268 Grand River Ave., Brantford	
Canadian Industries Limited		
Canadian Synthetic Flbres Ltd.		
Collins & Alkman of Canada Ltd.		
Courtaulds (Canada) Limited		
Dawbarn (Canada) Ltd.		
Dominion Sllk Mills Limited		
Du Pont Co. of Canada Ltd.		
Piberglas Canada Limited		
Galtex Co. Ltd.		
Granatstein & Sons Ltd., M.		
La France Textiles Canada Ltd.		
Lancaster Weaving Mills Ltd.		
Lincoln Fabrics Ltd.		
Newlands & Company Ltd.		
North American Worsted Ltd.		
Resin-Tex Limited		
Riverside Yarns, Limited	15 Melville St., Galt	
lberta:		
(Canadian Celanese Co. Div.) Chemcell (1963) Ltd.	Box 99. Edmonton	

CONCEPTS AND DEFINITIONS

Census of Manufactures

General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 (3 digit) industries, 18 are further broken down into 58 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 178 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the **establishment** (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 140 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures: (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the various 1963 reports reflect the complete implementation of these changes and enable comparisons to be made with the years 1961 and 1962. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

Materials and supplies used Goods purchased for resale as such Fuel and power consumed Number of employees and salaries and wages Man-hours worked and paid Inventories Shipments or sales."

Each establishment is required to report on all the activities carried out within it's accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

(a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;

(b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the firm, when all establishments are in the same industry (3 or 4 digit). When establishments of such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

Employees

(a) Production and related workers – Manufacturing activity

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. Production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual fulltime employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

(b) Production and related workers – Non-manufacturing activities

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

(c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vicepresidents, comptrollers, secretaries, treasurers, etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

(d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

(e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

Salaries and Wages

Salaries and wages refer to gross earnings of employees **before** deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages, bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

Materials and Supplies

(a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received 13 transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company, Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

(b) Non-manufacturing activities

1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of purchased machinery and equipment. Also included is the cost of office supplies not chargeable to fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

Shipments

(a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

(b) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity are collected by means of the Commodity questionnaire referred to earlier. Such shipments together with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

(c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

(d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for companyoperated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

Inventories

(a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the



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receipt or revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

(b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of materials and fuel and electricity consumed from the value of production (value of shipments adjusted for changes in the value of inventories of finished goods and goods in process).

(b) By non-manufacturing activities

The figures are compiled by deducting the the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods purchased for re-sale) and the cost of other materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

(c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production".